

G6852315

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



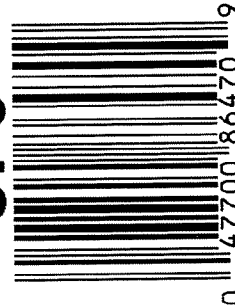
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852315

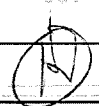
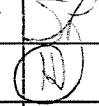
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BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852315

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SPD
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	4-16-09	RTZ
475	DRILL AND TAP SIGHT HOLES		4-16-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/21/09	L.M.
542	APPLY COATINGS (BARREL ACTION)		4/21	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-8-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>45</u> <u>45</u> <u>45</u>	5-8-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-8-09	LN
	J) ASSEMBLE STOCK		4-29-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		5-8-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-30-09	RTZ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-30-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-8-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.86</u> <u>2.50</u> <u>2.68</u> <u>2.63</u>	5/1/09	RP
	C) FUNCTION		5-8-09	LN
690	PACK		6/16/09	Fm

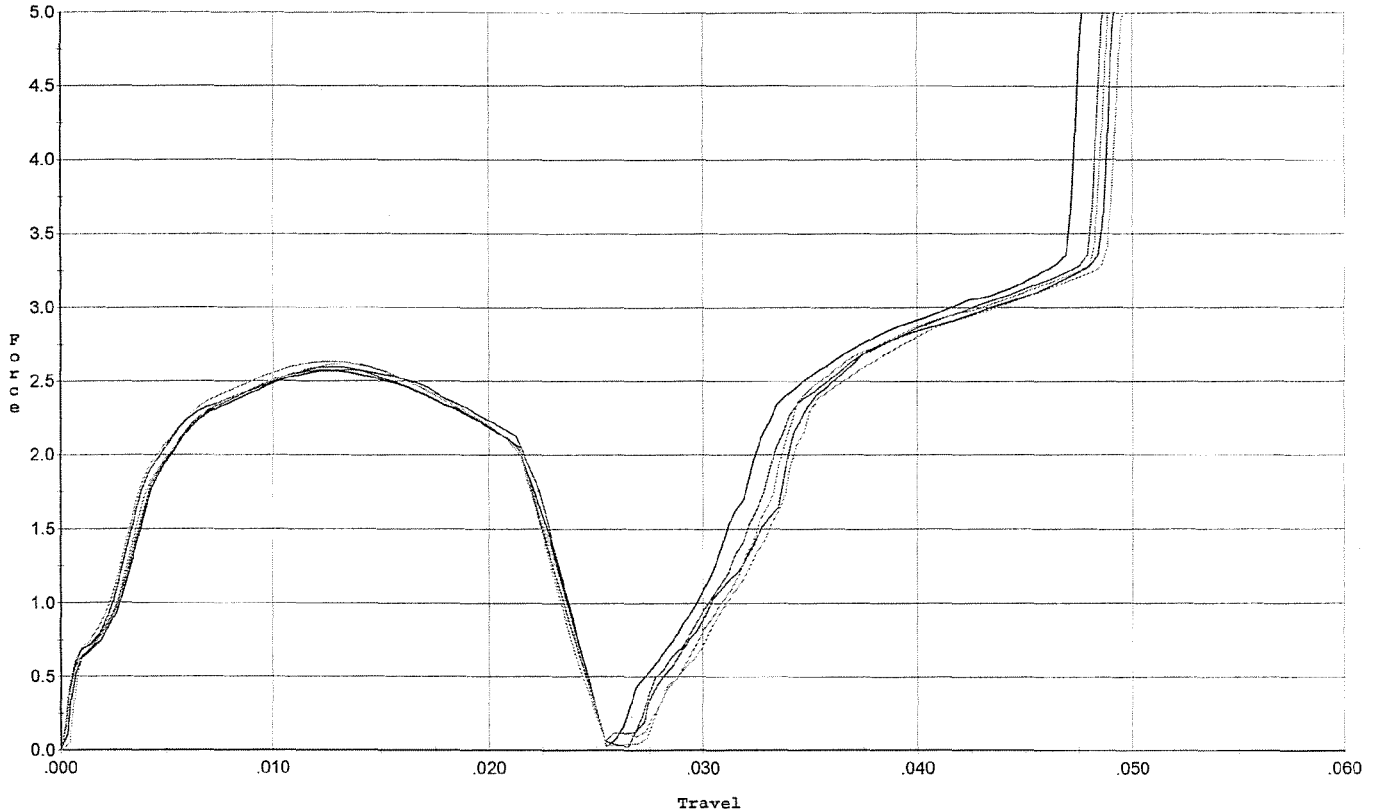
F004 REV 5/2006

66848444

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



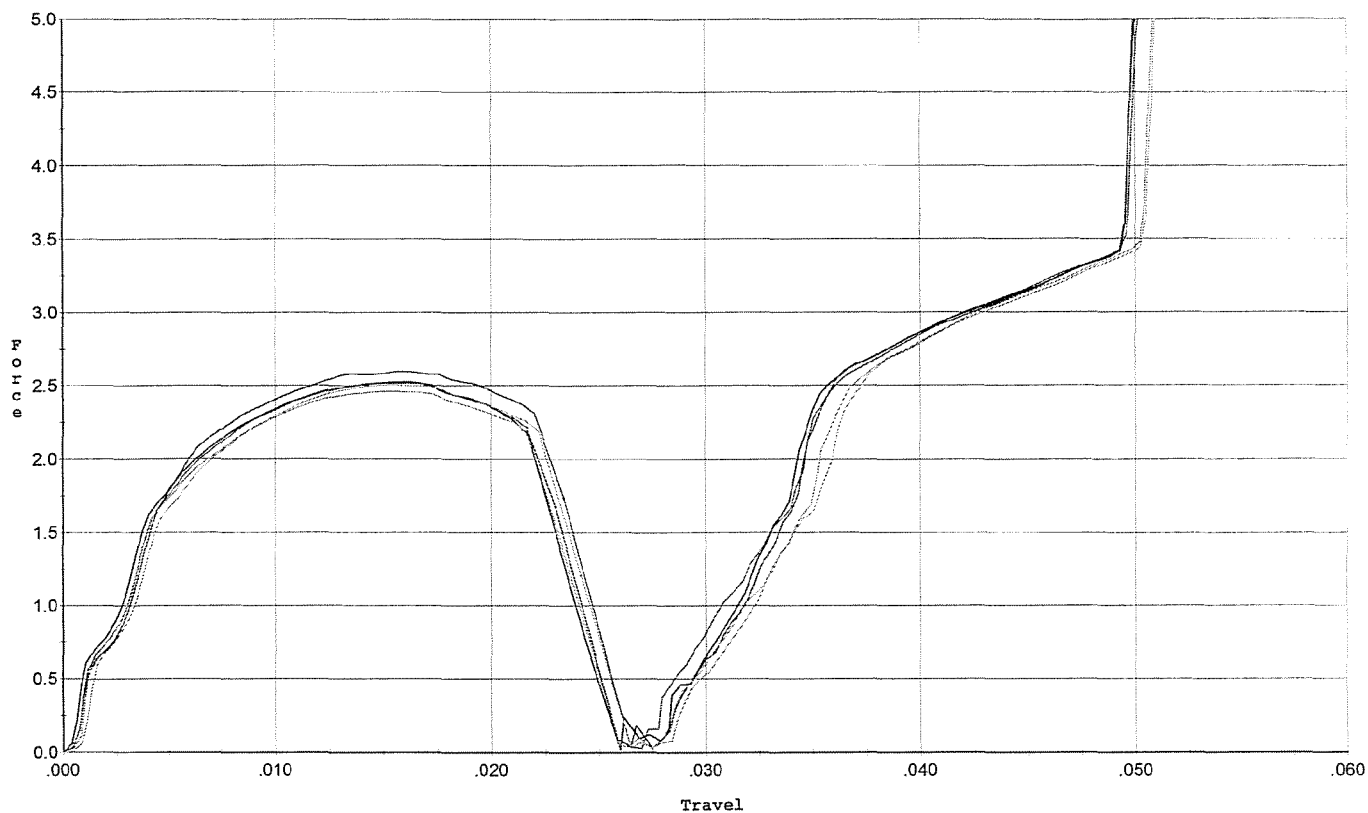
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.575	0.022	0.00	0.032	0.045		Set Trigger
2	2.569	0.023	0.00	0.031	0.044		Set Trigger
3	2.596	0.021	0.00	0.032	0.042		Set Trigger
4	2.617	0.023	0.00	0.032	0.045		Set Trigger
5	2.634	0.021	0.00	0.032	0.043		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



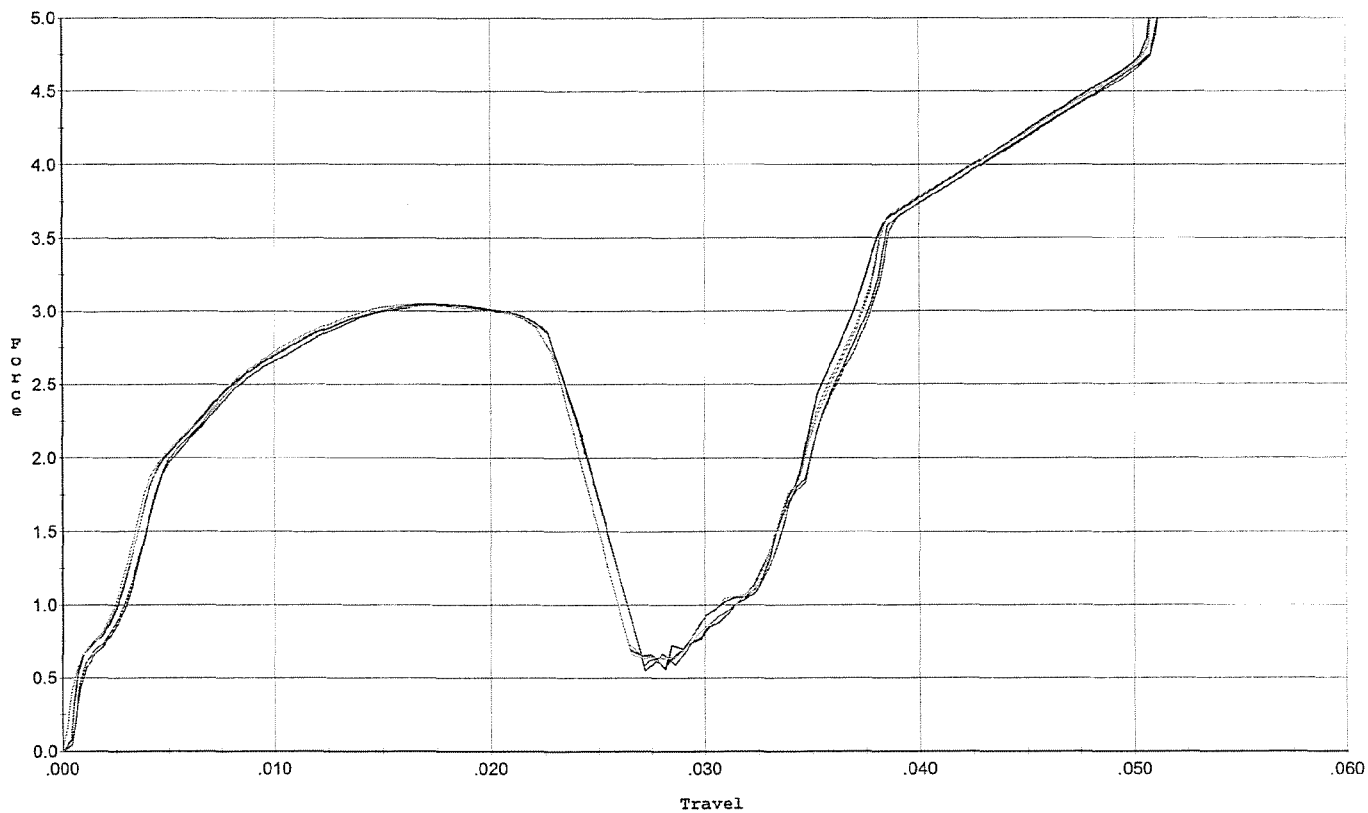
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.023	0.00	0.032	0.046		Set Trigger
2	2.524	0.022	0.00	0.032	0.042		Set Trigger
3	2.515	0.023	0.00	0.032	0.044		Set Trigger
4	2.501	0.024	0.00	0.033	0.045		Set Trigger
5	2.458	0.024	0.00	0.033	0.044		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



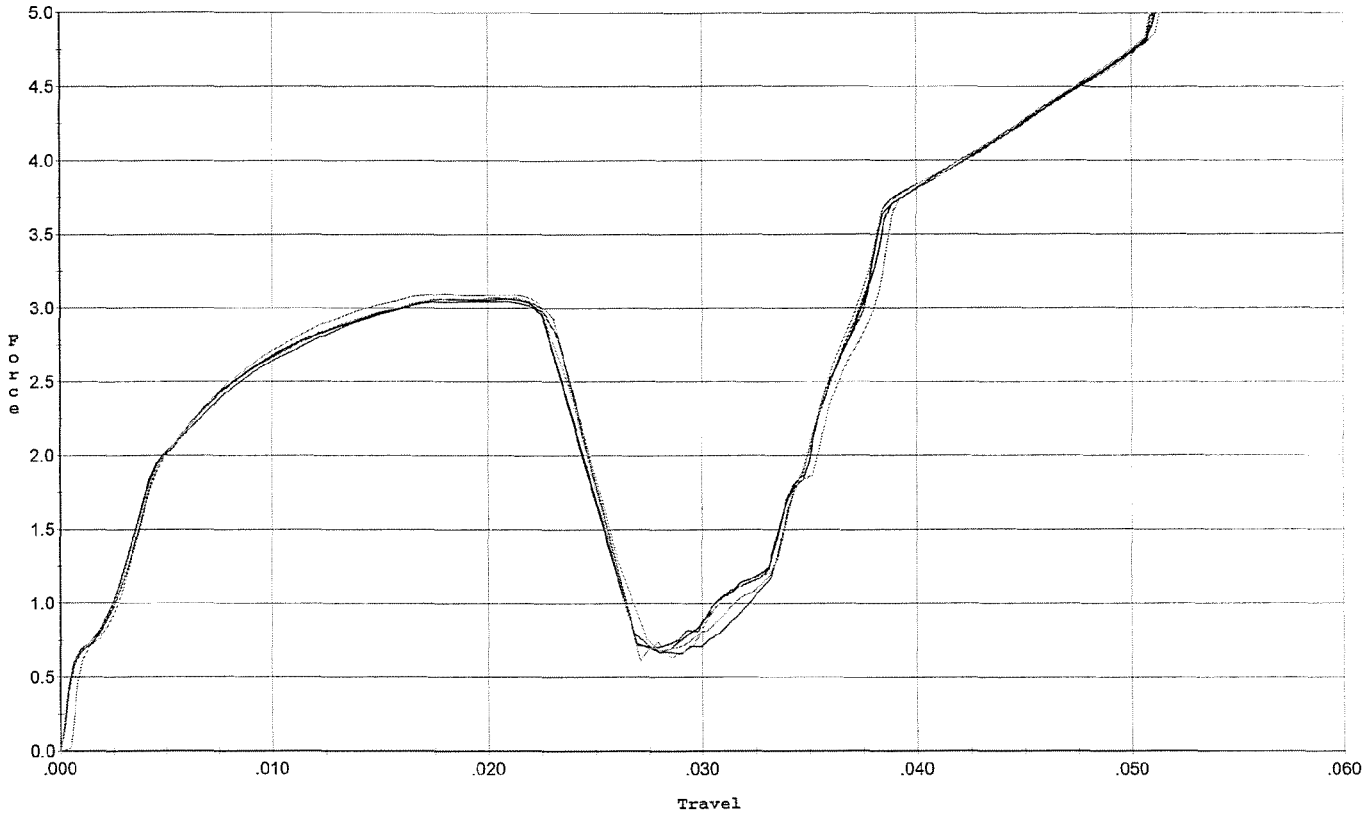
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.024	0.00	0.032	0.054		Set Trigger
2	3.047	0.023	0.00	0.032	0.052		Set Trigger
3	3.053	0.024	0.00	0.032	0.055		Set Trigger
4	3.038	0.023	0.00	0.032	0.052		Set Trigger
5	3.054	0.023	0.00	0.032	0.053		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



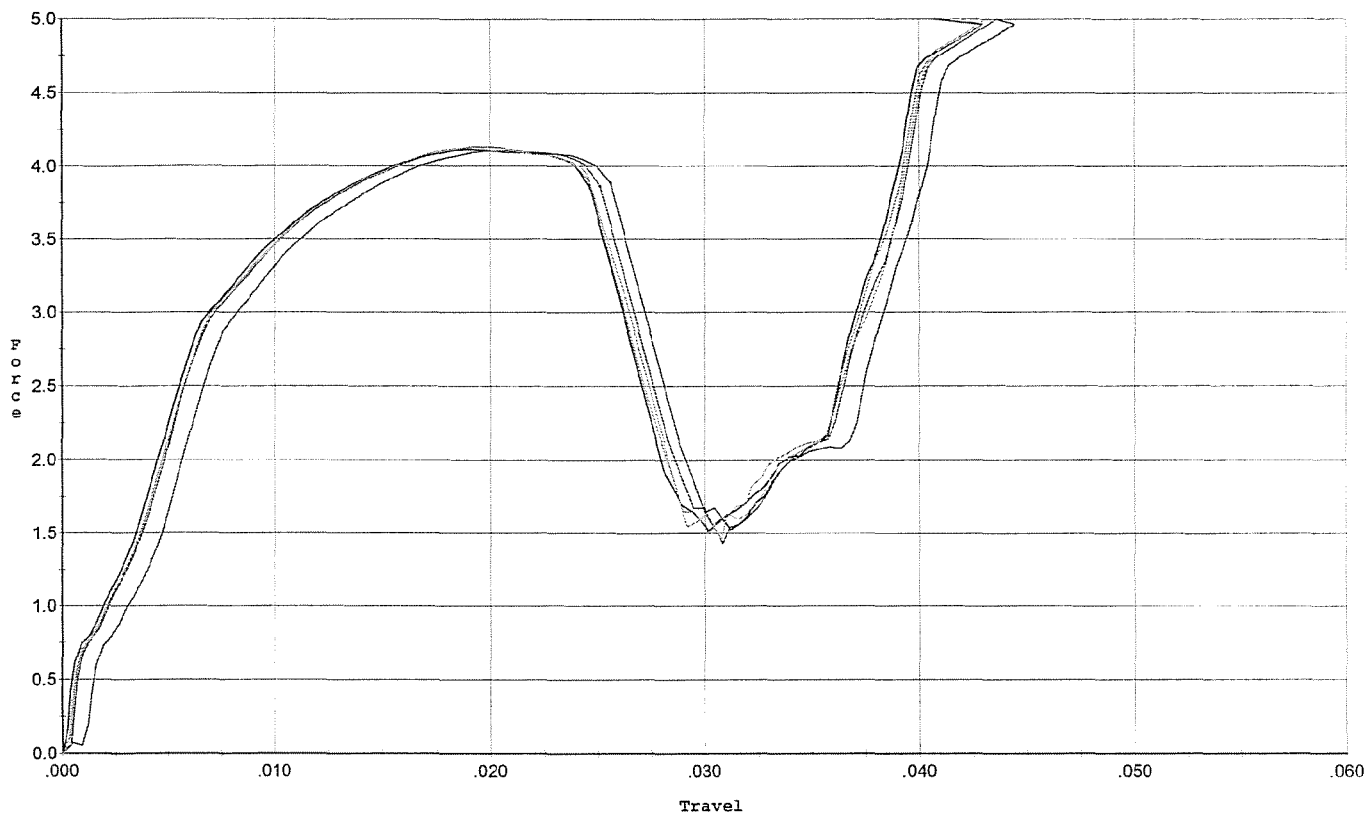
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.023	0.00	0.032	0.051		Set Trigger
2	3.060	0.025	0.00	0.032	0.056		Set Trigger
3	3.066	0.023	0.00	0.032	0.053		Set Trigger
4	3.067	0.024	0.00	0.031	0.054		Set Trigger
5	3.093	0.023	0.00	0.032	0.053		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



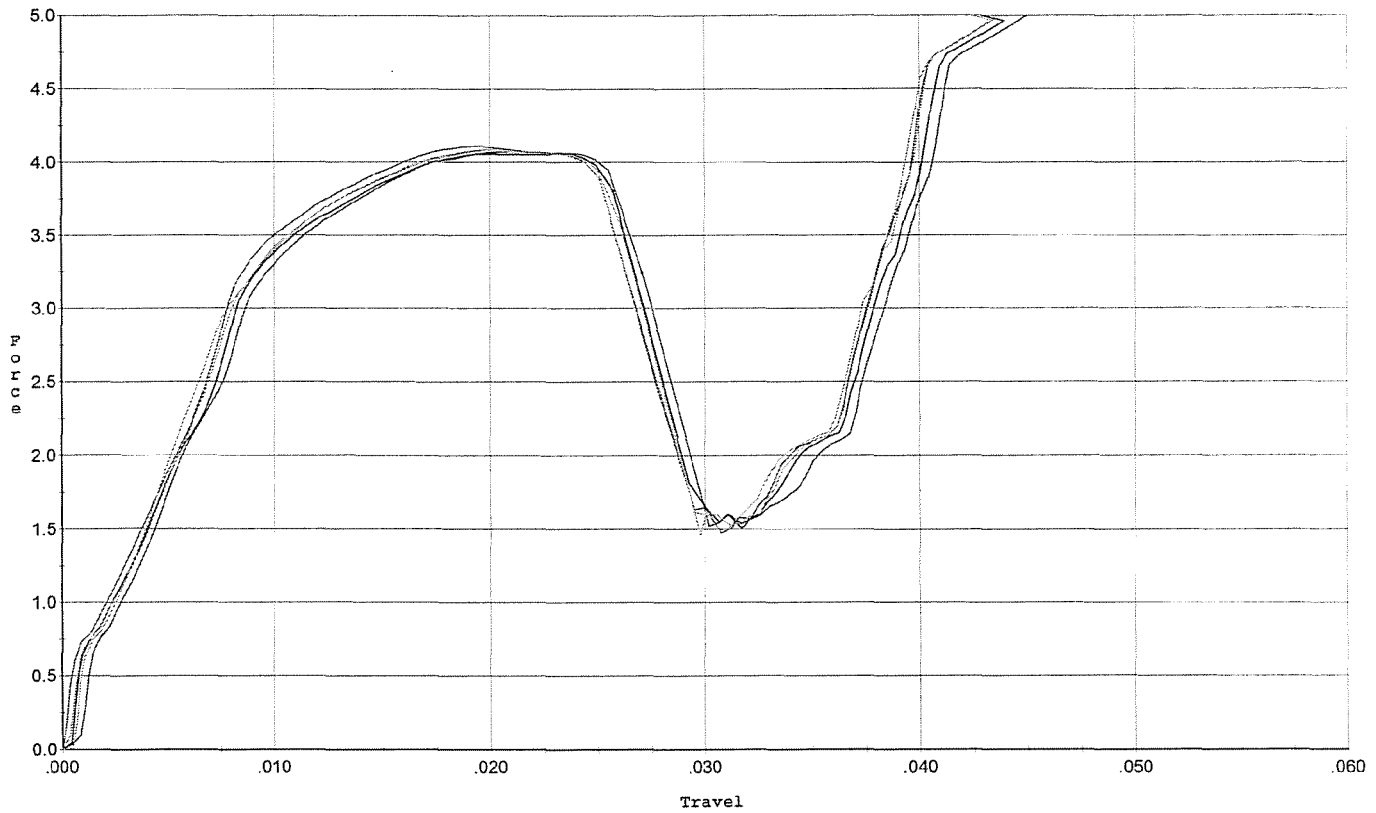
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.026	0.00	0.026	0.074		Set Trigger
2	4.113	0.025	0.00	0.028	0.074		Set Trigger
3	4.130	0.025	0.00	0.025	0.075		Set Trigger
4	4.130	0.026	0.00	0.026	0.078		Set Trigger
5	4.134	0.025	0.00	0.029	0.073		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



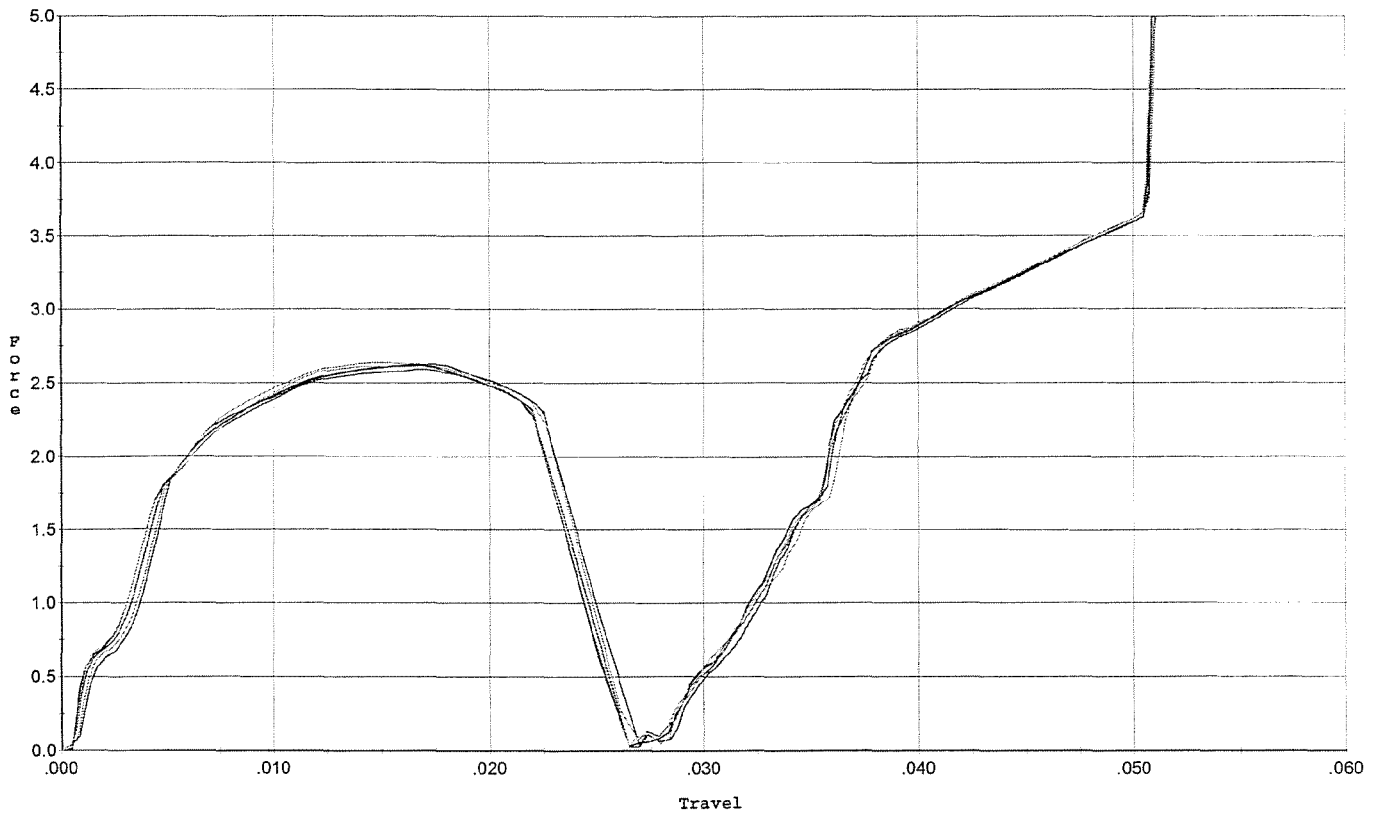
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.068	0.027	0.00	0.025	0.078		Set Trigger
2	4.057	0.026	0.00	0.025	0.075		Set Trigger
3	4.105	0.025	0.00	0.025	0.074		Set Trigger
4	4.091	0.026	0.00	0.025	0.076		Set Trigger
5	4.080	0.025	0.00	0.025	0.073		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



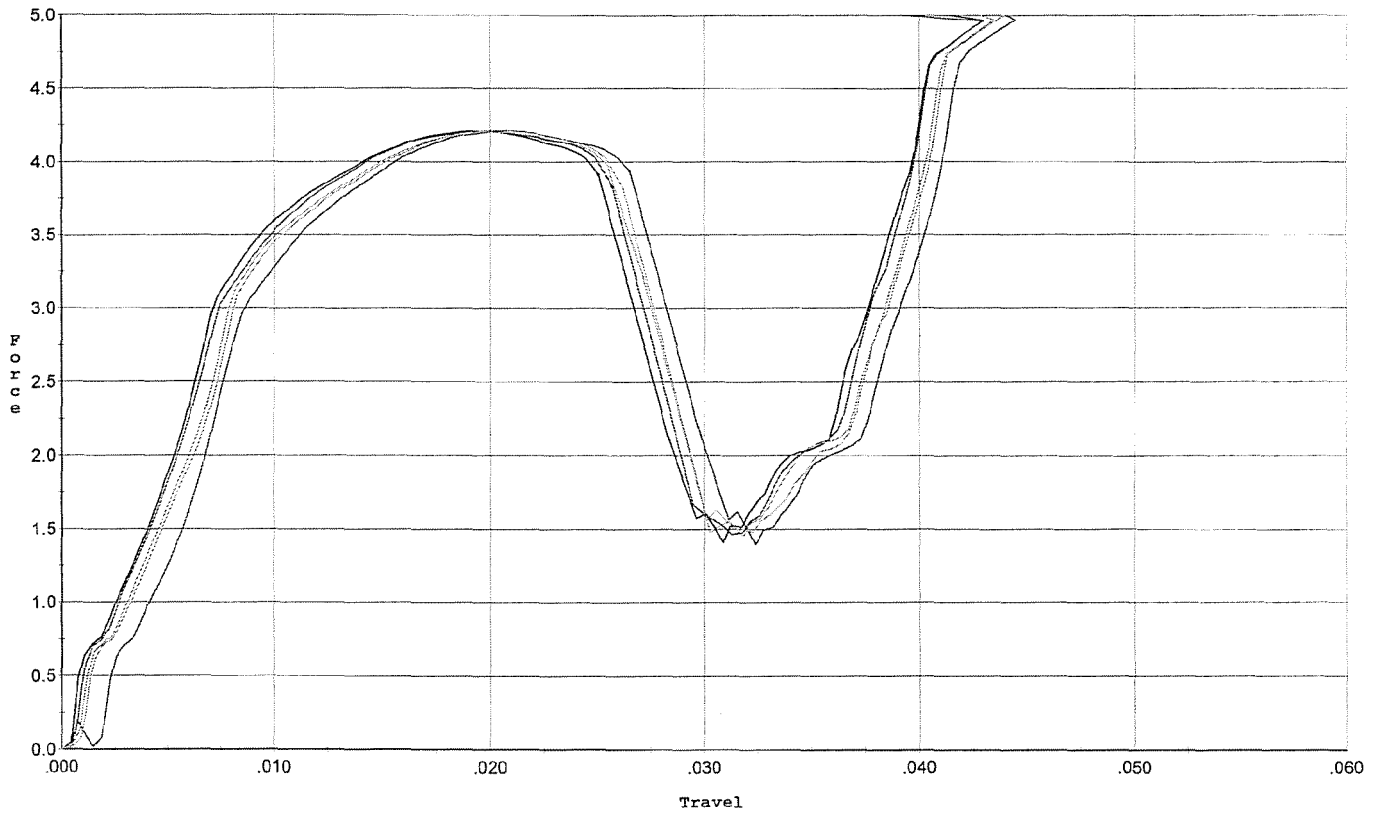
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.022	0.00	0.033	0.044		Set Trigger
2	2.618	0.022	0.00	0.033	0.044		Set Trigger
3	2.591	0.024	0.00	0.033	0.047		Set Trigger
4	2.611	0.022	0.00	0.033	0.044		Set Trigger
5	2.638	0.023	0.00	0.033	0.045		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.027	0.00	0.024	0.076		Set Trigger
2	4.209	0.025	0.00	0.024	0.075		Set Trigger
3	4.204	0.026	0.00	0.024	0.077		Set Trigger
4	4.204	0.027	0.00	0.024	0.080		Set Trigger
5	4.215	0.026	0.00	0.024	0.077		Set Trigger

Avg 4.20