

G6852324

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

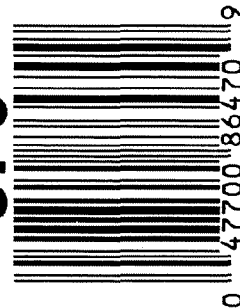
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852324

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852324

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR D	5/8/09	A
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	R2m
540	APPLY COATINGS (BARREL ACTION)		5/22	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-29-09	SP/D
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

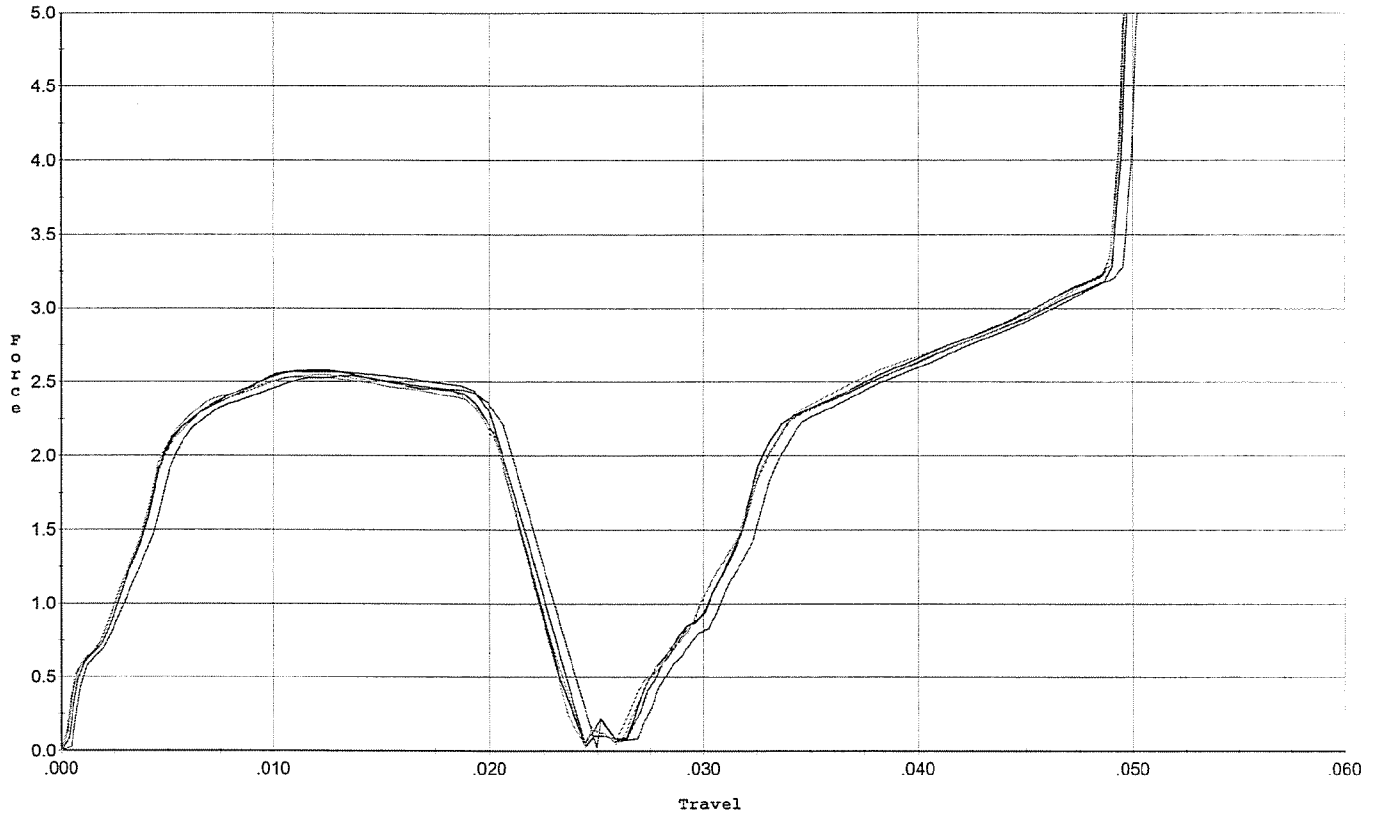
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-22-09	LN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	6-22-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	6-22-09	LN
	J) ASSEMBLE STOCK		5-29-09	LN
	K) ASSEMBLE SWIVEL STUDS		6-22-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-9-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-9-09	LN
670	FINAL INSPECTION A) HEADSPACE		6-22-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.67</u> <u>2.49</u> <u>2.62</u> <u>2.61</u>	6-19-09	LN
	C) FUNCTION		6-22-09	LN
690	PACK		7/17/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



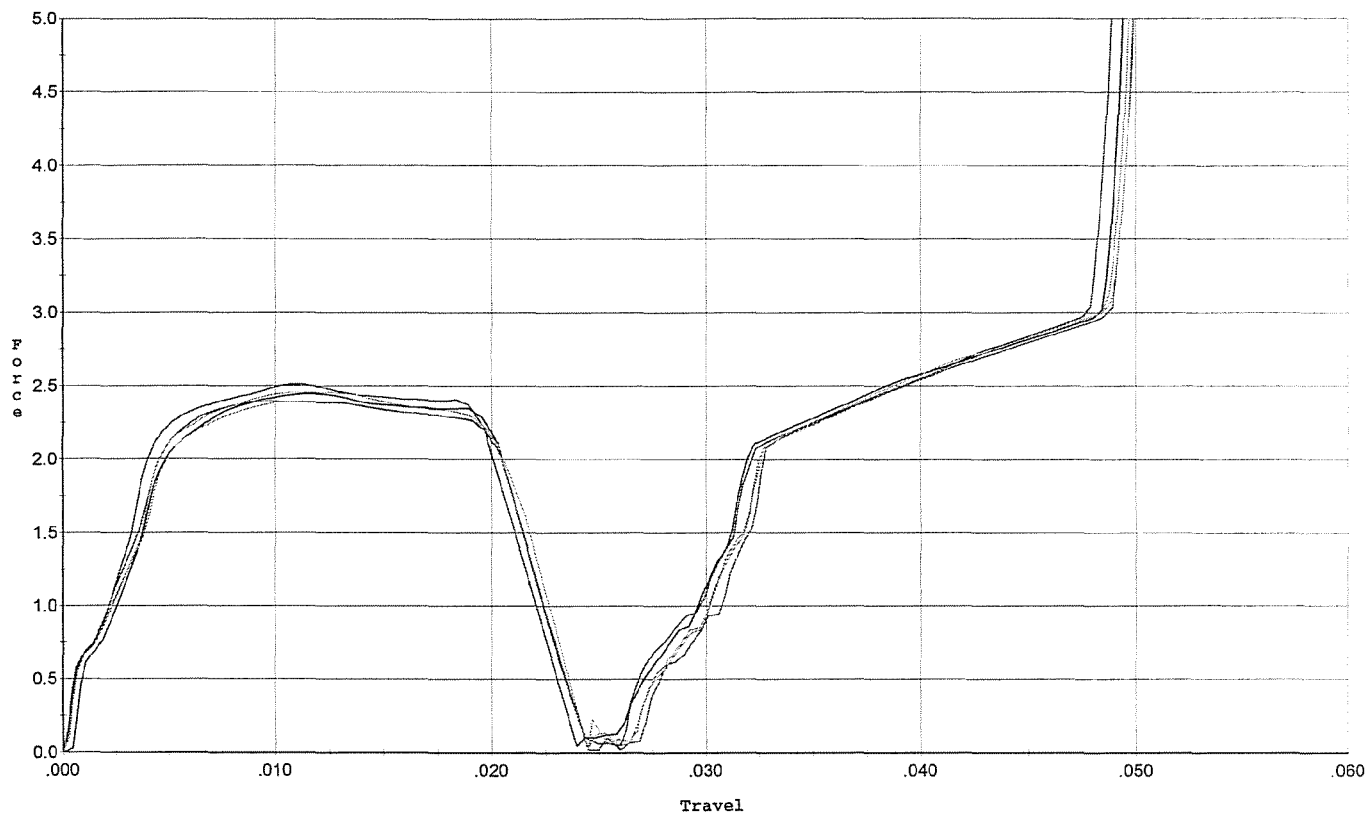
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.022	0.00	0.033	0.043		Set Trigger
2	2.580	0.020	0.00	0.033	0.040		Set Trigger
3	2.542	0.021	0.00	0.033	0.040		Set Trigger
4	2.550	0.020	0.00	0.033	0.040		Set Trigger
5	2.536	0.020	0.00	0.033	0.040		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



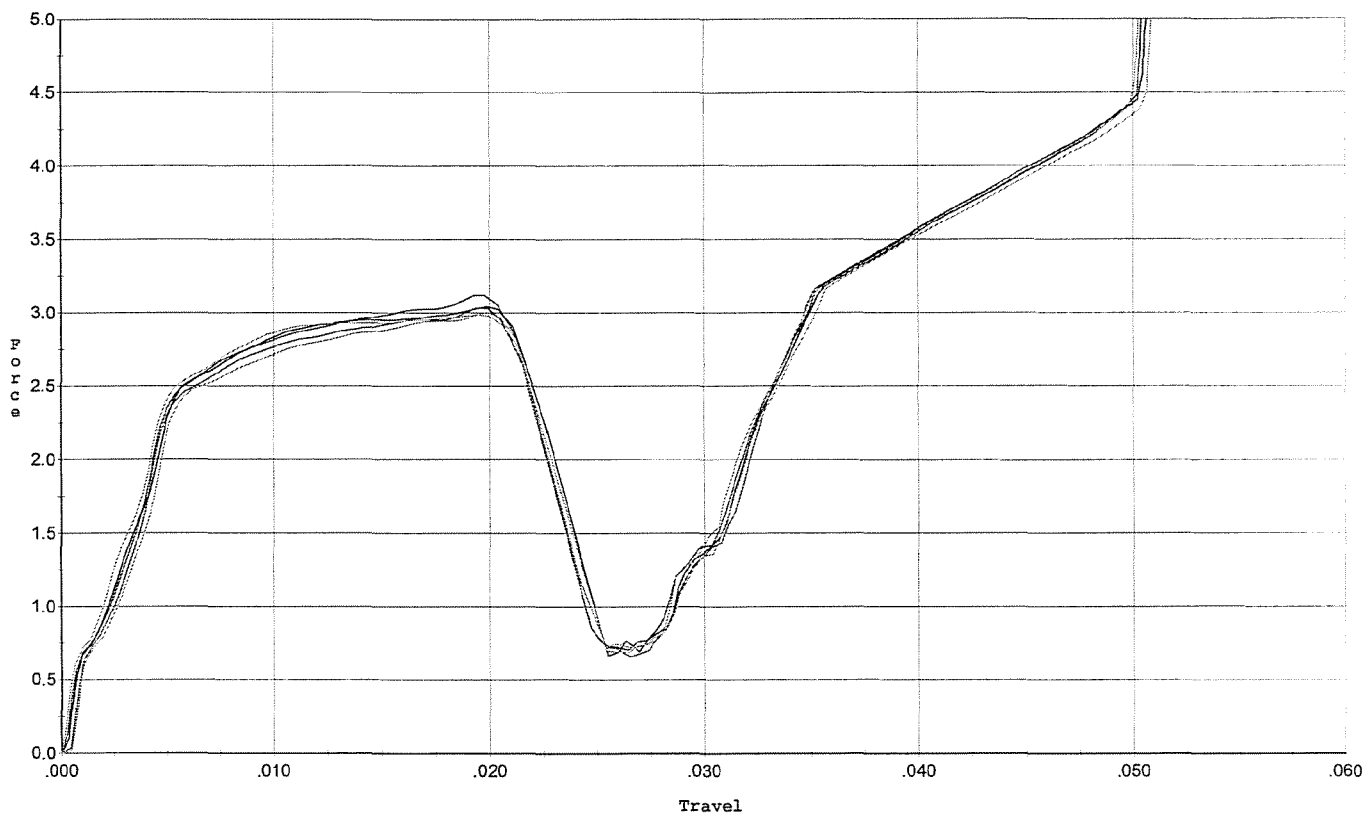
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.022	0.00	0.032	0.043		Set Trigger
2	2.445	0.020	0.00	0.032	0.039		Set Trigger
3	2.394	0.020	0.00	0.033	0.039		Set Trigger
4	2.391	0.022	0.00	0.033	0.041		Set Trigger
5	2.455	0.020	0.00	0.033	0.039		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



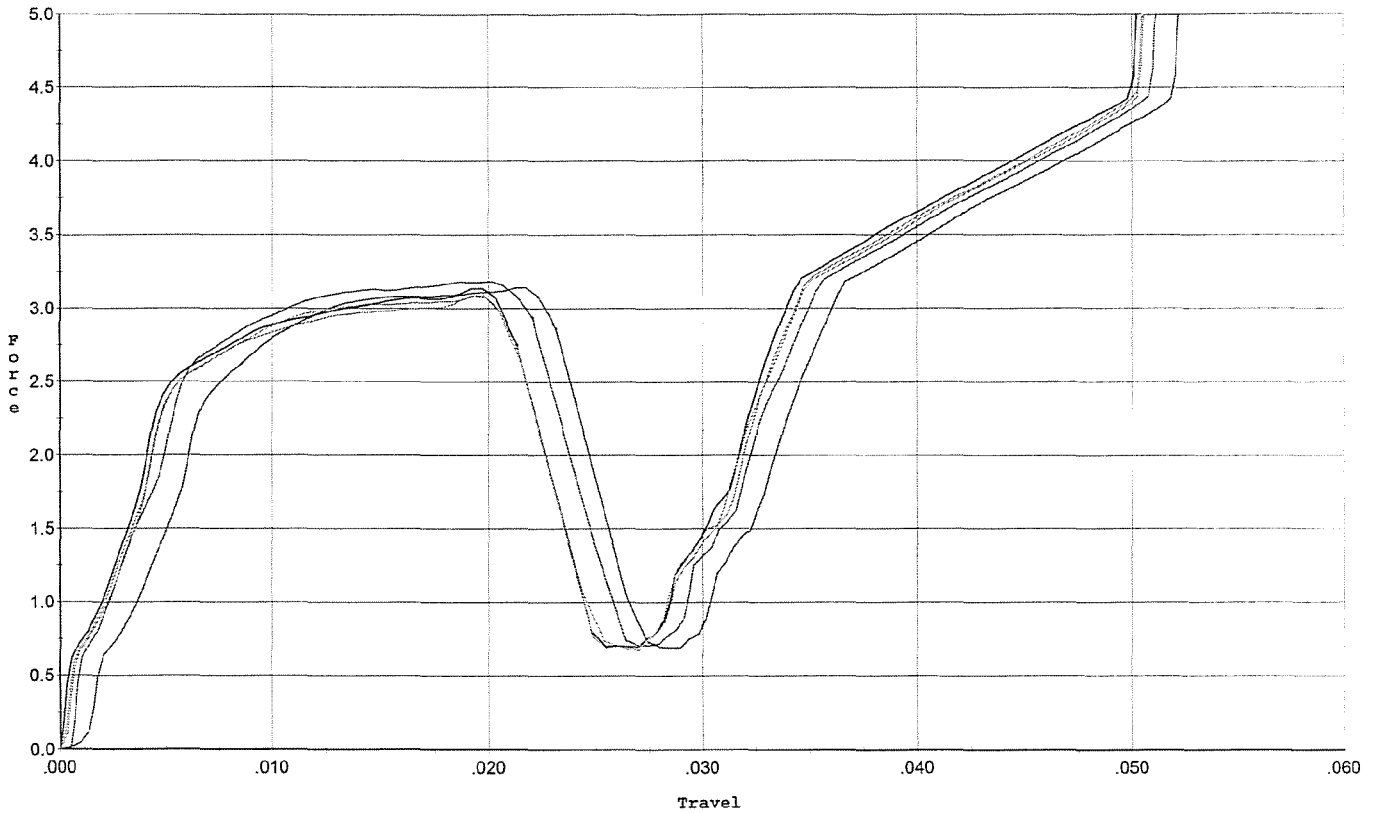
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.021	0.00	0.032	0.049		Set Trigger
2	3.042	0.023	0.00	0.032	0.052		Set Trigger
3	3.033	0.021	0.00	0.032	0.048		Set Trigger
4	2.988	0.021	0.00	0.031	0.050		Set Trigger
5	3.003	0.023	0.00	0.032	0.052		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



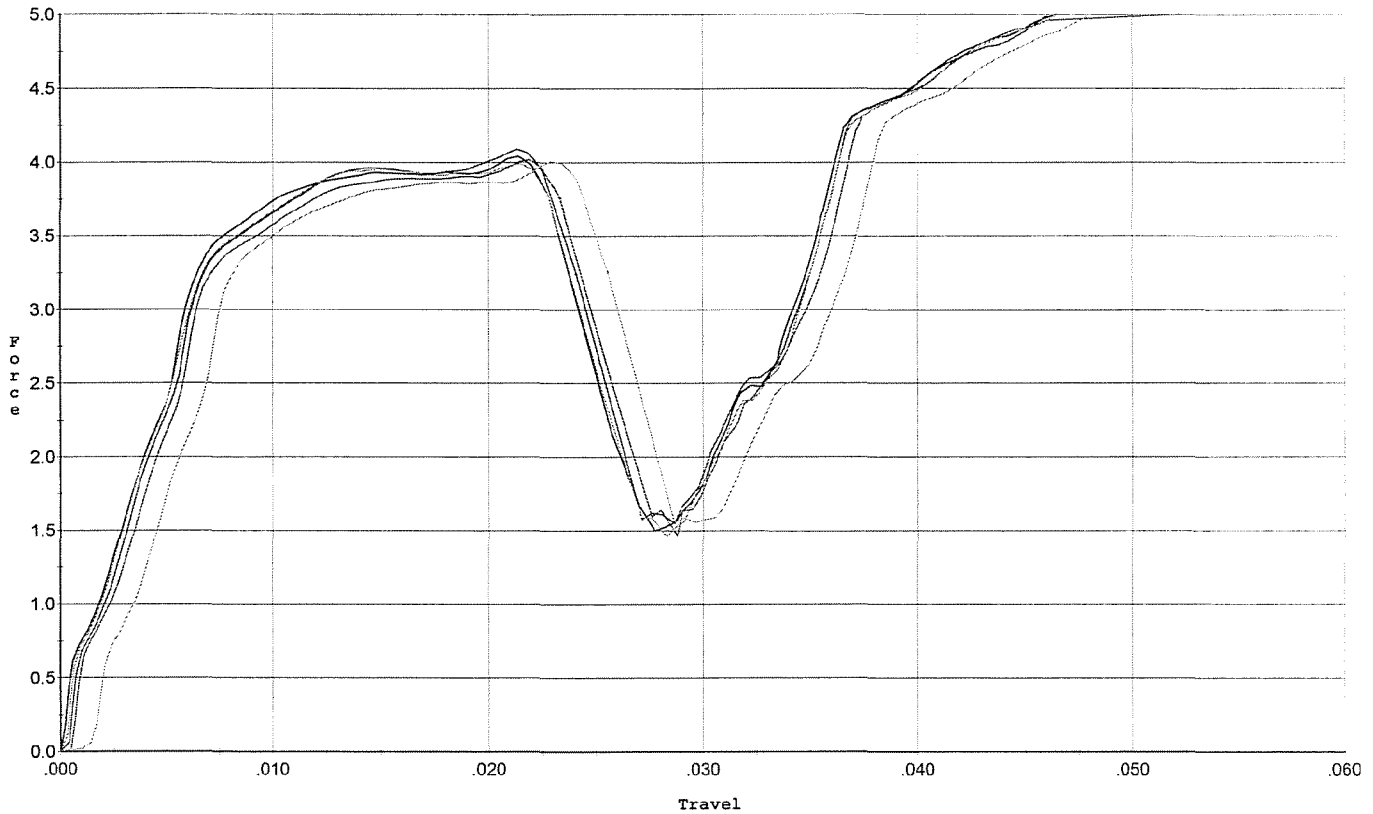
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.023	0.00	0.032	0.052		Set Trigger
2	3.137	0.021	0.00	0.032	0.051		Set Trigger
3	3.184	0.022	0.00	0.032	0.053		Set Trigger
4	3.089	0.021	0.00	0.032	0.050		Set Trigger
5	3.089	0.021	0.00	0.032	0.050		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



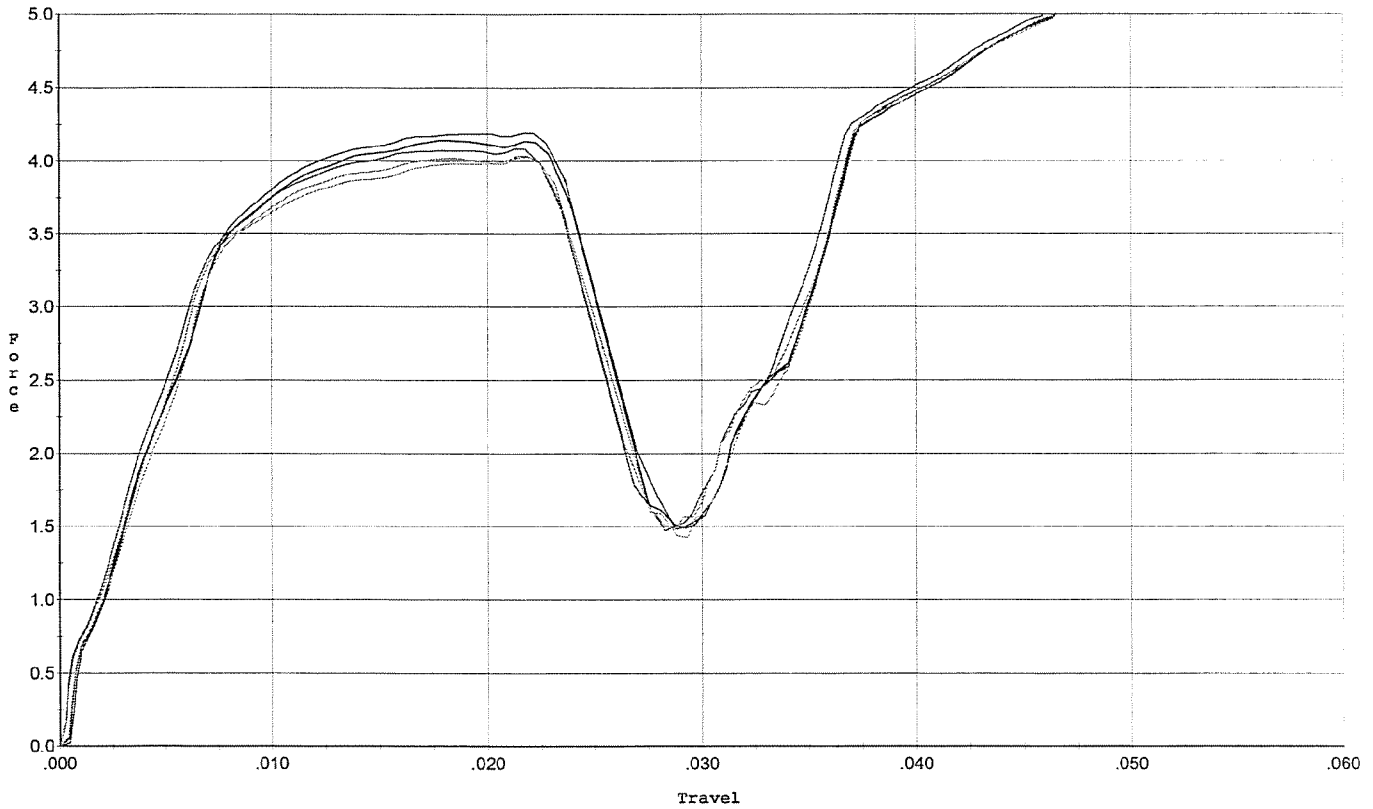
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.024	0.00	0.029	0.071		Set Trigger
2	4.042	0.023	0.00	0.030	0.068		Set Trigger
3	4.019	0.023	0.00	0.030	0.068		Set Trigger
4	4.008	0.026	0.00	0.030	0.071		Set Trigger
5	3.994	0.023	0.00	0.030	0.067		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



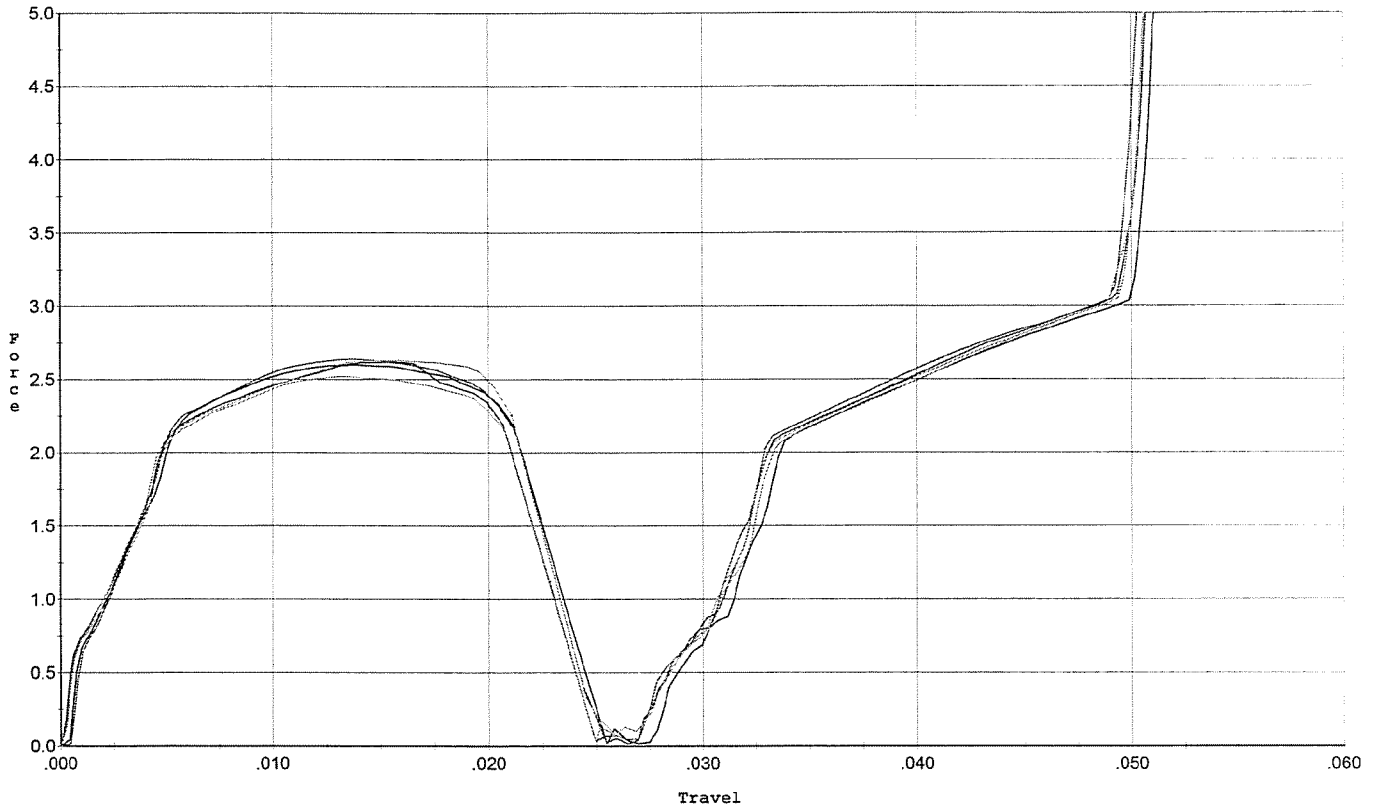
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.024	0.00	0.030	0.072		Set Trigger
2	4.141	0.024	0.00	0.030	0.073		Set Trigger
3	4.085	0.023	0.00	0.030	0.071		Set Trigger
4	4.030	0.025	0.00	0.030	0.075		Set Trigger
5	4.036	0.023	0.00	0.030	0.070		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



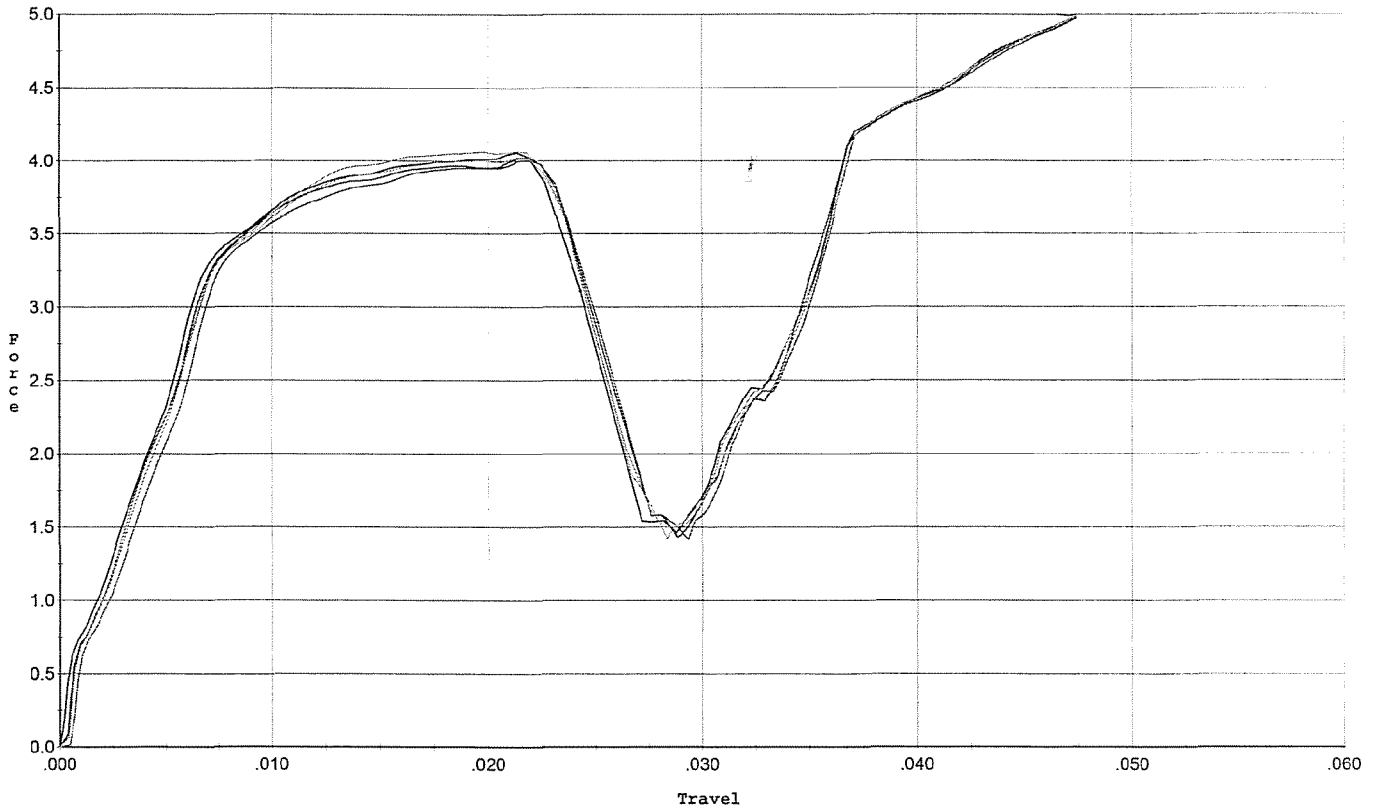
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.023	0.00	0.033	0.046		Set Trigger
2	2.599	0.021	0.00	0.034	0.043		Set Trigger
3	2.638	0.021	0.00	0.033	0.043		Set Trigger
4	2.520	0.021	0.00	0.033	0.041		Set Trigger
5	2.631	0.021	0.00	0.033	0.043		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.023	0.00	0.030	0.068		Set Trigger
2	4.058	0.024	0.00	0.030	0.072		Set Trigger
3	4.007	0.025	0.00	0.030	0.072		Set Trigger
4	4.024	0.023	0.00	0.030	0.069		Set Trigger
5	4.068	0.023	0.00	0.030	0.069		Set Trigger

Aug 4.03