

G685 2326

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



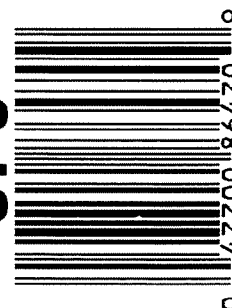
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852326

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852326

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGN. X	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	RSM
540	APPLY COATINGS (BARREL ACTION)		5/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

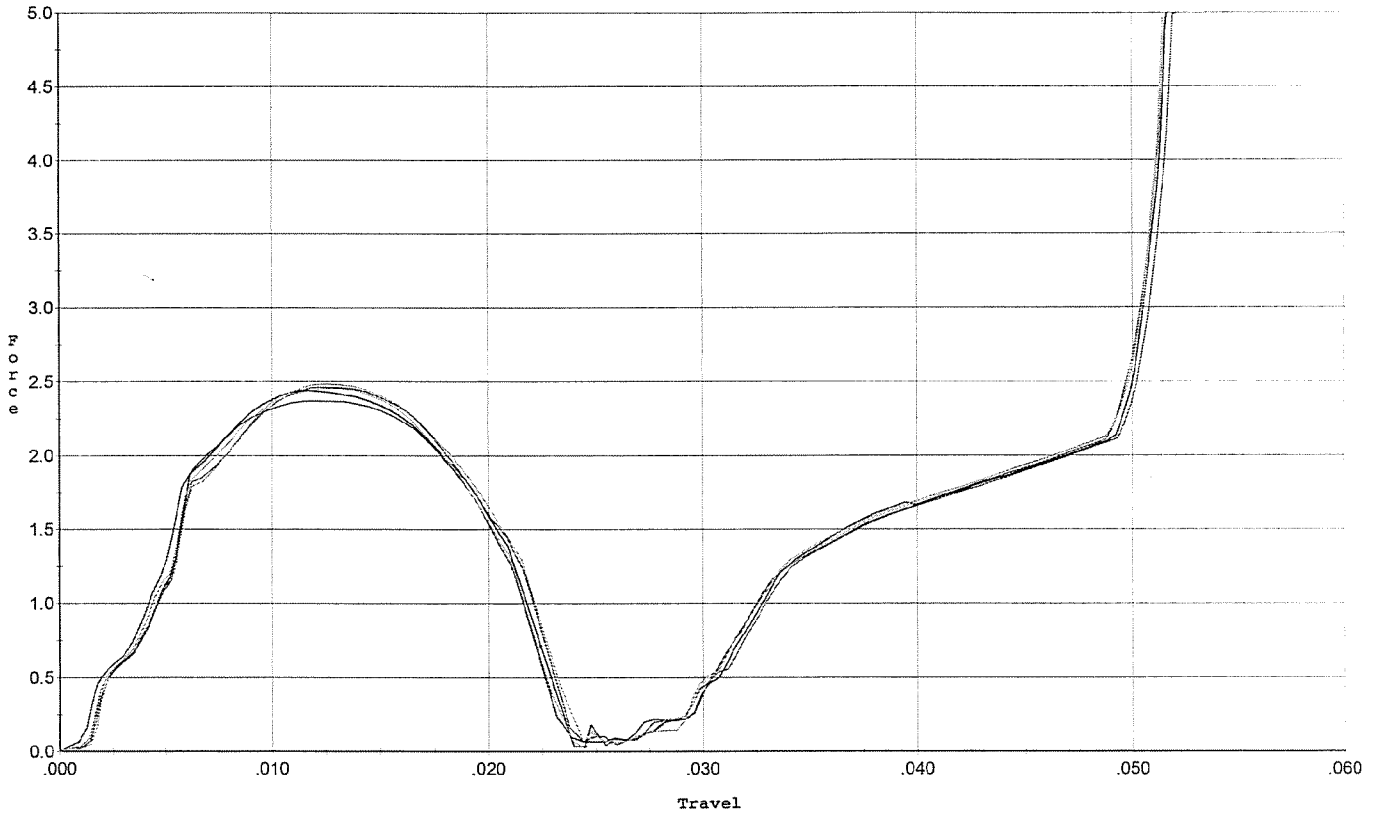
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-19-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>7.0</u> <u>7.0</u>	6-19-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.033</u> <u>.023</u>	6-19-09	L N
	J) ASSEMBLE STOCK		5-29-09	L N
	K) ASSEMBLE SWIVEL STUDS		6-19-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-9-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-9-09	L N
670	FINAL INSPECTION A) HEADSPACE		6-19-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.79</u> <u>2.15</u> <u>2.59</u> <u>2.63</u>	6-19-09	L N
	C) FUNCTION		6-19-09	L N
690	PACK		7/20/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



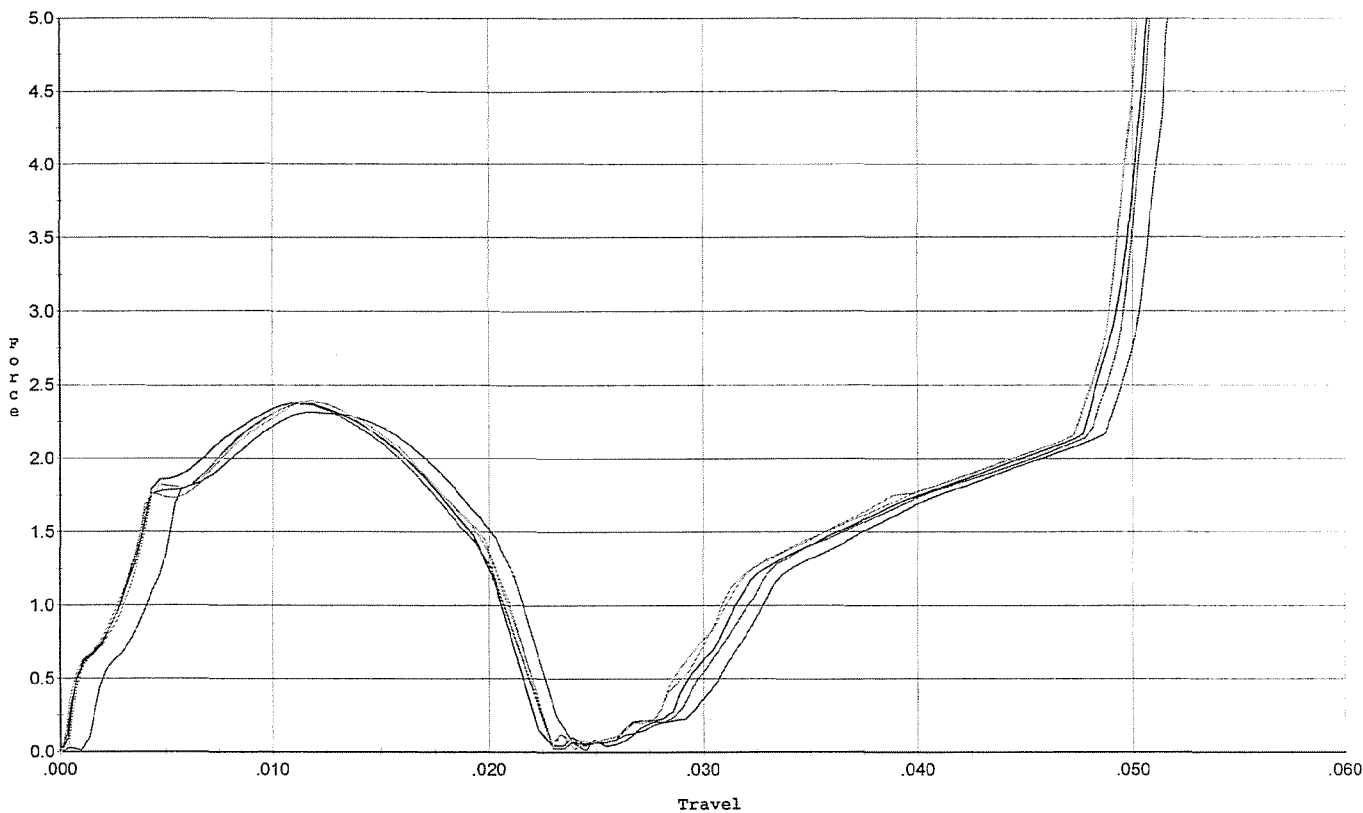
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.371	0.021	0.00	0.036	0.035		Set Trigger
2	2.441	0.022	0.00	0.036	0.036		Set Trigger
3	2.463	0.022	0.00	0.036	0.035		Set Trigger
4	2.452	0.021	0.00	0.036	0.034		Set Trigger
5	2.485	0.022	0.00	0.035	0.035		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



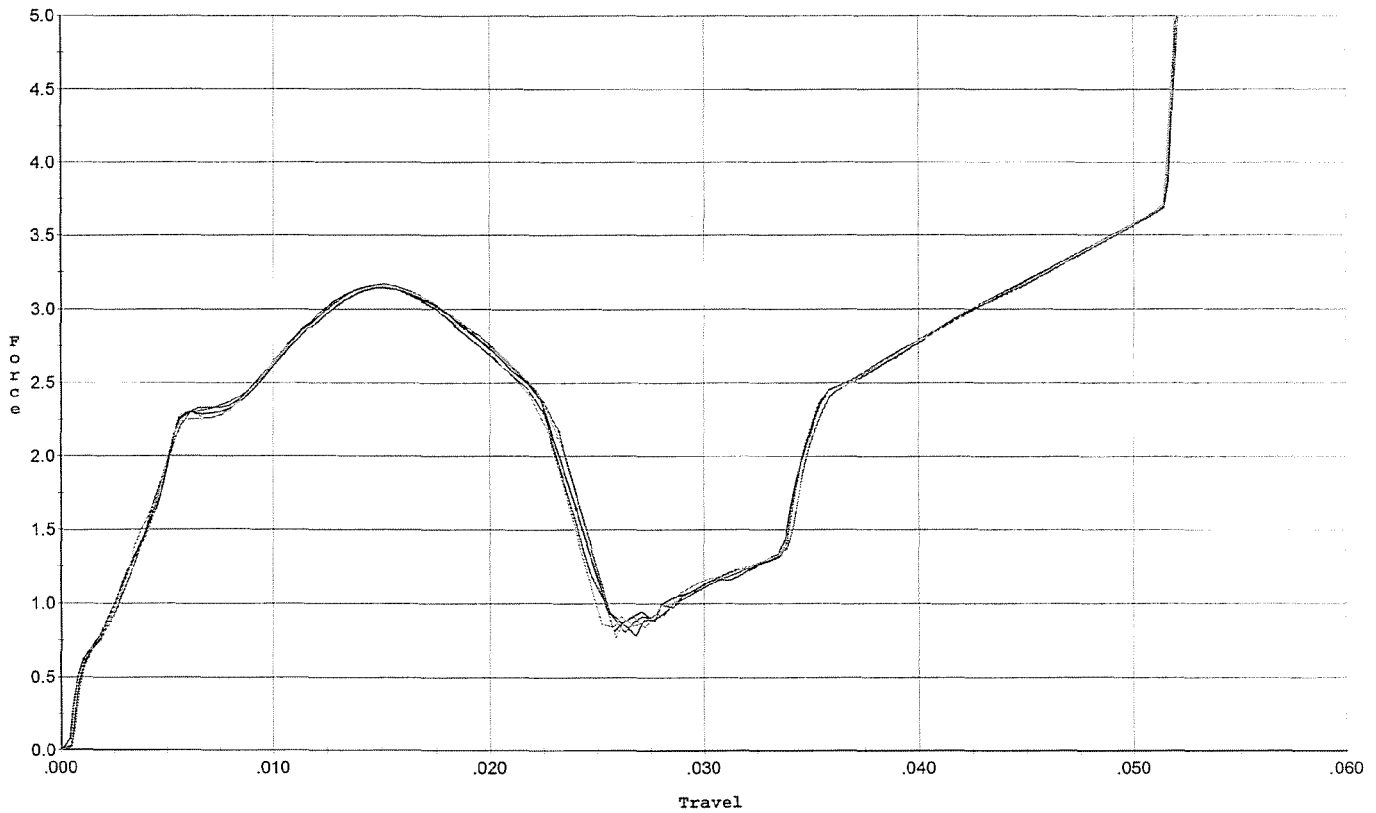
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.315	0.021	0.00	0.036	0.034		Set Trigger
2	2.372	0.020	0.00	0.036	0.034		Set Trigger
3	2.372	0.020	0.00	0.036	0.034		Set Trigger
4	2.396	0.021	0.00	0.035	0.035		Set Trigger
5	2.383	0.021	0.00	0.035	0.035		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



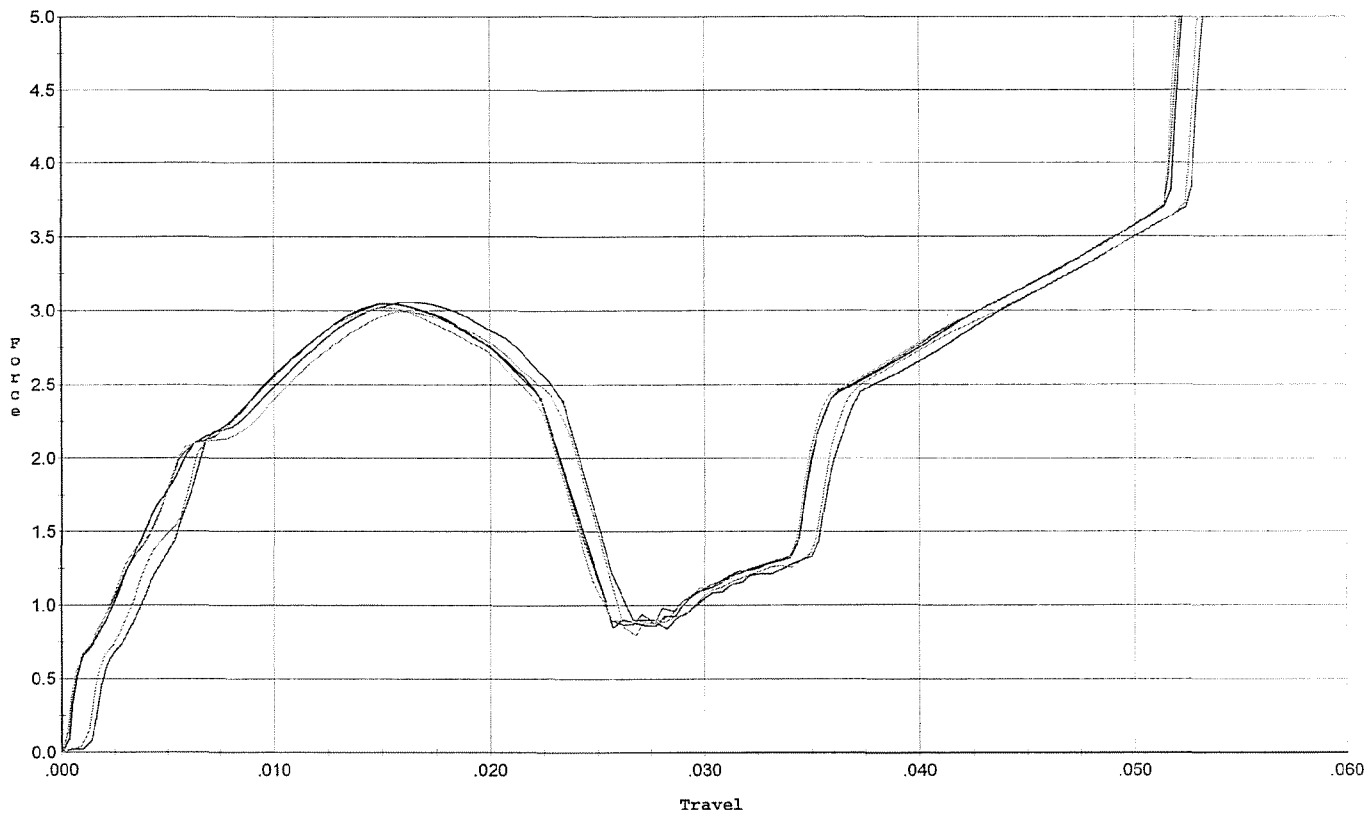
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.023	0.00	0.034	0.050		Set Trigger
2	3.141	0.024	0.00	0.033	0.053		Set Trigger
3	3.170	0.023	0.00	0.033	0.051		Set Trigger
4	3.147	0.023	0.00	0.033	0.052		Set Trigger
5	3.153	0.023	0.00	0.034	0.050		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



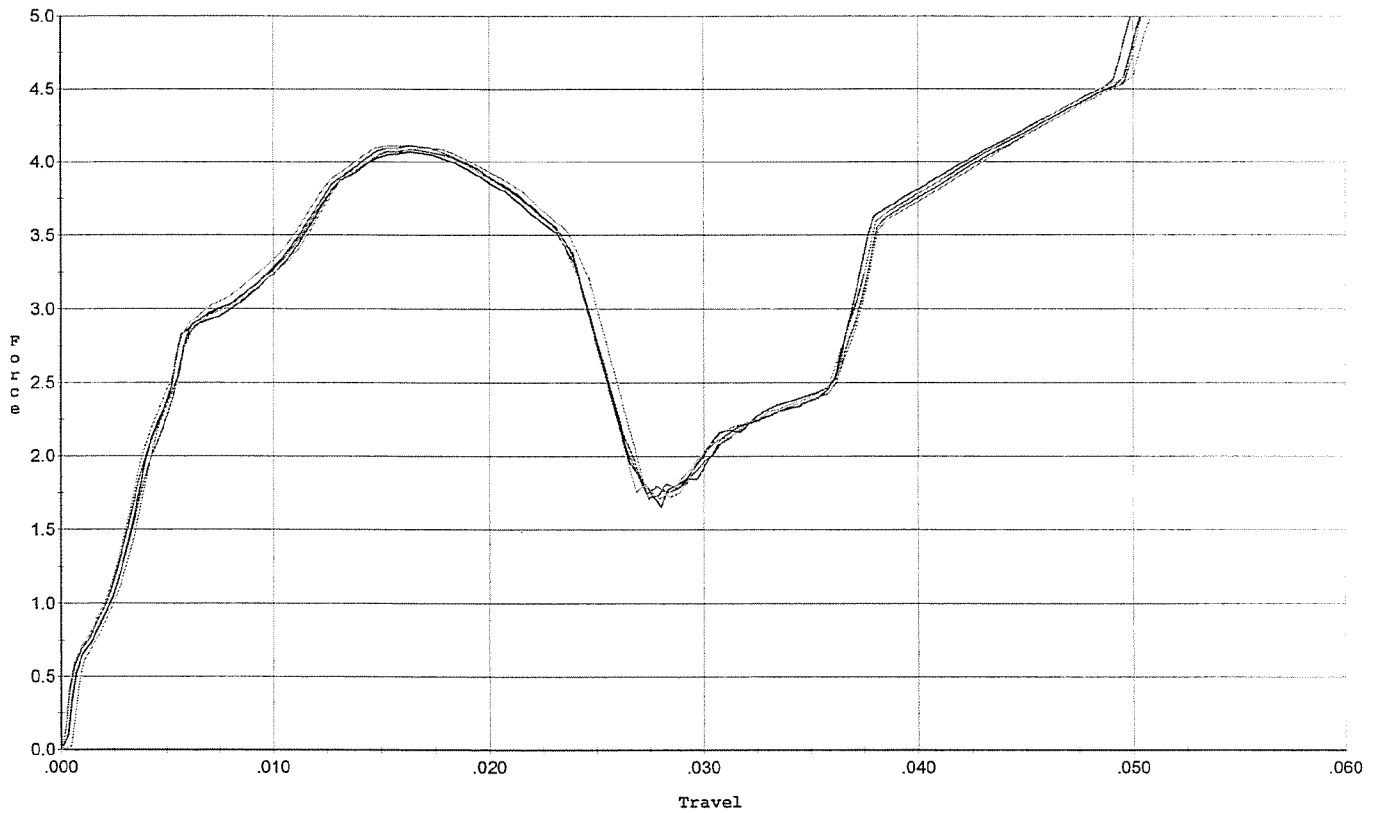
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.023	0.00	0.034	0.049		Set Trigger
2	3.046	0.022	0.00	0.034	0.048		Set Trigger
3	3.048	0.022	0.00	0.034	0.048		Set Trigger
4	3.019	0.023	0.00	0.034	0.048		Set Trigger
5	2.993	0.024	0.00	0.034	0.049		Set Trigger

Aug 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



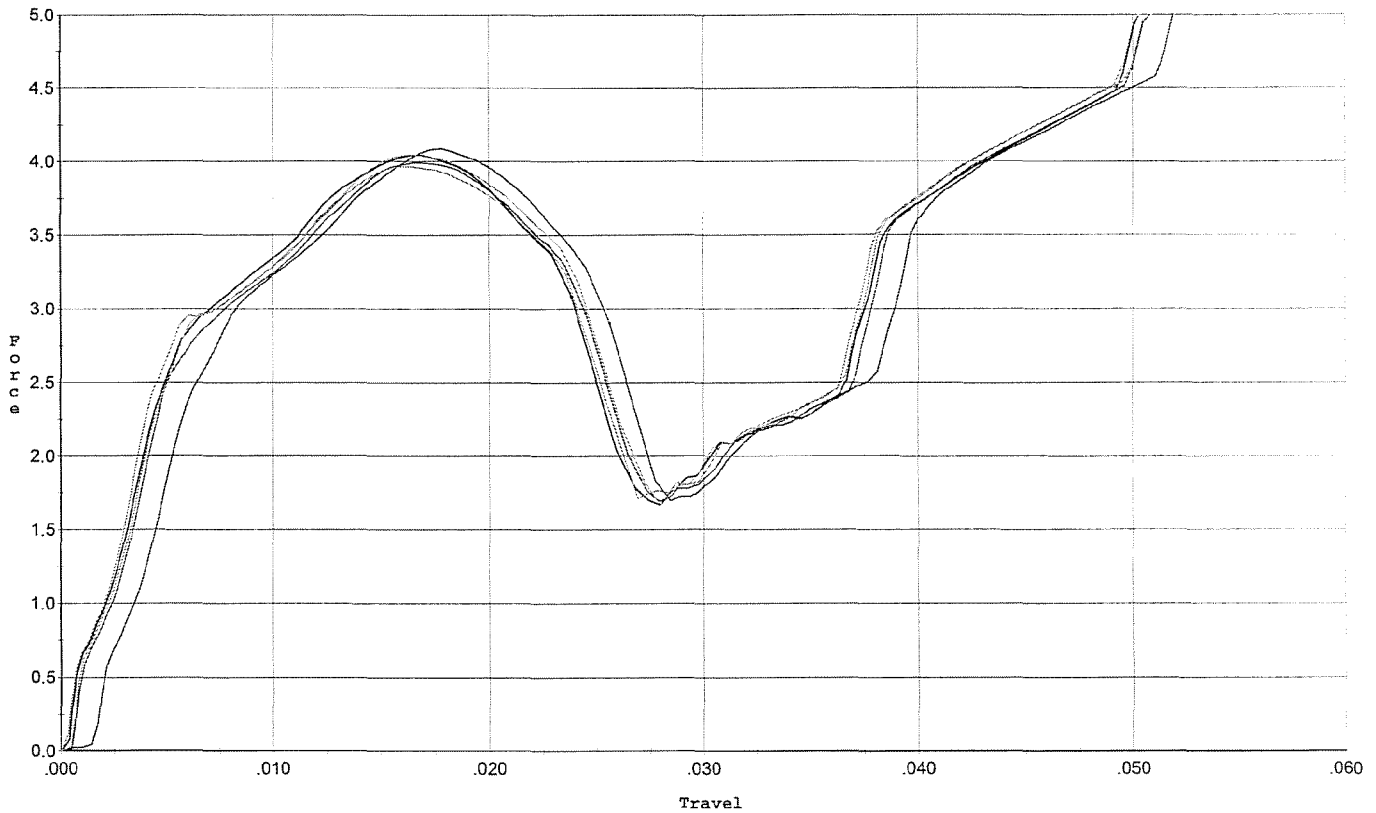
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.024	0.00	0.030	0.069		Set Trigger
2	4.068	0.024	0.00	0.030	0.069		Set Trigger
3	4.082	0.024	0.00	0.030	0.068		Set Trigger
4	4.114	0.024	0.00	0.030	0.070		Set Trigger
5	4.093	0.025	0.00	0.030	0.071		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



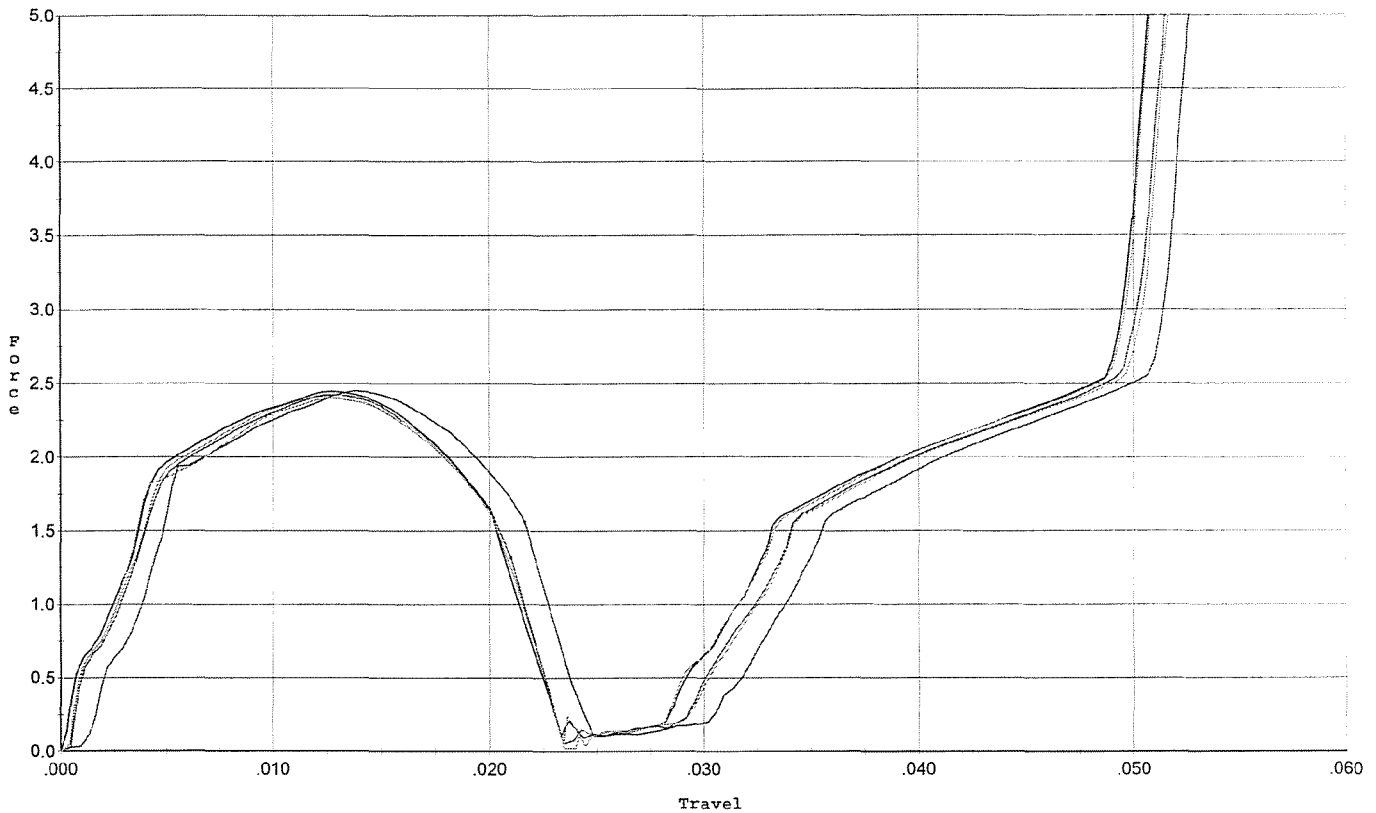
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.026	0.00	0.031	0.070		Set Trigger
2	4.041	0.024	0.00	0.031	0.068		Set Trigger
3	3.990	0.024	0.00	0.031	0.068		Set Trigger
4	3.964	0.024	0.00	0.030	0.067		Set Trigger
5	4.043	0.024	0.00	0.030	0.069		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



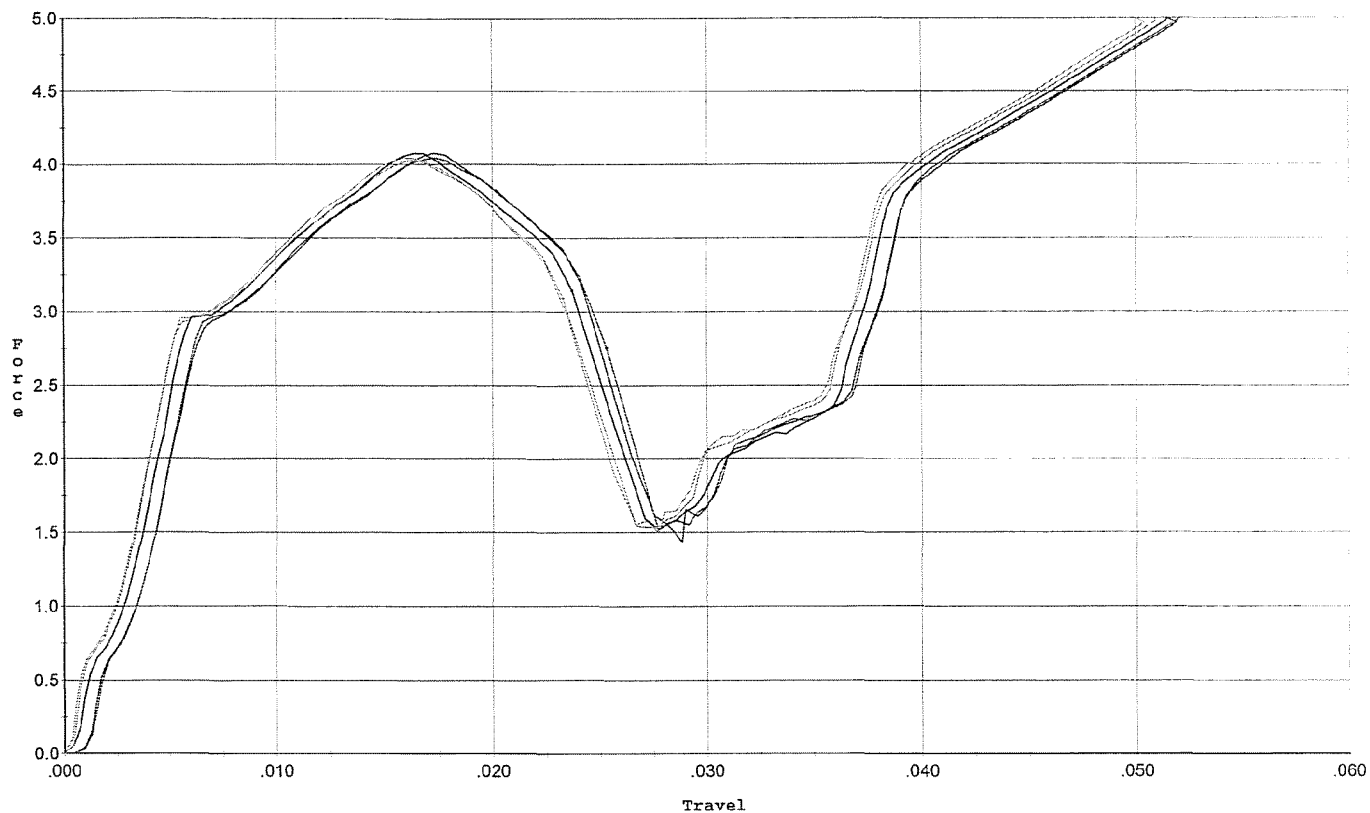
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.022	0.00	0.036	0.037		Set Trigger
2	2.445	0.020	0.00	0.035	0.036		Set Trigger
3	2.421	0.021	0.00	0.035	0.037		Set Trigger
4	2.401	0.021	0.00	0.036	0.037		Set Trigger
5	2.424	0.021	0.00	0.035	0.038		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.024	0.00	0.031	0.066		Set Trigger
2	4.074	0.024	0.00	0.031	0.066		Set Trigger
3	4.044	0.025	0.00	0.031	0.069		Set Trigger
4	4.042	0.023	0.00	0.031	0.066		Set Trigger
5	4.031	0.023	0.00	0.031	0.065		Set Trigger

Avg 4.05