

G6852331

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

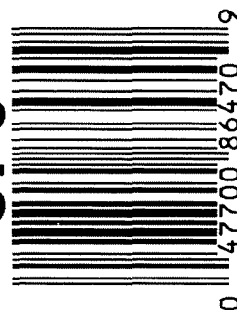
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852331

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852331

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RP
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-16-09	RT
475	DRILL AND TAP SIGHT HOLES	APR 6 2009	4-16-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	4/18/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/20/09	L.m.
542	APPLY COATINGS (BARREL ACTION)		4/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

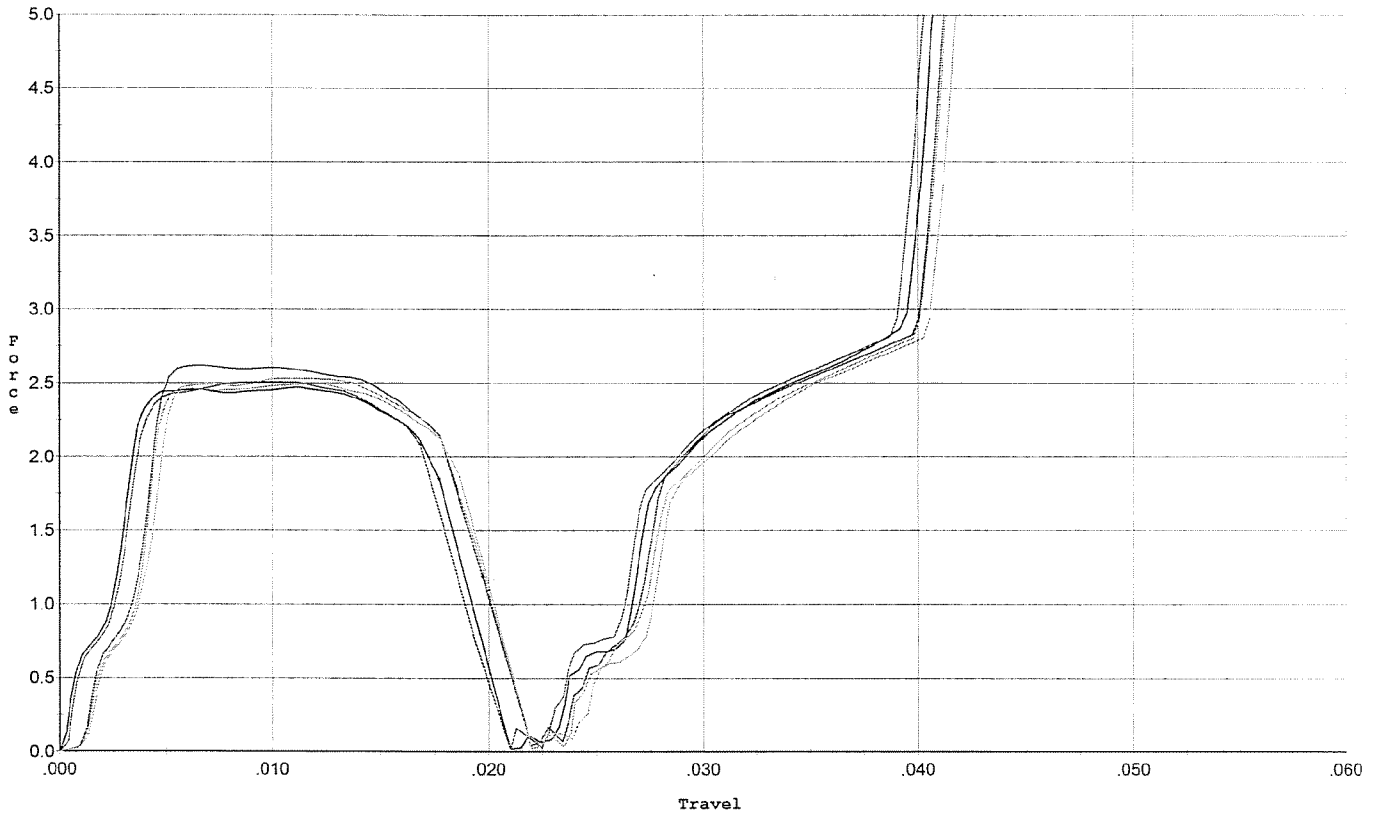
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	5-12-09	XJL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	5-12-09	XJL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	5-12-09	XJL		
	J) ASSEMBLE STOCK					4-29-09	RP		
	K) ASSEMBLE SWIVEL STUDS					5-12-09	XJL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		5-1-09	WZ		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-1-09	TGR		
670	FINAL INSPECTION A) HEADSPACE					5-12-09	XJL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>267</u>	<u>272</u>	<u>279</u>	<u>292</u>	<u>271</u>	5-7-09	RP
	C) FUNCTION					5-12-09	XJL		
690	PACK					7/7/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



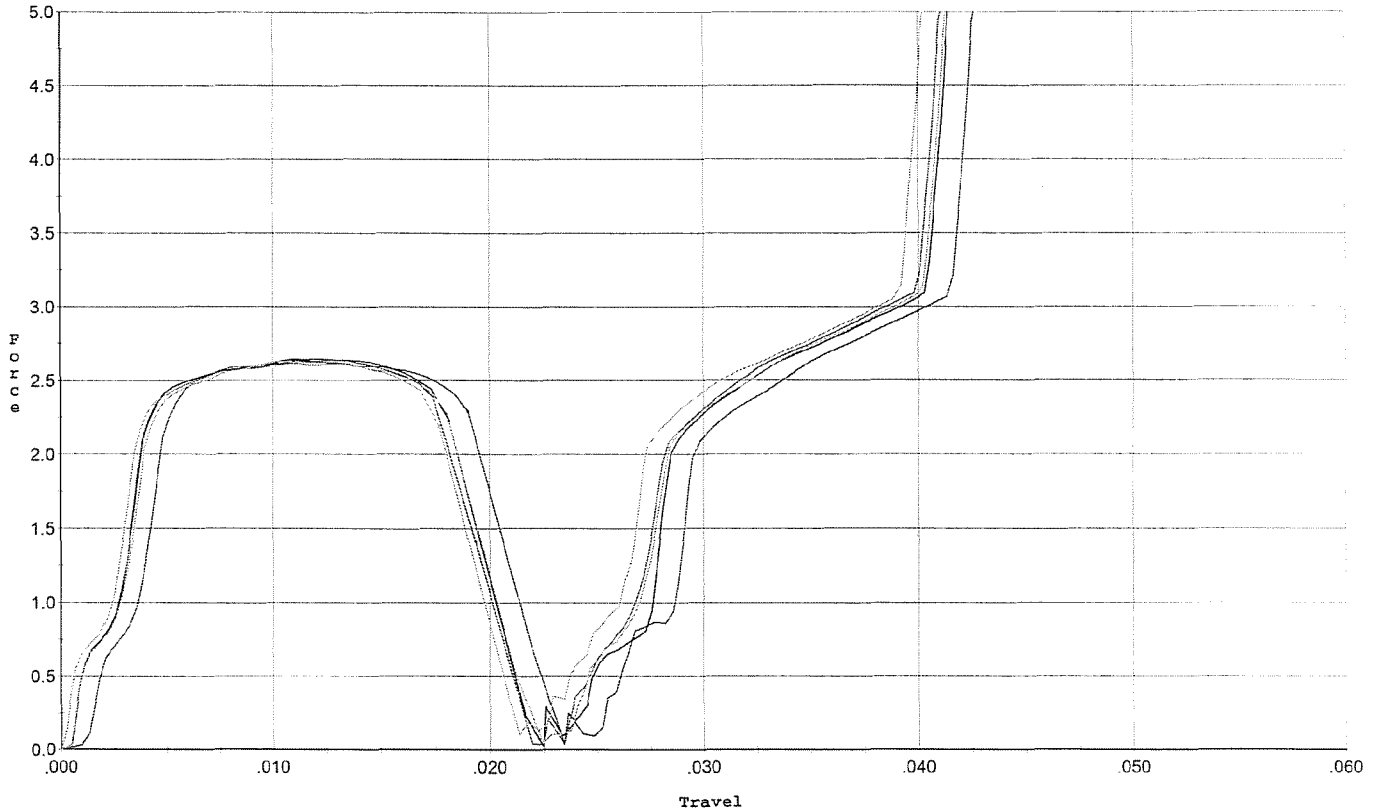
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.619	0.020	0.00	0.027	0.038		Set Trigger
2	2.472	0.018	0.00	0.027	0.034		Set Trigger
3	2.509	0.017	0.00	0.027	0.033		Set Trigger
4	2.496	0.019	0.00	0.028	0.034		Set Trigger
5	2.531	0.019	0.00	0.028	0.036		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



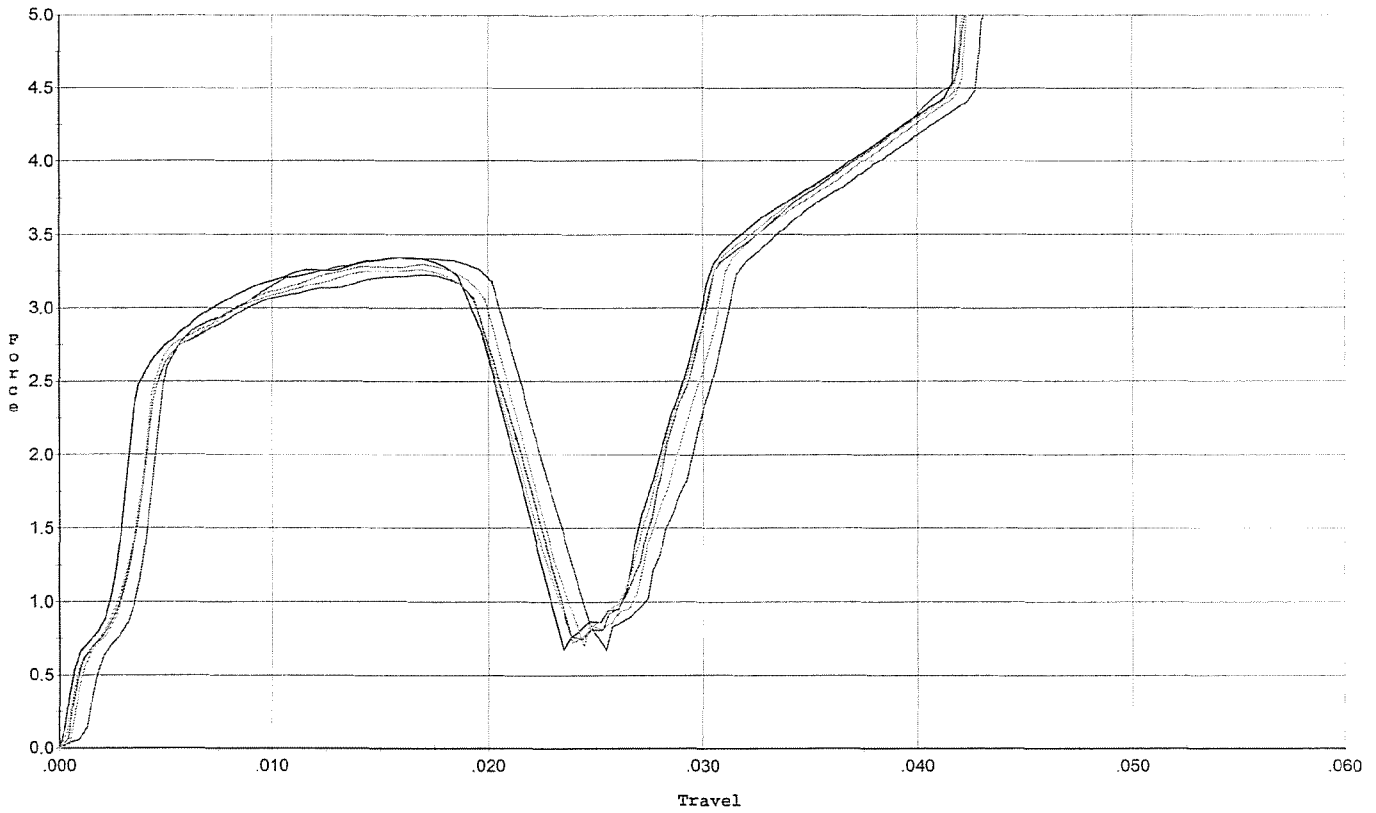
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.643	0.019	0.00	0.029	0.037		Set Trigger
2	2.643	0.018	0.00	0.028	0.037		Set Trigger
3	2.638	0.019	0.00	0.027	0.039		Set Trigger
4	2.628	0.018	0.00	0.027	0.036		Set Trigger
5	2.615	0.018	0.00	0.028	0.036		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



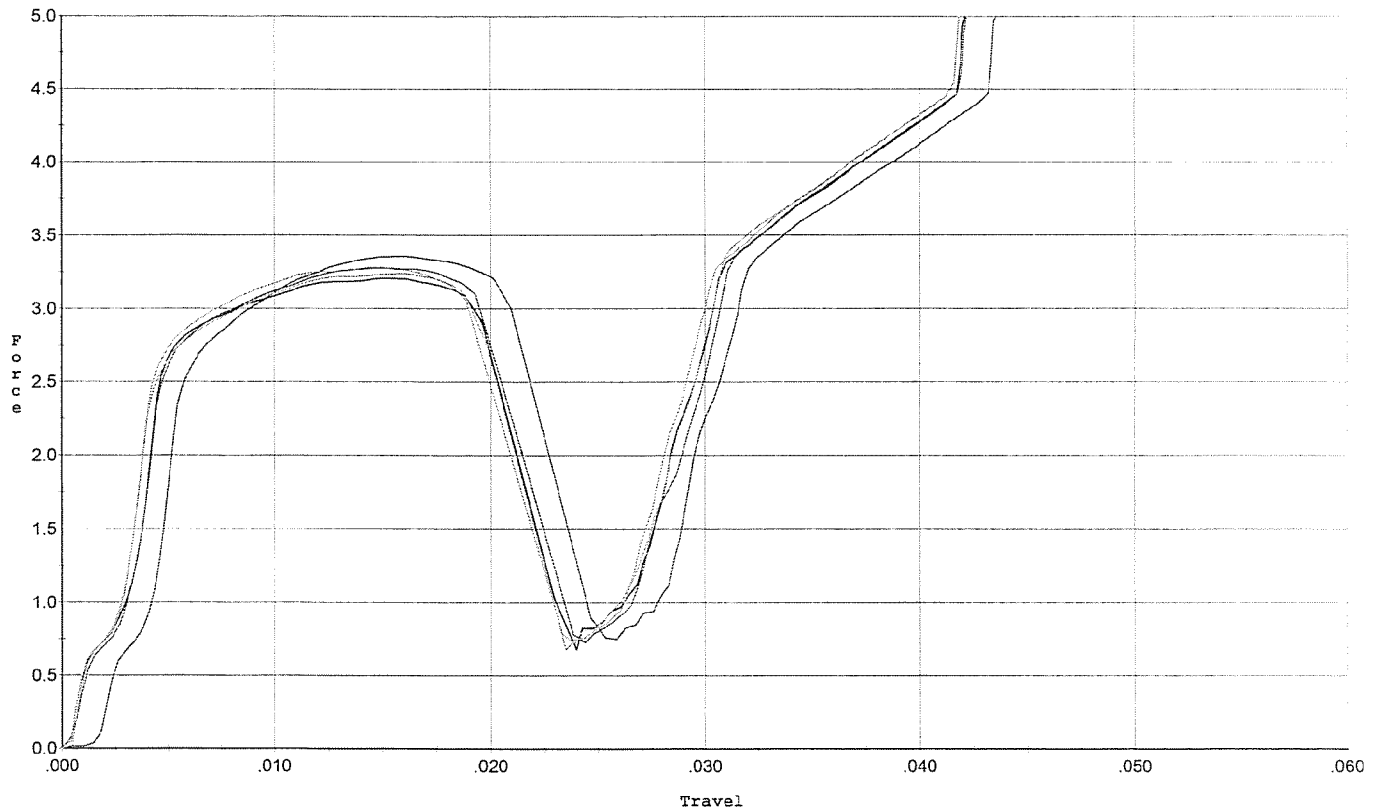
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.342	0.020	0.00	0.027	0.049		Set Trigger
2	3.344	0.020	0.00	0.026	0.050		Set Trigger
3	3.226	0.021	0.00	0.026	0.051		Set Trigger
4	3.261	0.019	0.00	0.026	0.047		Set Trigger
5	3.298	0.020	0.00	0.026	0.048		Set Trigger

A. 3.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



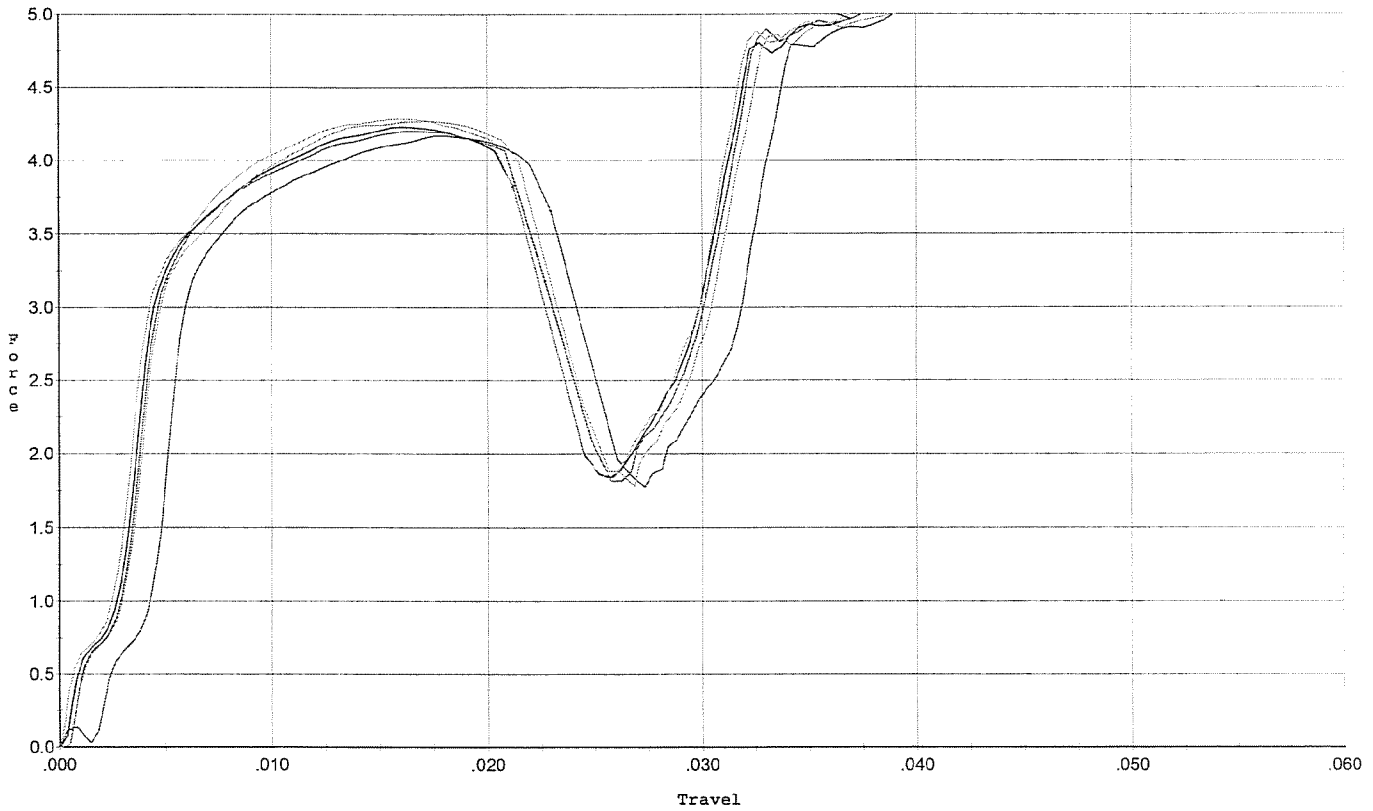
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.356	0.021	0.00	0.027	0.049		Set Trigger
2	3.207	0.020	0.00	0.026	0.047		Set Trigger
3	3.277	0.021	0.00	0.026	0.052		Set Trigger
4	3.238	0.020	0.00	0.026	0.048		Set Trigger
5	3.282	0.019	0.00	0.027	0.046		Set Trigger

A. 3.27

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



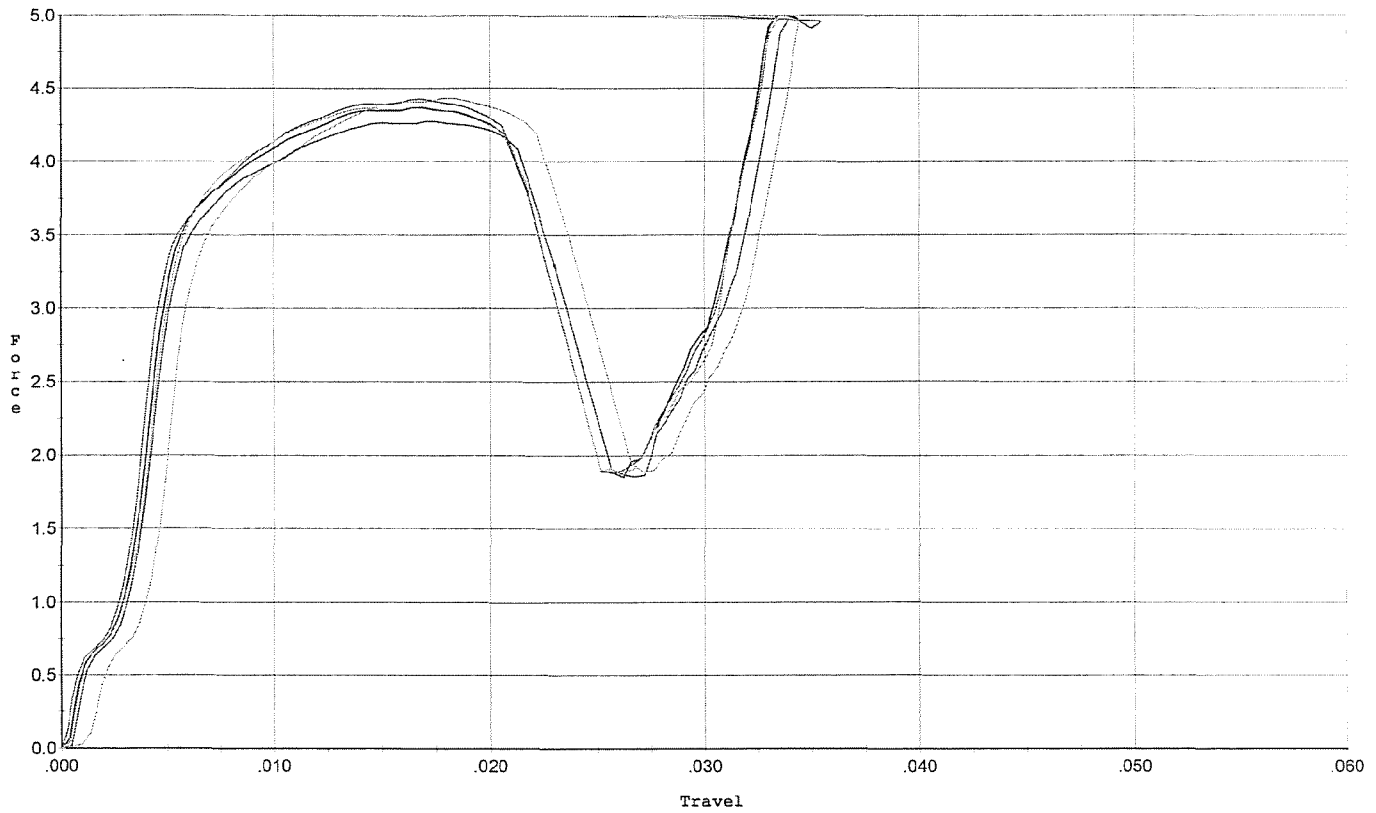
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.023	0.00	0.019	0.066		Set Trigger
2	4.228	0.021	0.00	0.019	0.065		Set Trigger
3	4.199	0.023	0.00	0.019	0.069		Set Trigger
4	4.285	0.021	0.00	0.019	0.067		Set Trigger
5	4.267	0.021	0.00	0.019	0.066		Set Trigger

A-4-23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



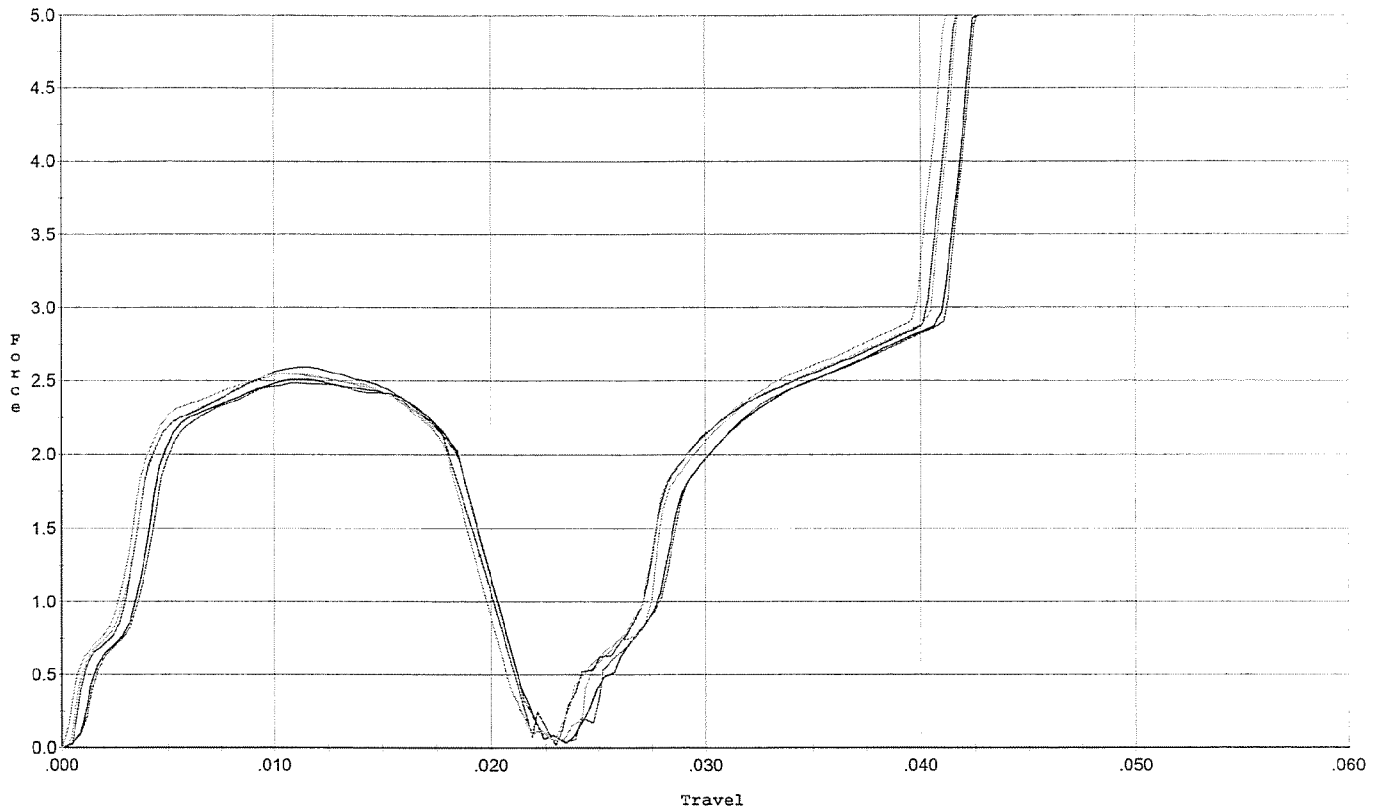
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.273	0.023	0.00	0.020	0.071		Set Trigger
2	4.369	0.022	0.00	0.019	0.069		Set Trigger
3	4.428	0.022	0.00	0.019	0.069		Set Trigger
4	4.374	0.022	0.00	0.019	0.068		Set Trigger
5	4.431	0.024	0.00	0.019	0.073		Set Trigger

A-4.37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



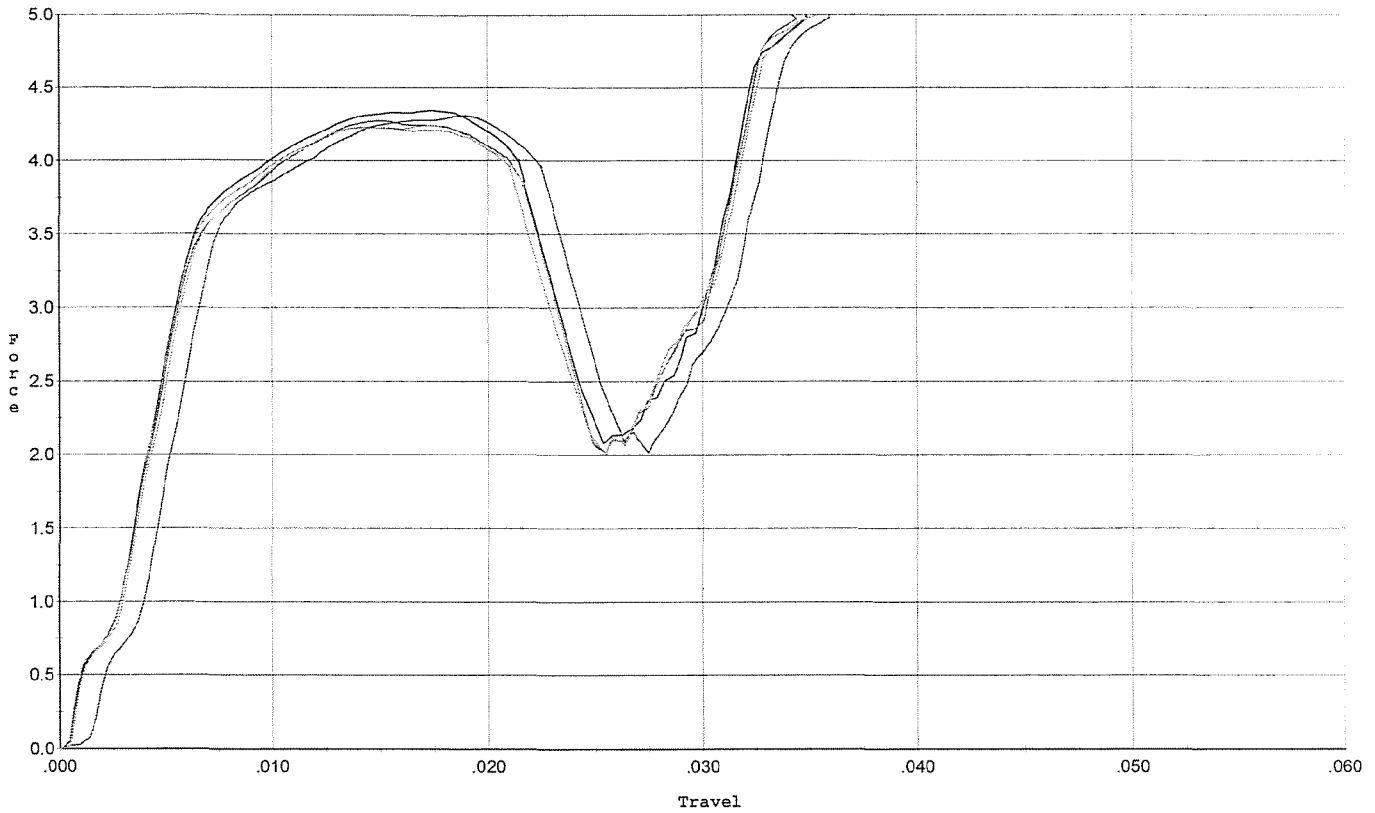
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.019	0.00	0.028	0.037		Set Trigger
2	2.508	0.018	0.00	0.029	0.034		Set Trigger
3	2.485	0.018	0.00	0.029	0.033		Set Trigger
4	2.548	0.018	0.00	0.028	0.034		Set Trigger
5	2.550	0.018	0.00	0.028	0.035		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.306	0.022	0.00	0.019	0.066		Set Trigger
2	4.342	0.021	0.00	0.019	0.066		Set Trigger
3	4.272	0.022	0.00	0.019	0.066		Set Trigger
4	4.228	0.022	0.00	0.019	0.065		Set Trigger
5	4.239	0.021	0.00	0.020	0.064		Set Trigger

A-4.27