

G6852334

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



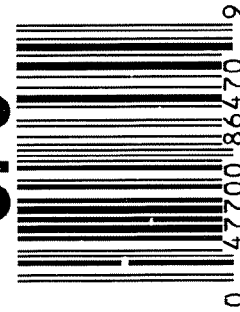
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852334

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852334

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	RPD
470	DIS-ASSEMBLE ACTION		4-15-09	RPD
472	SERIALIZE BOLT HANDLE		4-16-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>RPD</u>	4-18-09	RPD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/26/09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	SP
520	GOFF BLAST BBL / REC		4/21/09	CS
540	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

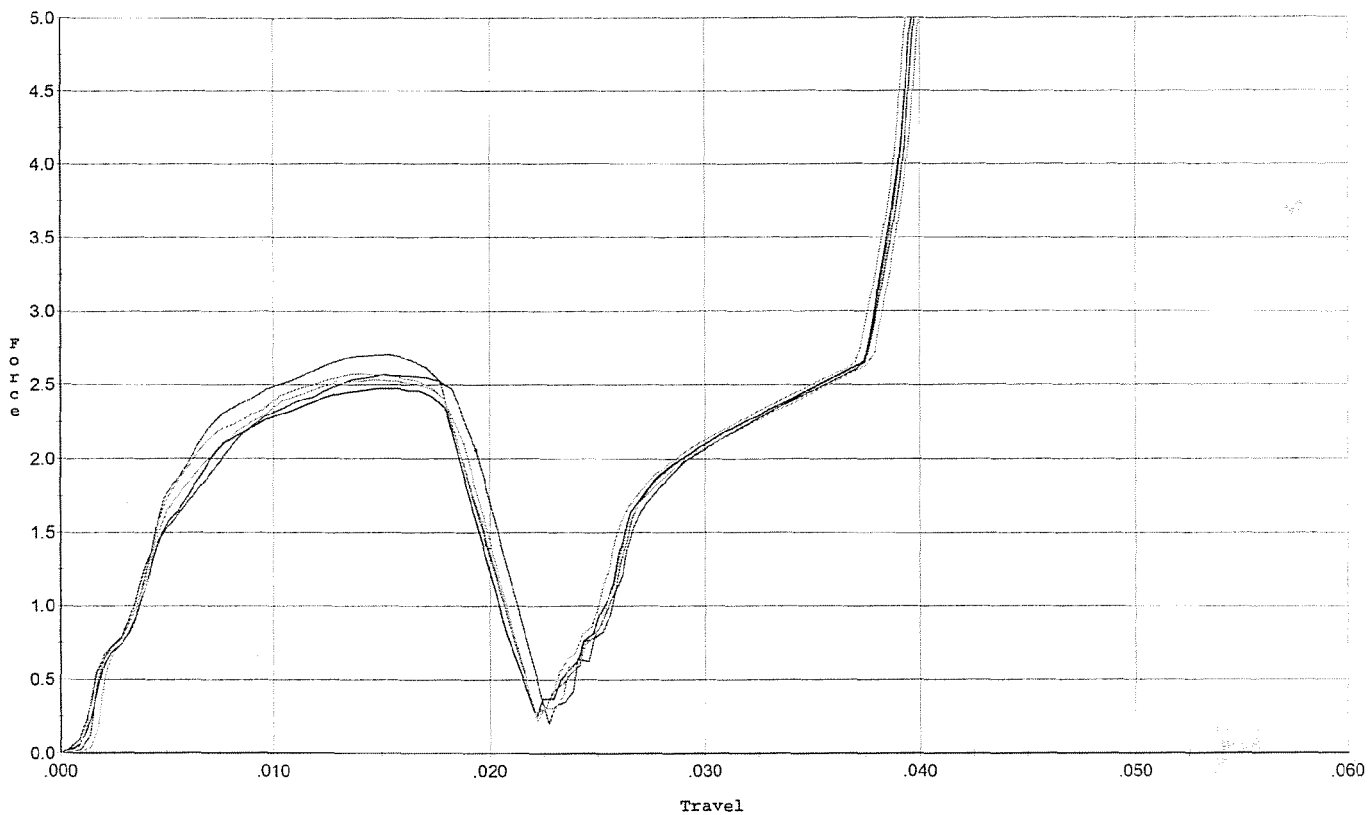
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-12-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	5-12-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5-12-09	L.N.
	J) ASSEMBLE STOCK		5-1-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		5-12-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>PASS</u> FAIL FAIL	5-5-09	W.W.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>n/a</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-5-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.41</u> <u>2.52</u> <u>2.58</u> <u>2.54</u>	5-7-09	RP
	C) FUNCTION		5-12-09	L.N.
690	PACK		5-26-09	W.W.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



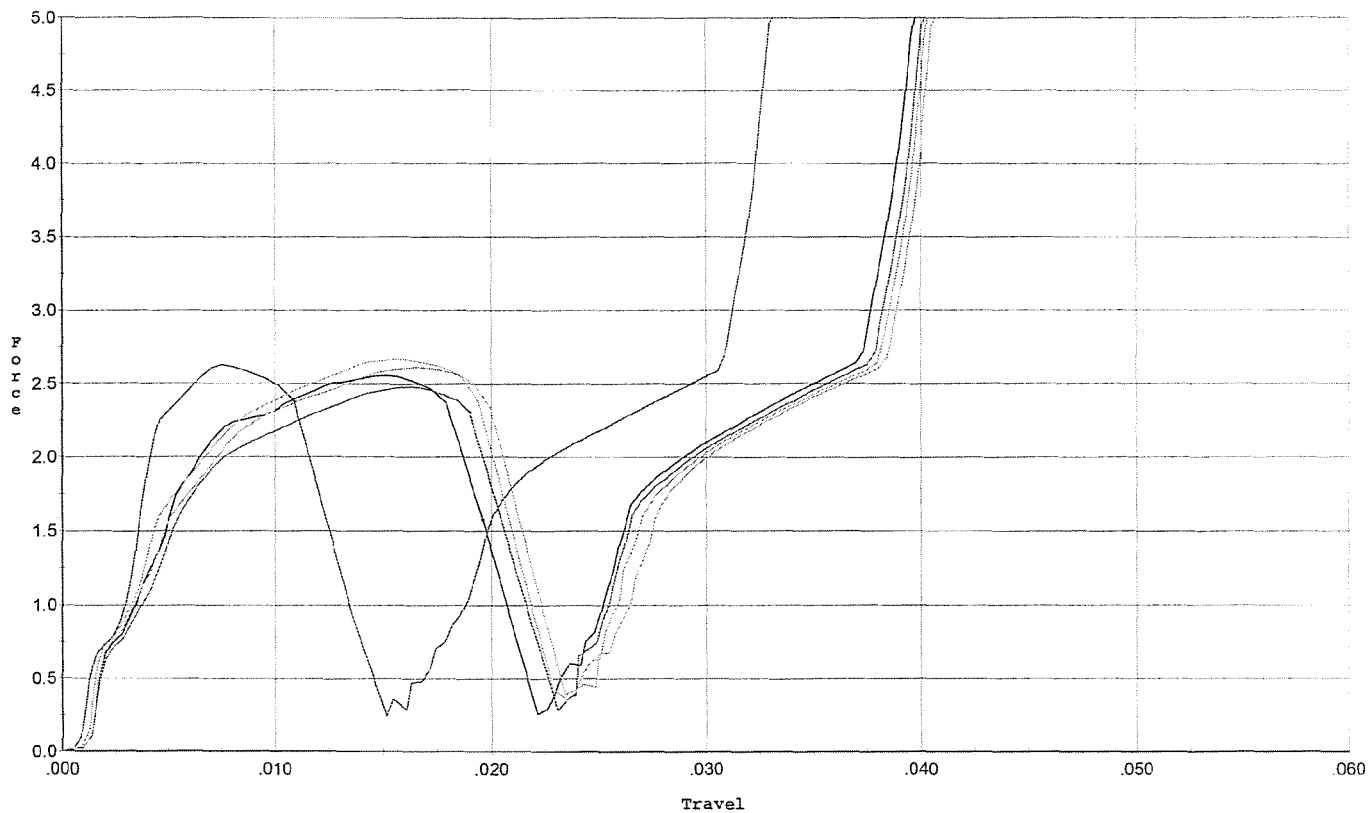
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.019	0.00	0.026	0.035		Set Trigger
2	2.472	0.018	0.00	0.026	0.031		Set Trigger
3	2.704	0.020	0.00	0.026	0.037		Set Trigger
4	2.533	0.019	0.00	0.026	0.033		Set Trigger
5	2.572	0.020	0.00	0.025	0.035		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50lbs



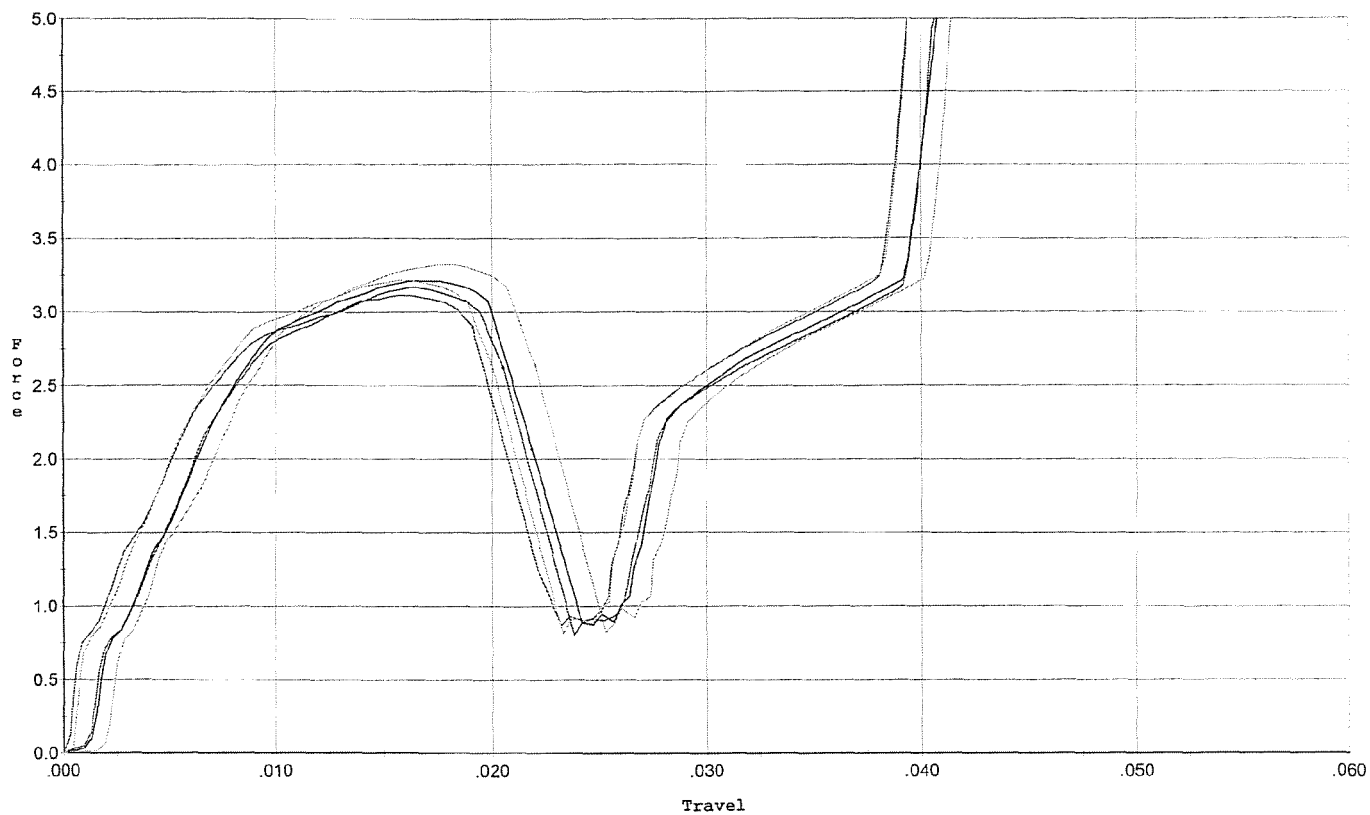
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.630	0.011	0.00	0.025	0.019		Set Trigger
2	2.557	0.020	0.00	0.026	0.035		Set Trigger
3	2.477	0.019	0.00	0.026	0.033		Set Trigger
4	2.666	0.019	0.00	0.026	0.037		Set Trigger
5	2.613	0.020	0.00	0.026	0.037		Set Trigger

A - 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



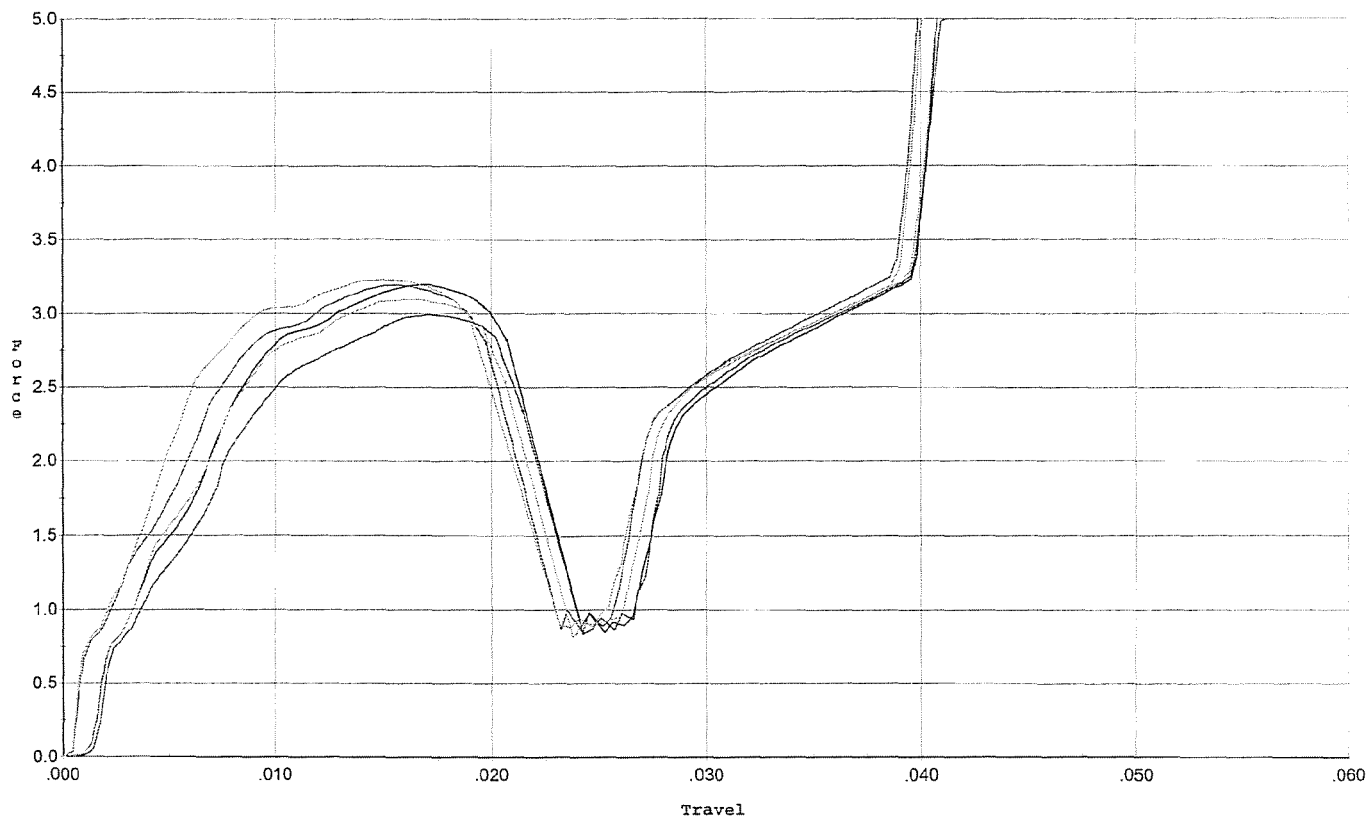
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.165	0.021	0.00	0.025	0.044		Set Trigger
2	3.214	0.022	0.00	0.024	0.048		Set Trigger
3	3.113	0.019	0.00	0.025	0.043		Set Trigger
4	3.215	0.020	0.00	0.024	0.046		Set Trigger
5	3.326	0.022	0.002	0.021	0.048		Set Trigger

A-3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



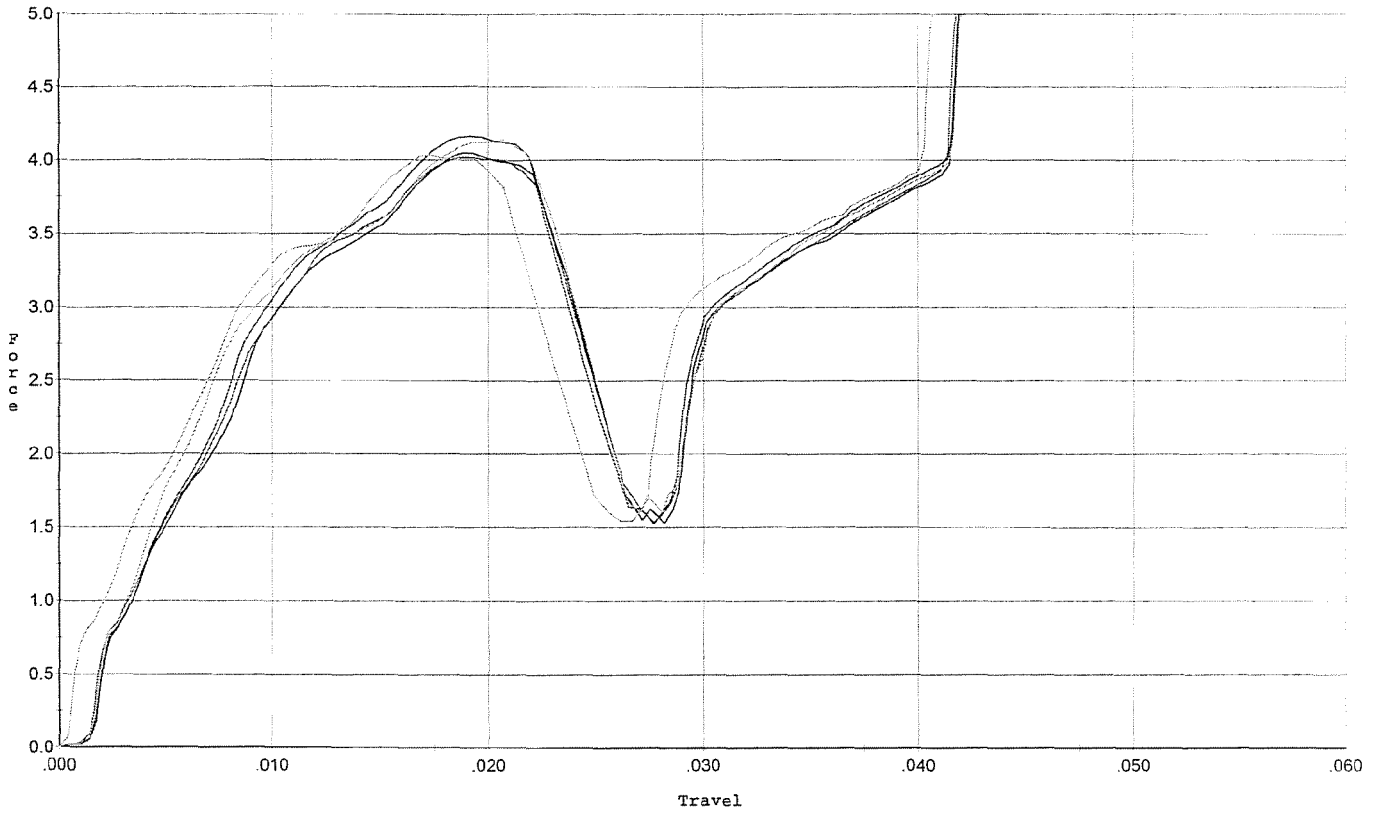
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.989	0.021	0.00	0.025	0.043		Set Trigger
2	3.196	0.021	0.00	0.024	0.045		Set Trigger
3	3.196	0.020	0.00	0.025	0.044		Set Trigger
4	3.094	0.021	0.00	0.025	0.043		Set Trigger
5	3.229	0.021	0.00	0.025	0.049		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



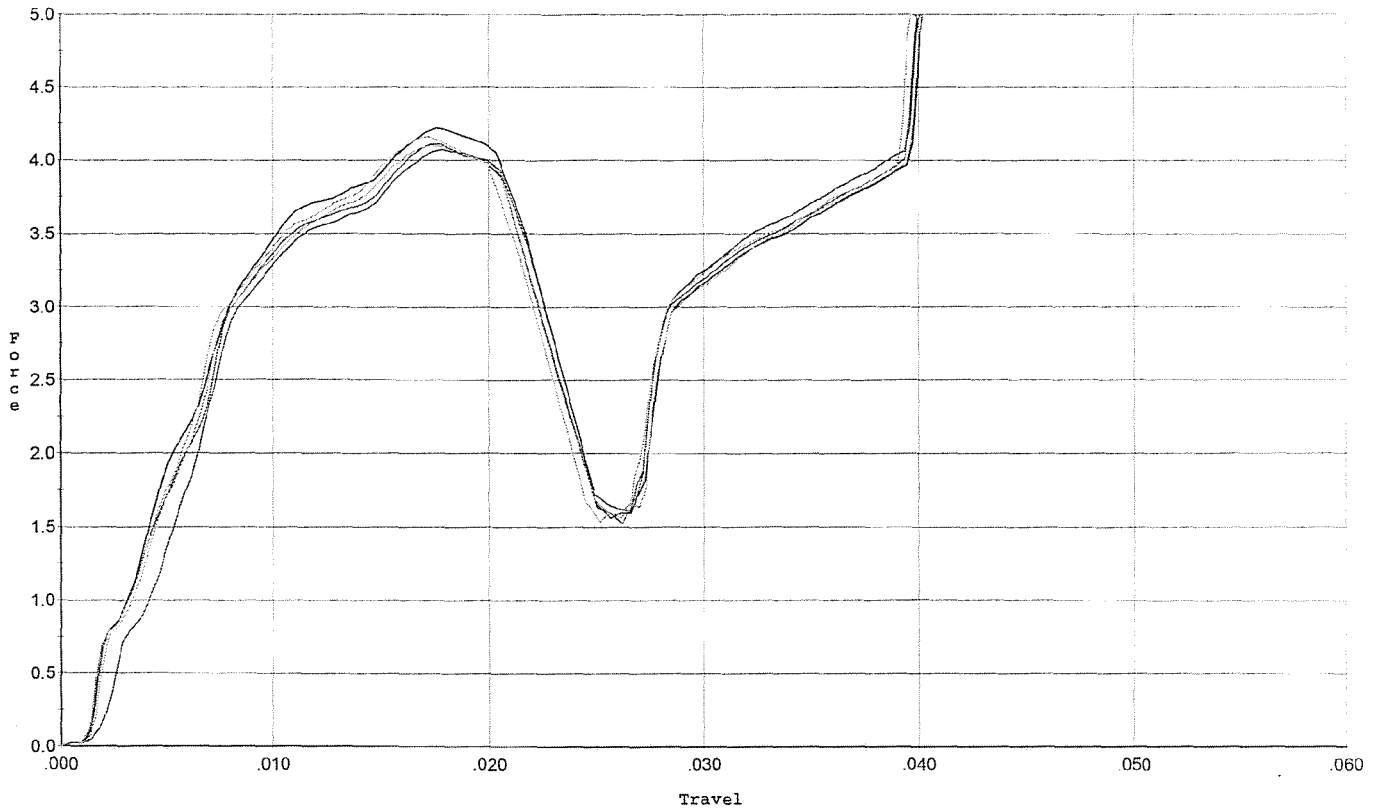
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.024	0.00	0.017	0.063		Set Trigger
2	4.053	0.024	0.00	0.017	0.060		Set Trigger
3	4.021	0.022	0.00	0.017	0.057		Set Trigger
4	4.141	0.023	0.00	0.017	0.062		Set Trigger
5	4.034	0.021	0.00	0.018	0.055		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lbs



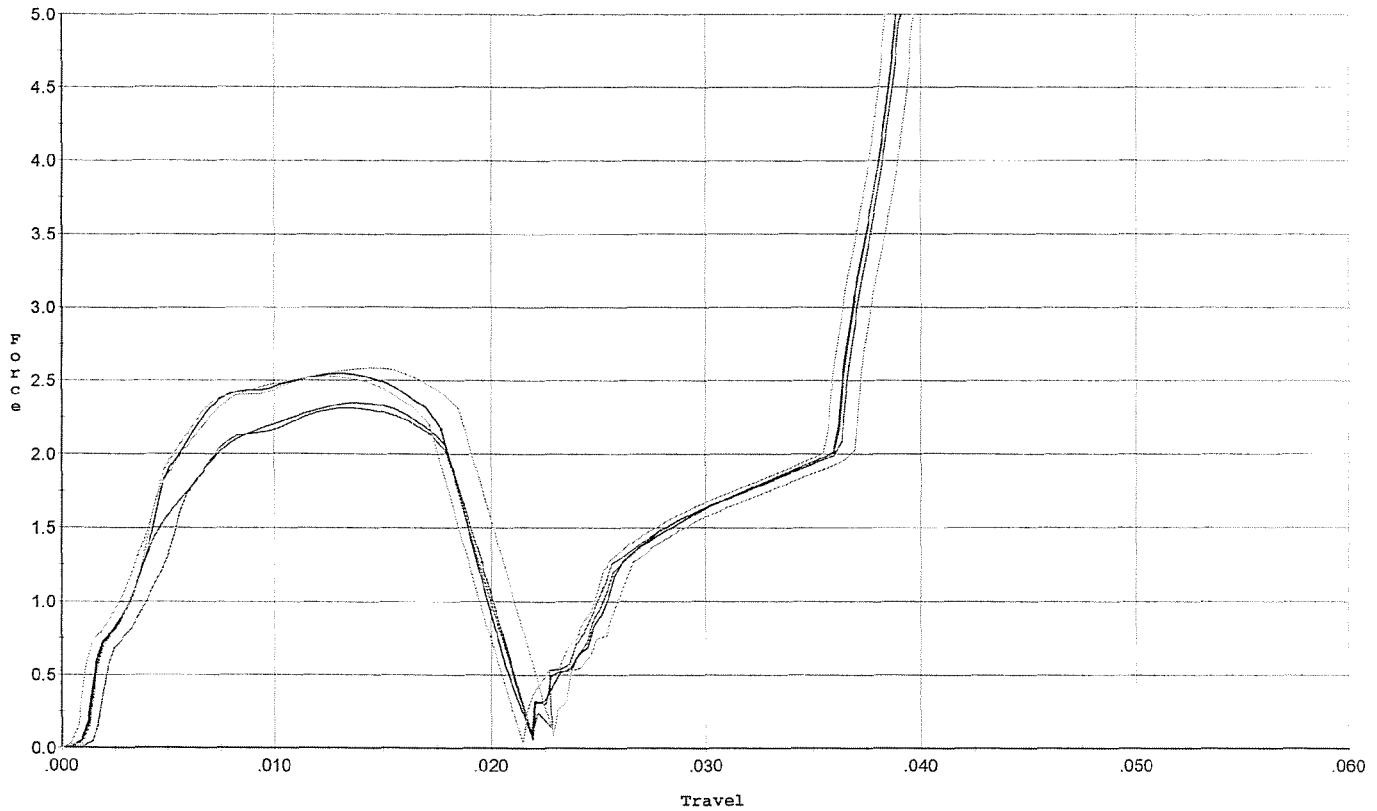
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.022	0.00	0.017	0.056		Set Trigger
2	4.220	0.022	0.00	0.017	0.059		Set Trigger
3	4.110	0.021	0.00	0.017	0.054		Set Trigger
4	4.162	0.021	0.00	0.017	0.057		Set Trigger
5	4.102	0.021	0.00	0.017	0.054		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



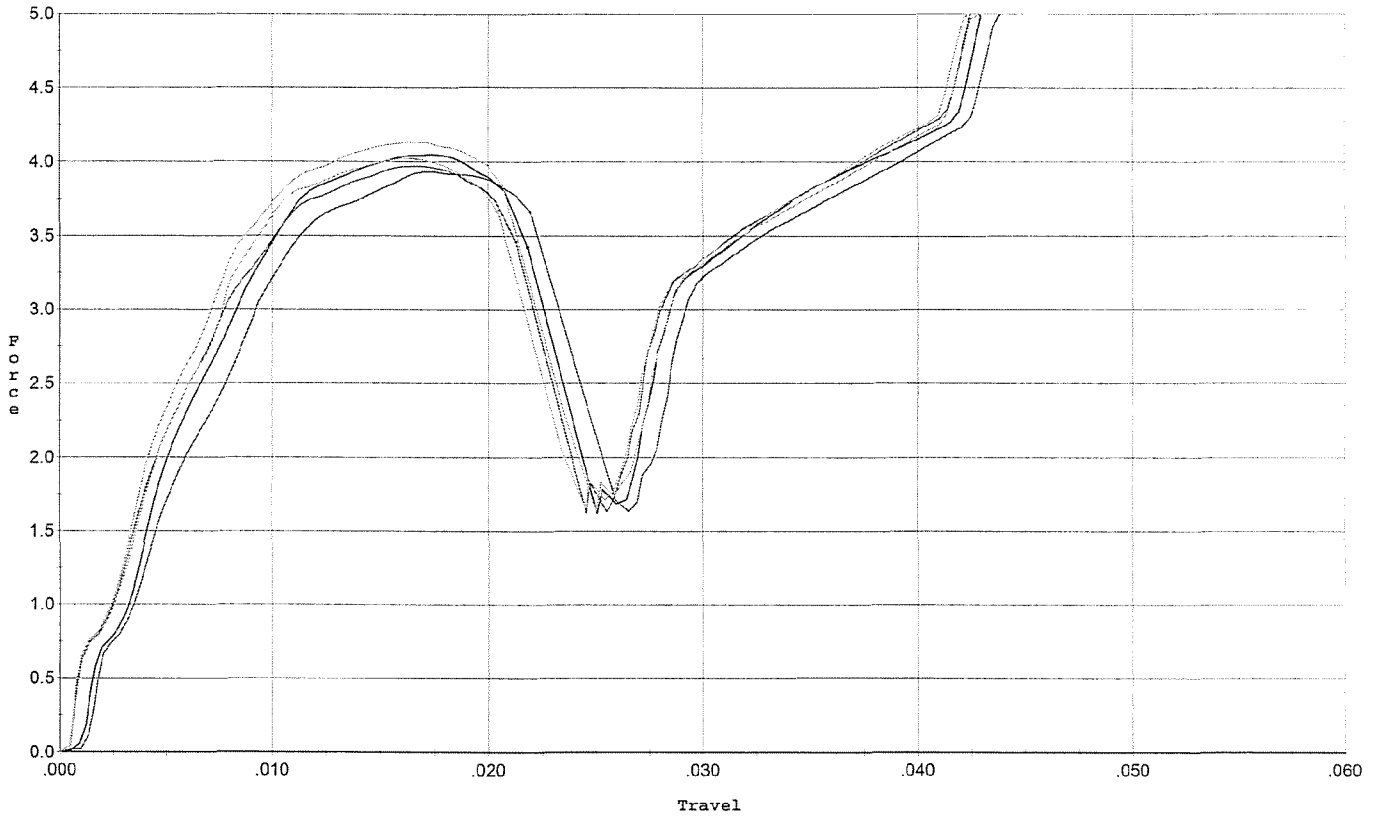
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.346	0.020	0.00	0.026	0.033		Set Trigger
2	2.550	0.018	0.00	0.026	0.033		Set Trigger
3	2.312	0.018	0.00	0.026	0.029		Set Trigger
4	2.530	0.017	0.00	0.026	0.032		Set Trigger
5	2.587	0.021	0.00	0.026	0.038		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target and accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.934	0.022	0.00	0.021	0.057		Set Trigger
2	4.047	0.022	0.00	0.021	0.059		Set Trigger
3	3.969	0.021	0.00	0.025	0.058		Set Trigger
4	4.020	0.020	0.00	0.024	0.056		Set Trigger
5	4.130	0.021	0.00	0.024	0.060		Set Trigger

A-4.02