

G6852335

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



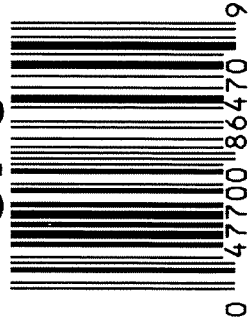
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852335

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852335

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RP
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE		4-16-09	RT
475	DRILL AND TAP SIGHT HOLES		4-16-09	JP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
520	GOFF BLAST BBL / REC		4-21-09	Lm
542	APPLY COATINGS (BARREL ACTION)		4-21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	JP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

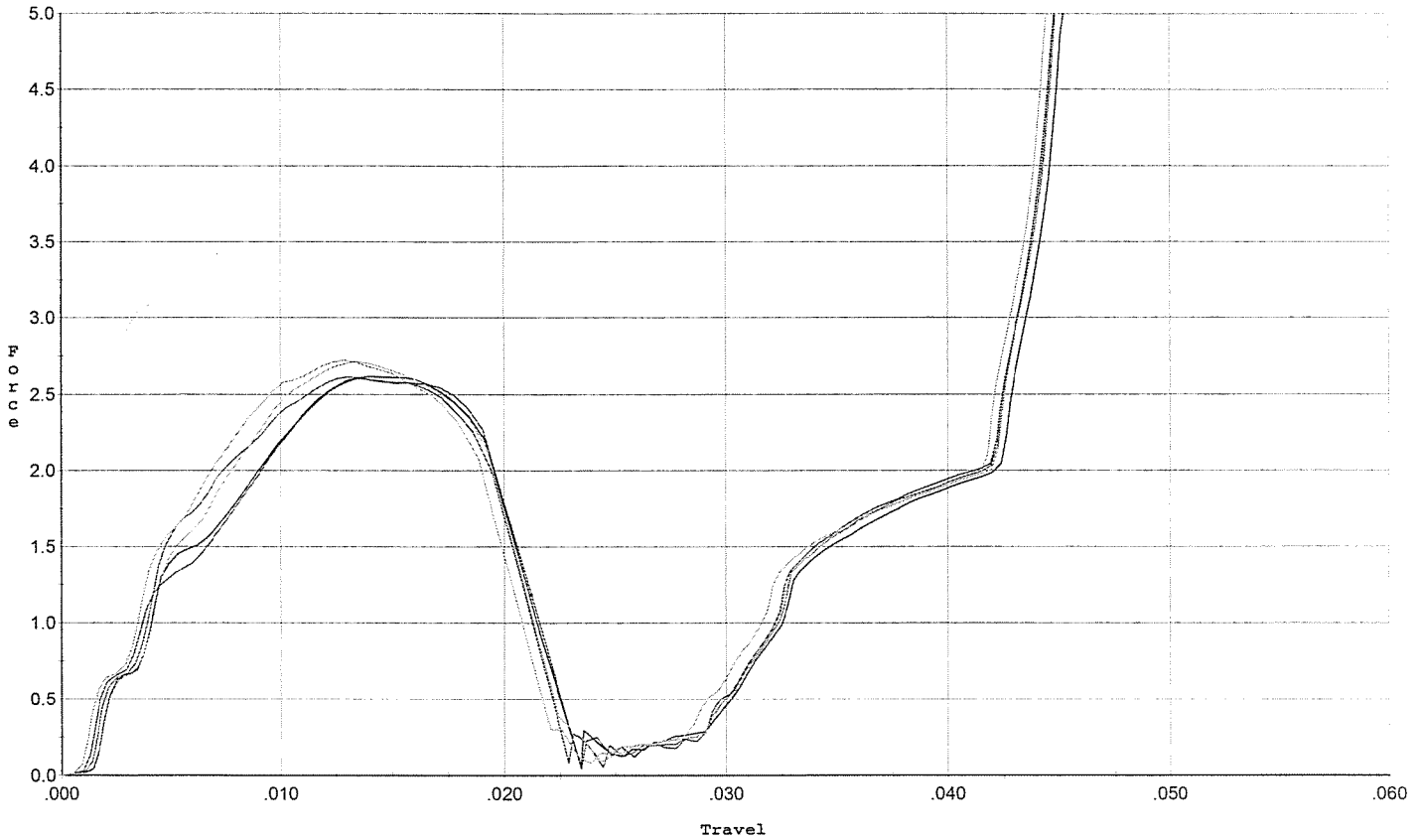
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-8-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-8-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-8-09	L.N.
	J) ASSEMBLE STOCK		4-30-09	RP
	K) ASSEMBLE SWIVEL STUDS		5-8-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-8-09	N/N
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-8-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-8-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.35</u> <u>2.47</u> <u>2.57</u> <u>2.62</u>	5-7-09	RP
	C) FUNCTION		5-8-09	L.N.
690	PACK		6/11/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



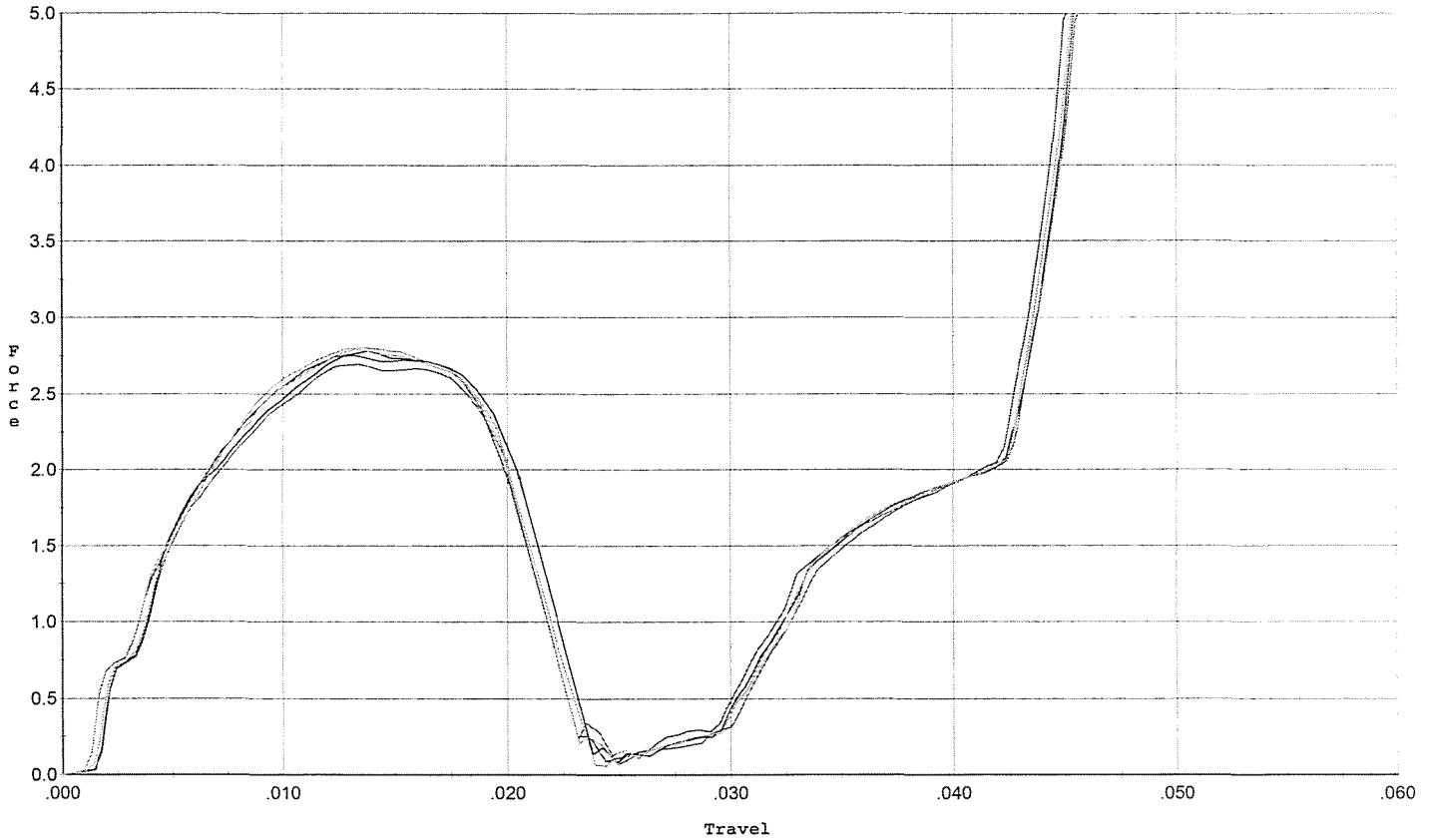
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.021	0.00	0.031	0.036		Set Trigger
2	2.617	0.019	0.00	0.031	0.033		Set Trigger
3	2.615	0.019	0.00	0.031	0.035		Set Trigger
4	2.715	0.019	0.00	0.031	0.034		Set Trigger
5	2.722	0.019	0.00	0.031	0.035		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.753	0.020	0.00	0.031	0.038		Set Trigger
2	2.780	0.021	0.00	0.031	0.039		Set Trigger
3	2.695	0.020	0.00	0.031	0.036		Set Trigger
4	2.792	0.020	0.00	0.031	0.038		Set Trigger
5	2.802	0.020	0.00	0.031	0.037		Set Trigger

A-2-76

Trigger Scan 2.01, SN 10337, printed by Remington Arms Co., Inc. 4/8/2009 10:16:53 AM

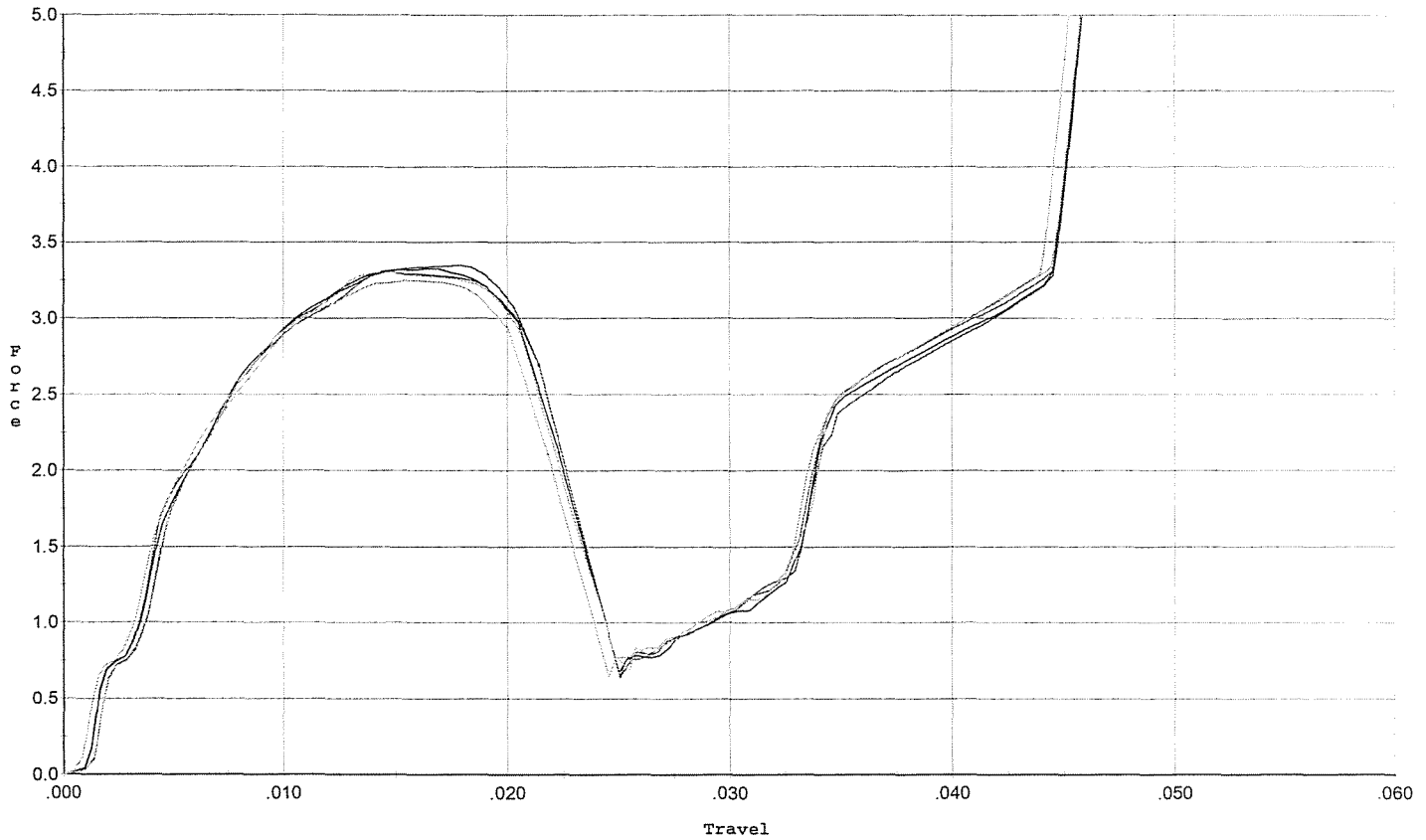
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400096858

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



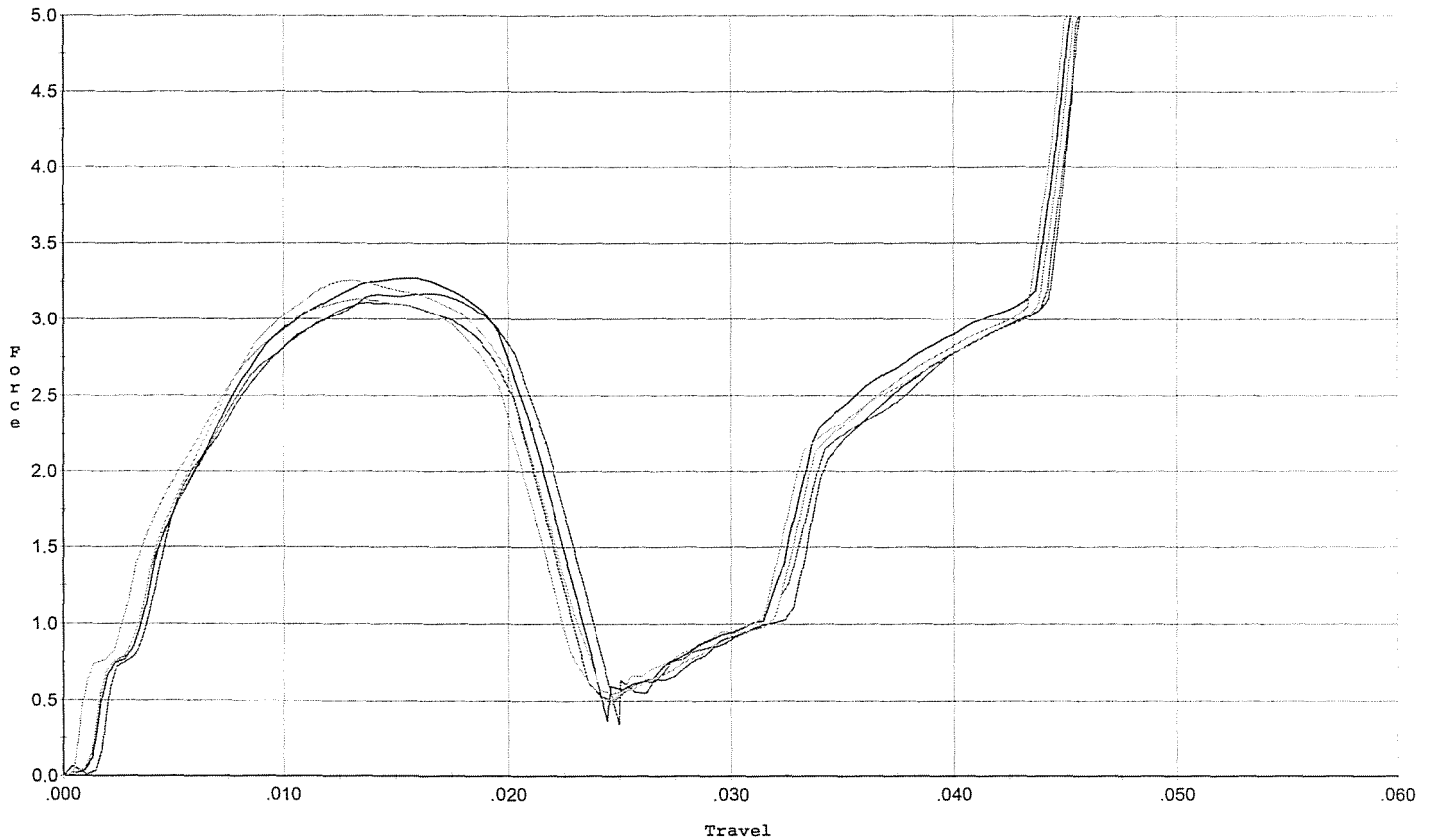
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.351	0.021	0.00	0.029	0.049		Set Trigger
2	3.327	0.022	0.00	0.029	0.051		Set Trigger
3	3.311	0.021	0.00	0.029	0.048		Set Trigger
4	3.249	0.022	0.00	0.028	0.049		Set Trigger
5	3.306	0.021	0.00	0.029	0.046		Set Trigger

A.3.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



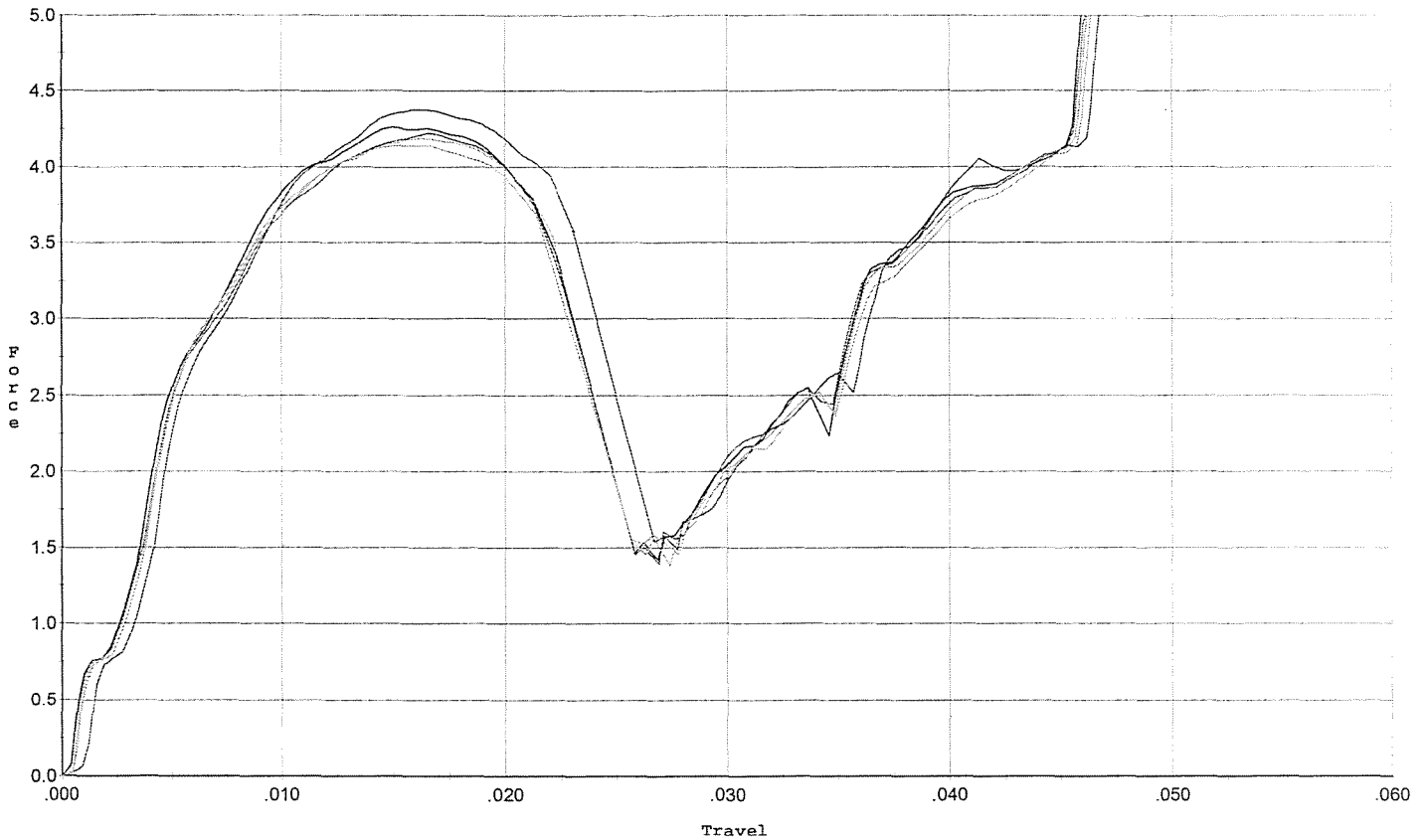
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.174	0.022	0.00	0.029	0.047		Set Trigger
2	3.274	0.021	0.00	0.029	0.047		Set Trigger
3	3.113	0.020	0.00	0.030	0.043		Set Trigger
4	3.259	0.020	0.00	0.030	0.044		Set Trigger
5	3.134	0.020	0.00	0.030	0.044		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



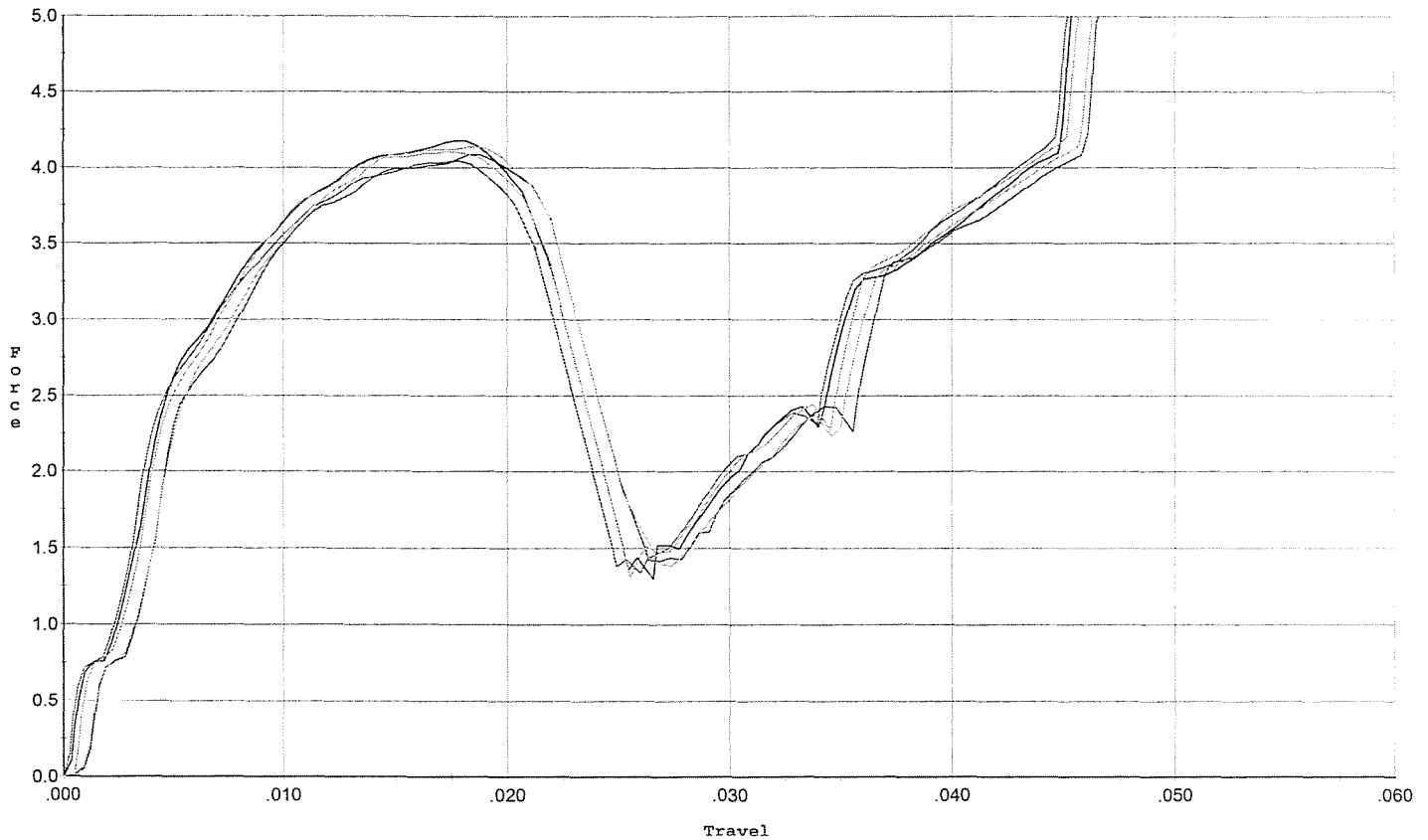
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.375	0.023	0.00	0.022	0.068		Set Trigger
2	4.263	0.022	0.00	0.026	0.066		Set Trigger
3	4.224	0.023	0.00	0.026	0.066		Set Trigger
4	4.187	0.022	0.00	0.027	0.064		Set Trigger
5	4.140	0.023	0.00	0.026	0.067		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



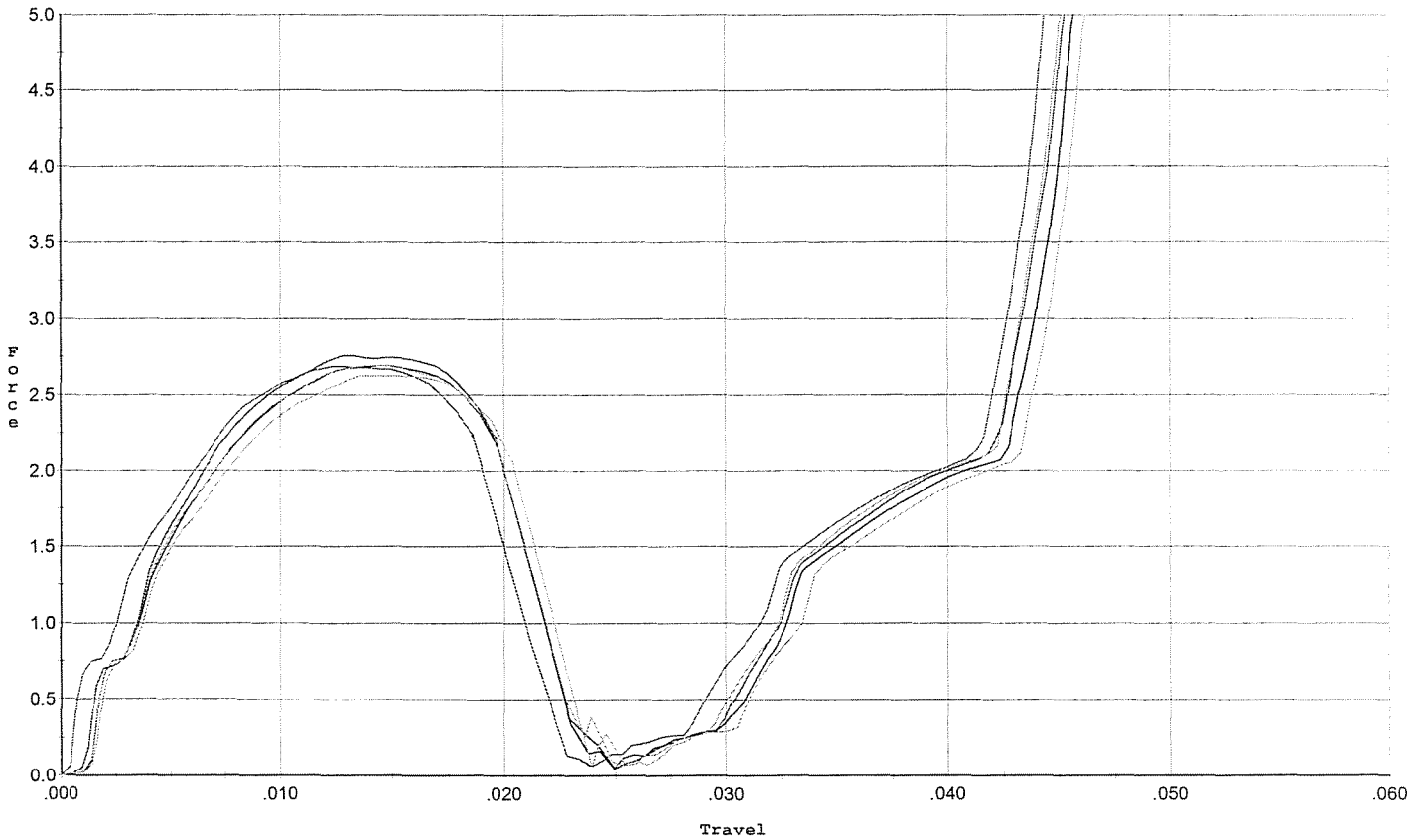
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.022	0.00	0.027	0.061		Set Trigger
2	4.179	0.022	0.00	0.027	0.064		Set Trigger
3	4.046	0.021	0.00	0.026	0.061		Set Trigger
4	4.139	0.022	0.00	0.027	0.062		Set Trigger
5	4.107	0.022	0.00	0.026	0.063		Set Trigger

A-4-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



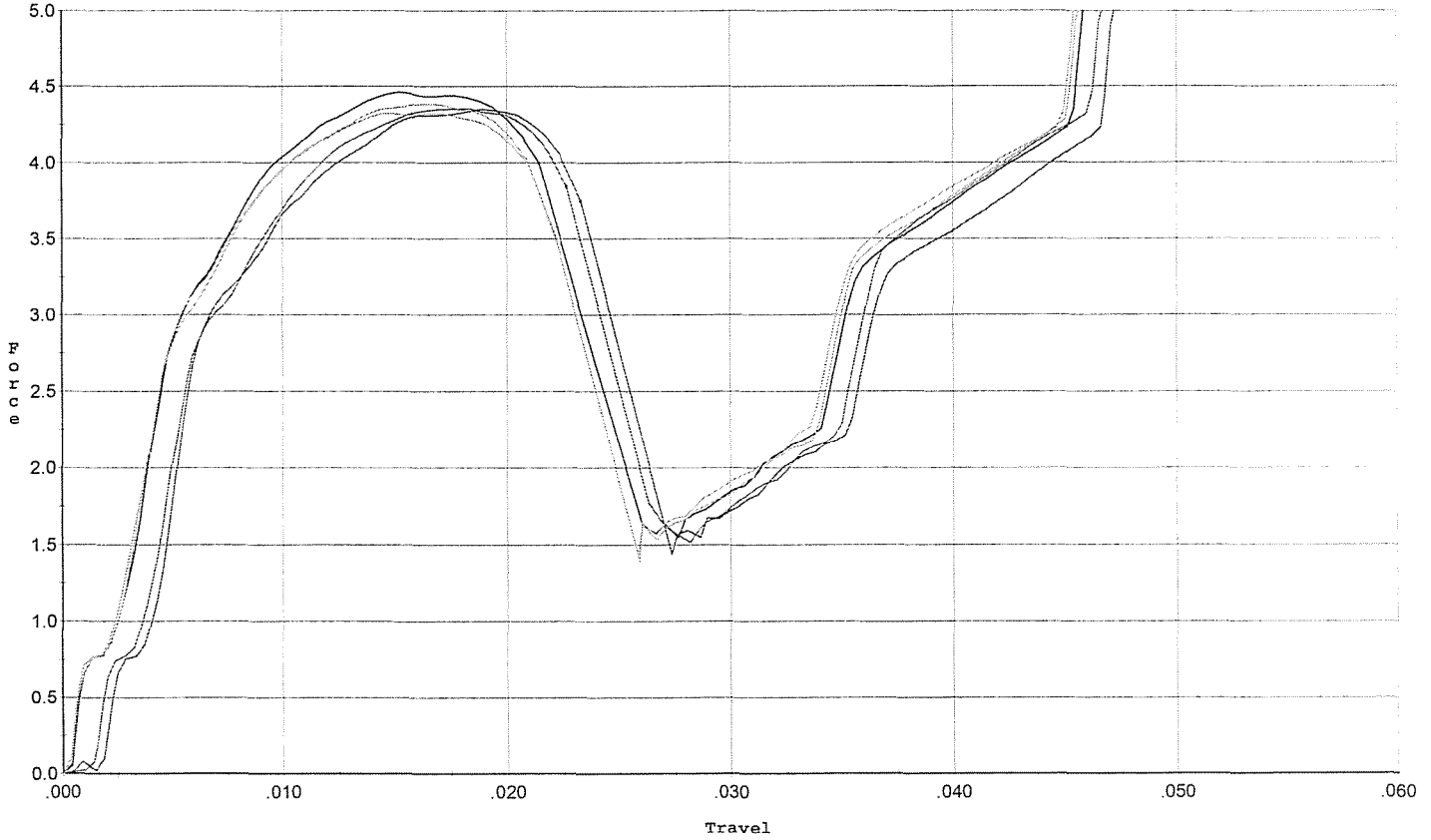
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.756	0.020	0.00	0.031	0.038		Set Trigger
2	2.690	0.020	0.00	0.031	0.037		Set Trigger
3	2.685	0.019	0.00	0.031	0.036		Set Trigger
4	2.622	0.020	0.00	0.032	0.037		Set Trigger
5	2.691	0.020	0.00	0.031	0.037		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.350	0.023	0.00	0.022	0.068		Set Trigger
2	4.464	0.021	0.00	0.026	0.067		Set Trigger
3	4.352	0.023	0.00	0.022	0.067		Set Trigger
4	4.324	0.022	0.00	0.026	0.068		Set Trigger
5	4.385	0.022	0.00	0.026	0.069		Set Trigger

A-4.37