

5685 2340

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



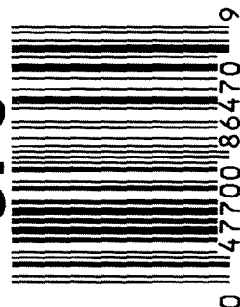
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852340

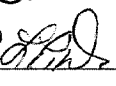
UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852340

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RIZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/8/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	RSM
540	APPLY COATINGS (BARREL ACTION)		5/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-29-09	
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

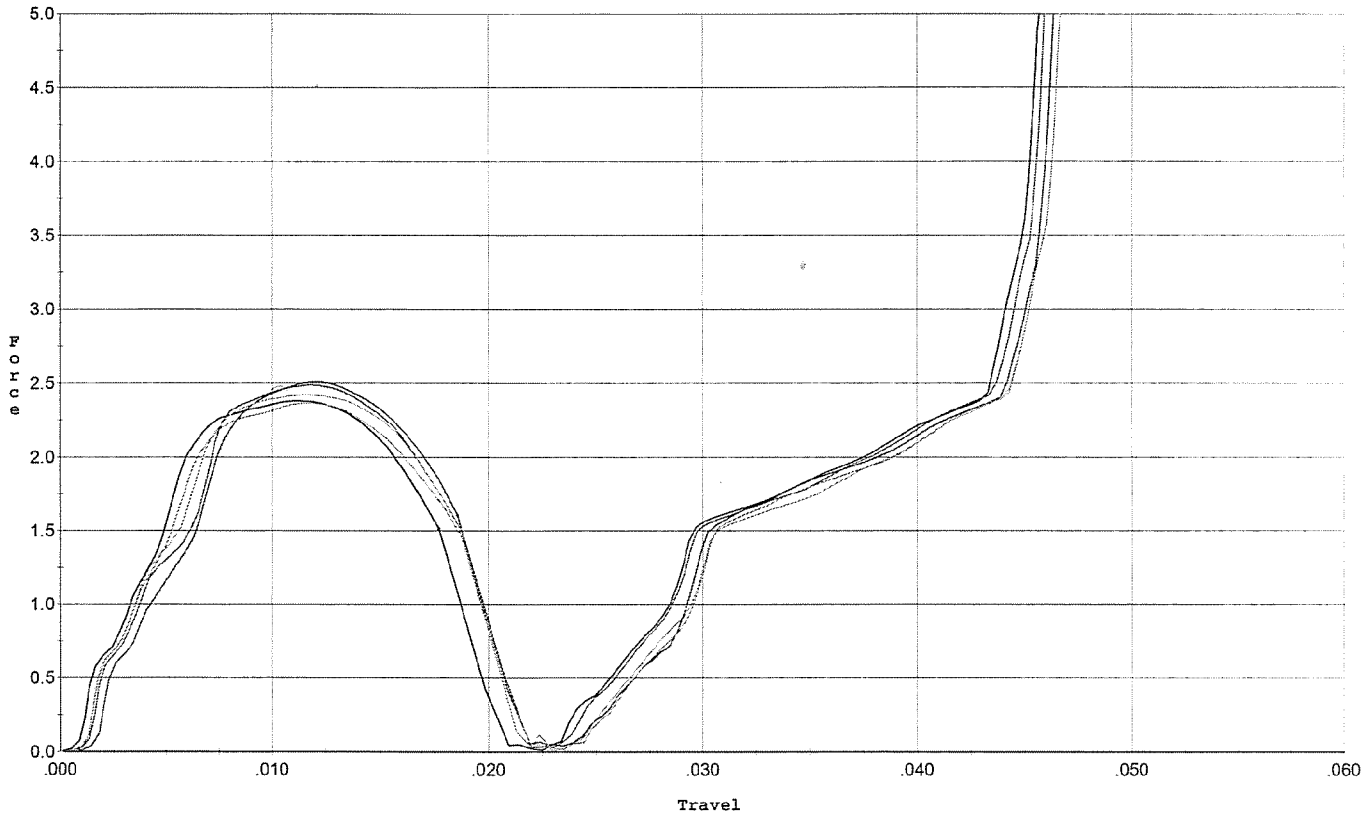
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>40</u> <u>40</u>	6-22-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-22-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.003</u> <u>.003</u> <u>.003</u>	6-22-09	RN
	J) ASSEMBLE STOCK		5-29-09	RP
	K) ASSEMBLE SWIVEL STUDS		6-22-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-9-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-9-09	RP
670	FINAL INSPECTION A) HEADSPACE		6-22-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>273</u> <u>266</u> <u>253</u> <u>262</u> <u>277</u>	6-19-09	RN
	C) FUNCTION		6-22-09	RN
690	PACK		7/20/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



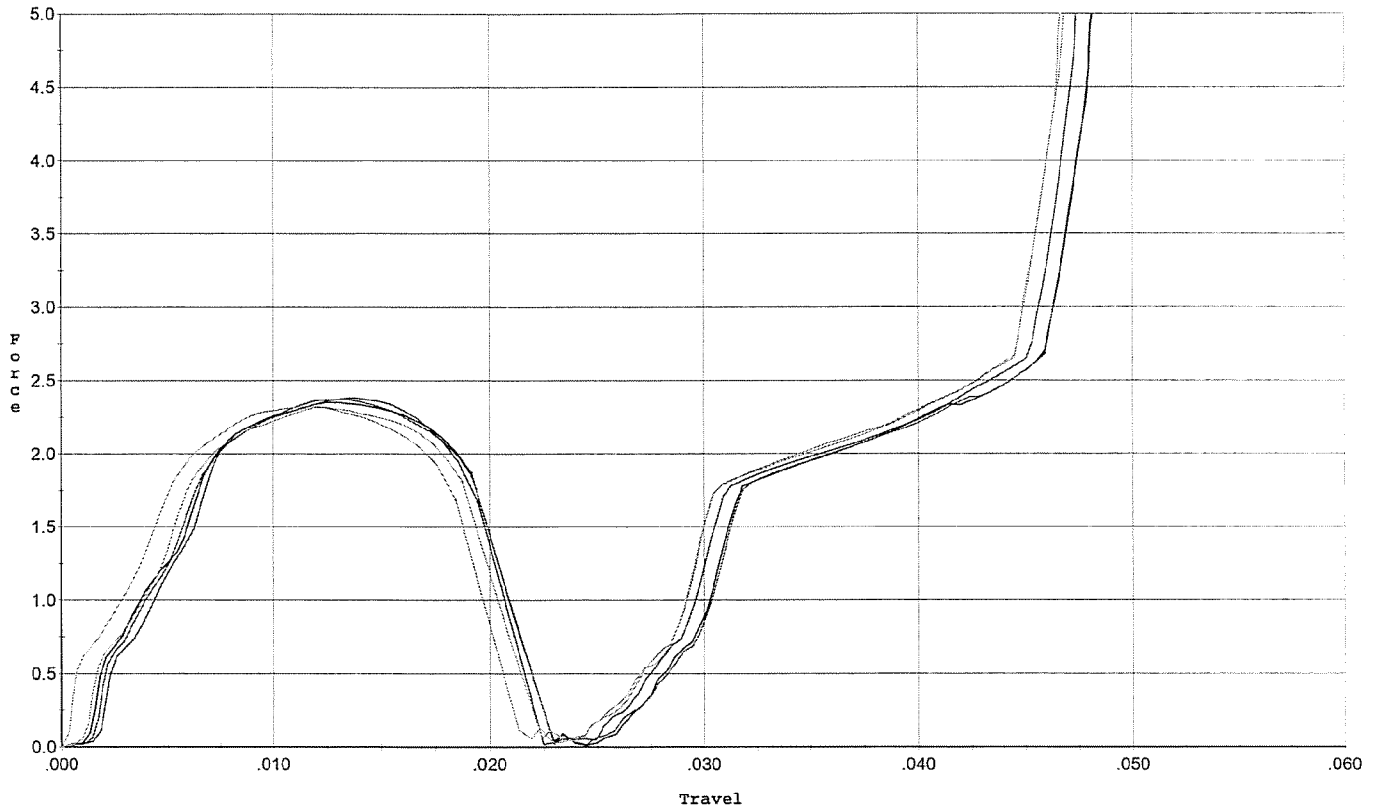
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.019	0.00	0.032	0.030		Set Trigger
2	2.380	0.018	0.00	0.033	0.029		Set Trigger
3	2.488	0.019	0.00	0.032	0.031		Set Trigger
4	2.422	0.019	0.00	0.033	0.031		Set Trigger
5	2.366	0.019	0.00	0.033	0.031		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



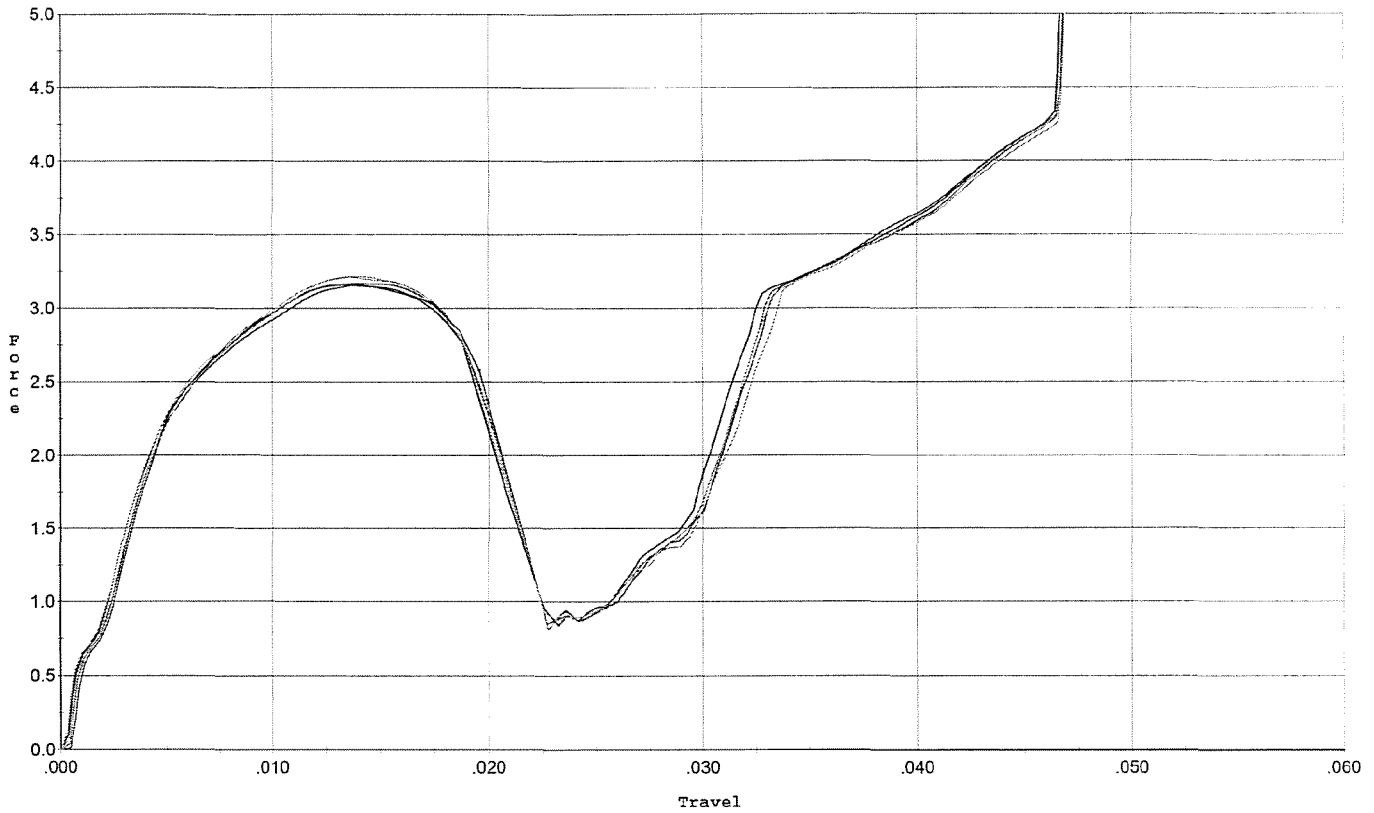
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.380	0.019	0.00	0.032	0.031		Set Trigger
2	2.353	0.019	0.00	0.033	0.032		Set Trigger
3	2.372	0.019	0.00	0.033	0.031		Set Trigger
4	2.318	0.019	0.00	0.032	0.031		Set Trigger
5	2.324	0.018	0.00	0.033	0.032		Set Trigger

Avg 2.34

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



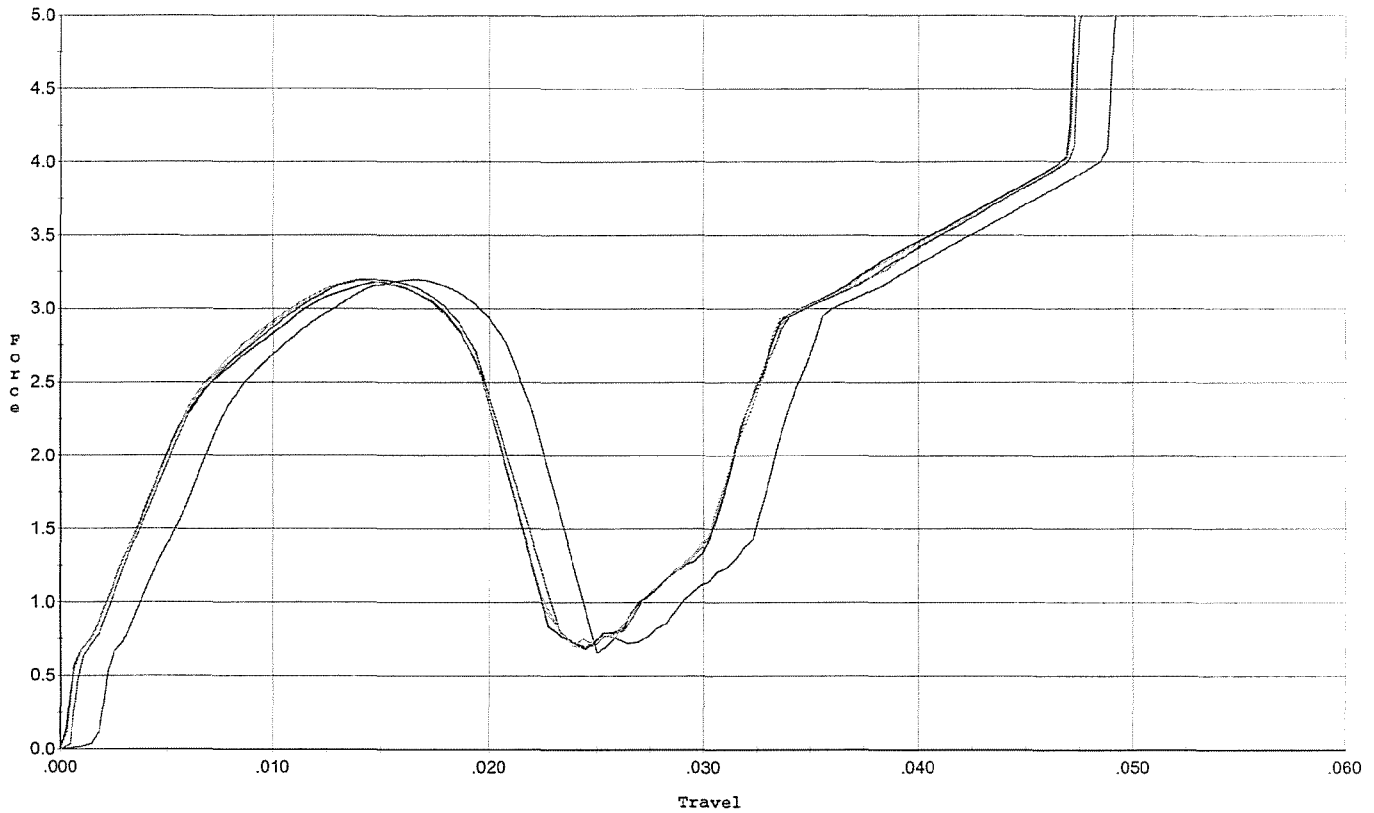
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.157	0.020	0.00	0.030	0.044		Set Trigger
2	3.157	0.019	0.00	0.030	0.043		Set Trigger
3	3.167	0.020	0.00	0.030	0.046		Set Trigger
4	3.214	0.021	0.00	0.030	0.048		Set Trigger
5	3.215	0.020	0.00	0.030	0.046		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



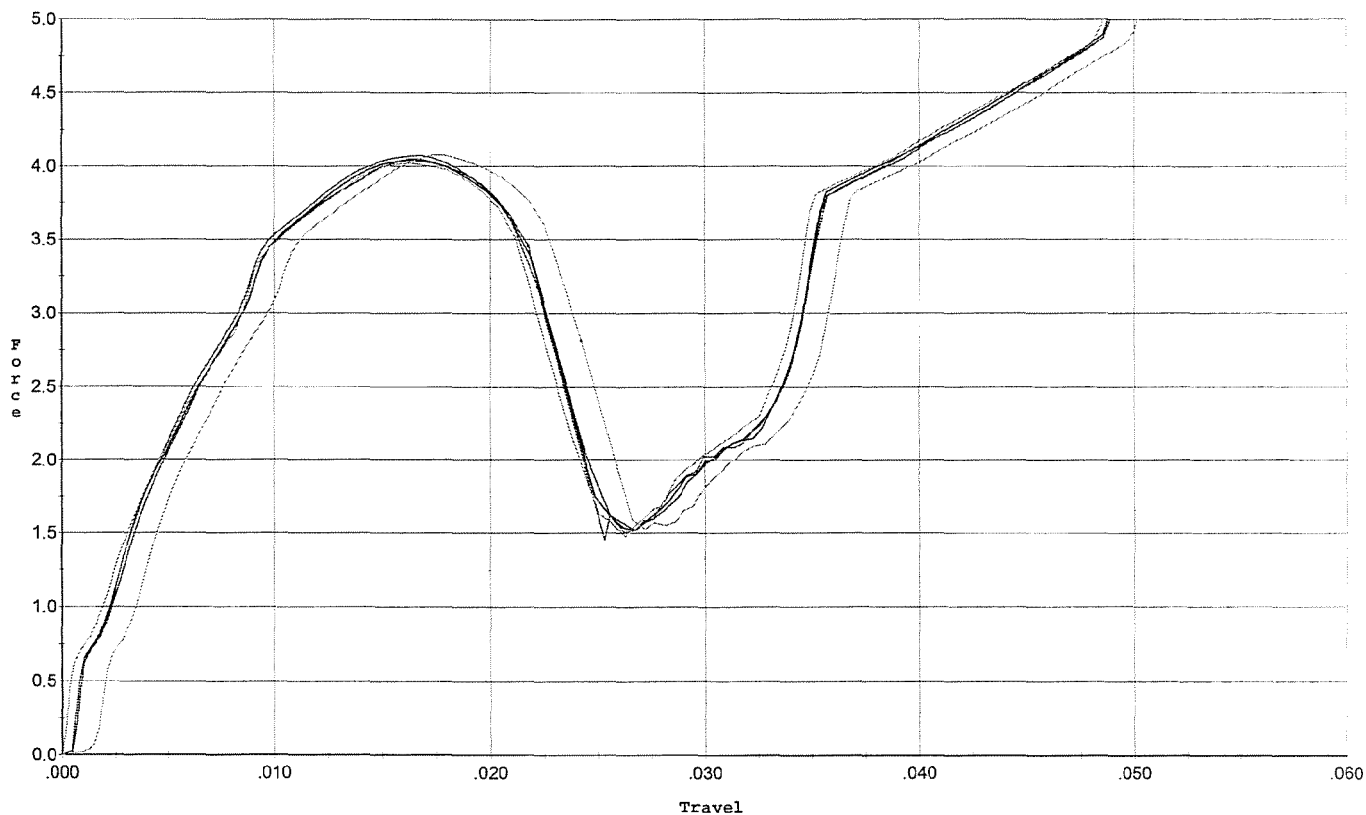
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.197	0.022	0.00	0.032	0.047		Set Trigger
2	3.177	0.020	0.00	0.031	0.044		Set Trigger
3	3.196	0.019	0.00	0.031	0.044		Set Trigger
4	3.190	0.020	0.00	0.031	0.044		Set Trigger
5	3.203	0.020	0.00	0.031	0.044		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



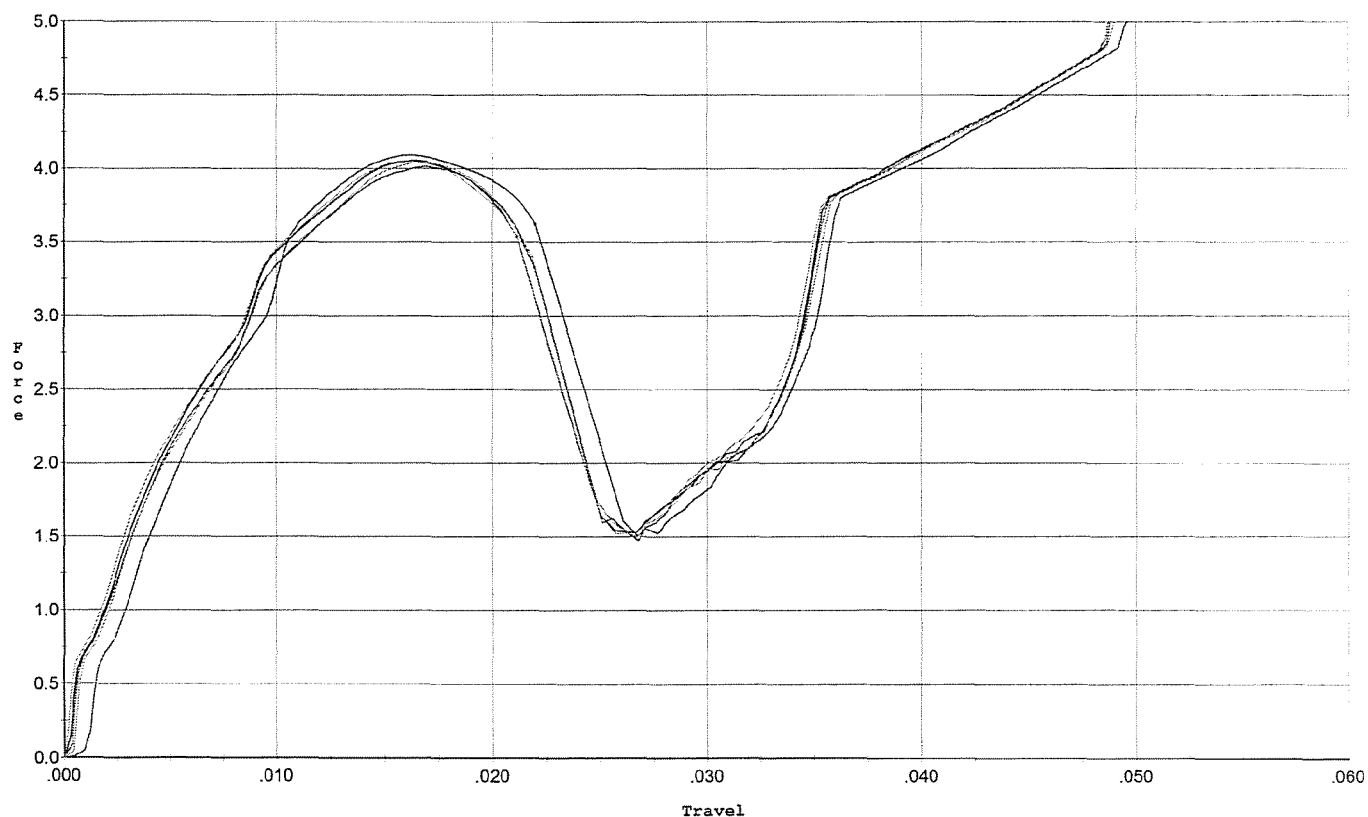
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.022	0.00	0.029	0.060		Set Trigger
2	4.041	0.022	0.00	0.029	0.060		Set Trigger
3	4.074	0.022	0.00	0.029	0.062		Set Trigger
4	4.079	0.024	0.00	0.029	0.064		Set Trigger
5	4.020	0.021	0.00	0.029	0.058		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



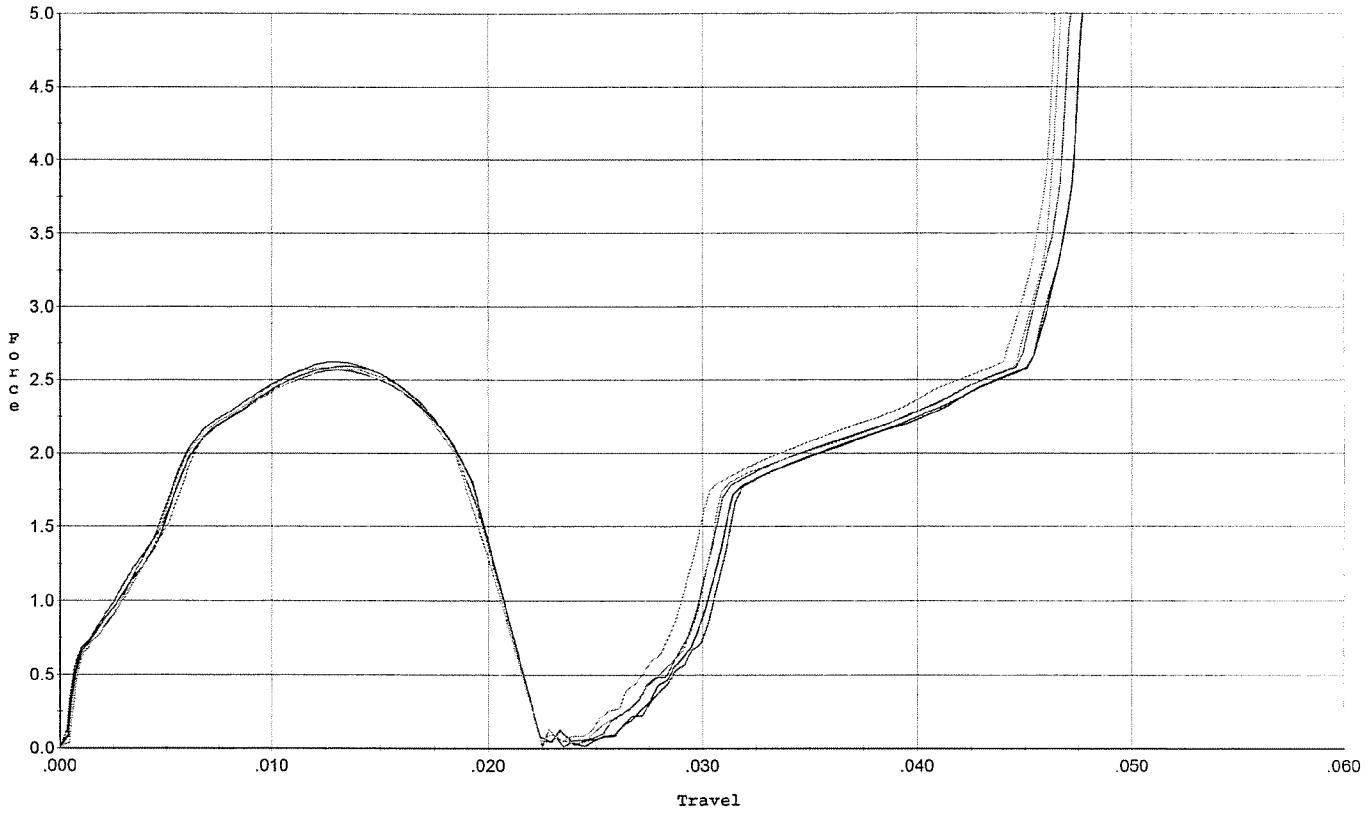
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.022	0.00	0.029	0.060		Set Trigger
2	4.055	0.021	0.00	0.029	0.058		Set Trigger
3	4.016	0.022	0.00	0.029	0.060		Set Trigger
4	4.053	0.021	0.00	0.029	0.059		Set Trigger
5	4.046	0.022	0.00	0.029	0.060		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



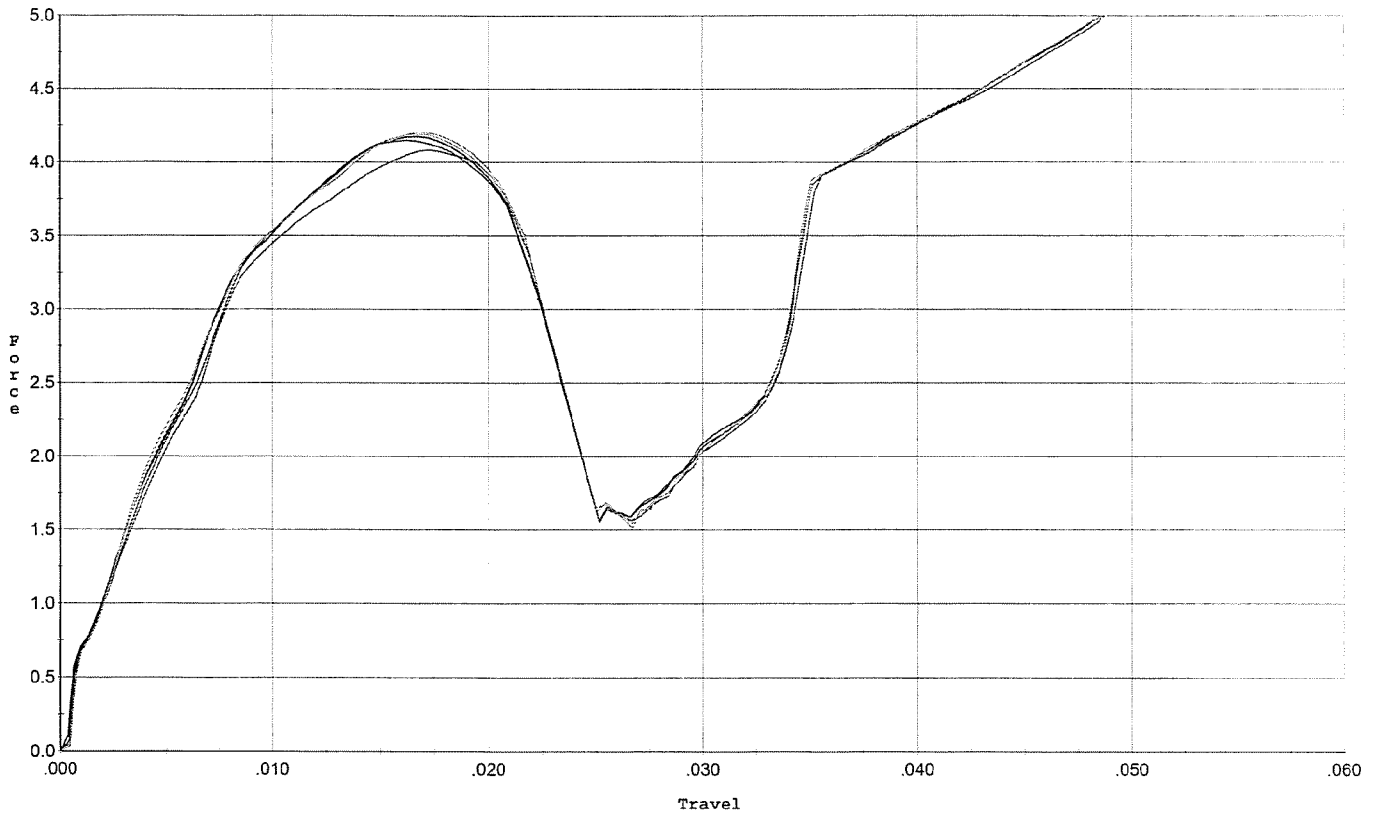
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.019	0.00	0.033	0.036		Set Trigger
2	2.567	0.019	0.00	0.033	0.035		Set Trigger
3	2.622	0.020	0.00	0.032	0.036		Set Trigger
4	2.565	0.020	0.00	0.031	0.037		Set Trigger
5	2.584	0.020	0.00	0.032	0.036		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.022	0.00	0.028	0.063		Set Trigger
2	4.174	0.022	0.00	0.028	0.063		Set Trigger
3	4.082	0.022	0.00	0.029	0.061		Set Trigger
4	4.192	0.022	0.00	0.028	0.062		Set Trigger
5	4.202	0.022	0.00	0.028	0.062		Set Trigger

Aug 4.16