

G6852343

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



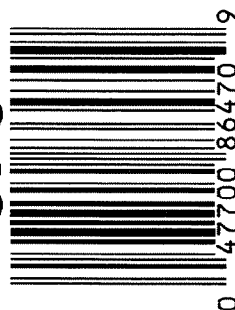
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852343

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852343

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	SPD
470	DIS-ASSEMBLE ACTION		4-15-09	SPD
472	SERIALIZE BOLT HANDLE		4-16-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>KA</u>	4/18/09	KB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/30/09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	JP
520	GOFF BLAST BBL / REC		4/21/09	CS
540	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

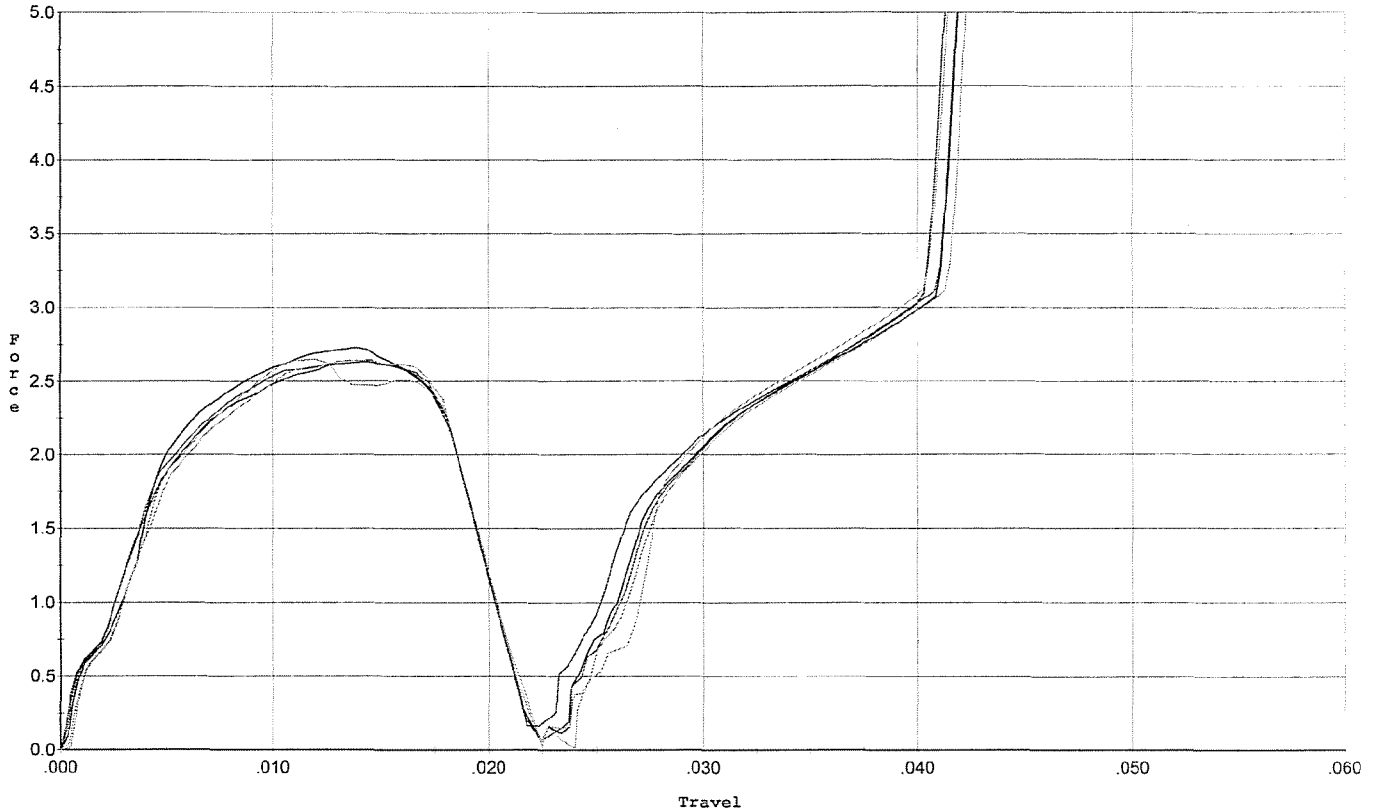
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>42</u> <u>42</u> <u>48</u>	5-13-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>52</u> <u>52</u> <u>52</u>	5-13-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-13-09	RN
	J) ASSEMBLE STOCK		5-1-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		5-13-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-8-09	WN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-8-09	TCR
670	FINAL INSPECTION A) HEADSPACE		5-13-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.34</u> <u>2.53</u> <u>2.43</u> <u>2.58</u>	5-12-09	RTZ
	C) FUNCTION		5-13-09	RN
690	PACK		6/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



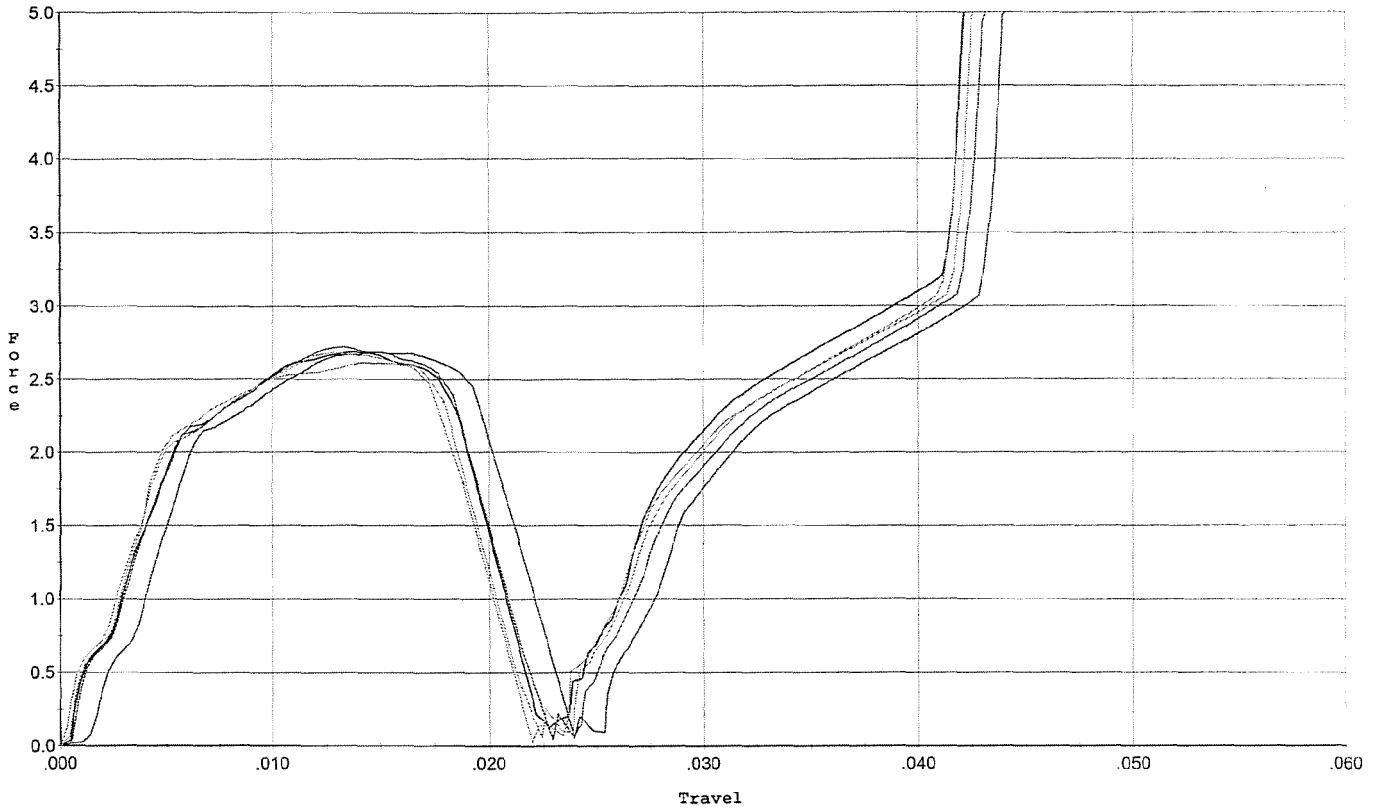
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.018	0.00	0.027	0.035		Set Trigger
2	2.728	0.018	0.00	0.027	0.036		Set Trigger
3	2.646	0.018	0.00	0.028	0.035		Set Trigger
4	2.648	0.018	0.00	0.028	0.034		Set Trigger
5	2.643	0.018	0.00	0.028	0.034		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



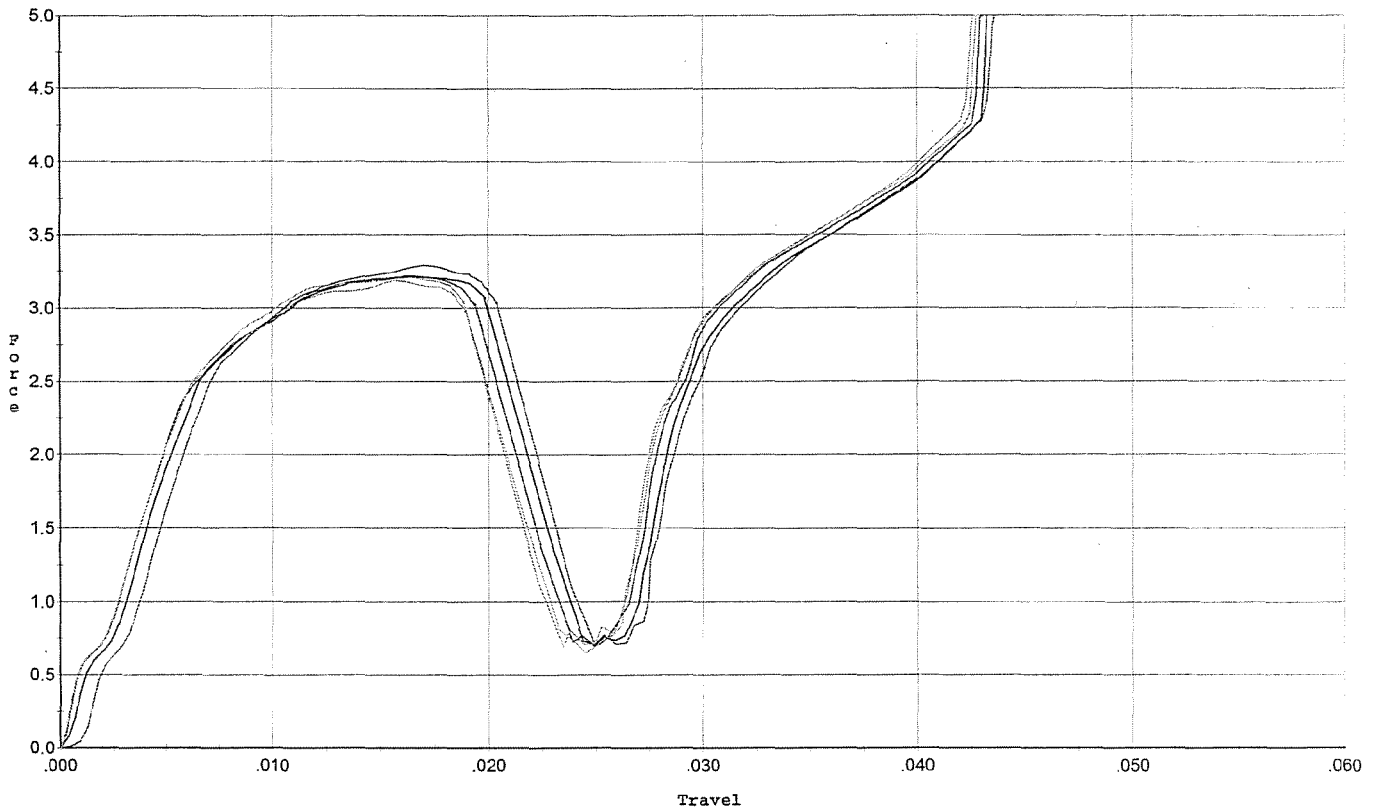
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.021	0.00	0.028	0.040		Set Trigger
2	2.685	0.019	0.00	0.028	0.036		Set Trigger
3	2.723	0.018	0.00	0.029	0.036		Set Trigger
4	2.681	0.018	0.00	0.028	0.035		Set Trigger
5	2.612	0.019	0.00	0.028	0.036		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



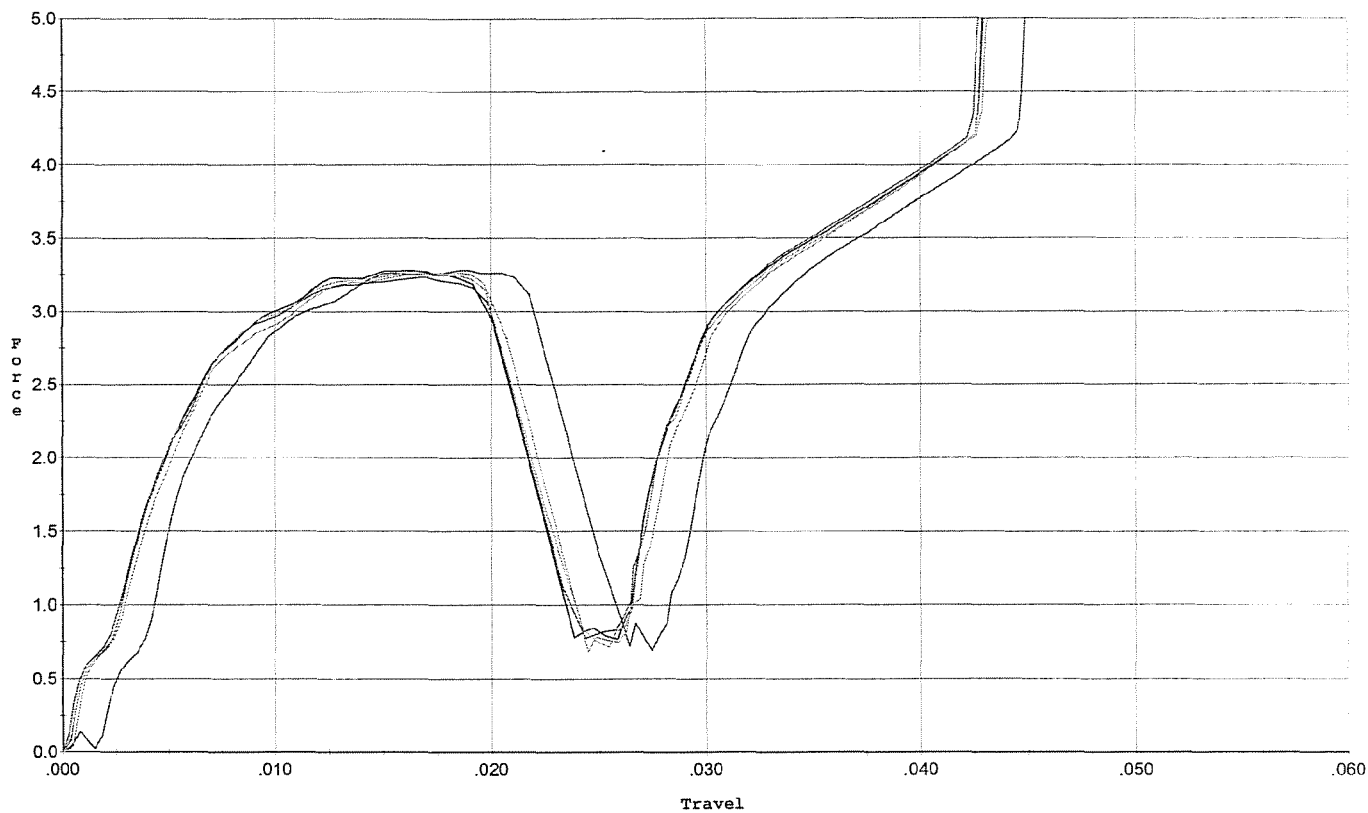
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.019	0.00	0.027	0.045		Set Trigger
2	3.214	0.020	0.00	0.027	0.045		Set Trigger
3	3.293	0.020	0.00	0.027	0.046		Set Trigger
4	3.213	0.019	0.00	0.027	0.043		Set Trigger
5	3.189	0.019	0.00	0.027	0.043		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



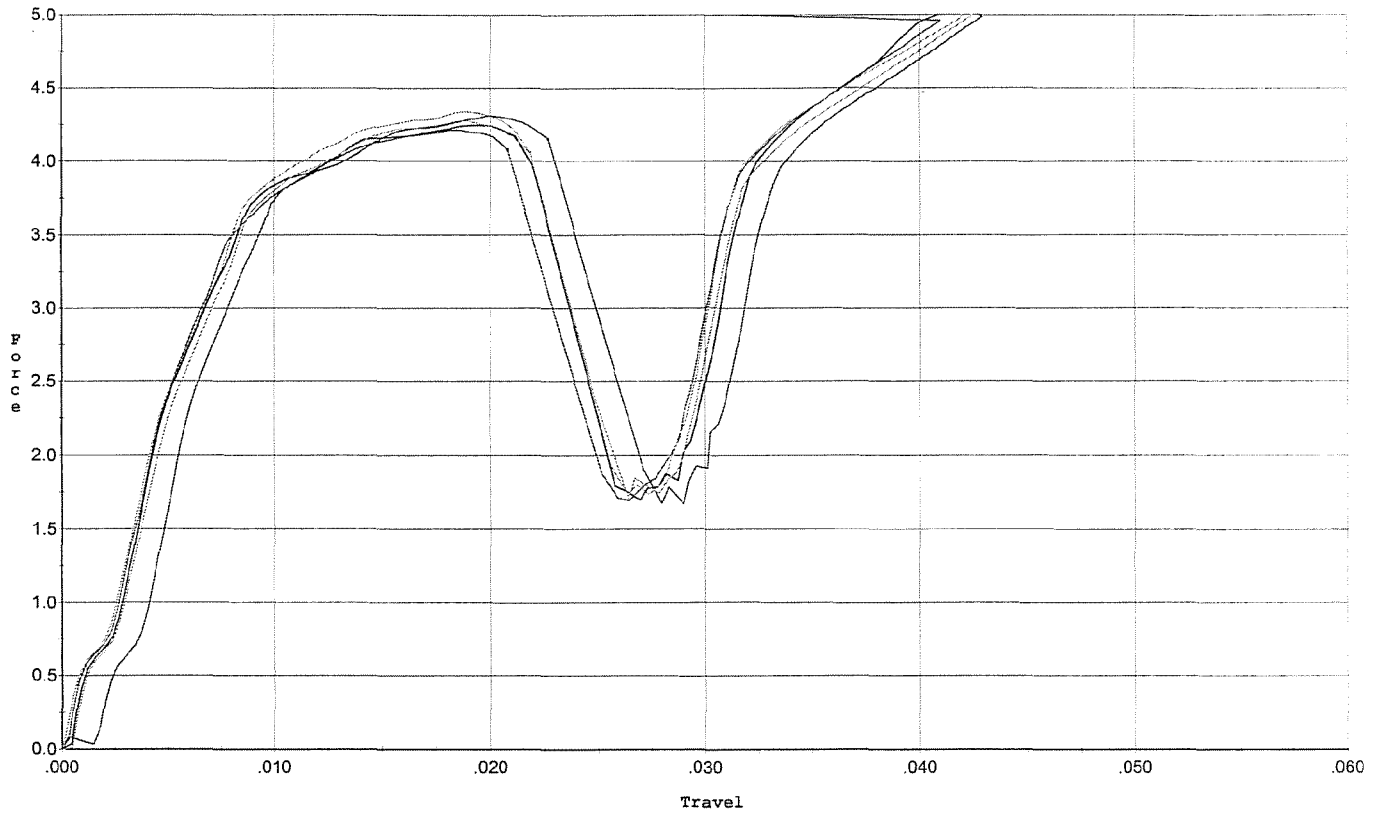
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.279	0.022	0.00	0.027	0.049		Set Trigger
2	3.280	0.020	0.00	0.027	0.047		Set Trigger
3	3.232	0.020	0.00	0.026	0.047		Set Trigger
4	3.275	0.020	0.00	0.027	0.046		Set Trigger
5	3.263	0.021	0.00	0.026	0.048		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



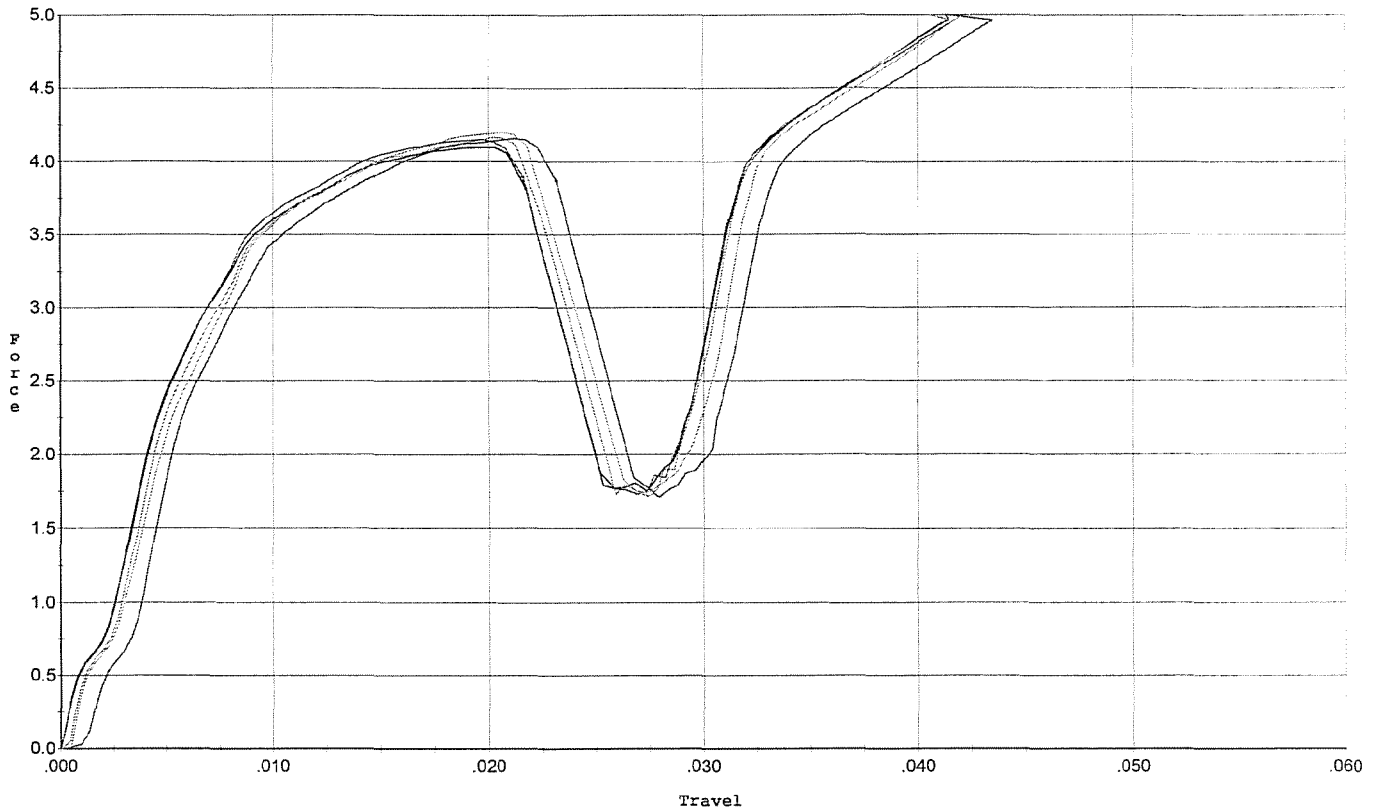
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.312	0.023	0.002	0.019	0.065		Set Trigger
2	4.245	0.022	0.00	0.019	0.066		Set Trigger
3	4.210	0.021	0.00	0.020	0.061		Set Trigger
4	4.340	0.022	0.00	0.019	0.066		Set Trigger
5	4.275	0.022	0.00	0.020	0.065		Set Trigger

A-4-27

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



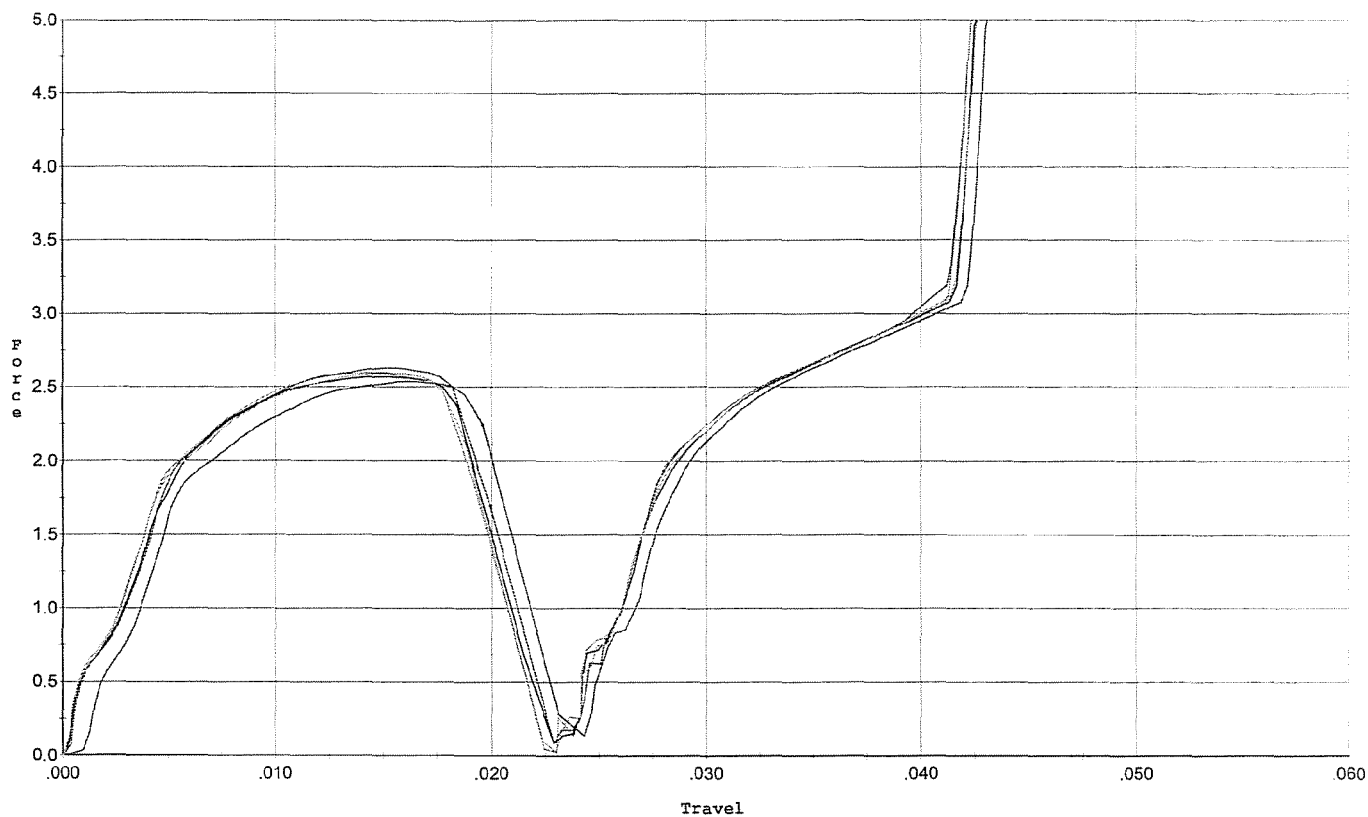
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.156	0.023	0.00	0.020	0.065		Set Trigger
2	4.099	0.022	0.00	0.020	0.063		Set Trigger
3	4.151	0.022	0.00	0.020	0.063		Set Trigger
4	4.199	0.024	0.00	0.019	0.068		Set Trigger
5	4.164	0.023	0.00	0.020	0.065		Set Trigger

A = 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



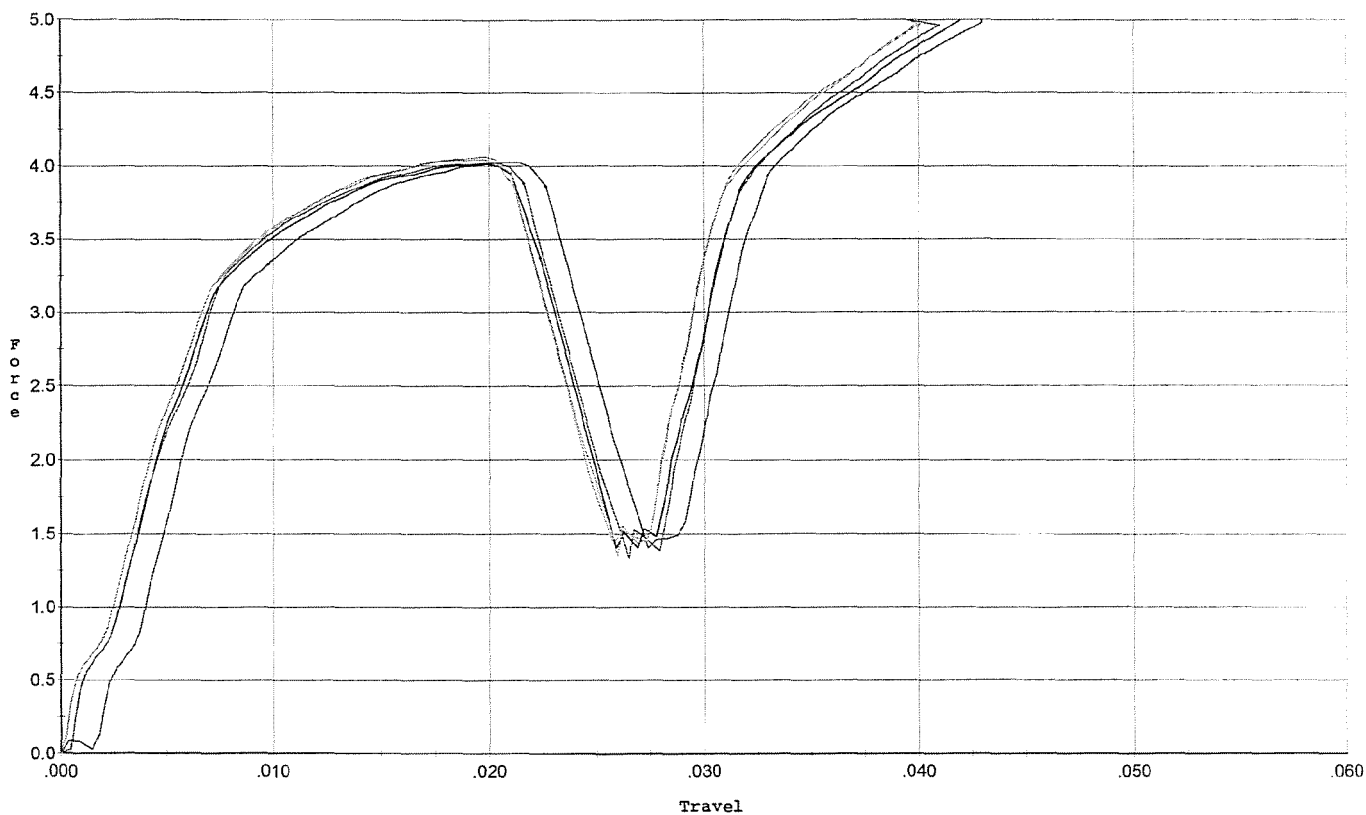
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.020	0.00	0.028	0.035		Set Trigger
2	2.569	0.018	0.00	0.028	0.035		Set Trigger
3	2.629	0.020	0.00	0.027	0.038		Set Trigger
4	2.591	0.019	0.00	0.028	0.036		Set Trigger
5	2.600	0.019	0.00	0.027	0.037		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.023	0.002	0.020	0.061		Set Trigger
2	4.015	0.022	0.00	0.020	0.063		Set Trigger
3	4.022	0.022	0.00	0.020	0.061		Set Trigger
4	4.046	0.021	0.00	0.020	0.060		Set Trigger
5	4.064	0.021	0.00	0.020	0.060		Set Trigger

A. 4.03