

66858443

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



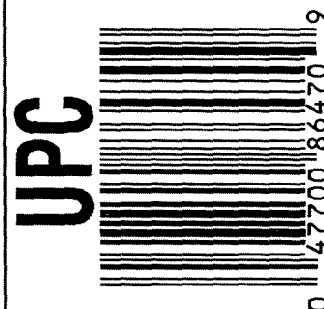
BM FORM

ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6858443



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6858443

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (N)	5/30/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DLND
540	APPLY COATINGS (BARREL ACTION)		6/18	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-7-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

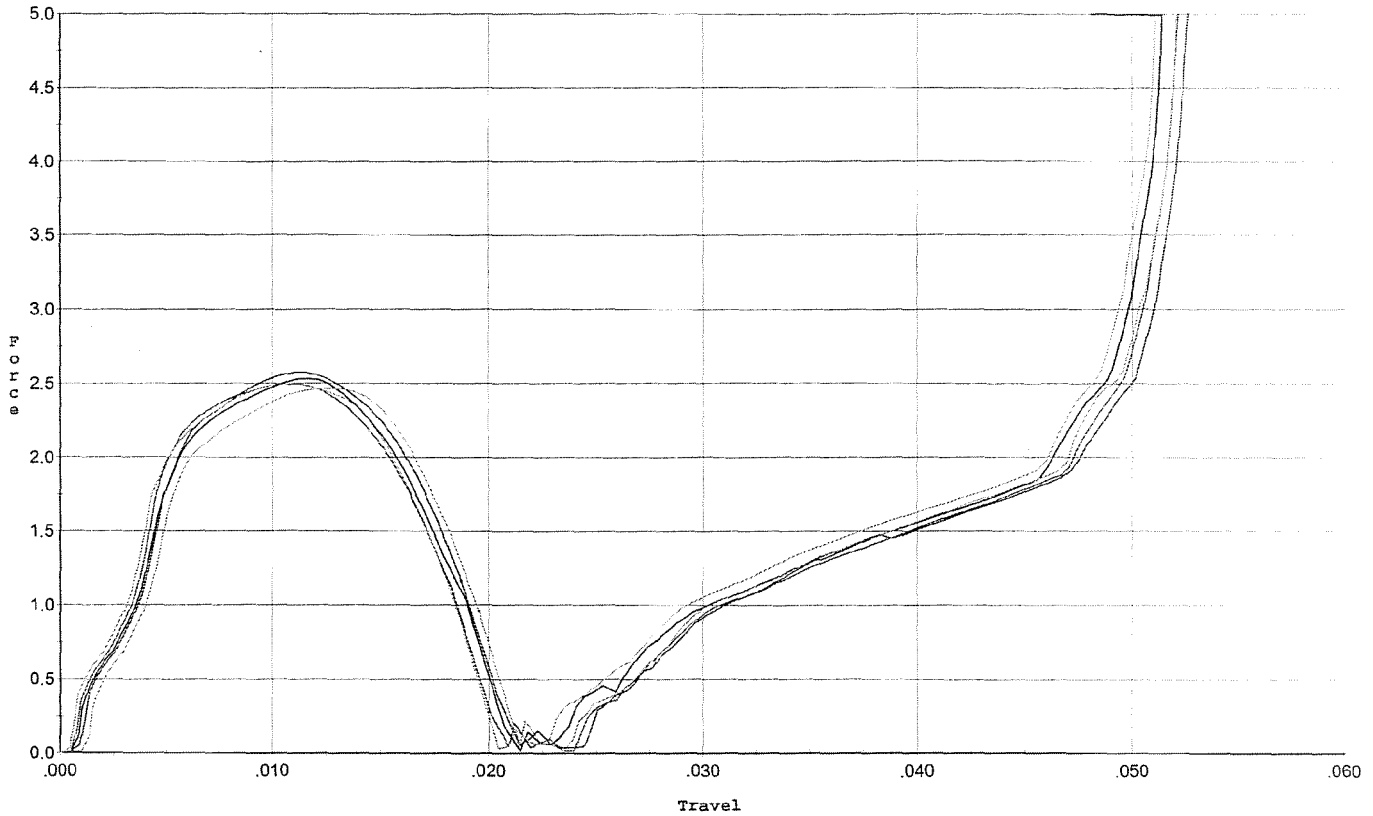
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-10-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	8-10-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	8-10-09	L.N.
	J) ASSEMBLE STOCK		7-7-09	SPD
	K) ASSEMBLE SWIVEL STUDS		8-10-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/23	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/28	TAR
670	FINAL INSPECTION A) HEADSPACE		8-10-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>241</u> <u>237</u> <u>236</u> <u>241</u> <u>242</u>	8-10-09	L.N.
	C) FUNCTION		8-10-09	L.N.
690	PACK		8/14/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



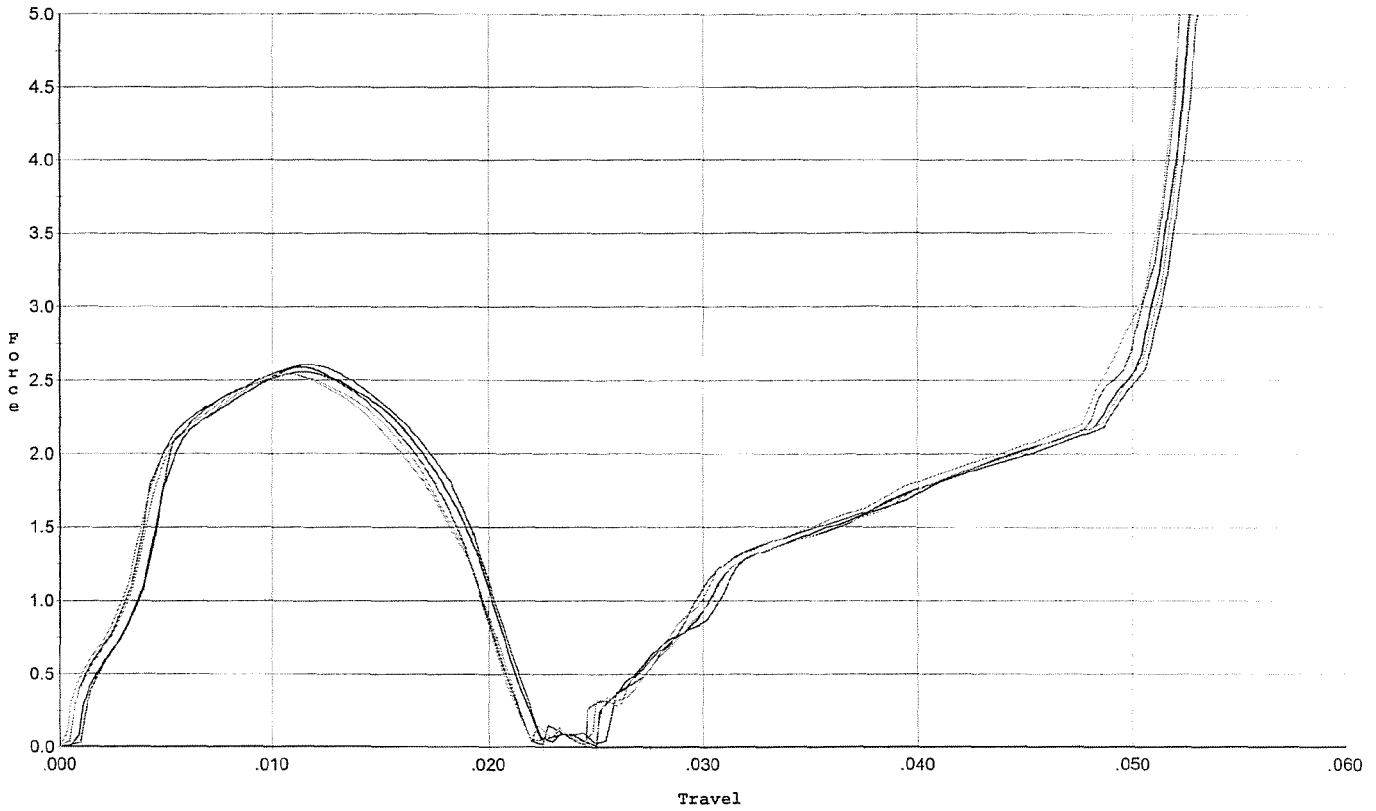
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.019	0.00	0.040	0.032		Set Trigger
2	2.531	0.019	0.00	0.038	0.032		Set Trigger
3	2.496	0.018	0.00	0.040	0.031		Set Trigger
4	2.498	0.019	0.00	0.039	0.032		Set Trigger
5	2.471	0.020	0.00	0.039	0.032		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



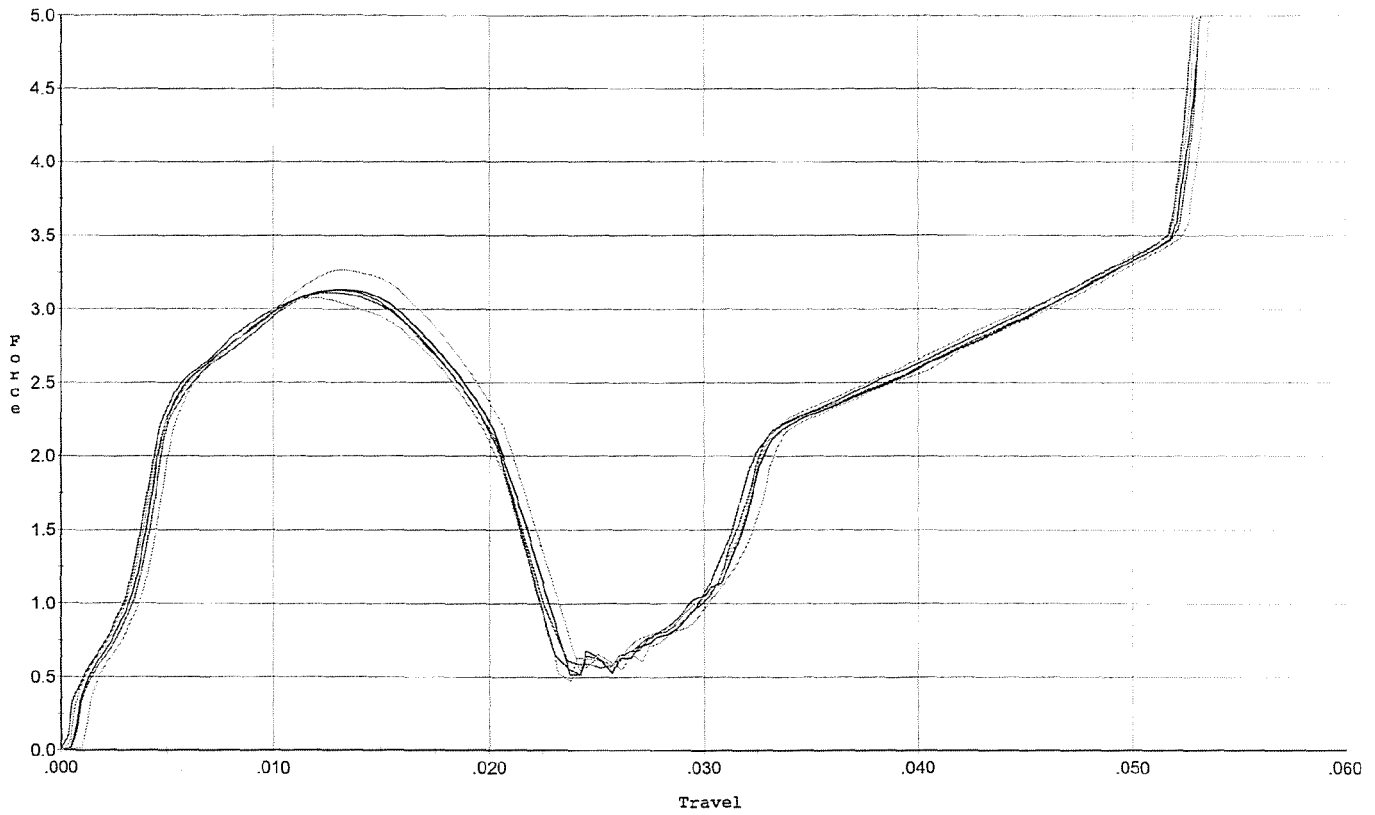
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.603	0.019	0.00	0.038	0.034		Set Trigger
2	2.588	0.020	0.00	0.039	0.034		Set Trigger
3	2.555	0.019	0.00	0.038	0.034		Set Trigger
4	2.549	0.019	0.00	0.039	0.034		Set Trigger
5	2.541	0.020	0.00	0.038	0.036		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



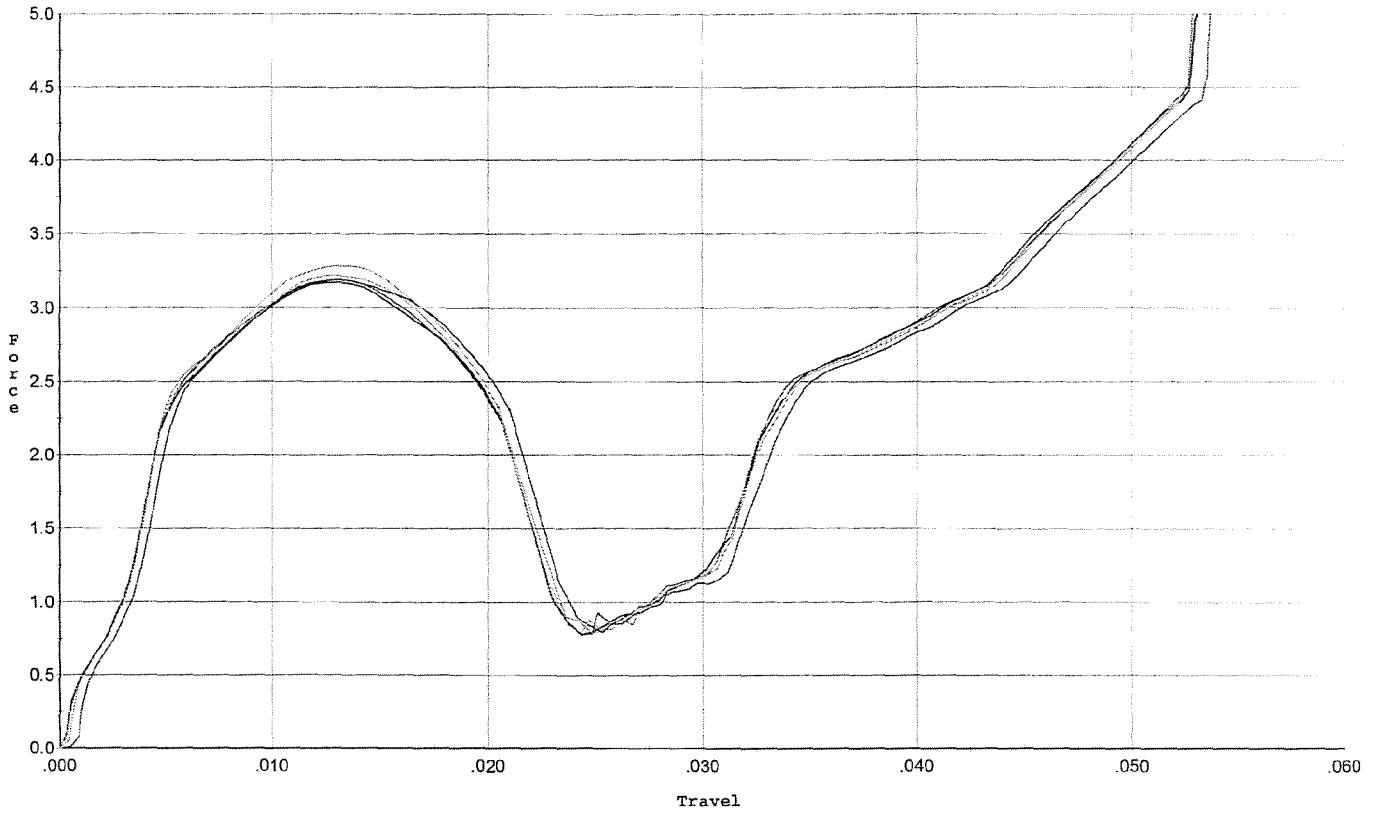
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.020	0.00	0.035	0.045		Set Trigger
2	3.131	0.022	0.00	0.035	0.047		Set Trigger
3	3.112	0.020	0.00	0.036	0.044		Set Trigger
4	3.266	0.022	0.00	0.036	0.049		Set Trigger
5	3.074	0.021	0.00	0.035	0.045		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



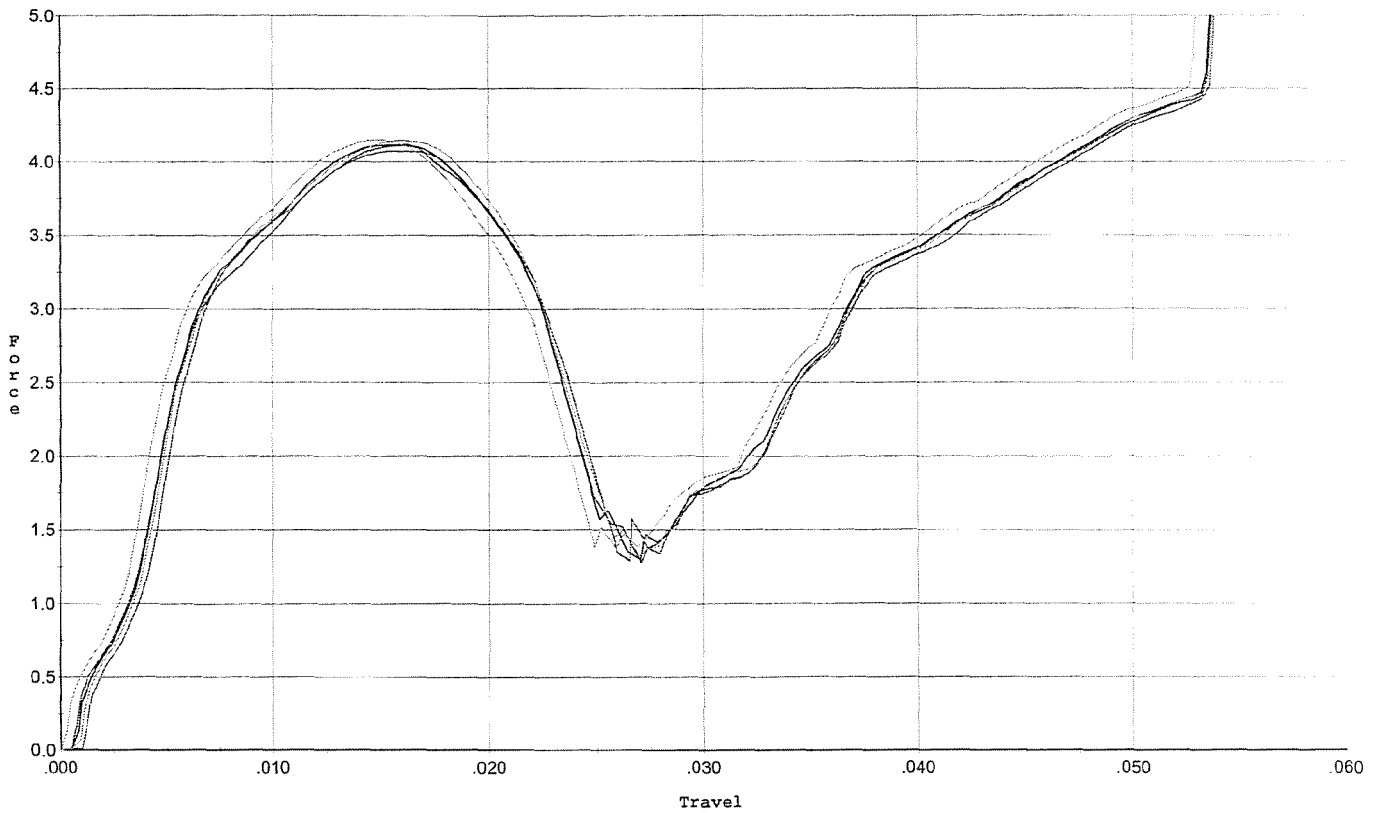
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.021	0.00	0.035	0.047		Set Trigger
2	3.170	0.021	0.00	0.035	0.046		Set Trigger
3	3.189	0.021	0.00	0.035	0.047		Set Trigger
4	3.218	0.021	0.00	0.035	0.047		Set Trigger
5	3.282	0.020	0.00	0.035	0.047		Set Trigger

Aug 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



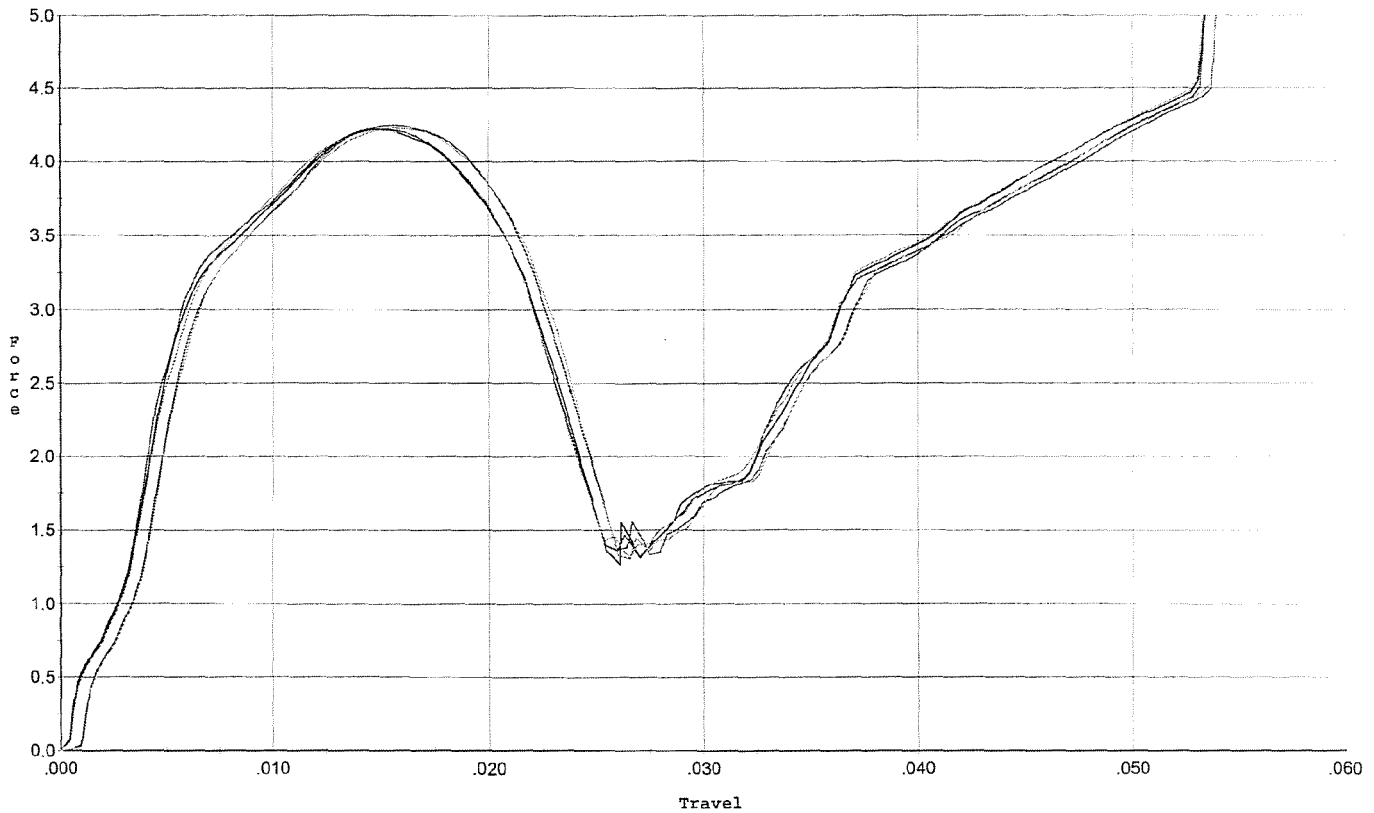
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.022	0.00	0.033	0.062		Set Trigger
2	4.112	0.022	0.00	0.033	0.062		Set Trigger
3	4.071	0.024	0.00	0.033	0.065		Set Trigger
4	4.152	0.022	0.00	0.033	0.063		Set Trigger
5	4.144	0.022	0.00	0.033	0.062		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



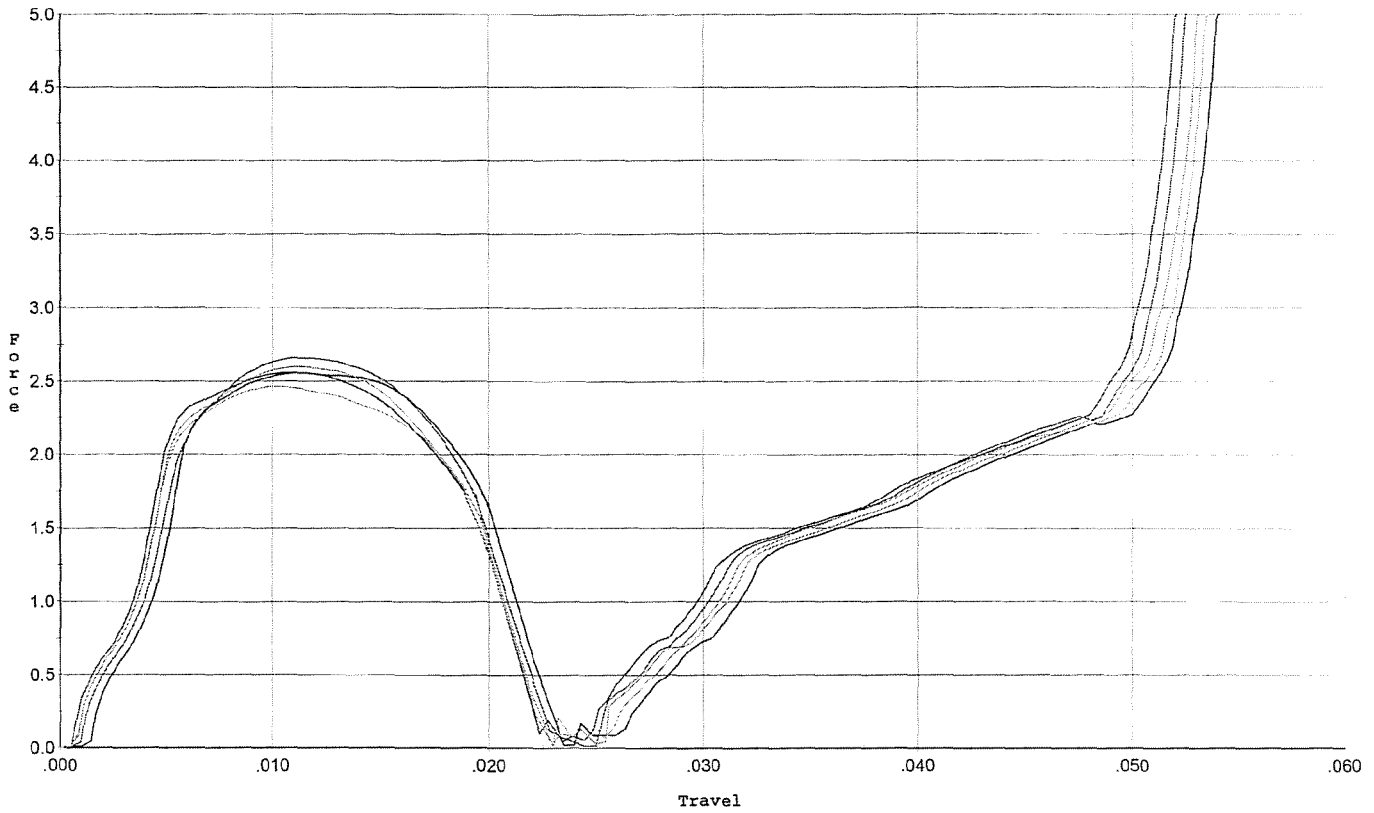
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.221	0.022	0.00	0.033	0.063		Set Trigger
2	4.222	0.023	0.00	0.033	0.067		Set Trigger
3	4.247	0.024	0.00	0.033	0.067		Set Trigger
4	4.229	0.023	0.00	0.033	0.066		Set Trigger
5	4.213	0.022	0.00	0.033	0.063		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



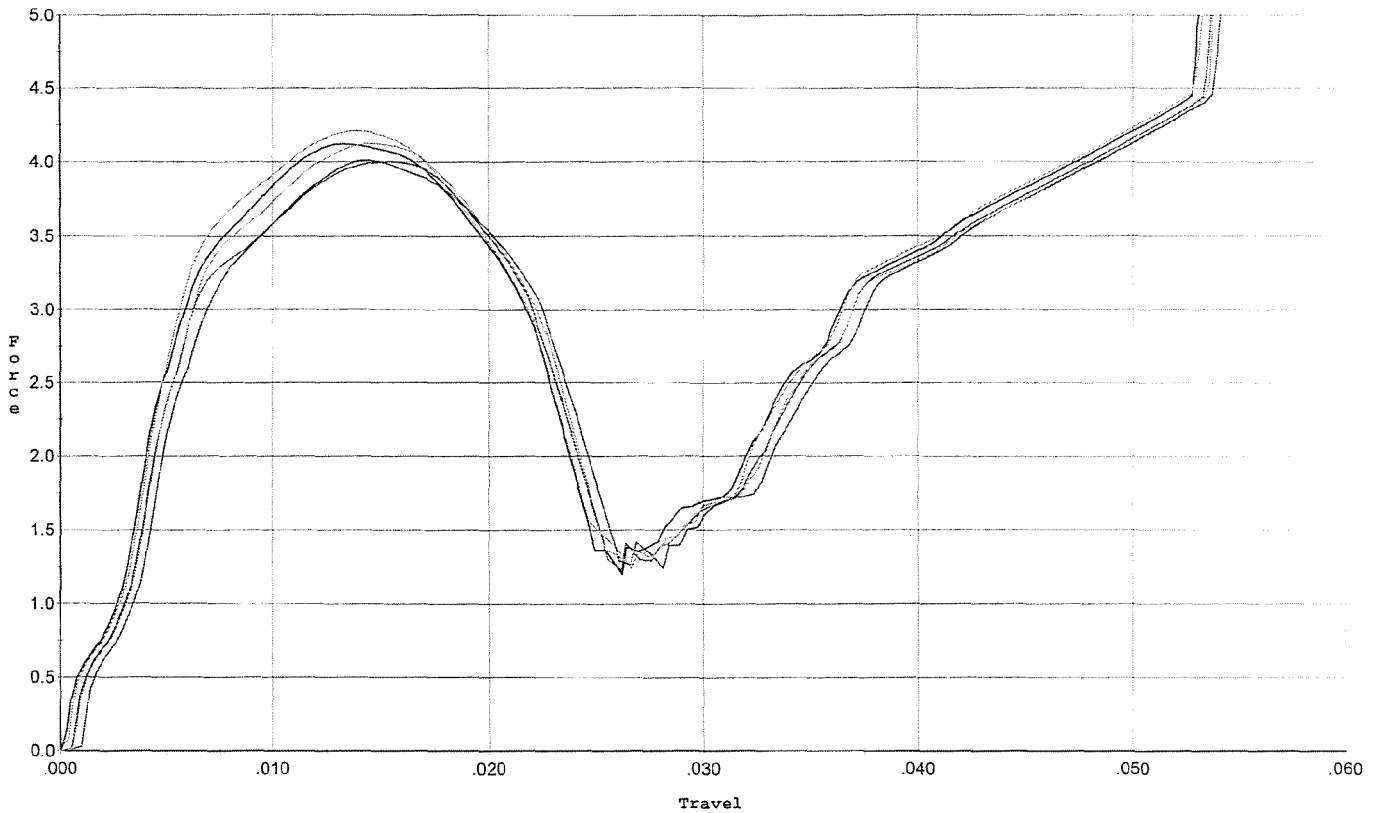
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.020	0.00	0.037	0.036		Set Trigger
2	2.559	0.020	0.00	0.039	0.035		Set Trigger
3	2.660	0.019	0.00	0.038	0.035		Set Trigger
4	2.466	0.020	0.00	0.039	0.035		Set Trigger
5	2.597	0.020	0.00	0.038	0.036		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.024	0.00	0.033	0.065		Set Trigger
2	4.122	0.022	0.00	0.033	0.063		Set Trigger
3	4.003	0.023	0.00	0.033	0.064		Set Trigger
4	4.125	0.023	0.00	0.033	0.064		Set Trigger
5	4.209	0.022	0.00	0.033	0.064		Set Trigger

Avg 4.09