

G6858444

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

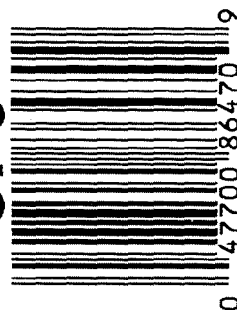
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6858444

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6858444

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (N)	5/30/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWD
540	APPLY COATINGS (BARREL ACTION)		6/1/8	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-2-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

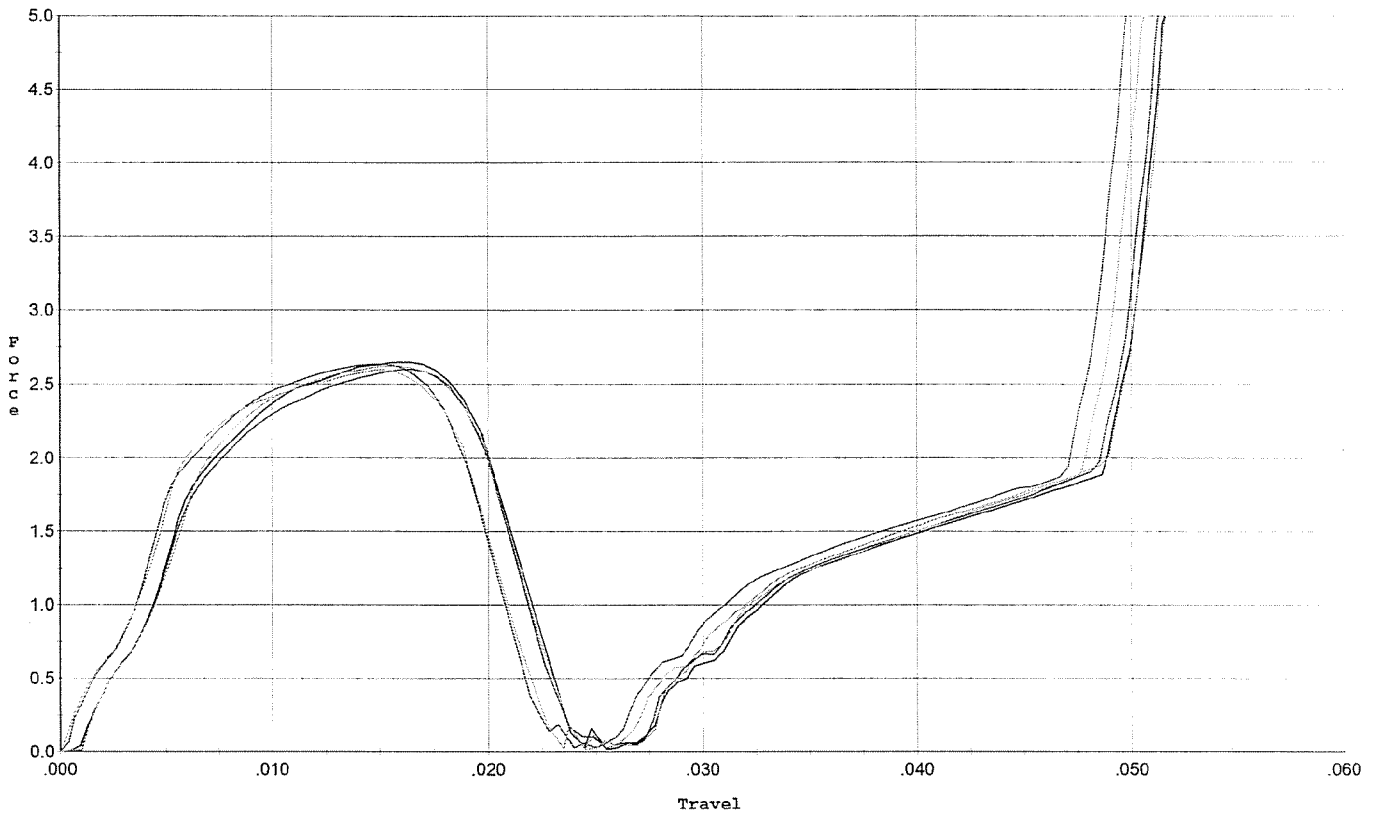
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>50</u>	8-10-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-10-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-10-09	LN
	J) ASSEMBLE STOCK		7-2-09	LH
	K) ASSEMBLE SWIVEL STUDS		8-10-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/28	RF
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/28	TAR
670	FINAL INSPECTION A) HEADSPACE		8-10-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>273</u> <u>272</u> <u>276</u> <u>273</u> <u>275</u>	8-10-09	LN
	C) FUNCTION		8-10-09	LN
690	PACK		8/14/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



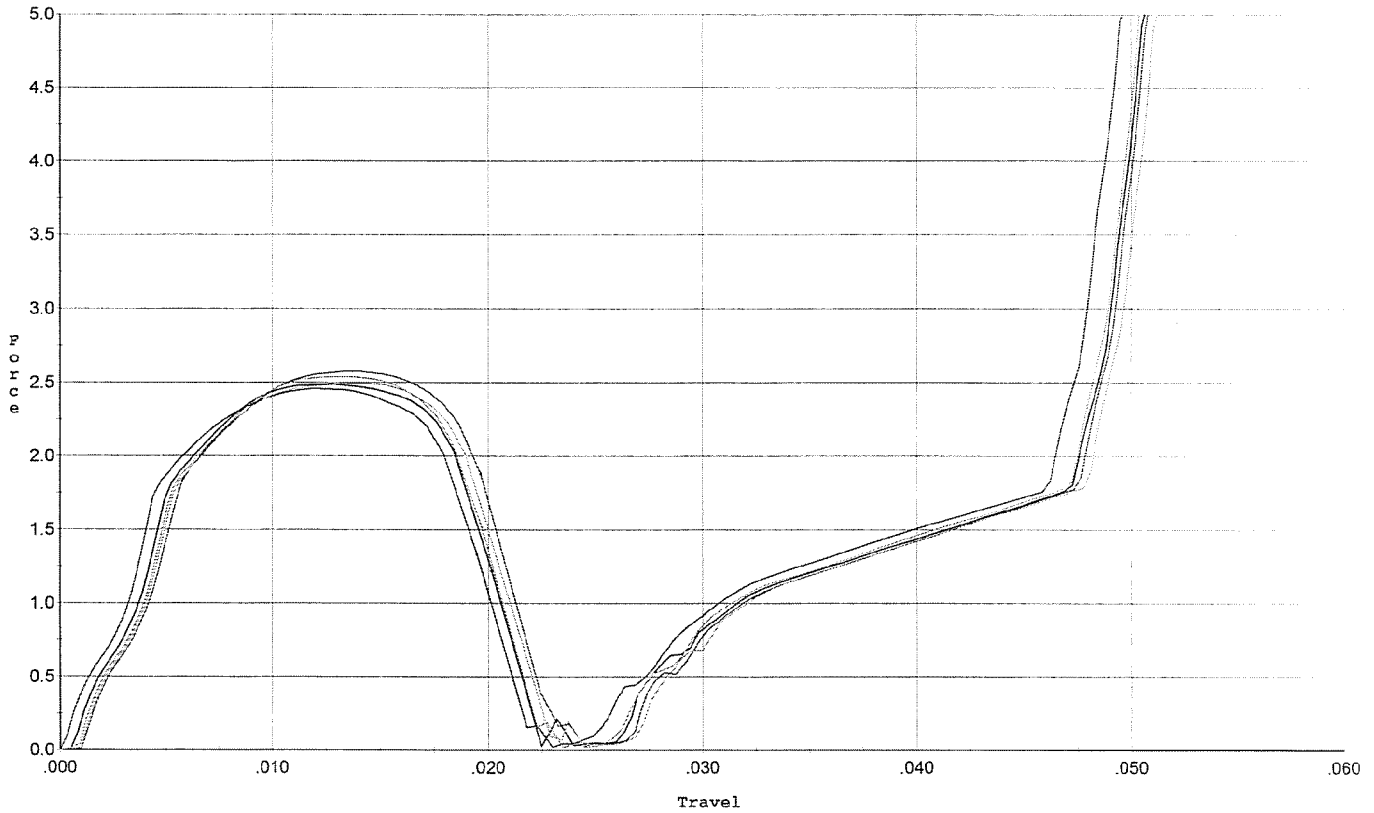
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.020	0.00	0.036	0.035		Set Trigger
2	2.648	0.020	0.00	0.037	0.035		Set Trigger
3	2.635	0.019	0.00	0.035	0.035		Set Trigger
4	2.599	0.019	0.00	0.036	0.035		Set Trigger
5	2.622	0.020	0.00	0.037	0.035		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



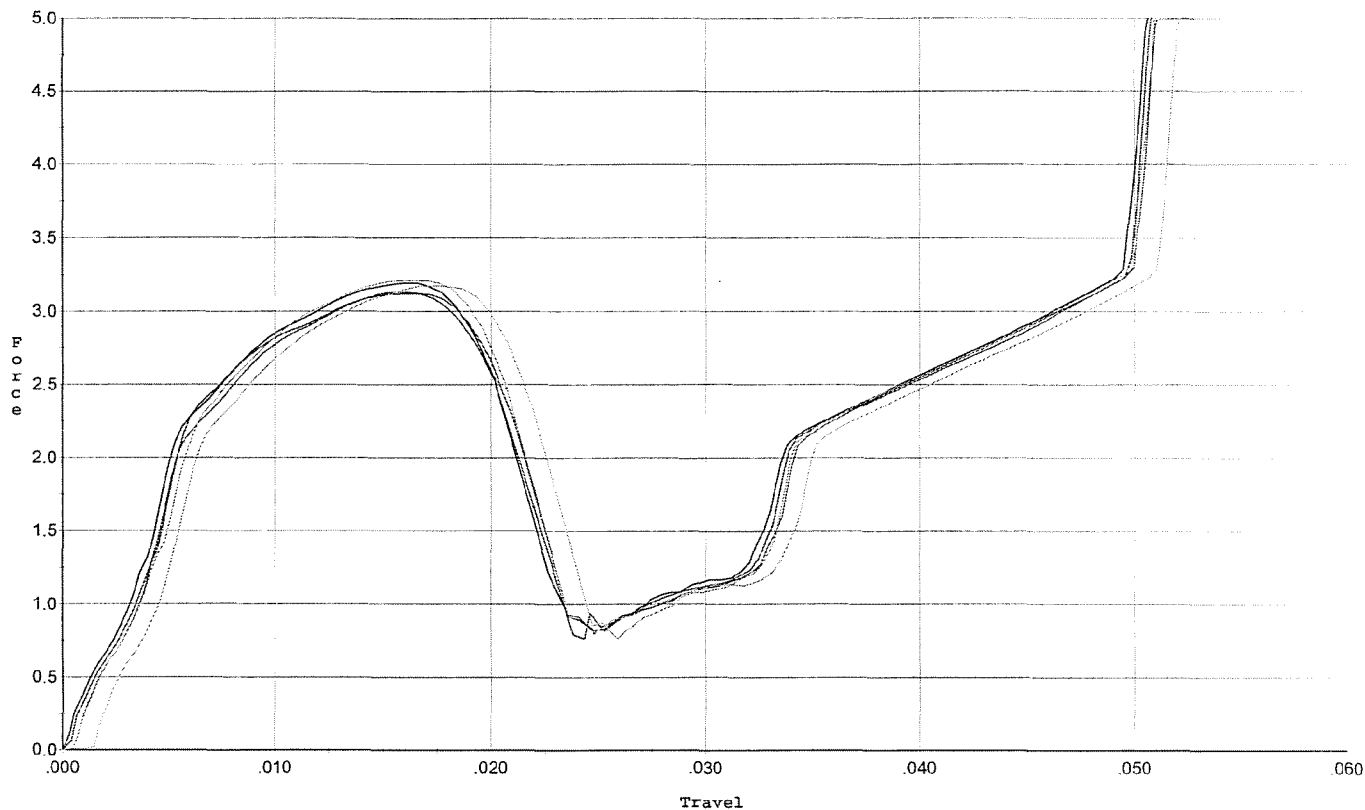
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.457	0.019	0.00	0.036	0.035		Set Trigger
2	2.488	0.020	0.00	0.037	0.036		Set Trigger
3	2.577	0.020	0.00	0.036	0.035		Set Trigger
4	2.496	0.019	0.00	0.037	0.033		Set Trigger
5	2.541	0.020	0.00	0.037	0.035		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



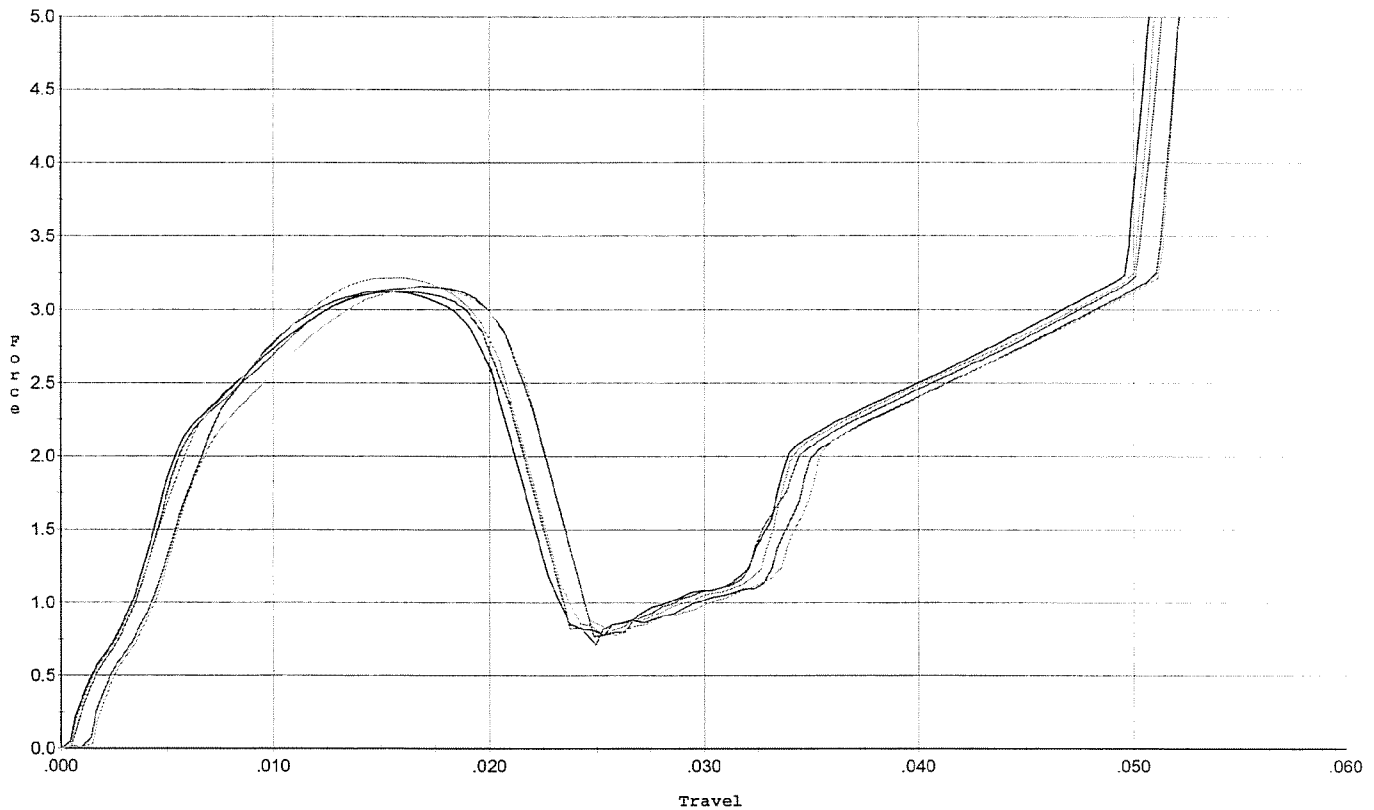
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.022	0.00	0.033	0.047		Set Trigger
2	3.194	0.020	0.00	0.034	0.045		Set Trigger
3	3.131	0.021	0.00	0.034	0.045		Set Trigger
4	3.174	0.022	0.002	0.034	0.046		Set Trigger
5	3.209	0.021	0.00	0.034	0.045		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



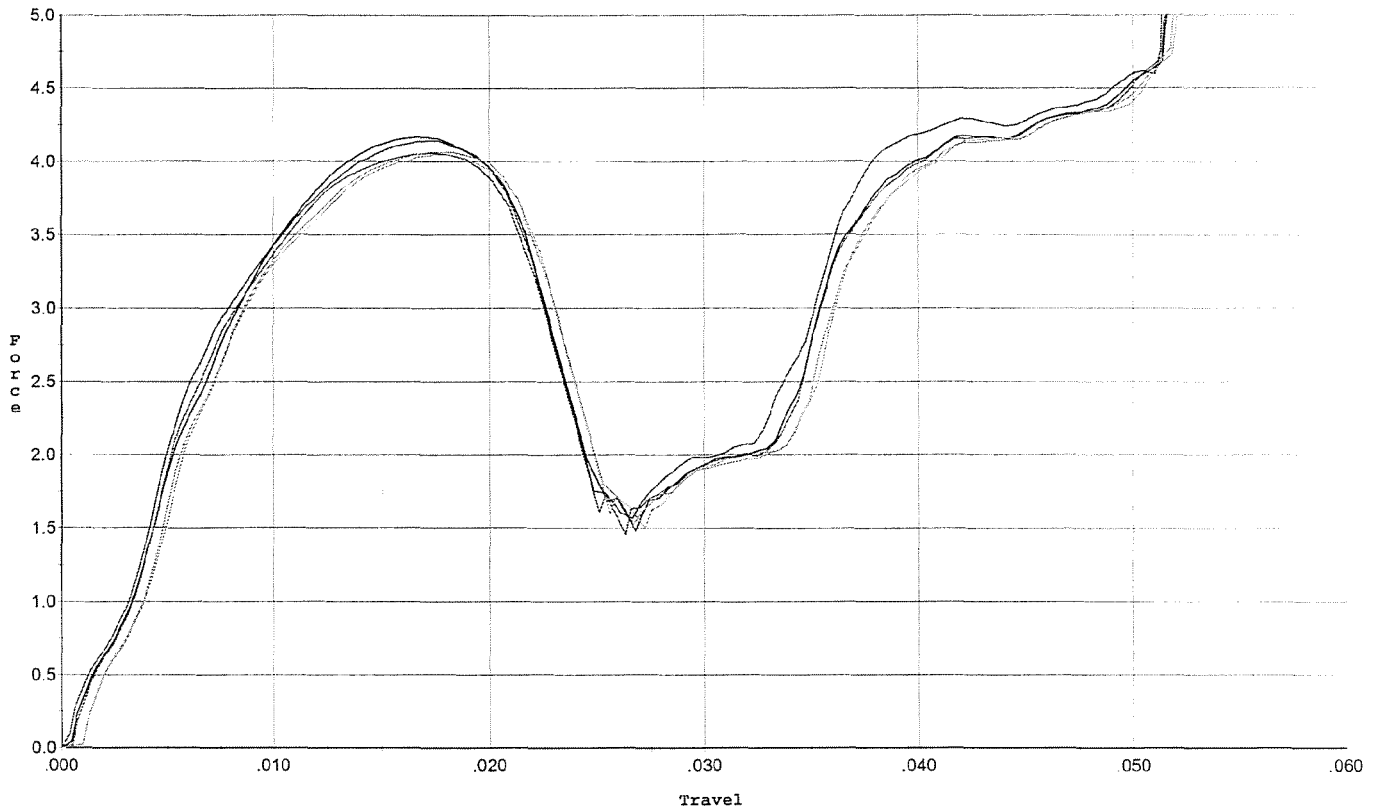
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.154	0.022	0.00	0.034	0.047		Set Trigger
2	3.122	0.020	0.00	0.034	0.043		Set Trigger
3	3.124	0.021	0.00	0.034	0.045		Set Trigger
4	3.153	0.022	0.00	0.034	0.045		Set Trigger
5	3.213	0.020	0.00	0.034	0.045		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



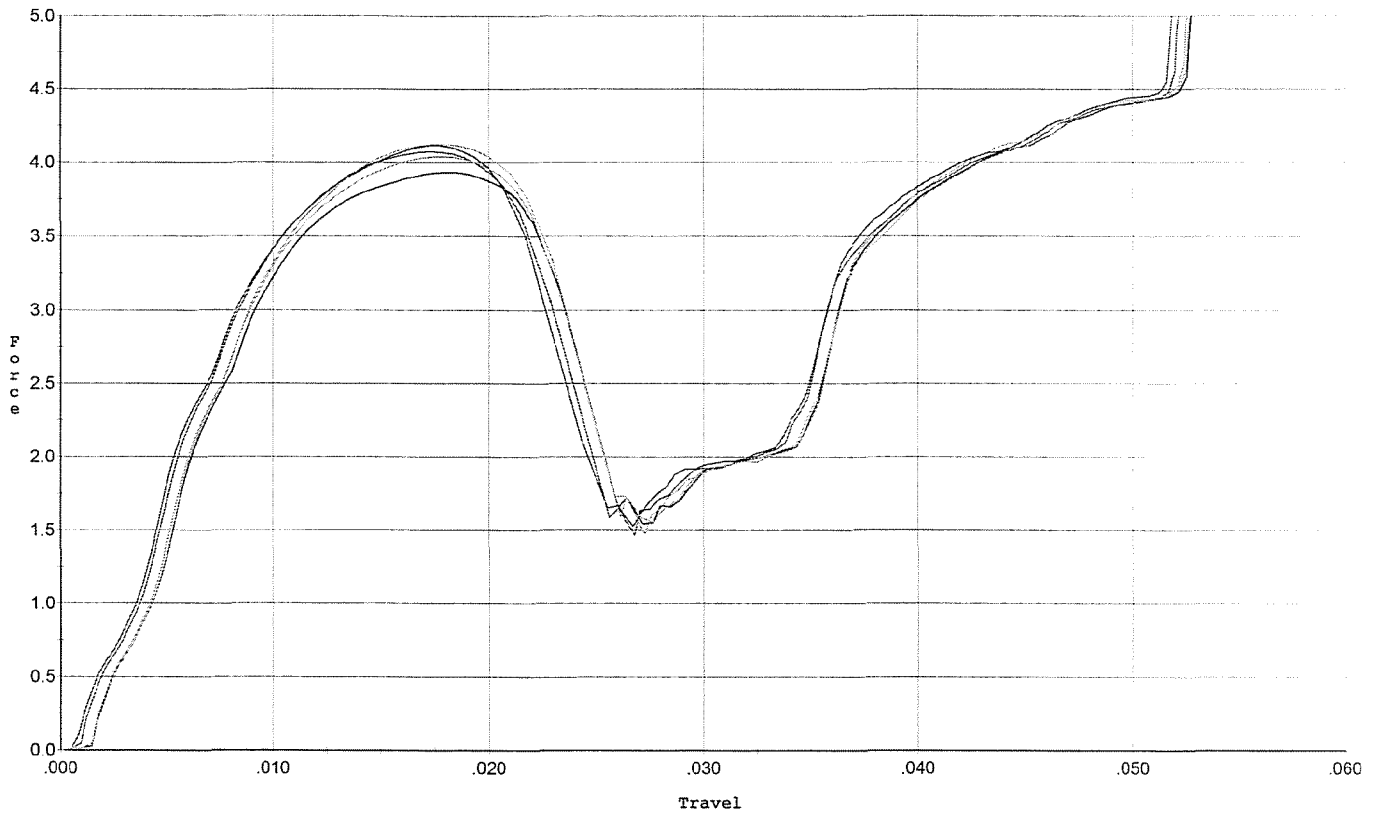
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.022	0.00	0.031	0.060		Set Trigger
2	4.166	0.022	0.00	0.031	0.059		Set Trigger
3	4.058	0.022	0.00	0.031	0.060		Set Trigger
4	4.047	0.022	0.00	0.032	0.059		Set Trigger
5	4.067	0.023	0.00	0.031	0.060		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



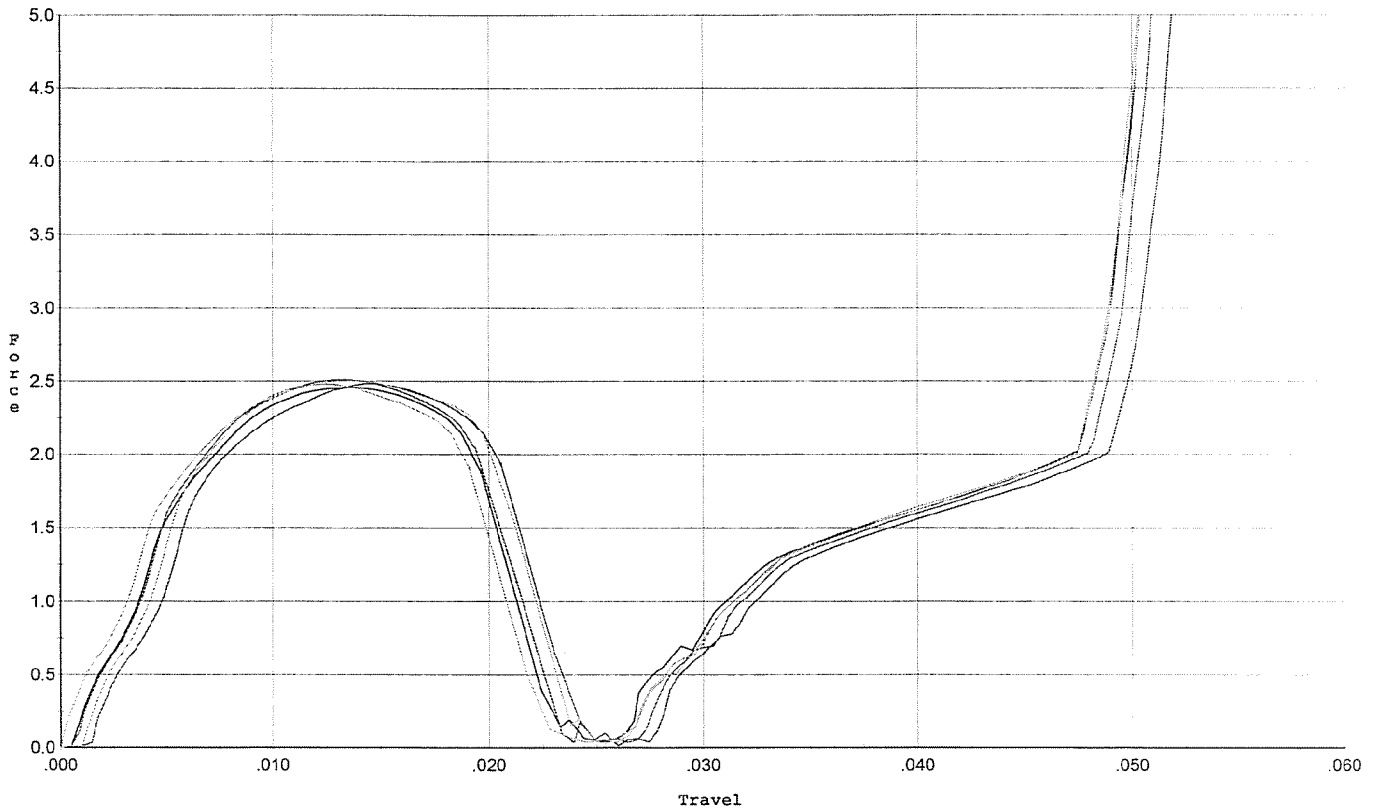
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.022	0.00	0.032	0.059		Set Trigger
2	3.931	0.023	0.00	0.032	0.060		Set Trigger
3	4.072	0.023	0.00	0.032	0.061		Set Trigger
4	4.038	0.023	0.00	0.032	0.061		Set Trigger
5	4.121	0.023	0.00	0.032	0.061		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



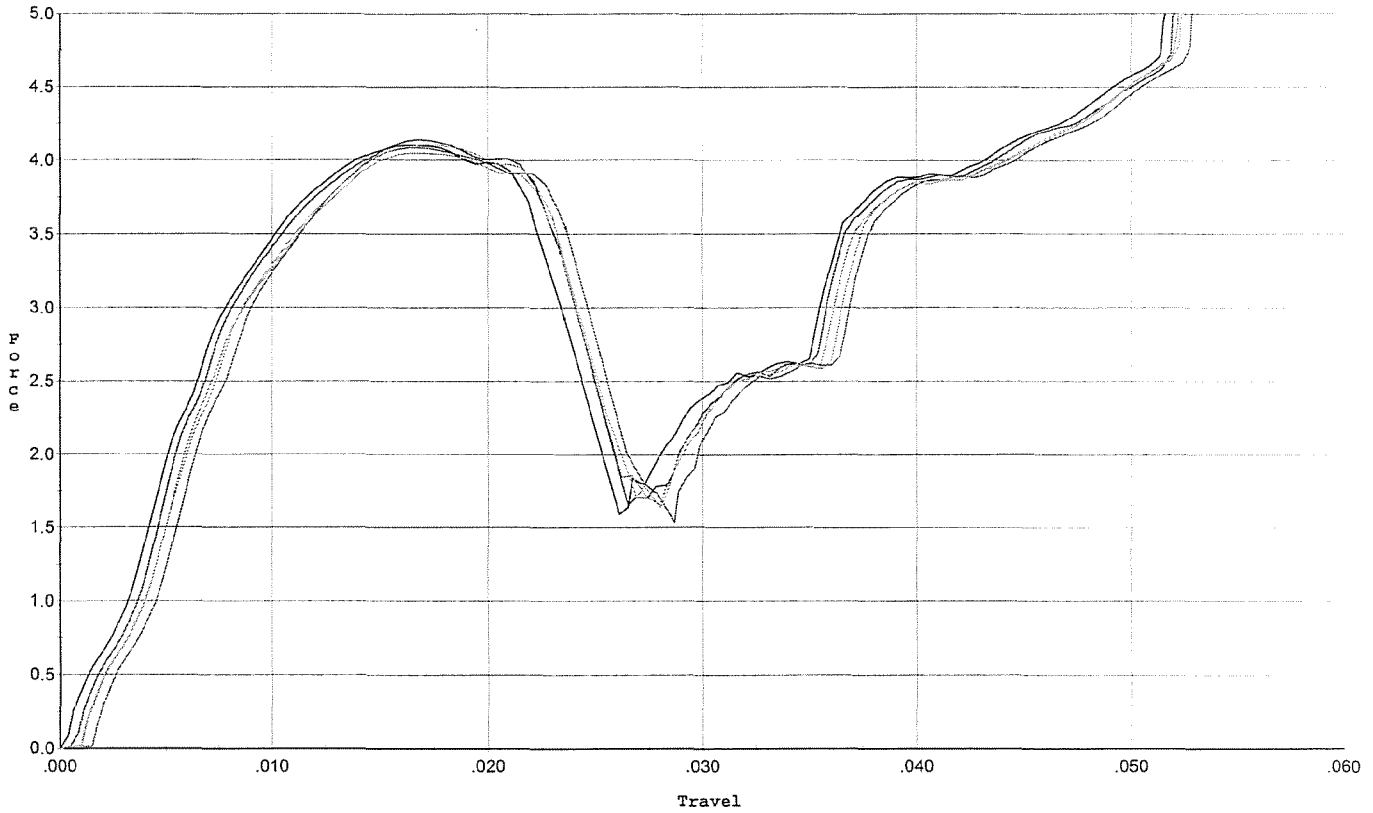
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.483	0.021	0.00	0.036	0.035		Set Trigger
2	2.461	0.020	0.00	0.036	0.034		Set Trigger
3	2.511	0.021	0.00	0.036	0.038		Set Trigger
4	2.504	0.021	0.00	0.034	0.037		Set Trigger
5	2.478	0.019	0.00	0.036	0.034		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4. lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.023	0.00	0.030	0.065		Set Trigger
2	4.101	0.024	0.00	0.030	0.066		Set Trigger
3	4.084	0.024	0.002	0.030	0.063		Set Trigger
4	4.103	0.023	0.00	0.030	0.062		Set Trigger
5	4.050	0.023	0.00	0.030	0.062		Set Trigger

Aug 4.09