

66858445

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



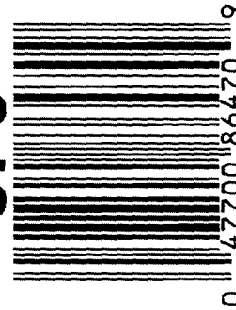
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6858445

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6858445

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION	MAY 30 2009	5/27/09	RP
472	SERIALIZE BOLT HANDLE		5/28/09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	5/30/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	OWD
	APPLY COATINGS			
540	(BARREL ACTION)		6/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

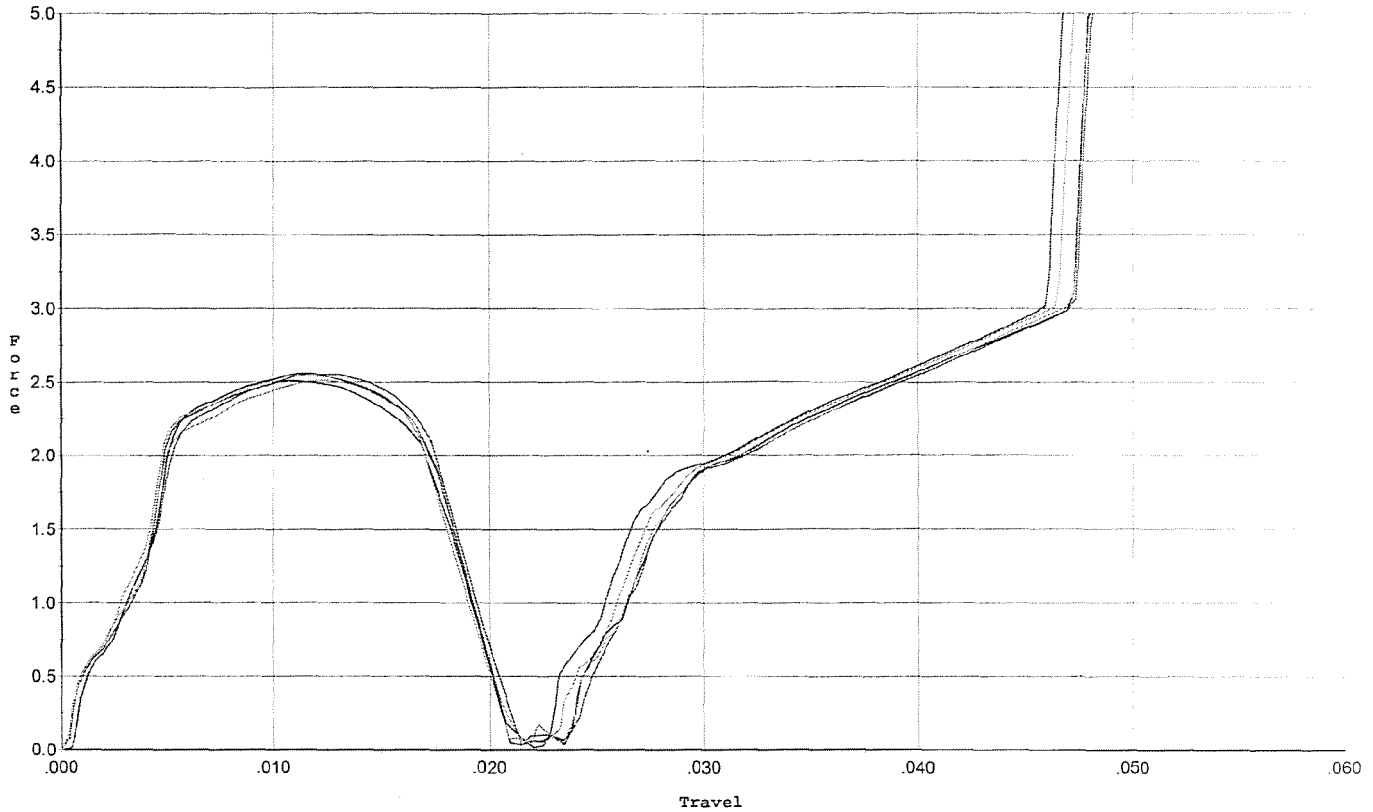
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-10-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-10-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-10-09	L.N.
	J) ASSEMBLE STOCK		7-13-09	RP
	K) ASSEMBLE SWIVEL STUDS		8-10-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-27-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/29/09	RP
670	FINAL INSPECTION A) HEADSPACE		8-10-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>270</u> <u>263</u> <u>267</u> <u>278</u> <u>271</u>	8-6-09	L.N.
	C) FUNCTION		8-10-09	L.N.
690	PACK		8/13/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



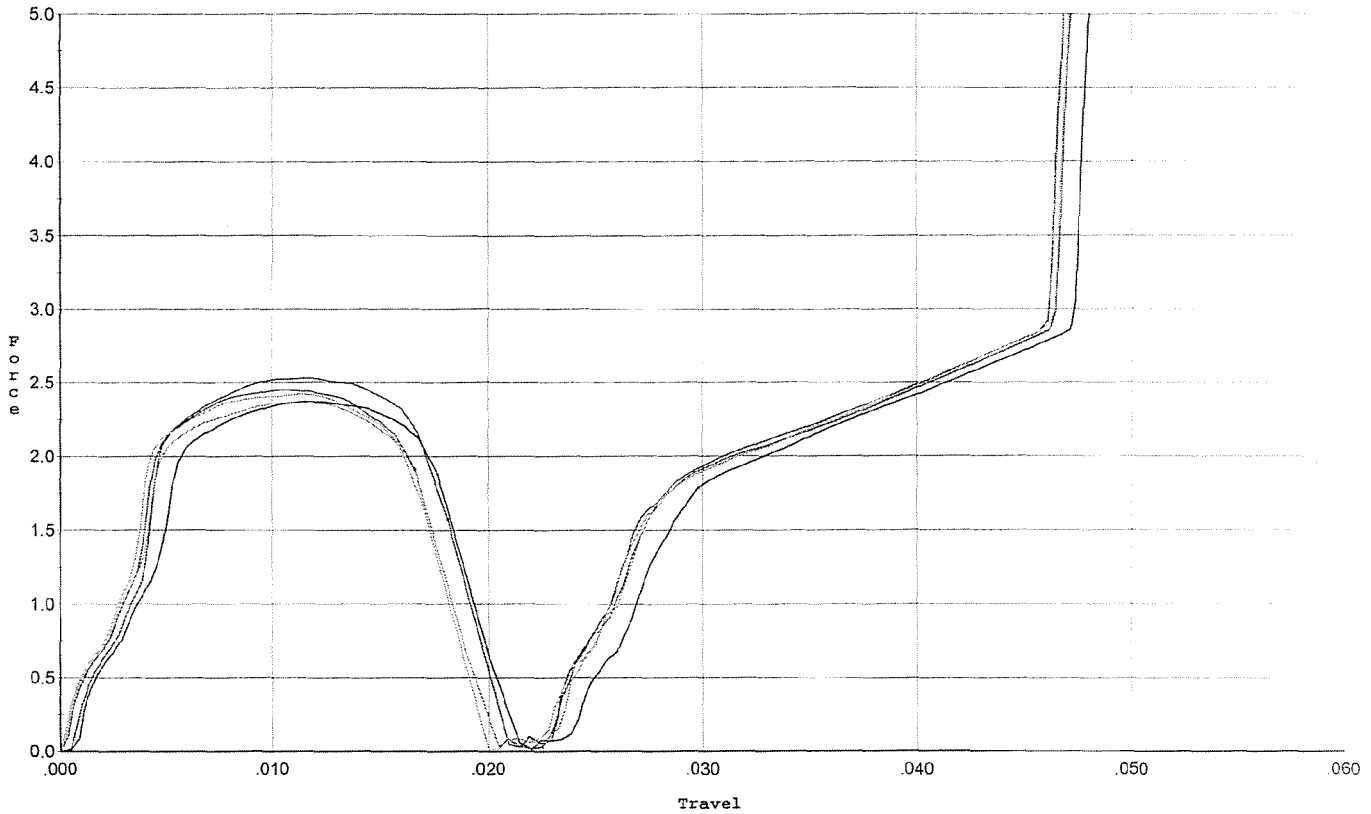
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.018	0.00	0.033	0.033		Set Trigger
2	2.560	0.018	0.00	0.034	0.032		Set Trigger
3	2.555	0.017	0.00	0.034	0.032		Set Trigger
4	2.544	0.017	0.00	0.034	0.031		Set Trigger
5	2.509	0.018	0.00	0.034	0.032		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



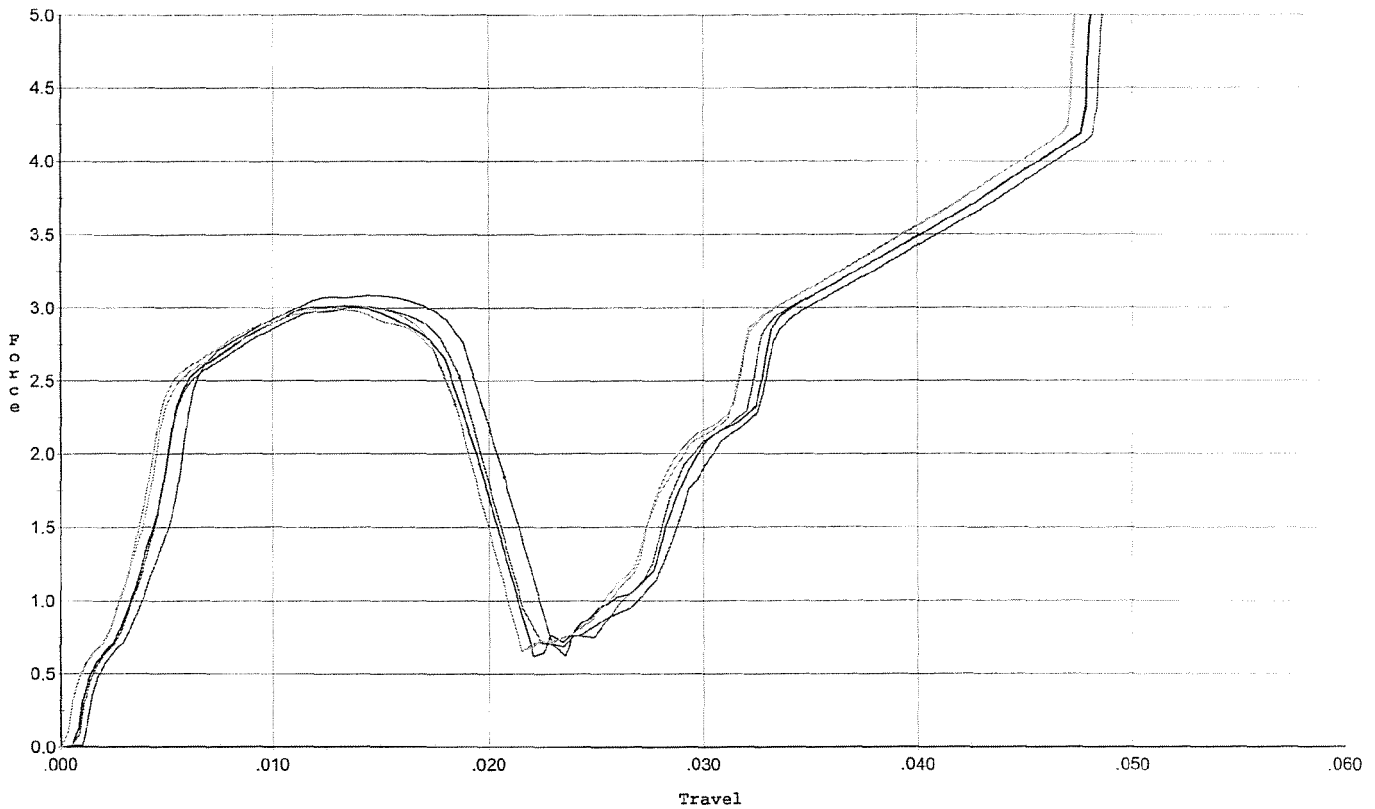
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.018	0.00	0.033	0.033		Set Trigger
2	2.370	0.018	0.00	0.034	0.030		Set Trigger
3	2.449	0.017	0.00	0.034	0.030		Set Trigger
4	2.420	0.017	0.00	0.034	0.031		Set Trigger
5	2.368	0.017	0.00	0.034	0.029		Set Trigger

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Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



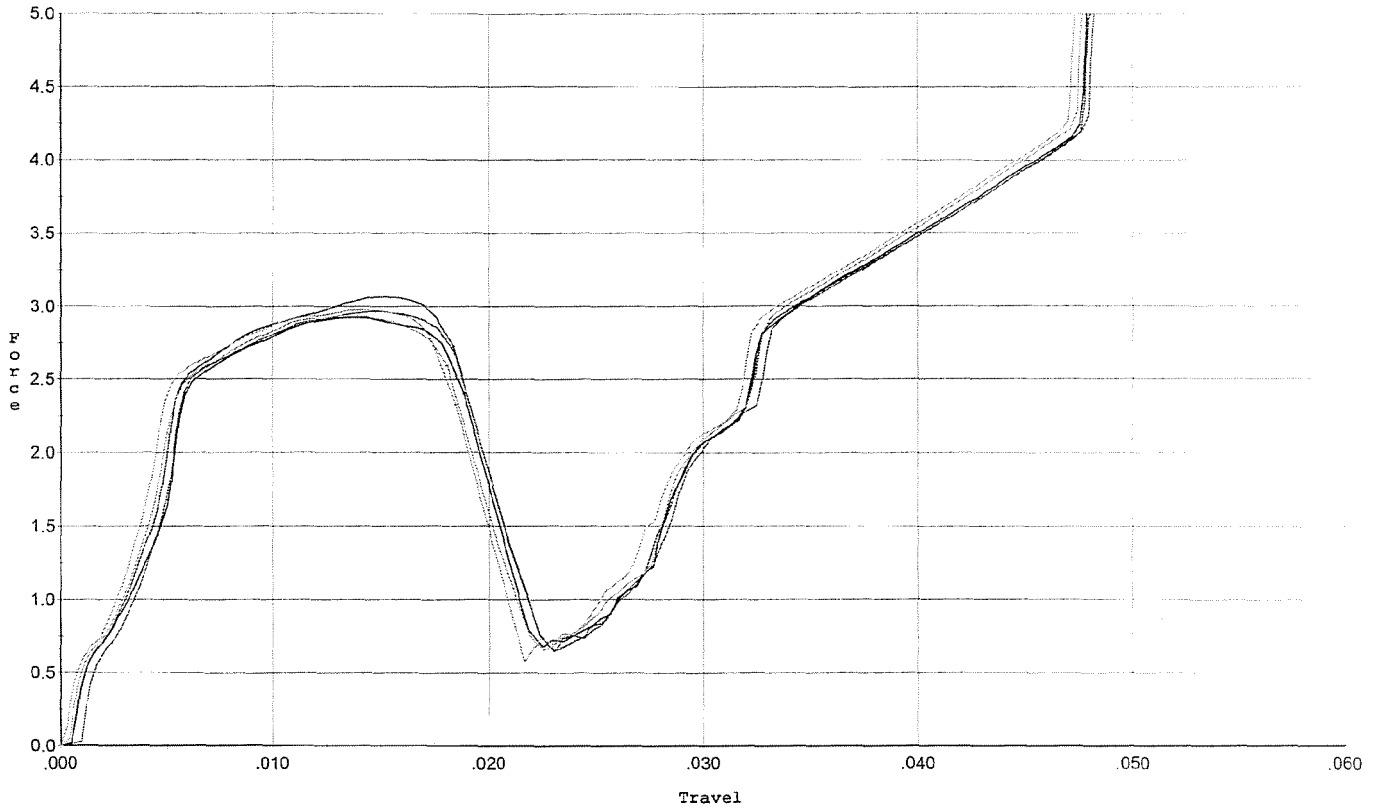
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.021	0.00	0.032	0.044		Set Trigger
2	3.010	0.020	0.00	0.032	0.041		Set Trigger
3	3.011	0.019	0.00	0.032	0.040		Set Trigger
4	2.986	0.018	0.00	0.031	0.040		Set Trigger
5	3.020	0.018	0.00	0.031	0.040		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



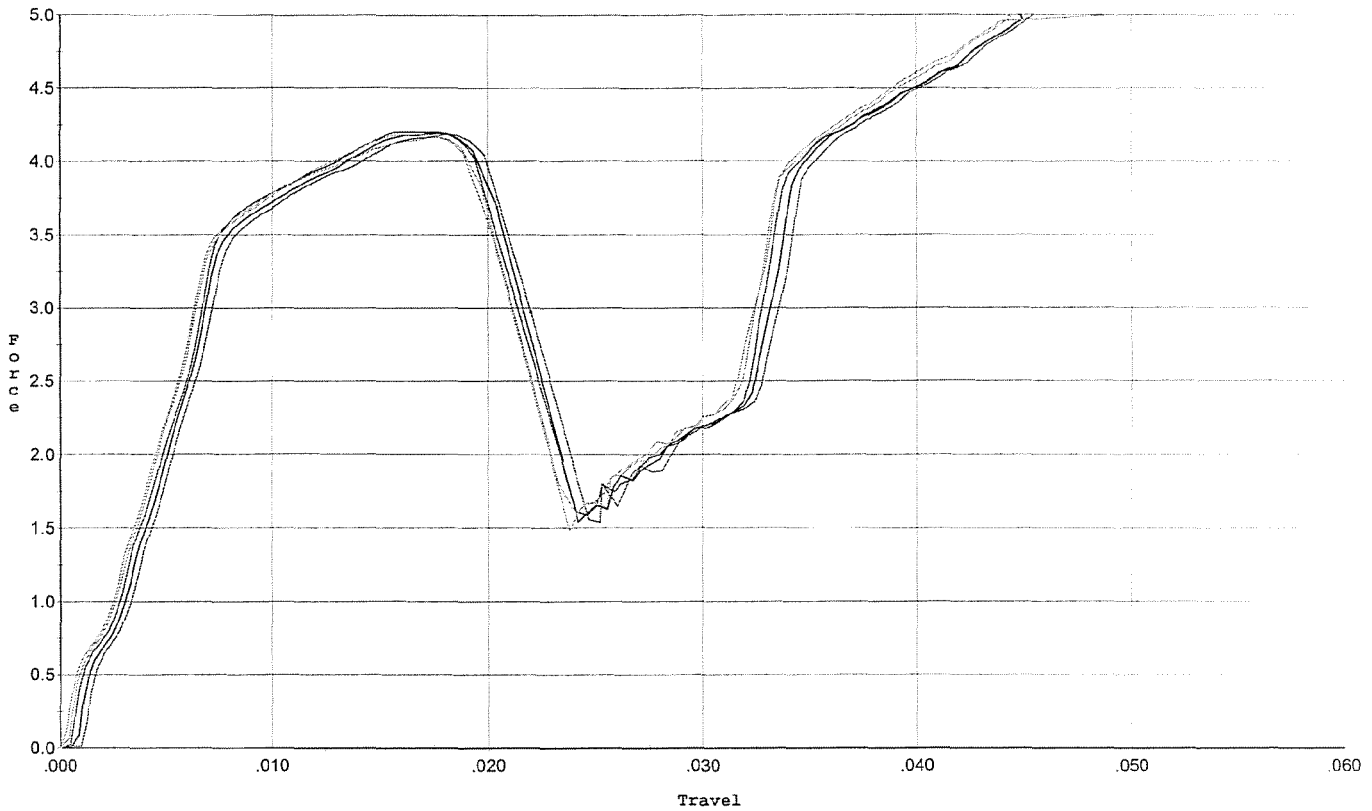
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.018	0.00	0.032	0.040		Set Trigger
2	2.925	0.019	0.00	0.032	0.039		Set Trigger
3	2.963	0.018	0.00	0.032	0.039		Set Trigger
4	2.974	0.018	0.00	0.032	0.040		Set Trigger
5	2.939	0.018	0.00	0.032	0.038		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



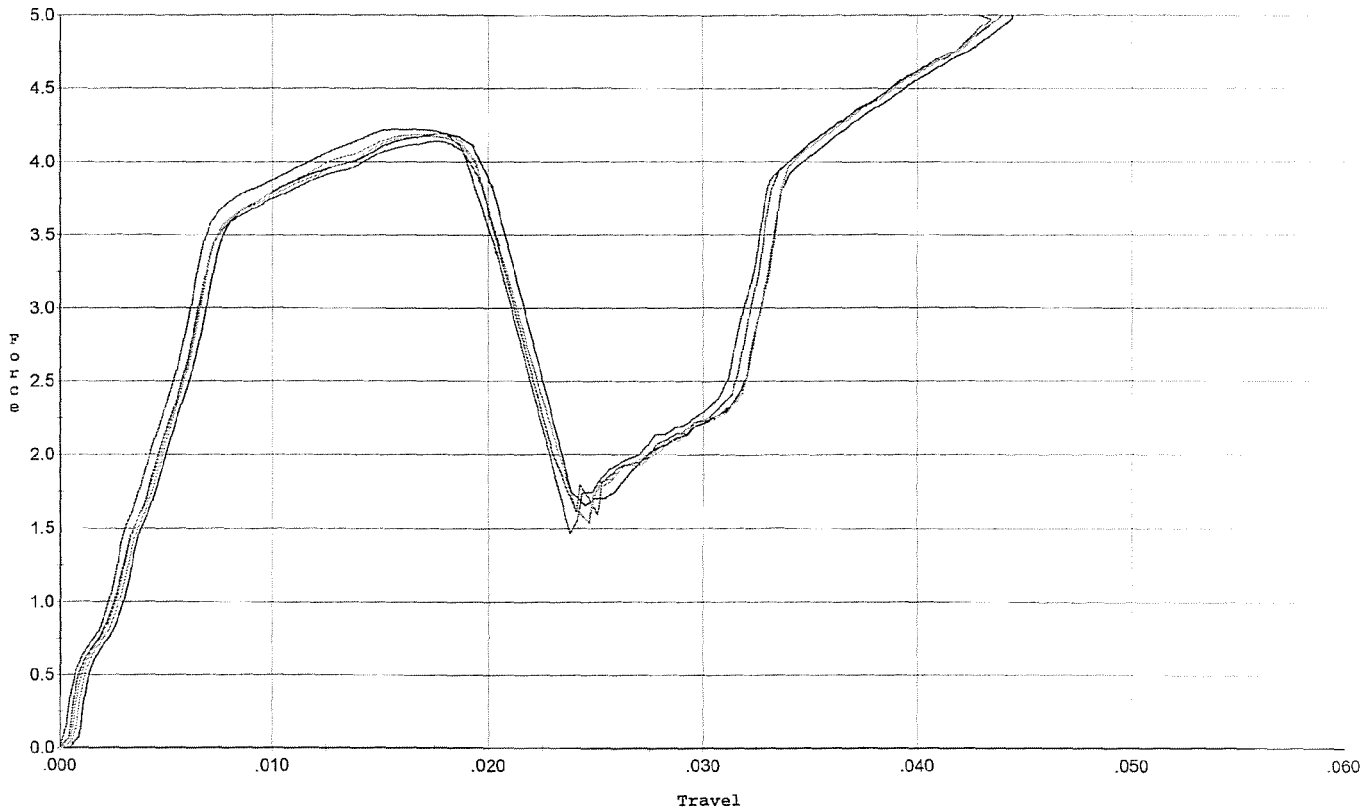
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.019	0.00	0.029	0.055		Set Trigger
2	4.193	0.020	0.00	0.029	0.057		Set Trigger
3	4.185	0.022	0.00	0.029	0.061		Set Trigger
4	4.164	0.020	0.00	0.029	0.056		Set Trigger
5	4.184	0.020	0.00	0.029	0.058		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



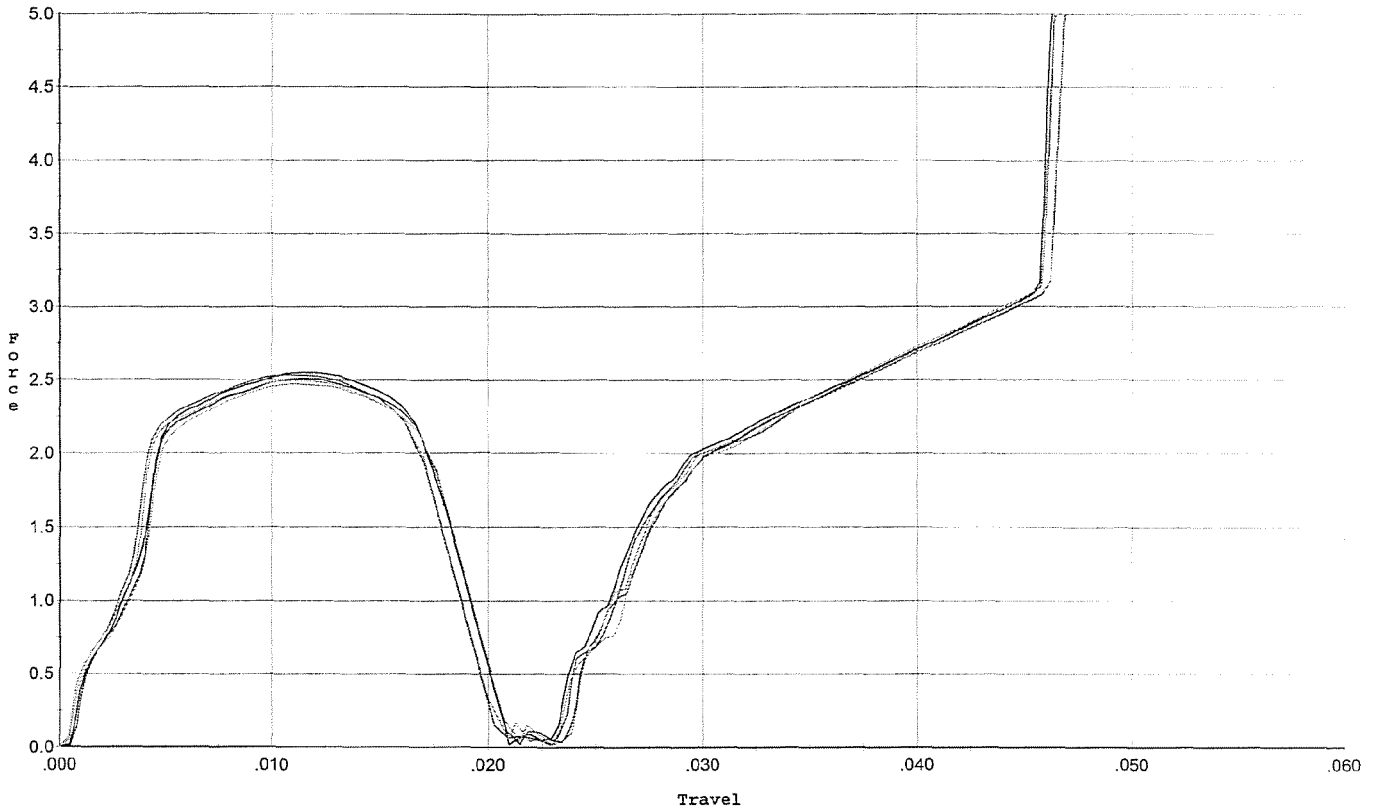
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.222	0.020	0.00	0.029	0.060		Set Trigger
2	4.192	0.020	0.00	0.029	0.057		Set Trigger
3	4.139	0.020	0.00	0.029	0.056		Set Trigger
4	4.175	0.019	0.00	0.030	0.055		Set Trigger
5	4.193	0.019	0.00	0.030	0.055		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



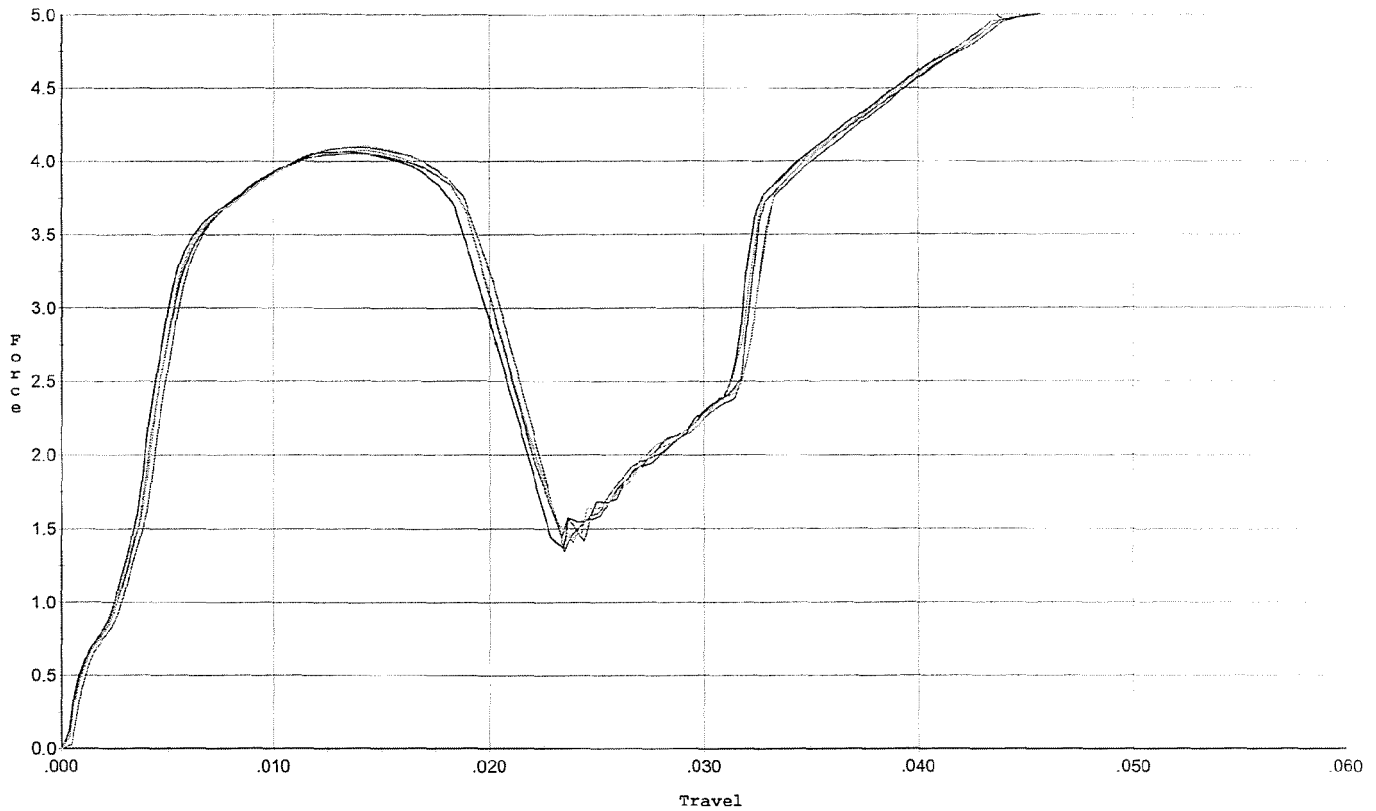
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.018	0.00	0.033	0.032		Set Trigger
2	2.548	0.018	0.00	0.032	0.033		Set Trigger
3	2.533	0.017	0.00	0.033	0.032		Set Trigger
4	2.468	0.018	0.00	0.033	0.032		Set Trigger
5	2.493	0.017	0.00	0.033	0.031		Set Trigger

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Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.019	0.00	0.029	0.054		Set Trigger
2	4.066	0.020	0.00	0.028	0.058		Set Trigger
3	4.096	0.020	0.00	0.029	0.058		Set Trigger
4	4.075	0.019	0.00	0.029	0.054		Set Trigger
5	4.107	0.019	0.00	0.029	0.055		Set Trigger

Avg 4.07