

66858449

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



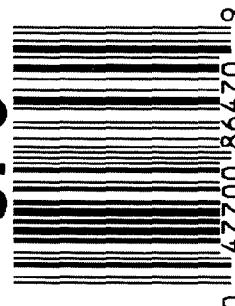
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6858449

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6858449

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5/28/09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(H)</u>	5/30/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	OWO
540	APPLY COATINGS (BARREL ACTION)		6/1/8	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-7-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

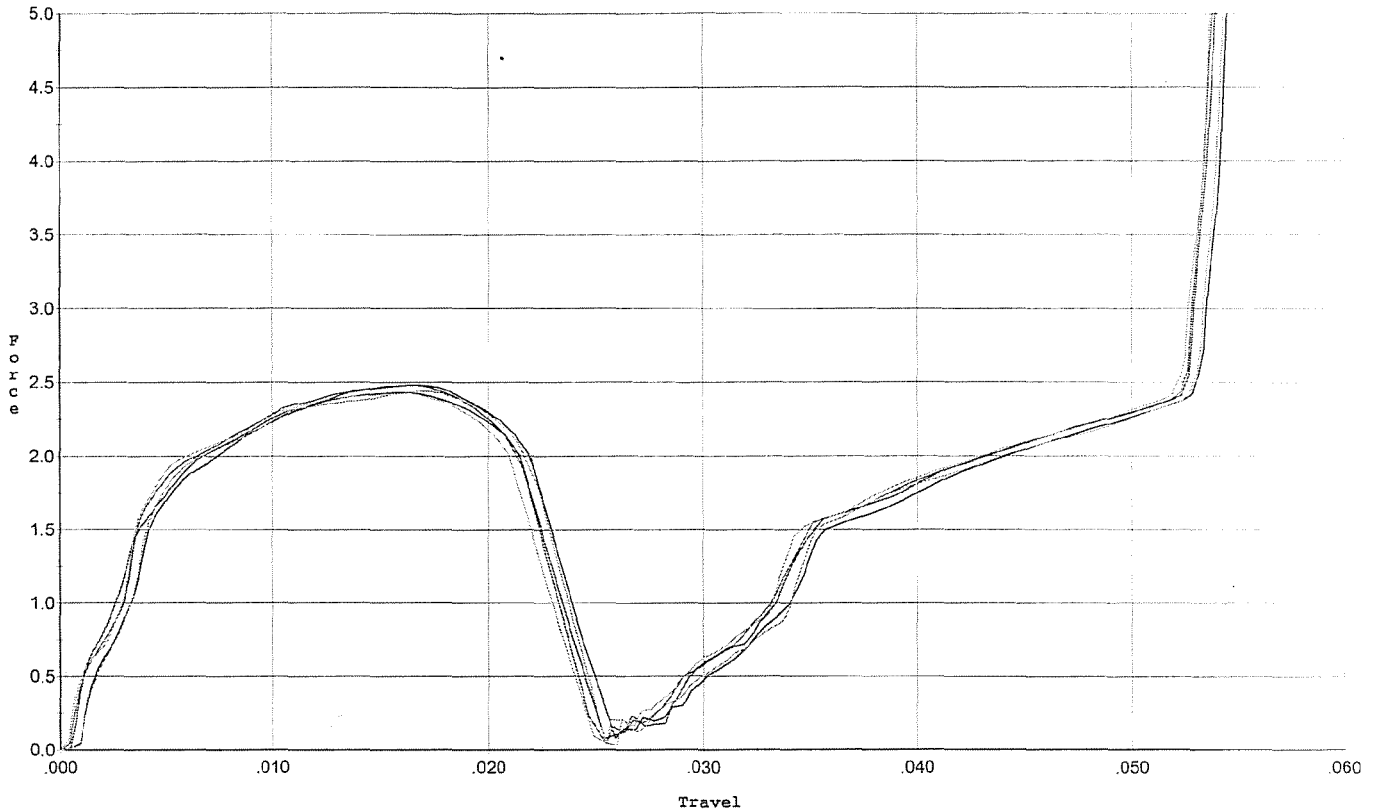
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	7-30-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	7-30-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	7-30-09	L.N.
	J) ASSEMBLE STOCK		7-7-09	J.P.A.
	K) ASSEMBLE SWIVEL STUDS		7-30-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/29/09	RF
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-09	J.P.A.
670	FINAL INSPECTION A) HEADSPACE		7-30-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>236</u> <u>256</u> <u>258</u> <u>235</u> <u>246</u>	7-30-09	L.N.
	C) FUNCTION		7-30-09	L.N.
690	PACK		8/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



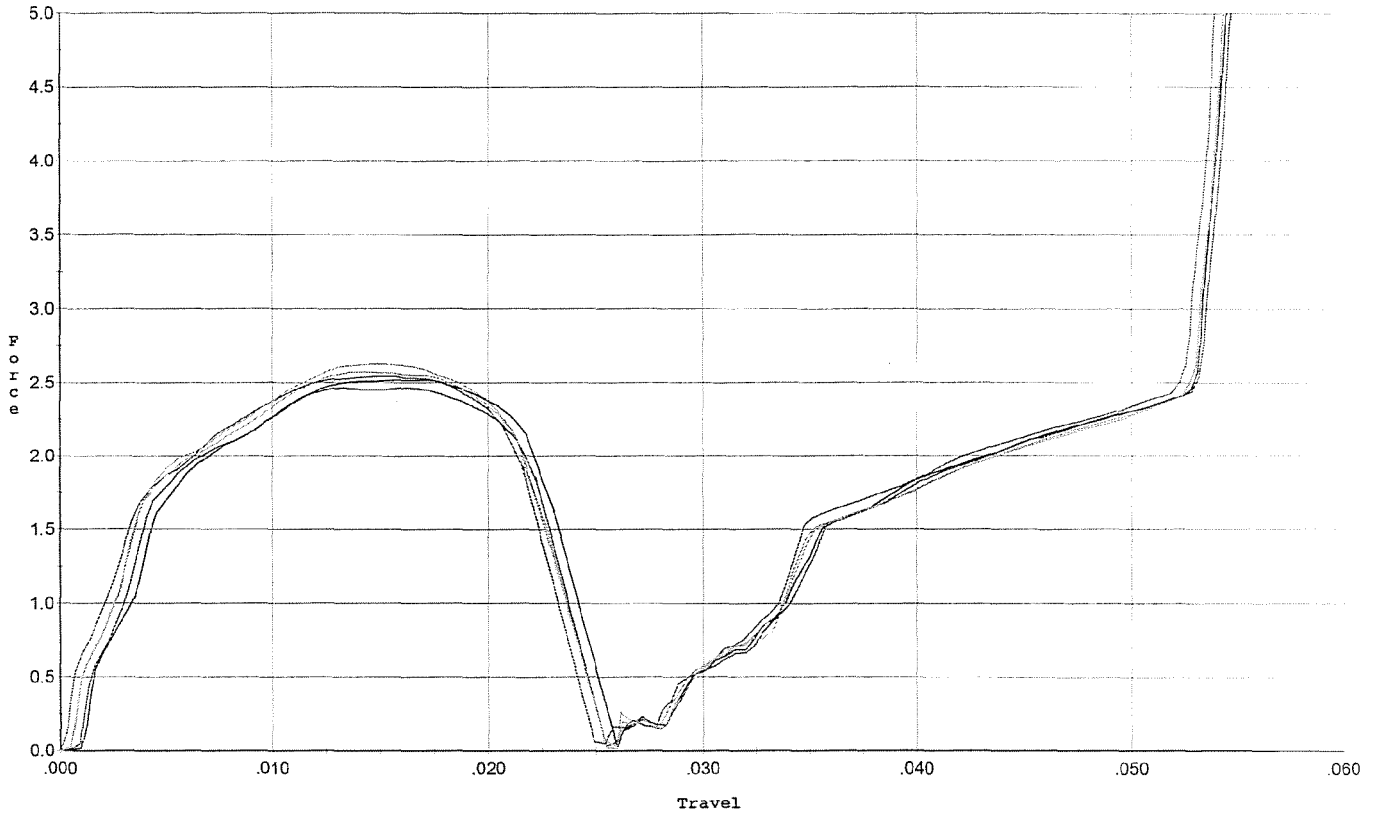
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.021	0.00	0.037	0.040		Set Trigger
2	2.481	0.022	0.00	0.037	0.040		Set Trigger
3	2.481	0.022	0.00	0.037	0.040		Set Trigger
4	2.429	0.021	0.00	0.037	0.039		Set Trigger
5	2.441	0.022	0.00	0.037	0.041		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



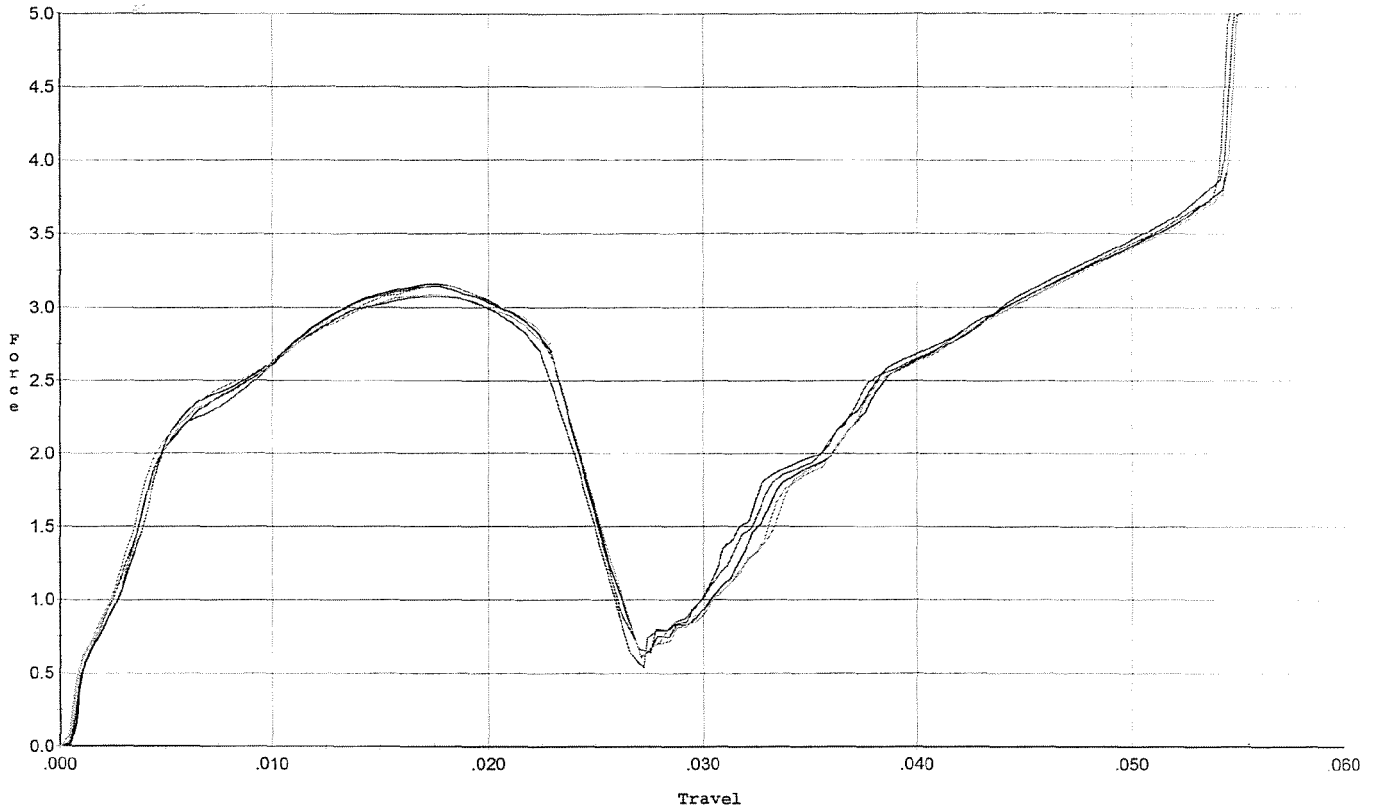
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.465	0.022	0.00	0.037	0.041		Set Trigger
2	2.517	0.023	0.00	0.036	0.043		Set Trigger
3	2.543	0.022	0.00	0.036	0.042		Set Trigger
4	2.574	0.023	0.00	0.037	0.044		Set Trigger
5	2.627	0.023	0.00	0.037	0.044		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



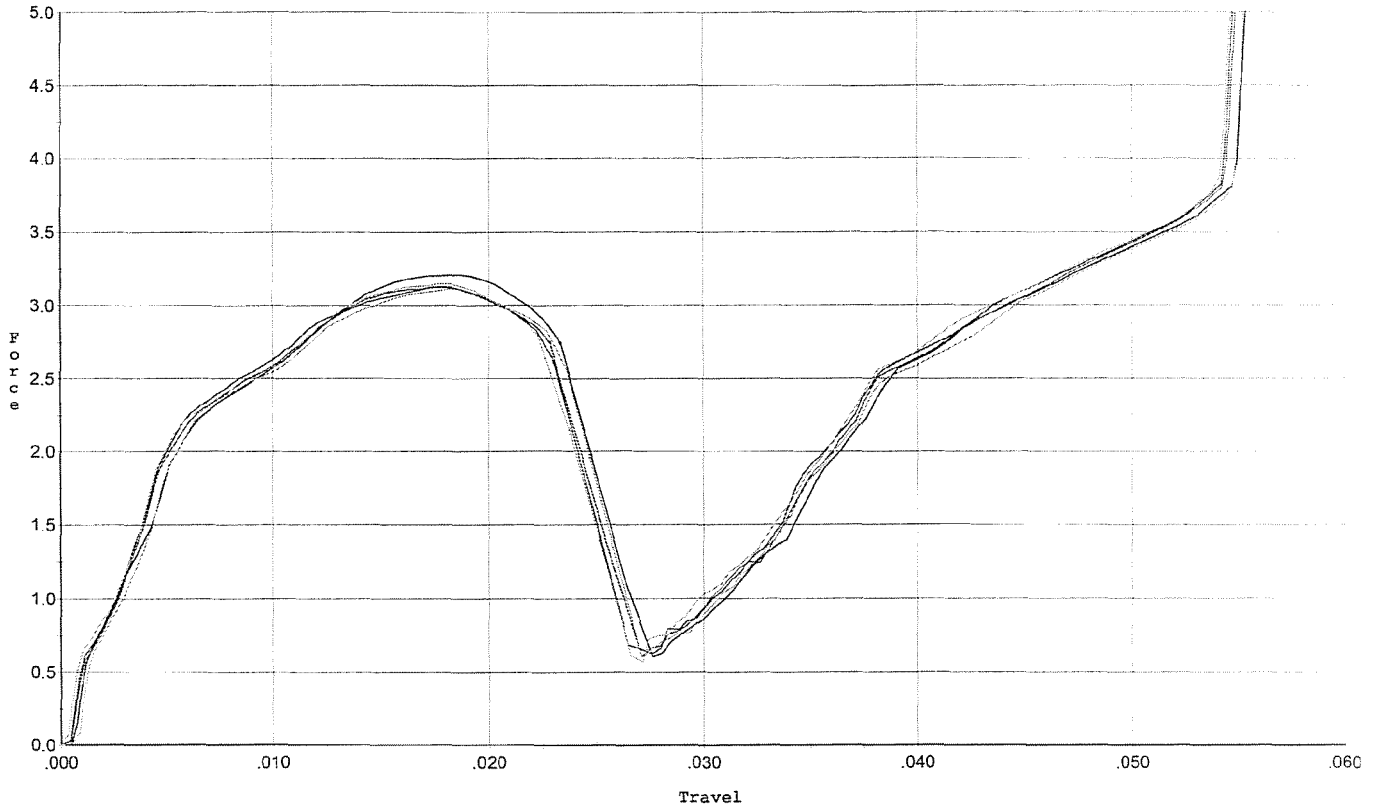
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.144	0.023	0.00	0.035	0.052		Set Trigger
2	3.158	0.023	0.00	0.035	0.052		Set Trigger
3	3.074	0.024	0.00	0.035	0.054		Set Trigger
4	3.150	0.023	0.00	0.035	0.052		Set Trigger
5	3.087	0.023	0.00	0.035	0.052		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



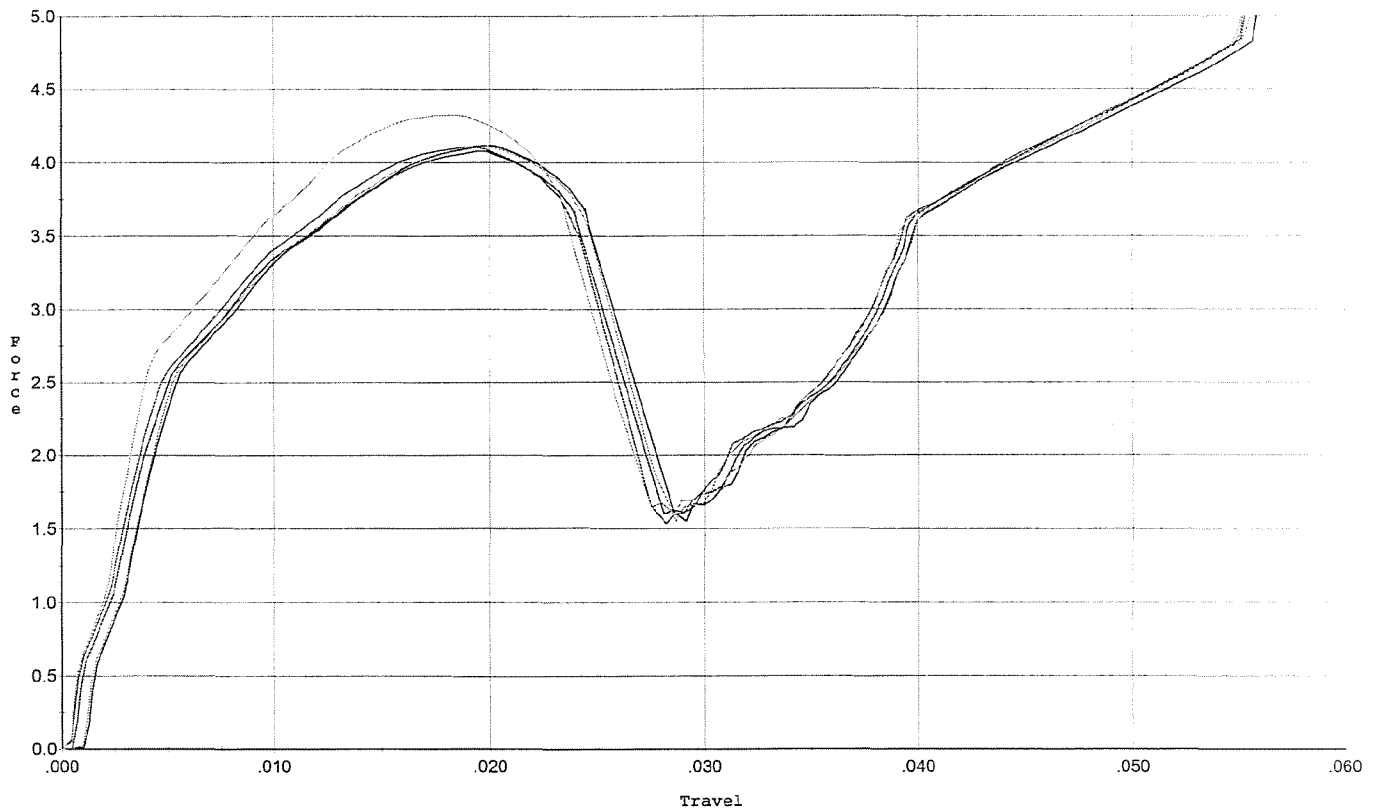
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.023	0.00	0.035	0.052		Set Trigger
2	3.210	0.023	0.00	0.035	0.053		Set Trigger
3	3.123	0.023	0.00	0.035	0.052		Set Trigger
4	3.150	0.024	0.00	0.035	0.054		Set Trigger
5	3.115	0.024	0.00	0.035	0.053		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



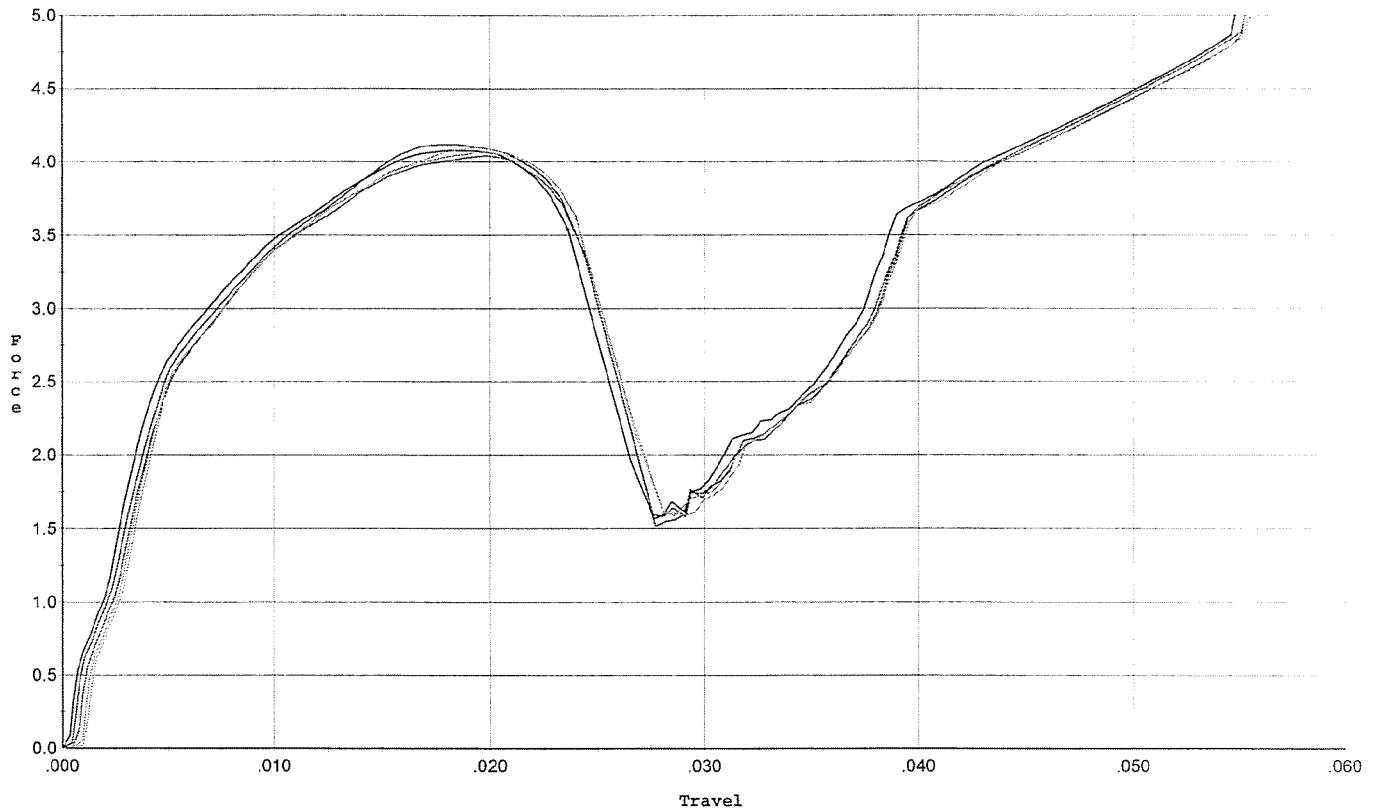
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.024	0.00	0.032	0.069		Set Trigger
2	4.114	0.024	0.00	0.032	0.070		Set Trigger
3	4.107	0.024	0.00	0.032	0.071		Set Trigger
4	4.325	0.023	0.00	0.033	0.072		Set Trigger
5	4.119	0.025	0.00	0.032	0.071		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



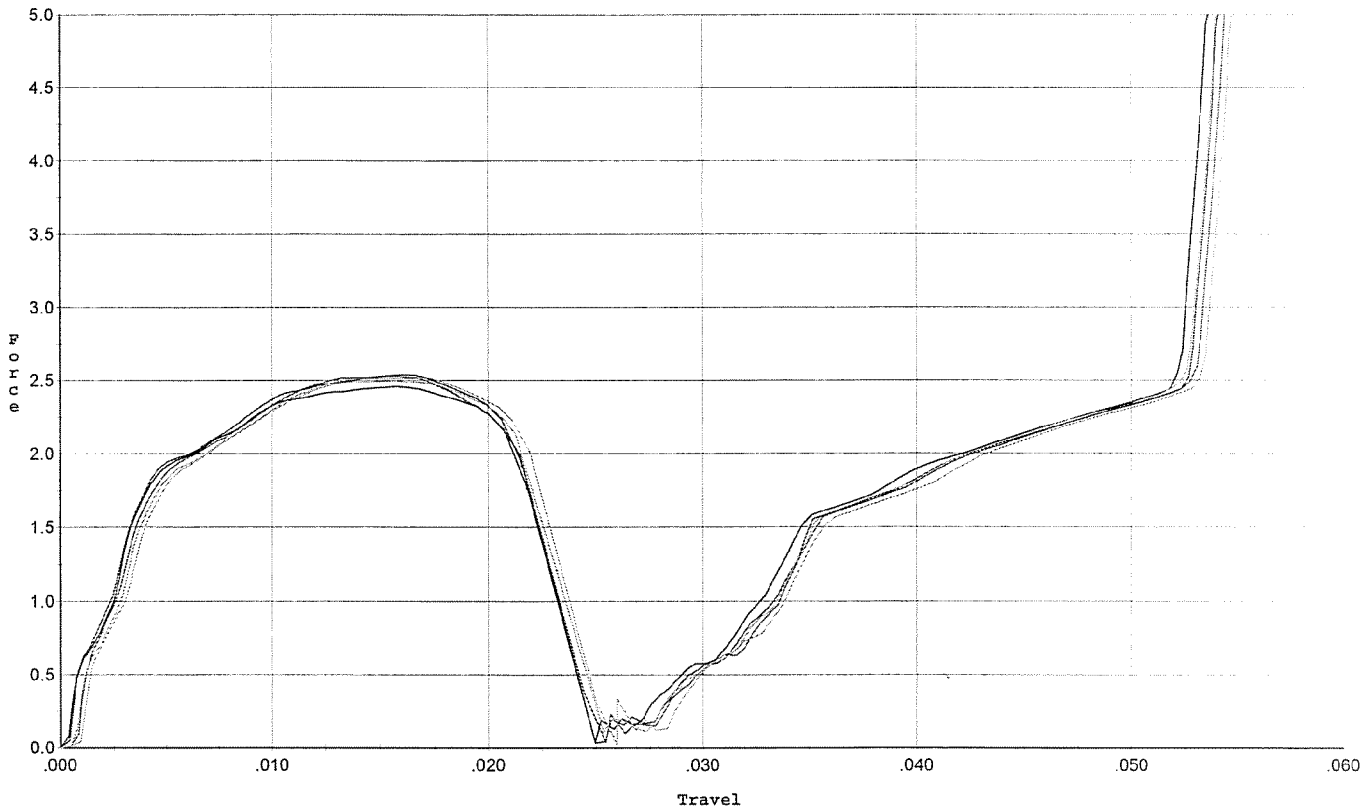
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.024	0.00	0.032	0.072		Set Trigger
2	4.079	0.024	0.00	0.032	0.070		Set Trigger
3	4.041	0.024	0.00	0.032	0.070		Set Trigger
4	4.097	0.024	0.00	0.032	0.069		Set Trigger
5	4.069	0.024	0.00	0.032	0.069		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



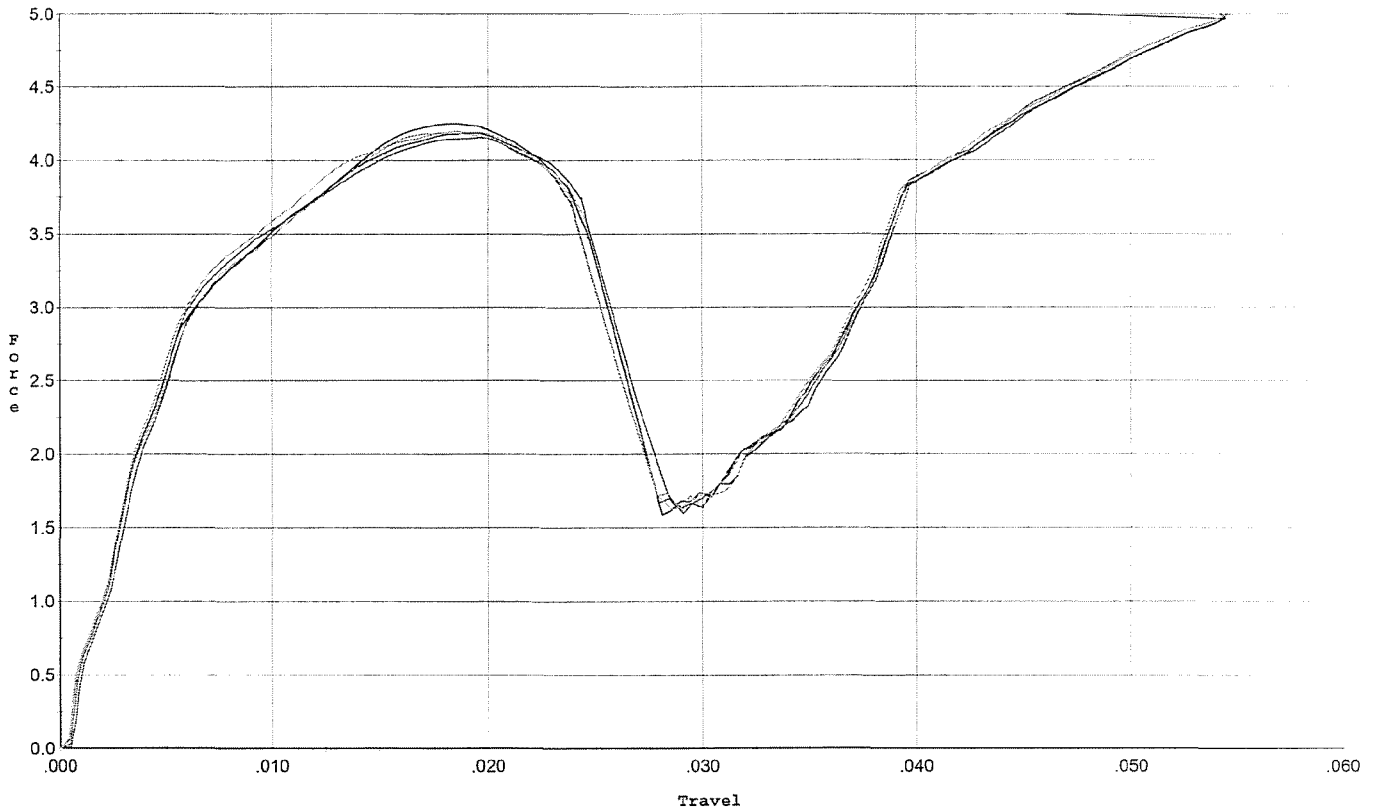
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.022	0.00	0.037	0.042		Set Trigger
2	2.459	0.022	0.00	0.036	0.041		Set Trigger
3	2.527	0.021	0.00	0.037	0.041		Set Trigger
4	2.497	0.023	0.00	0.036	0.043		Set Trigger
5	2.518	0.022	0.00	0.037	0.041		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.024	0.00	0.032	0.073		Set Trigger
2	4.249	0.025	0.00	0.032	0.075		Set Trigger
3	4.154	0.024	0.00	0.032	0.072		Set Trigger
4	4.182	0.024	0.00	0.032	0.072		Set Trigger
5	4.196	0.025	0.00	0.032	0.074		Set Trigger

AVG 4.18