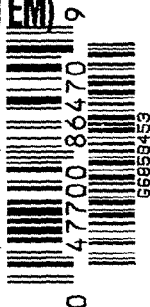


G 685-8453

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



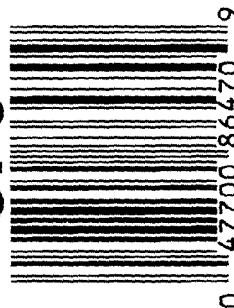
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6858453

UPC



BM FORM

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400097130

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6858453

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE		5-21-09	RP
470	DIS-ASSEMBLE ACTION		5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	SPD
480	MAGNAFLUX BBL ACTION		5/29/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	JP
520	GOFF BLAST BBL / REC		5/29/09	mf
540	APPLY COATINGS (BARREL ACTION)		6-1	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-1-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-1-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-1-09	JP
	D) OIL FIRING PIN ASSEMBLY		6-2-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

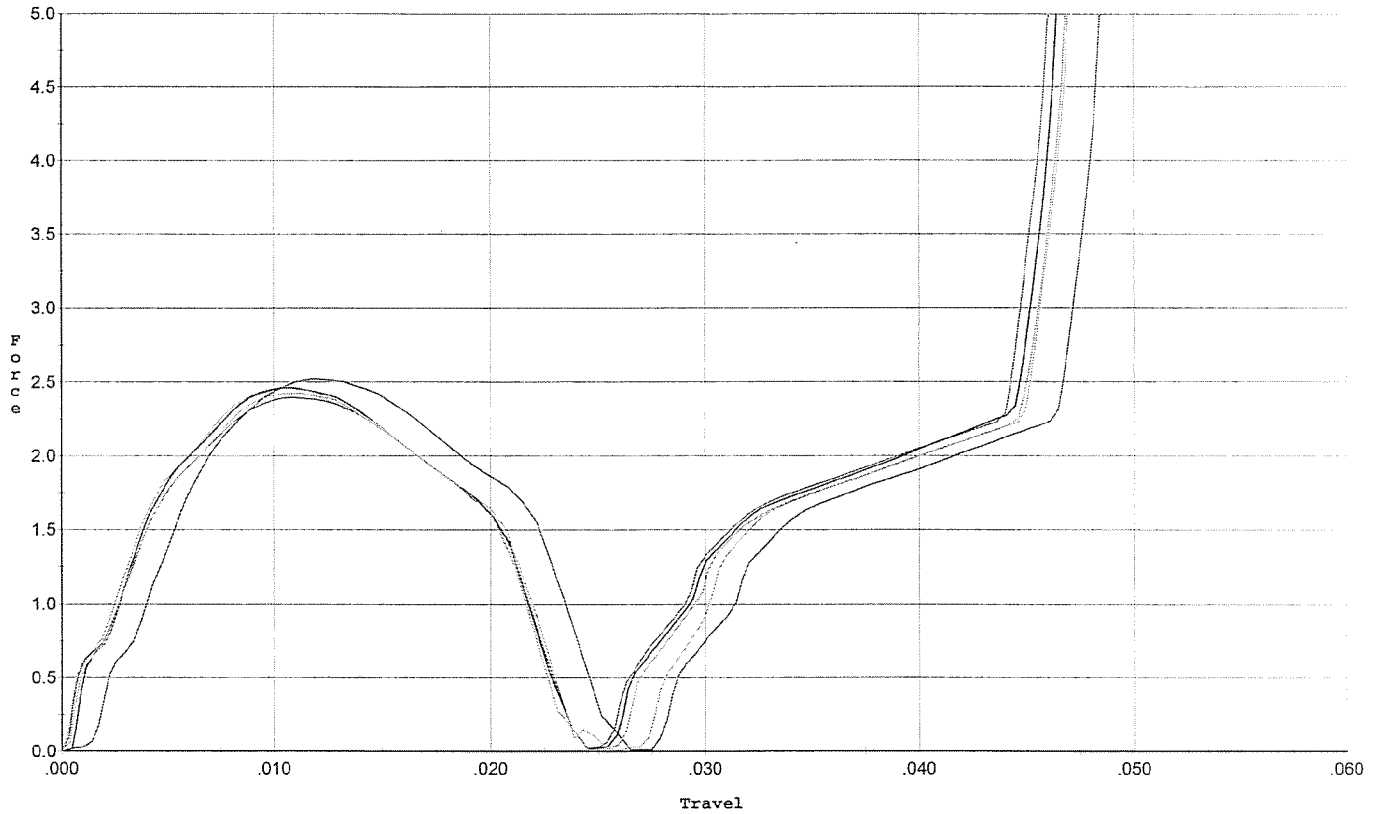
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	6-24-09	R.gj
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>5°</u> <u>5°</u>	6-24-09	L.gj
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-24-09	R.gj
	J) ASSEMBLE STOCK		6-2-09	L.gj
	K) ASSEMBLE SWIVEL STUDS		6-24-09	L.gj
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	6/15/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/15/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-24-09	R.gj
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.76</u> <u>2.86</u> <u>2.64</u> <u>2.76</u>	6-23-09	R.gj
	C) FUNCTION		6-24-09	L.gj
690	PACK		7/23/09	Fmj

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



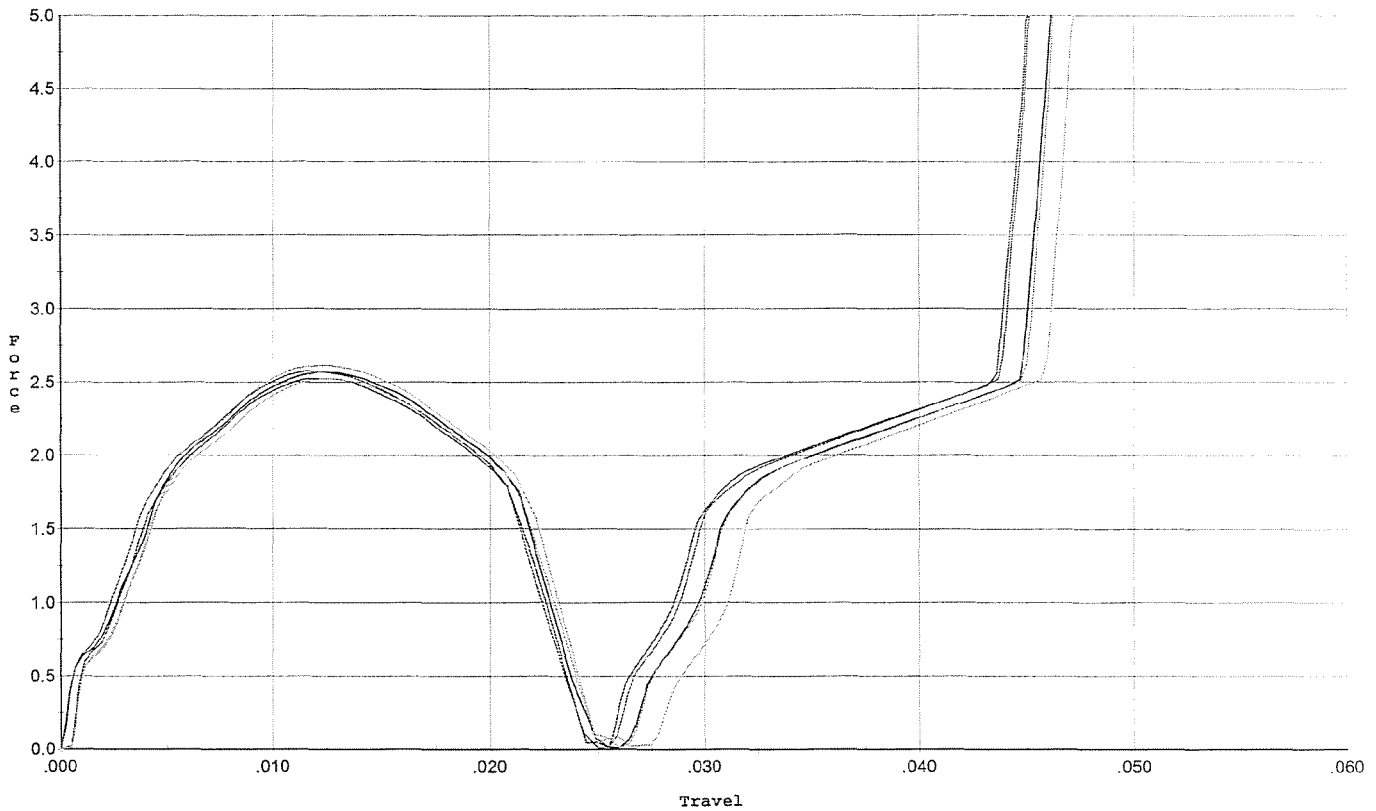
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.023	0.00	0.031	0.040		Set Trigger
2	2.460	0.021	0.00	0.031	0.037		Set Trigger
3	2.396	0.021	0.00	0.030	0.036		Set Trigger
4	2.421	0.022	0.00	0.031	0.038		Set Trigger
5	2.466	0.021	0.00	0.031	0.037		Set Trigger

Aug 245

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



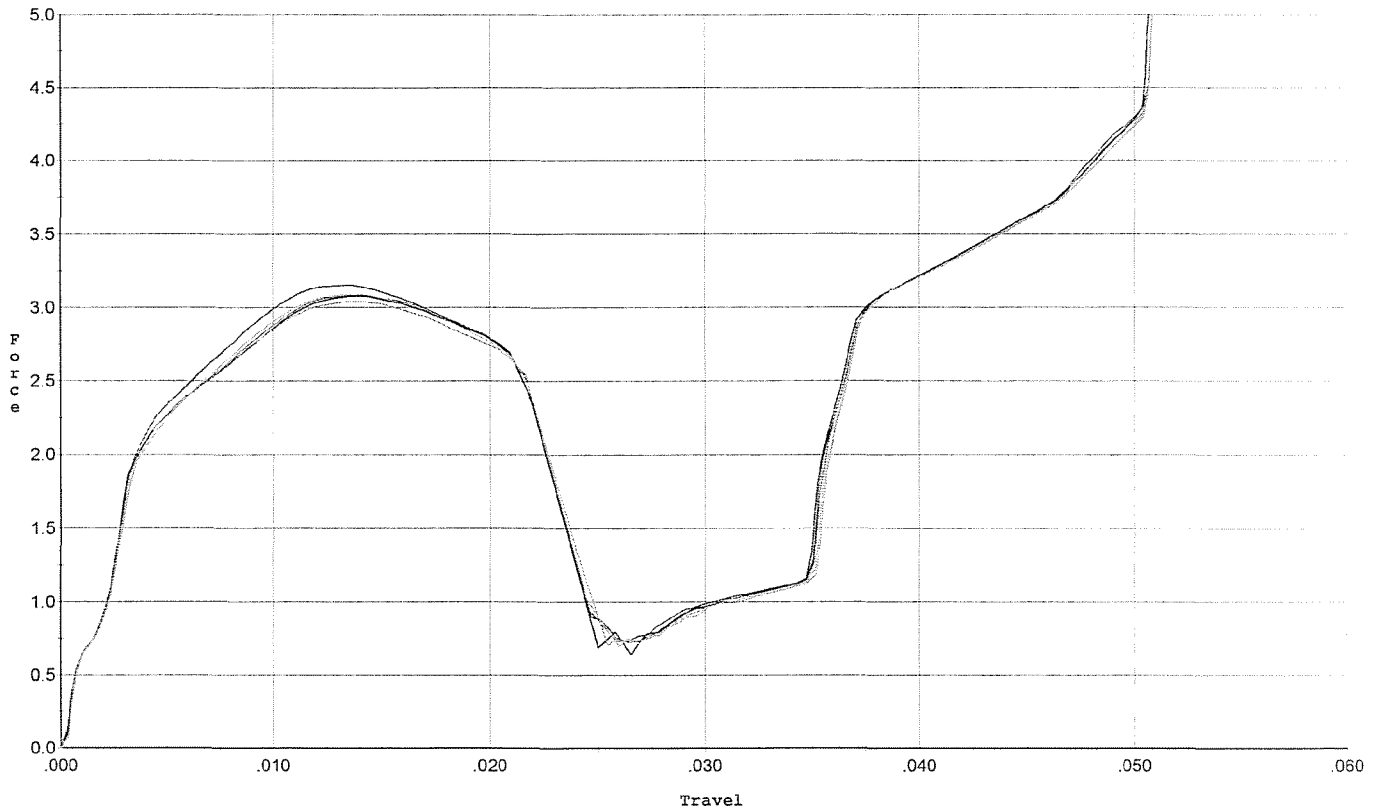
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.022	0.00	0.029	0.041		Set Trigger
2	2.571	0.021	0.00	0.030	0.040		Set Trigger
3	2.576	0.021	0.00	0.029	0.040		Set Trigger
4	2.523	0.023	0.00	0.031	0.042		Set Trigger
5	2.615	0.022	0.00	0.030	0.042		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



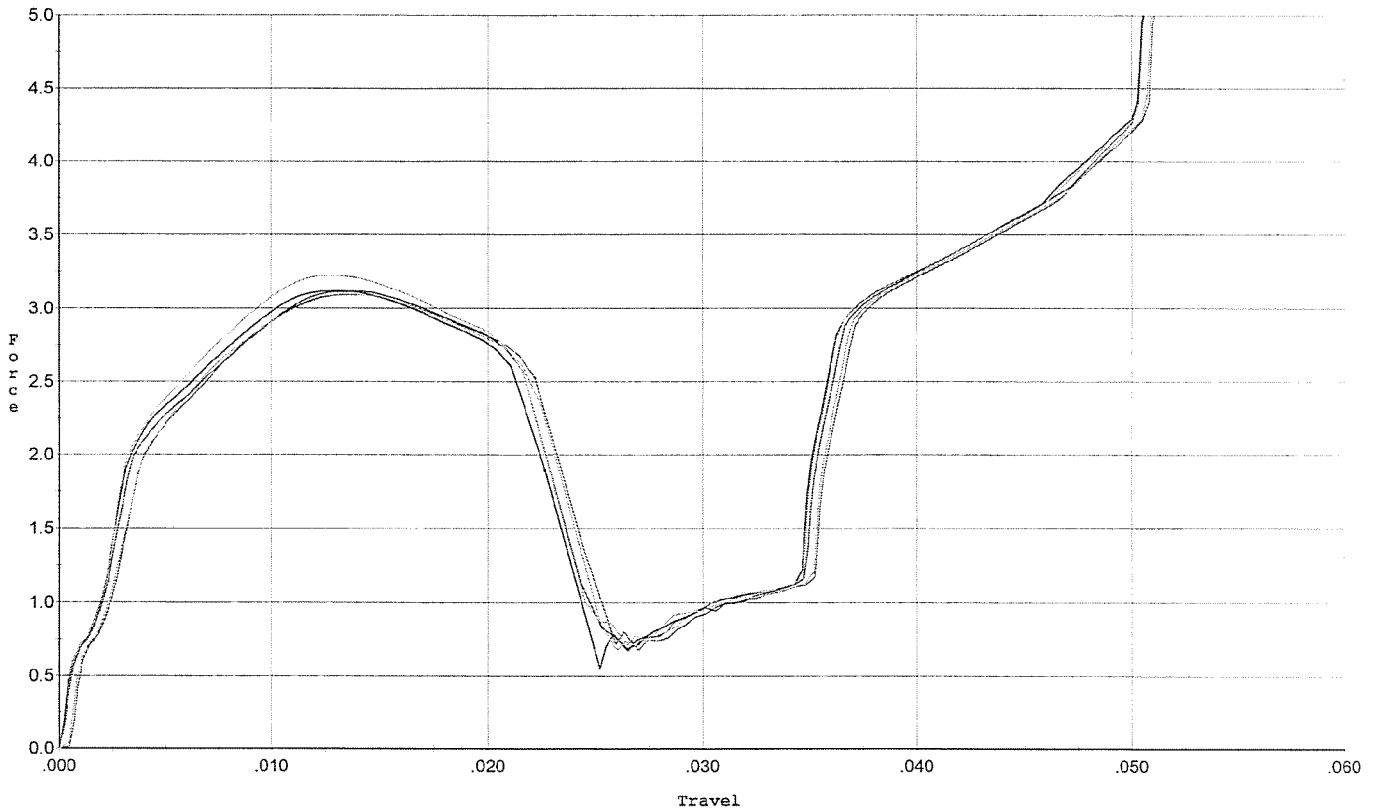
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.022	0.00	0.033	0.051		Set Trigger
2	3.080	0.022	0.00	0.033	0.051		Set Trigger
3	3.084	0.022	0.00	0.033	0.050		Set Trigger
4	3.088	0.022	0.00	0.033	0.050		Set Trigger
5	3.041	0.022	0.00	0.033	0.050		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



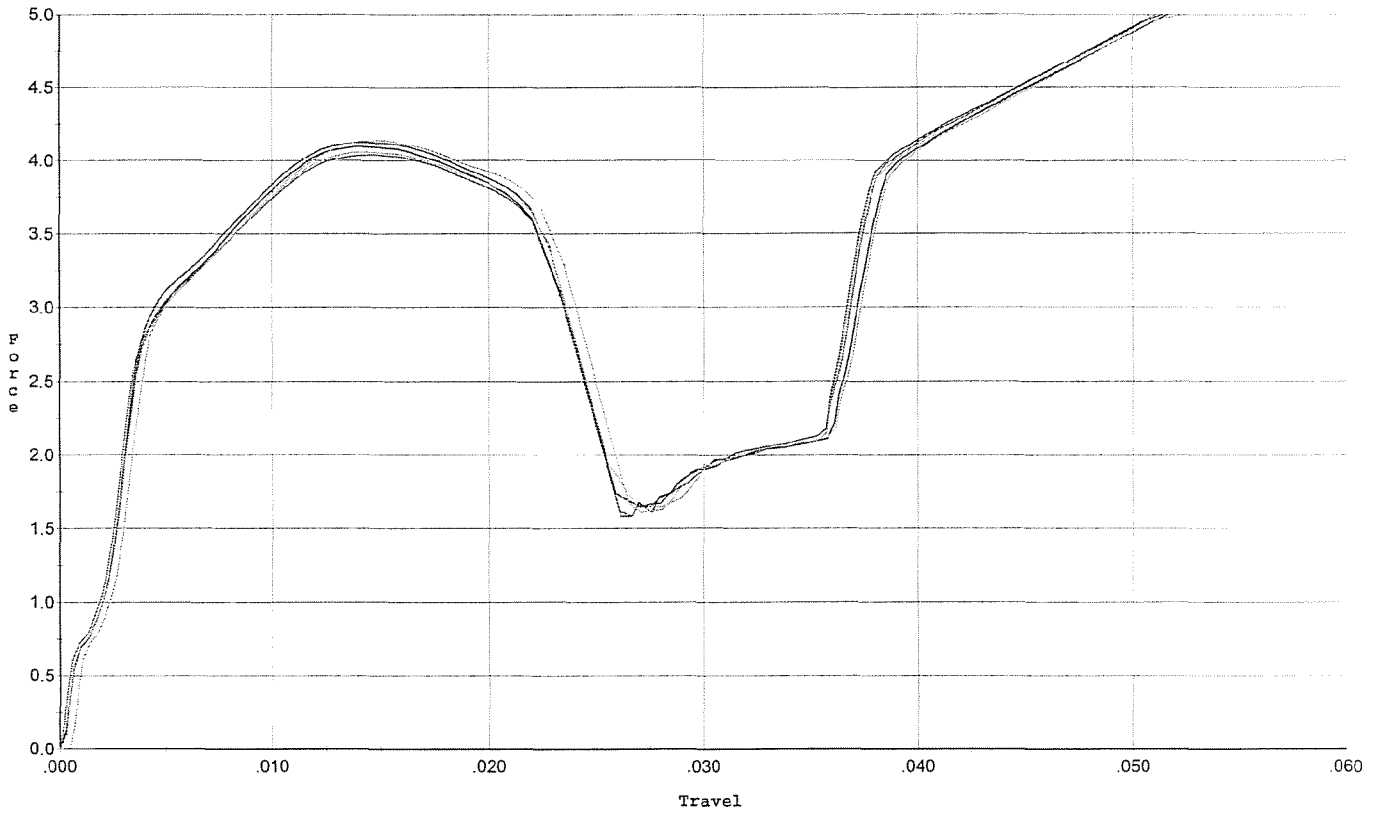
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.022	0.00	0.033	0.051		Set Trigger
2	3.117	0.023	0.00	0.033	0.053		Set Trigger
3	3.094	0.022	0.00	0.033	0.051		Set Trigger
4	3.226	0.022	0.00	0.033	0.052		Set Trigger
5	3.091	0.022	0.00	0.033	0.052		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



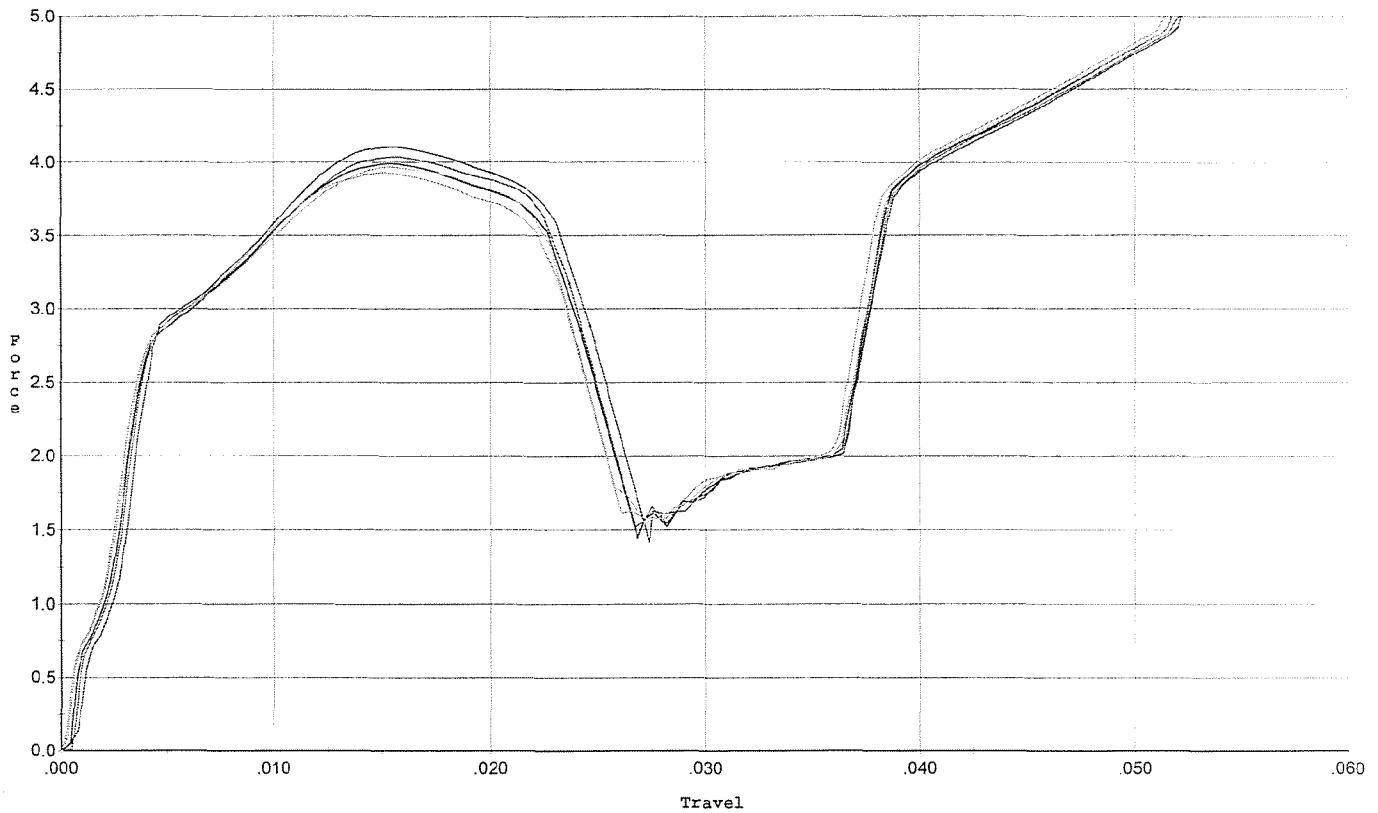
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.023	0.00	0.030	0.070		Set Trigger
2	4.098	0.023	0.00	0.030	0.071		Set Trigger
3	4.040	0.023	0.00	0.030	0.070		Set Trigger
4	4.057	0.023	0.00	0.030	0.069		Set Trigger
5	4.134	0.023	0.00	0.030	0.071		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



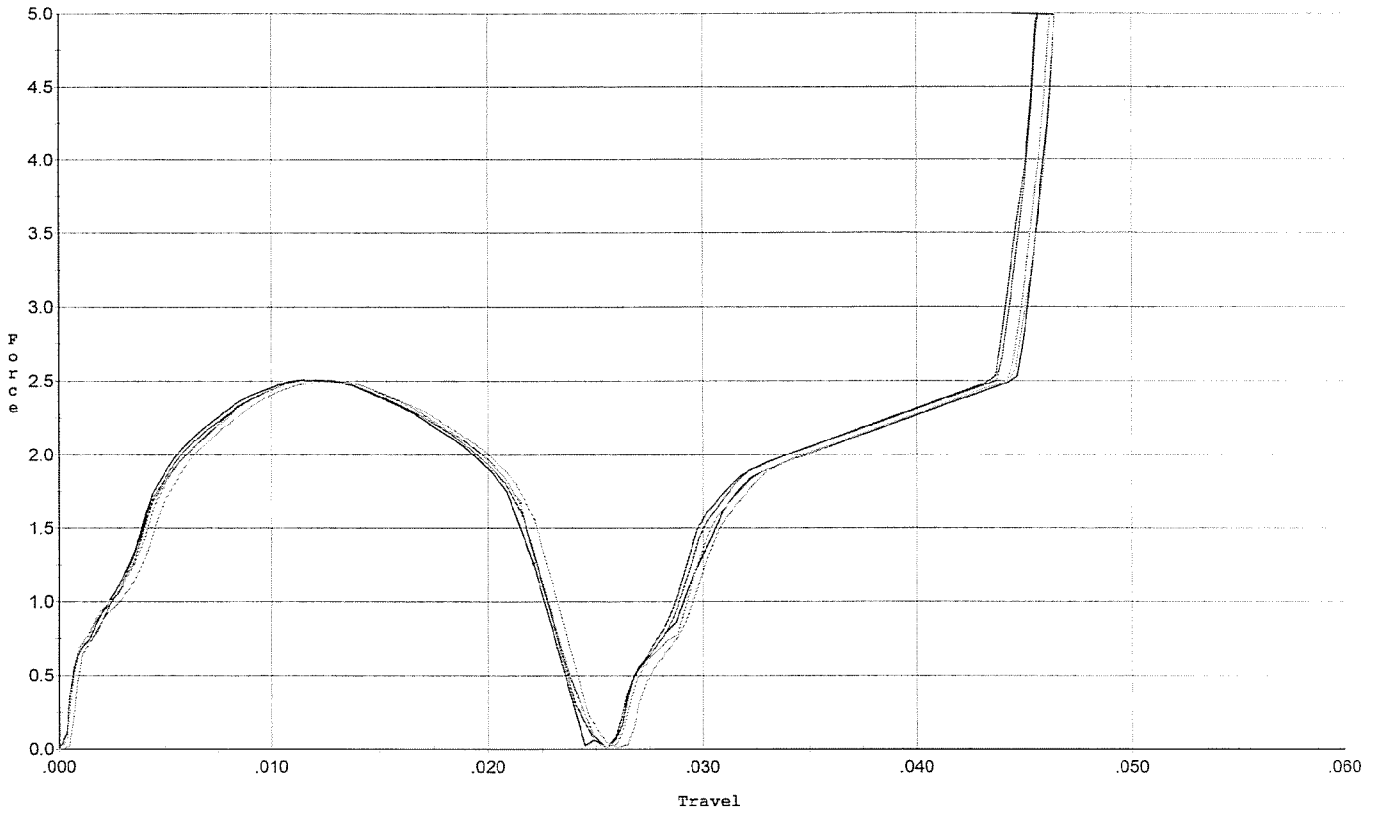
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.025	0.00	0.030	0.073		Set Trigger
2	3.988	0.024	0.00	0.030	0.071		Set Trigger
3	4.036	0.024	0.00	0.030	0.070		Set Trigger
4	3.968	0.023	0.00	0.031	0.067		Set Trigger
5	3.928	0.023	0.00	0.030	0.068		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



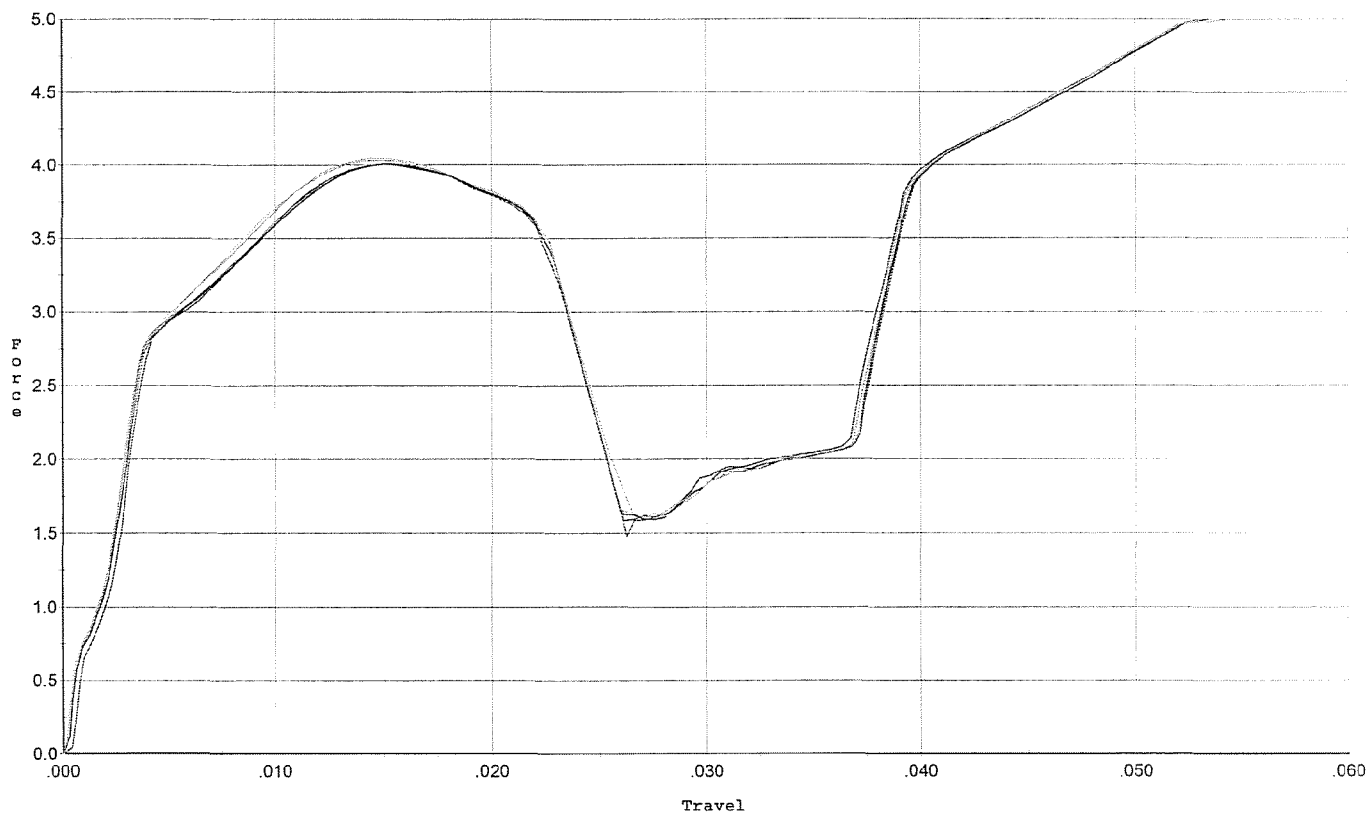
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.503	0.022	0.00	0.029	0.040		Set Trigger
2	2.510	0.022	0.00	0.030	0.041		Set Trigger
3	2.512	0.021	0.00	0.030	0.040		Set Trigger
4	2.515	0.021	0.00	0.030	0.040		Set Trigger
5	2.493	0.022	0.00	0.030	0.040		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.023	0.00	0.031	0.068		Set Trigger
2	4.004	0.023	0.00	0.032	0.068		Set Trigger
3	4.004	0.023	0.00	0.031	0.069		Set Trigger
4	4.049	0.023	0.00	0.031	0.069		Set Trigger
5	4.036	0.023	0.00	0.031	0.069		Set Trigger

Avg 4.02