

G 685-8458

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

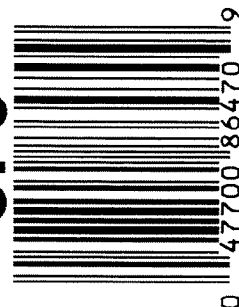
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6858458

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6858458

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	5/30/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWD
540	APPLY COATINGS (BARREL ACTION)		6/1/09	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

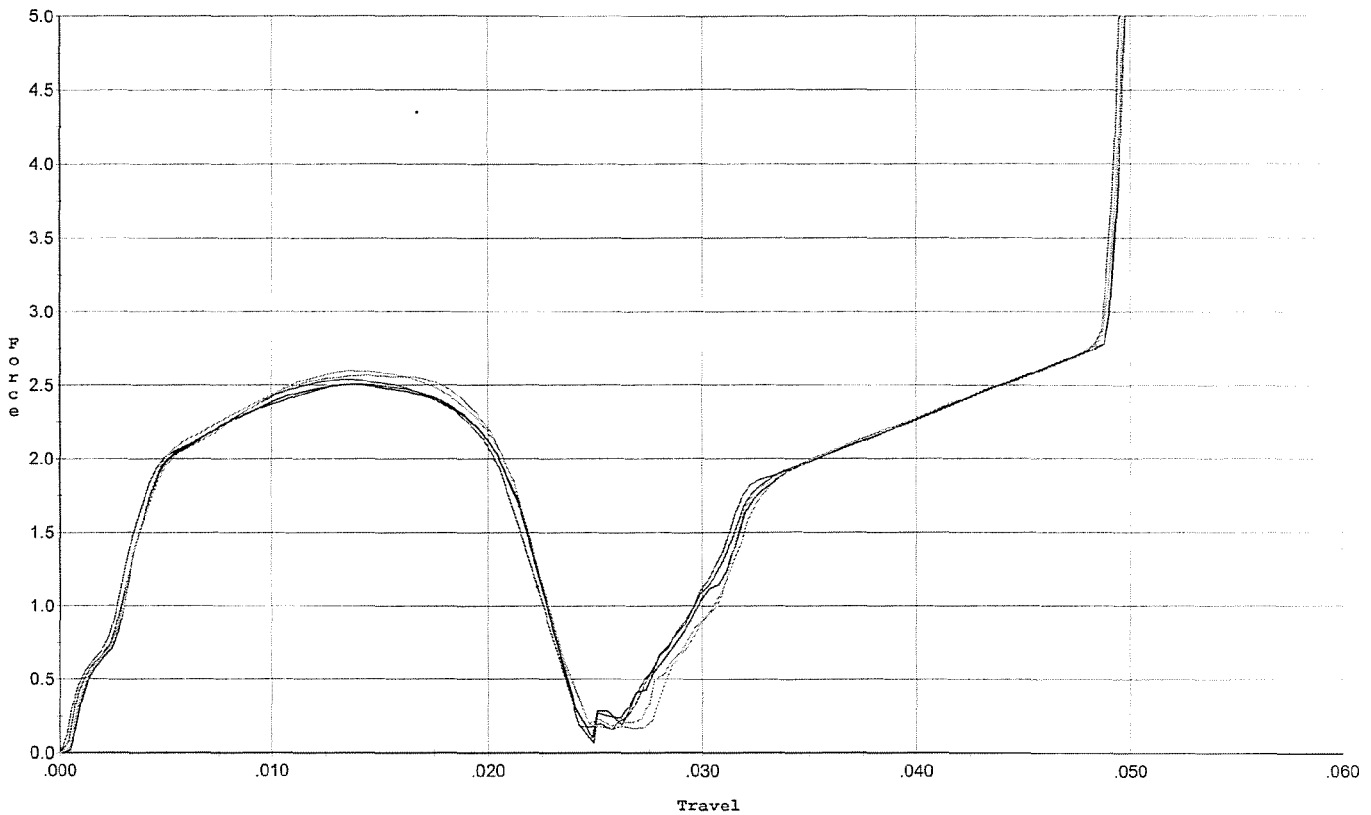
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>52</u> <u>52</u> <u>42</u>	8-10-09	LN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>62</u> <u>60</u>	8-10-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-10-09	LN
	J) ASSEMBLE STOCK		7-15-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-10-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-27-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/27/09	RP
670	FINAL INSPECTION A) HEADSPACE		8-10-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.57</u> <u>2.43</u> <u>2.59</u> <u>2.52</u>	8-6-09	LN
	C) FUNCTION		8-10-09	LN
690	PACK		8/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



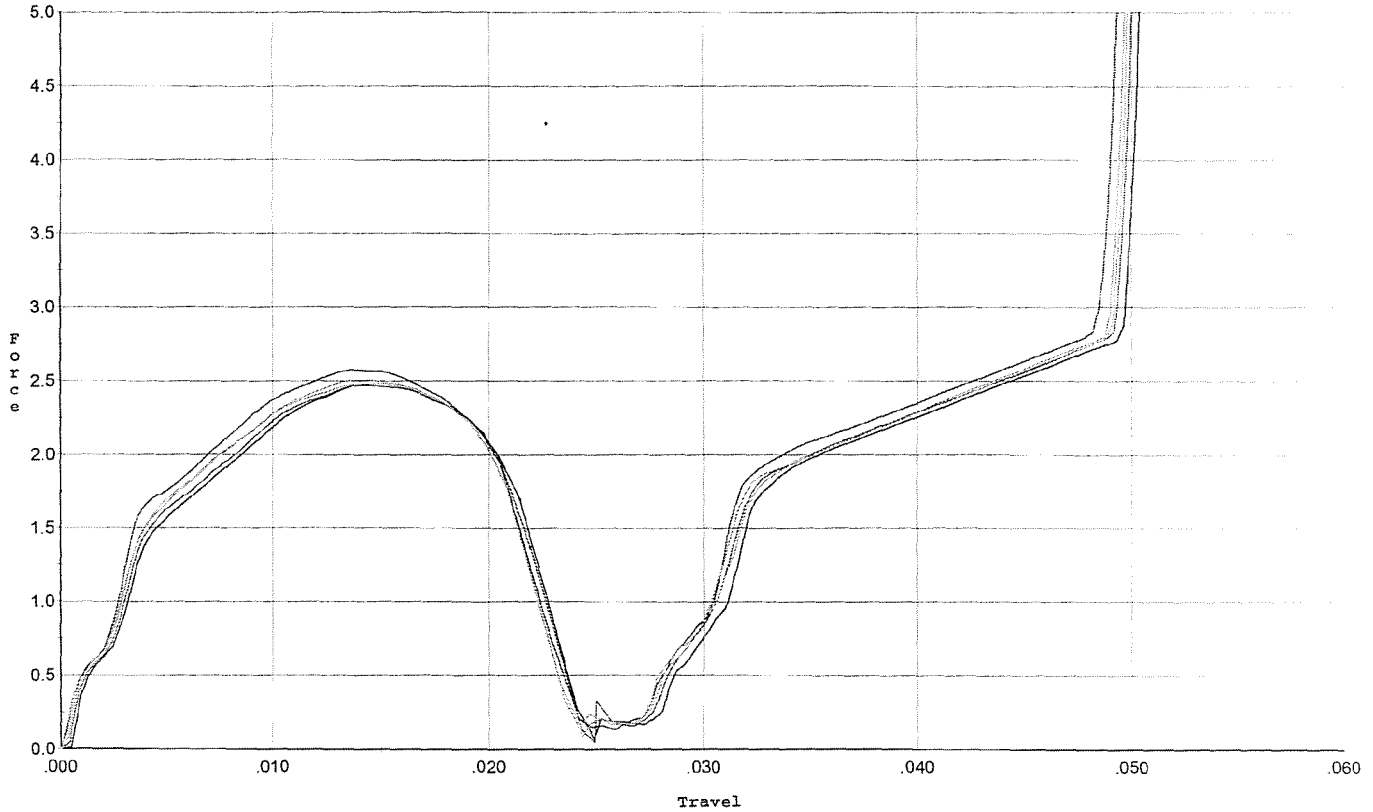
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.021	0.00	0.033	0.041		Set Trigger
2	2.504	0.021	0.00	0.033	0.040		Set Trigger
3	2.539	0.022	0.00	0.032	0.042		Set Trigger
4	2.596	0.021	0.00	0.033	0.041		Set Trigger
5	2.568	0.021	0.00	0.032	0.041		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



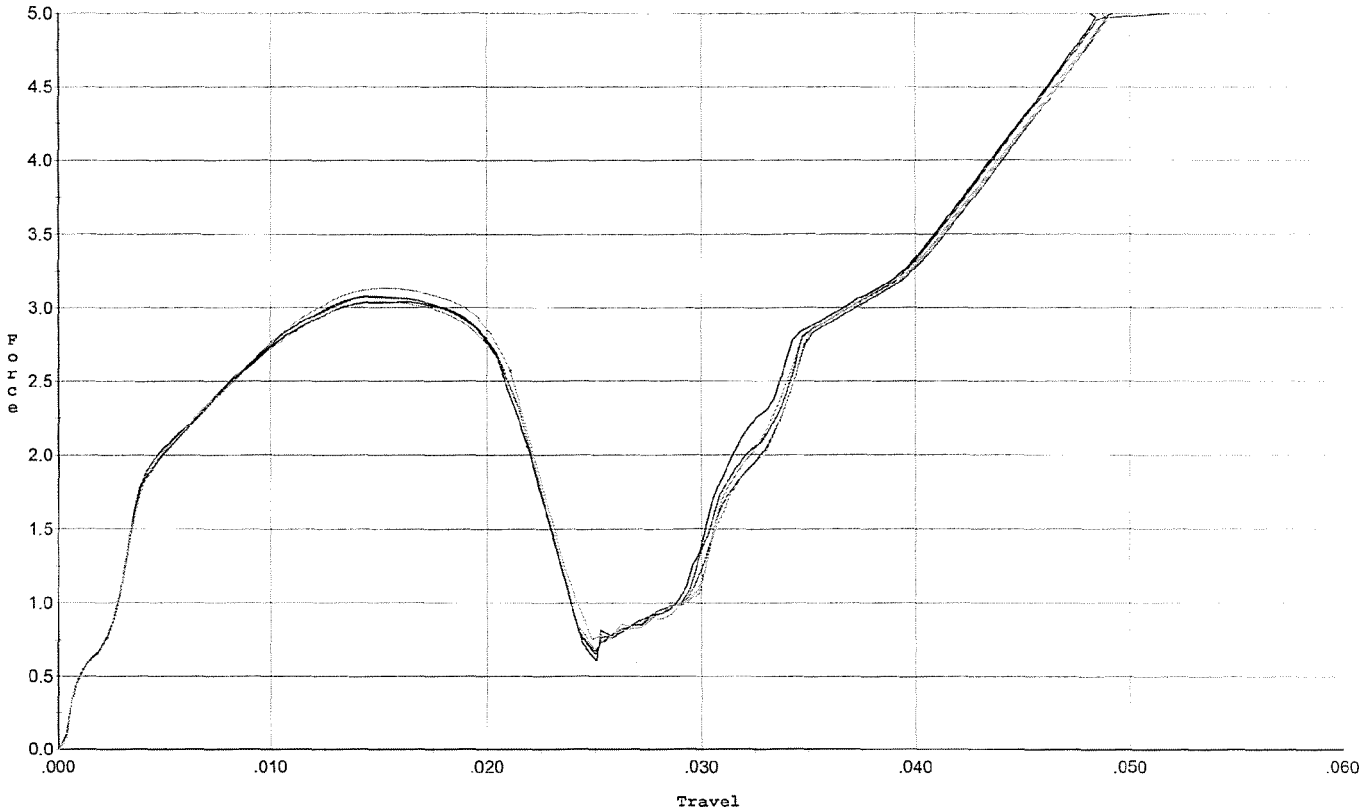
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.021	0.00	0.033	0.039		Set Trigger
2	2.474	0.021	0.00	0.033	0.038		Set Trigger
3	2.472	0.022	0.00	0.033	0.039		Set Trigger
4	2.479	0.021	0.00	0.033	0.038		Set Trigger
5	2.507	0.021	0.00	0.033	0.038		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



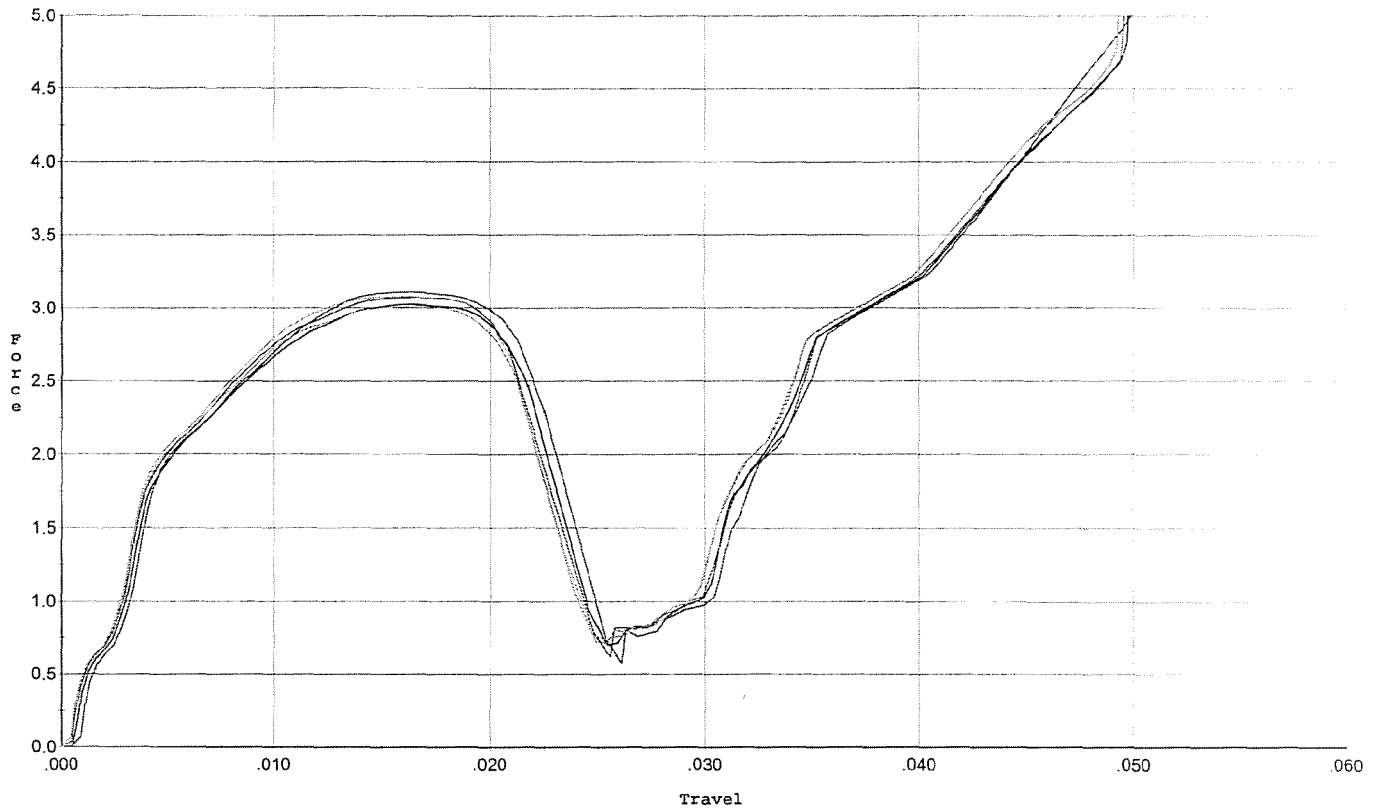
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.021	0.00	0.031	0.048		Set Trigger
2	3.041	0.022	0.00	0.031	0.048		Set Trigger
3	3.079	0.022	0.00	0.031	0.048		Set Trigger
4	3.135	0.021	0.00	0.031	0.047		Set Trigger
5	3.042	0.021	0.00	0.031	0.047		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



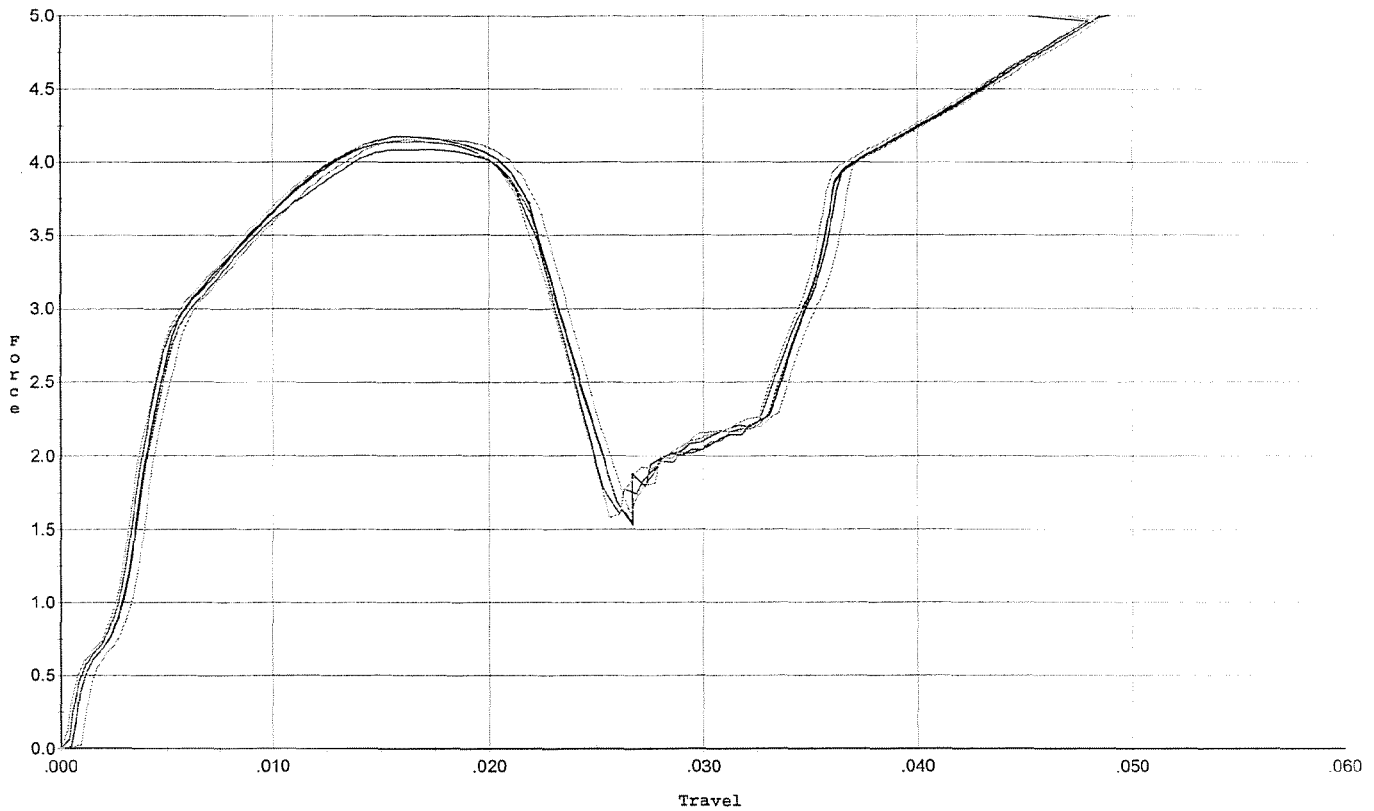
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.111	0.023	0.00	0.031	0.050		Set Trigger
2	3.026	0.022	0.00	0.031	0.047		Set Trigger
3	3.072	0.021	0.00	0.031	0.046		Set Trigger
4	3.080	0.021	0.00	0.031	0.047		Set Trigger
5	3.009	0.021	0.00	0.031	0.046		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



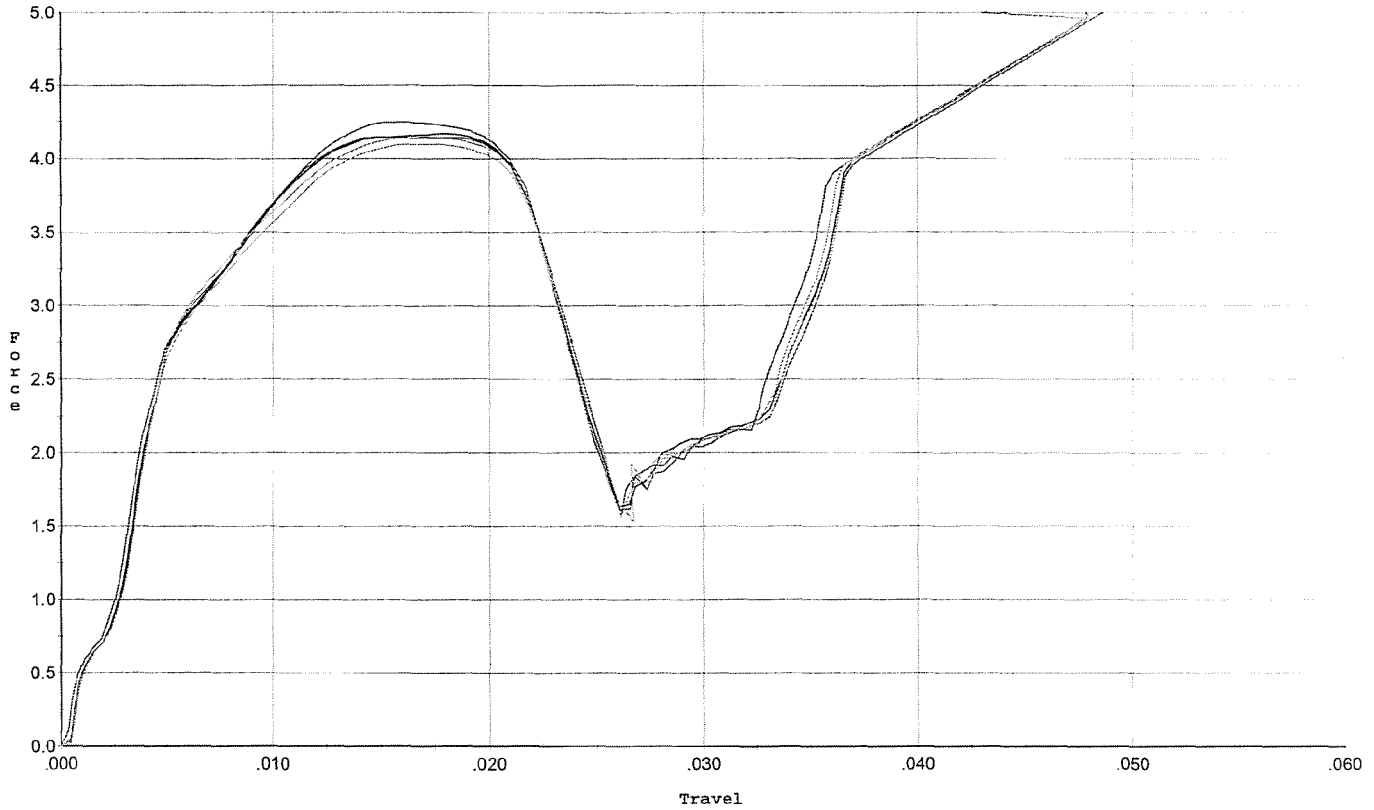
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.022	0.00	0.028	0.065		Set Trigger
2	4.176	0.022	0.00	0.029	0.064		Set Trigger
3	4.088	0.022	0.00	0.029	0.064		Set Trigger
4	4.145	0.023	0.00	0.028	0.067		Set Trigger
5	4.159	0.022	0.00	0.029	0.065		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



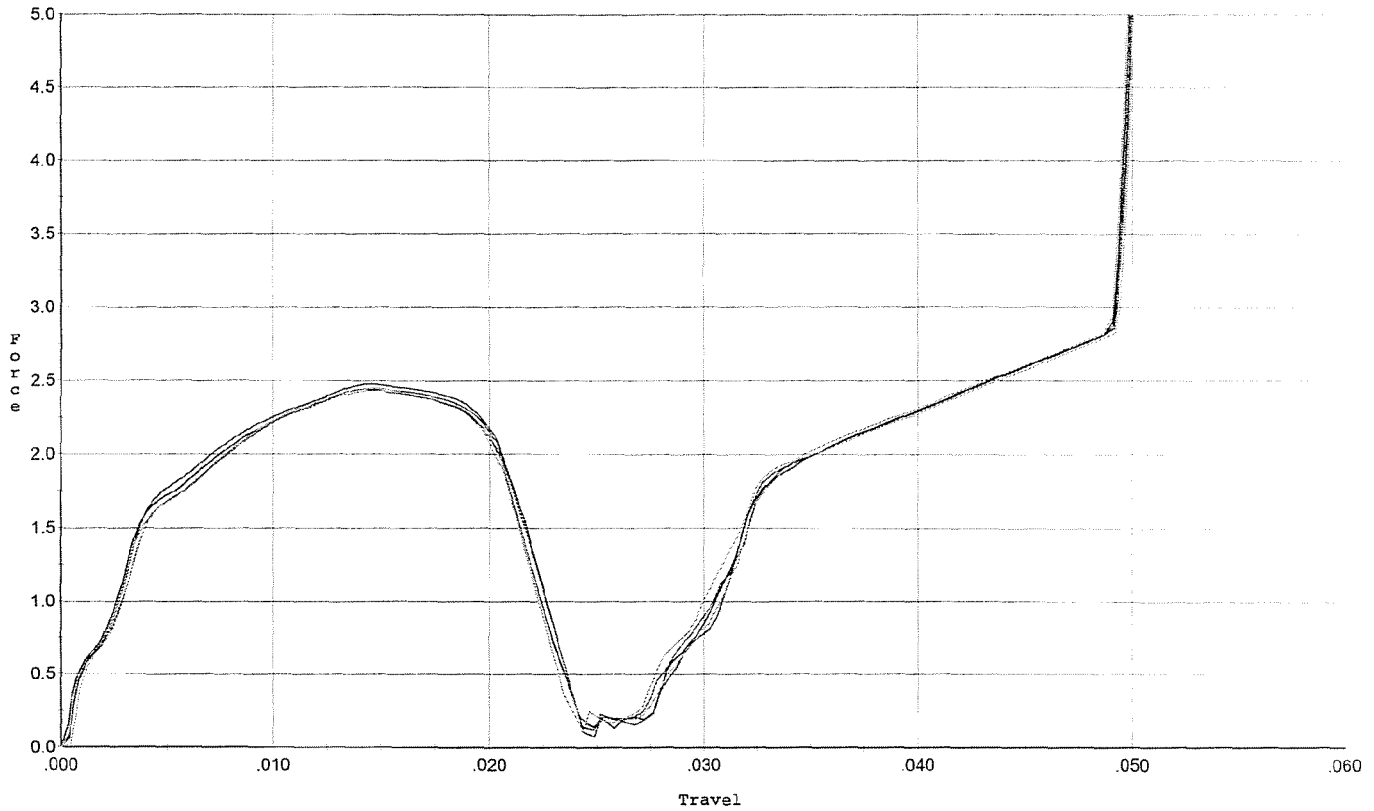
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.022	0.00	0.029	0.065		Set Trigger
2	4.169	0.022	0.00	0.029	0.065		Set Trigger
3	4.249	0.024	0.00	0.029	0.071		Set Trigger
4	4.101	0.022	0.00	0.029	0.064		Set Trigger
5	4.145	0.022	0.00	0.029	0.064		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



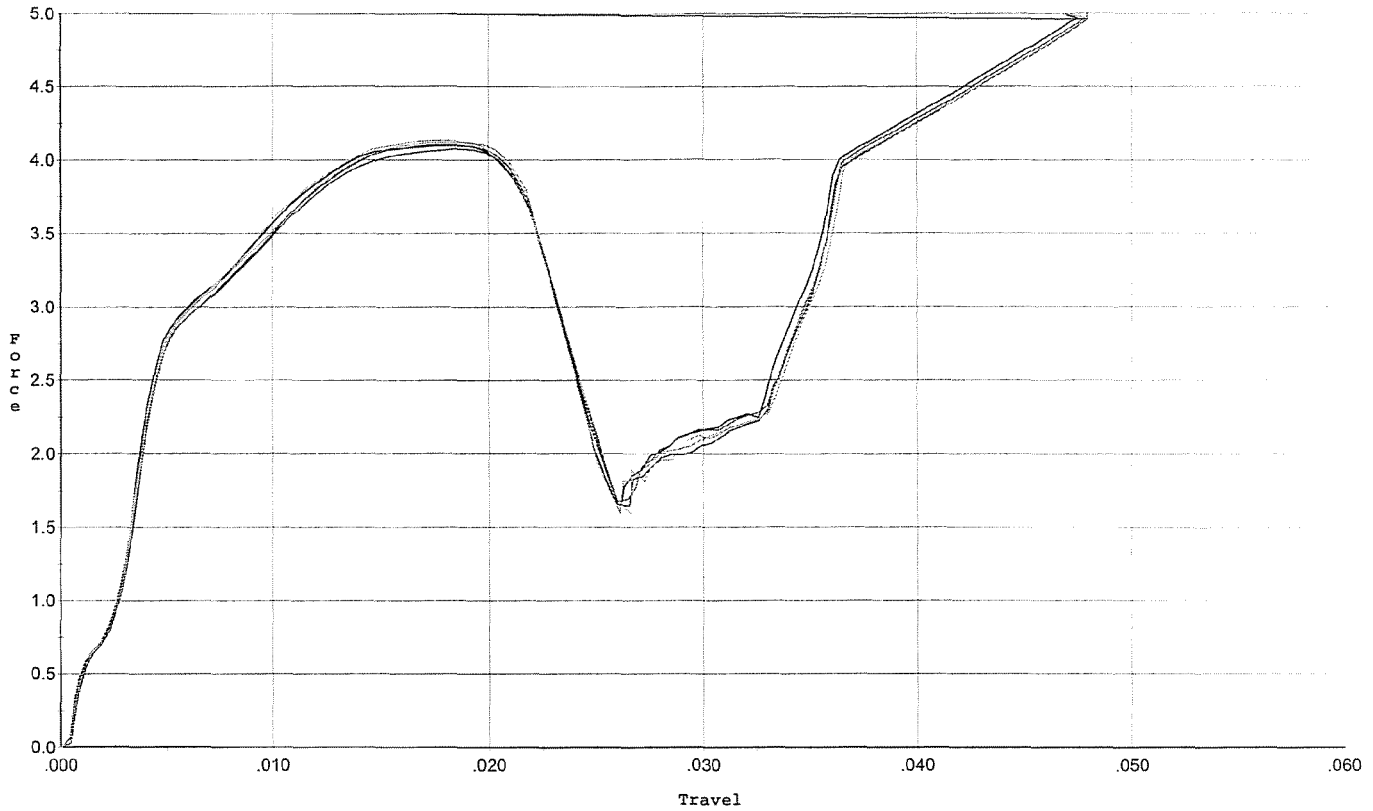
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.022	0.00	0.033	0.040		Set Trigger
2	2.441	0.020	0.00	0.033	0.037		Set Trigger
3	2.447	0.022	0.00	0.033	0.039		Set Trigger
4	2.431	0.020	0.00	0.033	0.037		Set Trigger
5	2.442	0.021	0.00	0.033	0.037		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.022	0.00	0.029	0.063		Set Trigger
2	4.101	0.022	0.00	0.029	0.064		Set Trigger
3	4.096	0.022	0.00	0.029	0.063		Set Trigger
4	4.135	0.022	0.00	0.029	0.065		Set Trigger
5	4.118	0.022	0.00	0.029	0.063		Set Trigger

Aug 4.10