

66858459

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



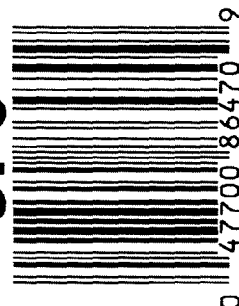
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6858459

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6858459

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5/28/09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	ALWD
	APPLY COATINGS			
540	(BARREL ACTION)		6/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-13-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

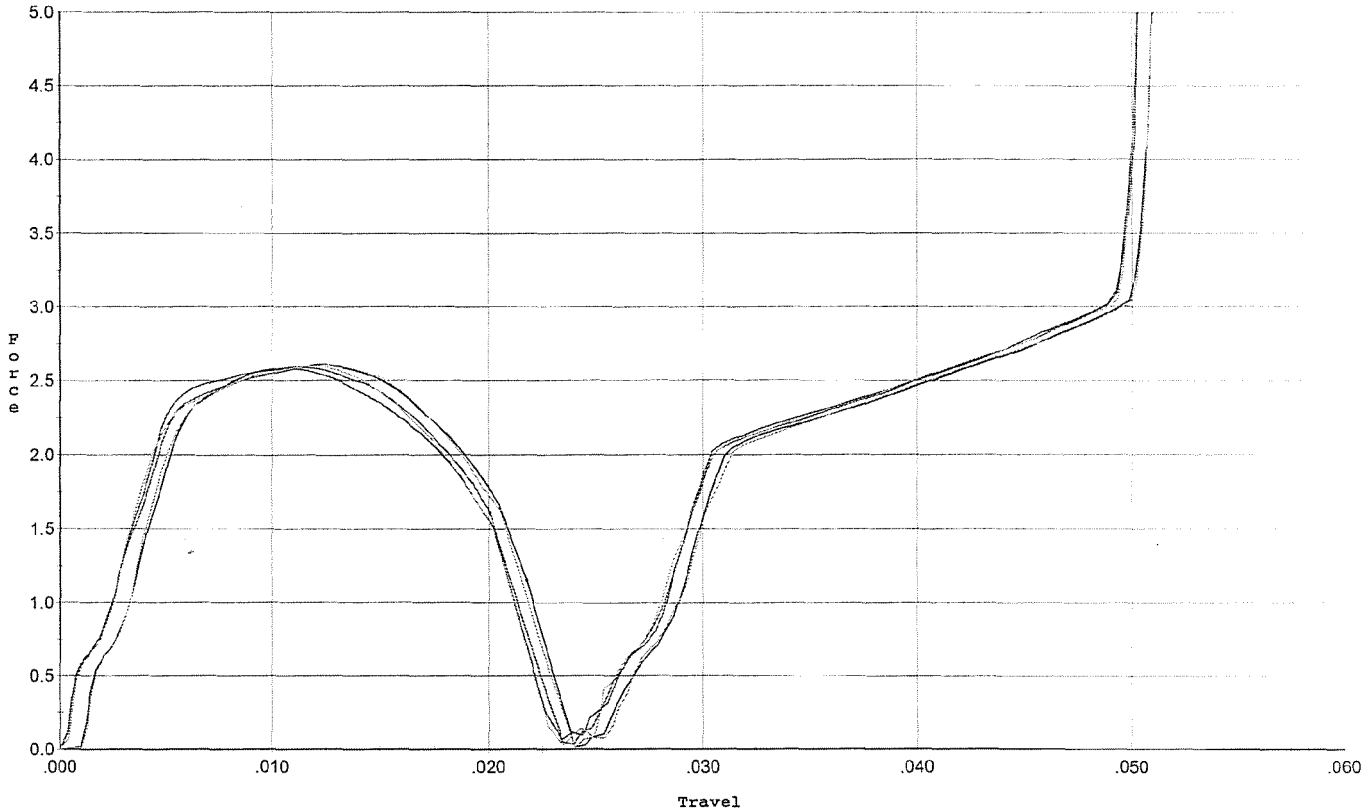
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-7-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-7-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-7-09	LN
	J) ASSEMBLE STOCK		7-13-09	SPD
	K) ASSEMBLE SWIVEL STUDS		8-7-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-09	SPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/29/09	RP
670	FINAL INSPECTION A) HEADSPACE		8-7-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>238</u> <u>234</u> <u>233</u> <u>237</u> <u>238</u>	8-6-09	LN
	C) FUNCTION		8-7-09	LN
690	PACK		8/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



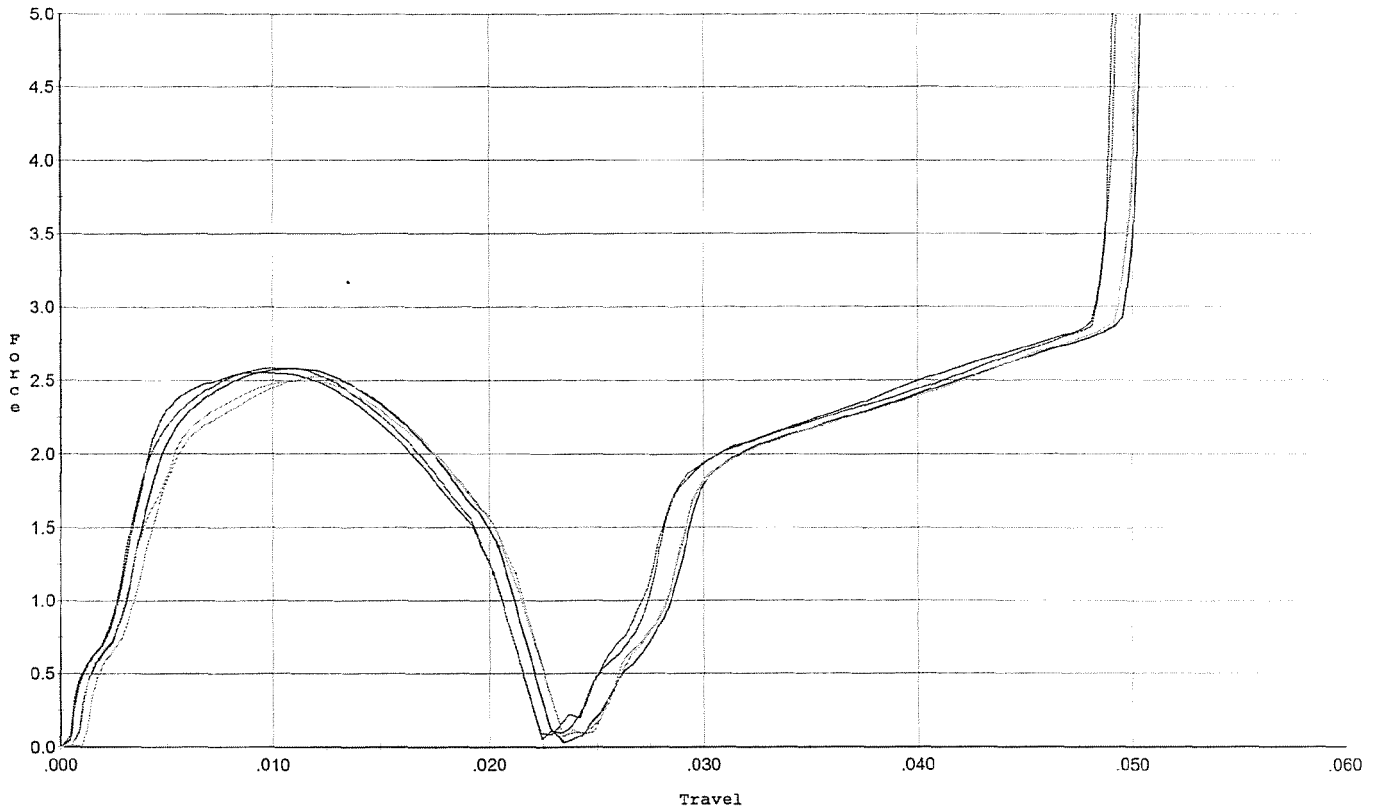
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.020	0.00	0.034	0.039		Set Trigger
2	2.604	0.022	0.00	0.034	0.040		Set Trigger
3	2.587	0.020	0.00	0.034	0.039		Set Trigger
4	2.600	0.020	0.00	0.034	0.039		Set Trigger
5	2.604	0.021	0.00	0.034	0.038		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



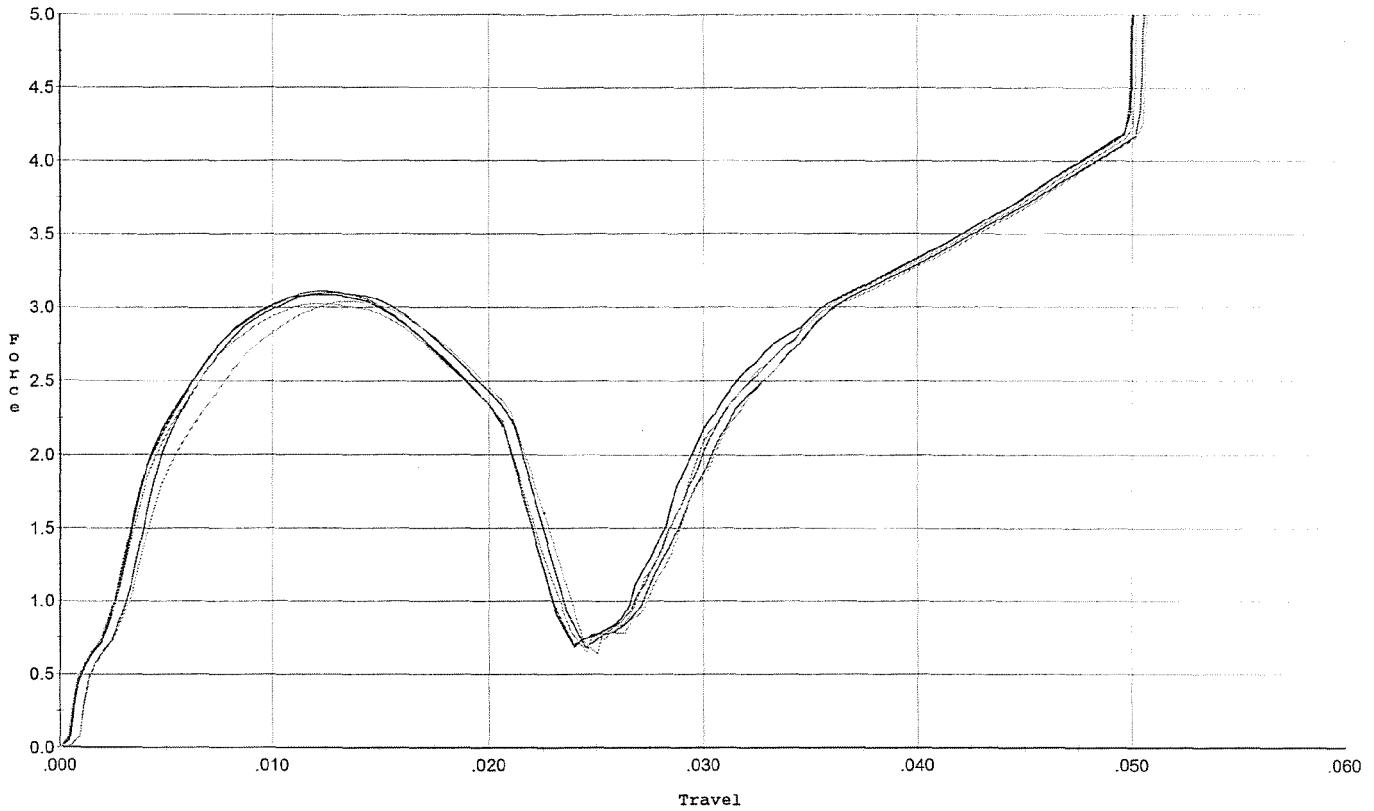
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.020	0.00	0.033	0.037		Set Trigger
2	2.577	0.020	0.00	0.034	0.037		Set Trigger
3	2.585	0.020	0.00	0.034	0.038		Set Trigger
4	2.499	0.021	0.00	0.034	0.038		Set Trigger
5	2.525	0.021	0.00	0.034	0.037		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



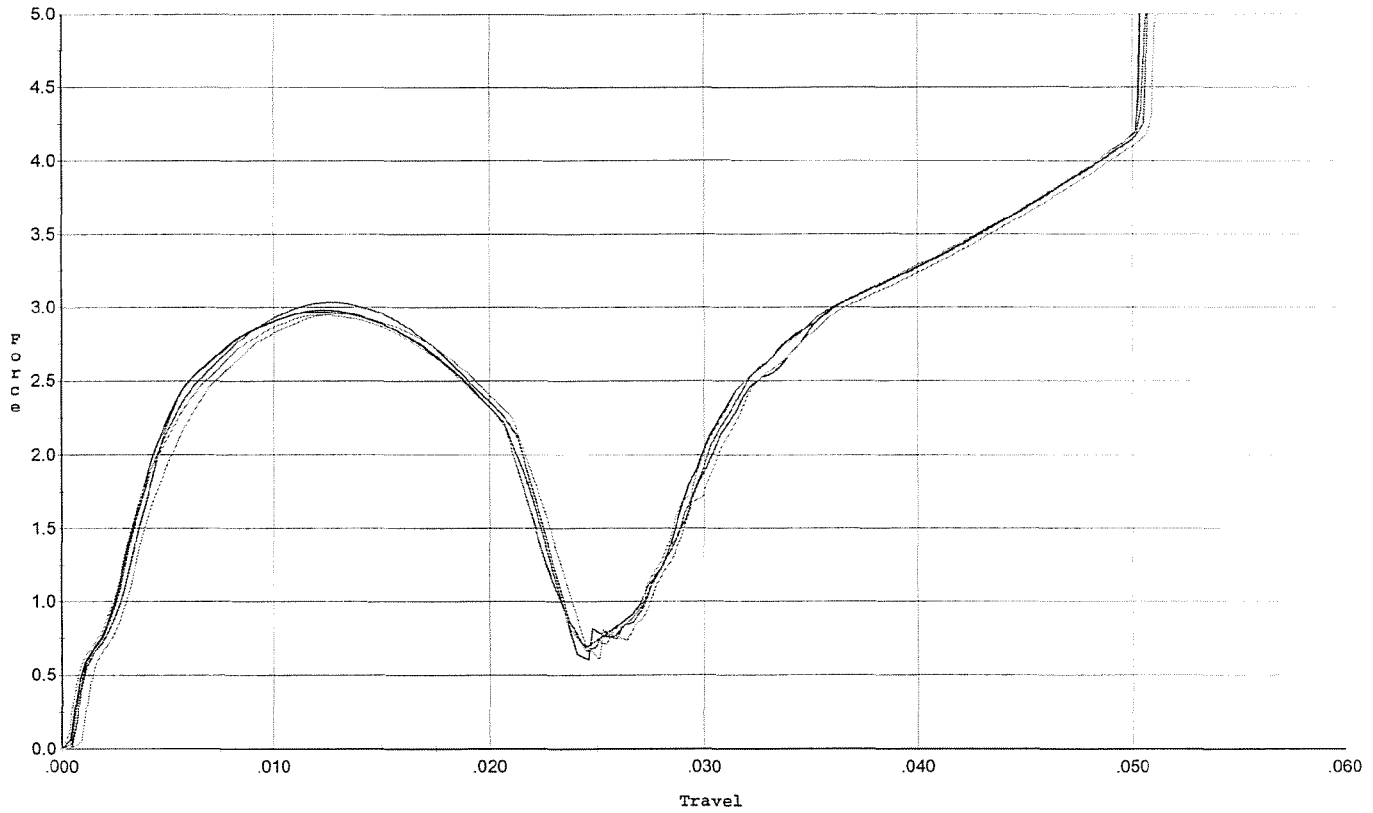
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.097	0.021	0.00	0.032	0.046		Set Trigger
2	3.085	0.021	0.00	0.032	0.046		Set Trigger
3	3.111	0.021	0.00	0.032	0.046		Set Trigger
4	3.039	0.023	0.00	0.032	0.048		Set Trigger
5	3.023	0.021	0.00	0.032	0.045		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



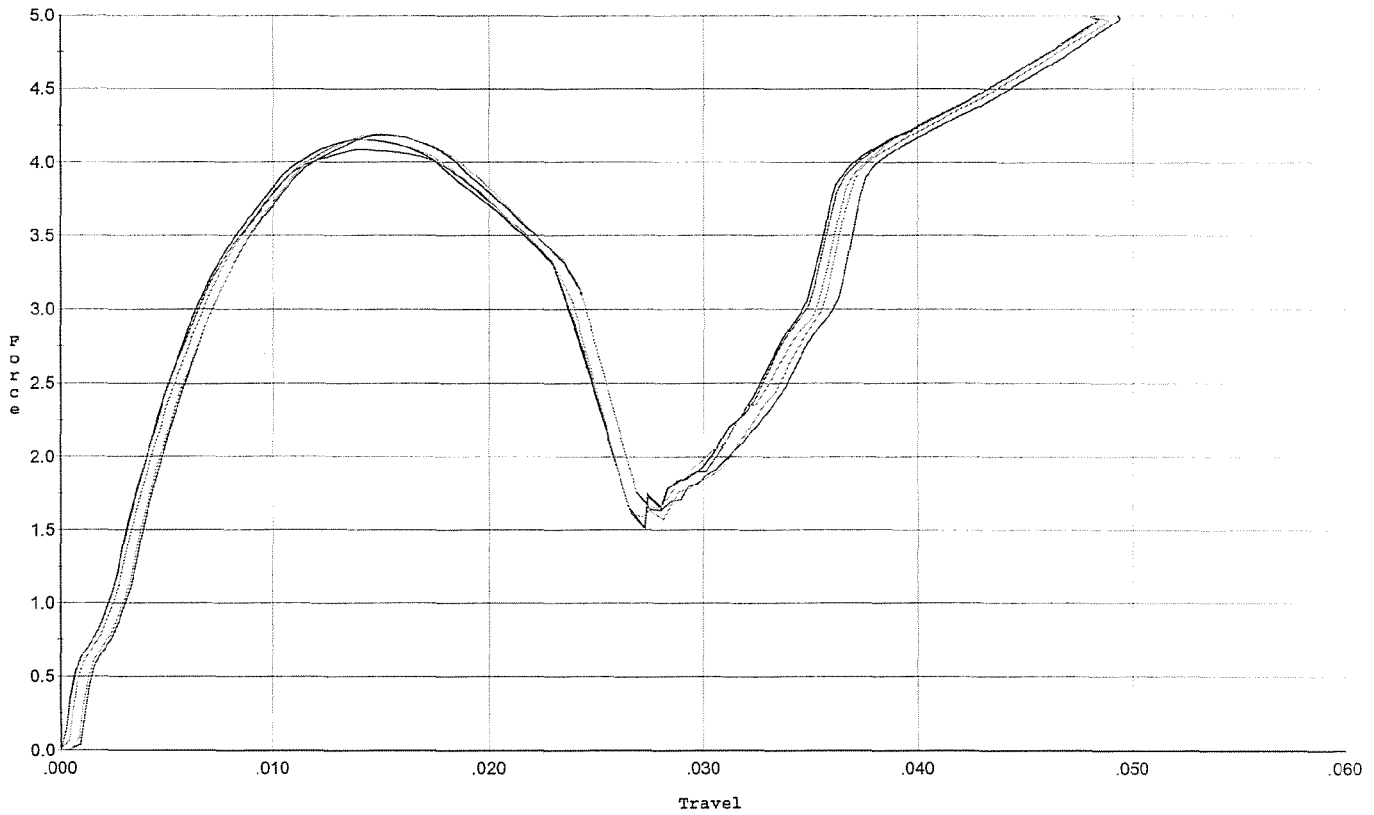
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.966	0.022	0.00	0.032	0.047		Set Trigger
2	2.982	0.021	0.00	0.032	0.045		Set Trigger
3	3.034	0.021	0.00	0.032	0.047		Set Trigger
4	2.950	0.021	0.00	0.032	0.045		Set Trigger
5	2.953	0.023	0.00	0.032	0.047		Set Trigger

Aug 2.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



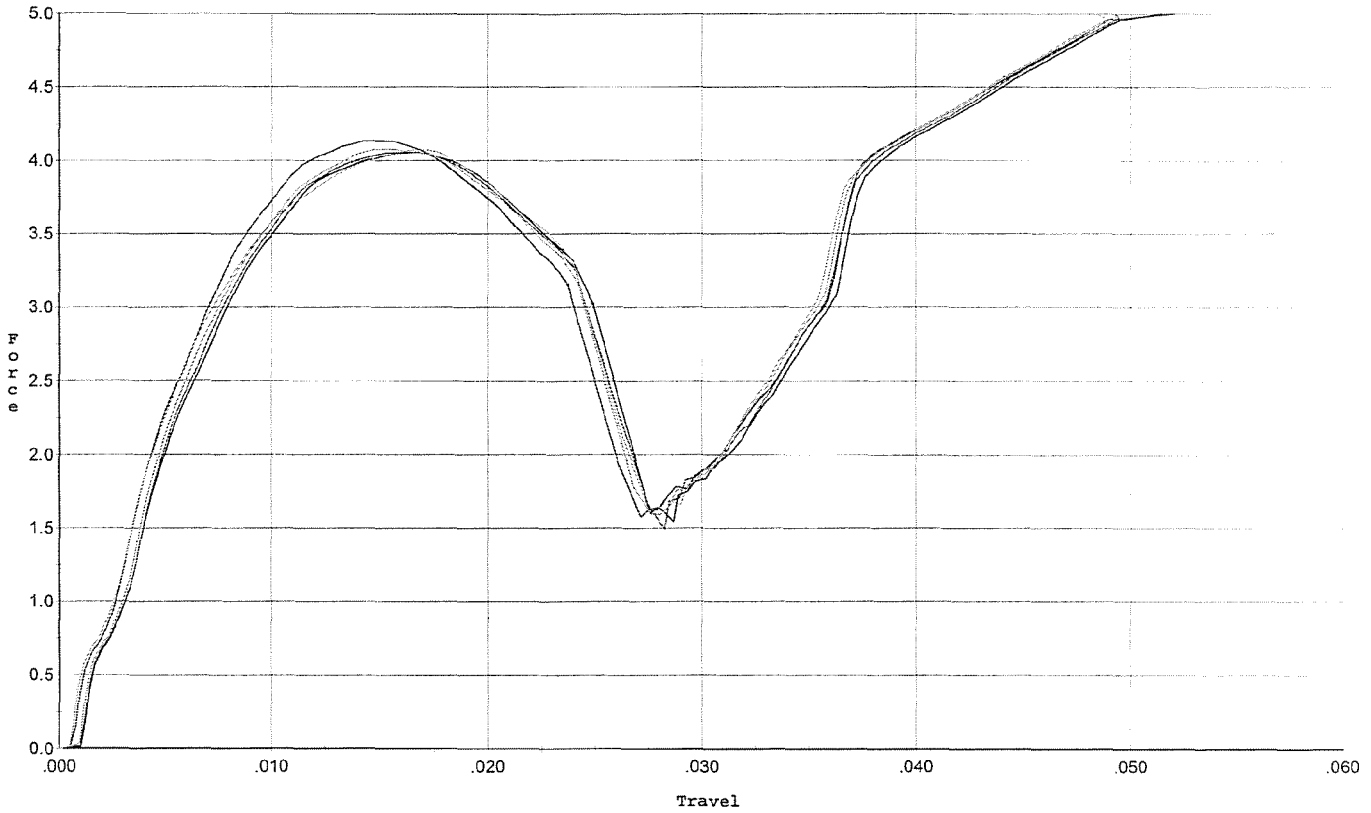
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.184	0.024	0.00	0.030	0.070		Set Trigger
2	4.156	0.025	0.00	0.030	0.072		Set Trigger
3	4.087	0.024	0.00	0.030	0.071		Set Trigger
4	4.156	0.024	0.00	0.030	0.069		Set Trigger
5	4.191	0.024	0.00	0.030	0.070		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



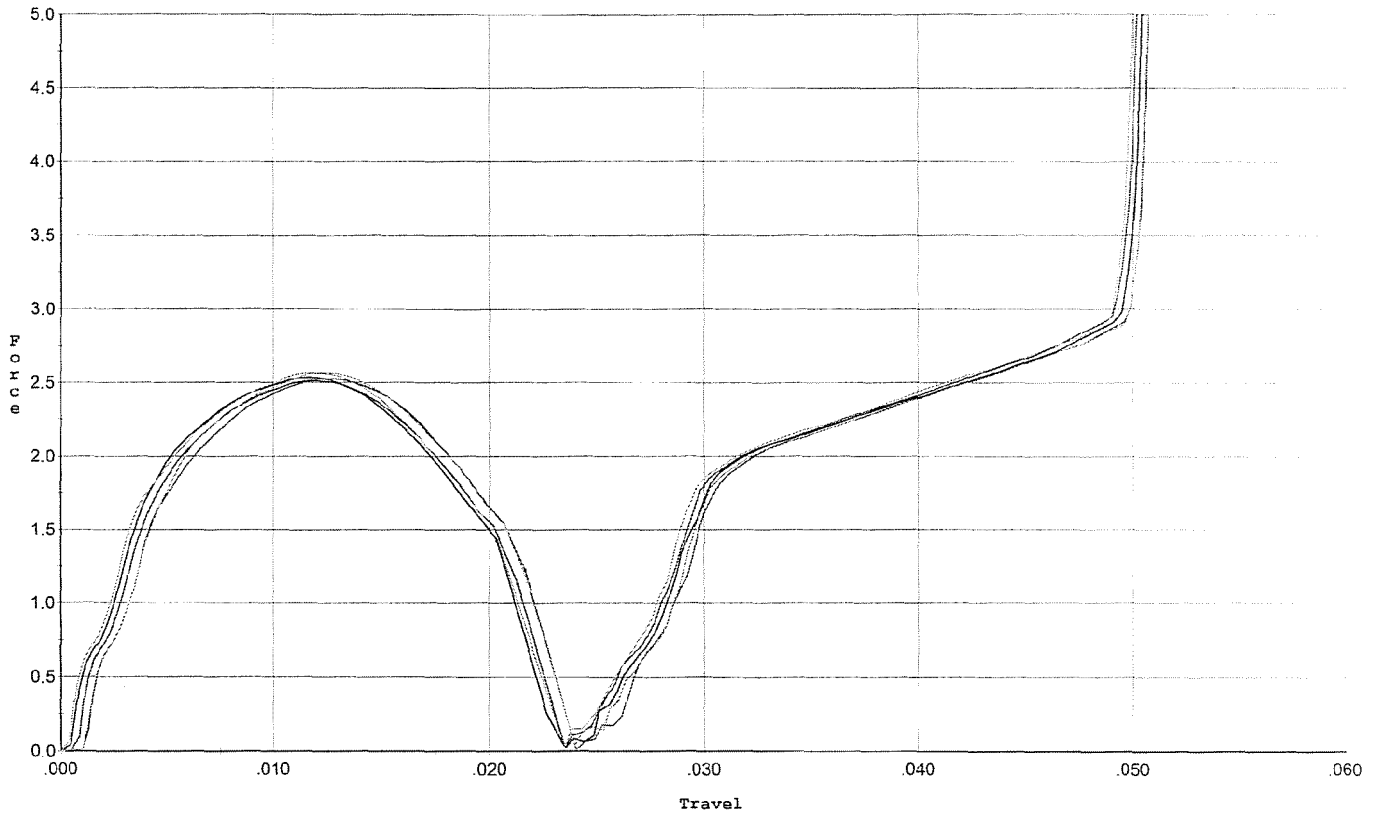
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.024	0.00	0.031	0.068		Set Trigger
2	4.055	0.025	0.00	0.030	0.070		Set Trigger
3	4.059	0.024	0.00	0.031	0.067		Set Trigger
4	4.073	0.024	0.00	0.030	0.069		Set Trigger
5	4.080	0.024	0.00	0.030	0.068		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



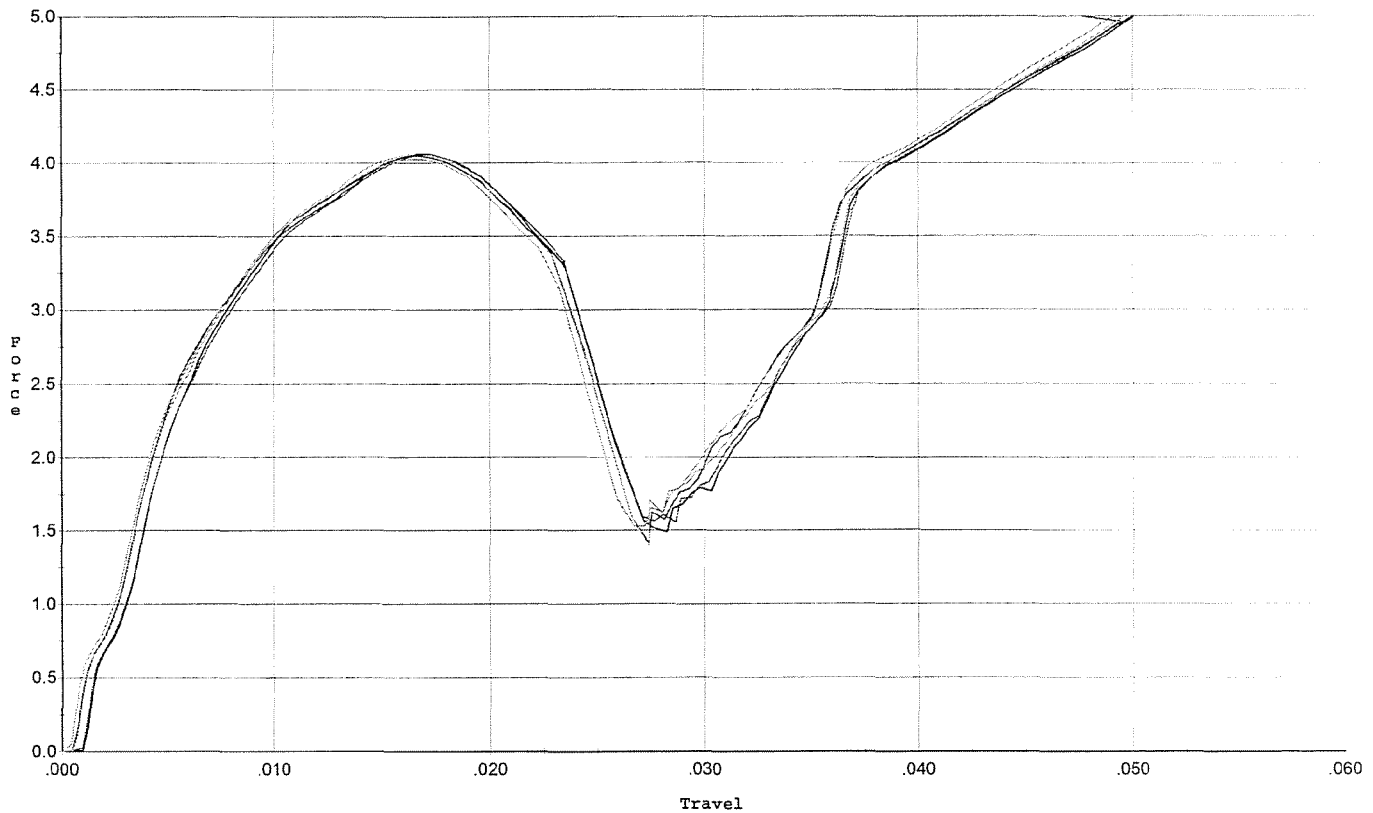
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.021	0.00	0.034	0.038		Set Trigger
2	2.534	0.020	0.00	0.034	0.037		Set Trigger
3	2.526	0.022	0.00	0.034	0.038		Set Trigger
4	2.566	0.020	0.00	0.034	0.038		Set Trigger
5	2.566	0.022	0.00	0.034	0.039		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.024	0.00	0.030	0.068		Set Trigger
2	4.061	0.023	0.00	0.031	0.065		Set Trigger
3	4.058	0.023	0.00	0.031	0.065		Set Trigger
4	4.069	0.024	0.00	0.030	0.069		Set Trigger
5	4.028	0.023	0.00	0.030	0.065		Set Trigger

Avg 4.05