

66858461

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

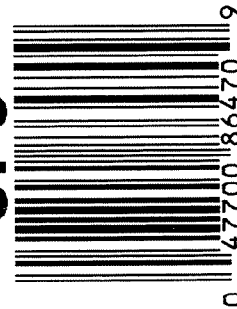
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6858461

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6858461

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	5/30/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	OLWO
540	APPLY COATINGS (BARREL ACTION)		6/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

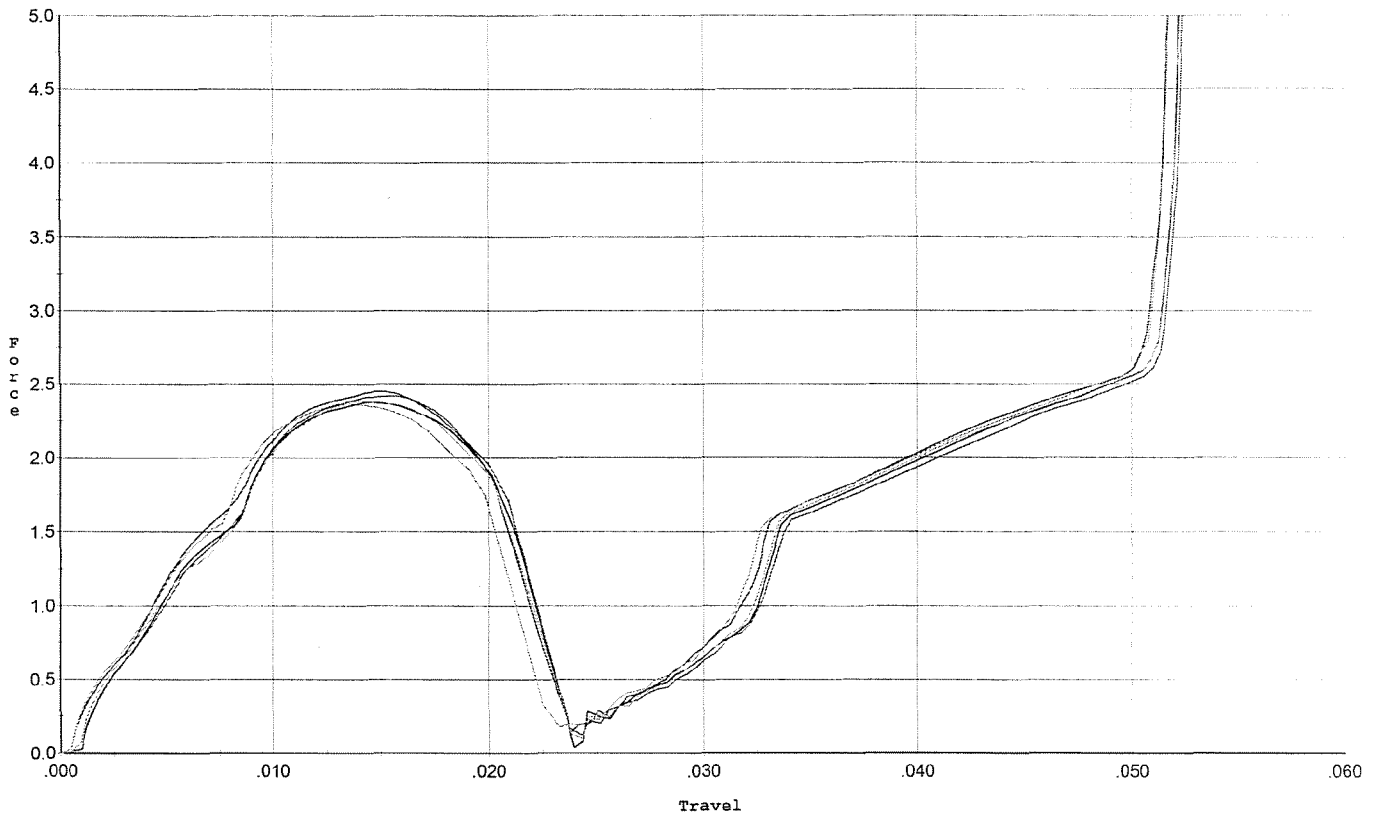
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-10-09	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-10-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-10-09	R.N.
	J) ASSEMBLE STOCK		7-13-09	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-10-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/29/09	RP
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-09	R.P.D.
670	FINAL INSPECTION A) HEADSPACE		8-10-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.64</u> <u>2.73</u> <u>2.65</u> <u>2.72</u>	8-6-09	R.N.
	C) FUNCTION		8-10-09	R.N.
690	PACK		8/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



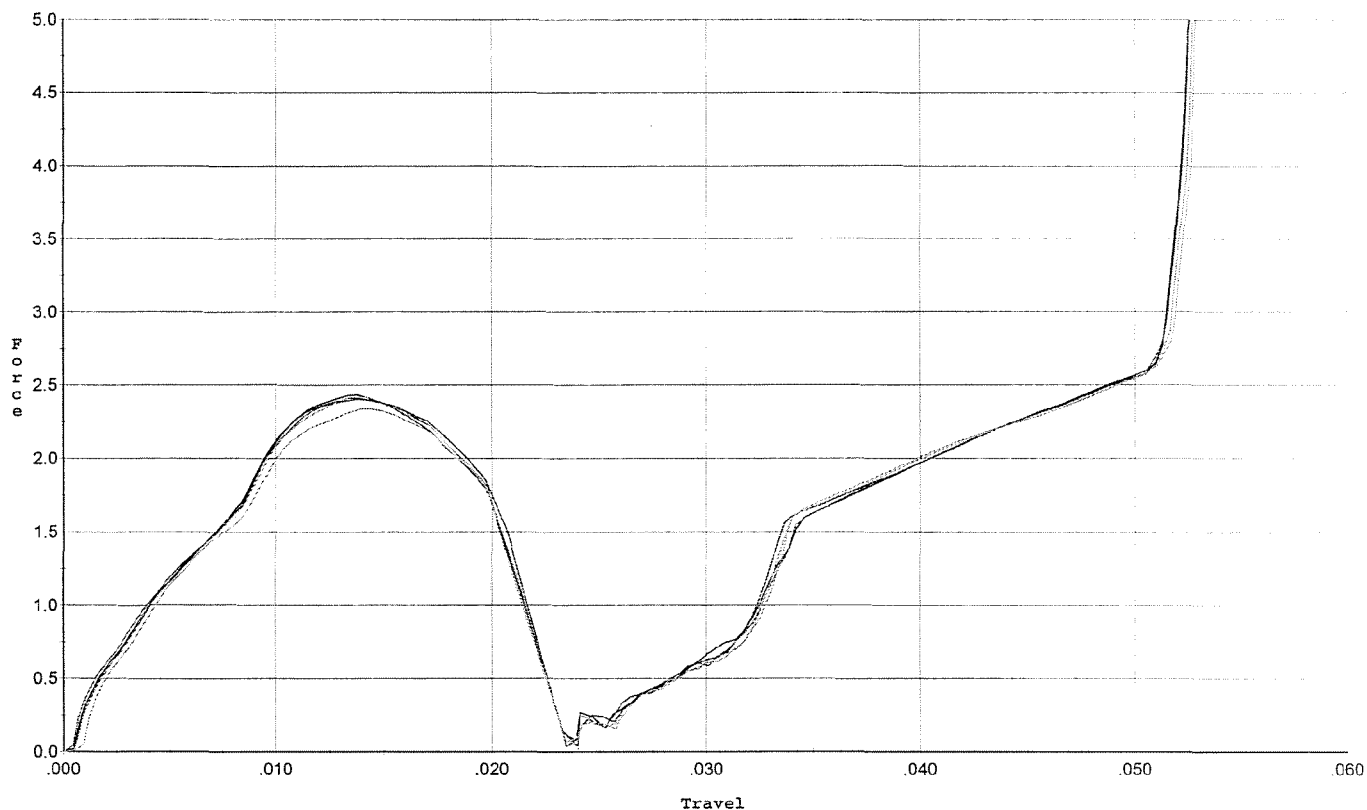
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.020	0.00	0.036	0.033		Set Trigger
2	2.379	0.021	0.00	0.036	0.033		Set Trigger
3	2.418	0.021	0.00	0.036	0.033		Set Trigger
4	2.386	0.022	0.00	0.036	0.034		Set Trigger
5	2.370	0.020	0.00	0.036	0.032		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



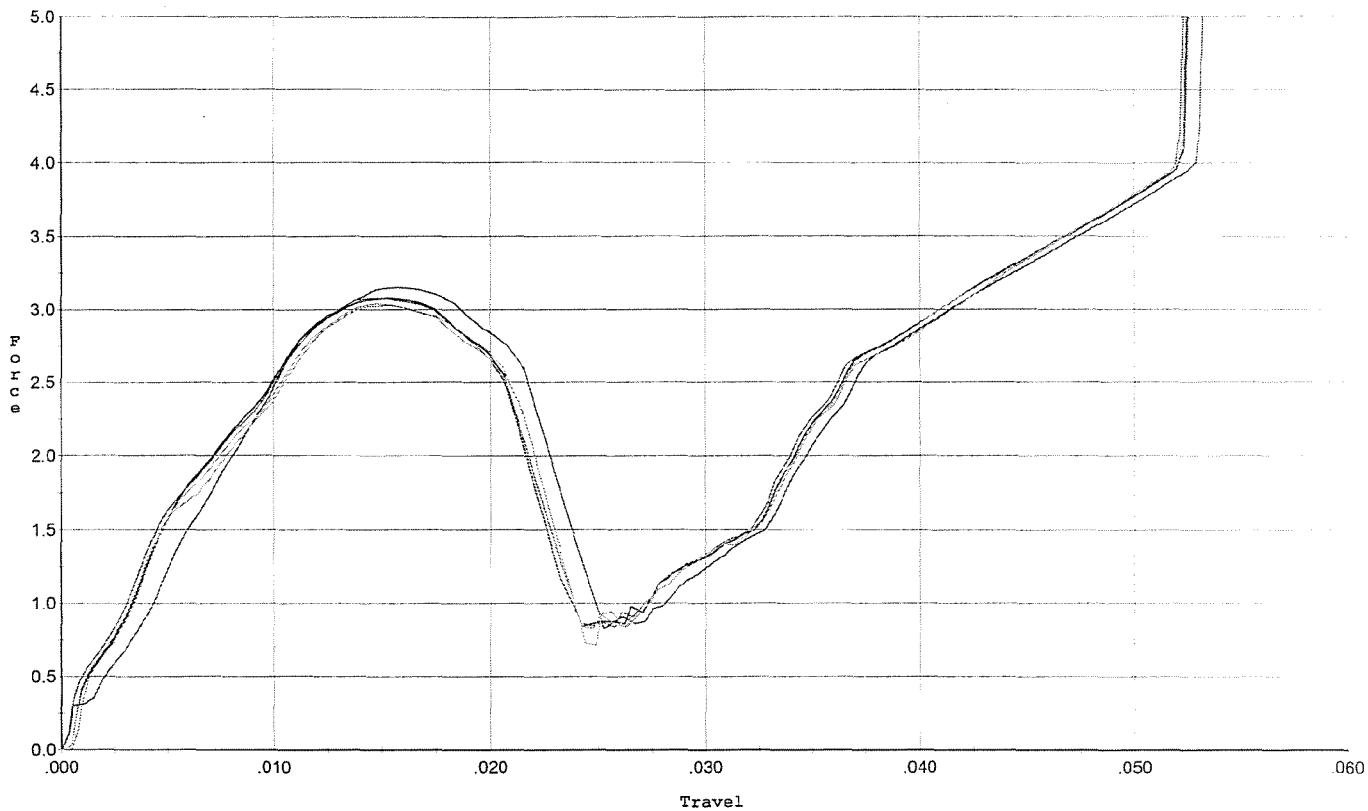
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.411	0.021	0.00	0.036	0.033		Set Trigger
2	2.433	0.021	0.00	0.036	0.034		Set Trigger
3	2.402	0.020	0.00	0.037	0.032		Set Trigger
4	2.422	0.020	0.00	0.037	0.031		Set Trigger
5	2.338	0.021	0.00	0.037	0.032		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



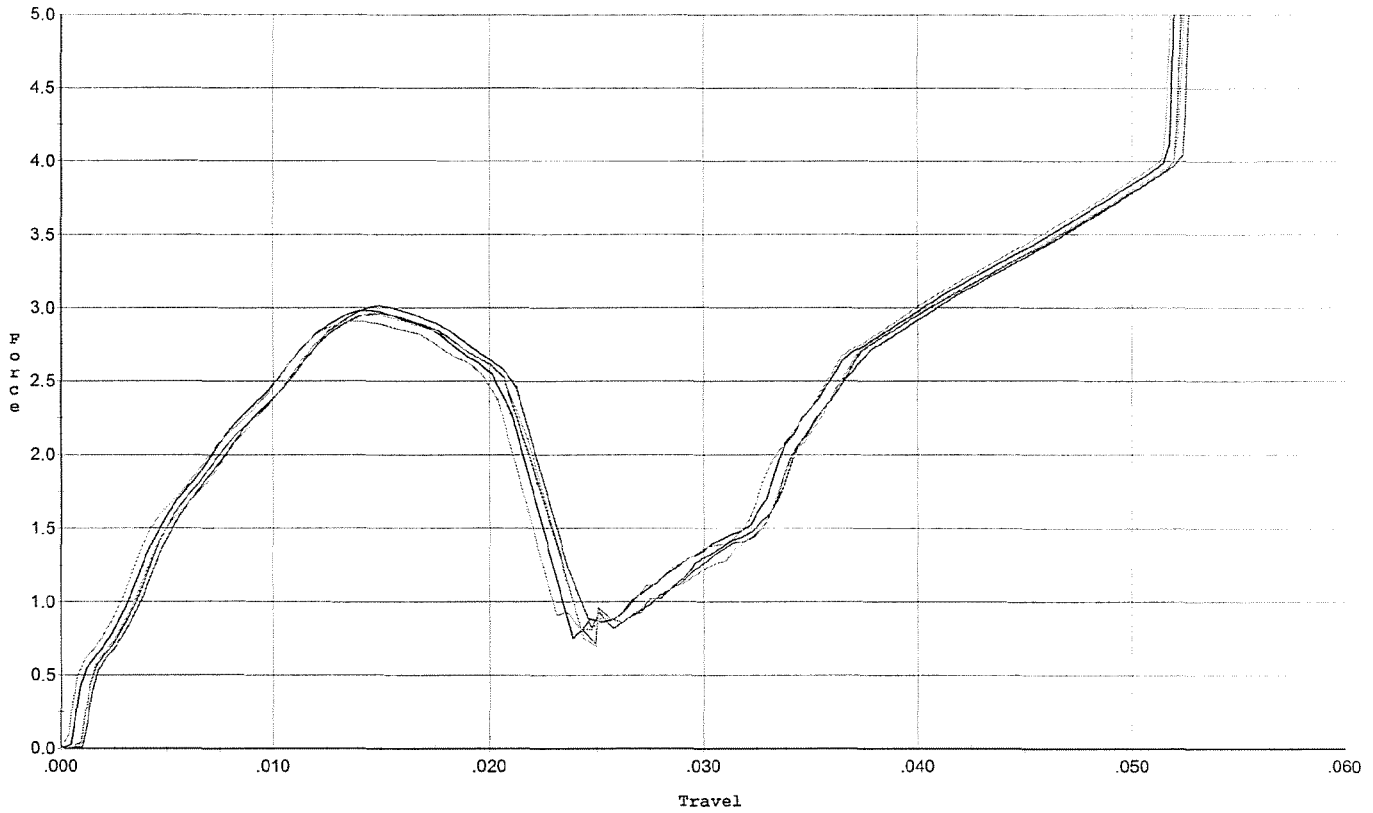
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.022	0.00	0.035	0.044		Set Trigger
2	3.082	0.021	0.00	0.034	0.043		Set Trigger
3	3.077	0.021	0.00	0.034	0.043		Set Trigger
4	3.039	0.021	0.00	0.034	0.042		Set Trigger
5	3.028	0.022	0.00	0.034	0.044		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



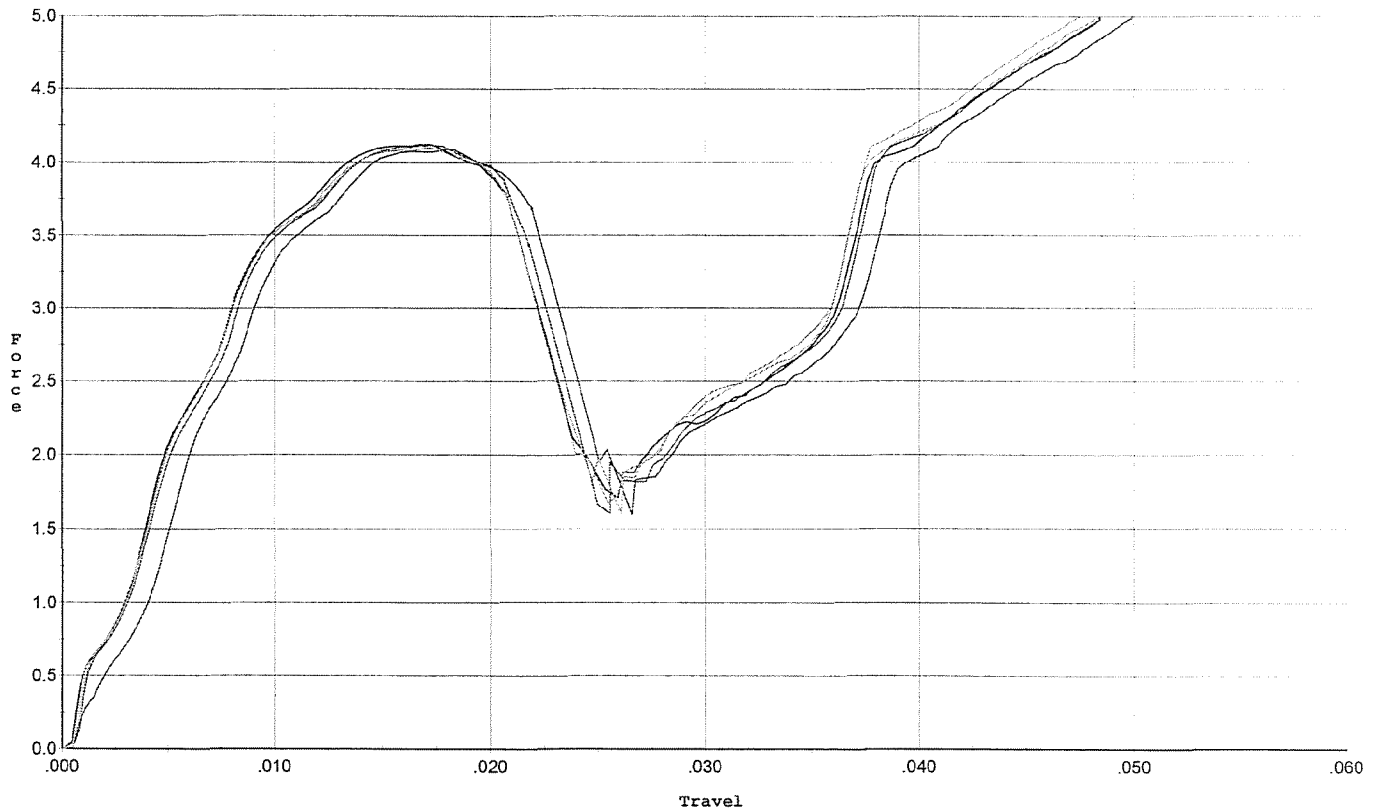
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.016	0.021	0.00	0.034	0.042		Set Trigger
2	2.983	0.021	0.00	0.034	0.043		Set Trigger
3	2.962	0.022	0.00	0.034	0.044		Set Trigger
4	2.953	0.022	0.00	0.034	0.043		Set Trigger
5	2.908	0.020	0.00	0.034	0.041		Set Trigger

Aug 2, 96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



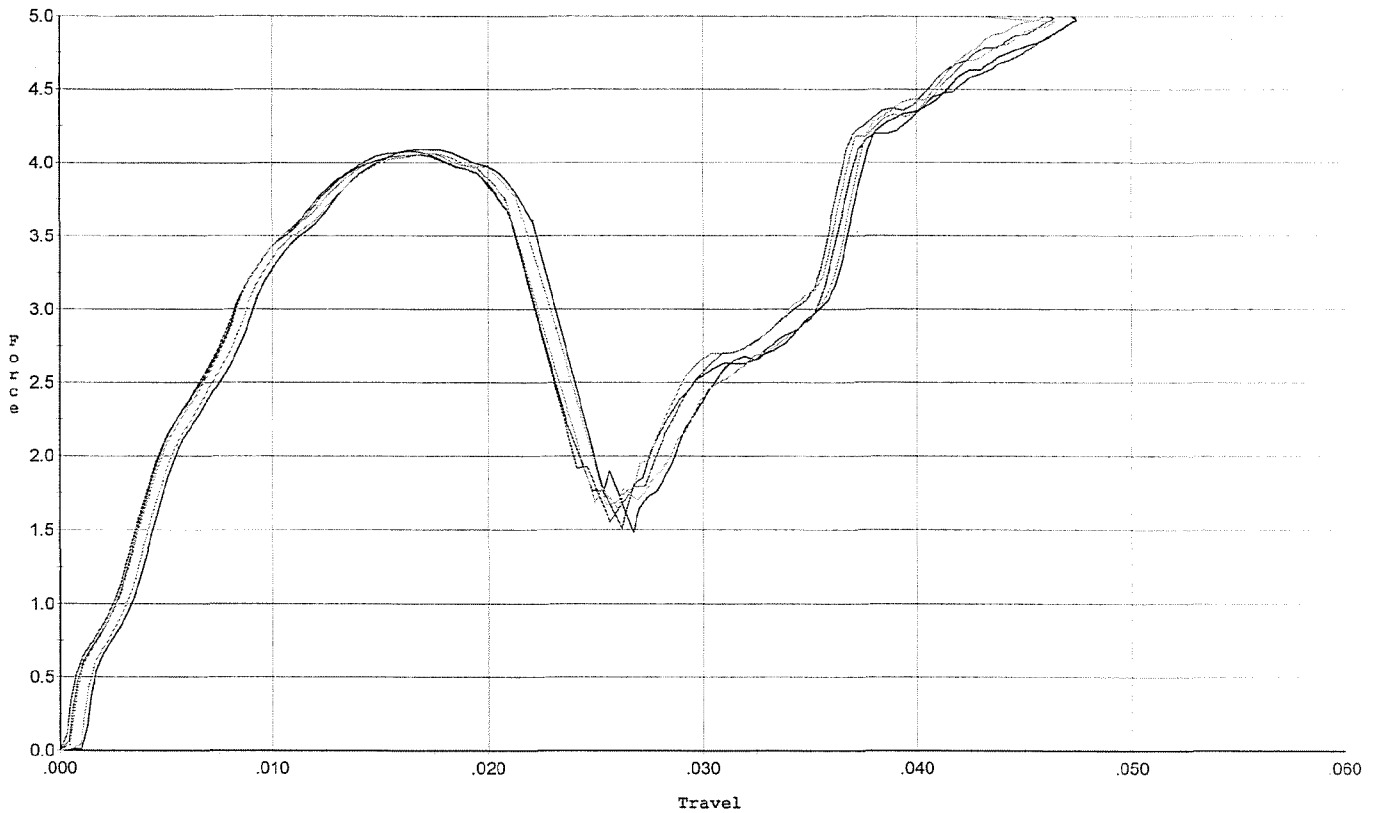
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.022	0.00	0.031	0.058		Set Trigger
2	4.120	0.021	0.00	0.030	0.057		Set Trigger
3	4.115	0.022	0.00	0.030	0.060		Set Trigger
4	4.094	0.021	0.00	0.030	0.057		Set Trigger
5	4.107	0.021	0.00	0.030	0.057		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



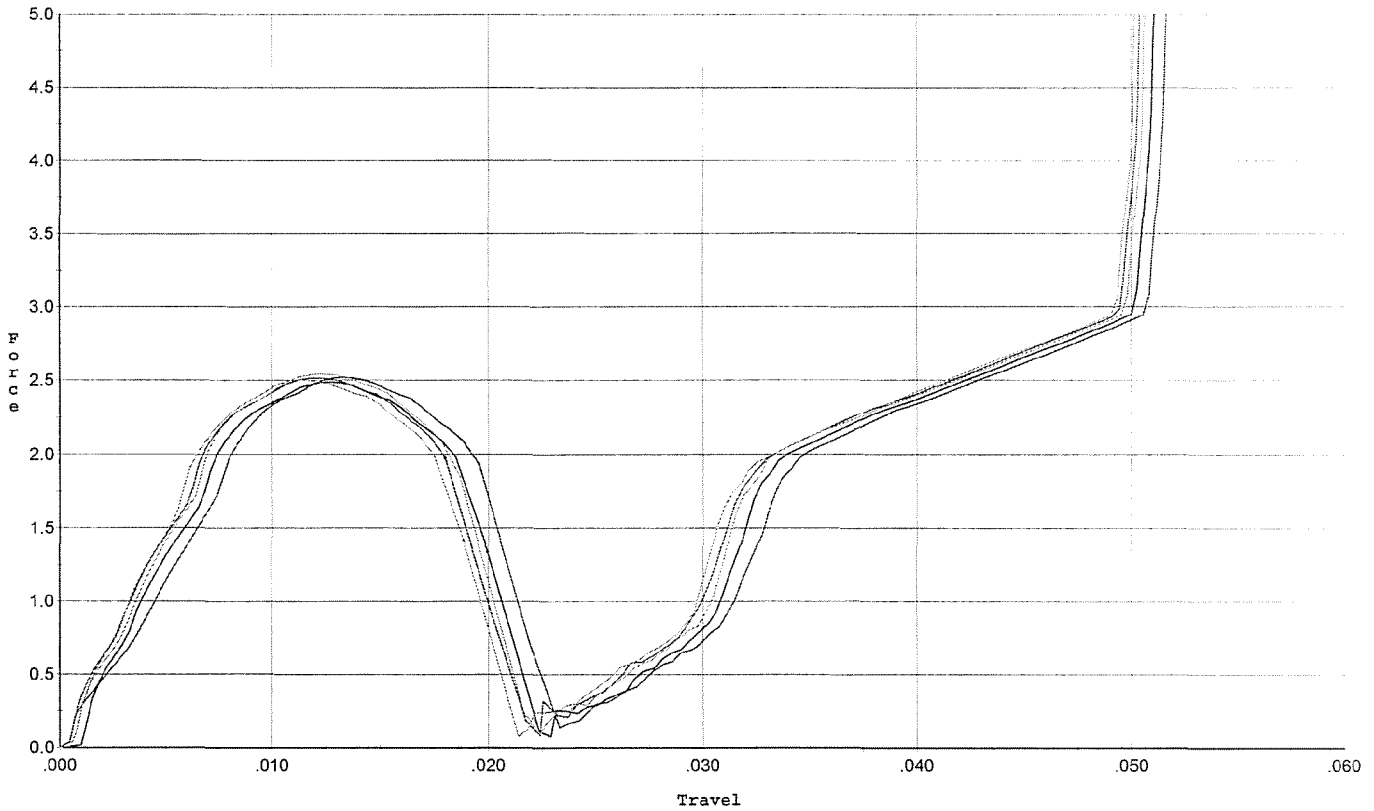
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.021	0.00	0.030	0.058		Set Trigger
2	4.091	0.022	0.00	0.030	0.059		Set Trigger
3	4.054	0.021	0.00	0.030	0.057		Set Trigger
4	4.064	0.023	0.00	0.030	0.062		Set Trigger
5	4.063	0.021	0.00	0.030	0.057		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



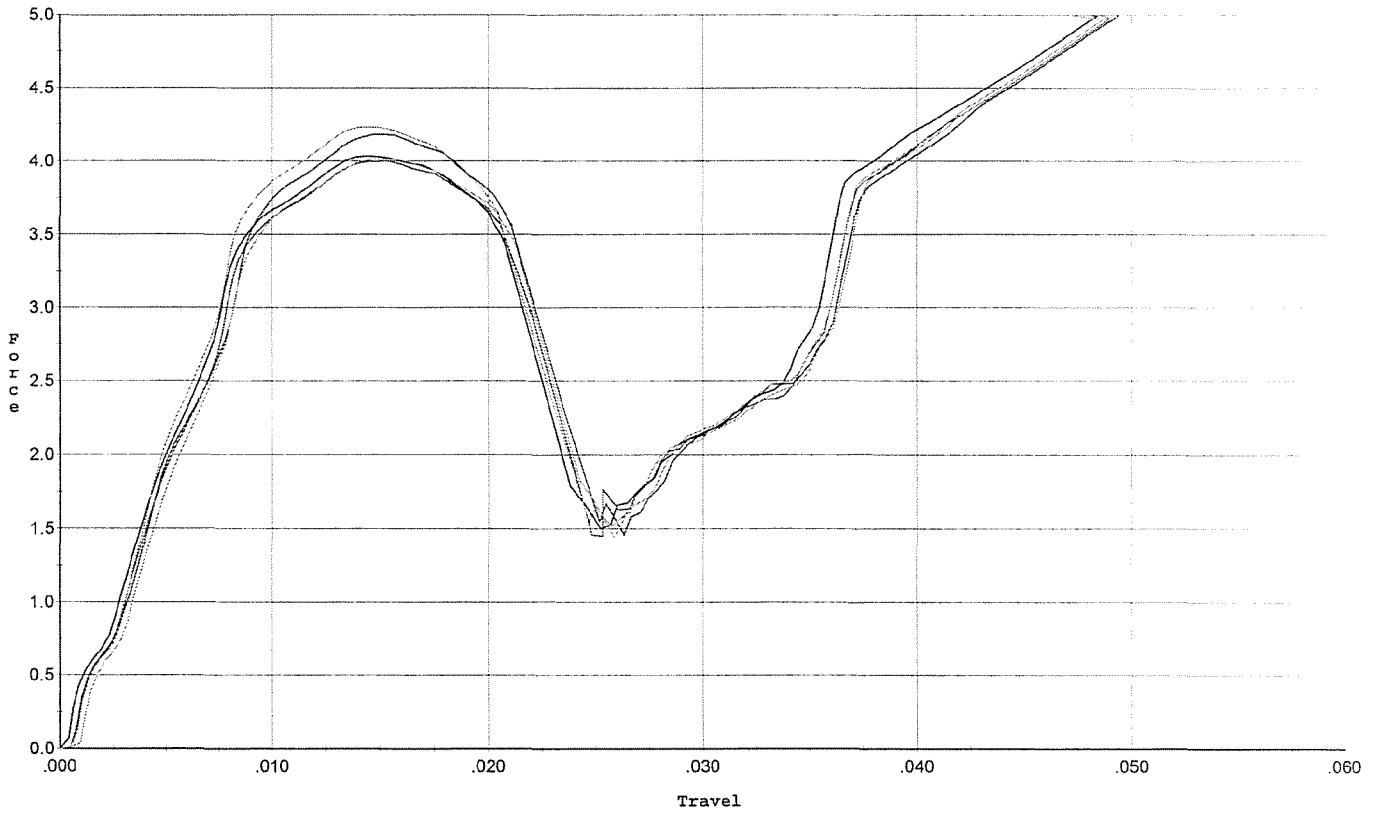
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.020	0.00	0.035	0.033		Set Trigger
2	2.487	0.020	0.00	0.035	0.033		Set Trigger
3	2.515	0.018	0.00	0.036	0.031		Set Trigger
4	2.545	0.019	0.00	0.035	0.032		Set Trigger
5	2.505	0.019	0.00	0.035	0.032		Set Trigger

Aug 2, 51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.021	0.00	0.031	0.058		Set Trigger
2	4.034	0.021	0.00	0.031	0.057		Set Trigger
3	3.997	0.022	0.00	0.031	0.059		Set Trigger
4	4.016	0.021	0.00	0.031	0.056		Set Trigger
5	4.233	0.020	0.00	0.031	0.057		Set Trigger

Aug 4.09