

66858464

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



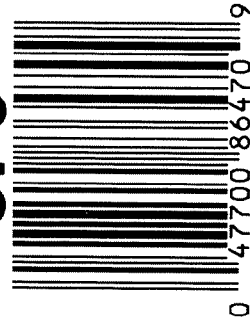
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6858464

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6858464

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	6/20/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/23	SP
540	APPLY COATINGS (BARREL ACTION)		7/17	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

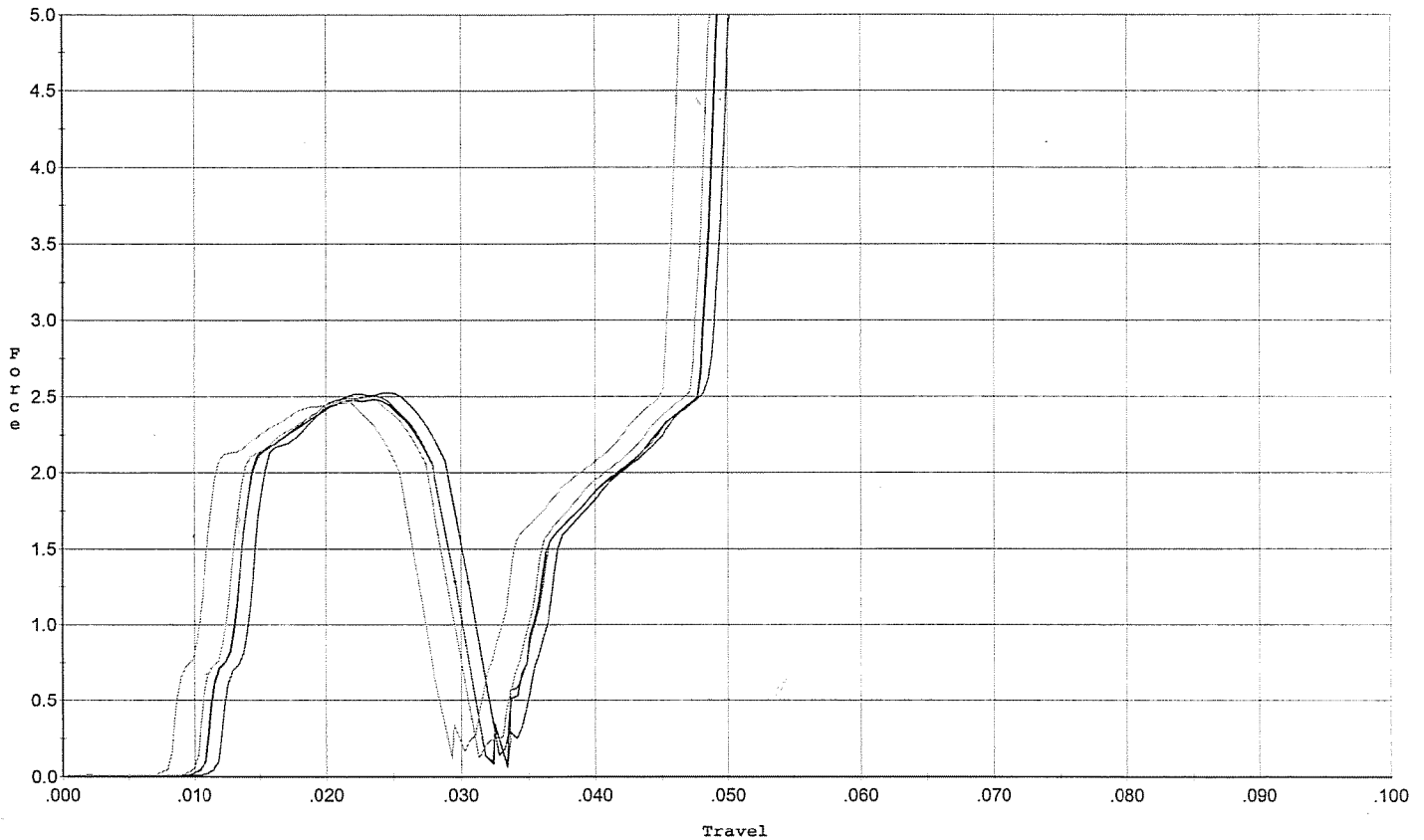
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	8-19-09	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>3⁰</u>	8-19-09	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>024</u> <u>024</u> <u>024</u>	8-19-09	RTZ
	J) ASSEMBLE STOCK		8-13-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-19-09	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	8-18-09	Pgn
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-18-09	P.J.
670	FINAL INSPECTION A) HEADSPACE		8-19-09	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>263</u> <u>268</u> <u>262</u> <u>270</u> <u>261</u>	8-19-09	RTZ
	C) FUNCTION		8-19-09	RTZ
690	PACK		8/20/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



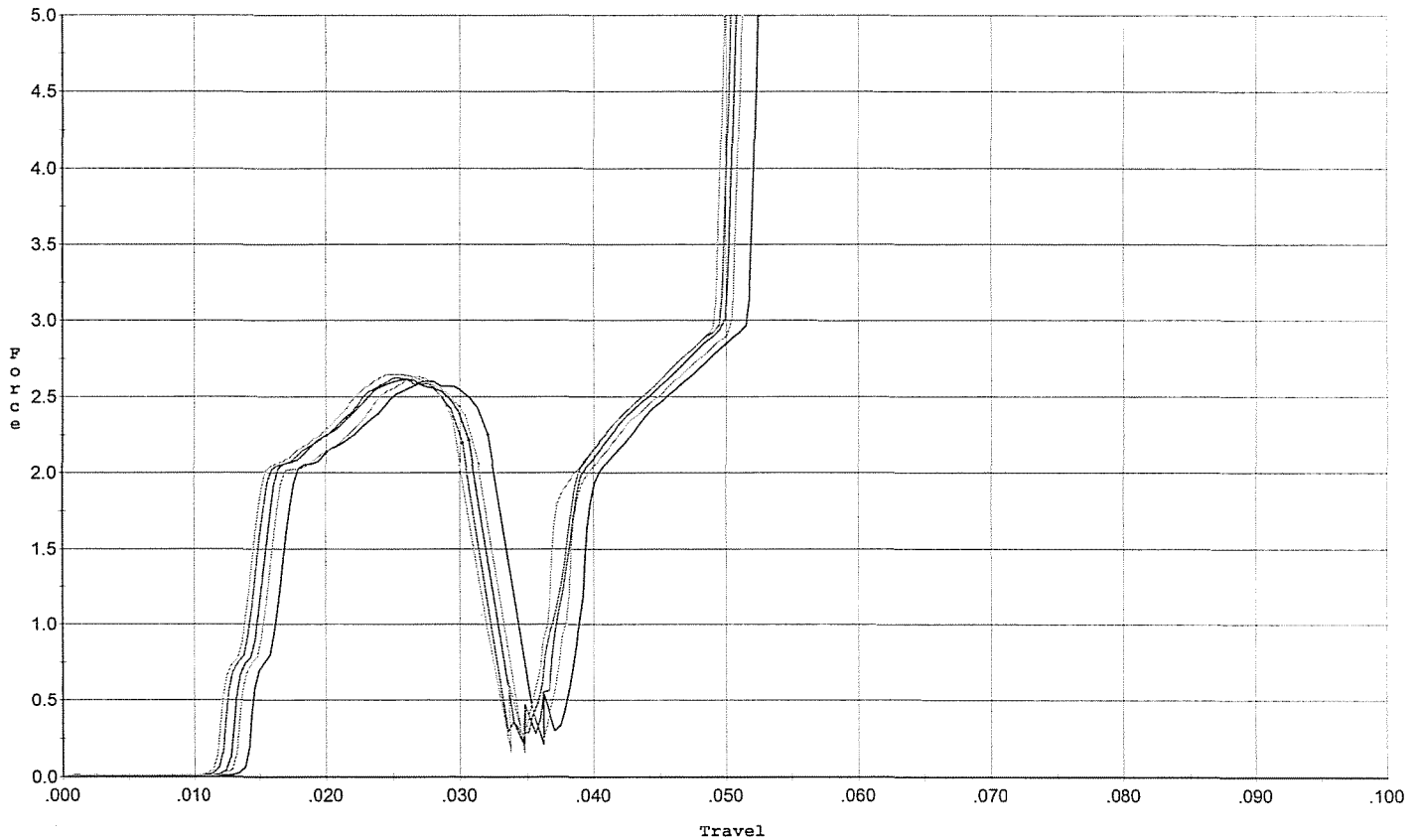
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.031	0.012	0.024	0.037		Set Trigger
2	2.481	0.030	0.011	0.024	0.037		Set Trigger
3	2.508	0.030	0.011	0.024	0.037		Set Trigger
4	2.471	0.025	0.008	0.025	0.035		Set Trigger
5	2.494	0.027	0.010	0.024	0.035		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



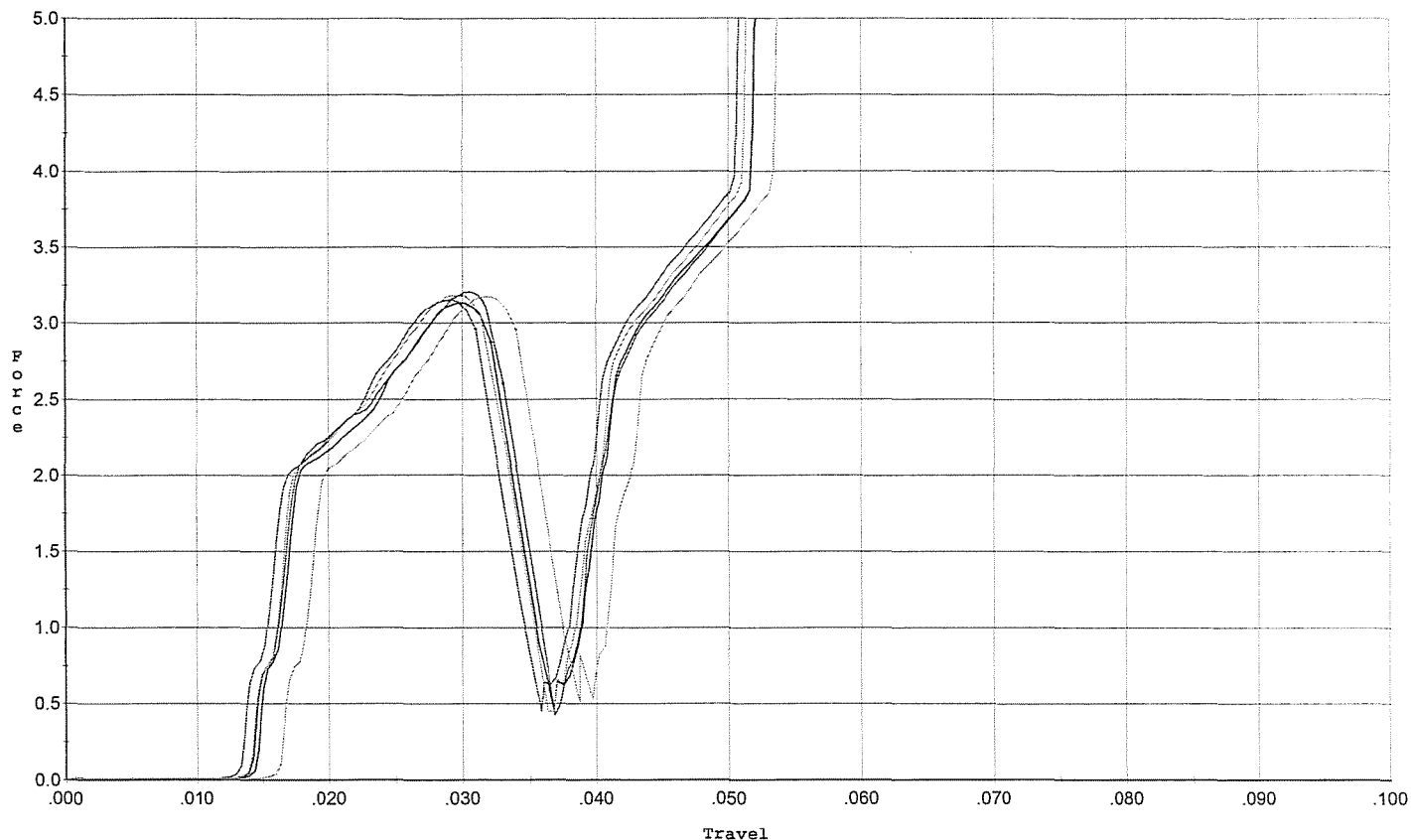
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.614	0.031	0.013	0.023	0.038		Set Trigger
2	2.602	0.032	0.014	0.023	0.038		Set Trigger
3	2.621	0.030	0.012	0.023	0.038		Set Trigger
4	2.647	0.029	0.012	0.023	0.038		Set Trigger
5	2.620	0.031	0.013	0.023	0.038		Set Trigger

A-262

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



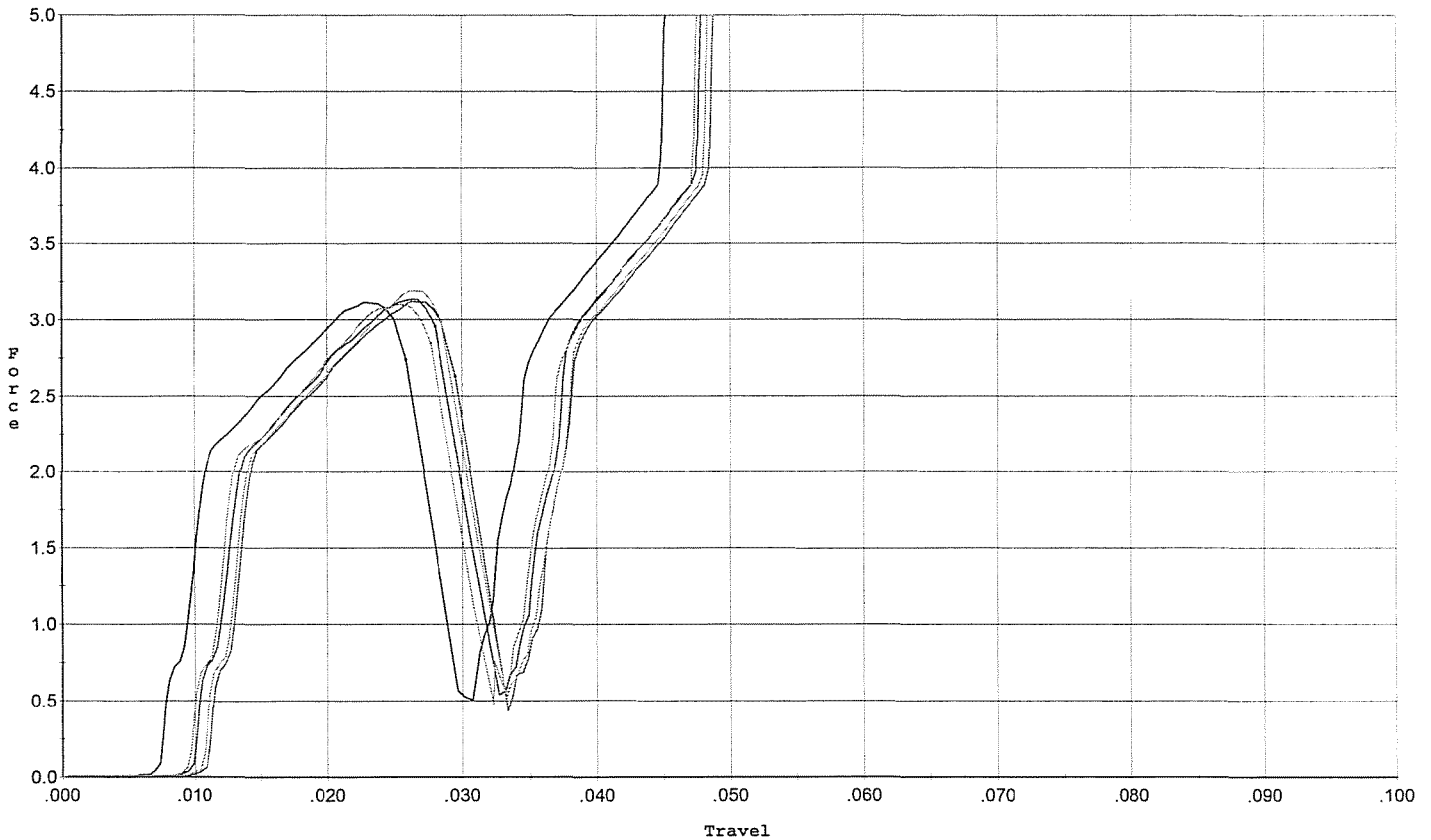
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.206	0.033	0.014	0.021	0.046		Set Trigger
2	3.135	0.032	0.015	0.022	0.043		Set Trigger
3	3.156	0.031	0.014	0.021	0.043		Set Trigger
4	3.184	0.033	0.014	0.021	0.045		Set Trigger
5	3.174	0.034	0.016	0.022	0.043		Set Trigger

A-3-17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



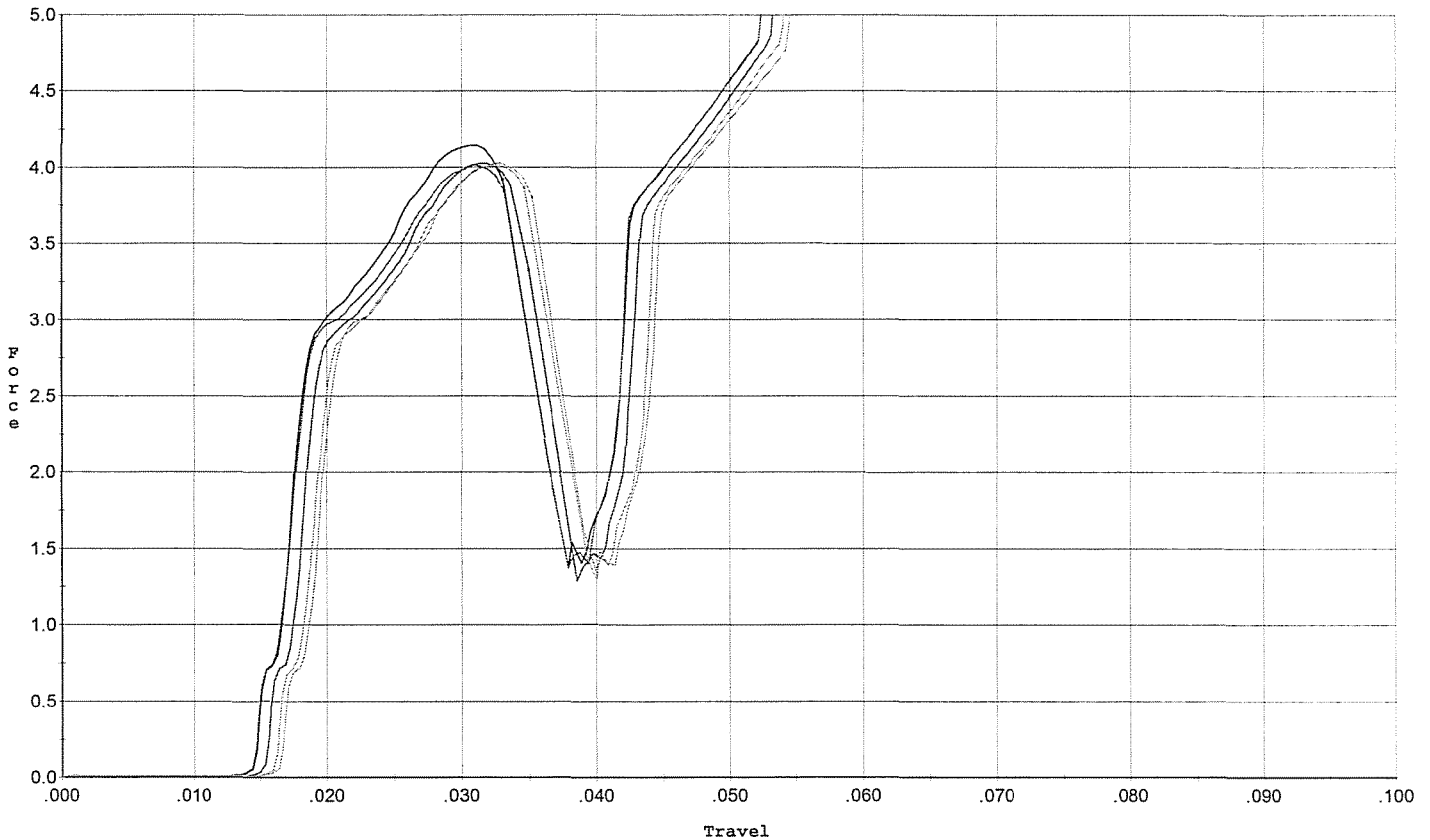
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.028	0.010	0.021	0.044		Set Trigger
2	3.117	0.026	0.008	0.020	0.044		Set Trigger
3	3.123	0.030	0.011	0.021	0.045		Set Trigger
4	3.189	0.028	0.011	0.021	0.043		Set Trigger
5	3.102	0.028	0.010	0.021	0.043		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



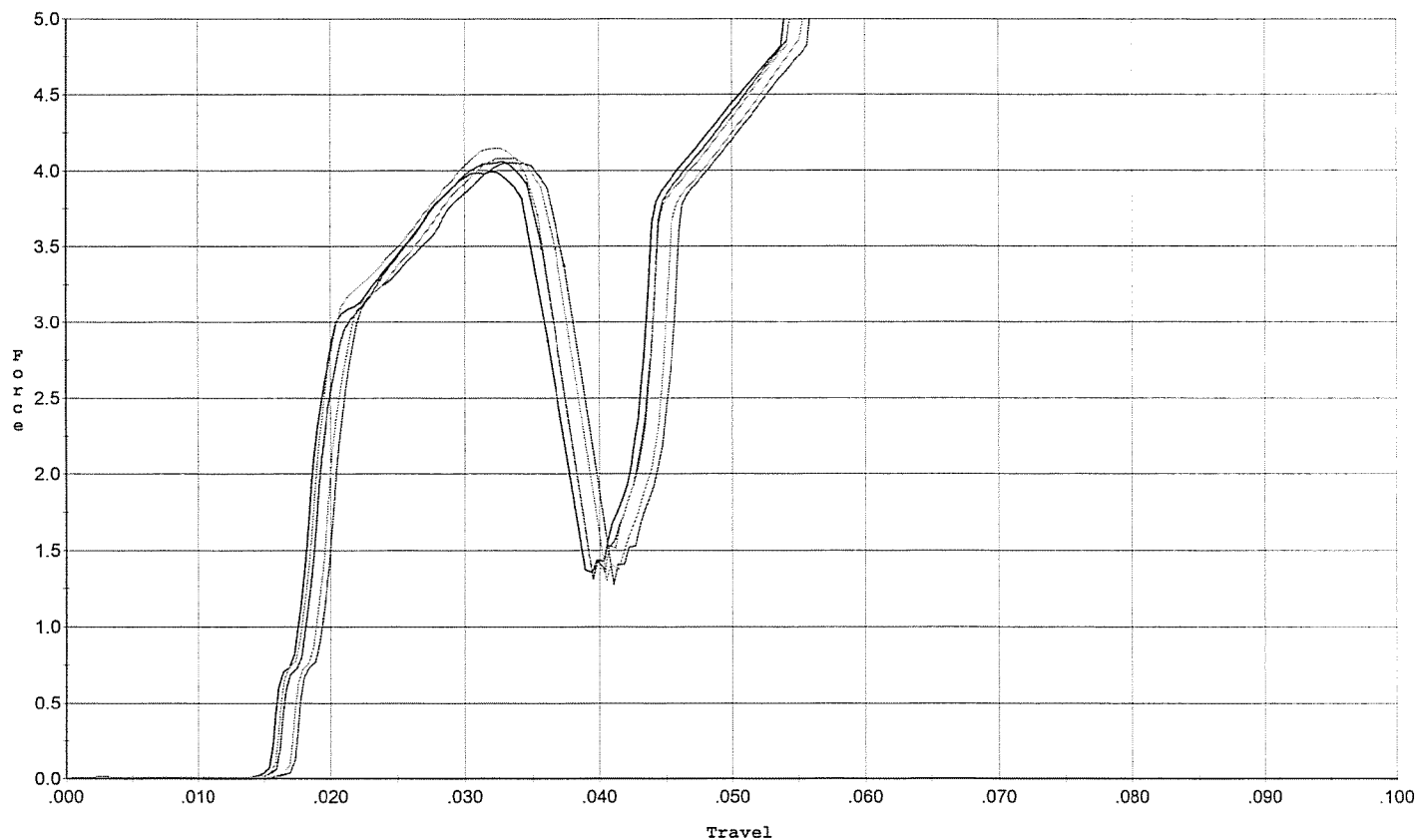
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.035	0.016	0.019	0.060		Set Trigger
2	4.145	0.033	0.015	0.019	0.060		Set Trigger
3	4.019	0.033	0.015	0.019	0.058		Set Trigger
4	4.012	0.035	0.016	0.020	0.058		Set Trigger
5	4.029	0.035	0.017	0.020	0.059		Set Trigger

A-4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



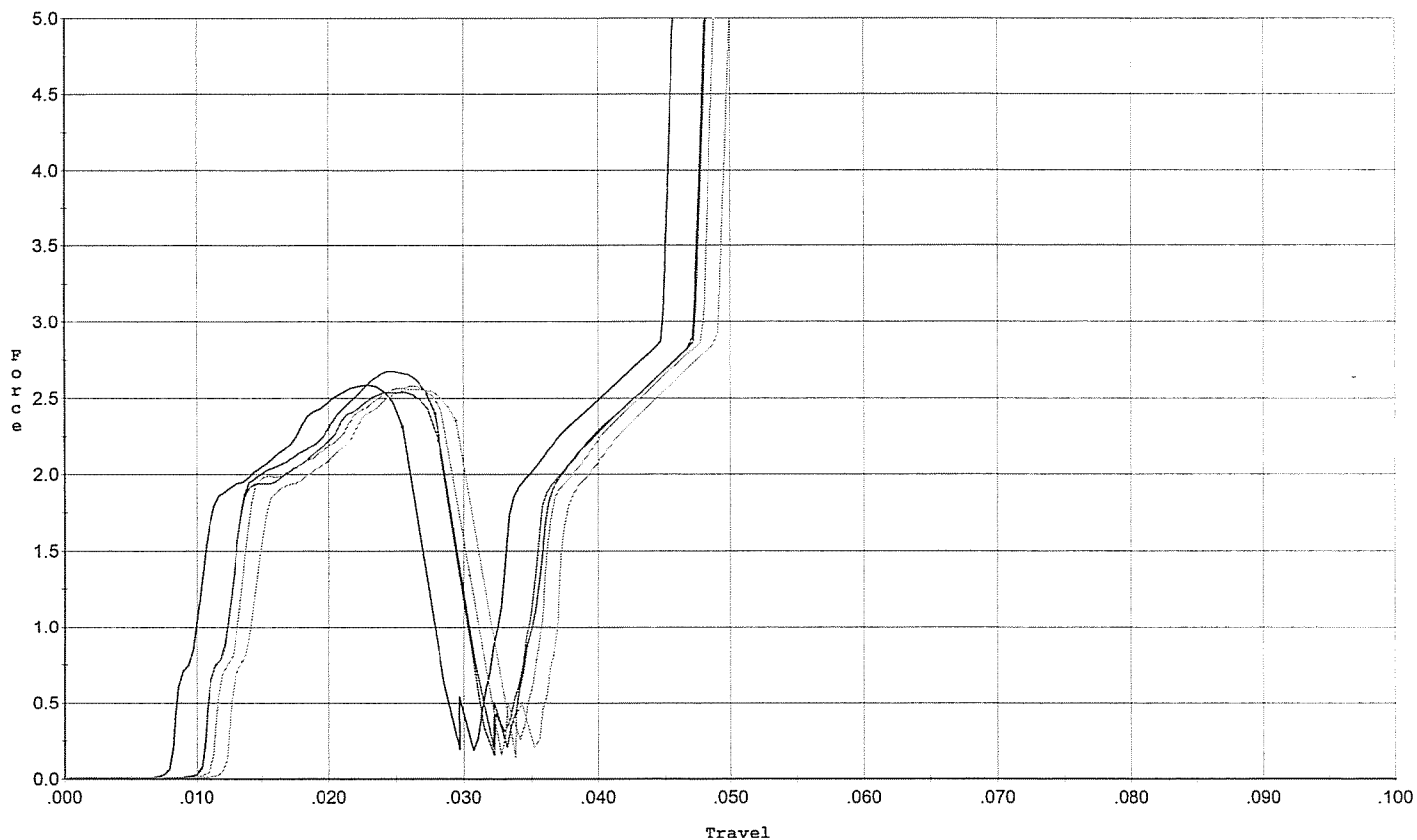
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.036	0.016	0.020	0.062		Set Trigger
2	3.993	0.036	0.016	0.019	0.063		Set Trigger
3	4.051	0.037	0.017	0.020	0.064		Set Trigger
4	4.082	0.037	0.017	0.020	0.064		Set Trigger
5	4.145	0.035	0.016	0.019	0.064		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



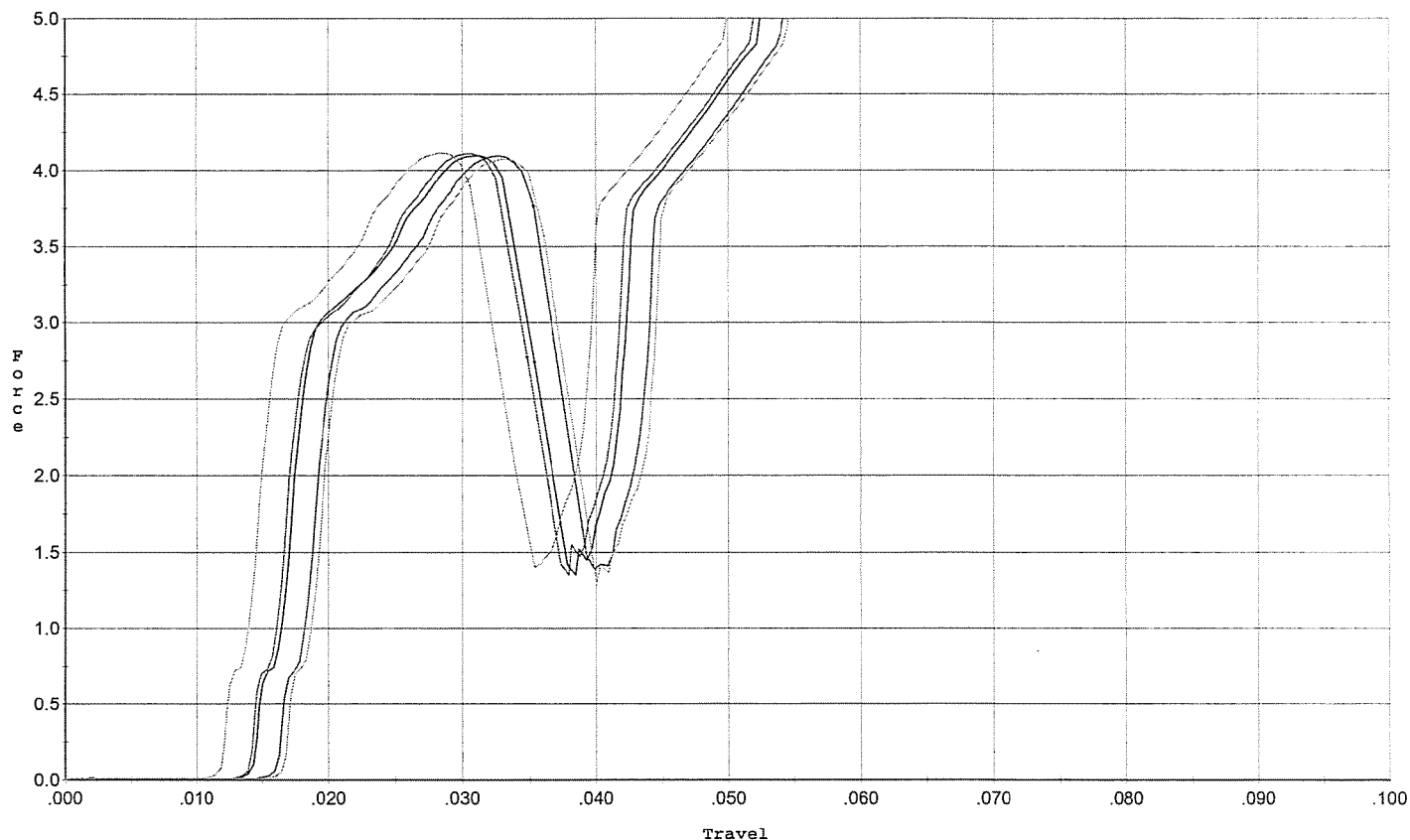
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.676	0.028	0.011	0.022	0.037		Set Trigger
2	2.584	0.025	0.008	0.023	0.035		Set Trigger
3	2.539	0.028	0.011	0.023	0.036		Set Trigger
4	2.560	0.029	0.012	0.023	0.035		Set Trigger
5	2.580	0.030	0.011	0.022	0.038		Set Trigger

A. 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.035	0.016	0.020	0.061		Set Trigger
2	4.099	0.035	0.014	0.018	0.064		Set Trigger
3	4.111	0.035	0.014	0.018	0.064		Set Trigger
4	4.072	0.036	0.017	0.020	0.062		Set Trigger
5	4.114	0.031	0.012	0.018	0.059		Set Trigger

A 4.09