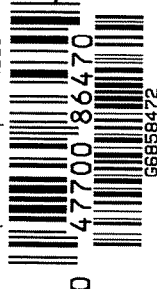


G6858472

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

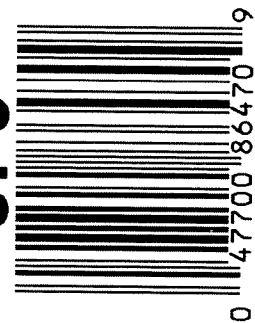


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6858472

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6858472

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6-17-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/23/09	SP
540	APPLY COATINGS (BARREL ACTION)		7/17	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

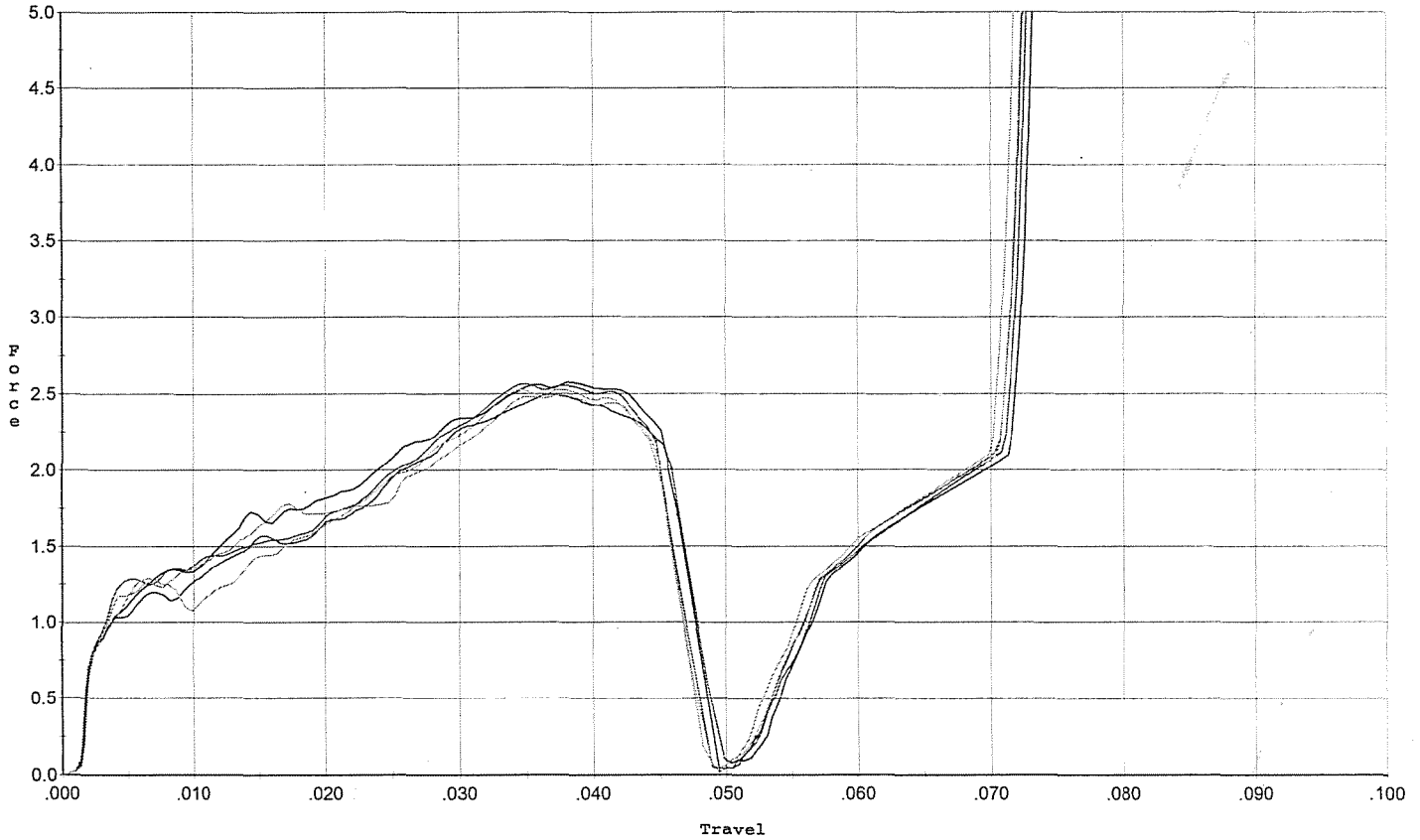
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-22-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-22-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.032</u> <u>.033</u> <u>.033</u>	8-22-09	RN
	J) ASSEMBLE STOCK		8-13-09	RJ
	K) ASSEMBLE SWIVEL STUDS		8-22-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-21-09	RP
670	FINAL INSPECTION A) HEADSPACE		8-22-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>255</u> <u>250</u> <u>240</u> <u>258</u> <u>258</u>	8-22-09	RTZ
	C) FUNCTION		8-22-09	RN
690	PACK		8/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



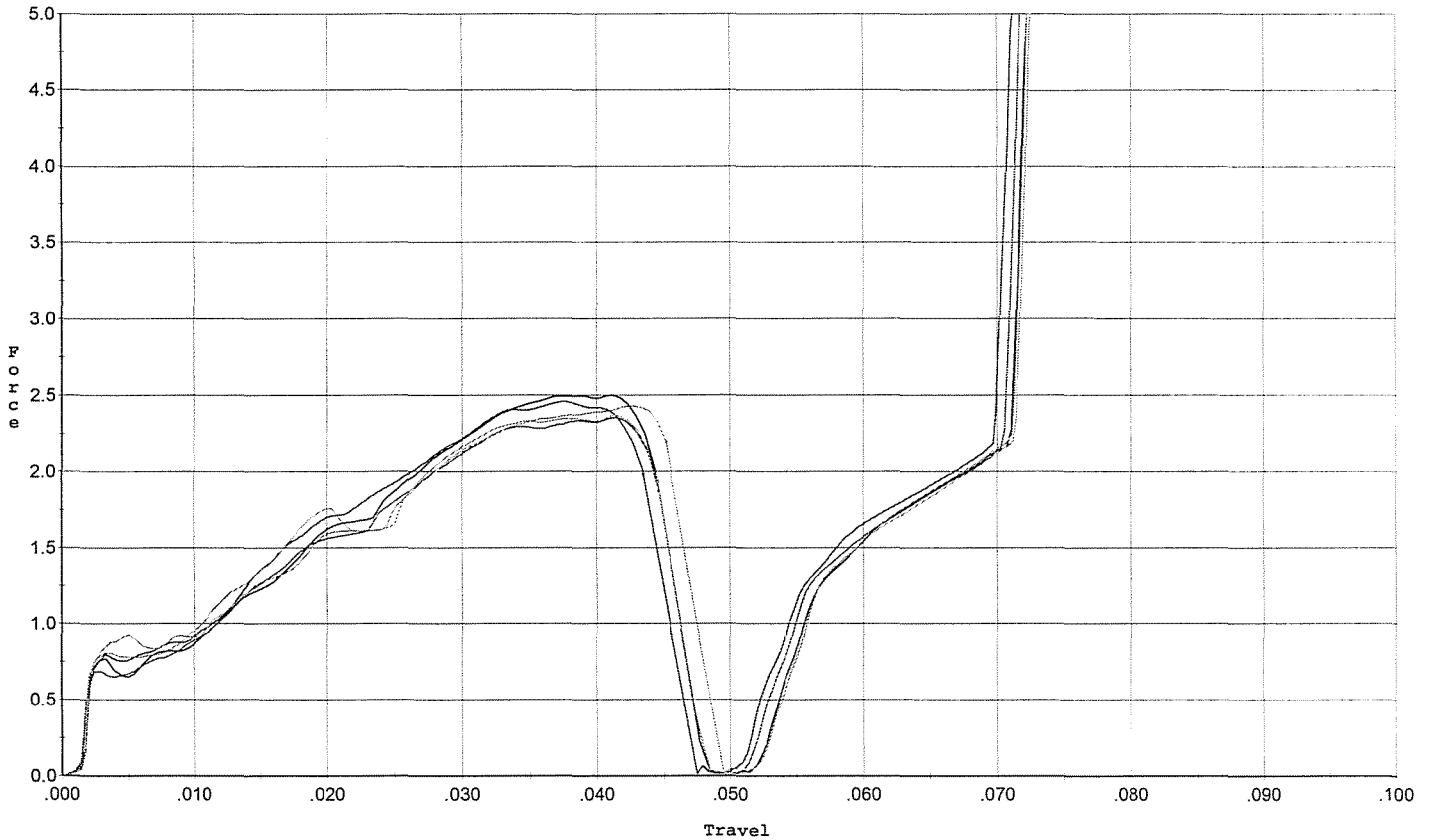
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.046	0.00	0.030	0.079		Set Trigger
2	2.575	0.046	0.00	0.030	0.084		Set Trigger
3	2.564	0.045	0.00	0.031	0.079		Set Trigger
4	2.528	0.045	0.00	0.031	0.077		Set Trigger
5	2.491	0.045	0.00	0.030	0.078		Set Trigger

A-253

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



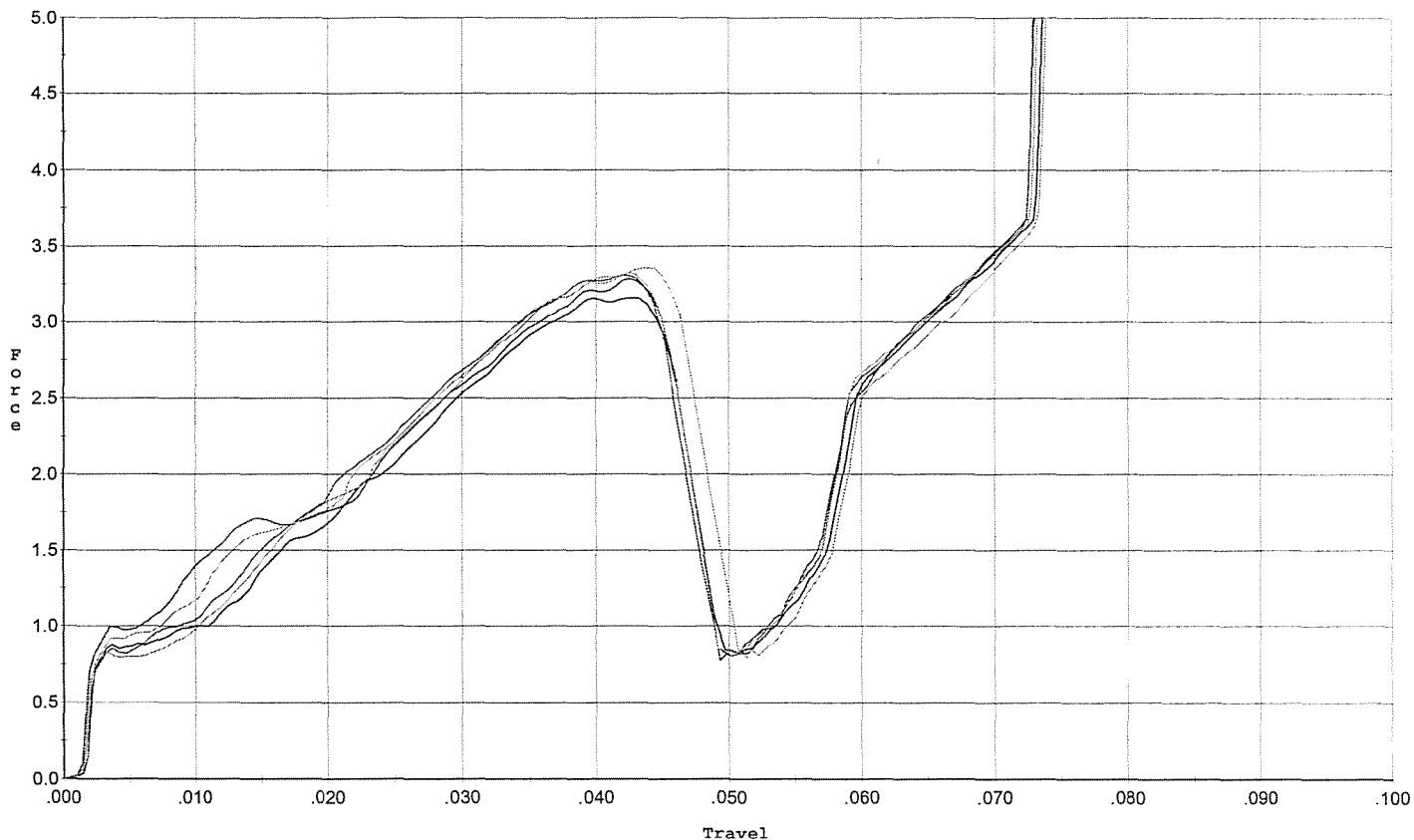
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.457	0.043	0.00	0.031	0.070		Set Trigger
2	2.500	0.045	0.00	0.031	0.071		Set Trigger
3	2.353	0.045	0.00	0.031	0.069		Set Trigger
4	2.371	0.045	0.00	0.032	0.071		Set Trigger
5	2.428	0.045	0.00	0.030	0.072		Set Trigger

A-2-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



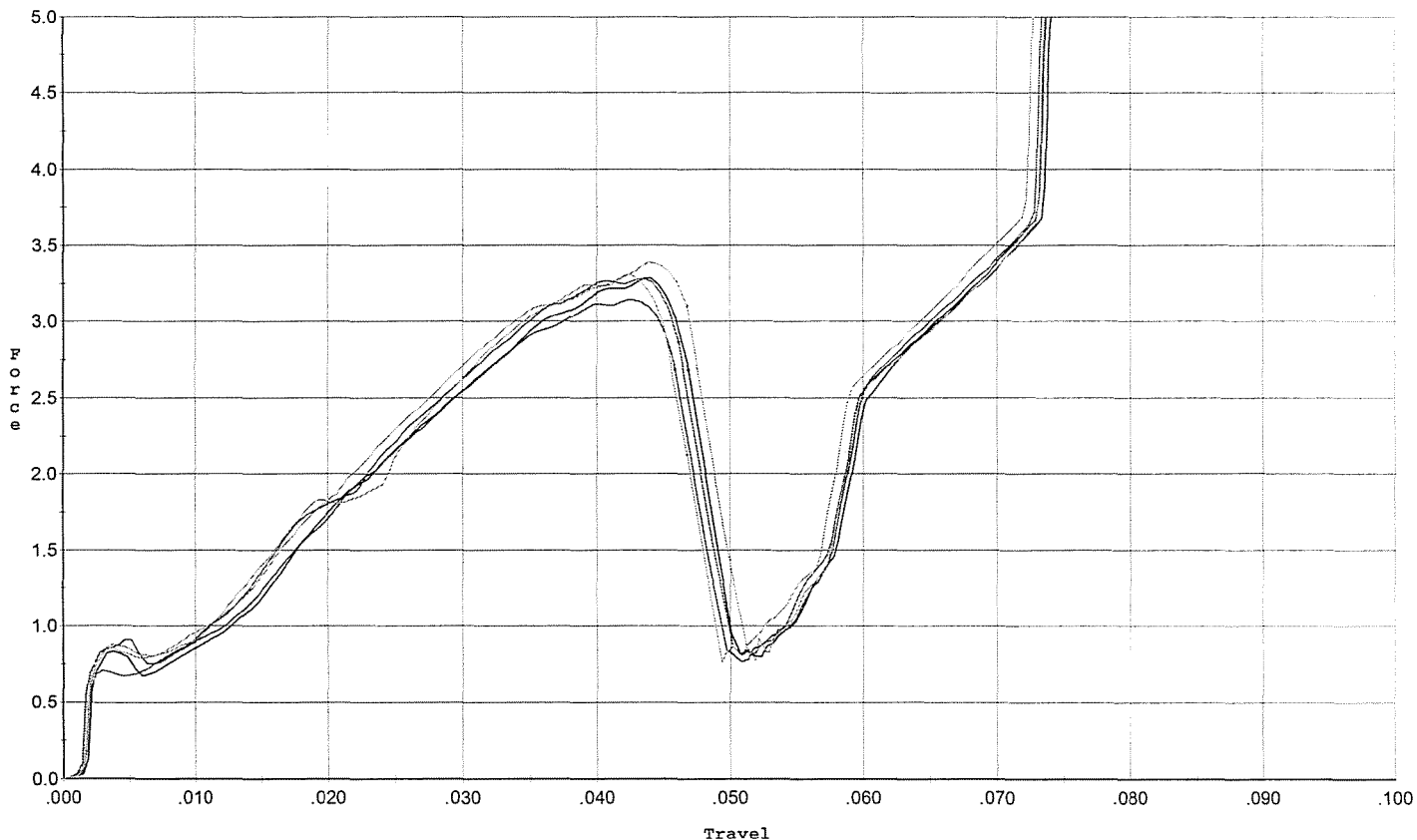
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.285	0.046	0.009	0.029	0.093		Set Trigger
2	3.159	0.046	0.015	0.030	0.087		Set Trigger
3	3.309	0.045	0.014	0.029	0.090		Set Trigger
4	3.323	0.046	0.011	0.029	0.093		Set Trigger
5	3.361	0.046	0.023	0.029	0.093		Set Trigger

A-3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



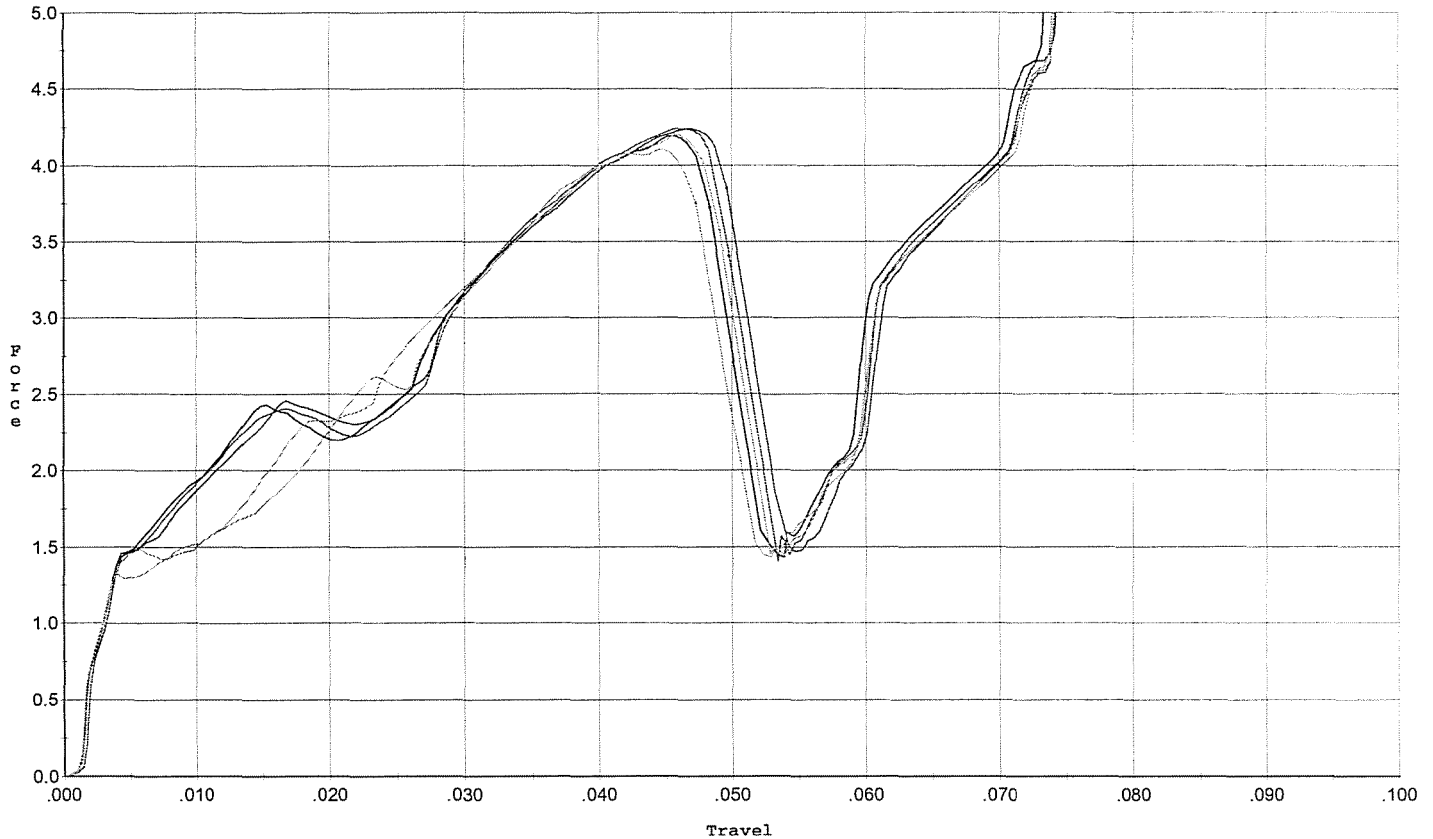
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.141	0.046	0.00	0.030	0.086		Set Trigger
2	3.285	0.047	0.017	0.029	0.089		Set Trigger
3	3.282	0.046	0.015	0.029	0.090		Set Trigger
4	3.309	0.047	0.015	0.029	0.092		Set Trigger
5	3.387	0.047	0.024	0.028	0.093		Set Trigger

A-3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 l;b



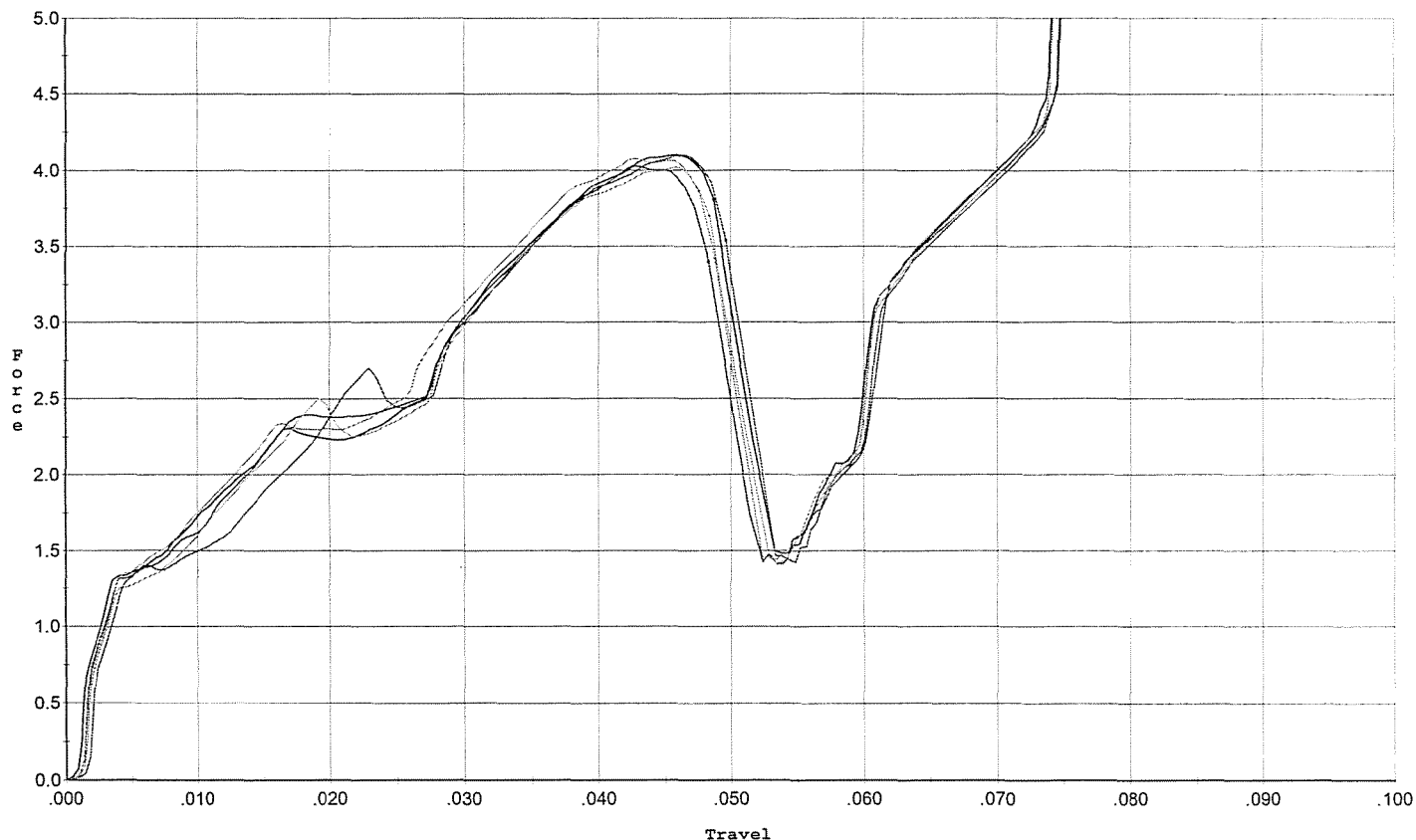
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.050	0.027	0.025	0.132		Set Trigger
2	4.194	0.048	0.026	0.025	0.127		Set Trigger
3	4.242	0.050	0.027	0.025	0.132		Set Trigger
4	4.200	0.049	0.019	0.026	0.125		Set Trigger
5	4.107	0.047	0.015	0.026	0.120		Set Trigger

M4-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 l;b



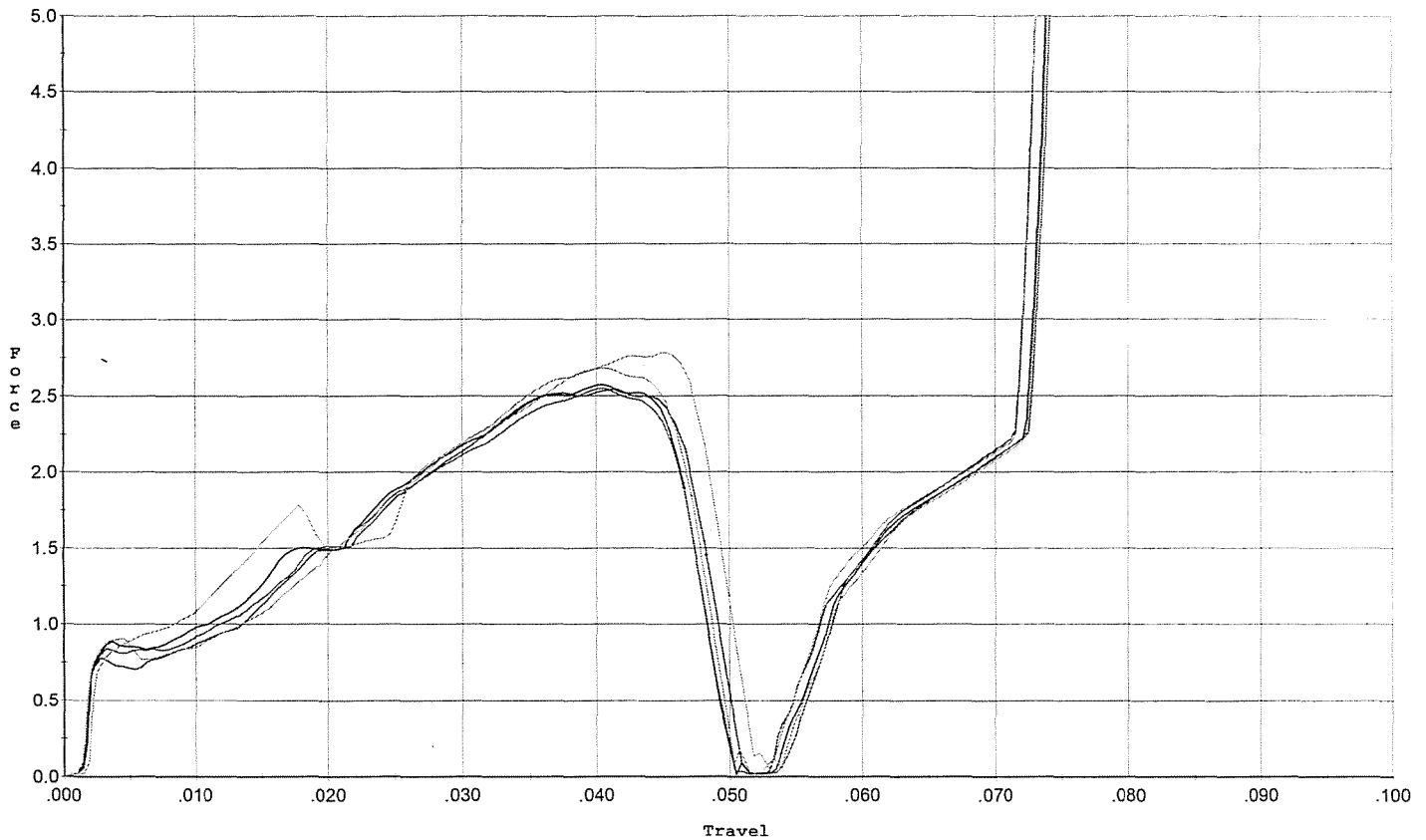
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.048	0.028	0.027	0.122		Set Trigger
2	4.101	0.049	0.028	0.026	0.125		Set Trigger
3	4.099	0.050	0.020	0.026	0.125		Set Trigger
4	4.020	0.048	0.028	0.026	0.121		Set Trigger
5	4.077	0.049	0.026	0.026	0.126		Set Trigger

A. 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



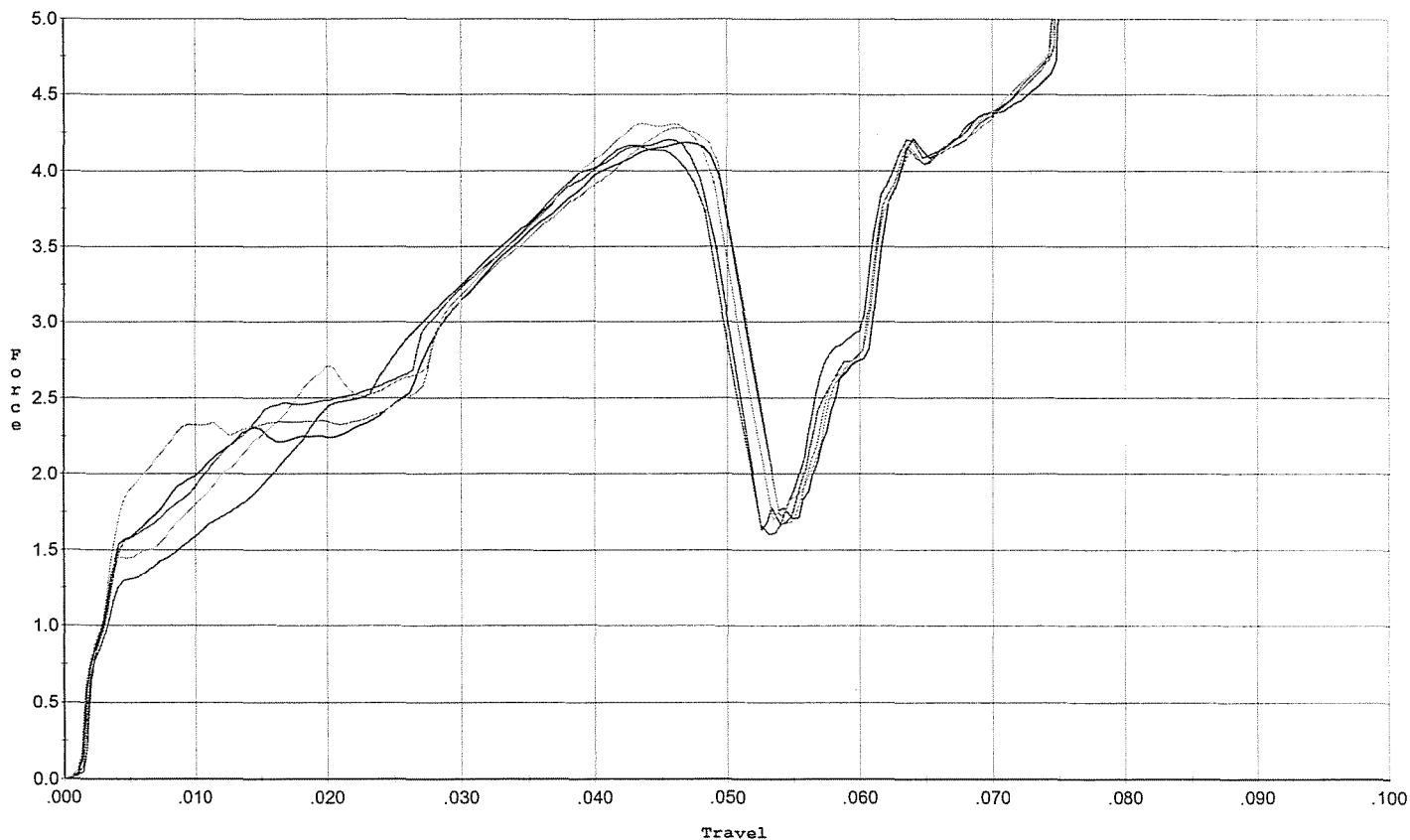
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.048	0.022	0.029	0.078		Set Trigger
2	2.571	0.047	0.016	0.031	0.077		Set Trigger
3	2.547	0.047	0.022	0.031	0.075		Set Trigger
4	2.783	0.048	0.025	0.029	0.085		Set Trigger
5	2.680	0.047	0.00	0.030	0.077		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.049	0.00	0.025	0.128		Set Trigger
2	4.186	0.049	0.027	0.025	0.132		Set Trigger
3	4.158	0.048	0.027	0.026	0.130		Set Trigger
4	4.312	0.049	0.028	0.026	0.133		Set Trigger
5	4.281	0.051	0.027	0.025	0.141		Set Trigger

A-4-77