

G6858473

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

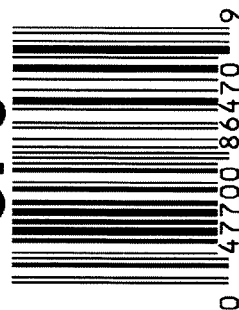
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6858473

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 685 8473

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	RPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR N	5/30/09	N
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DLW
540	APPLY COATINGS (BARREL ACTION)		6/18	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-7-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

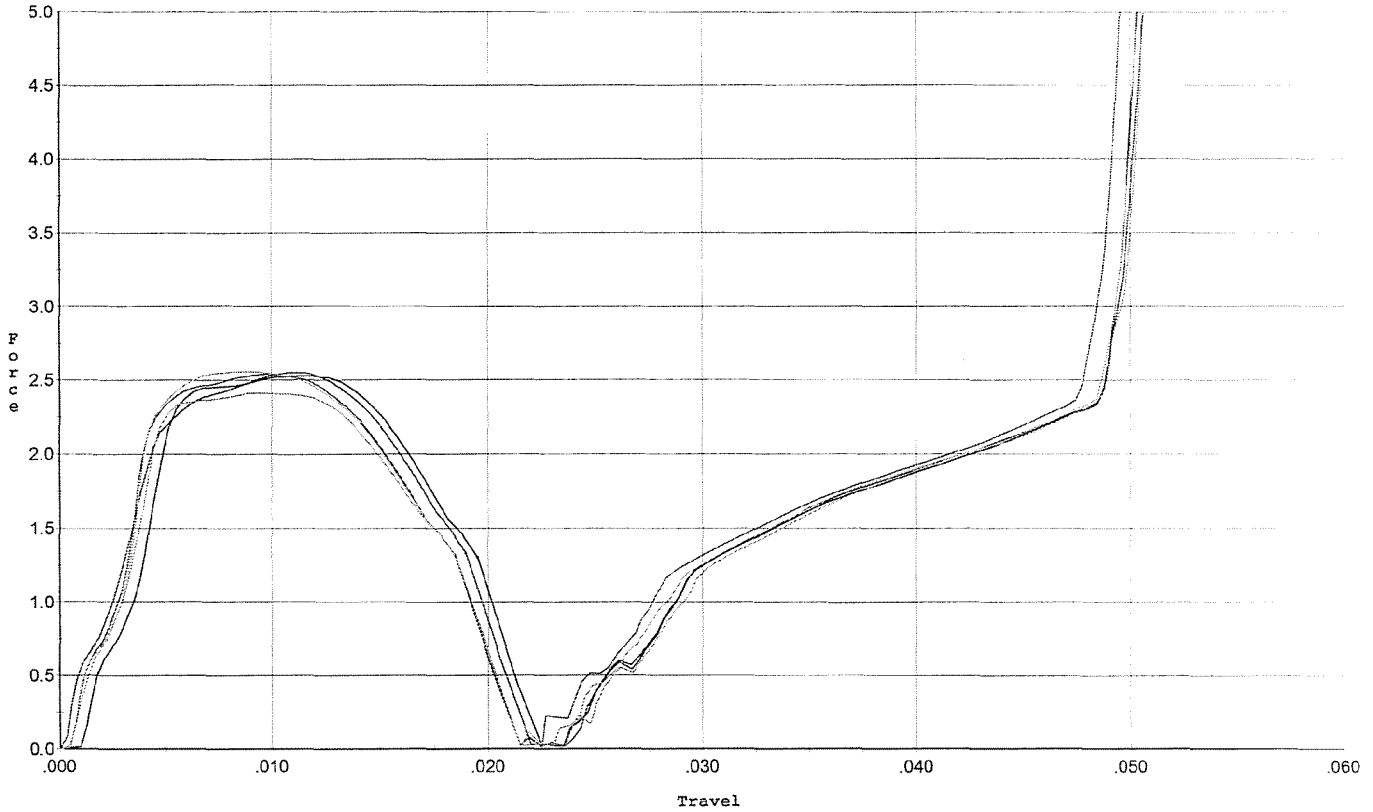
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4⁰</u> <u>4⁰</u> <u>4⁰</u>	7-30-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7⁰</u> <u>7⁰</u> <u>7⁰</u>	7-30-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	7-30-09	R.N.
	J) ASSEMBLE STOCK		7-7-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		7-30-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-09	R.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/29/09	R.P.
670	FINAL INSPECTION A) HEADSPACE		7-30-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>236</u> <u>229</u> <u>230</u> <u>233</u> <u>238</u>	7-30-09	R.N.
	C) FUNCTION		7-30-09	R.N.
690	PACK		8/6/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



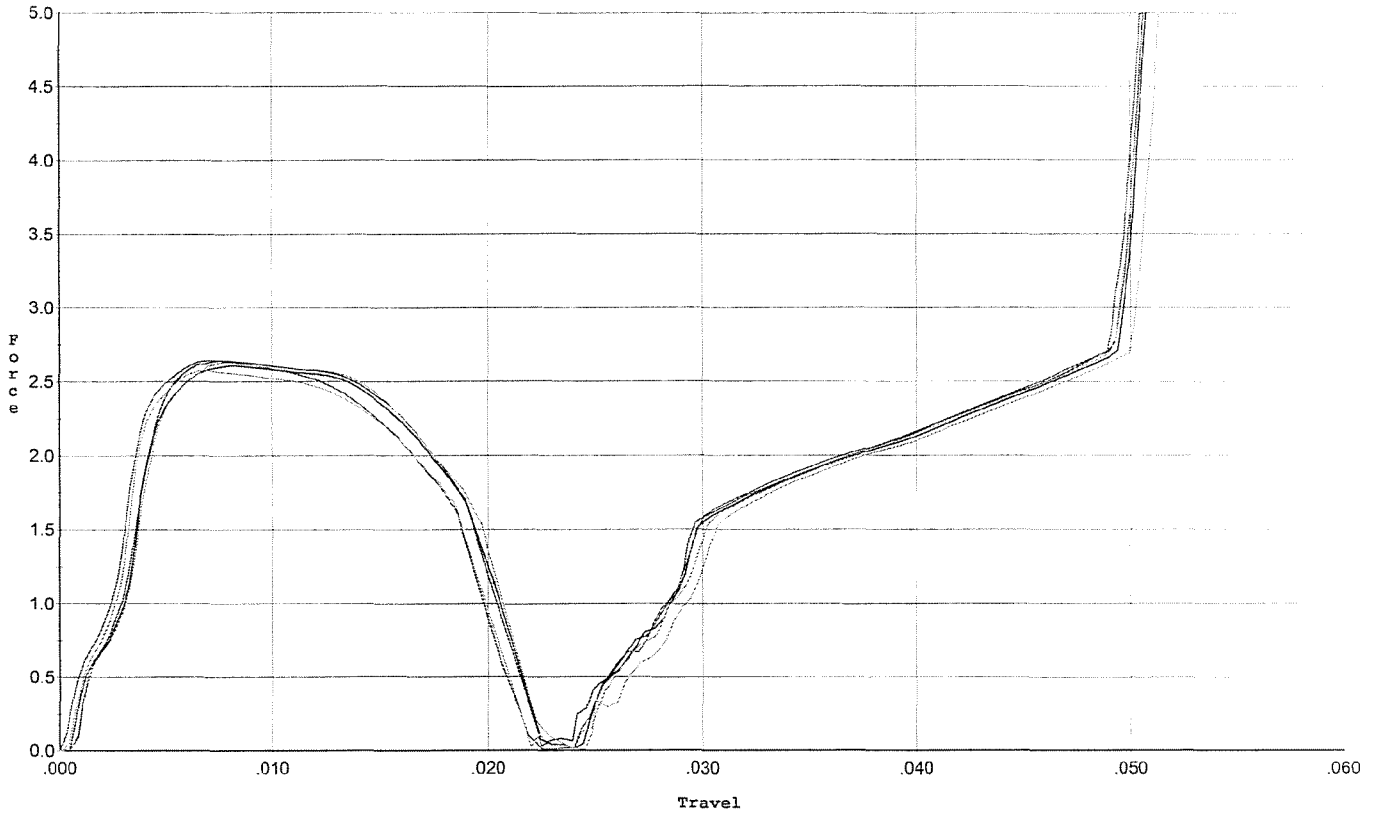
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.019	0.00	0.037	0.035		Set Trigger
2	2.527	0.020	0.00	0.036	0.034		Set Trigger
3	2.539	0.019	0.00	0.036	0.034		Set Trigger
4	2.558	0.018	0.00	0.037	0.033		Set Trigger
5	2.413	0.020	0.00	0.037	0.034		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



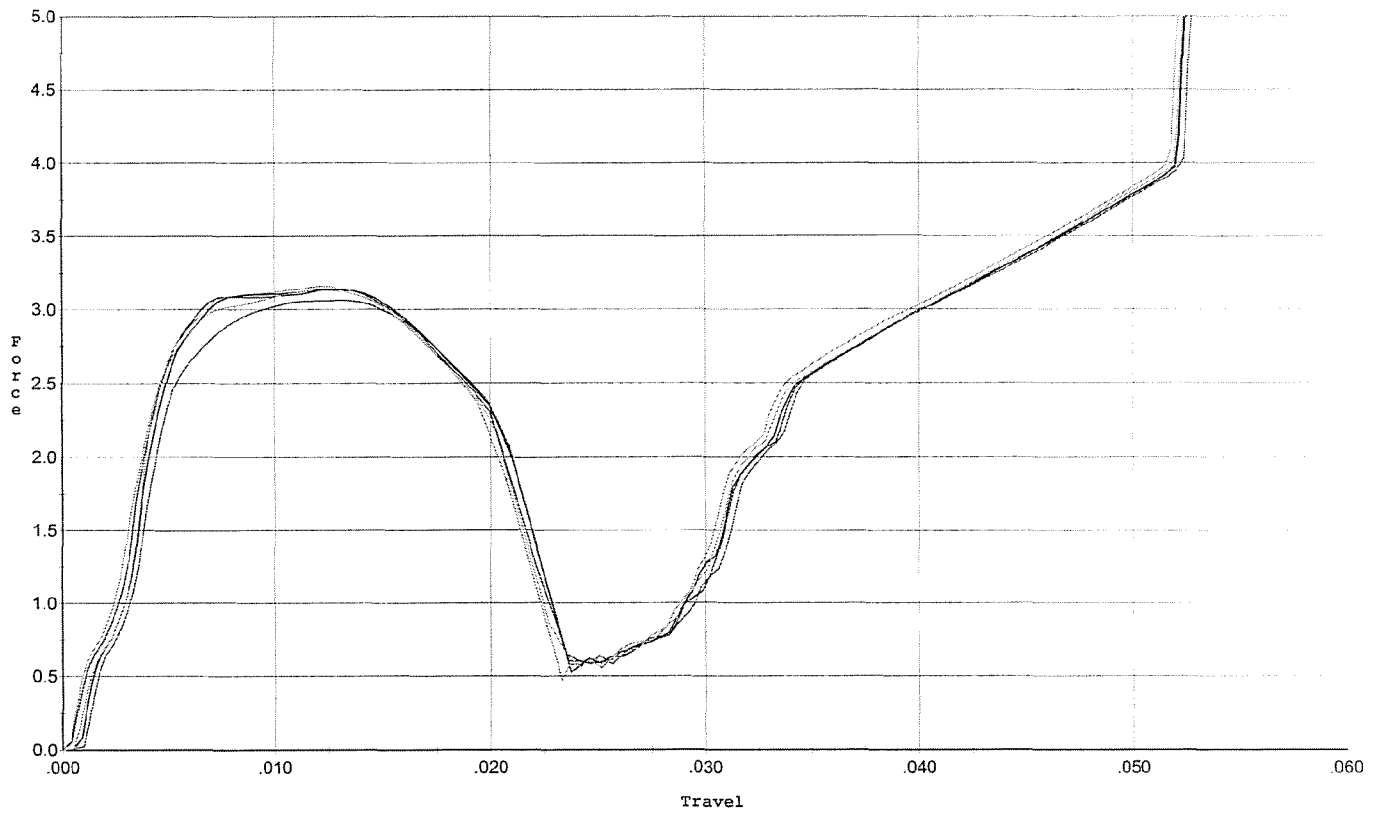
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.019	0.00	0.036	0.037		Set Trigger
2	2.607	0.020	0.00	0.036	0.038		Set Trigger
3	2.645	0.019	0.00	0.036	0.036		Set Trigger
4	2.574	0.020	0.00	0.036	0.038		Set Trigger
5	2.628	0.020	0.00	0.036	0.037		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



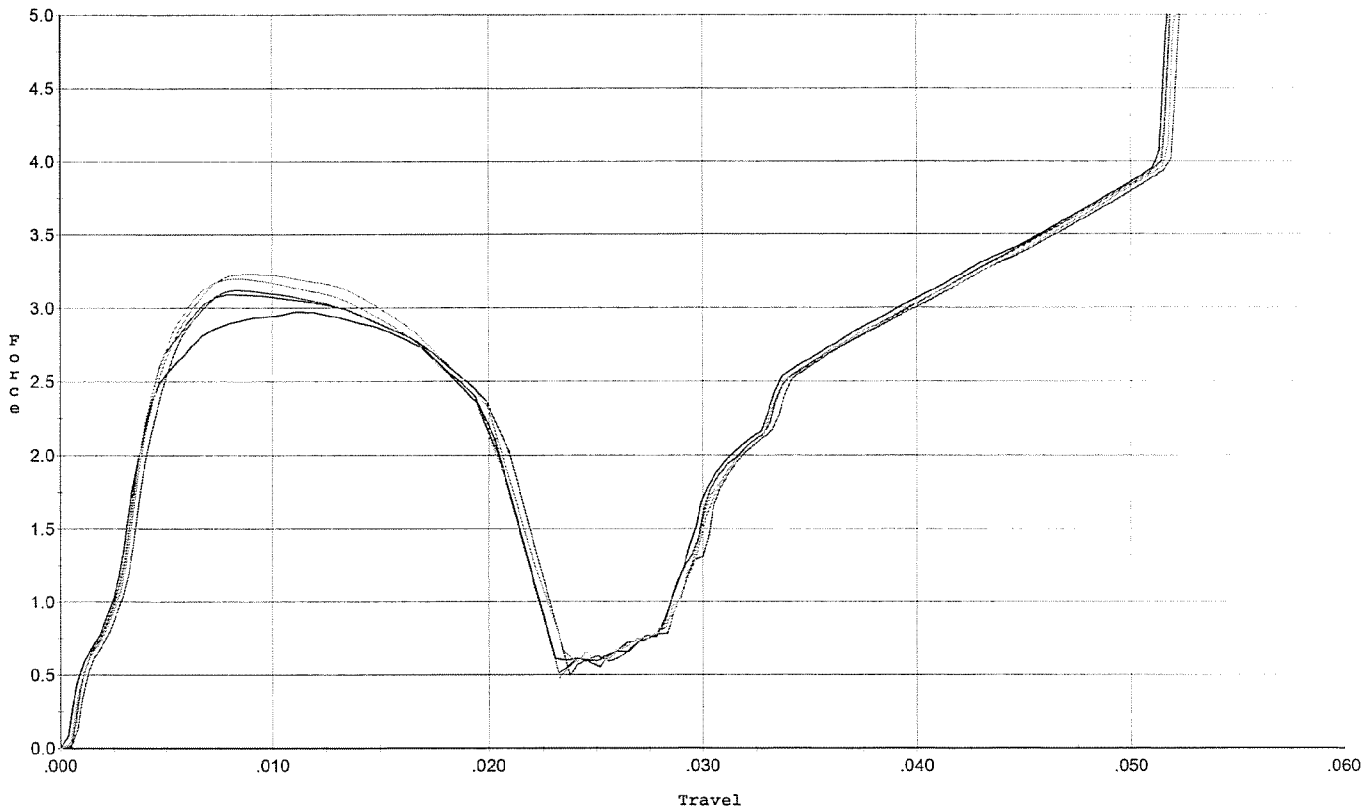
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.132	0.020	0.00	0.035	0.046		Set Trigger
2	3.138	0.021	0.00	0.034	0.048		Set Trigger
3	3.061	0.021	0.00	0.035	0.046		Set Trigger
4	3.155	0.020	0.00	0.035	0.046		Set Trigger
5	3.129	0.021	0.00	0.035	0.048		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



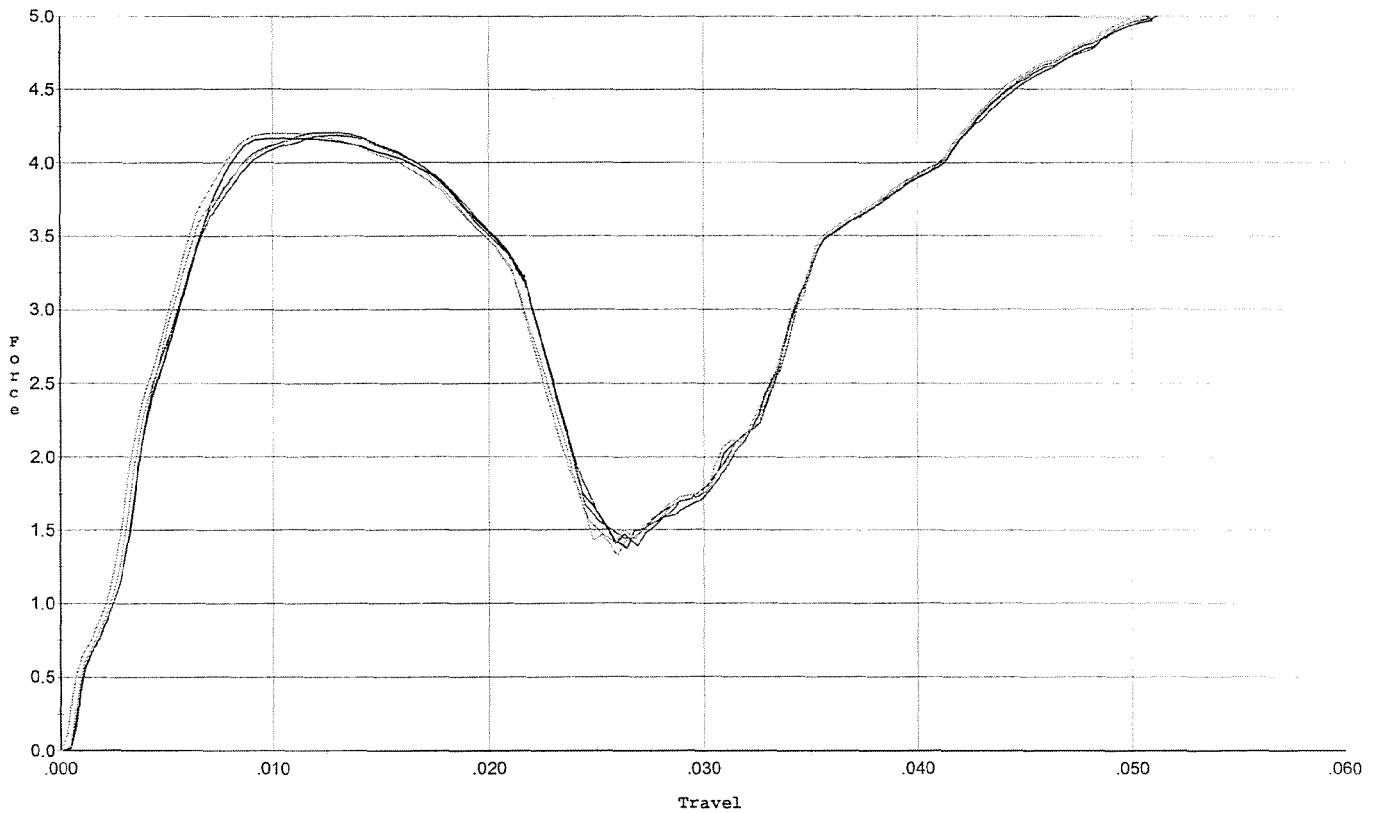
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.090	0.020	0.00	0.034	0.047		Set Trigger
2	2.971	0.020	0.00	0.034	0.045		Set Trigger
3	3.120	0.021	0.00	0.034	0.047		Set Trigger
4	3.200	0.021	0.00	0.034	0.048		Set Trigger
5	3.229	0.020	0.00	0.035	0.047		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



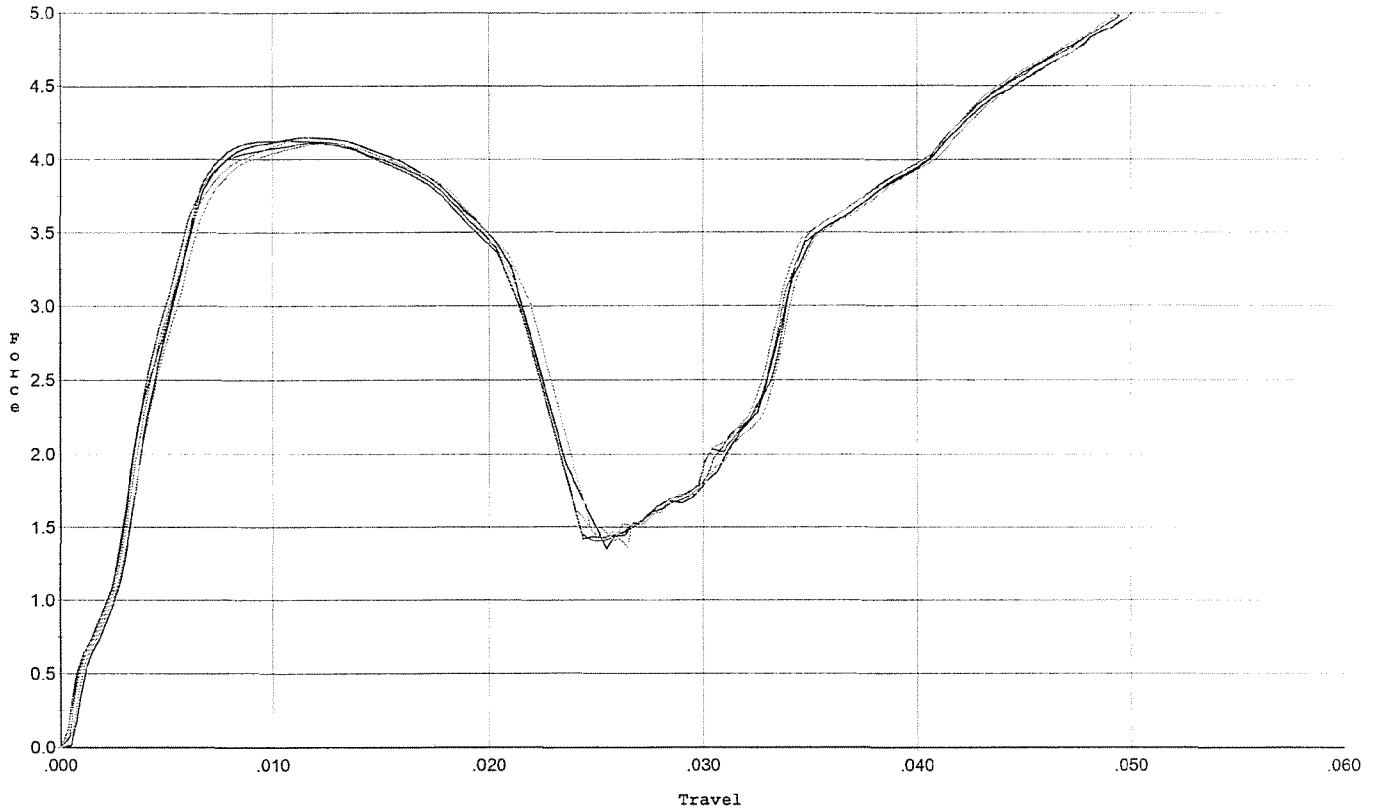
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.022	0.00	0.033	0.064		Set Trigger
2	4.166	0.022	0.00	0.032	0.064		Set Trigger
3	4.205	0.022	0.00	0.032	0.064		Set Trigger
4	4.195	0.023	0.00	0.032	0.068		Set Trigger
5	4.200	0.021	0.00	0.032	0.064		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



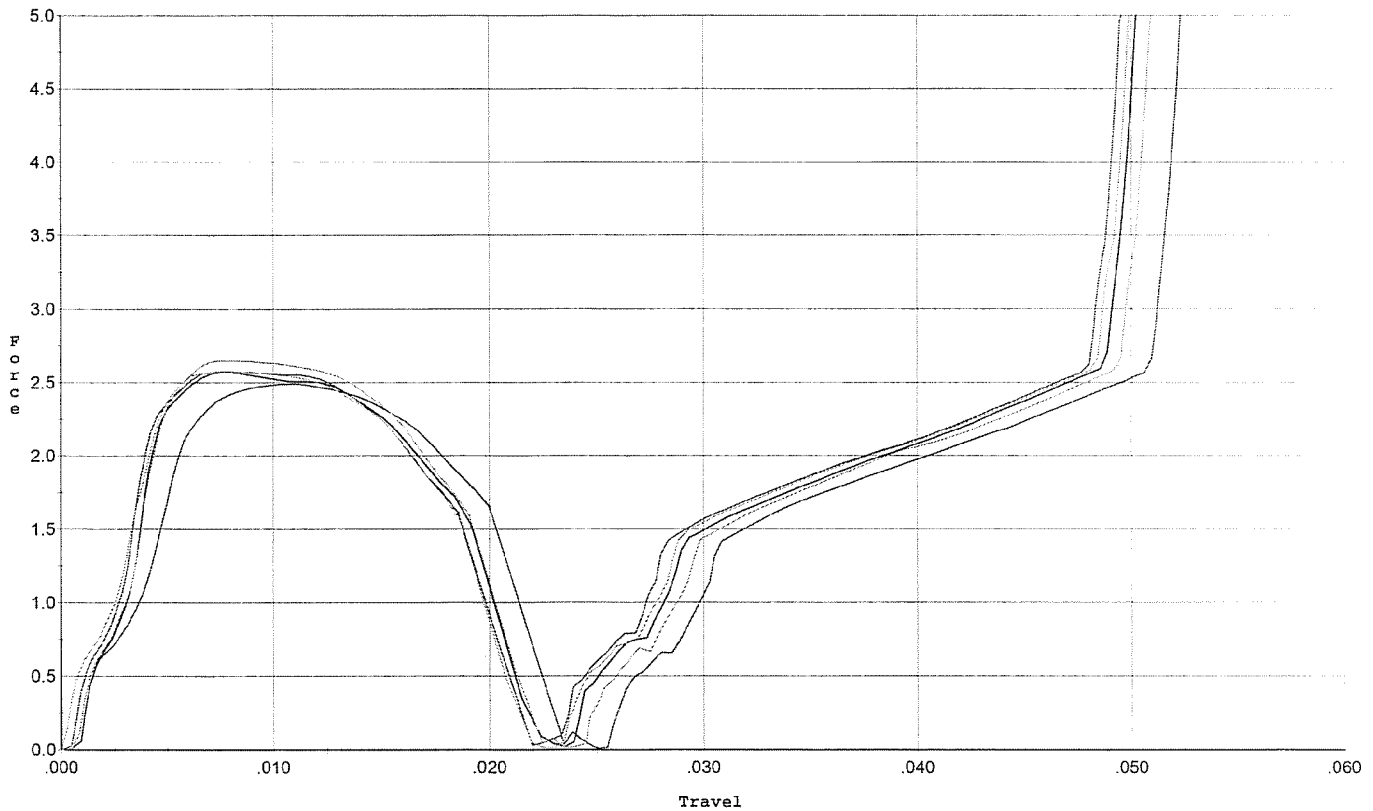
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.021	0.00	0.032	0.064		Set Trigger
2	4.150	0.021	0.00	0.033	0.062		Set Trigger
3	4.112	0.021	0.00	0.032	0.064		Set Trigger
4	4.108	0.022	0.00	0.032	0.064		Set Trigger
5	4.150	0.021	0.00	0.032	0.063		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



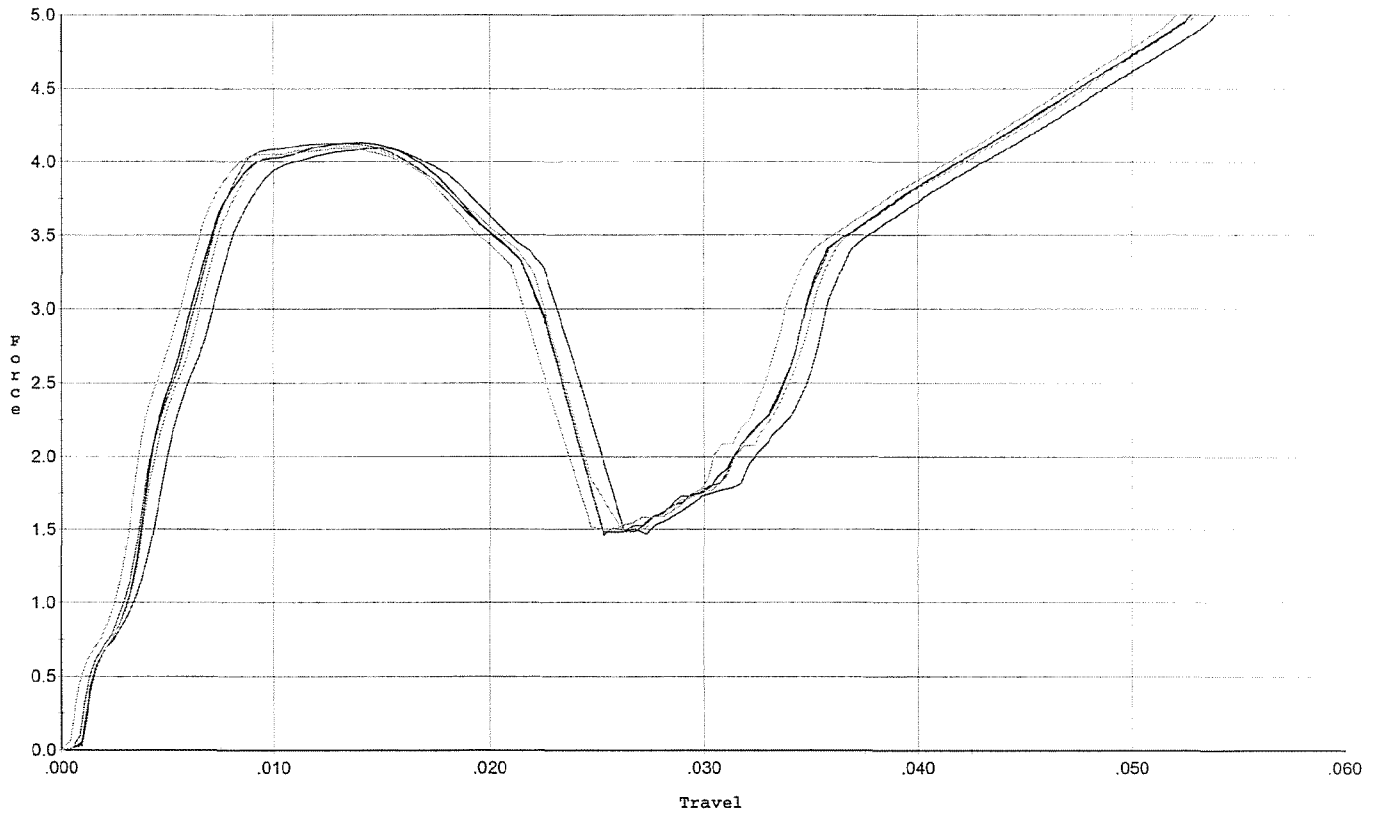
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.020	0.00	0.037	0.036		Set Trigger
2	2.573	0.019	0.00	0.036	0.035		Set Trigger
3	2.574	0.019	0.00	0.035	0.035		Set Trigger
4	2.574	0.019	0.00	0.036	0.035		Set Trigger
5	2.649	0.019	0.00	0.036	0.036		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.090	0.024	0.00	0.032	0.068		Set Trigger
2	4.128	0.023	0.00	0.032	0.065		Set Trigger
3	4.125	0.023	0.00	0.032	0.065		Set Trigger
4	4.091	0.022	0.00	0.032	0.063		Set Trigger
5	4.106	0.021	0.00	0.032	0.062		Set Trigger

Avg 4.10