

G6858480

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

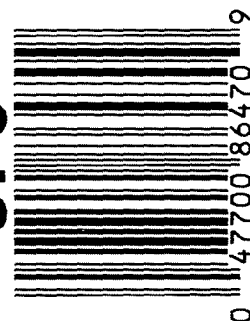
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6858480

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6858480

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/20/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/23	gal
540	APPLY COATINGS (BARREL ACTION)		7/17	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

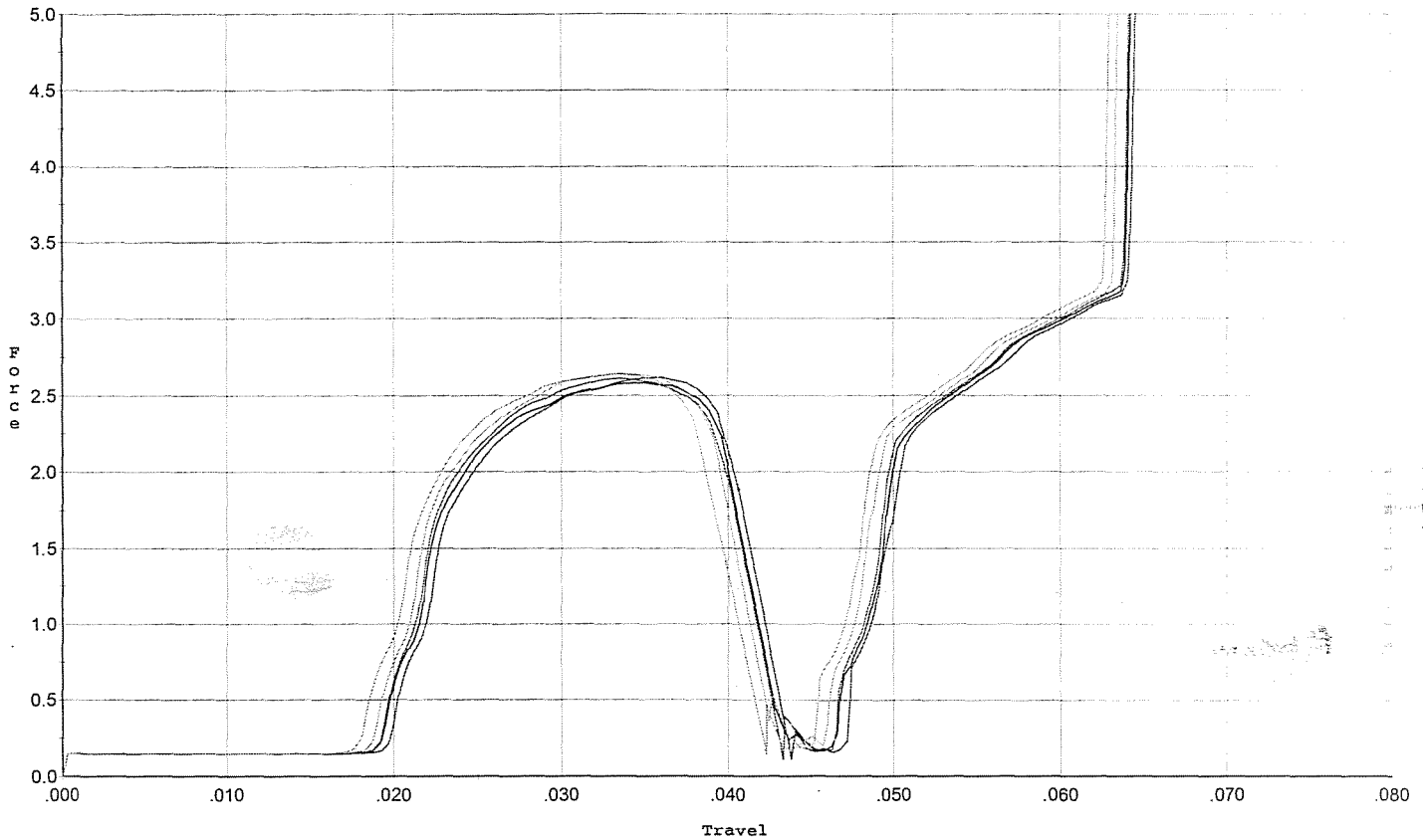
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	8-14-09	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>30</u> <u>3⁰</u>	8-14-09	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-14-09	RTZ
	J) ASSEMBLE STOCK		8-11-09	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-14-09	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8/13/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/13/09	TAR
670	FINAL INSPECTION A) HEADSPACE		8-14-09	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>275</u> <u>277</u> <u>284</u> <u>275</u> <u>278</u>	8-14-09	282
	C) FUNCTION		8-14-09	RTZ
690	PACK		8/17/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



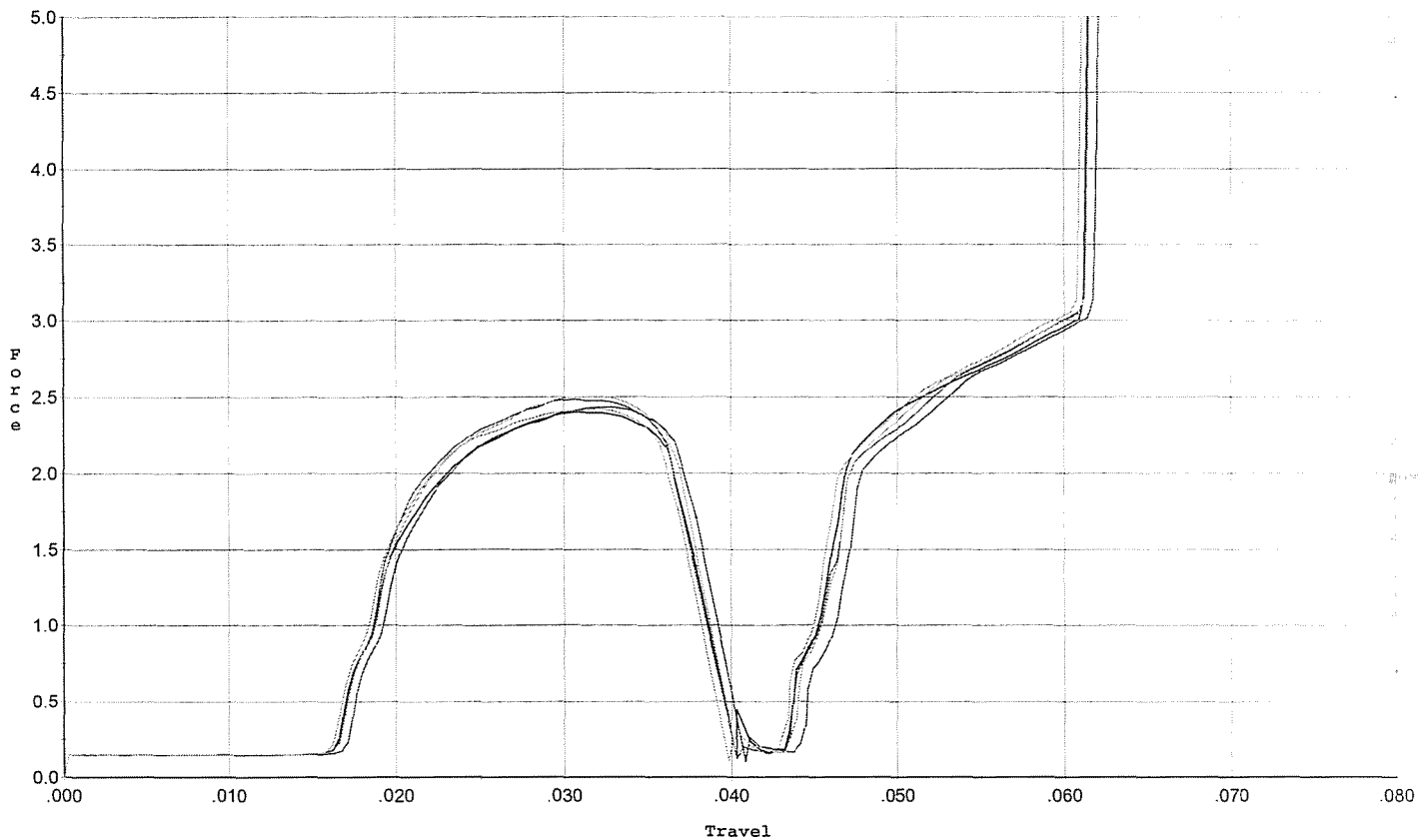
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.041	0.020	0.027	0.048		Set Trigger
2	2.584	0.040	0.019	0.027	0.047		Set Trigger
3	2.612	0.040	0.019	0.027	0.048		Set Trigger
4	2.640	0.039	0.019	0.027	0.047		Set Trigger
5	2.643	0.040	0.018	0.027	0.049		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



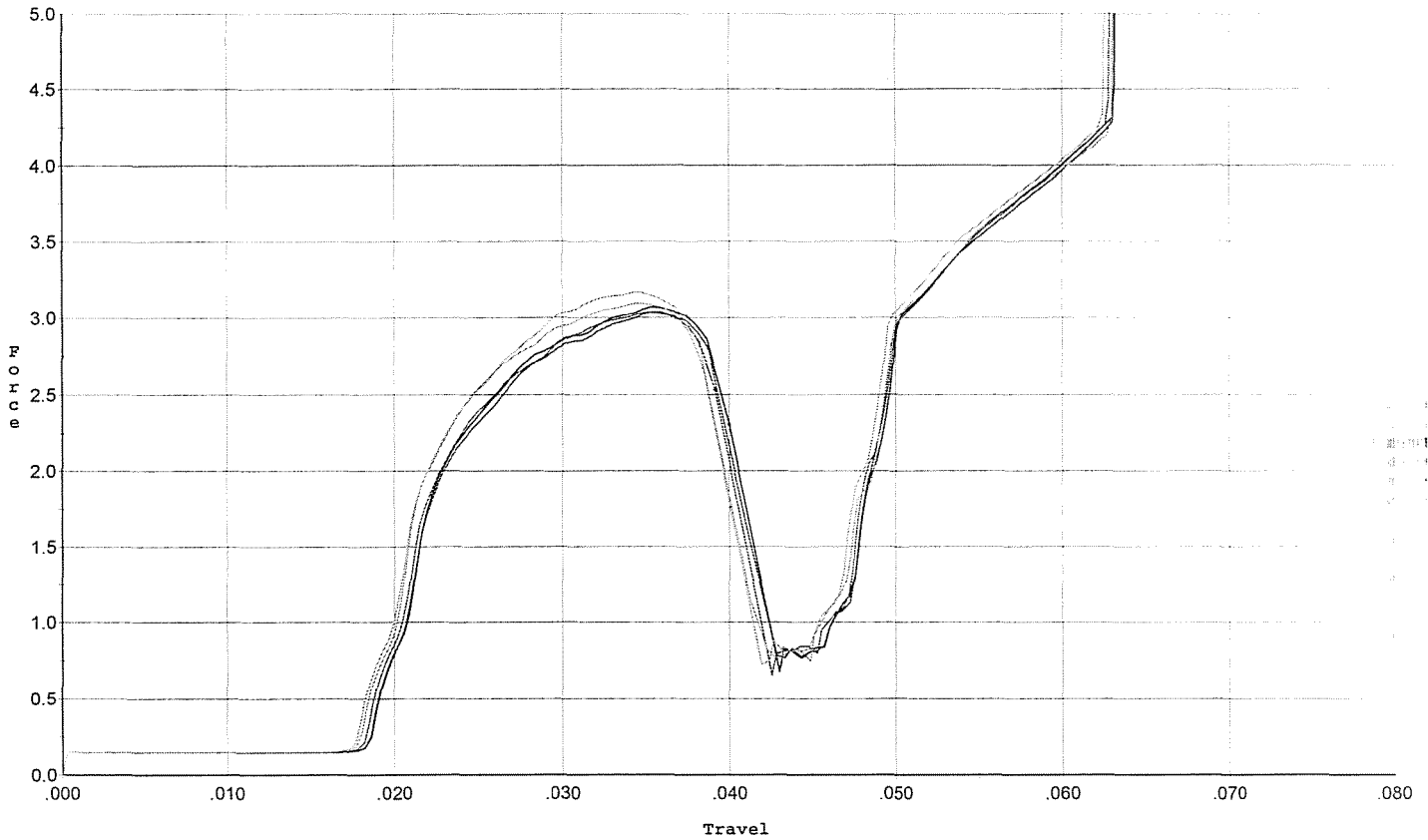
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.435	0.038	0.017	0.027	0.044		Set Trigger
2	2.405	0.038	0.017	0.027	0.044		Set Trigger
3	2.488	0.036	0.017	0.028	0.043		Set Trigger
4	2.501	0.037	0.017	0.027	0.044		Set Trigger
5	2.421	0.037	0.017	0.027	0.043		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



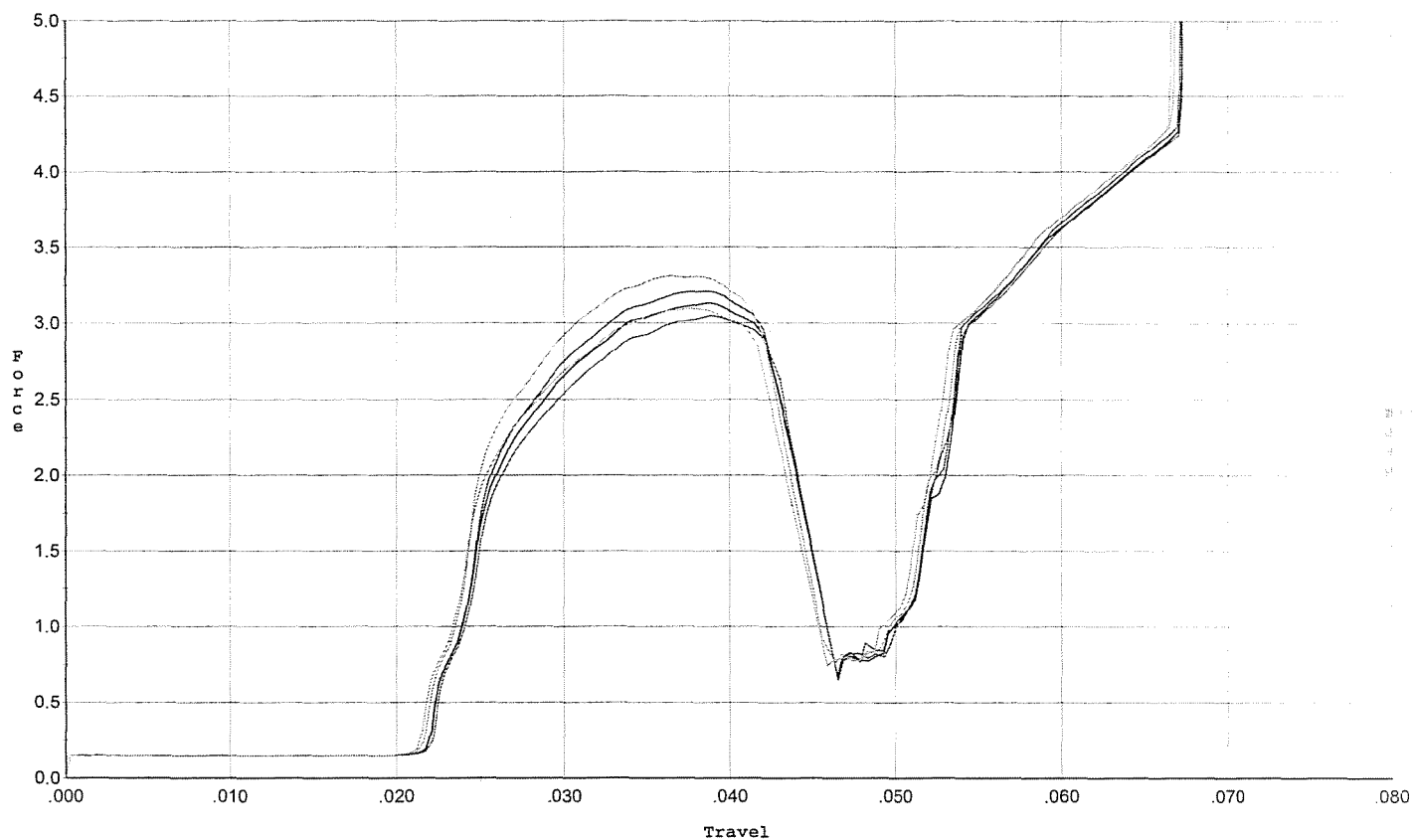
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.040	0.039	0.019	0.026	0.052		Set Trigger
2	3.073	0.040	0.019	0.025	0.055		Set Trigger
3	3.036	0.039	0.018	0.026	0.053		Set Trigger
4	3.093	0.038	0.018	0.026	0.054		Set Trigger
5	3.169	0.038	0.018	0.026	0.054		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



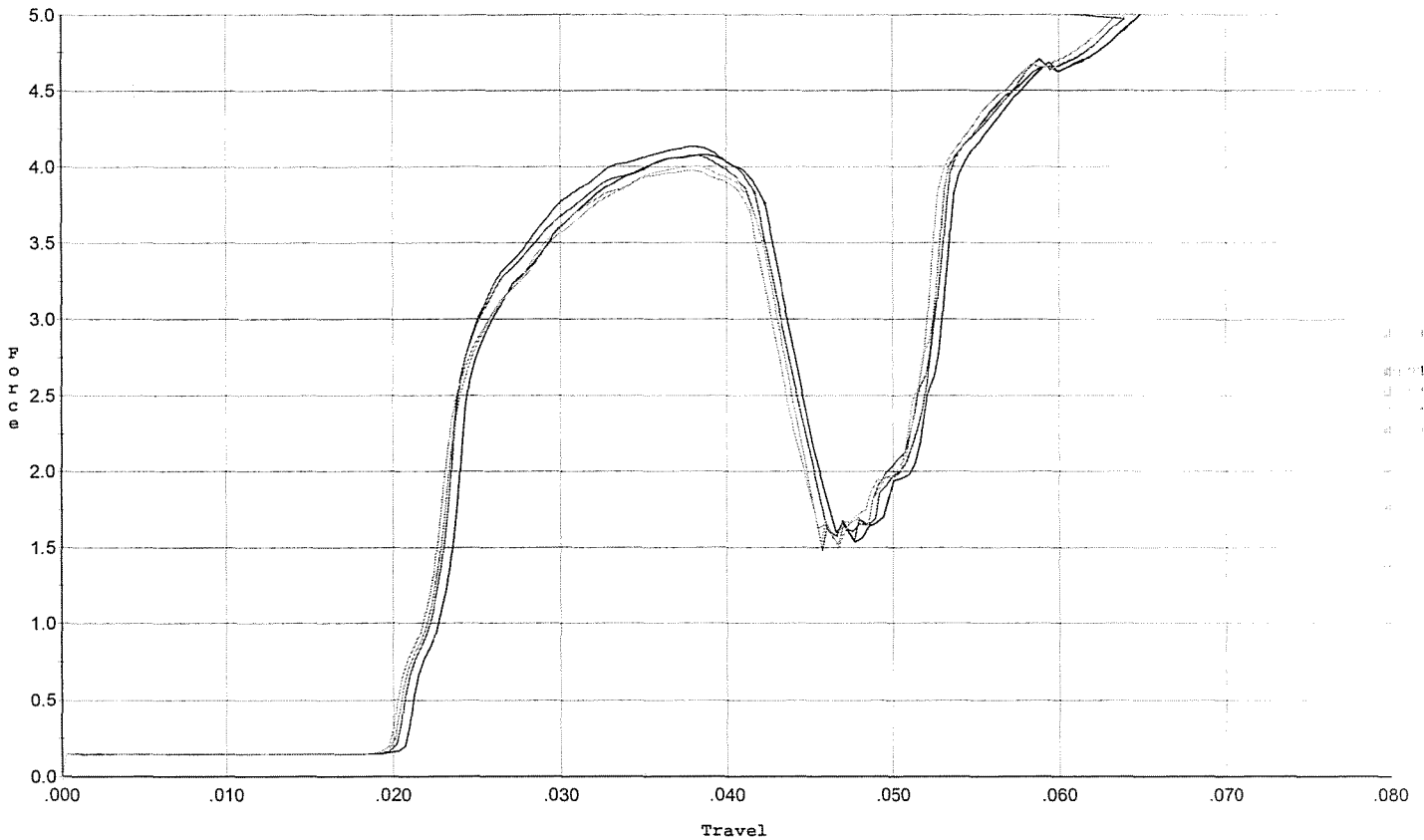
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.044	0.022	0.026	0.059		Set Trigger
2	3.135	0.044	0.022	0.027	0.057		Set Trigger
3	3.053	0.043	0.022	0.027	0.055		Set Trigger
4	3.099	0.044	0.022	0.026	0.058		Set Trigger
5	3.313	0.042	0.022	0.026	0.059		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



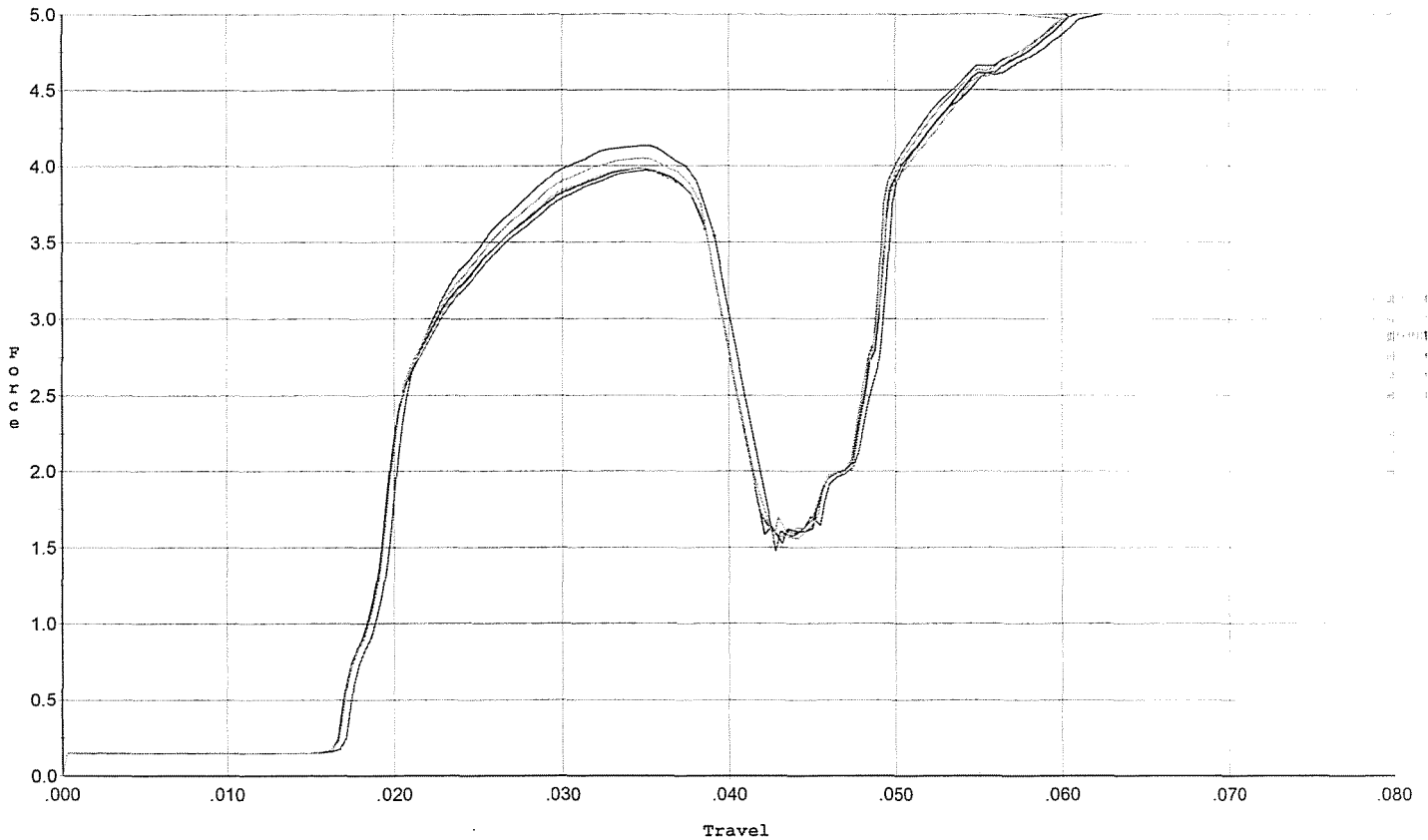
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.042	0.020	0.024	0.076		Set Trigger
2	4.078	0.042	0.021	0.024	0.075		Set Trigger
3	4.074	0.042	0.020	0.024	0.076		Set Trigger
4	4.003	0.042	0.020	0.024	0.074		Set Trigger
5	3.975	0.041	0.020	0.024	0.073		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



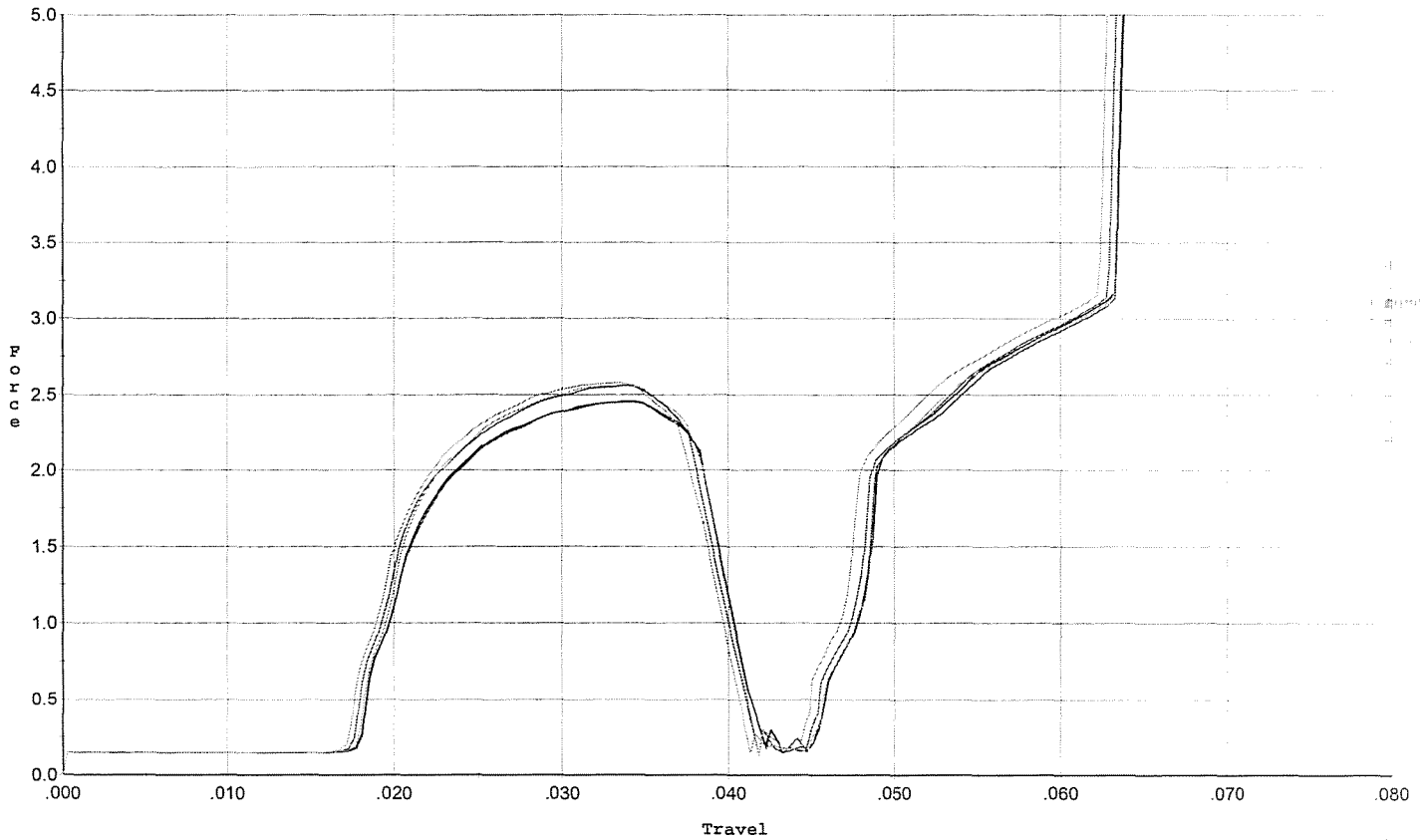
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.133	0.039	0.017	0.023	0.076		Set Trigger
2	3.982	0.039	0.017	0.023	0.073		Set Trigger
3	3.972	0.038	0.017	0.023	0.072		Set Trigger
4	3.984	0.038	0.017	0.023	0.072		Set Trigger
5	4.051	0.038	0.017	0.023	0.073		Set Trigger

Aug 4.051 RP
4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



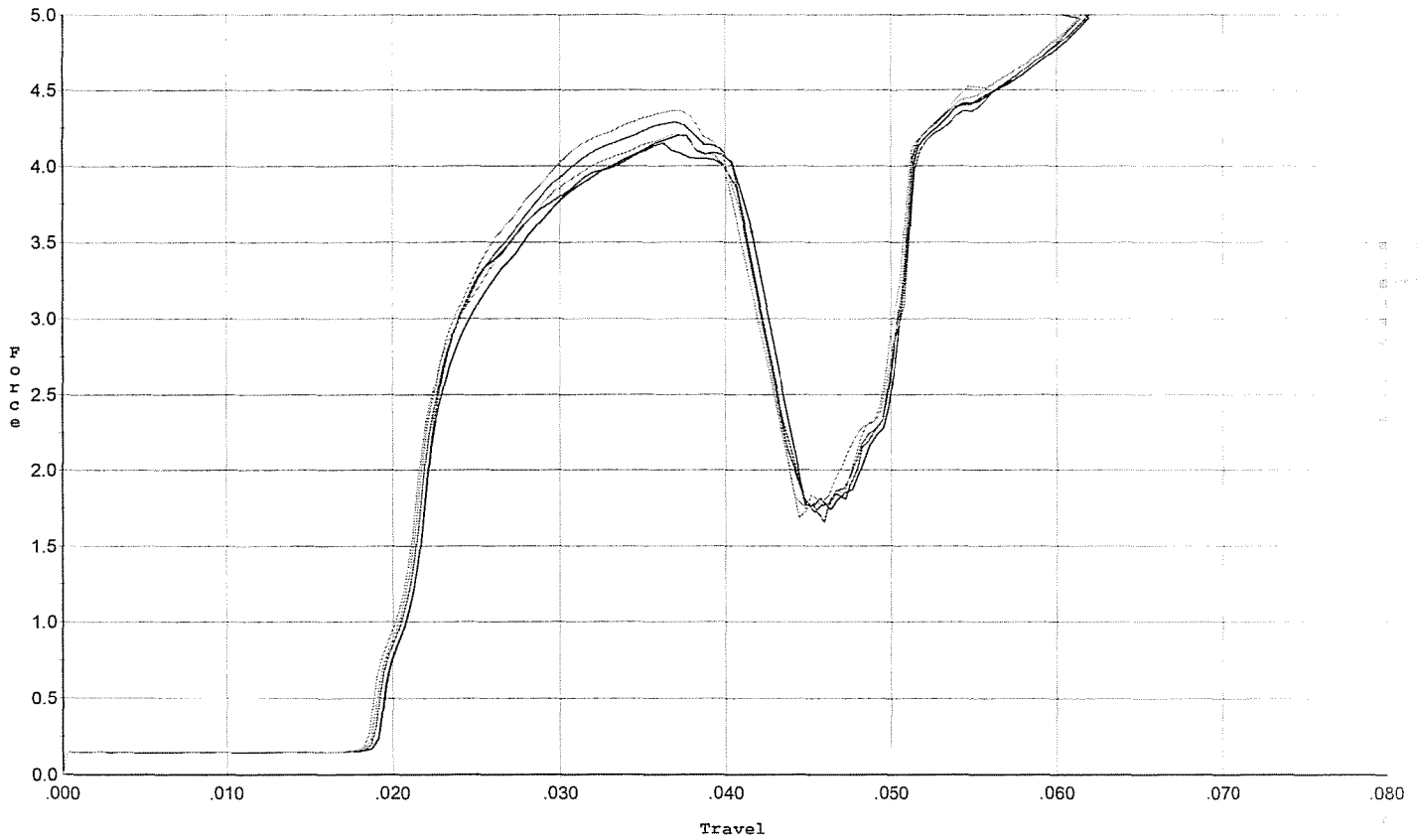
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.038	0.018	0.028	0.044		Set Trigger
2	2.453	0.038	0.018	0.028	0.044		Set Trigger
3	2.558	0.038	0.018	0.028	0.045		Set Trigger
4	2.566	0.038	0.018	0.028	0.047		Set Trigger
5	2.578	0.038	0.017	0.028	0.047		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.041	0.019	0.024	0.076		Set Trigger
2	4.201	0.042	0.019	0.023	0.078		Set Trigger
3	4.290	0.040	0.019	0.024	0.077		Set Trigger
4	4.210	0.042	0.019	0.023	0.080		Set Trigger
5	4.366	0.041	0.019	0.024	0.080		Set Trigger

Avg 4.24