

GUSA 1200

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



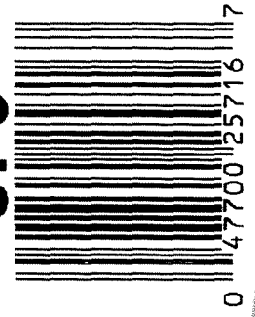
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6521200

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6521200

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		10/19/05	CD
440	PROOF		10/19/05	CD
460	CHECK HEADSPACE		10/19/05	CD
470	DIS-ASSEMBLE ACTION		10/19/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	4180 <i>unsub</i>	10/27/05	<i>unsub</i>
500	ROLLMARK CALIBER		10/27/05	CW
510	DRILL AND TAP SIGHT HOLES		10/25/05	BR
520	GOFF BLAST BBL / REC		10-31-05	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		11/2/05	TRB
	(BOLT)		11/2/05	TRB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		11/3/05	MTM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/3/05	MTM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/3/05	MTM
	D) OIL FIRING PIN ASSEMBLY		12-9-05	BG
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12-9-05	BG
REV-8405				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.75</u> <u>5.75</u>	12-9-05	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.25</u>	12-9-05	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.0225</u> <u>.0235</u>	12-9-05	TRW
	J) ASSEMBLE STOCK		11-16-05	BG
	K) ASSEMBLE SWIVEL STUDS		12-4-05	BG
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-16-05	BC
	M) IRON SIGHT ALIGNMENT		11-16-05	BG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-16-05	BG
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	11/17/05	MPD
	MALFUNCTION loose butt pad	CORRECTION OK	12-8-05	OK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11/17/05	Wm
670	FINAL INSPECTION A) HEADSPACE		12-9-05	BG
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>246</u> <u>236</u> <u>249</u> <u>255</u> <u>244</u>	12-9-05	RP
	C) FUNCTION		12-9-05	BG
690	PACK		2/10/06	OA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

11-14-05

TESTER

S.F.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.51		2.66	
PULL #2	2.49	2.56		2.48	
PULL #3	2.70	2.42		2.55	
PULL #4	2.43	2.53		2.57	
PULL #5	2.37	2.59		2.49	
TOTAL	12.49	12.61		12.75	
AVERAGE	2.50	2.52		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	2.95		
PULL #2	3.14	2.93		
PULL #3	3.09	3.25		
PULL #4	3.14	3.25		
PULL #5	3.11	3.14		
TOTAL	15.65	15.52		
AVERAGE	3.13	3.10		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.09	4.17		3.81
PULL #2	4.00	4.05		3.87
PULL #3	4.04	4.04		4.10
PULL #4	3.98	4.01		4.02
PULL #5	4.02	4.01		4.01
TOTAL	20.13	20.28		19.81
AVERAGE	4.03	4.06		3.96

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521200.___0
FILE DATE AND TIME: 11/17/2005 22:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.036
The Average Y Centroid of the Five Target Set:	0.153
The Average Point of Impact of the Five Target Set:	0.157
The Average Mean Radius of the Five Target Set:	0.621
The Distance from POA to Centroid Target #1:	0.259
The Distance from Centroid Target #2 to Centroid Target #1:	0.235
The Distance from Centroid Target #3 to Centroid Target #1:	0.120
The Distance from Centroid Target #4 to Centroid Target #1:	0.185
The Distance from Centroid Target #5 to Centroid Target #1:	0.256

SERIAL NUMBER: G6521200. __0

TARGET NUMBER: 1

FILE DATE: 11/17/2005

FILE TIME: 22:45

POINT#	X	Y
1:	0.180	-0.565
2:	0.418	-0.031
3:	0.353	0.188
4:	0.149	0.193
5:	-0.106	0.055
6:	-0.202	-0.154
7:	-0.506	0.319
8:	-0.143	0.956
9:	0.216	0.850
10:	0.413	0.657

X CENTROID: 0.077

Y CENTROID: 0.247

POA TO CENTROID: 0.259

HORZ SPREAD: 0.924

VERT SPREAD: 1.521

GROUP SPREAD: 1.555

MIN RADIUS: 0.090

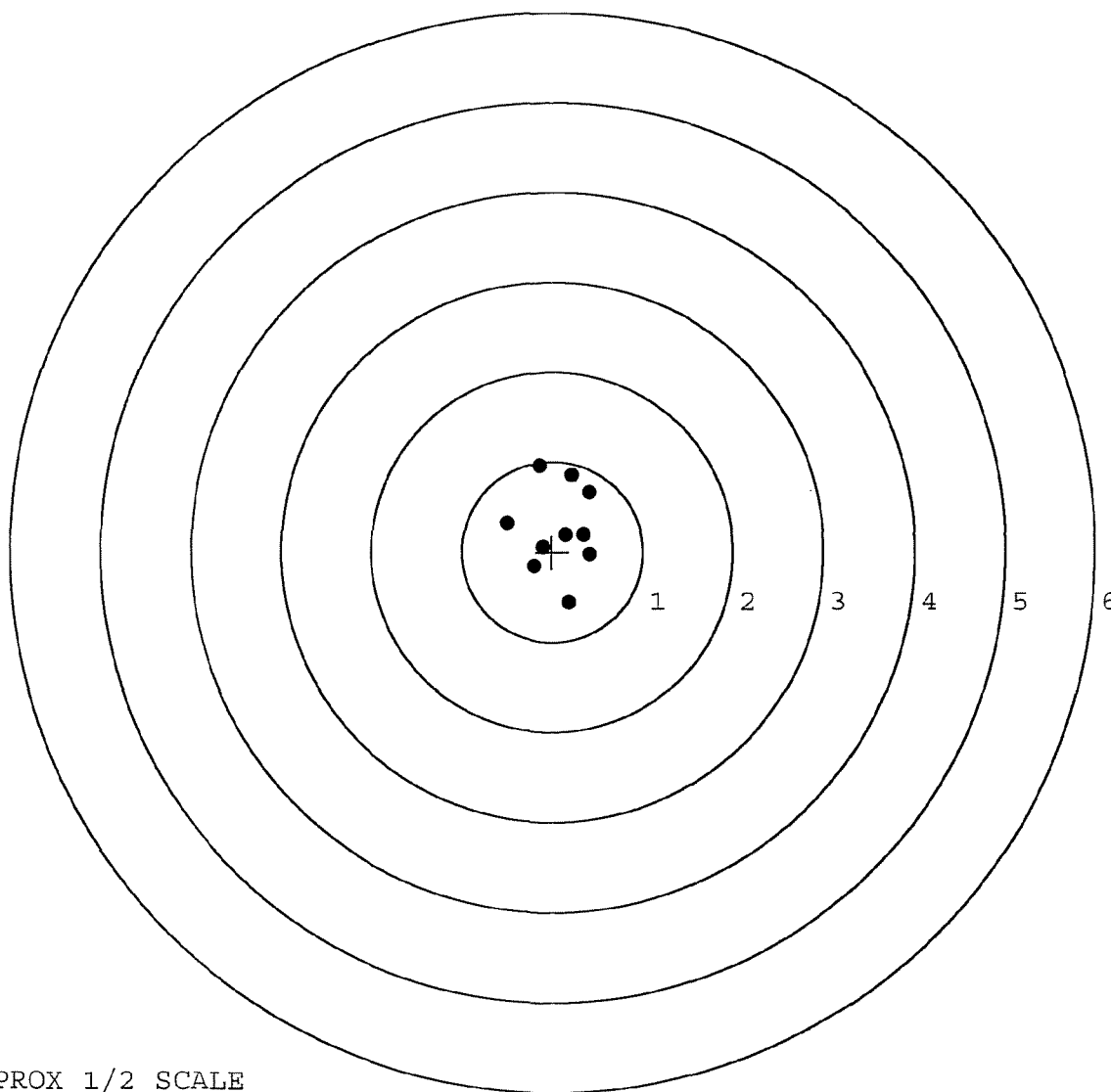
MAX RADIUS: 0.818

MEAN RADIUS: 0.486

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521200. __0

TARGET NUMBER: 2

FILE DATE: 11/17/2005

FILE TIME: 22:45

POINT#	X	Y
1:	-0.060	-0.153
2:	-0.454	-0.675
3:	-0.128	-1.036
4:	0.624	-0.122
5:	0.273	0.851
6:	-0.283	0.580
7:	-1.580	0.488
8:	-0.016	0.392
9:	0.204	0.284
10:	0.235	0.551

X CENTROID: -0.119

Y CENTROID: 0.116

POA TO CENTROID: 0.166

HORZ SPREAD: 2.204

VERT SPREAD: 1.887

GROUP SPREAD: 2.287

MIN RADIUS: 0.275

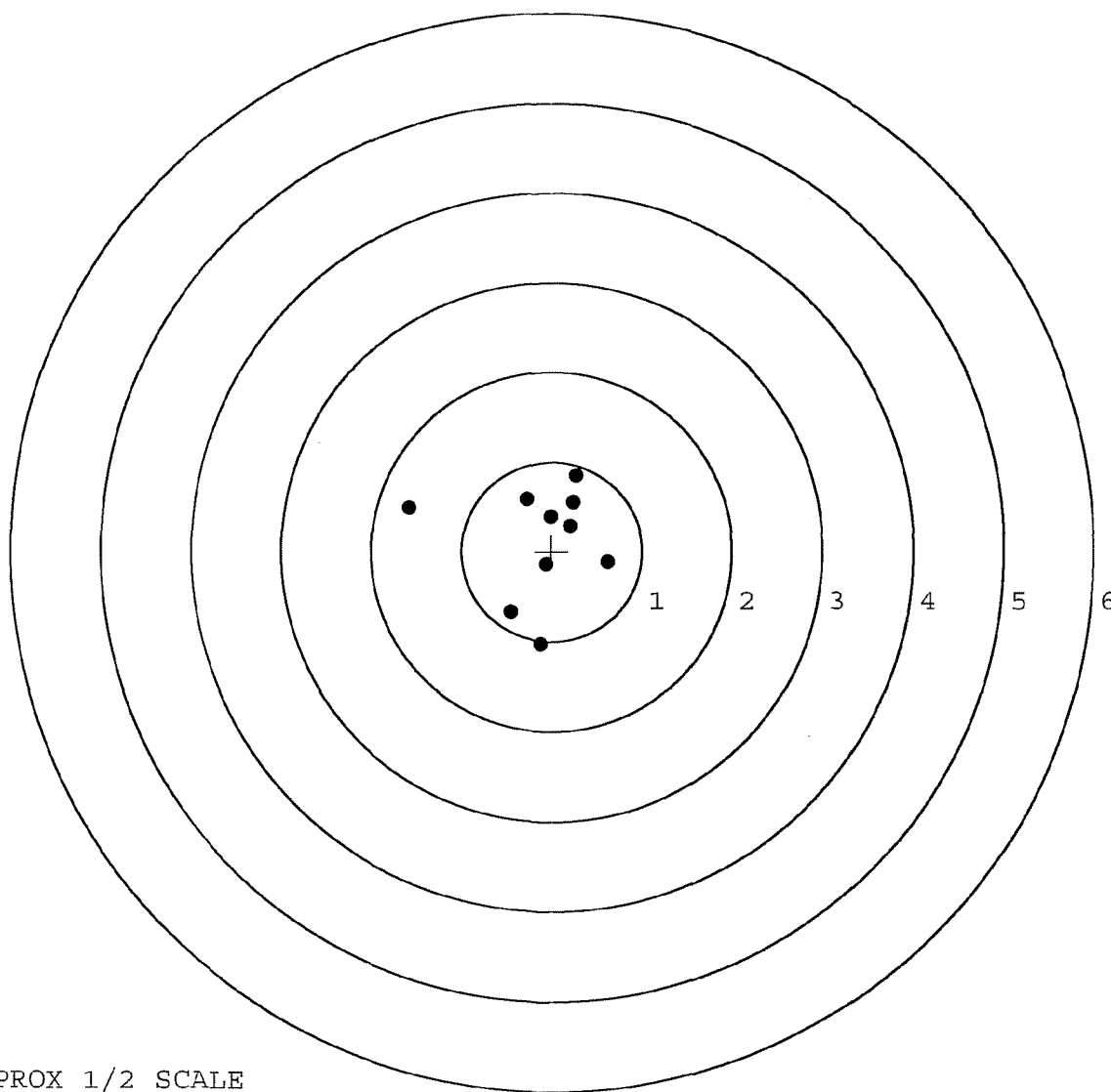
MAX RADIUS: 1.508

MEAN RADIUS: 0.712

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521200. __0

TARGET NUMBER: 3

FILE DATE: 11/17/2005

FILE TIME: 22:45

POINT#	X	Y
1:	-0.098	-0.214
2:	-0.364	0.171
3:	-0.309	0.420
4:	-0.123	0.930
5:	0.192	0.371
6:	0.365	0.528
7:	0.377	0.308
8:	0.704	0.231
9:	0.809	0.132

X CENTROID: 0.173

Y CENTROID: 0.320

POA TO CENTROID: 0.363

HORZ SPREAD: 1.173

VERT SPREAD: 1.144

GROUP SPREAD: 1.227

MIN RADIUS: 0.055

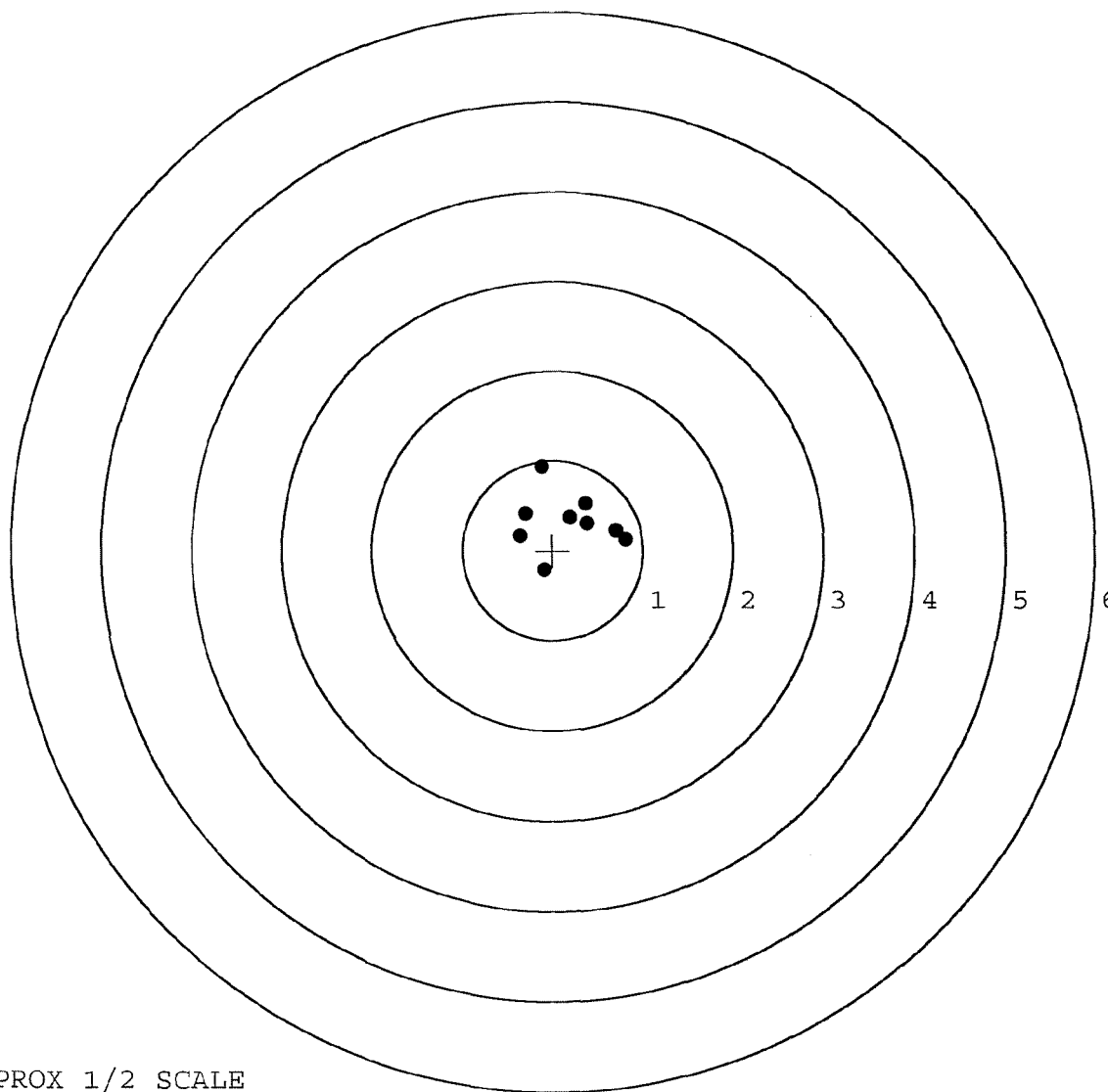
MAX RADIUS: 0.678

MEAN RADIUS: 0.452

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521200. __0

TARGET NUMBER: 4

FILE DATE: 11/17/2005

FILE TIME: 22:45

POINT#	X	Y
1:	0.678	0.036
2:	0.645	0.585
3:	0.421	0.991
4:	0.043	0.436
5:	-0.128	0.461
6:	-0.949	0.223
7:	-1.013	-0.101
8:	-0.518	-0.355
9:	-0.242	-0.880
10:	0.841	-0.492

X CENTROID: -0.022

Y CENTROID: 0.090

POA TO CENTROID: 0.093

HORZ SPREAD: 1.854

VERT SPREAD: 1.871

GROUP SPREAD: 1.928

MIN RADIUS: 0.352

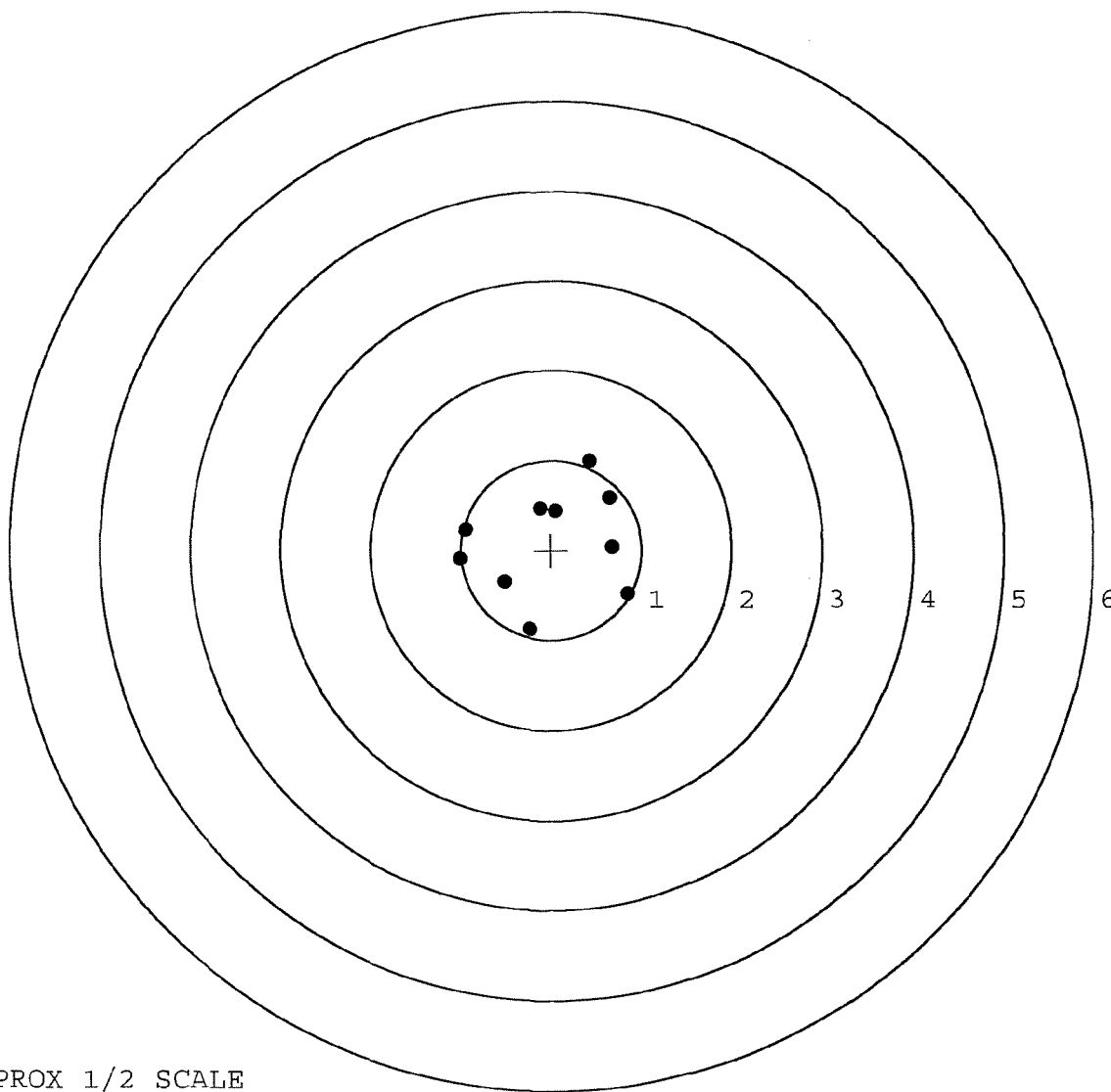
MAX RADIUS: 1.041

MEAN RADIUS: 0.792

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521200. 0

TARGET NUMBER: 5

FILE DATE: 11/17/2005

FILE TIME: 22:45

POINT#	X	Y
1:	0.141	0.393
2:	0.349	0.822
3:	0.597	0.304
4:	0.503	0.109
5:	0.624	-0.317
6:	0.279	-0.540
7:	0.068	-0.608
8:	-0.281	-0.633
9:	-0.555	0.077
10:	-1.013	0.302

X CENTROID: 0.071

Y CENTROID: -0.009

POA TO CENTROID: 0.072

HORZ SPREAD: 1.637

VERT SPREAD: 1.455

GROUP SPREAD: 1.750

MIN RADIUS: 0.408

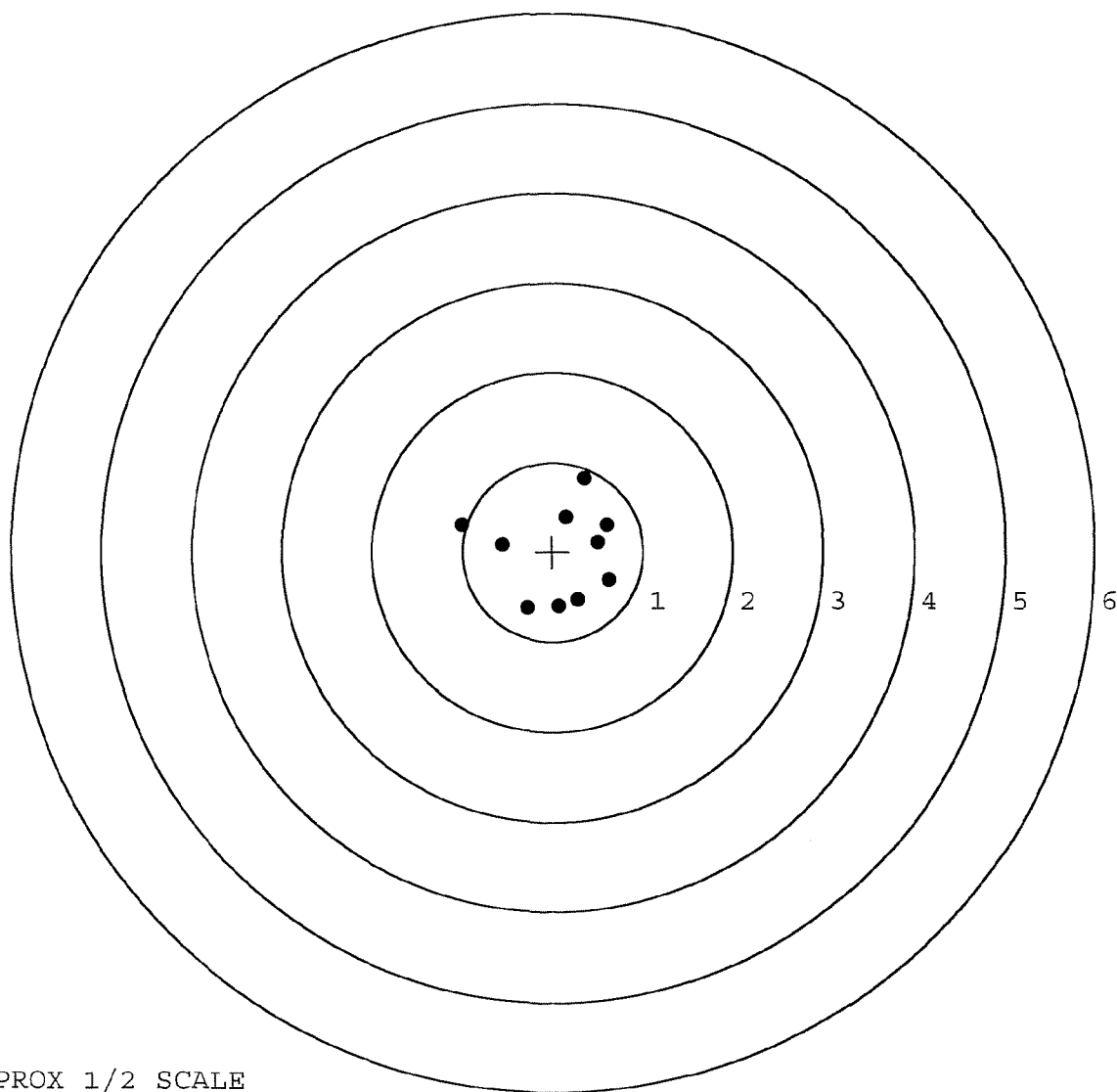
MAX RADIUS: 1.128

MEAN RADIUS: 0.662

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE