

G652 1246

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
**UPC**



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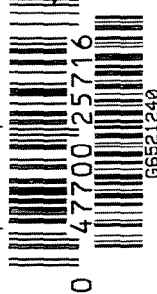
SERIAL NO.



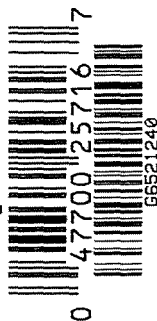
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



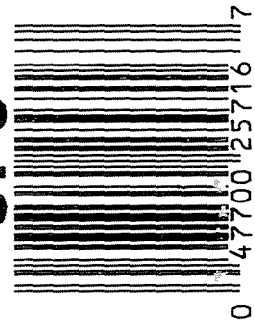
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6521240

UPC



DD FORM

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6521240

| OP #         | OPERATION NAME                                                                                                                         | READINGS                 | DATE    | INITIAL     |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|--------------------------|---------|-------------|
| 420 &<br>430 | ASSEMBLE ACTION<br>ASSEMBLE TO STOCK                                                                                                   |                          | 1-12-06 | RTZ         |
| 440          | PROOF                                                                                                                                  |                          | 1-17-06 | AC          |
| 460          | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX<br>INSPECTED  | 1-12-06 | AC          |
| 470          | DIS-ASSEMBLE ACTION                                                                                                                    | JAN 18 2006              | 1-13-06 | RTZ         |
| 480 &<br>490 | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | 480 OPERATOR <i>unms</i> | 1/18/06 | <i>unms</i> |
| 500          | ROLLMARK CALIBER                                                                                                                       |                          | 1-18-06 | CW          |
| 510          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                          | 1-16-06 | TRW         |
| 520          | GOFF BLAST BBL / REC                                                                                                                   |                          | 1-18-06 | DG          |
| 530 &<br>540 | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                          | 1/19    | HP          |
|              | (BOLT)                                                                                                                                 |                          |         |             |
| 560          | RE-ASSEMBLE ACTION<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                              |                          | 1/25/06 | mgp         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                          | 1/25/06 | mgp         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                          | 1/25/06 | mgp         |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                          | 1-26-06 | RTZ         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                          | 2-22-06 | MTM         |
| REV-8405     |                                                                                                                                        |                          |         |             |

| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>60</u> <u>60</u> <u>60</u>                               | 1-29-06 | DA      |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>20</u> <u>20</u> <u>20</u>                               | 1-29-06 | DA      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 2-22-06 | MTM     |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                         | 2-22-06 | MTM     |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 1-26-06 | RTZ     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 2-22-06 | MTM     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 1-26-06 | RTZ     |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 1-26-06 | RTZ     |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 1-26-06 | RTZ     |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <span>PASS</span> FAIL<br><span>PASS</span> FAIL            | 1/26/06 | mgg     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 1-26-06 | MTM     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 2-22-06 | MTM     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.58</u> <u>2.61</u> <u>2.69</u> <u>2.80</u> <u>2.83</u> | 1-29-06 | DA      |
|              | C) FUNCTION                                                              |                                                             | 2-22-06 | MTM     |
| 690          | PACK                                                                     |                                                             | 4-7-06  | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

DATE 1-26-06

TESTER R.P.

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.56                | 2.38                        |                                   | 2.53  |          |
| PULL #2 | 2.45                | 2.37                        |                                   | 2.43  |          |
| PULL #3 | 2.60                | 2.53                        |                                   | 2.43  |          |
| PULL #4 | 2.61                | 2.49                        |                                   | 2.44  |          |
| PULL #5 | 2.64                | 2.55                        |                                   | 2.51  |          |
| TOTAL   | 12.86               | 12.32                       |                                   | 12.34 |          |
| AVERAGE | 2.57                | 2.46                        |                                   | 2.46  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.21                | 3.22                        |  |          |
| PULL #2 | 3.20                | 3.10                        |  |          |
| PULL #3 | 3.11                | 3.02                        |  |          |
| PULL #4 | 3.14                | 2.94                        |  |          |
| PULL #5 | 3.12                | 3.22                        |  |          |
| TOTAL   | 15.78               | 15.50                       |  |          |
| AVERAGE | 3.15                | 3.10                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.00                | 4.10                        |                                   | 4.03                                    |
| PULL #2 | 4.06                | 4.04                        |                                   | 4.03                                    |
| PULL #3 | 4.10                | 4.15                        |                                   | 4.12                                    |
| PULL #4 | 4.11                | 4.05                        |                                   | 4.10                                    |
| PULL #5 | 4.09                | 4.19                        |                                   | 4.10                                    |
| TOTAL   | 20.36               | 20.53                       |                                   | 20.38                                   |
| AVERAGE | 4.07                | 4.10                        |                                   | 4.07                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521240.\_\_\_0  
FILE DATE AND TIME: 01/26/2006 22:51

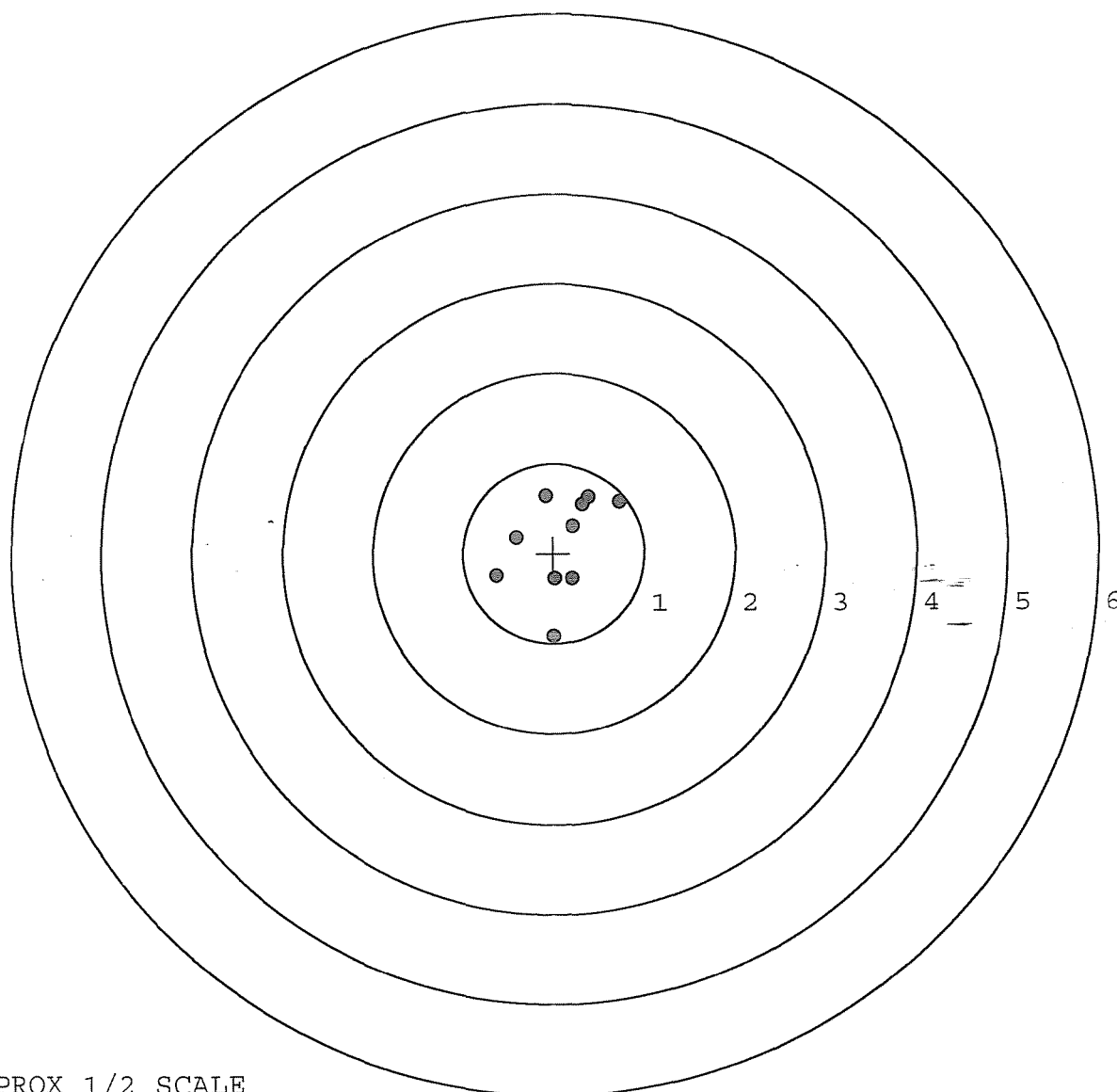
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | 0.034  |
| The Average Y Centroid of the Five Target Set:              | -0.011 |
| The Average Point of Impact of the Five Target Set:         | 0.036  |
| The Average Mean Radius of the Five Target Set:             | 0.568  |
| The Distance from POA to Centroid Target #1:                | 0.136  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.210  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.127  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.156  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.176  |

SERIAL NUMBER: G6521240. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 01/26/2006  
FILE TIME: 22:51

X CENTROID: 0.072  
Y CENTROID: 0.115  
POA TO CENTROID: 0.136  
HORZ SPREAD: 1.357  
VERT SPREAD: 1.564  
GROUP SPREAD: 1.674  
MIN RADIUS: 0.241  
MAX RADIUS: 1.046  
MEAN RADIUS: 0.584  
# IN 1 IN DIAMETER: 5  
# IN 2 IN DIAMETER: 9  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.020  | -0.281 |
| 2:     | 0.208  | -0.276 |
| 3:     | -0.005 | -0.928 |
| 4:     | -0.632 | -0.248 |
| 5:     | -0.419 | 0.176  |
| 6:     | -0.091 | 0.636  |
| 7:     | 0.211  | 0.312  |
| 8:     | 0.382  | 0.631  |
| 9:     | 0.725  | 0.578  |
| 10:    | 0.320  | 0.549  |

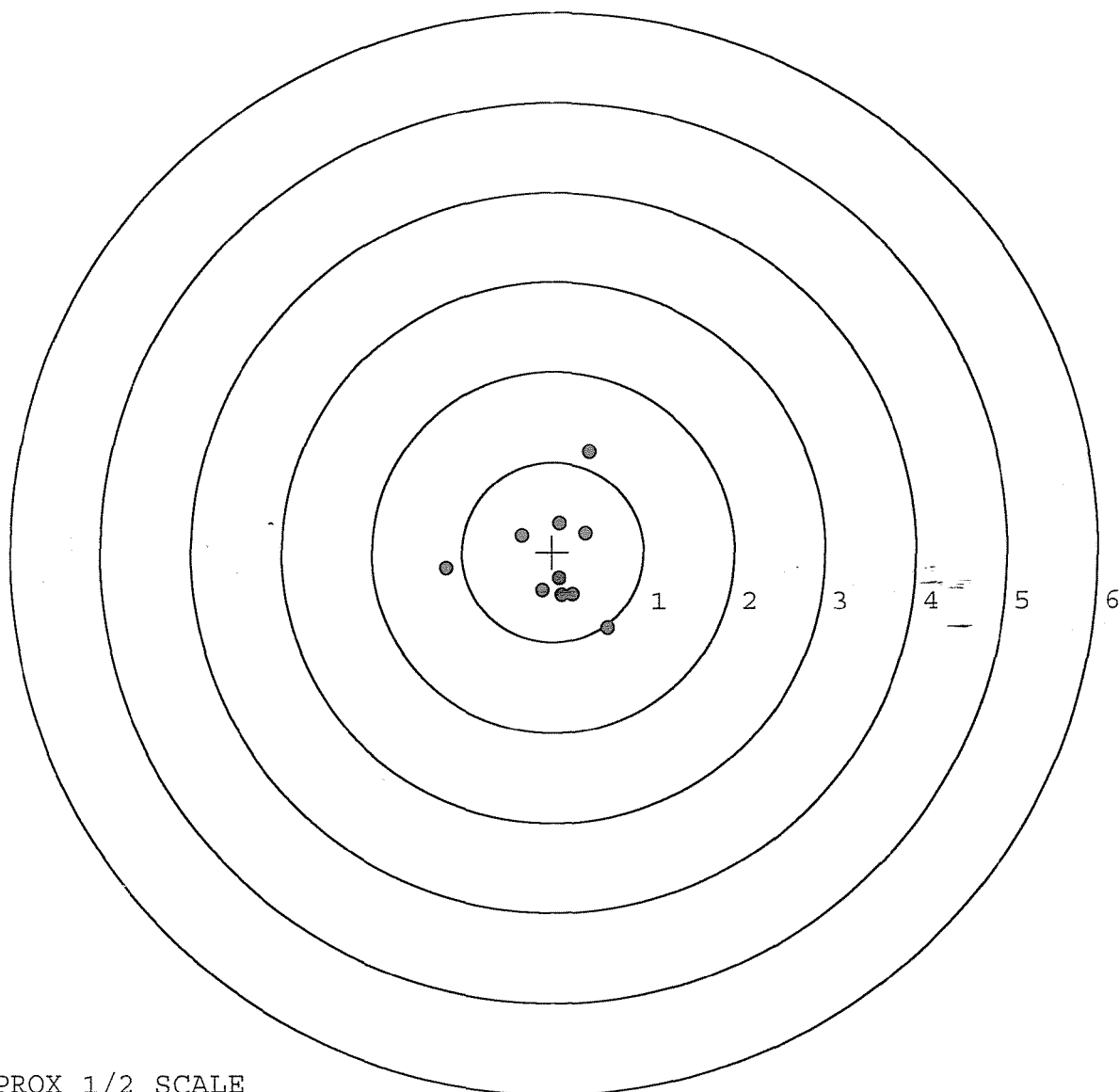


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521240. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 01/26/2006  
FILE TIME: 22:51

X CENTROID: 0.021  
Y CENTROID: -0.089  
POA TO CENTROID: 0.091  
HORZ SPREAD: 1.780  
VERT SPREAD: 1.966  
GROUP SPREAD: 2.048  
MIN RADIUS: 0.214  
MAX RADIUS: 1.264  
MEAN RADIUS: 0.616  
# IN 1 IN DIAMETER: 7  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.364  | 0.212  |
| 2:     | 0.076  | 0.316  |
| 3:     | -0.346 | 0.183  |
| 4:     | 0.408  | 1.115  |
| 5:     | -1.178 | -0.180 |
| 6:     | -0.119 | -0.428 |
| 7:     | 0.075  | -0.295 |
| 8:     | 0.222  | -0.475 |
| 9:     | 0.103  | -0.482 |
| 10:    | 0.602  | -0.851 |

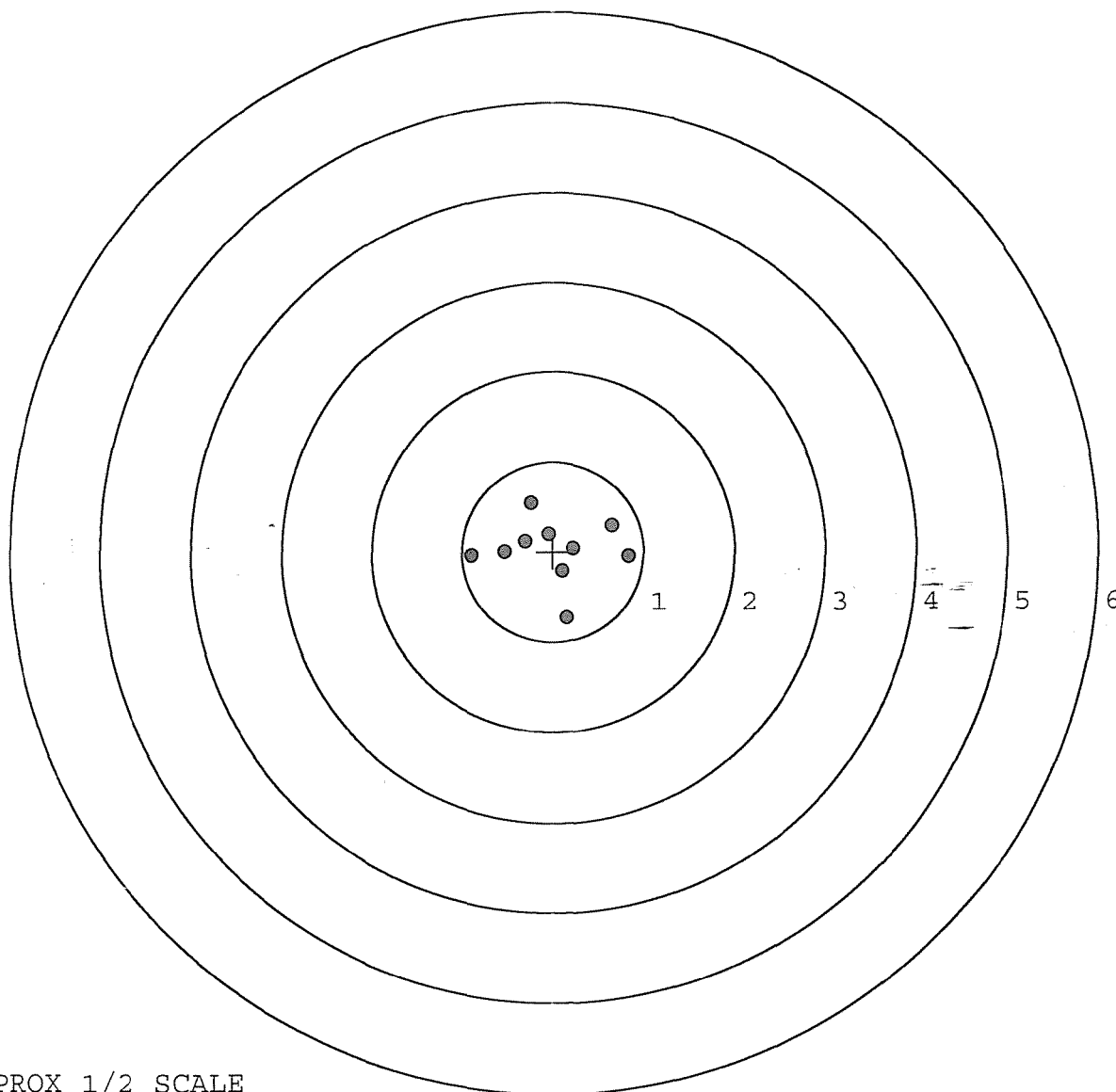


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521240.\_\_\_0  
TARGET NUMBER: 3  
FILE DATE: 01/26/2006  
FILE TIME: 22:51

X CENTROID: -0.005  
Y CENTROID: 0.013  
POA TO CENTROID: 0.014  
HORZ SPREAD: 1.733  
VERT SPREAD: 1.280  
GROUP SPREAD: 1.733  
MIN RADIUS: 0.186  
MAX RADIUS: 0.891  
MEAN RADIUS: 0.532  
# IN 1 IN DIAMETER: 4  
# IN 2 IN DIAMETER: 10  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.222  | 0.036  |
| 2:     | 0.108  | -0.220 |
| 3:     | 0.650  | 0.298  |
| 4:     | 0.839  | -0.053 |
| 5:     | 0.160  | -0.737 |
| 6:     | -0.534 | -0.002 |
| 7:     | -0.894 | -0.042 |
| 8:     | -0.241 | 0.543  |
| 9:     | -0.051 | 0.194  |
| 10:    | -0.308 | 0.116  |

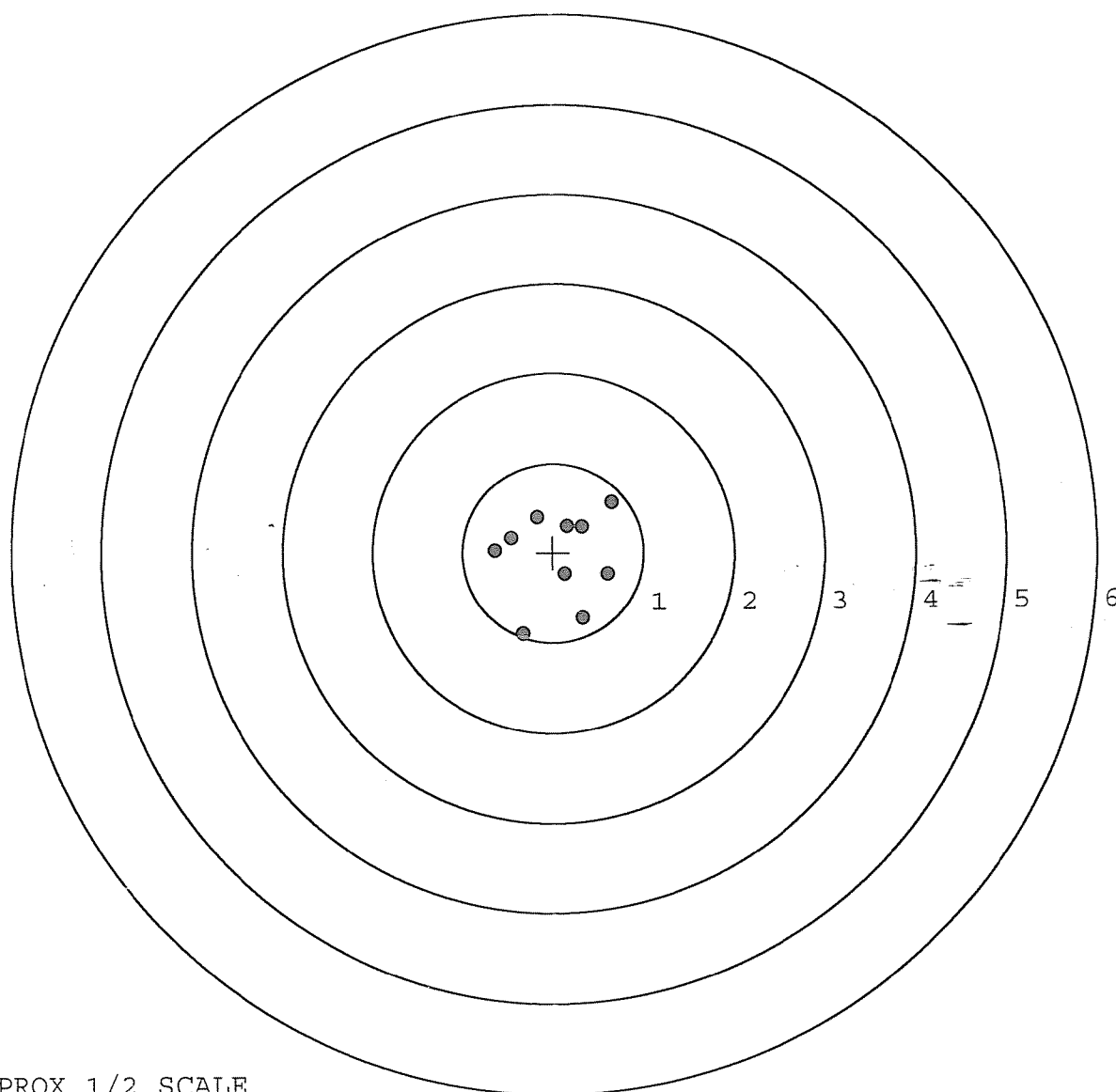


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521240. \_\_0  
TARGET NUMBER: 4  
FILE DATE: 01/26/2006  
FILE TIME: 22:51

X CENTROID: 0.057  
Y CENTROID: -0.040  
POA TO CENTROID: 0.069  
HORZ SPREAD: 1.295  
VERT SPREAD: 1.478  
GROUP SPREAD: 1.777  
MIN RADIUS: 0.212  
MAX RADIUS: 0.958  
MEAN RADIUS: 0.589  
# IN 1 IN DIAMETER: 4  
# IN 2 IN DIAMETER: 10  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.128  | -0.240 |
| 2:     | 0.606  | -0.240 |
| 3:     | 0.329  | -0.739 |
| 4:     | -0.337 | -0.913 |
| 5:     | 0.649  | 0.565  |
| 6:     | 0.322  | 0.289  |
| 7:     | 0.159  | 0.299  |
| 8:     | -0.179 | 0.394  |
| 9:     | -0.464 | 0.164  |
| 10:    | -0.646 | 0.022  |

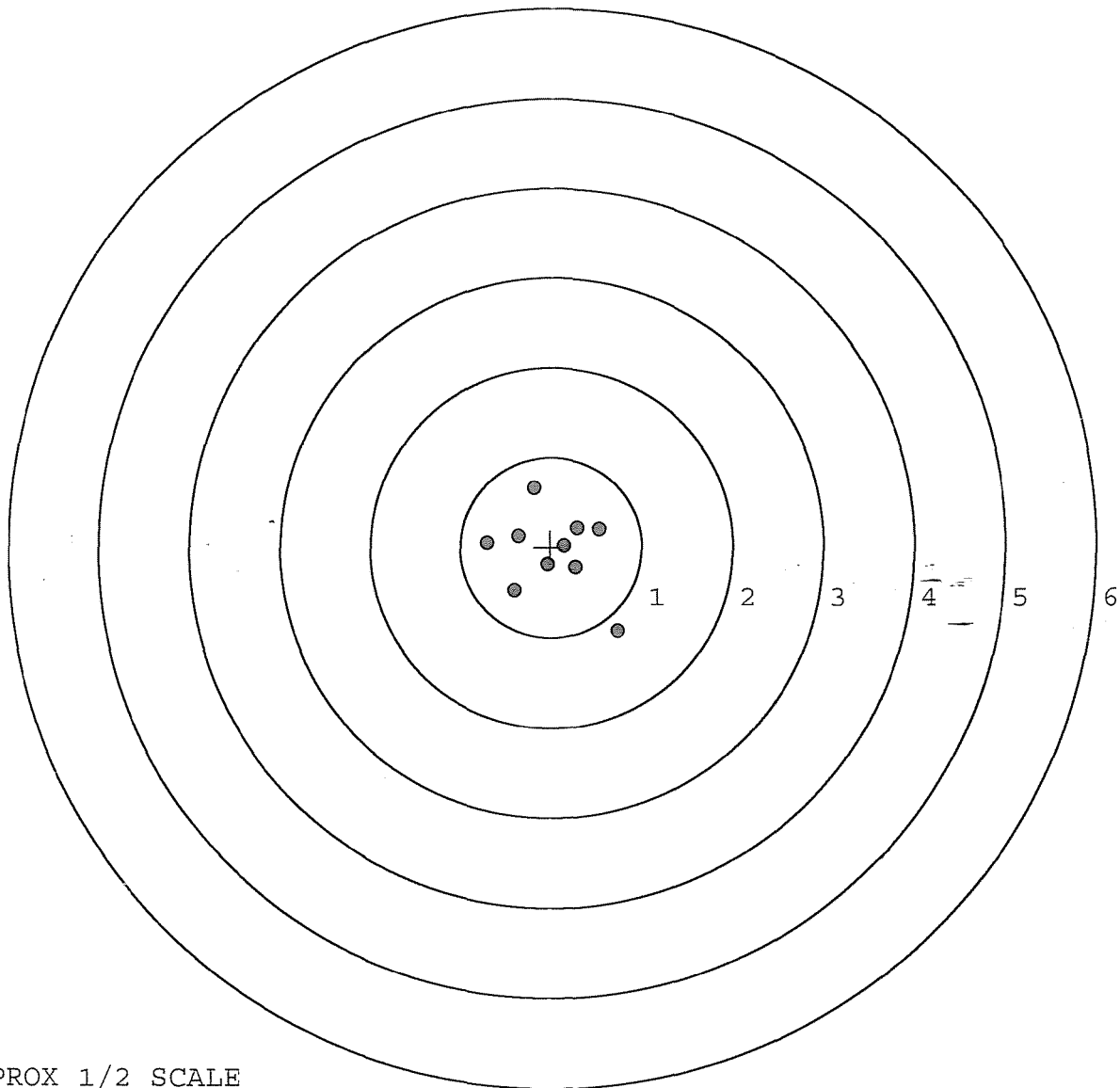


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521240.\_\_\_0  
TARGET NUMBER: 5  
FILE DATE: 01/26/2006  
FILE TIME: 22:51

X CENTROID: 0.027  
Y CENTROID: -0.056  
POA TO CENTROID: 0.062  
HORZ SPREAD: 1.448  
VERT SPREAD: 1.587  
GROUP SPREAD: 1.836  
MIN RADIUS: 0.140  
MAX RADIUS: 1.125  
MEAN RADIUS: 0.519  
# IN 1 IN DIAMETER: 5  
# IN 2 IN DIAMETER: 9  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.404 | -0.483 |
| 2:     | -0.362 | 0.124  |
| 3:     | -0.713 | 0.053  |
| 4:     | -0.189 | 0.657  |
| 5:     | 0.530  | 0.206  |
| 6:     | 0.276  | -0.220 |
| 7:     | 0.287  | 0.217  |
| 8:     | 0.148  | 0.014  |
| 9:     | -0.036 | -0.196 |
| 10:    | 0.735  | -0.930 |



TARGET APPROX 1/2 SCALE