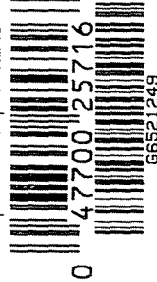


GC52 1249

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



DD FORM

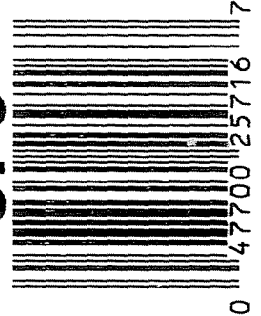
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6521249

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



SERIAL NO.



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400098513

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G652 1249

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		1-26-06	RTZ
440	PROOF		1-26-06	AC
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-26-06	AC
470	DIS-ASSEMBLE ACTION		1-27-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OP # 480 JAN 30 2006 OPERATOR <u>CPD</u>	1-30-06	APD
500	ROLLMARK CALIBER		1-30-06	CW
510	DRILL AND TAP SIGHT HOLES		1-27-06	TRW
520	GOFF BLAST BBL / REC		1-31-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		2/3/06	RB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		2/17/06	mgd
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/17/06	mgd
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/17/06	mgd
	D) OIL FIRING PIN ASSEMBLY		2-10-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-11-06	AC

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	4-3-06	TRC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	4-3-06	TRC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	4-3-06	TRC
	J) ASSEMBLE STOCK		2-10-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		4-11-06	Ac
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-10-06	RTZ
	M) IRON SIGHT ALIGNMENT		2-10-06	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-10-06	RTZ
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-13-06	TRC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2/13/06	R.R.
670	FINAL INSPECTION A) HEADSPACE		4-11-06	Ac
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.79</u> <u>2.72</u> <u>2.69</u> <u>2.78</u>	2-22-06	MTM
	C) FUNCTION		4-11-06	Ac
690	PACK		4-20-06	BA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 2-10-06

TESTER R.P

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.49	2.57		2.47	
PULL #2	2.53	2.58		2.48	
PULL #3	2.50	2.61		2.53	
PULL #4	2.51	2.58		2.58	
PULL #5	2.43	2.60		2.58	
TOTAL	12.46	12.94		12.64	
AVERAGE	2.49	2.58		2.52	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.11		
PULL #2	3.18	3.19		
PULL #3	3.29	3.29		
PULL #4	3.29	3.27		
PULL #5	3.23	3.22		
TOTAL	16.17	16.08		
AVERAGE	3.23	3.21		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.11	4.21		4.17
PULL #2	4.20	4.32		4.15
PULL #3	4.16	4.27		4.08
PULL #4	3.89	4.22		4.12
PULL #5	4.13	4.21		4.07
TOTAL	20.49	21.23		20.59
AVERAGE	4.09	4.24		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521249.___0
FILE DATE AND TIME: 02/13/2006 05:36

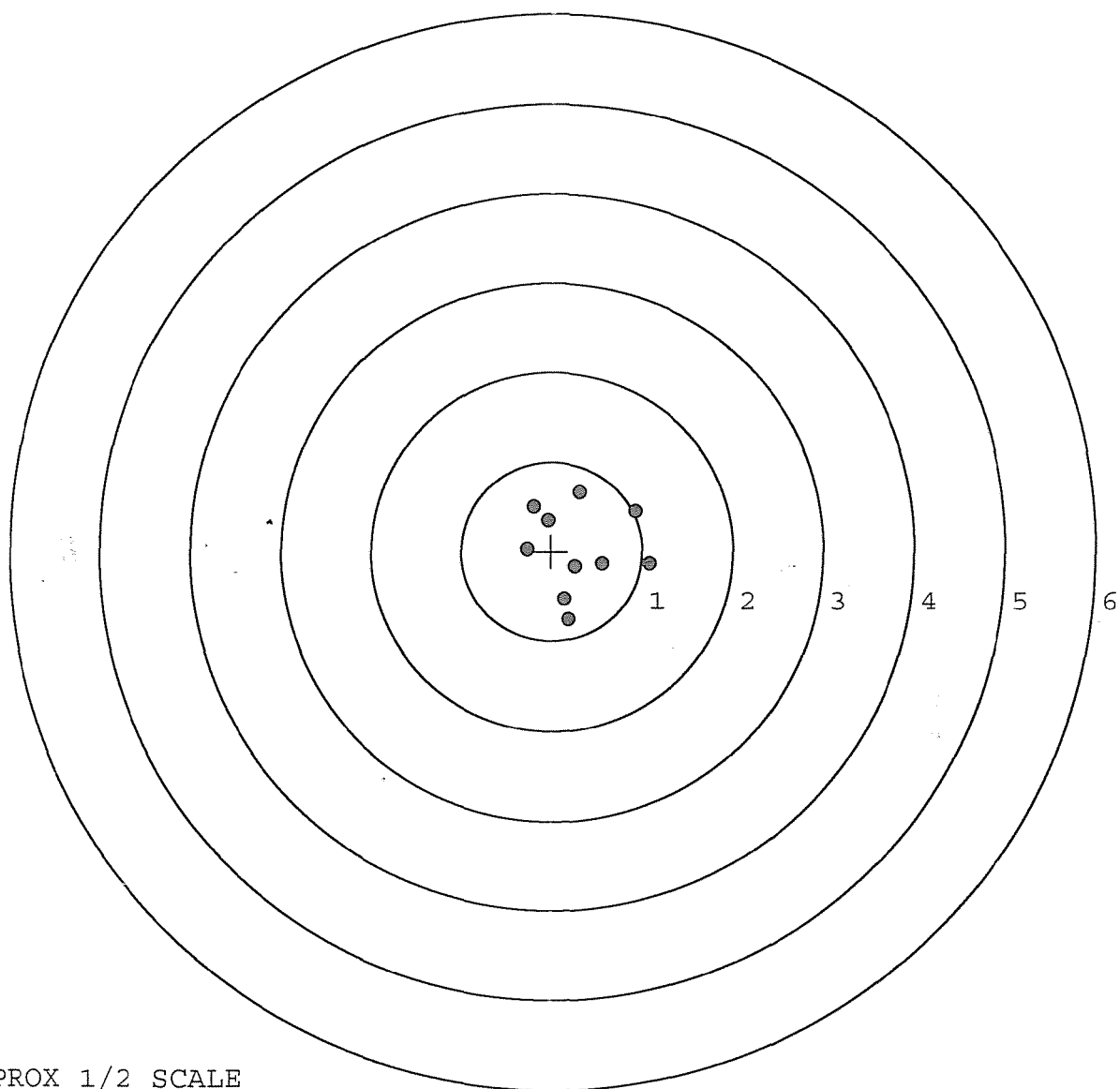
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.063
The Average Y Centroid of the Five Target Set:	-0.070
The Average Point of Impact of the Five Target Set:	0.094
The Average Mean Radius of the Five Target Set:	0.643
The Distance from POA to Centroid Target #1:	0.297
The Distance from Centroid Target #2 to Centroid Target #1:	0.367
The Distance from Centroid Target #3 to Centroid Target #1:	0.350
The Distance from Centroid Target #4 to Centroid Target #1:	0.410
The Distance from Centroid Target #5 to Centroid Target #1:	0.151

SERIAL NUMBER: G6521249. __0
TARGET NUMBER: 1
FILE DATE: 02/13/2006
FILE TIME: 05:36

X CENTROID: 0.296
Y CENTROID: 0.023
POA TO CENTROID: 0.297
HORZ SPREAD: 1.353
VERT SPREAD: 1.429
GROUP SPREAD: 1.431
MIN RADIUS: 0.196
MAX RADIUS: 0.802
MEAN RADIUS: 0.581
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.082	-0.136
2:	0.926	0.449
3:	0.307	0.665
4:	-0.202	0.496
5:	-0.044	0.340
6:	-0.271	0.025
7:	0.565	-0.134
8:	0.265	-0.170
9:	0.142	-0.537
10:	0.189	-0.764

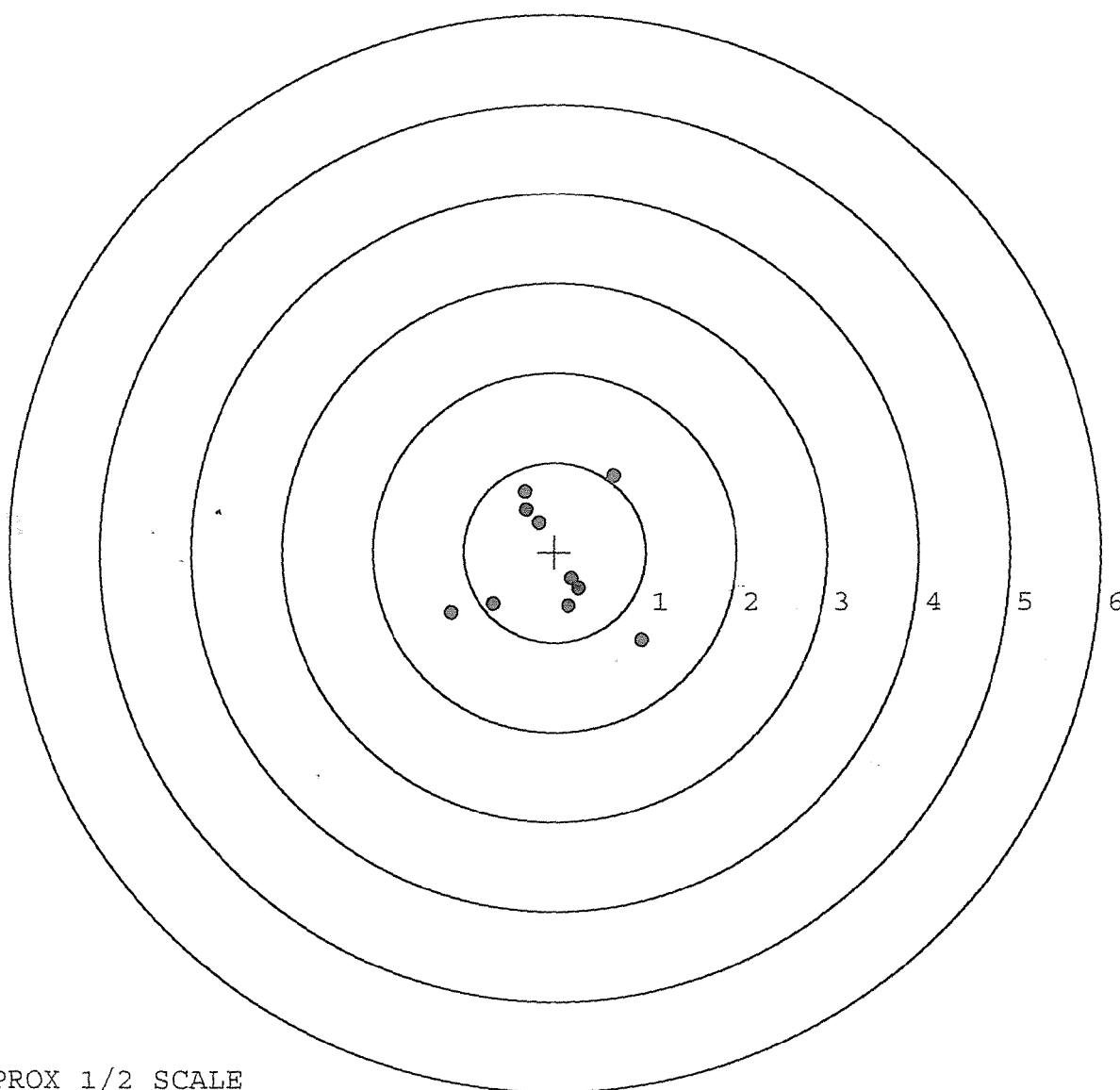


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521249. __ 0
TARGET NUMBER: 2
FILE DATE: 02/13/2006
FILE TIME: 05:36

X CENTROID: -0.041
Y CENTROID: -0.123
POA TO CENTROID: 0.130
HORZ SPREAD: 2.090
VERT SPREAD: 1.831
GROUP SPREAD: 2.110
MIN RADIUS: 0.286
MAX RADIUS: 1.311
MEAN RADIUS: 0.773
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.955	-0.976
2:	-0.672	-0.586
3:	-1.135	-0.686
4:	0.651	0.855
5:	-0.332	0.675
6:	-0.180	0.325
7:	0.189	-0.294
8:	0.271	-0.411
9:	0.157	-0.606
10:	-0.314	0.471

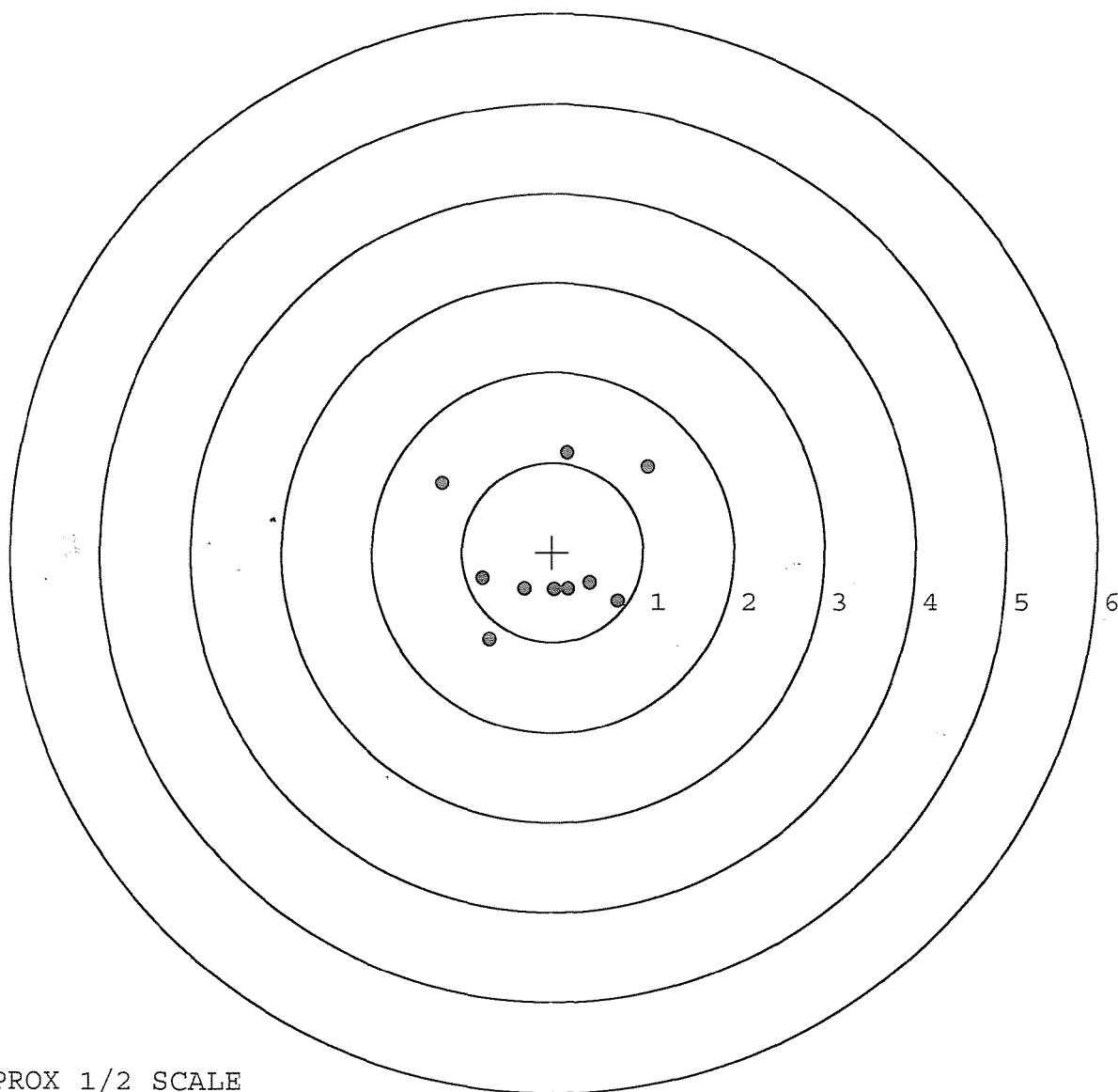


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521249. __0
TARGET NUMBER: 3
FILE DATE: 02/13/2006
FILE TIME: 05:36

X CENTROID: -0.046
Y CENTROID: -0.055
POA TO CENTROID: 0.071
HORZ SPREAD: 2.270
VERT SPREAD: 2.090
GROUP SPREAD: 2.606
MIN RADIUS: 0.371
MAX RADIUS: 1.490
MEAN RADIUS: 0.869
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.048	0.957
2:	0.162	1.112
3:	-1.222	0.766
4:	-0.697	-0.978
5:	-0.772	-0.293
6:	0.726	-0.546
7:	0.414	-0.334
8:	0.176	-0.407
9:	0.022	-0.420
10:	-0.313	-0.407

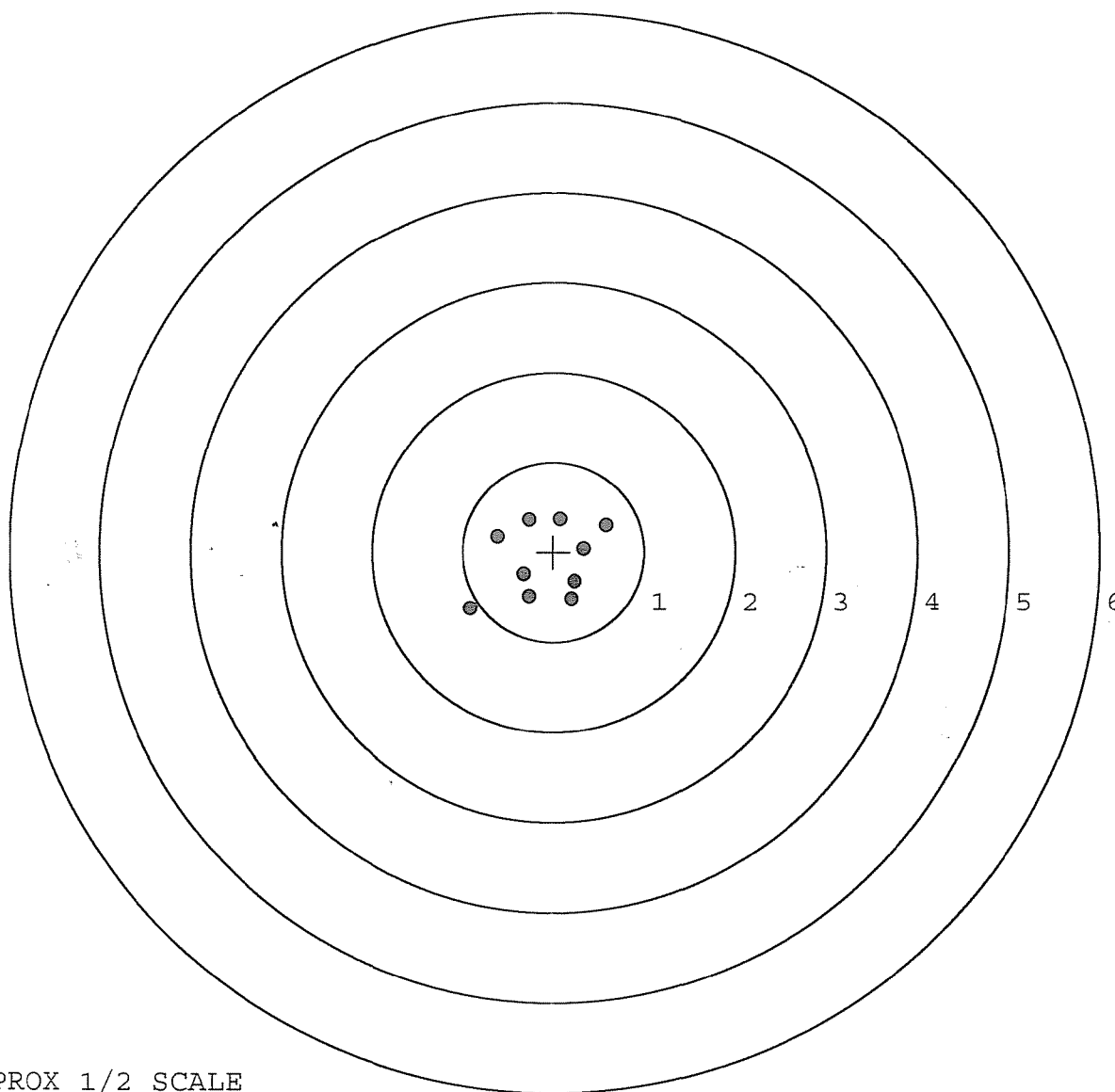


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521249.____0
TARGET NUMBER: 4
FILE DATE: 02/13/2006
FILE TIME: 05:36

X CENTROID: -0.096
Y CENTROID: -0.100
POA TO CENTROID: 0.138
HORZ SPREAD: 1.501
VERT SPREAD: 0.993
GROUP SPREAD: 1.764
MIN RADIUS: 0.279
MAX RADIUS: 0.974
MEAN RADIUS: 0.543
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.586	0.300
2:	0.339	0.037
3:	0.079	0.366
4:	-0.272	0.357
5:	-0.617	0.170
6:	0.201	-0.526
7:	0.240	-0.327
8:	-0.267	-0.495
9:	-0.329	-0.253
10:	-0.915	-0.627

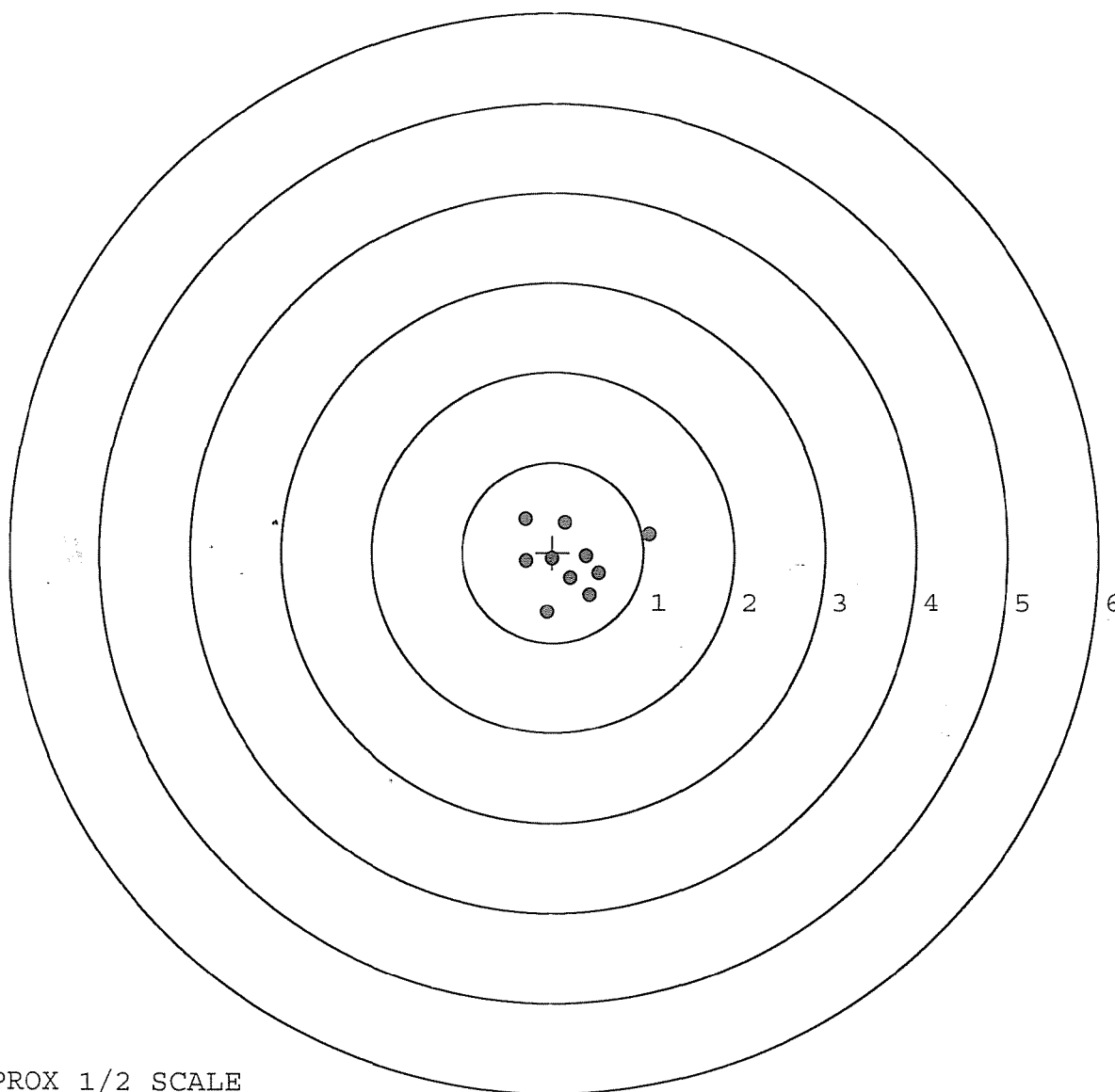


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521249. 0
TARGET NUMBER: 5
FILE DATE: 02/13/2006
FILE TIME: 05:36

X CENTROID: 0.203
Y CENTROID: -0.095
POA TO CENTROID: 0.224
HORZ SPREAD: 1.365
VERT SPREAD: 1.034
GROUP SPREAD: 1.424
MIN RADIUS: 0.176
MAX RADIUS: 0.912
MEAN RADIUS: 0.450
IN 1 IN DIAMETER: 7
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.065	0.203
2:	0.410	-0.472
3:	0.513	-0.229
4:	0.199	-0.281
5:	0.371	-0.043
6:	-0.066	-0.662
7:	-0.296	-0.095
8:	-0.009	-0.070
9:	0.140	0.329
10:	-0.300	0.372



TARGET APPROX 1/2 SCALE