

G 652 1261

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



SERIAL NO.

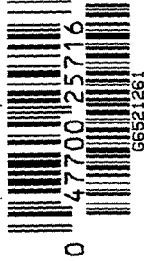


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



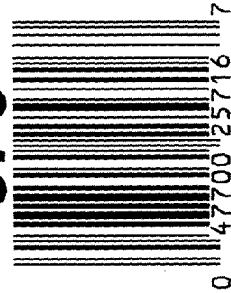
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6521261

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G60521261

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		9-21-05	RTZ
440	PROOF		9-27-05	RTZ
460	CHECK HEADSPACE		9-27-05	RTZ
470	DIS-ASSEMBLE ACTION		9-28-05	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10-3-05	CW
510	DRILL AND TAP SIGHT HOLES		9-30-05	TRW
520	GOFF BLAST BBL / REC		10-4-05	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		10/25/05	RB
	(BOLT)		10/25/05	RB
560	RE-ASSEMBLE ACTION		10/27/05	MTM
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10/27/05	MTM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10/27/05	
	D) OIL FIRING PIN ASSEMBLY		10-31-05	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 16</u> <u>6 16</u> <u>6 16</u>	11-4-05	RG
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 16</u> <u>3 16</u> <u>3 16</u>	11-4-05	RG
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.024</u>	11-4-05	RG
	J) ASSEMBLE STOCK		10-31-05	RK
	K) ASSEMBLE SWIVEL STUDS		11-4-05	RG
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-4-05	RG
	M) IRON SIGHT ALIGNMENT		11-4-05	RG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-4-05	RG
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11/2/05	mm
	MALFUNCTION 2007	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11/2/05	mm
670	FINAL INSPECTION A) HEADSPACE		11-4-05	RG
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.55</u> <u>2.57</u> <u>2.65</u> <u>2.58</u>	11-3-05	TRW
	C) FUNCTION		11-4-05	RG
690	PACK		11/30/05	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 10-28-05

TESTER S.F.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.45	2.53		2.62	
PULL #2	2.63	2.50		2.58	
PULL #3	2.60	2.53		2.54	
PULL #4	2.57	2.23		2.55	
PULL #5	2.49	2.55		2.69	
TOTAL	12.74	12.34		12.98	
AVERAGE	2.55	2.47		2.60	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	2.97	2.83		
PULL #2	3.20	2.93		
PULL #3	3.38	3.01		
PULL #4	3.08	3.07		
PULL #5	2.96	3.01		
TOTAL	15.59	14.85		
AVERAGE	3.12	2.97		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.02	4.08		3.95
PULL #2	4.24	4.17		3.88
PULL #3	3.92	3.85		3.91
PULL #4	4.05	4.18		3.97
PULL #5	4.05	3.96		4.02
TOTAL	20.28	20.24		19.73
AVERAGE	4.06	4.05		3.95

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521261.___0
FILE DATE AND TIME: 11/02/2005 19:39

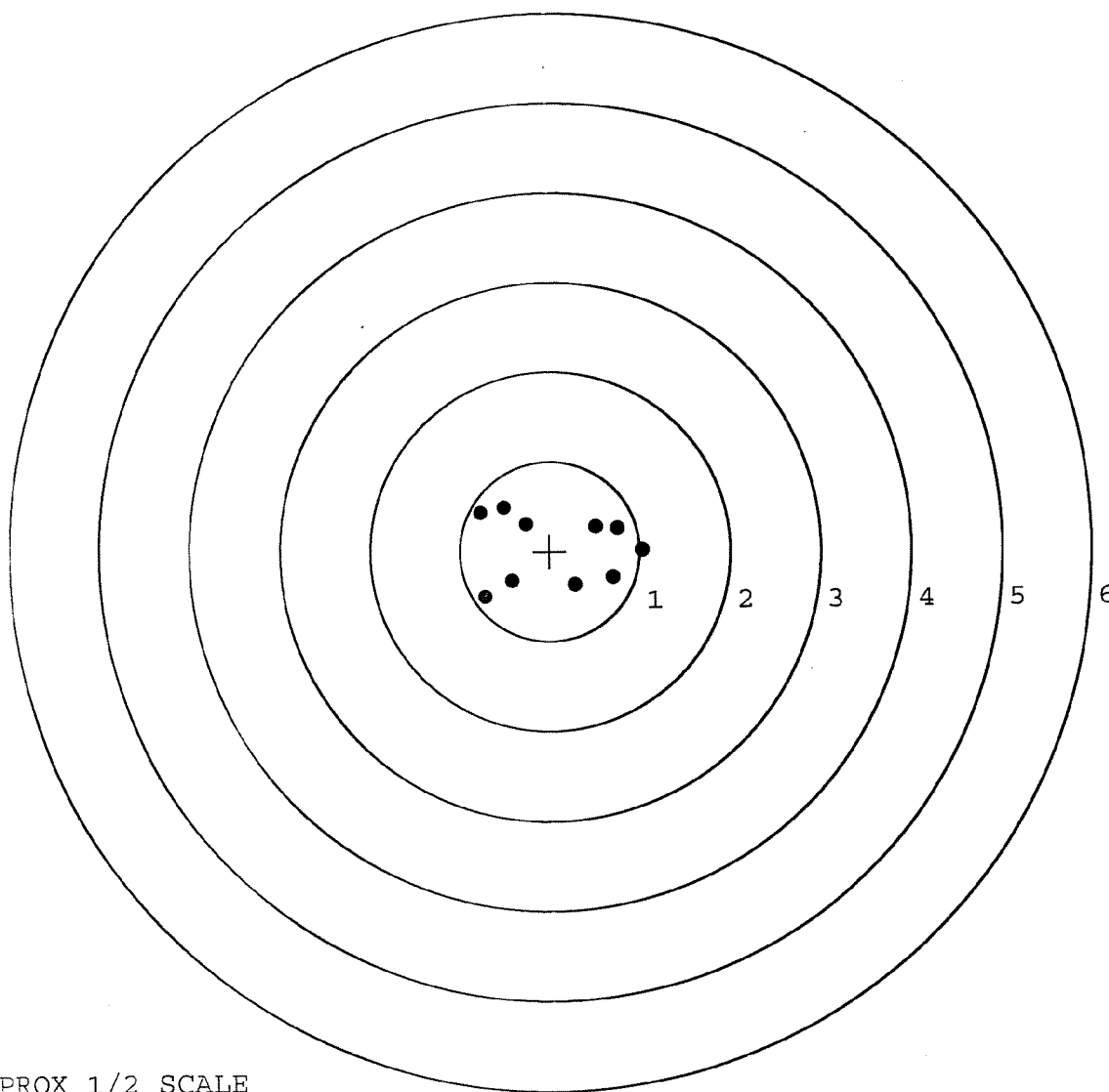
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.049
The Average Y Centroid of the Five Target Set:	0.130
The Average Point of Impact of the Five Target Set:	0.139
The Average Mean Radius of the Five Target Set:	0.801
The Distance from POA to Centroid Target #1:	0.065
The Distance from Centroid Target #2 to Centroid Target #1:	0.196
The Distance from Centroid Target #3 to Centroid Target #1:	0.365
The Distance from Centroid Target #4 to Centroid Target #1:	0.390
The Distance from Centroid Target #5 to Centroid Target #1:	0.249

SERIAL NUMBER: G6521261. __0
TARGET NUMBER: 1
FILE DATE: 11/02/2005
FILE TIME: 19:39

X CENTROID: 0.060
Y CENTROID: 0.024
POA TO CENTROID: 0.065
HORZ SPREAD: 1.803
VERT SPREAD: 0.993
GROUP SPREAD: 1.851
MIN RADIUS: 0.423
MAX RADIUS: 0.970
MEAN RADIUS: 0.703
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.515	0.268
2:	0.282	-0.380
3:	-0.423	-0.330
4:	-0.722	-0.506
5:	-0.261	0.300
6:	-0.508	0.487
7:	-0.773	0.434
8:	1.030	0.013
9:	0.756	0.250
10:	0.705	-0.297



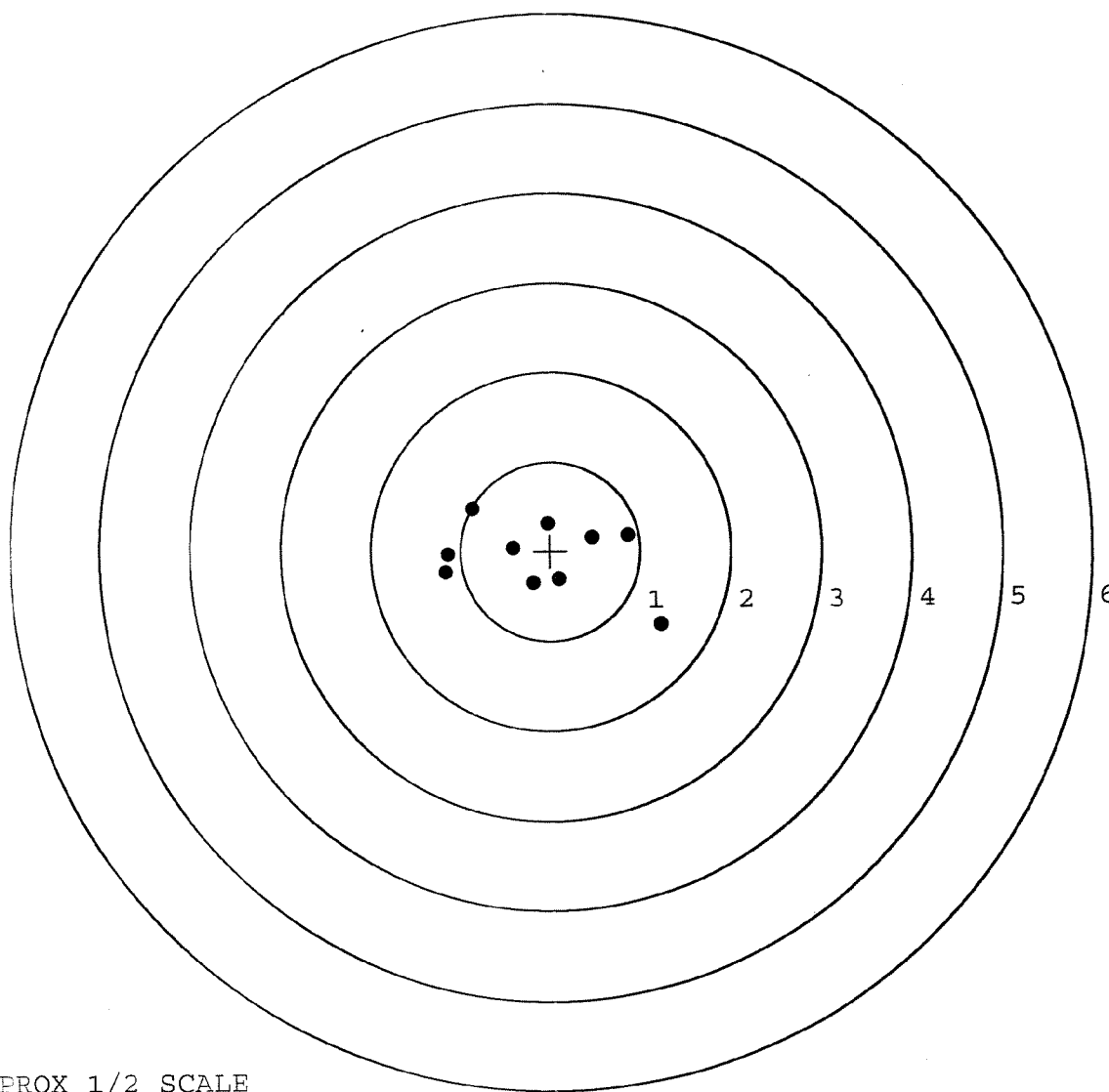
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521261. __0
TARGET NUMBER: 2
FILE DATE: 11/02/2005
FILE TIME: 19:39

POINT#	X	Y
1:	-0.030	0.311
2:	-0.415	0.035
3:	-0.196	-0.360
4:	0.098	-0.314
5:	0.470	0.152
6:	0.864	0.170
7:	1.223	-0.829
8:	-1.173	-0.227
9:	-1.146	-0.033
10:	-0.865	0.485

X CENTROID: -0.117
Y CENTROID: -0.061
POA TO CENTROID: 0.132
HORZ SPREAD: 2.396
VERT SPREAD: 1.314
GROUP SPREAD: 2.499
MIN RADIUS: 0.309
MAX RADIUS: 1.544
MEAN RADIUS: 0.754

IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

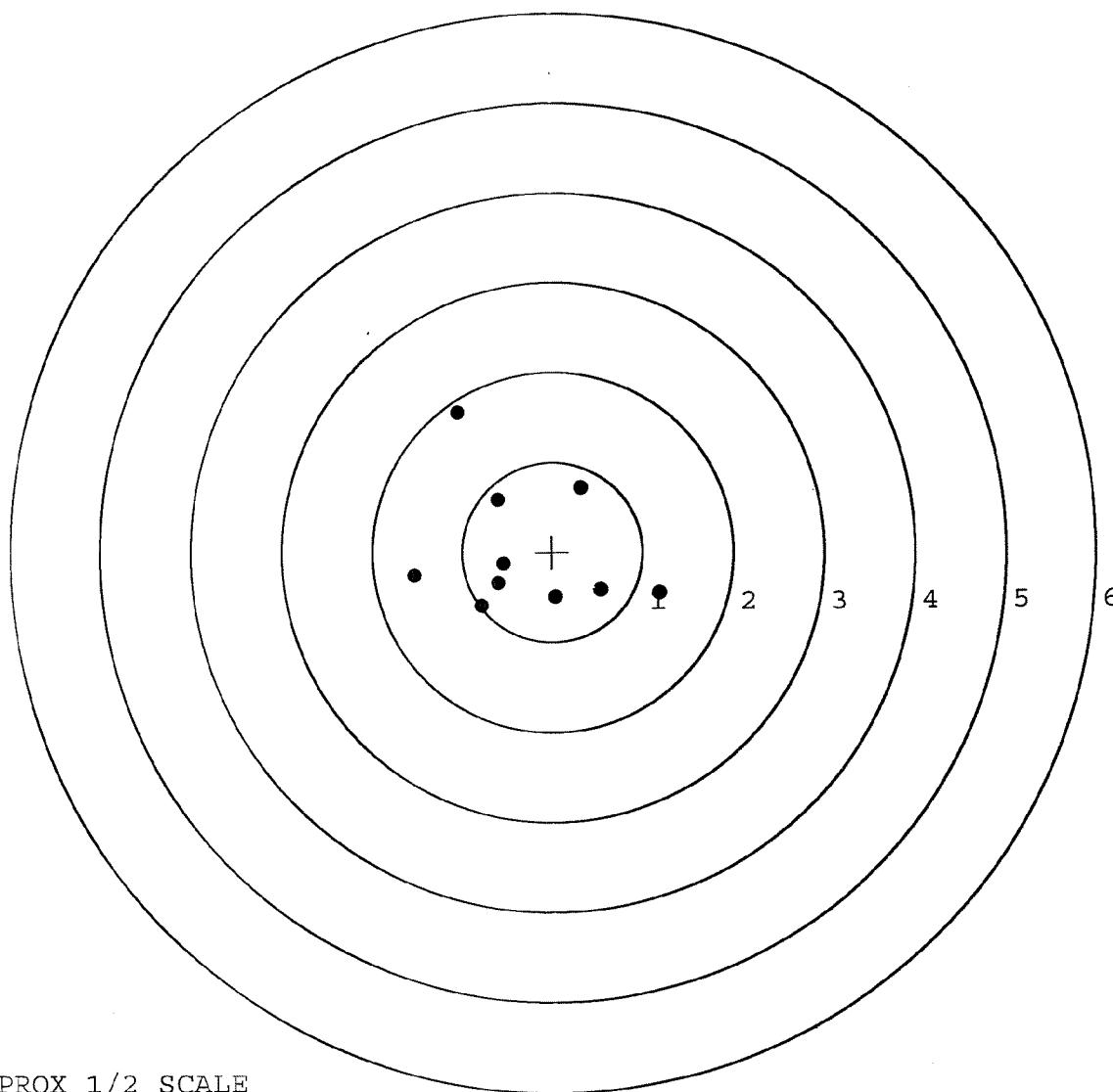


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521261. __0
TARGET NUMBER: 3
FILE DATE: 11/02/2005
FILE TIME: 19:39

X CENTROID: -0.305
Y CENTROID: 0.015
POA TO CENTROID: 0.305
HORZ SPREAD: 2.718
VERT SPREAD: 2.155
GROUP SPREAD: 3.011
MIN RADIUS: 0.281
MAX RADIUS: 1.713
MEAN RADIUS: 0.922
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.183	-0.466
2:	0.535	-0.424
3:	0.035	-0.504
4:	-0.789	-0.596
5:	-0.606	-0.342
6:	-0.544	-0.132
7:	-1.535	-0.254
8:	-0.605	0.590
9:	0.325	0.716
10:	-1.045	1.559



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521261. __0

TARGET NUMBER: 4

FILE DATE: 11/02/2005

FILE TIME: 19:39

POINT#	X	Y
1:	-0.010	0.179
2:	-0.424	0.622
3:	-0.517	1.086
4:	-0.017	1.346
5:	0.253	1.330
6:	0.812	0.172
7:	0.271	-0.638
8:	0.221	-1.126
9:	-0.714	-0.336
10:	0.055	1.447

X CENTROID: -0.007

Y CENTROID: 0.408

POA TO CENTROID: 0.408

HORZ SPREAD: 1.526

VERT SPREAD: 2.573

GROUP SPREAD: 2.578

MIN RADIUS: 0.229

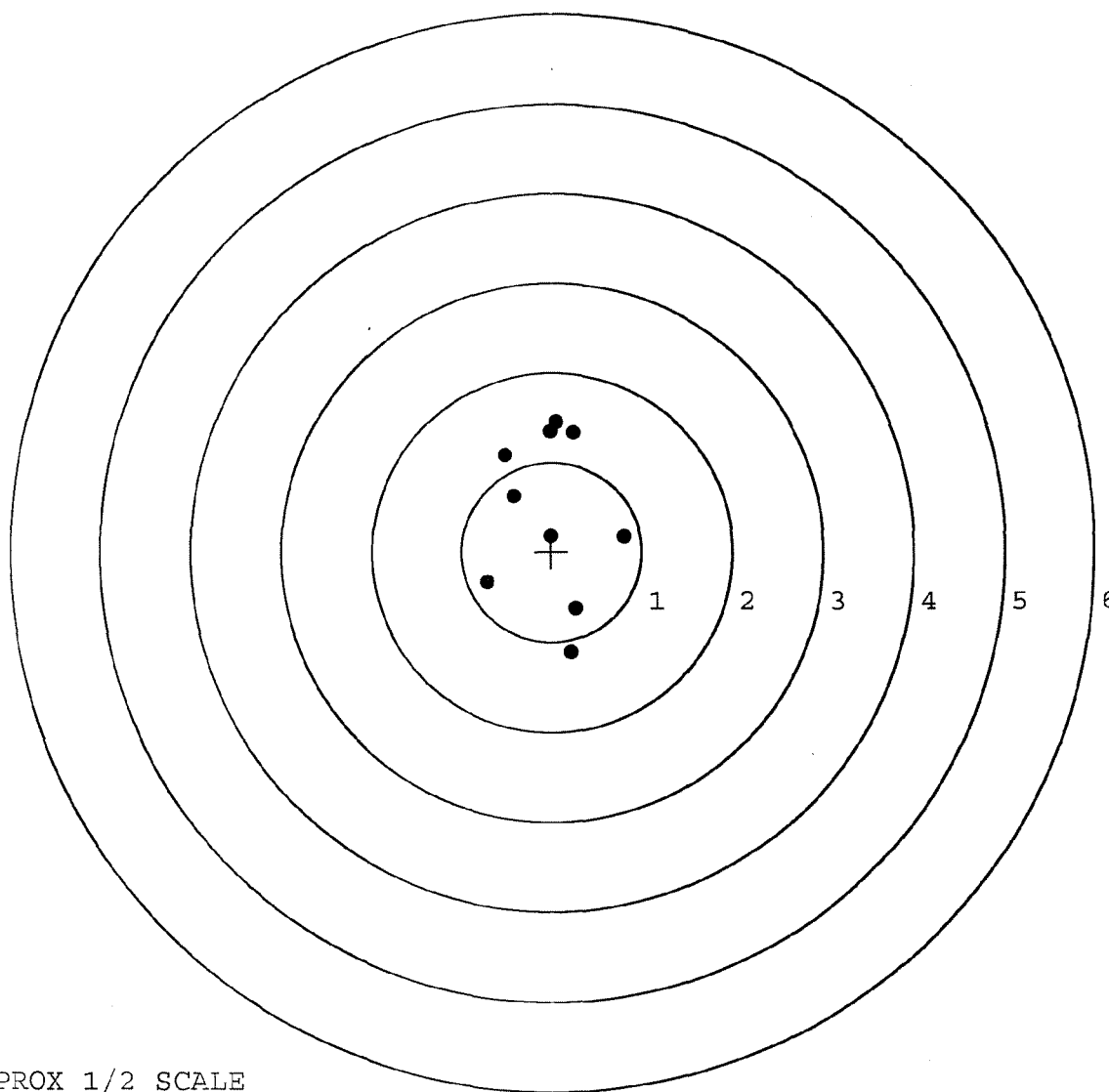
MAX RADIUS: 1.551

MEAN RADIUS: 0.899

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521261. __0

TARGET NUMBER: 5

FILE DATE: 11/02/2005

FILE TIME: 19:39

POINT#	X	Y
1:	0.748	-0.344
2:	1.074	-0.105
3:	1.031	0.124
4:	0.479	0.820
5:	-0.162	0.862
6:	-0.131	0.652
7:	-0.081	0.455
8:	-0.362	0.398
9:	-0.852	0.173
10:	-0.487	-0.390

X CENTROID: 0.126

Y CENTROID: 0.264

POA TO CENTROID: 0.293

HORZ SPREAD: 1.926

VERT SPREAD: 1.252

GROUP SPREAD: 1.946

MIN RADIUS: 0.281

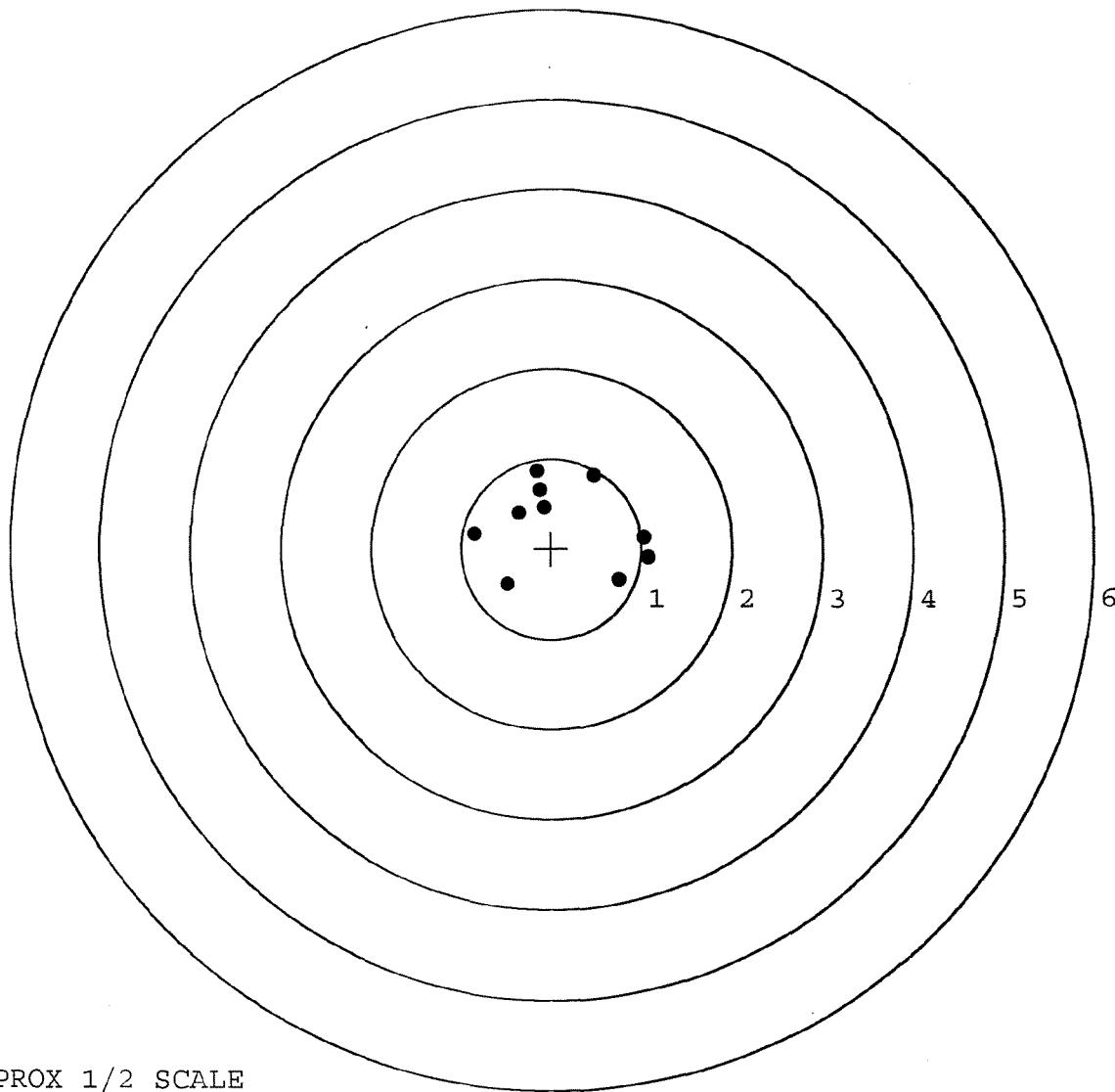
MAX RADIUS: 1.018

MEAN RADIUS: 0.726

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

66521261

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CLIN	DESCRIPTION	NSN	MFG / PN	COMPONENT USED ON RIFLE AND DEPLOYMENT KIT	INCLUDE IN INTERCHANGEABILITY TEST?		
CLIN 0020	TRIGGER PULL ADJ SCREW	1005-01-260-2657	96030	BOTH	ALT TEST PROCEDURE	PASS	FAIL
CLIN 0001	FIRING PIN ASSEMBLY	1005-01-260-2636	96007	BOTH	YES	PASS	FAIL
CLIN 0003	MAGAZINE FOLLOWER	1005-01-260-2638	96104	BOTH	YES	PASS	FAIL
CLIN 0004	MAGAZINE SPRING	1005-01-260-2639	15677	BOTH	YES	PASS	FAIL
CLIN 0005	SWIVEL, SLING, SMALL	1005-01-260-2640	96023	BOTH	YES	PASS	FAIL
CLIN 0006	SWIVEL, SCREW	1005-01-260-2641	96022	BOTH	YES	PASS	FAIL
CLIN 0007	SCOPE, ADJ DIAL DUST COVER	1005-01-260-2642	96042	BOTH	YES	PASS	FAIL
CLIN 0023	SYSTEM CASE	1005-01-260-2662	96069	RIFLE	YES	PASS	FAIL
CLIN 0026	BIPOD HARRIS	1005-01-260-2665	96117	RIFLE	YES	PASS	FAIL
CLIN 0027	CASE, SCOPE	1005-01-260-2666	96081	RIFLE	YES	PASS	FAIL
CLIN 0030	SIGHT, FRONT	1005-01-262-2819	96118	RIFLE	YES	PASS	FAIL
CLIN 0002	FRONT SIGHT INSERTS KIT	1005-01-260-2637	96105	DEPLOYMENT KIT	YES	PASS	FAIL
CLIN 0016	REAR SIGHT BASE SCREW	1005-01-260-2653	96017	BOTH	YES	PASS	FAIL
CLIN 0017	FRONT SIGHT BASE SCREW	1005-01-260-2654	96012	BOTH	YES	PASS	FAIL
CLIN 0018	REAR GUARD SCREW	1005-01-260-2655	96015	BOTH	YES	PASS	FAIL
CLIN 0019	FRONT GUARD SCREW	1005-01-260-2656	96010	BOTH	YES	PASS	FAIL
CLIN 0021	SUNSHADE	1005-01-260-2660	96049	DEPLOYMENT KIT	YES	PASS	FAIL
CLIN 0008	DUST COVER, FRONT	1005-01-260-2643	96043	DEPLOYMENT KIT	NO		
CLIN 0009	DUST COVER, REAR	1005-01-260-2644	96044	DEPLOYMENT KIT	NO		
CLIN 0010	HANDLE, TORQUE WRENCH	1005-01-260-2645	96059	DEPLOYMENT KIT	NO		
CLIN 0011	SCOPE, WINDAGE DIAL	1005-01-502-3531	96271	BOTH	NO		
CLIN 0012	SCOPE, ELEVATION DIAL	1005-01-502-3532	96270	BOTH	NO		
CLIN 0013	SCOPE, RING SCREW	1005-01-260-2650	96083	BOTH	NO		
CLIN 0014	SCOPE, BASE SCREW FRONT	1005-01-260-2651	96037	BOTH	NO		
CLIN 0015	SCOPE, BASE SCREW REAR	1005-01-260-2652	96038	BOTH	NO		
CLIN 0022	CASE, LENS CLEANING	1005-01-260-2661	96041	DEPLOYMENT KIT	NO		
CLIN 0024	TOP FOAM	1005-01-260-2663	96078	SYSTEM CASE ONLY	NO		
CLIN 0025	BOTTOM FOAM	1005-01-260-2664	96079	SYSTEM CASE ONLY	NO		
CLIN 0028	SCOPE, FOCUS DIAL	1005-01-262-2817	96047	BOTH	NO		
CLIN 0029	CASE, CARRYING, WEAPON	1005-01-262-2818	96076	RIFLE	NO		

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

KINZER V. REMINGTON

M2400098670