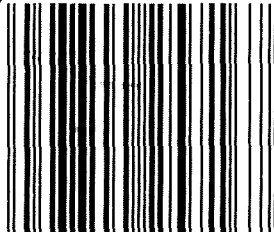


G 652 1283

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**

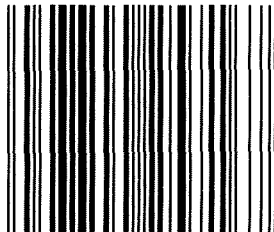


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**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**



0 47700 25716 7

SERIAL NO.



66521283

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

**DD FORM**

proof of purchase



owner registration sticker



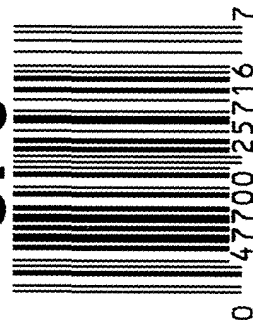
**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6521283**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6521283

| OP #         | OPERATION NAME                                                                                                                         | READINGS | DATE     | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|----------|----------|---------|
| 420 &<br>430 | ASSEMBLE ACTION<br>ASSEMBLE TO STOCK                                                                                                   |          | 9-21-05  | RTZ     |
| 440          | PROOF                                                                                                                                  |          | 9-27-05  | RTZ     |
| 460          | CHECK HEADSPACE                                                                                                                        |          | 9-27-05  | RTZ     |
| 470          | DIS-ASSEMBLE ACTION                                                                                                                    |          | 9-28-05  | RTZ     |
| 480 &<br>490 | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 |          |          |         |
| 500          | ROLLMARK CALIBER                                                                                                                       |          | 10-3-05  | CW      |
| 510          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 9-30-05  | TRW     |
| 520          | GOFF BLAST BBL / REC                                                                                                                   |          | 10-4-05  | LB      |
| 530 &<br>540 | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 10/21/05 | WT      |
|              | (BOLT)                                                                                                                                 |          | Repaired | HP      |
| 560          | RE-ASSEMBLE ACTION                                                                                                                     |          |          |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          | 10/25/05 | RA      |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 10/25/05 | RA      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 10/25/05 | RA      |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 10-27-05 | RTZ     |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          |          |         |

REV-8405

| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>816</u> <u>816</u> <u>716</u>                            | 11-15-05 | BG      |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>416</u> <u>416</u> <u>416</u>                            | 11-15-05 | BG      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.024</u>                         | 11-15-05 | BG      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 10-27-05 | RTL     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 11-15-05 | BG      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 11-15-05 | BG      |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 11-15-05 | BG      |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 11-15-05 | BG      |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 11-28-05 | RL      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 10-28-05 | ST      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 11-15-05 | BG      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.85</u> <u>2.35</u> <u>2.57</u> <u>2.49</u> <u>2.58</u> | 11-9-05  | BG      |
|              | C) FUNCTION                                                              |                                                             | 11-15-05 | BG      |
| 690          | PACK                                                                     |                                                             |          |         |

## INITIAL &amp; CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 10-27-05

TESTER R.P.

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.58                | 2.60                        |                                   | 2.48  |          |
| PULL #2 | 2.56                | 2.49                        |                                   | 2.53  |          |
| PULL #3 | 2.61                | 2.50                        |                                   | 2.48  |          |
| PULL #4 | 2.56                | 2.54                        |                                   | 2.46  |          |
| PULL #5 | 2.57                | 2.38                        |                                   | 2.46  |          |
| TOTAL   | 12.88               | 12.51                       |                                   | 12.41 |          |
| AVERAGE | 2.57                | 2.50                        |                                   | 2.48  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.13                | 3.06                        |  |          |
| PULL #2 | 3.13                | 3.11                        |  |          |
| PULL #3 | 3.14                | 3.05                        |  |          |
| PULL #4 | 3.12                | 3.14                        |  |          |
| PULL #5 | 3.19                | 3.12                        |  |          |
| TOTAL   | 15.71               | 15.48                       |  |          |
| AVERAGE | 3.14                | 3.09                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.11                | 4.10                        |                                   | 4.09                                    |
| PULL #2 | 4.16                | 4.16                        |                                   | 4.11                                    |
| PULL #3 | 4.04                | 4.18                        |                                   | 4.17                                    |
| PULL #4 | 4.18                | 3.94                        |                                   | 4.12                                    |
| PULL #5 | 4.10                | 4.17                        |                                   | 4.11                                    |
| TOTAL   | 20.59               | 20.55                       |                                   | 20.60                                   |
| AVERAGE | 4.11                | 4.11                        |                                   | 4.12                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521283.\_\_\_0

FILE DATE AND TIME: 10/28/2005 10:04

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | 0.009  |
| The Average Y Centroid of the Five Target Set:              | -0.099 |
| The Average Point of Impact of the Five Target Set:         | 0.099  |
| The Average Mean Radius of the Five Target Set:             | 0.948  |
| The Distance from POA to Centroid Target #1:                | 0.071  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.137  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.146  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.383  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.414  |

SERIAL NUMBER: G6521283. \_\_0

TARGET NUMBER: 1

FILE DATE: 10/28/2005

FILE TIME: 10:04

X CENTROID: 0.071

Y CENTROID: -0.003

POA TO CENTROID: 0.071

HORZ SPREAD: 1.996

VERT SPREAD: 2.476

GROUP SPREAD: 3.079

MIN RADIUS: 0.242

MAX RADIUS: 1.692

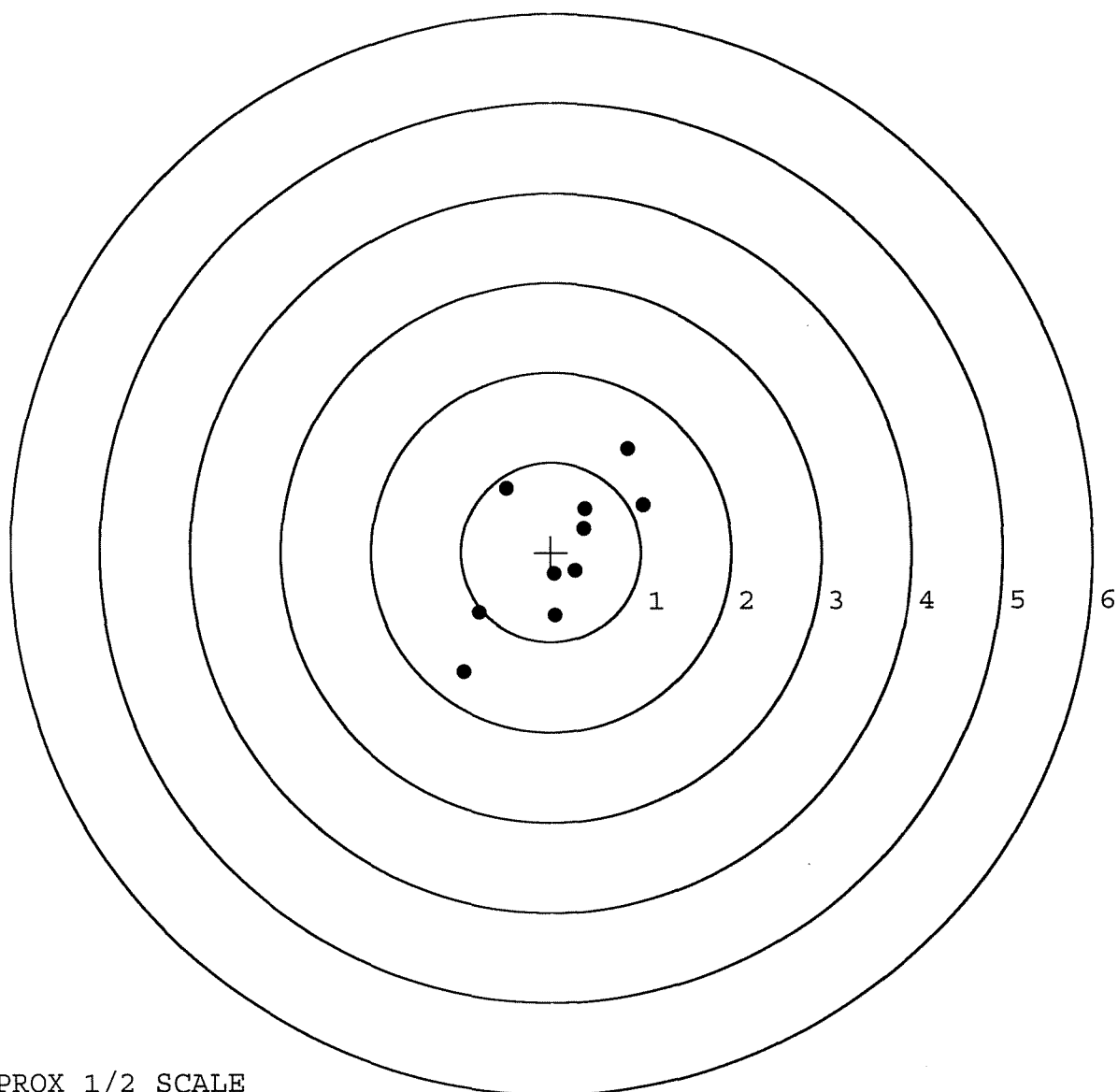
MEAN RADIUS: 0.841

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 6

# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.973 | -1.335 |
| 2:     | -0.806 | -0.668 |
| 3:     | 0.043  | -0.713 |
| 4:     | 0.039  | -0.243 |
| 5:     | 0.270  | -0.212 |
| 6:     | 1.023  | 0.524  |
| 7:     | 0.857  | 1.141  |
| 8:     | -0.495 | 0.717  |
| 9:     | 0.380  | 0.491  |
| 10:    | 0.372  | 0.267  |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521283. \_\_0

TARGET NUMBER: 2

FILE DATE: 10/28/2005

FILE TIME: 10:04

X CENTROID: -0.018

Y CENTROID: 0.102

POA TO CENTROID: 0.103

HORZ SPREAD: 3.329

VERT SPREAD: 2.304

GROUP SPREAD: 3.438

MIN RADIUS: 0.148

MAX RADIUS: 2.004

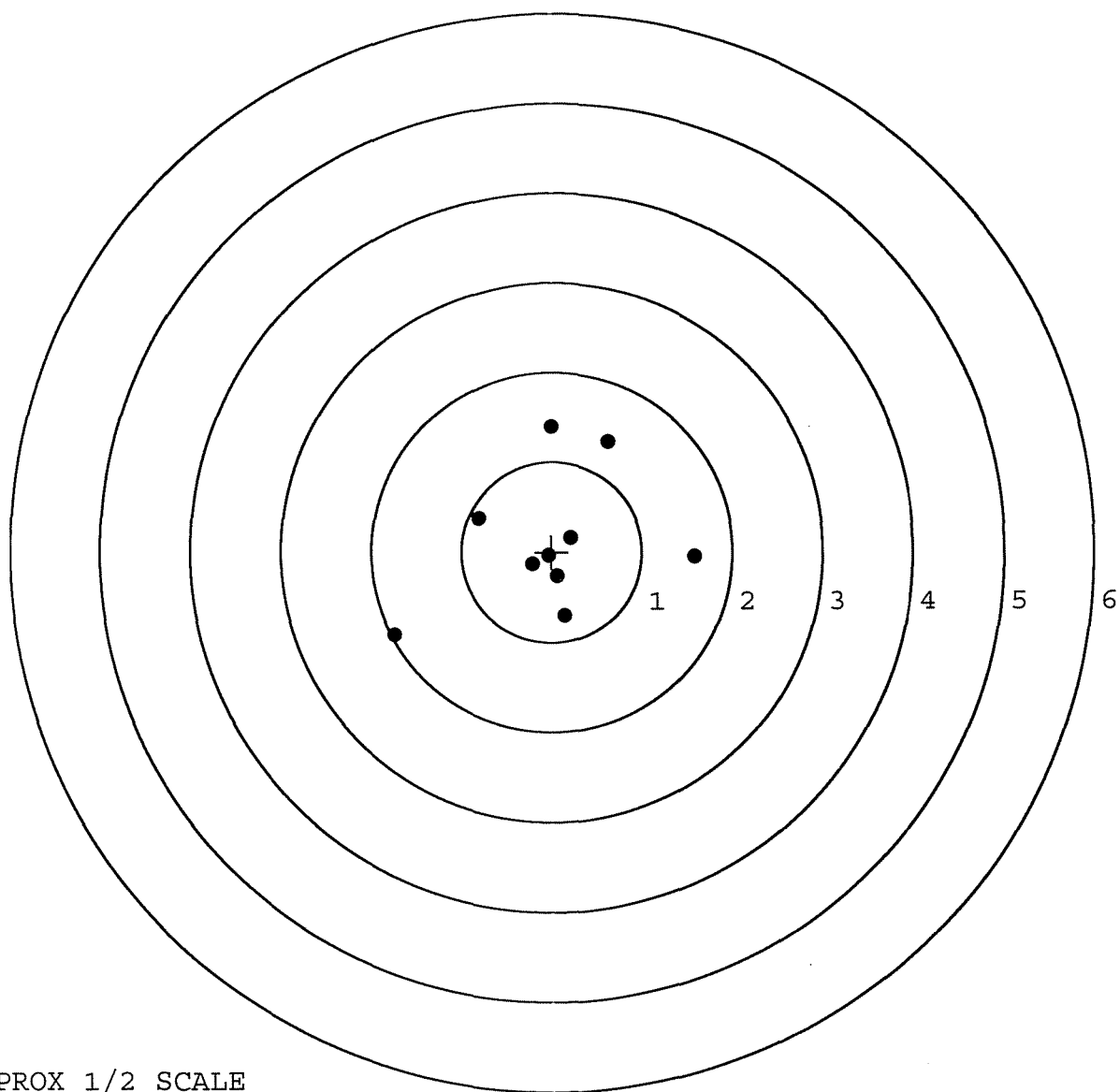
MEAN RADIUS: 0.894

# IN 1 IN DIAMETER: 4

# IN 2 IN DIAMETER: 6

# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.584  | -0.054 |
| 2:     | 0.632  | 1.221  |
| 3:     | -0.006 | 1.390  |
| 4:     | -0.810 | 0.378  |
| 5:     | -1.745 | -0.914 |
| 6:     | 0.142  | -0.708 |
| 7:     | 0.215  | 0.158  |
| 8:     | -0.217 | -0.139 |
| 9:     | -0.038 | -0.045 |
| 10:    | 0.066  | -0.271 |

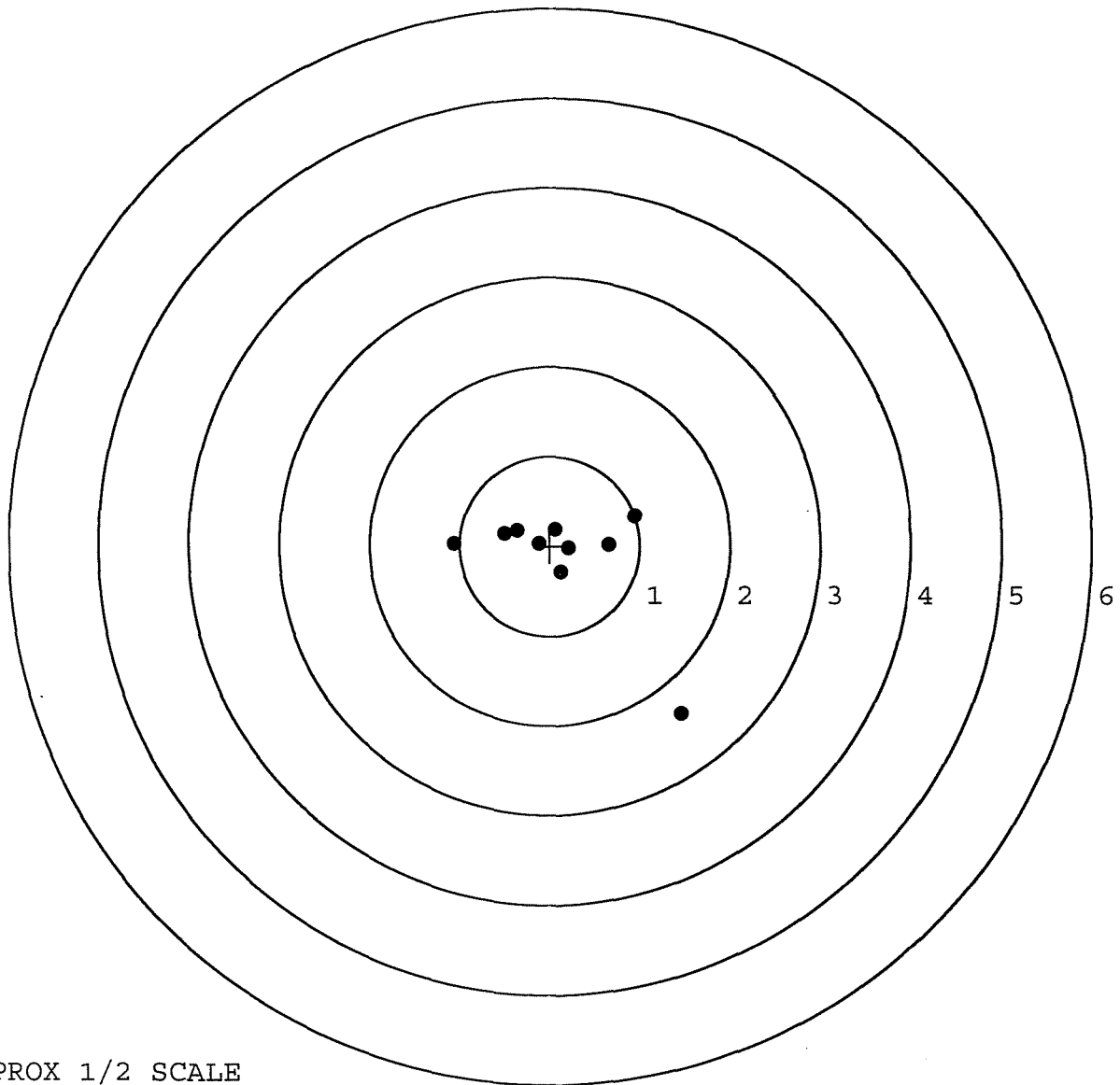


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521283. \_\_0  
TARGET NUMBER: 3  
FILE DATE: 10/28/2005  
FILE TIME: 10:04

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.463  | -1.868 |
| 2:     | 0.941  | 0.328  |
| 3:     | 0.657  | 0.009  |
| 4:     | 0.122  | -0.298 |
| 5:     | 0.210  | -0.028 |
| 6:     | 0.063  | 0.183  |
| 7:     | -0.120 | 0.033  |
| 8:     | -0.363 | 0.170  |
| 9:     | -0.502 | 0.136  |
| 10:    | -1.065 | 0.026  |

X CENTROID: 0.141  
Y CENTROID: -0.131  
POA TO CENTROID: 0.192  
HORZ SPREAD: 2.528  
VERT SPREAD: 2.196  
GROUP SPREAD: 3.159  
MIN RADIUS: 0.124  
MAX RADIUS: 2.183  
MEAN RADIUS: 0.706  
# IN 1 IN DIAMETER: 4  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521283. \_\_0

TARGET NUMBER: 4

FILE DATE: 10/28/2005

FILE TIME: 10:04

X CENTROID: 0.184

Y CENTROID: -0.369

POA TO CENTROID: 0.413

HORZ SPREAD: 2.405

VERT SPREAD: 2.524

GROUP SPREAD: 3.349

MIN RADIUS: 0.427

MAX RADIUS: 1.916

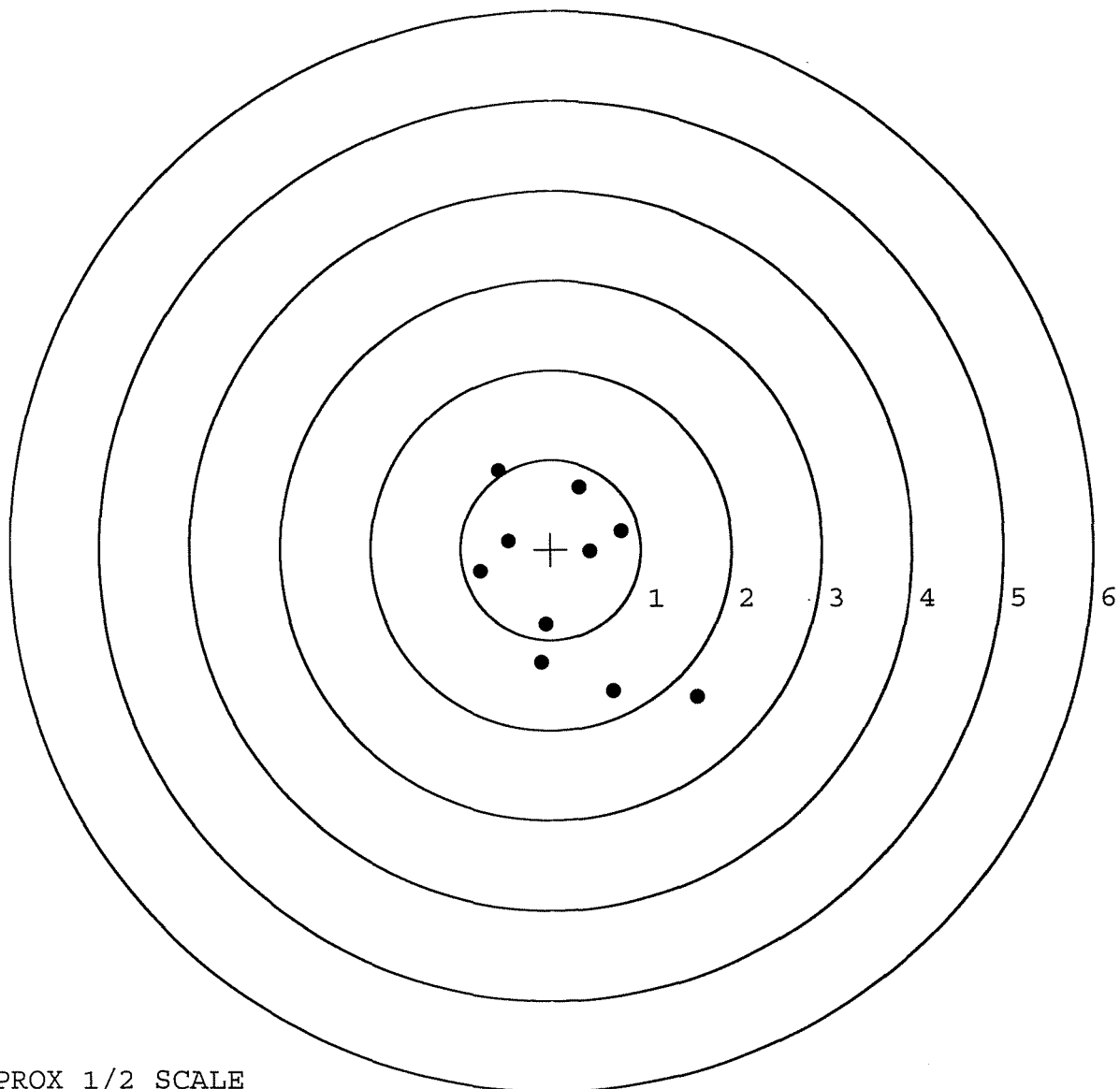
MEAN RADIUS: 1.026

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 6

# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.620  | -1.638 |
| 2:     | 0.690  | -1.571 |
| 3:     | -0.112 | -1.258 |
| 4:     | -0.056 | -0.834 |
| 5:     | -0.785 | -0.245 |
| 6:     | -0.469 | 0.095  |
| 7:     | -0.581 | 0.886  |
| 8:     | 0.319  | 0.697  |
| 9:     | 0.782  | 0.201  |
| 10:    | 0.435  | -0.024 |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521283. \_\_0

TARGET NUMBER: 5

FILE DATE: 10/28/2005

FILE TIME: 10:04

X CENTROID: -0.333

Y CENTROID: -0.091

POA TO CENTROID: 0.345

HORZ SPREAD: 1.834

VERT SPREAD: 4.565

GROUP SPREAD: 4.631

MIN RADIUS: 0.182

MAX RADIUS: 2.592

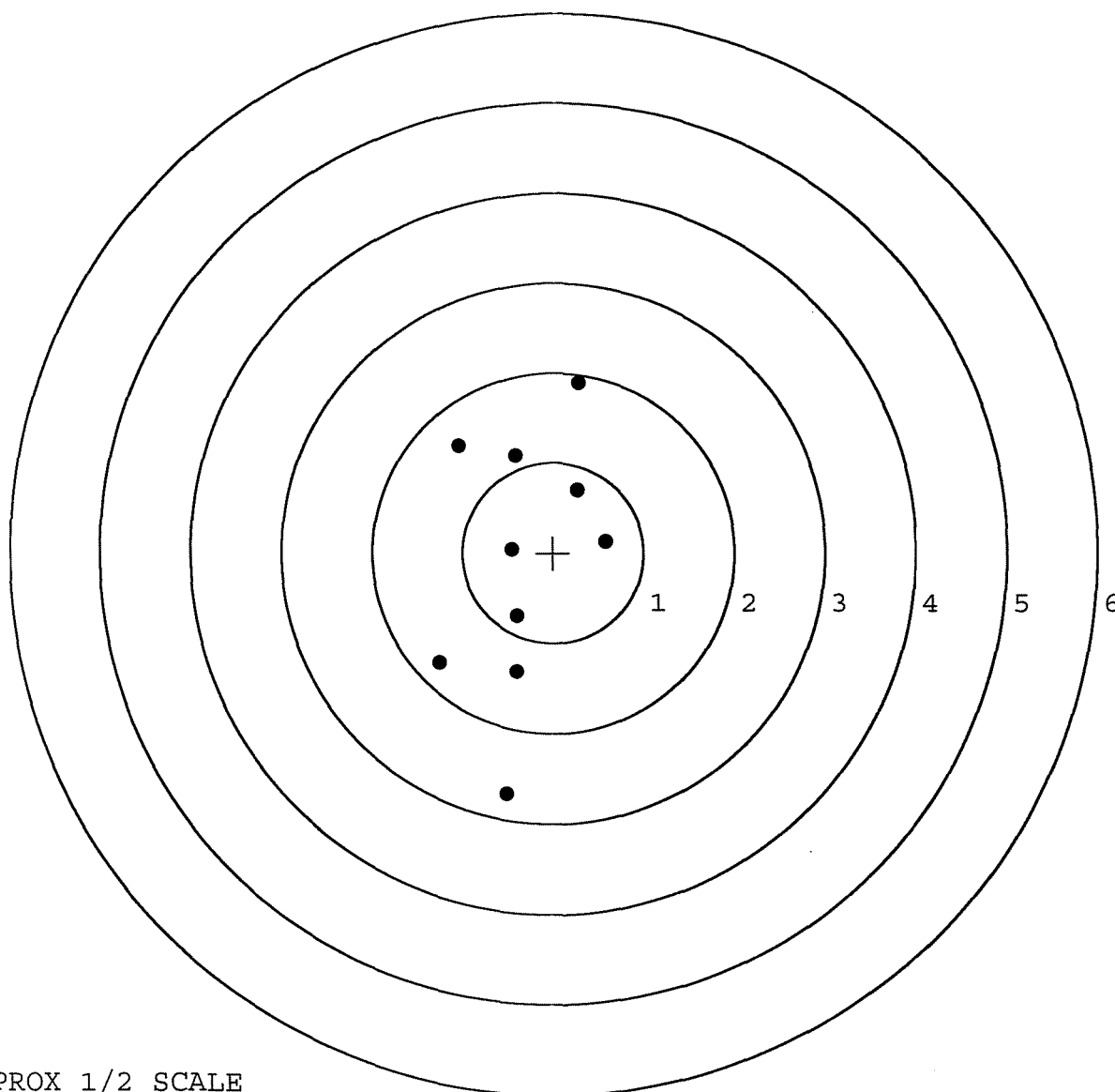
MEAN RADIUS: 1.272

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.502 | -2.678 |
| 2:     | -0.395 | -1.322 |
| 3:     | -1.251 | -1.223 |
| 4:     | -0.394 | -0.703 |
| 5:     | -0.456 | 0.043  |
| 6:     | 0.583  | 0.128  |
| 7:     | 0.272  | 0.696  |
| 8:     | -0.420 | 1.078  |
| 9:     | -1.049 | 1.184  |
| 10:    | 0.279  | 1.887  |



TARGET APPROX 1/2 SCALE