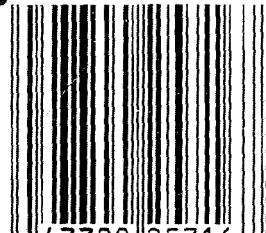


GCSA 1320

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

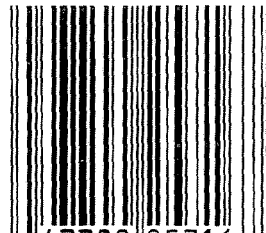


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ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



66521320

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3513

DD FORM

proof of purchase



owner registration sticker



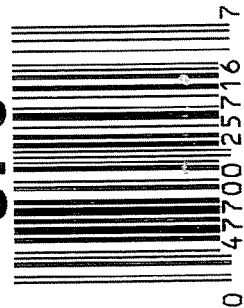
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6521320

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66521320

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		11/8/05	CD
440	PROOF		11/8/05	CD
460	CHECK HEADSPACE	MAGNA-FLUX	11/8/05	CD
470	DIS-ASSEMBLE ACTION	INSPECTED	11/8/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	DEC 07 2005		
		1180 OPERATOR <i>uncl</i>	12/07/05	<i>uncl</i>
500	ROLLMARK CALIBER		12-7-05	CIN
510	DRILL AND TAP SIGHT HOLES		12-2-05	BR
520	GOFF BLAST BBL / REC		12/8	
530 & 540	APPLY COATINGS (BARREL ACTION)		12/13	1180
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/20/05	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/23/05	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/23/05	DA
	D) OIL FIRING PIN ASSEMBLY		1-5-06	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2-14-06	AC
REV-8405				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	1-19-06	Ac
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	1-19-06	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY			Ac
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	2-14-06	Ac
	J) ASSEMBLE STOCK		1-5-06	Ac
	K) ASSEMBLE SWIVEL STUDS		2/14/06	MJH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-5-06	Ac
	M) IRON SIGHT ALIGNMENT		1-5-06	Ac
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-5-06	Ac
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1/6/06	MJH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-6-06	MJM
670	FINAL INSPECTION A) HEADSPACE		1-19-06	Ac
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.35</u> <u>2.33</u> <u>2.33</u> <u>2.36</u>	1-19-06	Ac
	C) FUNCTION		1-19-06	Ac
690	PACK		3-29-06	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 12-30-05

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.18	2.75		2.66	
PULL #2	2.52	2.88		2.61	
PULL #3	2.31	2.84		2.56	
PULL #4	2.30	2.79		2.52	
PULL #5	2.40	2.61		2.46	
TOTAL	11.71	13.87		12.81	
AVERAGE	2.34	2.77		2.56	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.22		
PULL #2	3.63	3.45		
PULL #3	3.42	3.46		
PULL #4	3.33	3.33		
PULL #5	3.48	3.32		
TOTAL	17.23	16.78		
AVERAGE	3.44	3.35		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.28	4.05		4.22
PULL #2	4.29	4.15		4.14
PULL #3	4.25	3.93		3.99
PULL #4	4.25	3.86		3.95
PULL #5	4.27	4.23		4.09
TOTAL	21.34	20.22		20.39
AVERAGE	4.26	4.04		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521320.___0

FILE DATE AND TIME: 01/06/2006 22:26

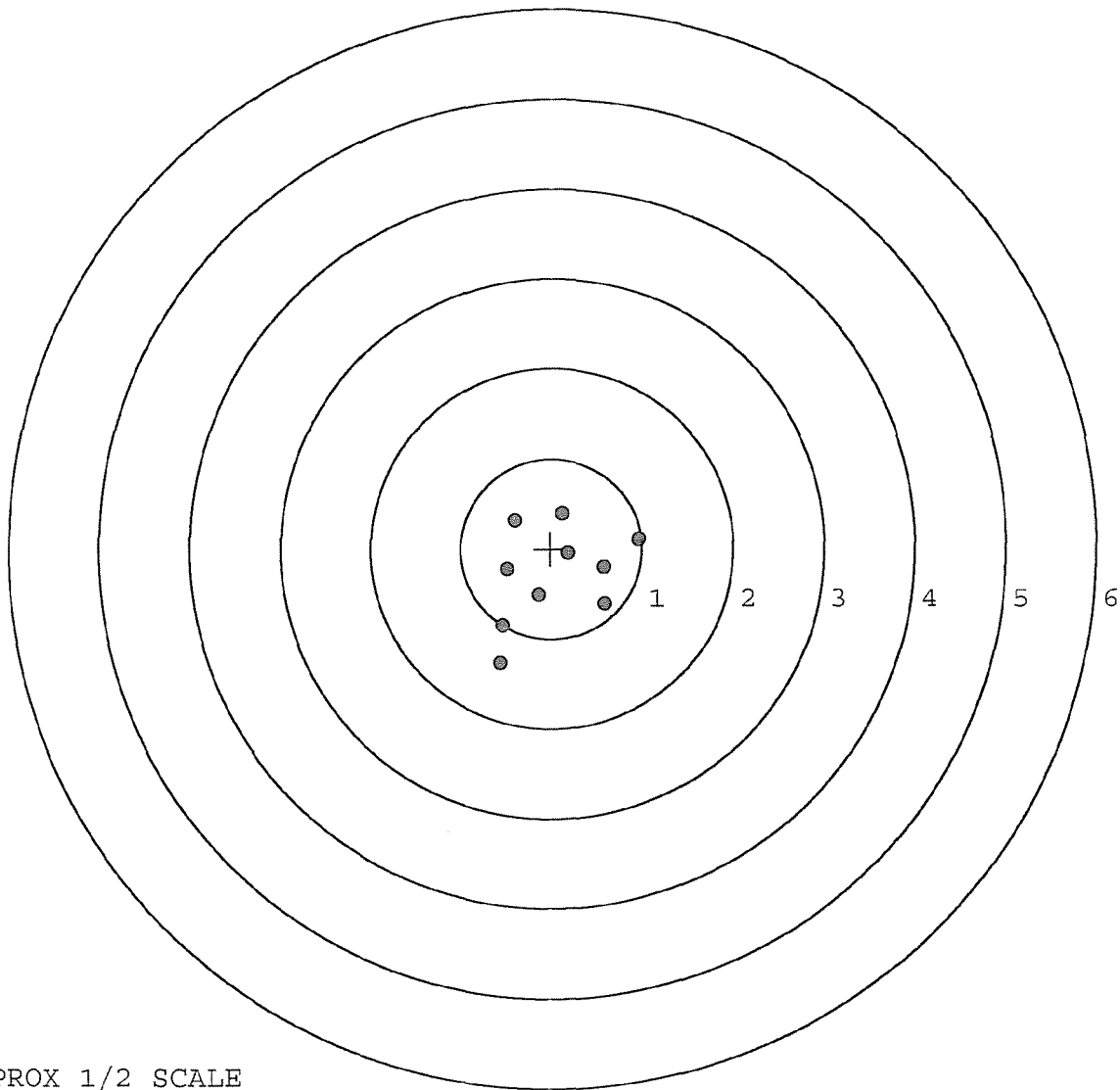
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.027
The Average Y Centroid of the Five Target Set:	-0.029
The Average Point of Impact of the Five Target Set:	0.039
The Average Mean Radius of the Five Target Set:	0.619
The Distance from POA to Centroid Target #1:	0.293
The Distance from Centroid Target #2 to Centroid Target #1:	0.258
The Distance from Centroid Target #3 to Centroid Target #1:	0.545
The Distance from Centroid Target #4 to Centroid Target #1:	0.324
The Distance from Centroid Target #5 to Centroid Target #1:	0.221

SERIAL NUMBER: G6521320. 0
TARGET NUMBER: 1
FILE DATE: 01/06/2006
FILE TIME: 22:26

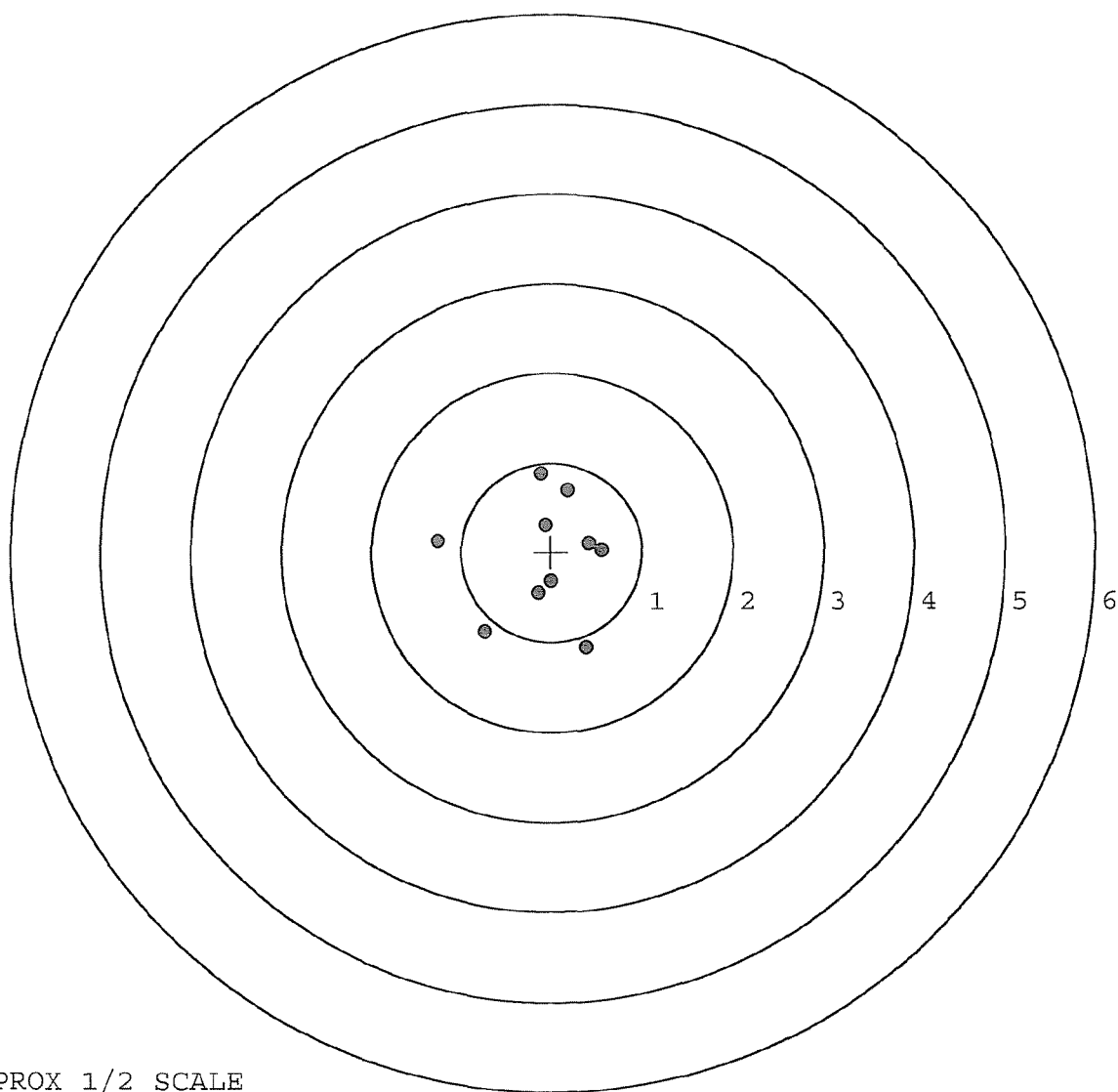
POINT#	X	Y
1:	0.125	0.393
2:	-0.406	0.317
3:	-0.483	-0.231
4:	-0.137	-0.515
5:	-0.538	-0.855
6:	-0.559	-1.279
7:	0.589	-0.607
8:	0.585	-0.200
9:	0.962	0.109
10:	0.193	-0.048

X CENTROID: 0.033
Y CENTROID: -0.292
POA TO CENTROID: 0.293
HORZ SPREAD: 1.521
VERT SPREAD: 1.672
GROUP SPREAD: 2.059
MIN RADIUS: 0.281
MAX RADIUS: 1.151
MEAN RADIUS: 0.670
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521320. __0	POINT#	X	Y
TARGET NUMBER: 2	1:	-1.262	0.122
FILE DATE: 01/06/2006	2:	-0.737	-0.890
FILE TIME: 22:26	3:	0.383	-1.060
	4:	0.548	0.025
X CENTROID: -0.081	5:	0.413	0.104
Y CENTROID: -0.060	6:	-0.004	-0.327
POA TO CENTROID: 0.101	7:	-0.142	-0.460
HORZ SPREAD: 1.810	8:	-0.071	0.303
VERT SPREAD: 1.942	9:	0.184	0.697
GROUP SPREAD: 2.026	10:	-0.118	0.882
MIN RADIUS: 0.277			
MAX RADIUS: 1.195			
MEAN RADIUS: 0.730			
# IN 1 IN DIAMETER: 3			
# IN 2 IN DIAMETER: 7			
# in 3 IN DIAMETER: 10			

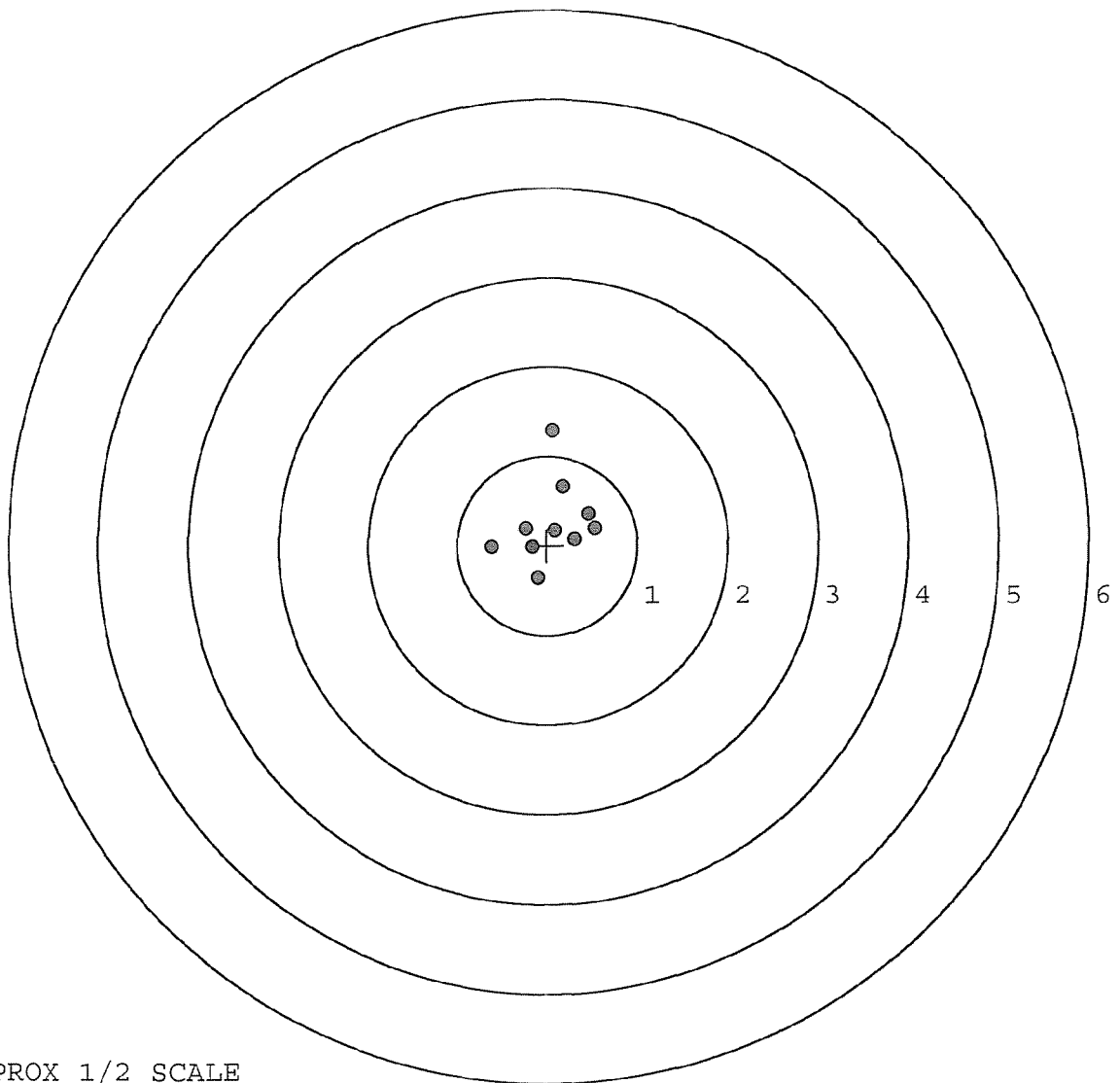


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521320. 0
TARGET NUMBER: 3
FILE DATE: 01/06/2006
FILE TIME: 22:26

POINT#	X	Y
1:	0.056	1.283
2:	0.179	0.660
3:	0.460	0.355
4:	0.523	0.198
5:	0.304	0.075
6:	0.087	0.168
7:	-0.240	0.189
8:	-0.105	-0.363
9:	-0.165	-0.015
10:	-0.619	-0.018

X CENTROID: 0.048
Y CENTROID: 0.253
POA TO CENTROID: 0.258
HORZ SPREAD: 1.142
VERT SPREAD: 1.646
GROUP SPREAD: 1.654
MIN RADIUS: 0.094
MAX RADIUS: 1.030
MEAN RADIUS: 0.476
IN 1 IN DIAMETER: 7
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521320. __0

TARGET NUMBER: 4

FILE DATE: 01/06/2006

FILE TIME: 22:26

POINT#	X	Y
1:	1.015	1.313
2:	0.734	1.033
3:	-0.277	0.573
4:	-0.598	0.111
5:	-0.448	-0.363
6:	-0.429	-0.648
7:	0.138	-1.120
8:	0.281	-0.473
9:	0.196	-0.250
10:	0.325	0.086

X CENTROID: 0.094

Y CENTROID: 0.026

POA TO CENTROID: 0.097

HORZ SPREAD: 1.613

VERT SPREAD: 2.433

GROUP SPREAD: 2.586

MIN RADIUS: 0.239

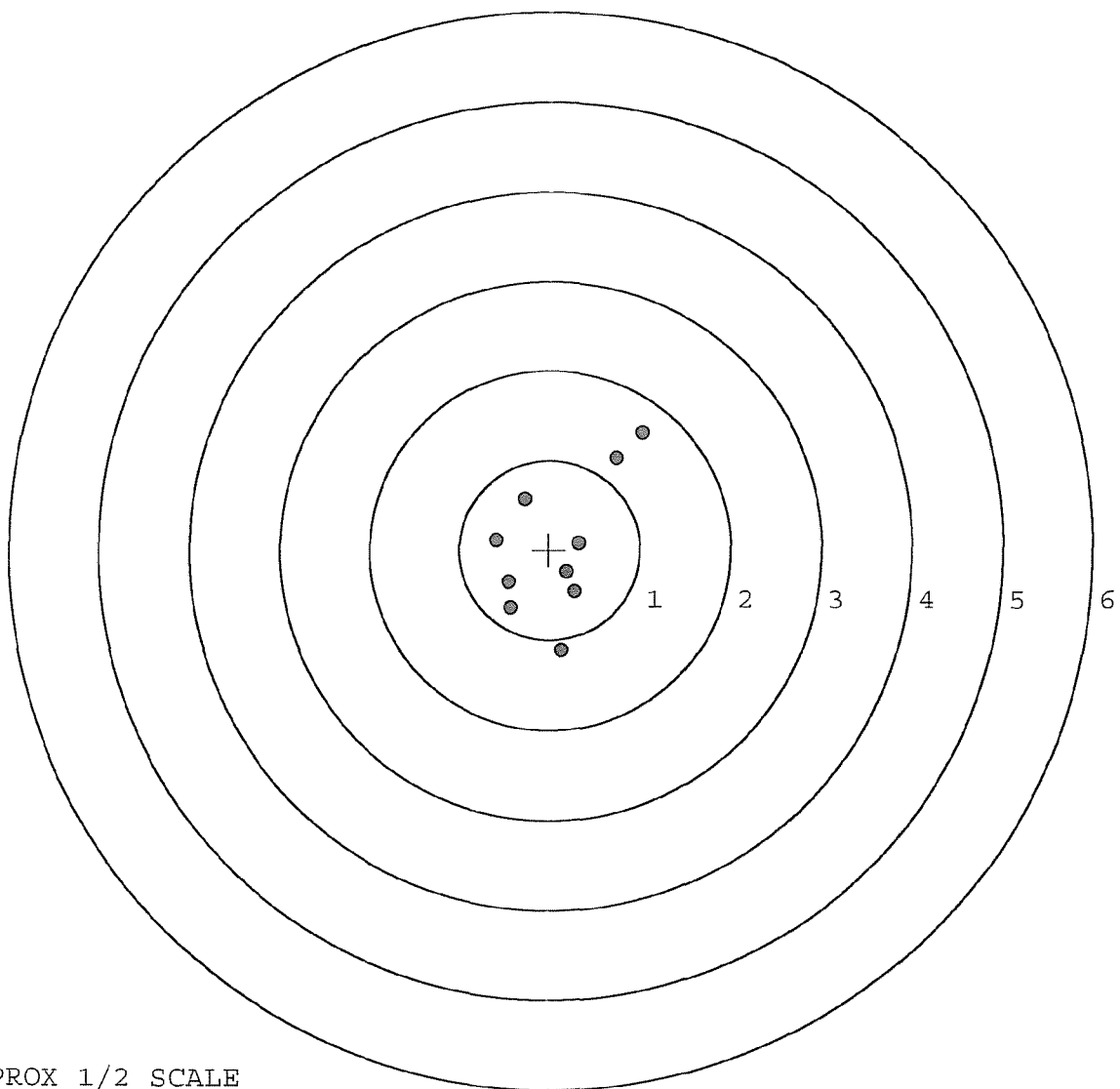
MAX RADIUS: 1.583

MEAN RADIUS: 0.787

IN 1 IN DIAMETER: 2

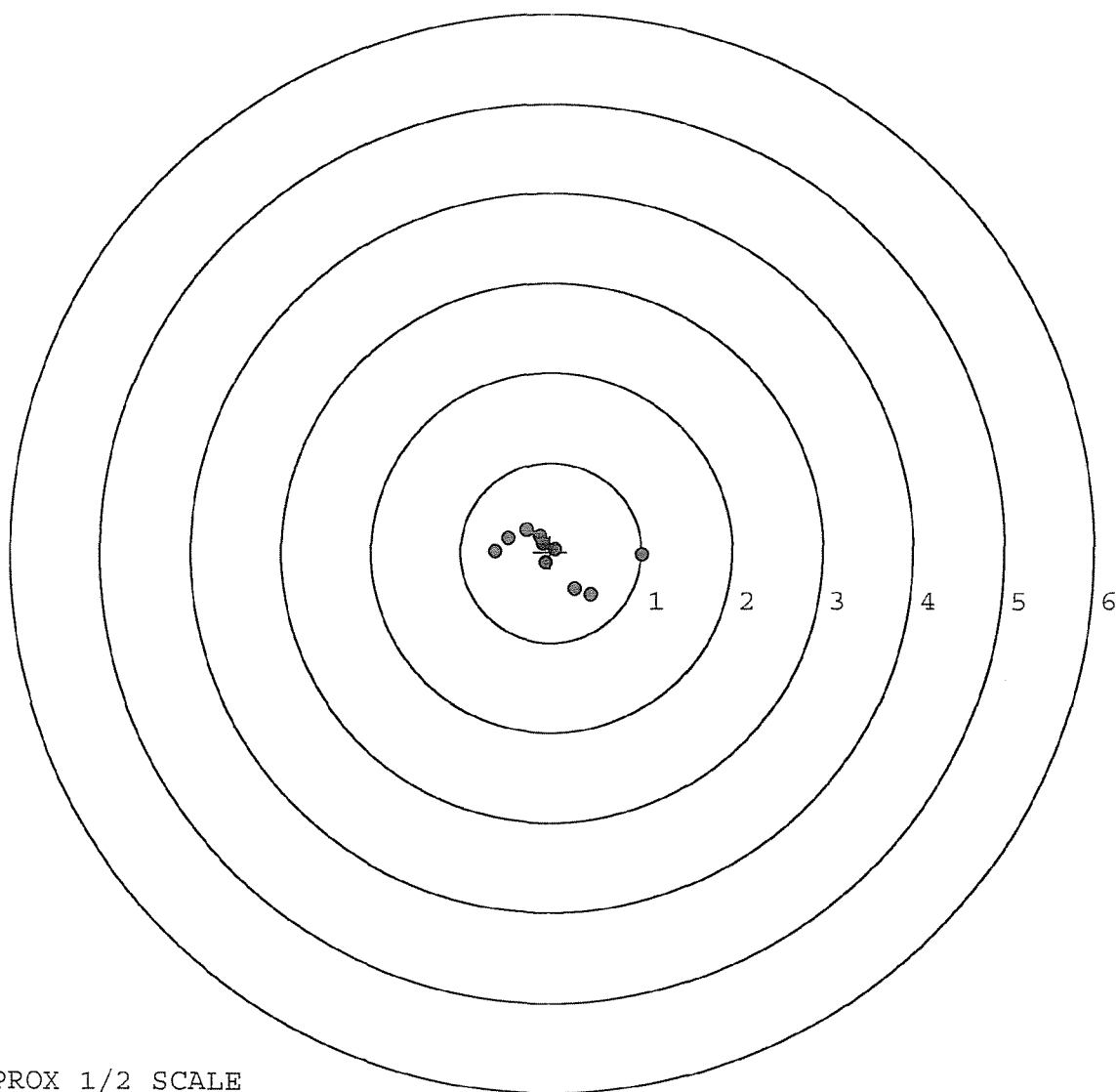
IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521320.____0	POINT#	X	Y
TARGET NUMBER: 5	1:	1.009	-0.039
FILE DATE: 01/06/2006	2:	0.445	-0.476
FILE TIME: 22:26	3:	0.267	-0.416
	4:	0.267	-0.416
X CENTROID: 0.039	5:	-0.059	-0.122
Y CENTROID: -0.071	6:	0.055	0.027
POA TO CENTROID: 0.081	7:	-0.085	0.097
HORZ SPREAD: 1.625	8:	-0.115	0.174
VERT SPREAD: 0.724	9:	-0.262	0.248
GROUP SPREAD: 1.625	10:	-0.477	0.152
MIN RADIUS: 0.099	11:	-0.616	-0.006
MAX RADIUS: 0.971			
MEAN RADIUS: 0.431			
# IN 1 IN DIAMETER: 7			
# IN 2 IN DIAMETER: 11			
# in 3 IN DIAMETER: 11			



TARGET APPROX 1/2 SCALE