

G 652 1334

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



SERIAL NO.



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400099520

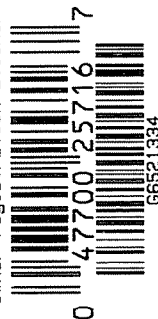
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



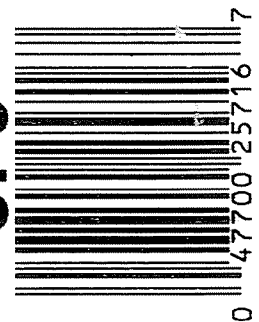
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6521334

UPC



DD FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6521334

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		11/8/05	CD
440	PROOF		11/8/05	CD
460	CHECK HEADSPACE	MAGNA-FLUX	11/8/05	CD
470	DIS-ASSEMBLE ACTION	INSPECTED	11/8/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	DEC 07 2005 490 OPERATOR <i>unus</i>	12/7/05	<i>unus</i>
500	ROLLMARK CALIBER		12-7-05	CW
510	DRILL AND TAP SIGHT HOLES		12-2-05	BR
520	GOFF BLAST BBL / REC		12/8	<i>unus</i>
530 & 540	APPLY COATINGS (BARREL ACTION)		12/13	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		12/27/05	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/27/05	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/27/05	RA
	D) OIL FIRING PIN ASSEMBLY		1-5-06	RG
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2-14-06	<i>unus</i>

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5 lbs</u> <u>5 lbs</u> <u>5 lbs</u>	1-18-06	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	1-18-06	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	2-14-06	AC
	J) ASSEMBLE STOCK		1-5-06	BG-
	K) ASSEMBLE SWIVEL STUDS		2-14-06	AC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-5-06	BG-
	M) IRON SIGHT ALIGNMENT		1-5-06	BG-
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-5-06	BG-
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-6-06	MTM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1/6/06	MPD
670	FINAL INSPECTION A) HEADSPACE		1-18-06	AC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.23</u> <u>2.33</u> <u>2.33</u> <u>2.34</u>	1-17-06	TRL
	C) FUNCTION		1-18-06	AC
690	PACK		3-29-06	ORA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 1-3-06

TESTER TRJ

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.28	2.23		2.35	
PULL #2	2.22	2.13		2.57	
PULL #3	2.05	2.15		2.59	
PULL #4	2.33	2.08		2.62	
PULL #5	2.23	2.22		2.63	
TOTAL	11.11	10.81		12.76	
AVERAGE	2.22	2.16		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.45	3.29		
PULL #2	3.25	3.11		
PULL #3	3.33	3.31		
PULL #4	3.26	3.49		
PULL #5	3.30	3.07		
TOTAL	16.59	16.27		
AVERAGE	3.31	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.25	4.33		4.15
PULL #2	4.27	4.12		4.20
PULL #3	4.10	4.24		4.12
PULL #4	4.14	4.16		4.30
PULL #5	4.42	4.24		4.34
TOTAL	21.18	21.09		21.11
AVERAGE	4.23	4.21		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521334.___0
FILE DATE AND TIME: 01/06/2006 22:34

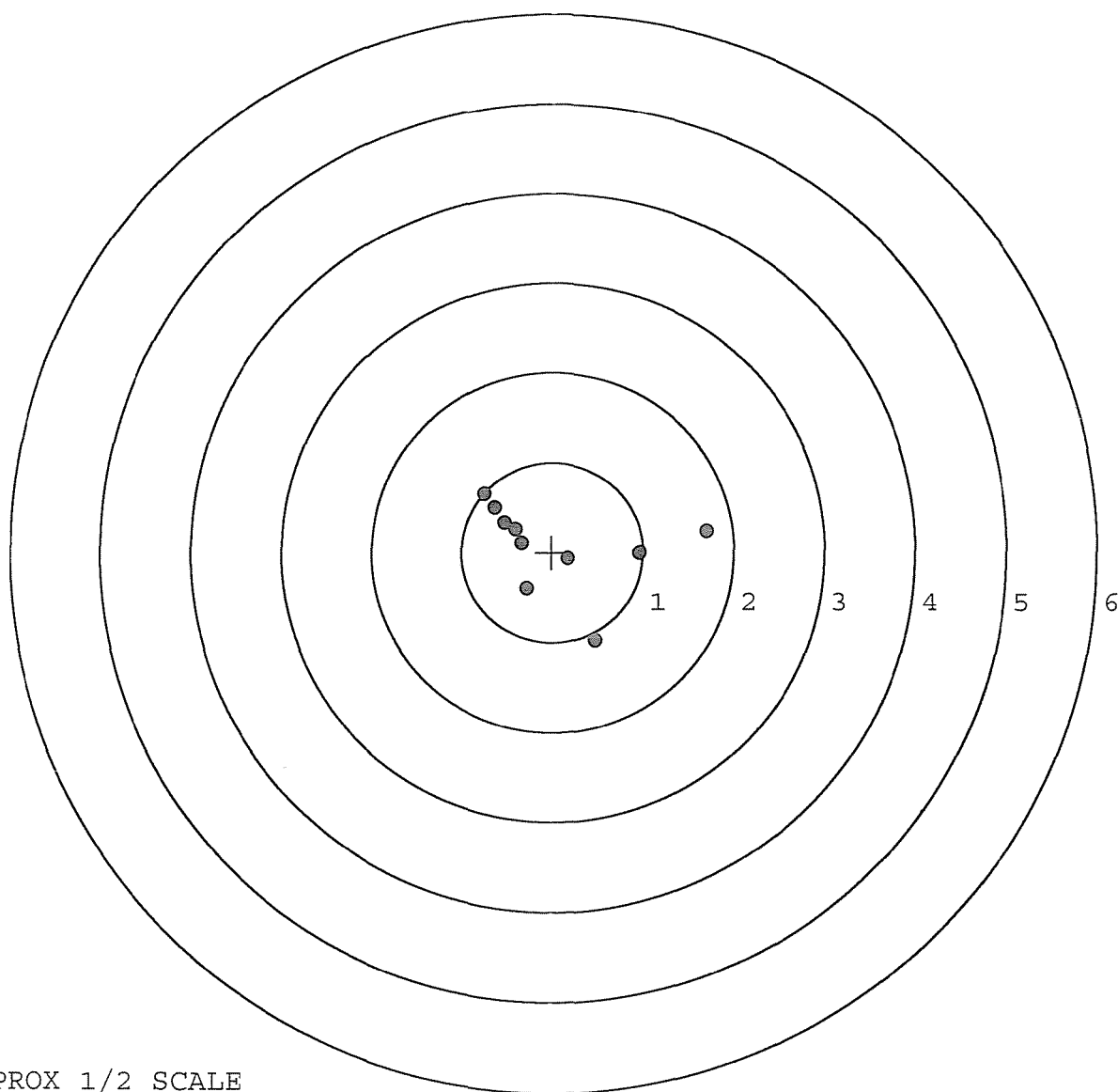
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.068
The Average Y Centroid of the Five Target Set:	0.072
The Average Point of Impact of the Five Target Set:	0.099
The Average Mean Radius of the Five Target Set:	0.713
The Distance from POA to Centroid Target #1:	0.070
The Distance from Centroid Target #2 to Centroid Target #1:	0.081
The Distance from Centroid Target #3 to Centroid Target #1:	0.192
The Distance from Centroid Target #4 to Centroid Target #1:	0.318
The Distance from Centroid Target #5 to Centroid Target #1:	0.117

SERIAL NUMBER: G6521334. __0
TARGET NUMBER: 1
FILE DATE: 01/06/2006
FILE TIME: 22:34

X CENTROID: 0.037
Y CENTROID: 0.060
POA TO CENTROID: 0.070
HORZ SPREAD: 2.452
VERT SPREAD: 1.634
GROUP SPREAD: 2.486
MIN RADIUS: 0.194
MAX RADIUS: 1.672
MEAN RADIUS: 0.778
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.699	0.237
2:	0.966	-0.007
3:	0.180	-0.071
4:	-0.281	-0.404
5:	0.476	-0.986
6:	-0.342	0.101
7:	-0.409	0.256
8:	-0.533	0.328
9:	-0.637	0.496
10:	-0.753	0.648

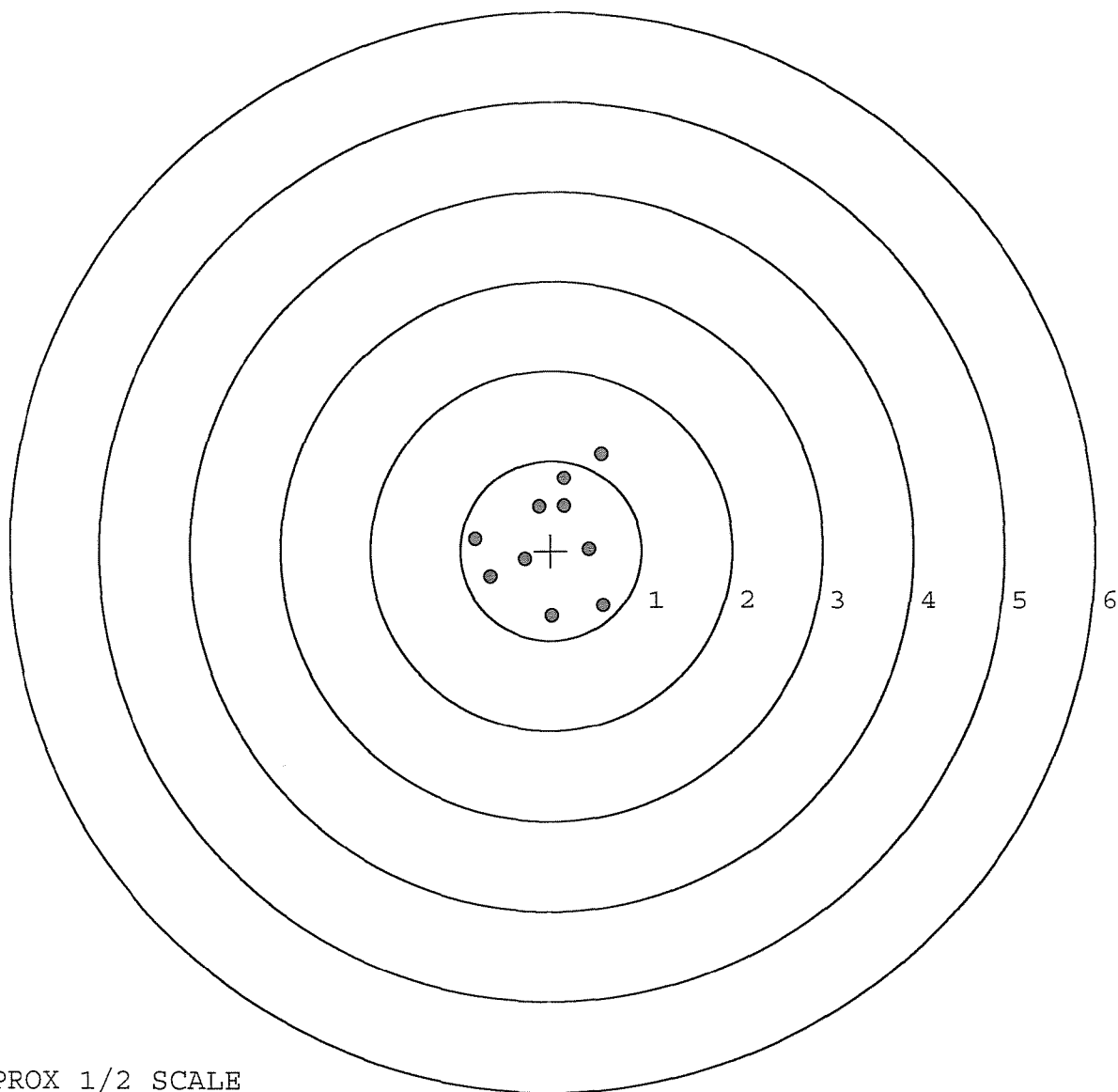


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521334.____0
TARGET NUMBER: 2
FILE DATE: 01/06/2006
FILE TIME: 22:34

X CENTROID: -0.007
Y CENTROID: 0.128
POA TO CENTROID: 0.128
HORZ SPREAD: 1.424
VERT SPREAD: 1.803
GROUP SPREAD: 1.883
MIN RADIUS: 0.361
MAX RADIUS: 1.104
MEAN RADIUS: 0.681
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.559	1.076
2:	0.141	0.802
3:	0.141	0.494
4:	-0.137	0.492
5:	-0.840	0.131
6:	-0.672	-0.297
7:	-0.291	-0.096
8:	0.015	-0.727
9:	0.584	-0.608
10:	0.426	0.014

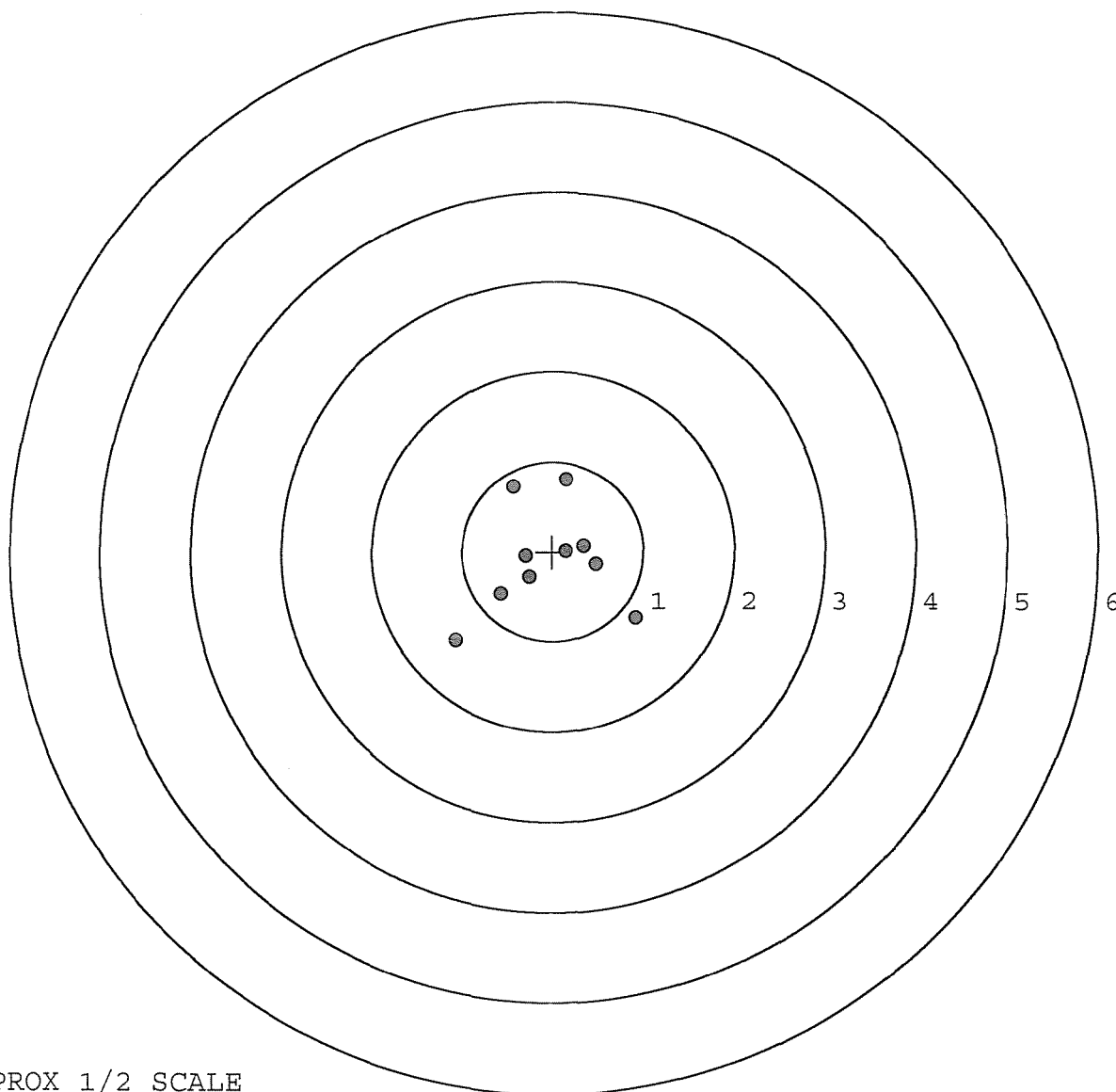


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521334. 0
TARGET NUMBER: 3
FILE DATE: 01/06/2006
FILE TIME: 22:34

X CENTROID: -0.059
Y CENTROID: -0.107
POA TO CENTROID: 0.122
HORZ SPREAD: 1.981
VERT SPREAD: 1.798
GROUP SPREAD: 2.173
MIN RADIUS: 0.237
MAX RADIUS: 1.343
MEAN RADIUS: 0.671
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.440	0.723
2:	0.153	0.804
3:	0.149	0.007
4:	0.340	0.071
5:	0.486	-0.134
6:	0.914	-0.746
7:	-0.297	-0.048
8:	-0.256	-0.284
9:	-0.570	-0.471
10:	-1.067	-0.994

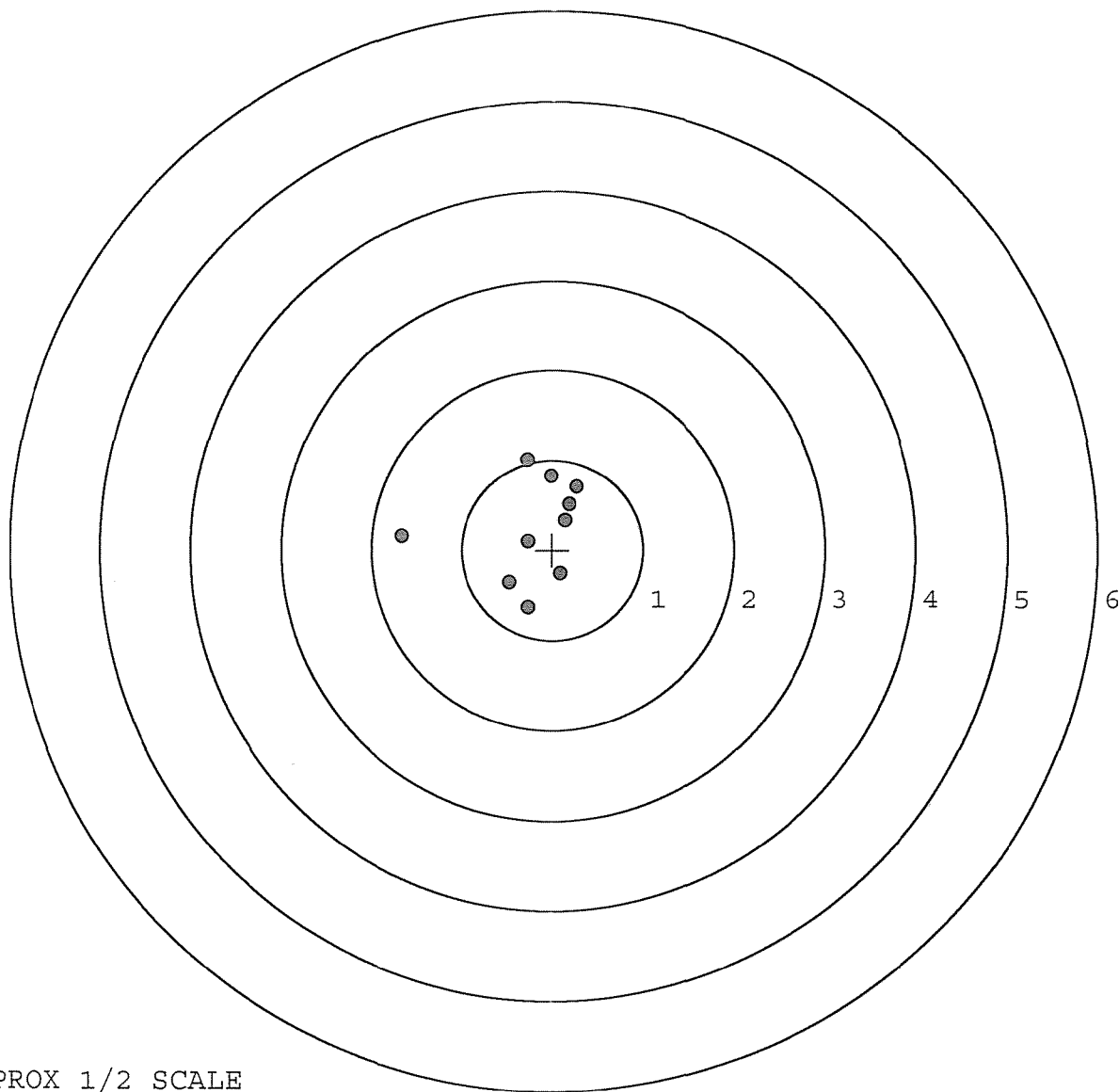


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521334. __0
TARGET NUMBER: 4
FILE DATE: 01/06/2006
FILE TIME: 22:34

X CENTROID: -0.229
Y CENTROID: 0.235
POA TO CENTROID: 0.328
HORZ SPREAD: 1.936
VERT SPREAD: 1.645
GROUP SPREAD: 2.012
MIN RADIUS: 0.145
MAX RADIUS: 1.440
MEAN RADIUS: 0.666
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.667	0.156
2:	-0.279	1.003
3:	-0.014	0.821
4:	0.269	0.703
5:	0.143	0.333
6:	-0.268	0.095
7:	0.087	-0.265
8:	-0.268	-0.642
9:	-0.480	-0.362
10:	0.190	0.508



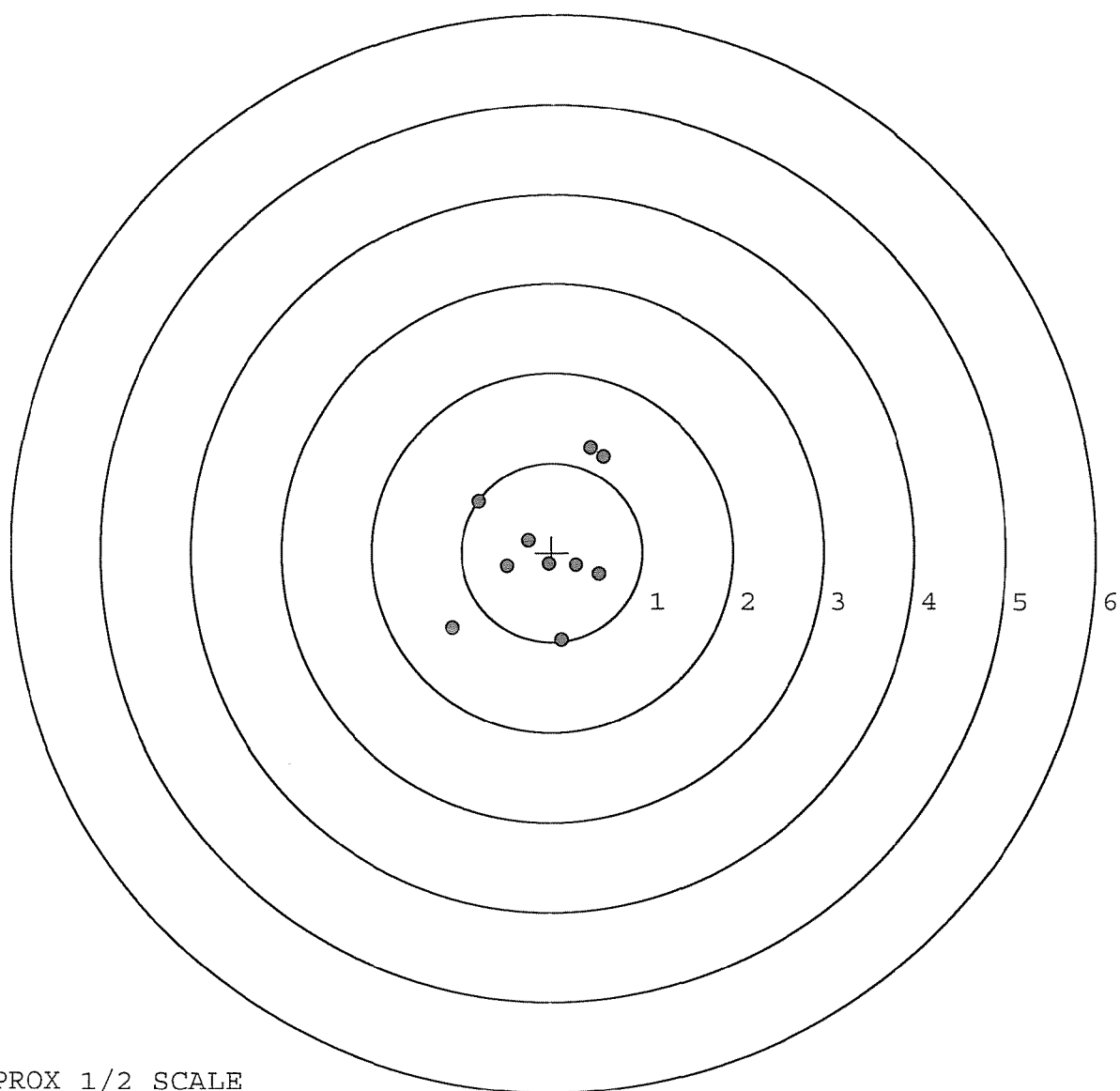
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521334. 0
TARGET NUMBER: 5
FILE DATE: 01/06/2006
FILE TIME: 22:34

X CENTROID: -0.080
Y CENTROID: 0.044
POA TO CENTROID: 0.091
HORZ SPREAD: 1.676
VERT SPREAD: 2.153
GROUP SPREAD: 2.549
MIN RADIUS: 0.181
MAX RADIUS: 1.361
MEAN RADIUS: 0.767

IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.572	1.070
2:	0.431	1.171
3:	-0.265	0.138
4:	-0.494	-0.154
5:	-0.807	0.573
6:	0.270	-0.145
7:	0.526	-0.244
8:	0.111	-0.982
9:	-1.104	-0.851
10:	-0.037	-0.131



TARGET APPROX 1/2 SCALE