

G6521335

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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UPC



SERIAL NO.

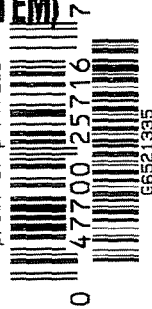


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

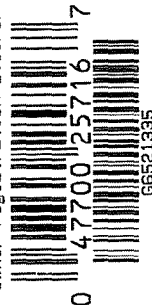
- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



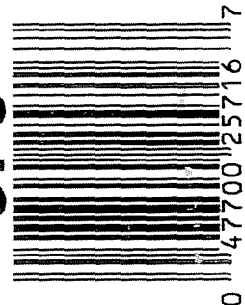
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6521335

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M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6521335

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		11/11/05	CD
440	PROOF		11/11/05	CD
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	11/11/05	CD
470	DIS-ASSEMBLE ACTION	NOV 16 2005	11/11/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NBD OPERATOR <i>encl</i>	11/16/05	<i>encl</i>
500	ROLLMARK CALIBER		11-16-05	CW
510	DRILL AND TAP SIGHT HOLES		11-18-05	BR
520	GOFF BLAST BBL / REC		11-18-05	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		11/23/05	FB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		12-2-05	BG
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-2-05	BG
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-2-05	BG
	D) OIL FIRING PIN ASSEMBLY		12-2-05	BG
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3/3/06	9499
REV-8405				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>60</u> <u>60</u> <u>55</u>	1-31-06	RA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>20</u> <u>20</u> <u>20</u>	1-31-06	RA
	H) TRIGGER PULL TEST AND RETAINABILITY		3/3/06	MP
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	3/3/06	MP
	J) ASSEMBLE STOCK		12-28-05	RC
	K) ASSEMBLE SWIVEL STUDS		3/3/06	MP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-28-05	BG
	M) IRON SIGHT ALIGNMENT		12-28-05	BG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-28-05	BG
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	12-29-05	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12/29/05	R.P.
670	FINAL INSPECTION A) HEADSPACE		3/3/06	MP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.51</u> <u>2.28</u> <u>2.35</u> <u>2.27</u>	1-31-06	RA
	C) FUNCTION		3/3/06	MP
690	PACK		3-29-06	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 10-12-05

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.40	2.58		2.31	
PULL #2	2.29	2.55		2.35	
PULL #3	2.32	2.63		2.31	
PULL #4	2.41	2.49		2.67	
PULL #5	2.34	2.37		2.51	
TOTAL	11.76	12.62		12.15	
AVERAGE	2.35	2.52		2.43	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.01		
PULL #2	3.09	3.07		
PULL #3	3.11	3.02		
PULL #4	3.08	3.00		
PULL #5	3.09	2.91		
TOTAL	15.48	15.01		
AVERAGE	3.09	3.00		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.10	4.04		4.15
PULL #2	4.15	4.05		3.94
PULL #3	3.97	4.03		4.01
PULL #4	4.00	3.98		4.08
PULL #5	4.00	3.96		3.93
TOTAL	20.22	20.06		20.11
AVERAGE	4.04	4.01		4.02

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521335.___0
FILE DATE AND TIME: 12/29/2005 16:00

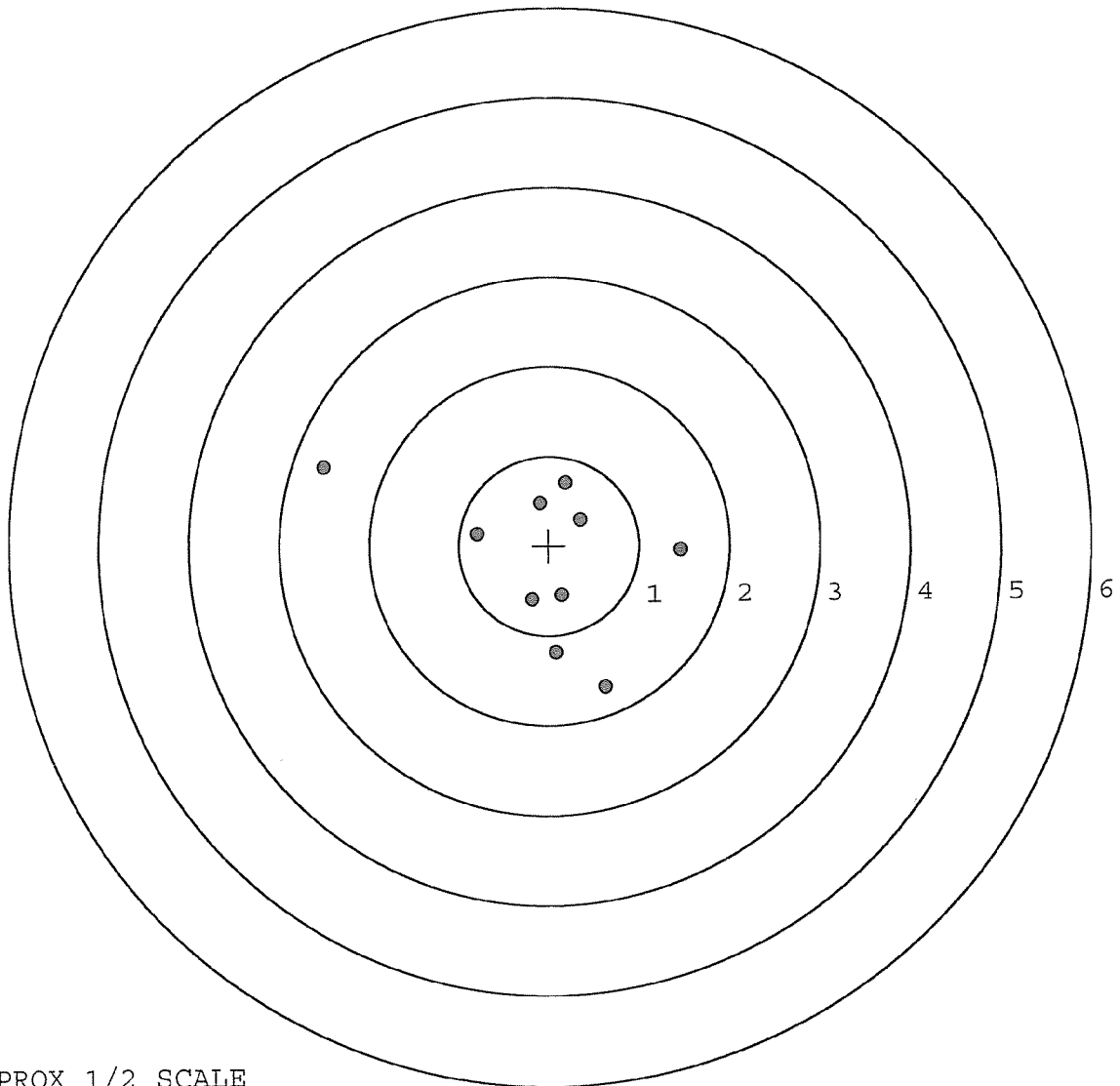
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.049
The Average Y Centroid of the Five Target Set:	-0.040
The Average Point of Impact of the Five Target Set:	0.063
The Average Mean Radius of the Five Target Set:	0.776
The Distance from POA to Centroid Target #1:	0.167
The Distance from Centroid Target #2 to Centroid Target #1:	0.206
The Distance from Centroid Target #3 to Centroid Target #1:	0.164
The Distance from Centroid Target #4 to Centroid Target #1:	0.363
The Distance from Centroid Target #5 to Centroid Target #1:	0.080

SERIAL NUMBER: G6521335. __0
TARGET NUMBER: 1
FILE DATE: 12/29/2005
FILE TIME: 16:00

POINT#	X	Y
1:	0.618	-1.583
2:	0.077	-1.194
3:	0.142	-0.559
4:	-0.193	-0.605
5:	-0.794	0.139
6:	-0.096	0.475
7:	0.352	0.288
8:	0.193	0.706
9:	1.459	-0.060
10:	-2.502	0.897

X CENTROID: -0.074
Y CENTROID: -0.150
POA TO CENTROID: 0.167
HORZ SPREAD: 3.961
VERT SPREAD: 2.480
GROUP SPREAD: 4.075
MIN RADIUS: 0.463
MAX RADIUS: 2.644
MEAN RADIUS: 1.067
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 7

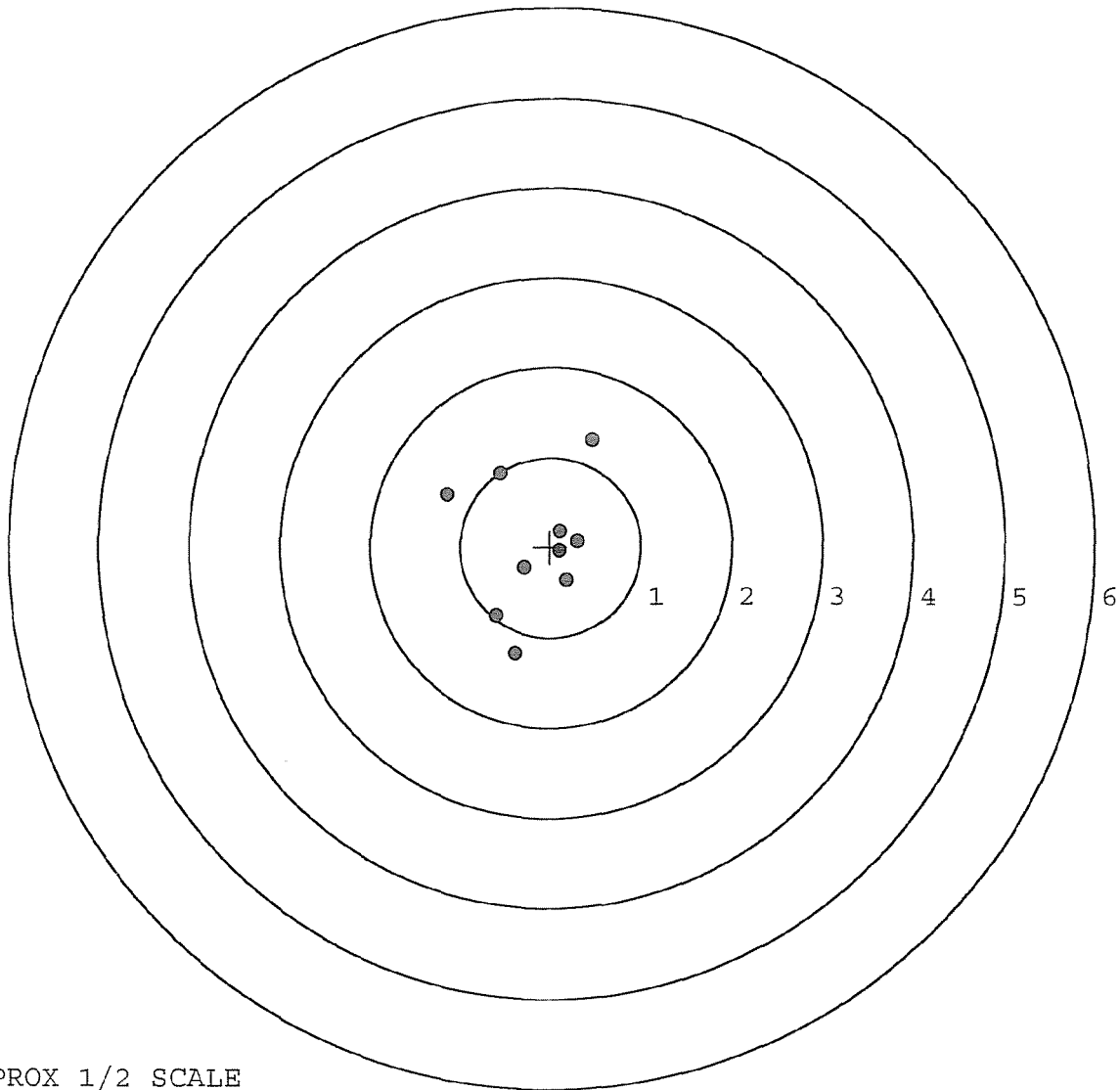


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521335. 0
TARGET NUMBER: 2
FILE DATE: 12/29/2005
FILE TIME: 16:00

POINT#	X	Y
1:	-0.388	-1.185
2:	-0.604	-0.761
3:	-0.293	-0.232
4:	-0.555	0.822
5:	-1.143	0.592
6:	0.455	1.194
7:	0.103	0.179
8:	0.304	0.063
9:	0.104	-0.044
10:	0.184	-0.370

X CENTROID: -0.183
Y CENTROID: 0.026
POA TO CENTROID: 0.185
HORZ SPREAD: 1.598
VERT SPREAD: 2.379
GROUP SPREAD: 2.524
MIN RADIUS: 0.280
MAX RADIUS: 1.331
MEAN RADIUS: 0.737
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

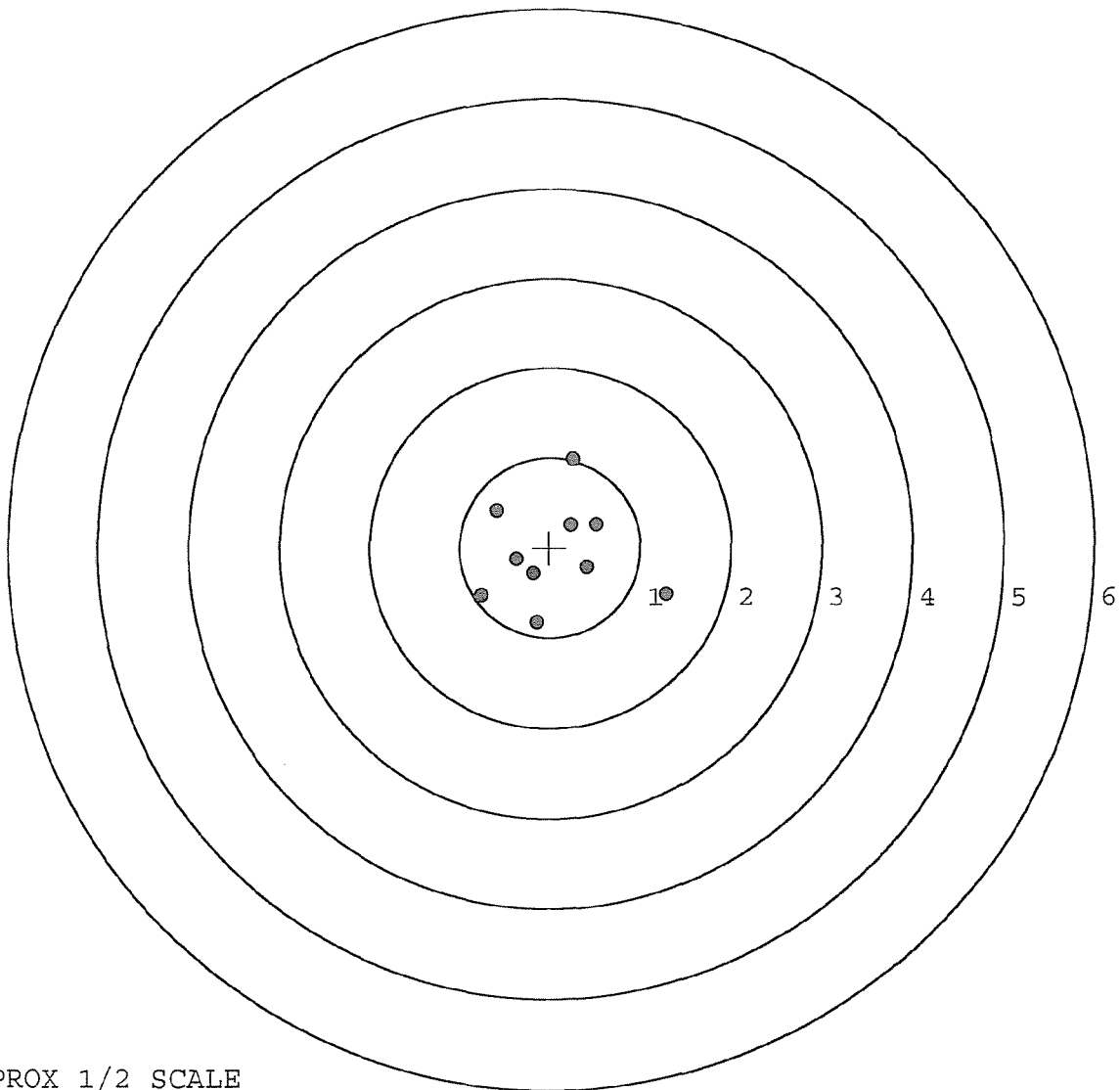


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521335. __0
TARGET NUMBER: 3
FILE DATE: 12/29/2005
FILE TIME: 16:00

POINT#	X	Y
1:	1.283	-0.521
2:	0.510	0.266
3:	0.409	-0.218
4:	0.227	0.255
5:	0.255	0.981
6:	-0.592	0.418
7:	-0.185	-0.290
8:	-0.369	-0.133
9:	-0.758	-0.531
10:	-0.140	-0.836

X CENTROID: 0.064
Y CENTROID: -0.061
POA TO CENTROID: 0.088
HORZ SPREAD: 2.041
VERT SPREAD: 1.817
GROUP SPREAD: 2.097
MIN RADIUS: 0.338
MAX RADIUS: 1.303
MEAN RADIUS: 0.699
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

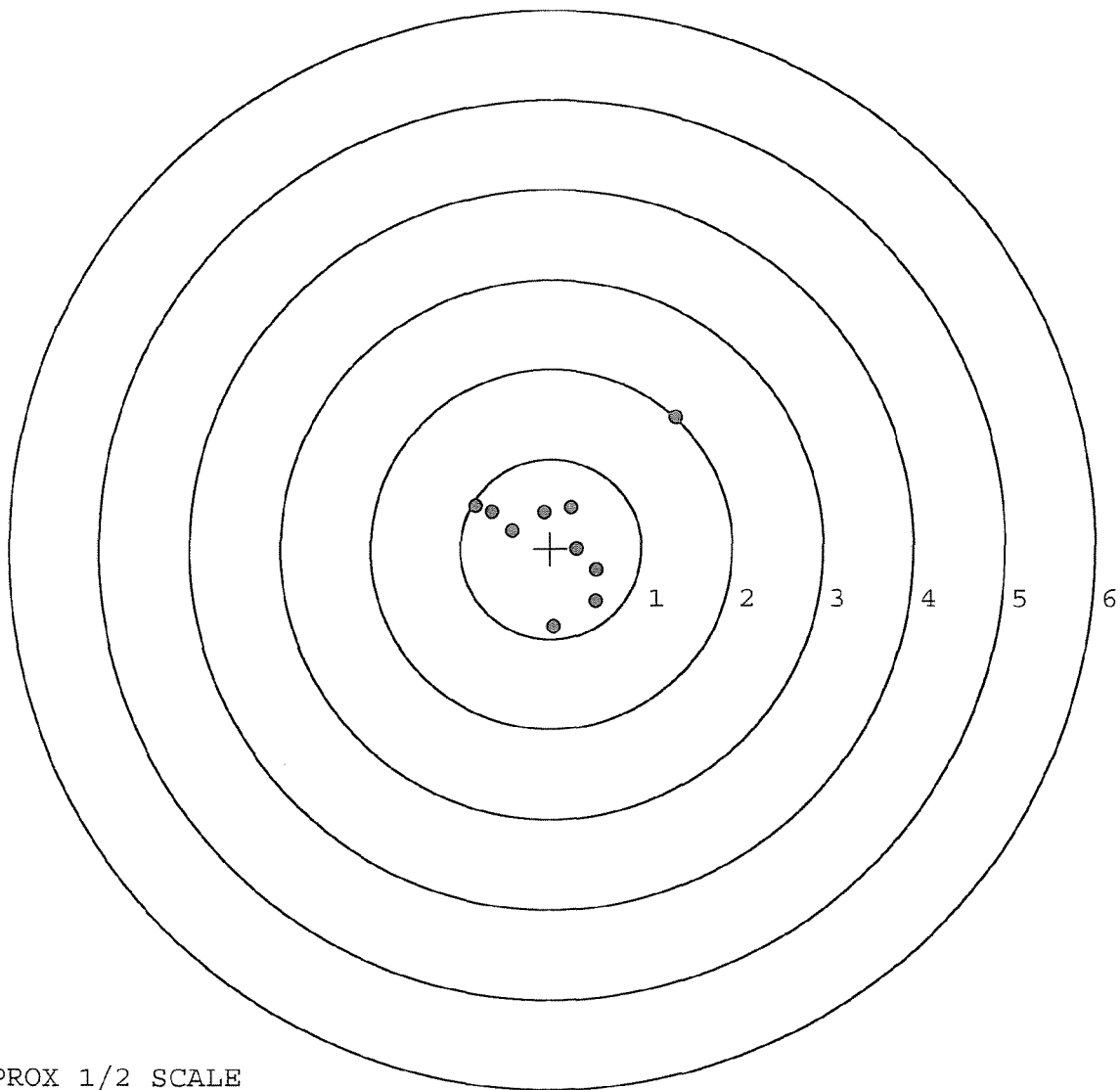


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521335. 0
TARGET NUMBER: 4
FILE DATE: 12/29/2005
FILE TIME: 16:00

POINT#	X	Y
1:	0.040	-0.869
2:	0.497	-0.585
3:	0.503	-0.239
4:	0.289	-0.002
5:	0.225	0.457
6:	-0.076	0.406
7:	-0.427	0.196
8:	-0.655	0.411
9:	-0.837	0.479
10:	1.372	1.465

X CENTROID: 0.093
Y CENTROID: 0.172
POA TO CENTROID: 0.195
HORZ SPREAD: 2.209
VERT SPREAD: 2.334
GROUP SPREAD: 2.687
MIN RADIUS: 0.262
MAX RADIUS: 1.819
MEAN RADIUS: 0.745
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521335. __0

TARGET NUMBER: 5

FILE DATE: 12/29/2005

FILE TIME: 16:00

POINT#	X	Y
1:	0.245	-0.829
2:	0.453	-0.602
3:	0.323	-0.364
4:	0.473	0.686
5:	-0.148	0.479
6:	-0.037	0.092
7:	-0.228	-0.218
8:	-0.696	-0.315
9:	-0.800	-0.141
10:	-1.035	-0.662

X CENTROID: -0.145

Y CENTROID: -0.187

POA TO CENTROID: 0.237

HORZ SPREAD: 1.508

VERT SPREAD: 1.515

GROUP SPREAD: 2.023

MIN RADIUS: 0.088

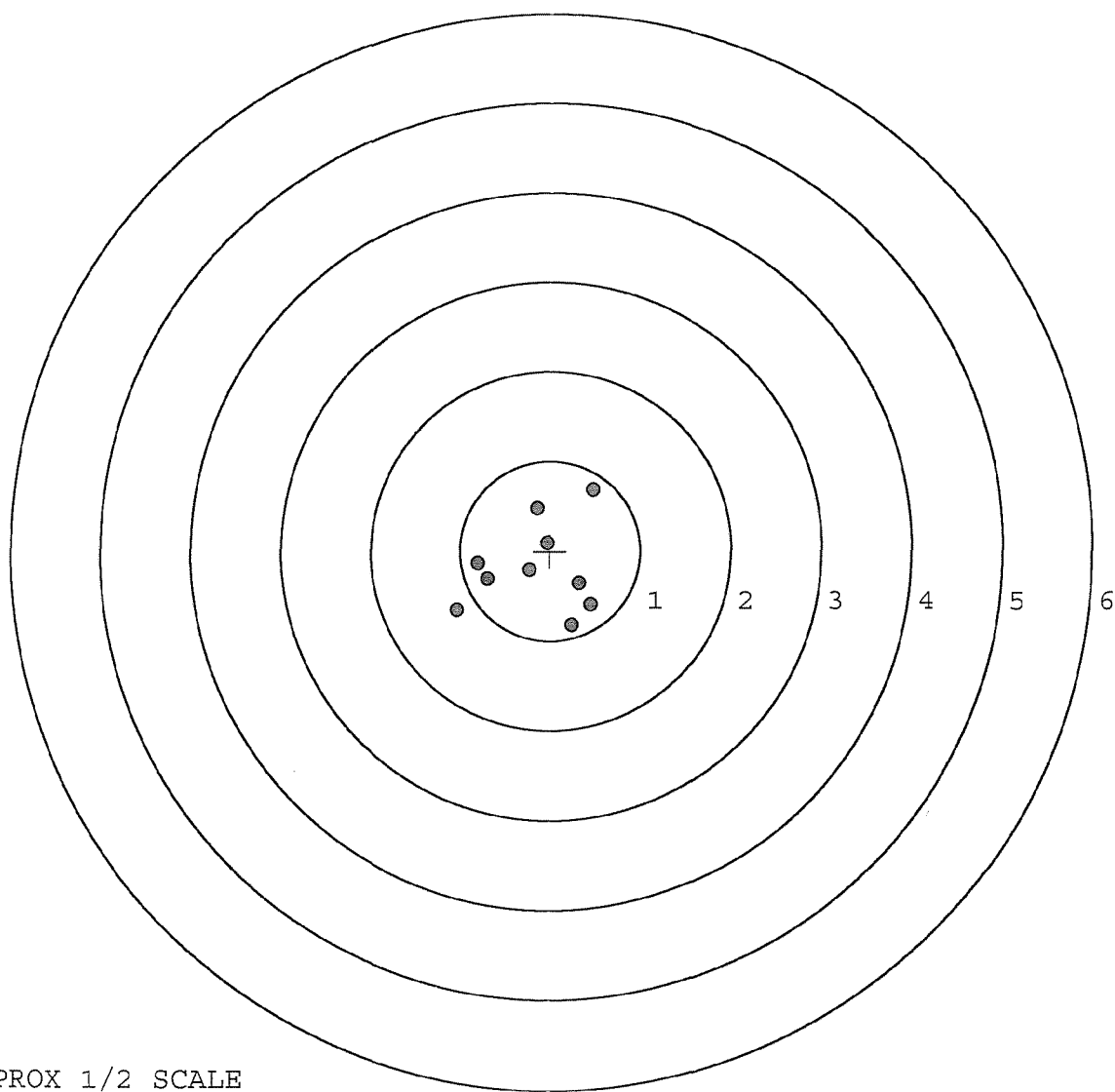
MAX RADIUS: 1.070

MEAN RADIUS: 0.633

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE