

G 652 1340

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTE

UPC



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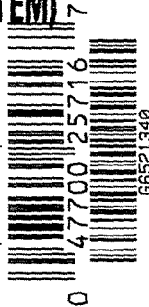
SERIAL NO.



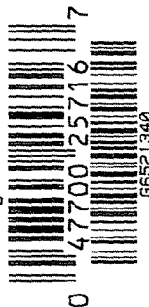
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



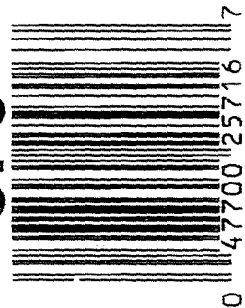
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6521340

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DD FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 652 1340

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		11/2/05	CD
440	PROOF		11/2/05	CD
460	CHECK HEADSPACE	MAGNAFLUX	11/2/05	CD
470	DIS-ASSEMBLE ACTION	6.575" ID	11/2/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	6.575" ID 4/80 0.05 0.05 0.05	12/8/05	WMB
500	ROLLMARK CALIBER		12-8-05	CW
510	DRILL AND TAP SIGHT HOLES		12-8-05	BR
520	GOFF BLAST BBL / REC		12-9-05	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		12/12/05	RE
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		12/13/05	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/05	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/05	DA
	D) OIL FIRING PIN ASSEMBLY		1-6-06	BG
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-6-06	BG

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 lb</u> <u>6 lb</u> <u>6 lb</u>	1-6-06	BG
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5 lb</u> <u>3.5 lb</u> <u>3.5 lb</u>	1-6-06	BG
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-6-06	BG
	J) ASSEMBLE STOCK		12-27-05	BG
	K) ASSEMBLE SWIVEL STUDS		1-6-06	BG
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-6-06	BG
	M) IRON SIGHT ALIGNMENT		1-6-06	BG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-6-06	BG
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12/27/05	MM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12/27/05	MM
670	FINAL INSPECTION A) HEADSPACE		1-6-06	BG
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.36</u> <u>2.35</u> <u>2.49</u> <u>2.55</u>	1-3-06	A
	C) FUNCTION		1-6-06	BG
690	PACK		1-10-06	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 10-13-05

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.47	2.46		2.29	
PULL #2	2.47	2.39		2.29	
PULL #3	2.37	2.36		2.43	
PULL #4	2.33	2.58		2.34	
PULL #5	2.34	2.58		2.38	
TOTAL	11.98	12.37		11.73	
AVERAGE	2.39	2.47		2.34	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	2.94		
PULL #2	2.80	2.98		
PULL #3	2.97	2.92		
PULL #4	3.22	3.01		
PULL #5	3.19	2.99		
TOTAL	15.30	14.84		
AVERAGE	3.06	2.96		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.09	3.96		4.11
PULL #2	4.14	4.15		4.04
PULL #3	3.94	3.99		3.93
PULL #4	3.94	4.25		4.13
PULL #5	4.10	4.22		4.15
TOTAL	20.21	20.57		20.36
AVERAGE	4.04	4.11		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521340.___0

FILE DATE AND TIME: 12/27/2005 23:05

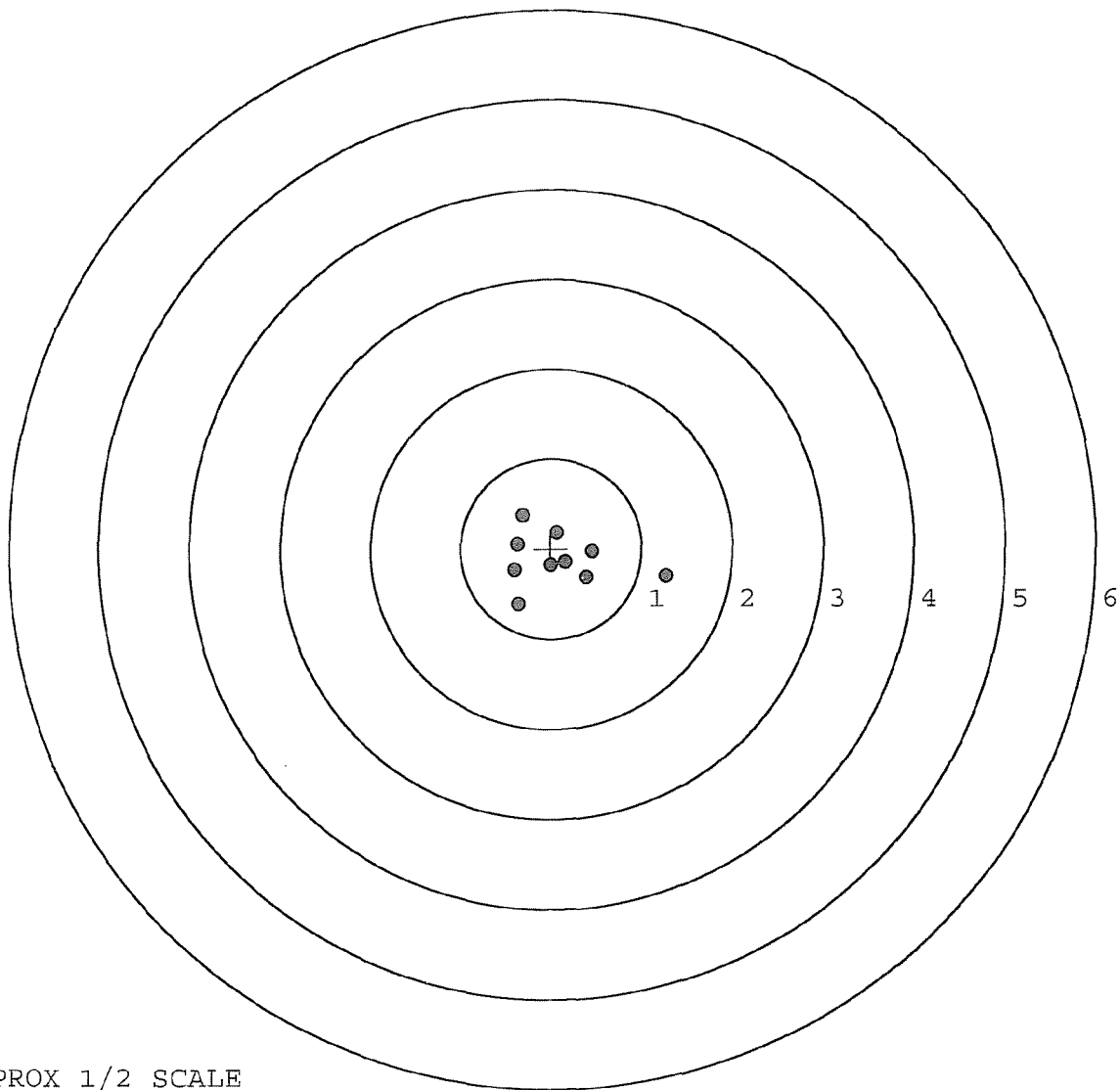
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.008
The Average Y Centroid of the Five Target Set:	-0.037
The Average Point of Impact of the Five Target Set:	0.038
The Average Mean Radius of the Five Target Set:	0.621
The Distance from POA to Centroid Target #1:	0.153
The Distance from Centroid Target #2 to Centroid Target #1:	0.236
The Distance from Centroid Target #3 to Centroid Target #1:	0.119
The Distance from Centroid Target #4 to Centroid Target #1:	0.200
The Distance from Centroid Target #5 to Centroid Target #1:	0.336

SERIAL NUMBER: G6521340. __0
TARGET NUMBER: 1
FILE DATE: 12/27/2005
FILE TIME: 23:05

POINT#	X	Y
1:	1.268	-0.309
2:	0.390	-0.315
3:	0.459	-0.027
4:	-0.363	-0.618
5:	-0.405	-0.239
6:	-0.315	0.371
7:	0.071	0.177
8:	-0.006	-0.182
9:	-0.370	0.051
10:	0.160	-0.153

X CENTROID: 0.089
Y CENTROID: -0.124
POA TO CENTROID: 0.153
HORZ SPREAD: 1.673
VERT SPREAD: 0.989
GROUP SPREAD: 1.723
MIN RADIUS: 0.077
MAX RADIUS: 1.193
MEAN RADIUS: 0.473
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

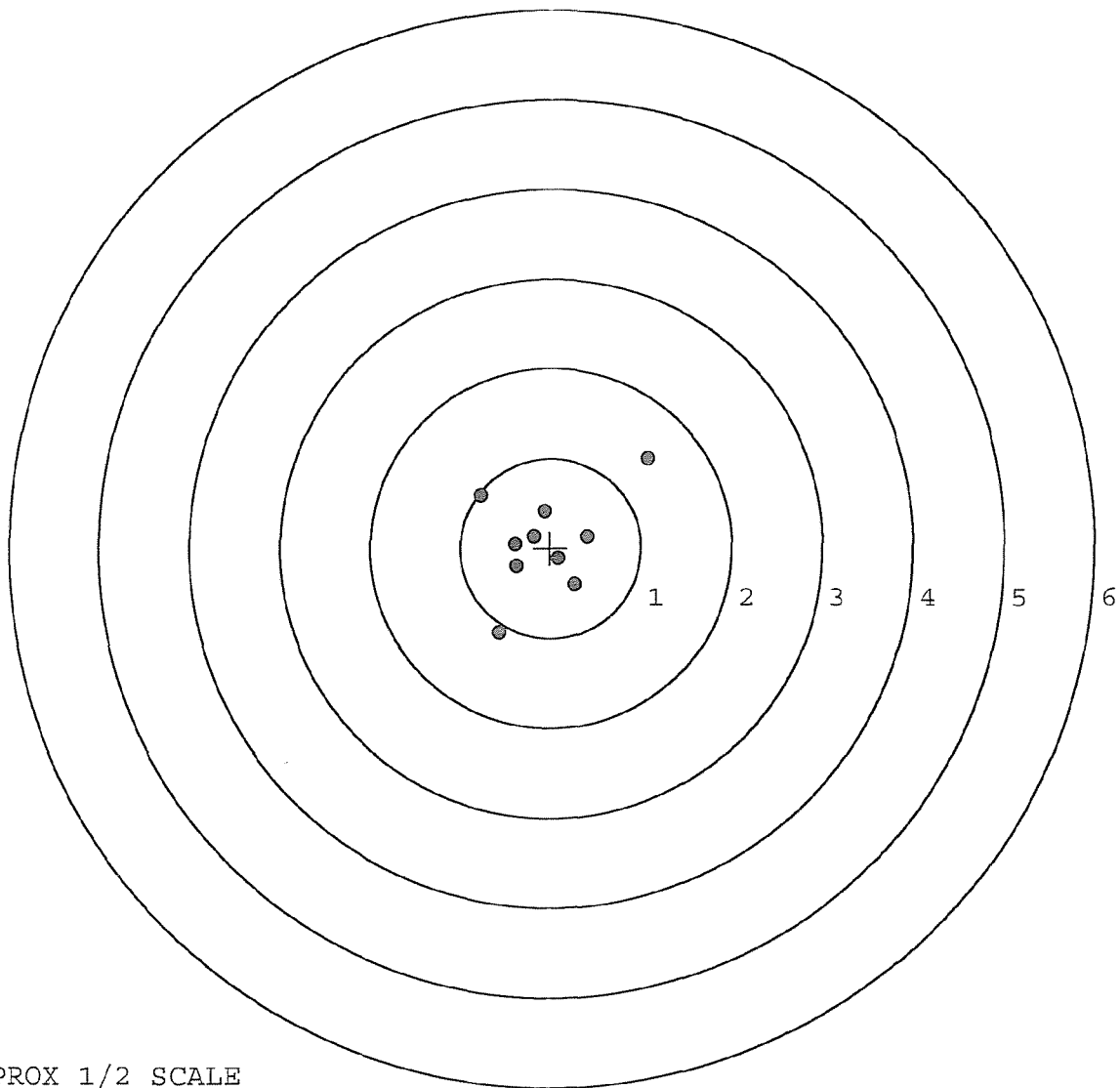


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521340. 0
TARGET NUMBER: 2
FILE DATE: 12/27/2005
FILE TIME: 23:05

POINT#	X	Y
1:	-0.779	0.591
2:	1.076	0.998
3:	-0.568	-0.941
4:	0.267	-0.407
5:	0.400	0.127
6:	-0.379	-0.204
7:	-0.390	0.045
8:	-0.187	0.132
9:	-0.072	0.408
10:	0.093	-0.114

X CENTROID: -0.054
Y CENTROID: 0.063
POA TO CENTROID: 0.083
HORZ SPREAD: 1.855
VERT SPREAD: 1.939
GROUP SPREAD: 2.542
MIN RADIUS: 0.150
MAX RADIUS: 1.466
MEAN RADIUS: 0.600
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

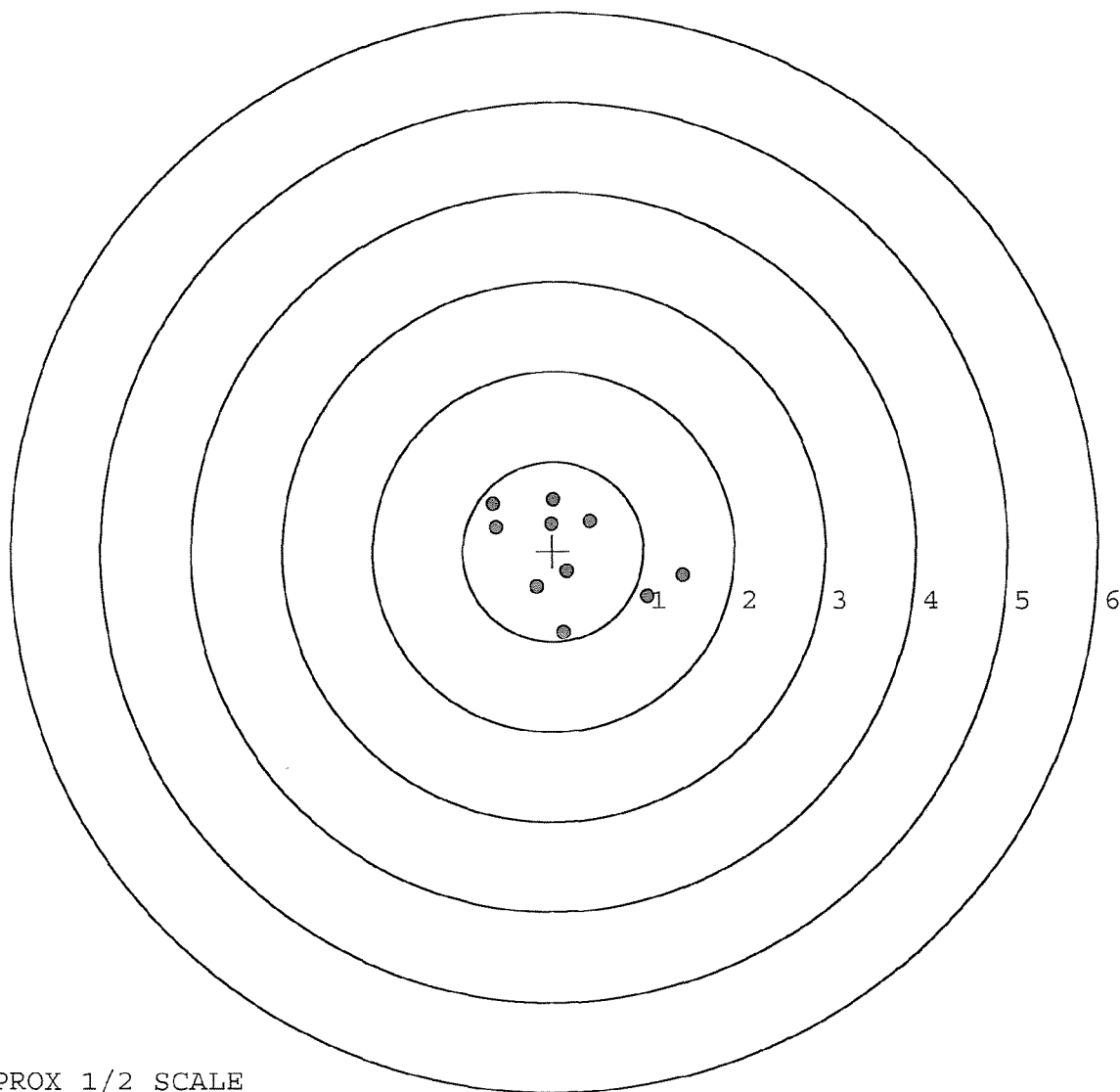


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521340. 0
TARGET NUMBER: 3
FILE DATE: 12/27/2005
FILE TIME: 23:05

POINT#	X	Y
1:	1.046	-0.513
2:	1.430	-0.280
3:	0.115	-0.908
4:	-0.183	-0.402
5:	0.159	-0.228
6:	0.402	0.336
7:	-0.004	0.580
8:	-0.020	0.302
9:	-0.639	0.268
10:	-0.672	0.531

X CENTROID: 0.163
Y CENTROID: -0.031
POA TO CENTROID: 0.166
HORZ SPREAD: 2.102
VERT SPREAD: 1.488
GROUP SPREAD: 2.253
MIN RADIUS: 0.197
MAX RADIUS: 1.291
MEAN RADIUS: 0.719
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521340. __ 0

TARGET NUMBER: 4

FILE DATE: 12/27/2005

FILE TIME: 23:05

POINT#	X	Y
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1:	0.161	-2.116
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2:	0.411	-0.530
----	-------	--------

3:	-0.059	-0.455
----	--------	--------

4:	0.338	-0.229
----	-------	--------

5:	0.320	0.210
----	-------	-------

6:	-0.544	-0.594
----	--------	--------

7:	-0.538	-0.370
----	--------	--------

8:	-0.248	0.510
----	--------	-------

9:	-0.238	0.823
----	--------	-------

10:	-0.536	0.673
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X CENTROID: -0.093

Y CENTROID: -0.208

POA TO CENTROID: 0.228

HORZ SPREAD: 0.955

VERT SPREAD: 2.939

GROUP SPREAD: 2.966

MIN RADIUS: 0.250

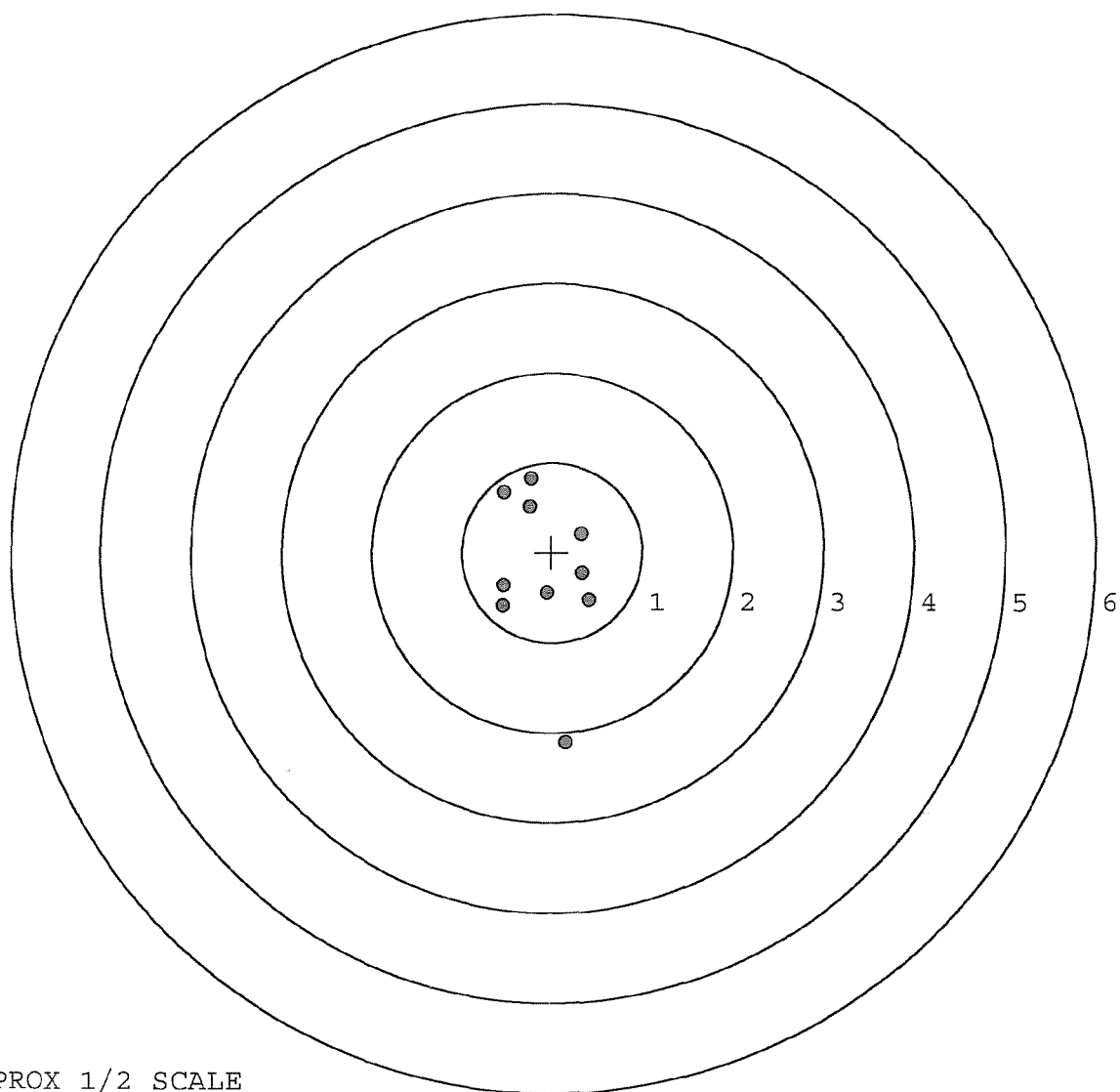
MAX RADIUS: 1.925

MEAN RADIUS: 0.762

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521340. __ 0

TARGET NUMBER: 5

FILE DATE: 12/27/2005

FILE TIME: 23:05

X CENTROID: -0.146

Y CENTROID: 0.116

POA TO CENTROID: 0.186

HORZ SPREAD: 1.955

VERT SPREAD: 0.968

GROUP SPREAD: 1.982

MIN RADIUS: 0.219

MAX RADIUS: 1.273

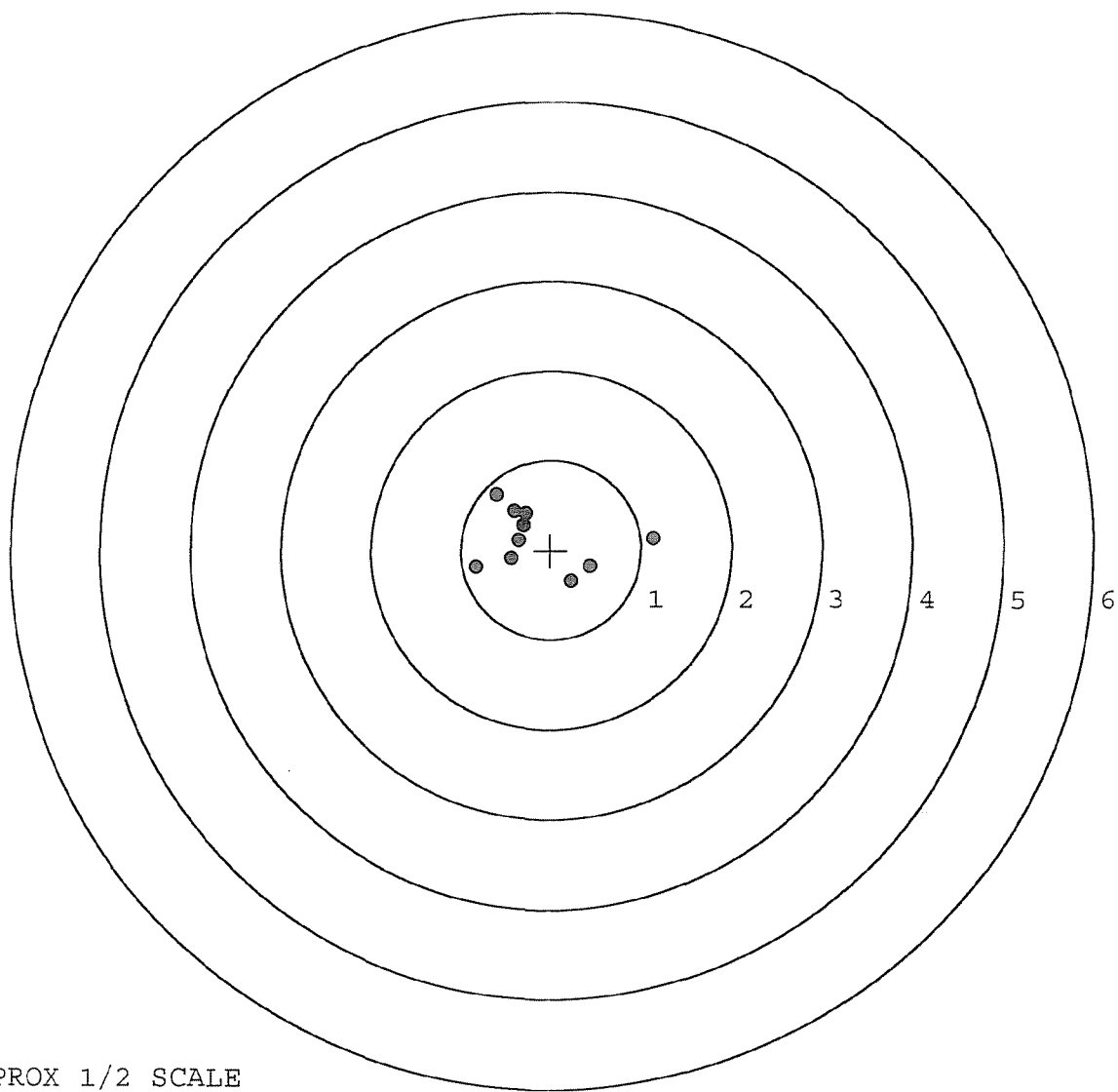
MEAN RADIUS: 0.551

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

PCINT#	X	Y
1:	1.127	0.129
2:	0.434	-0.185
3:	0.227	-0.353
4:	-0.828	-0.197
5:	-0.435	-0.094
6:	-0.365	0.113
7:	-0.312	0.277
8:	-0.283	0.412
9:	-0.611	0.615
10:	-0.413	0.439



TARGET APPROX 1/2 SCALE