

G652 1341

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.

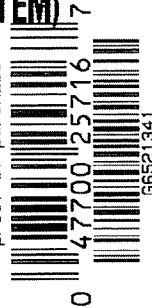


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



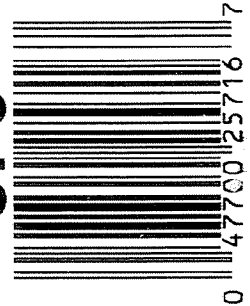
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6521341

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6521341

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		11/8/05	CD
440	PROOF		11/8/05	CD
460	CHECK HEADSPACE	MAGNA-FLUX	11/8/05	CD
470	DIS-ASSEMBLE ACTION	INSPECTED	11/8/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	DEC 07 2005 480 OPERATOR <i>Ward</i>	12/07/05	<i>Ward</i>
500	ROLLMARK CALIBER		12-7-05	CW
510	DRILL AND TAP SIGHT HOLES		12-2-05	BR
520	GOFF BLAST BBL / REC		12/18	<i>Ward</i>
530 & 540	APPLY COATINGS (BARREL ACTION)		12/13	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION		12/27/05	DA
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD.		12/27/05	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/27/05	DA
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7 lbs</u> <u>7 lbs</u> <u>7 lbs</u>	1-6-06	A
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2 lbs</u> <u>2 lbs</u> <u>2 lbs</u>	1-6-06	A
	H) TRIGGER PULL TEST AND RETAINABILITY		1-6-06	A
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	1-6-06	A
	J) ASSEMBLE STOCK		1-4-06	BC-
	K) ASSEMBLE SWIVEL STUDS		1-6-06	A
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-4-06	BC-
	M) IRON SIGHT ALIGNMENT		1-4-06	BC-
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-4-06	BC-
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	1-4-06	MTM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1/4/06	mfp
670	FINAL INSPECTION A) HEADSPACE		1-6-06	A
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.50</u> <u>2.45</u> <u>2.69</u> <u>2.77</u>	1-6-06	BC-
	C) FUNCTION		1-6-06	A
690	PACK		1-10-06	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 11-14-05

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.60	2.56		2.54	
PULL #2	2.44	2.56		2.56	
PULL #3	2.57	2.53		2.68	
PULL #4	2.58	2.61		2.43	
PULL #5	2.58	2.51		2.58	
TOTAL	12.77	12.77		12.80	
AVERAGE	2.55	2.55		2.56	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.10		
PULL #2	3.10	3.09		
PULL #3	3.15	2.94		
PULL #4	3.01	2.98		
PULL #5	2.93	3.25		
TOTAL	15.21	15.36		
AVERAGE	3.04	3.07		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.03	4.19		4.15
PULL #2	4.06	4.10		4.13
PULL #3	4.04	4.26		3.95
PULL #4	4.11	4.17		4.12
PULL #5	3.85	4.13		3.79
TOTAL	20.09	20.85		20.14
AVERAGE	4.01	4.17		4.02

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521341.___0

FILE DATE AND TIME: 01/04/2006 23:43

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.032
The Average Y Centroid of the Five Target Set:	-0.220
The Average Point of Impact of the Five Target Set:	0.222
The Average Mean Radius of the Five Target Set:	0.680
The Distance from POA to Centroid Target #1:	0.277
The Distance from Centroid Target #2 to Centroid Target #1:	0.349
The Distance from Centroid Target #3 to Centroid Target #1:	0.238
The Distance from Centroid Target #4 to Centroid Target #1:	0.228
The Distance from Centroid Target #5 to Centroid Target #1:	0.316

SERIAL NUMBER: G6521341. 0

TARGET NUMBER: 1

FILE DATE: 01/04/2006

FILE TIME: 23:43

POINT#	X	Y
--------	---	---

1:	0.334	0.214
----	-------	-------

2:	1.213	0.069
----	-------	-------

3:	-0.852	0.087
----	--------	-------

4:	-0.531	-0.099
----	--------	--------

5:	-0.161	-0.605
----	--------	--------

6:	0.084	-0.717
----	-------	--------

7:	-0.023	-0.397
----	--------	--------

8:	0.461	-0.469
----	-------	--------

9:	0.325	-0.258
----	-------	--------

10:	0.147	-0.411
-----	-------	--------

X CENTROID: 0.100

Y CENTROID: -0.259

POA TO CENTROID: 0.277

HORZ SPREAD: 2.065

VERT SPREAD: 0.931

GROUP SPREAD: 2.065

MIN RADIUS: 0.160

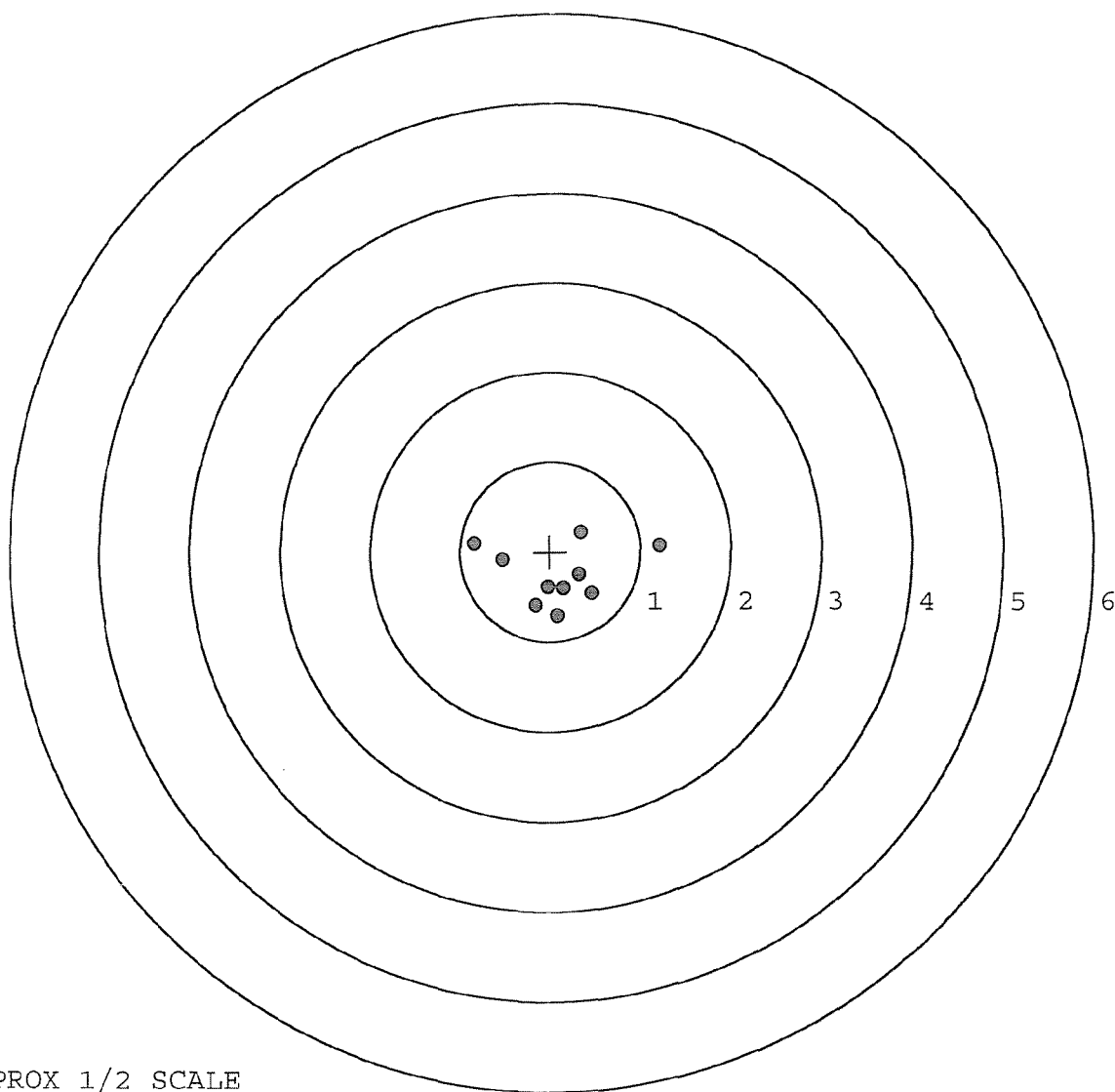
MAX RADIUS: 1.160

MEAN RADIUS: 0.523

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521341.___0

TARGET NUMBER: 2

FILE DATE: 01/04/2006

FILE TIME: 23:43

POINT#	X	Y
--------	---	---

1:	-0.728	0.443
----	--------	-------

2:	0.176	0.625
----	-------	-------

3:	0.352	0.104
----	-------	-------

4:	-0.480	-0.045
----	--------	--------

5:	-0.382	-0.444
----	--------	--------

6:	-0.686	-0.322
----	--------	--------

7:	-0.734	-0.723
----	--------	--------

8:	0.142	-1.063
----	-------	--------

9:	0.572	-1.262
----	-------	--------

10:	-0.701	-0.333
-----	--------	--------

X CENTROID: -0.247

Y CENTROID: -0.302

POA TO CENTROID: 0.390

HORZ SPREAD: 1.306

VERT SPREAD: 1.887

GROUP SPREAD: 2.144

MIN RADIUS: 0.196

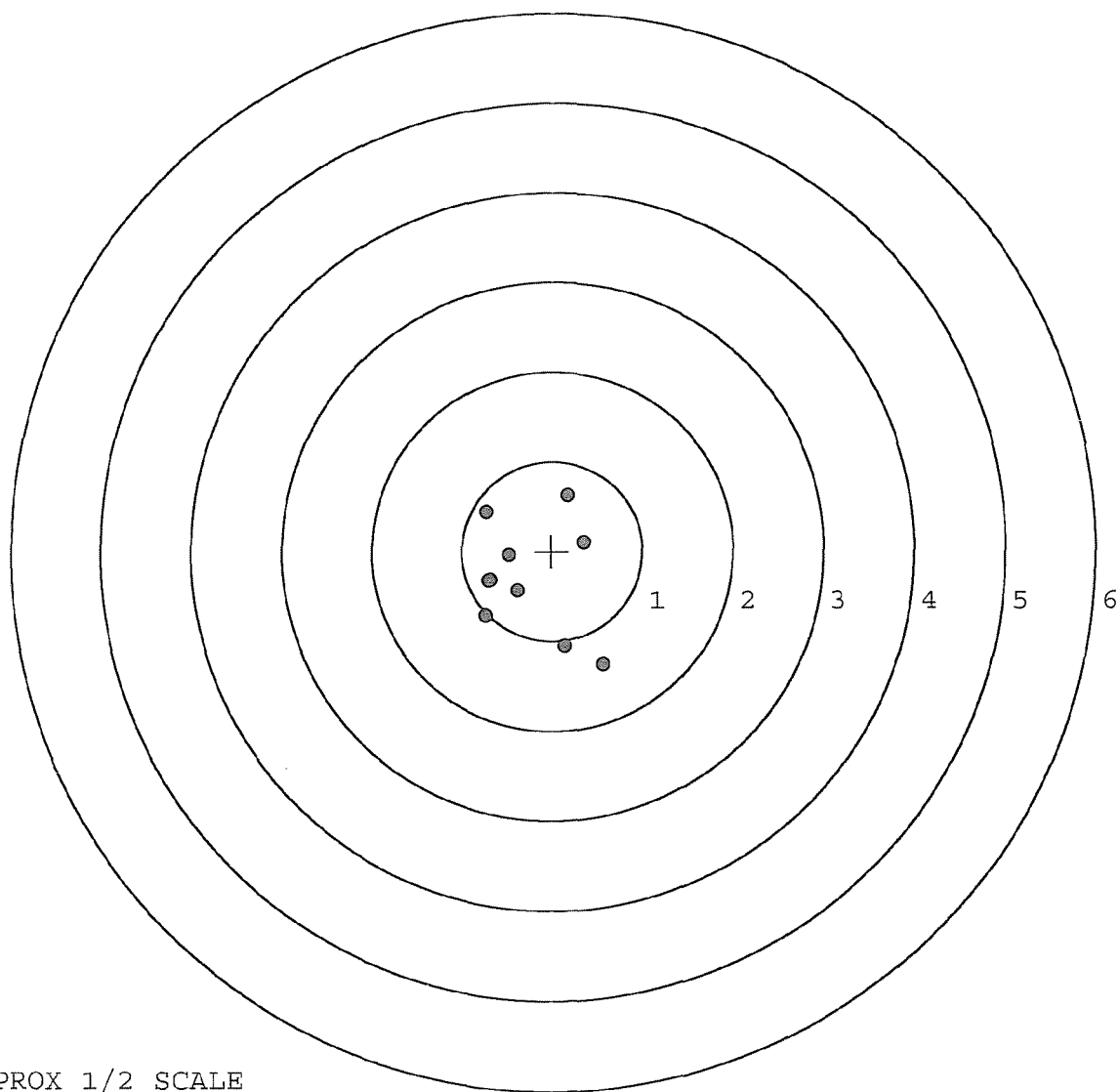
MAX RADIUS: 1.262

MEAN RADIUS: 0.683

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

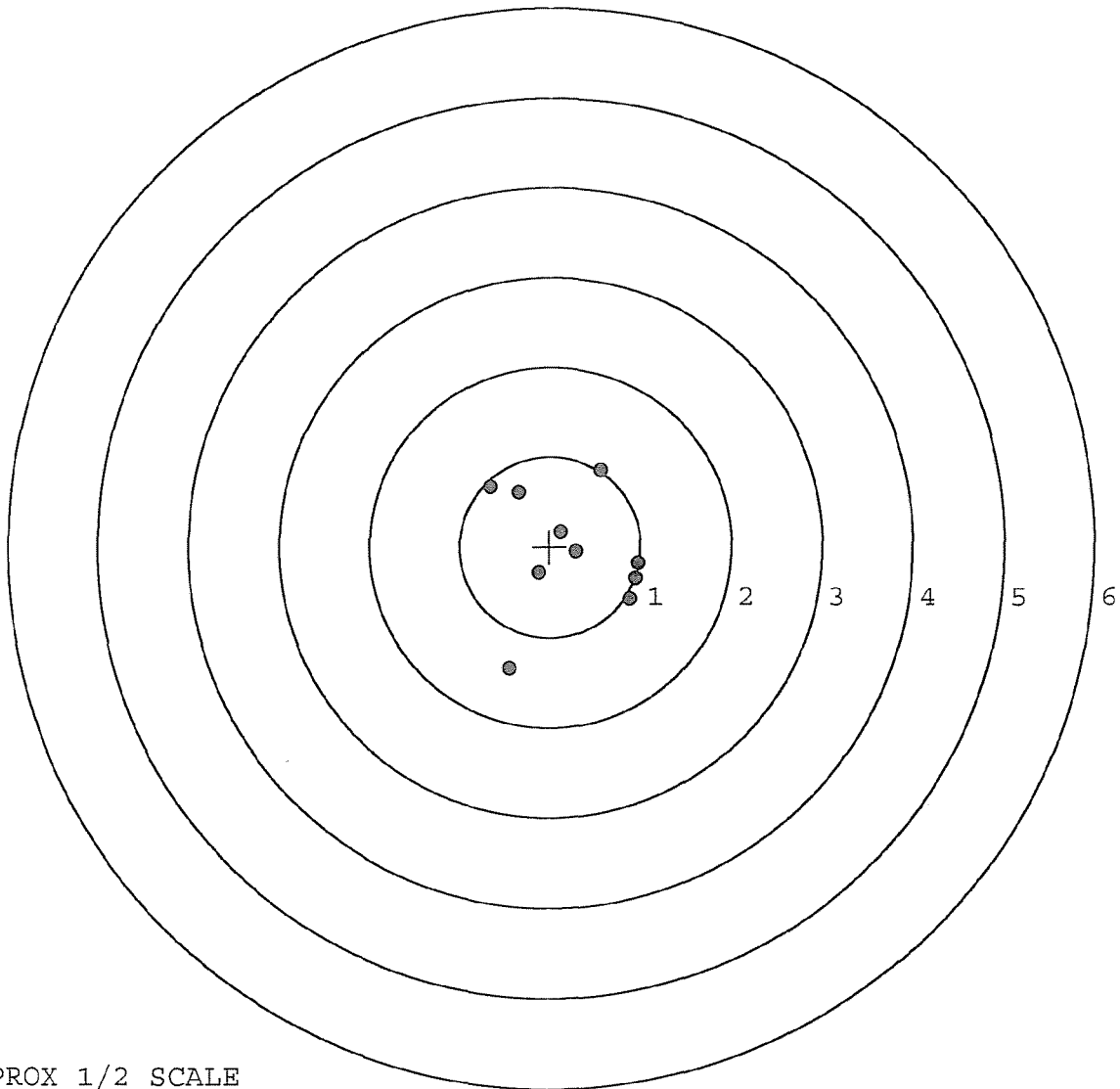


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521341. __0
TARGET NUMBER: 3
FILE DATE: 01/04/2006
FILE TIME: 23:43

POINT#	X	Y
1:	-0.661	0.662
2:	-0.351	0.602
3:	0.558	0.848
4:	0.115	0.166
5:	0.288	-0.060
6:	-0.120	-0.293
7:	0.976	-0.181
8:	0.951	-0.351
9:	0.884	-0.580
10:	-0.441	-1.347

X CENTROID: 0.220
Y CENTROID: -0.053
POA TO CENTROID: 0.226
HORZ SPREAD: 1.637
VERT SPREAD: 2.195
GROUP SPREAD: 2.412
MIN RADIUS: 0.068
MAX RADIUS: 1.453
MEAN RADIUS: 0.755
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521341. __ 0

TARGET NUMBER: 4

FILE DATE: 01/04/2006

FILE TIME: 23:43

POINT#	X	Y
--------	---	---

1:	-0.432	0.212
----	--------	-------

2:	-0.204	-0.248
----	--------	--------

3:	-0.486	-0.432
----	--------	--------

4:	-0.709	-0.854
----	--------	--------

5:	-0.722	-0.039
----	--------	--------

6:	0.183	0.597
----	-------	-------

7:	0.555	-0.203
----	-------	--------

8:	0.687	-0.853
----	-------	--------

9:	0.638	-1.719
----	-------	--------

10:	-0.238	-0.544
-----	--------	--------

X CENTROID: -0.073

Y CENTROID: -0.408

POA TO CENTROID: 0.415

HORZ SPREAD: 1.409

VERT SPREAD: 2.316

GROUP SPREAD: 2.360

MIN RADIUS: 0.207

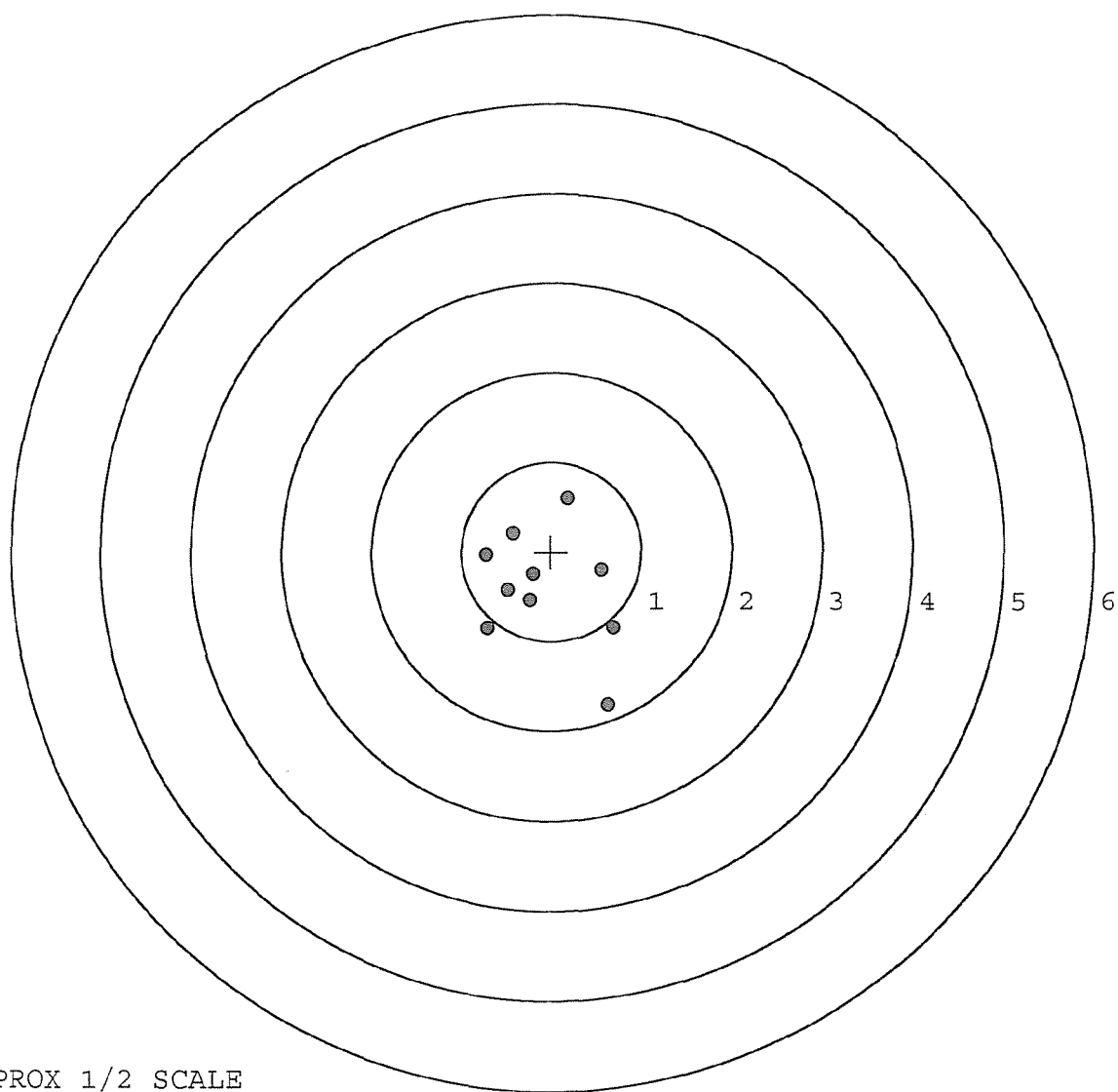
MAX RADIUS: 1.491

MEAN RADIUS: 0.714

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521341. __ 0

TARGET NUMBER: 5

FILE DATE: 01/04/2006

FILE TIME: 23:43

POINT#	X	Y
--------	---	---

1:	-0.017	0.687
----	--------	-------

2:	-0.172	0.364
----	--------	-------

3:	0.670	0.008
----	-------	-------

4:	1.029	0.056
----	-------	-------

5:	-0.968	0.064
----	--------	-------

6:	-1.500	-0.537
----	--------	--------

7:	-0.558	-0.061
----	--------	--------

8:	-0.313	-0.341
----	--------	--------

9:	-0.033	-0.498
----	--------	--------

10:	0.267	-0.524
-----	-------	--------

X CENTROID: -0.159

Y CENTROID: -0.078

POA TO CENTROID: 0.178

HORZ SPREAD: 2.529

VERT SPREAD: 1.224

GROUP SPREAD: 2.598

MIN RADIUS: 0.304

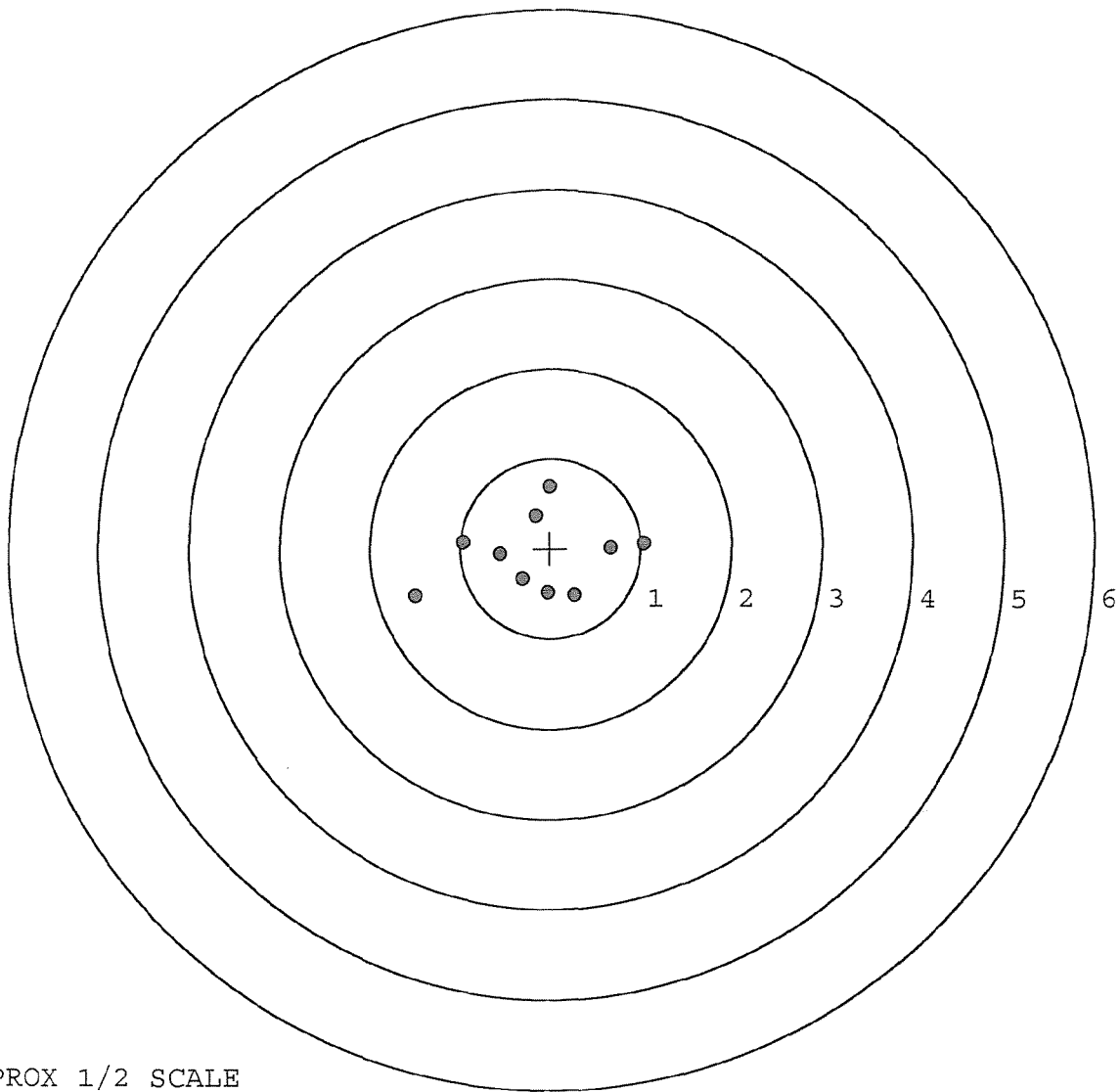
MAX RADIUS: 1.417

MEAN RADIUS: 0.725

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE