

G652 1363

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

**DD FORM**

proof of purchase



owner registration sticker



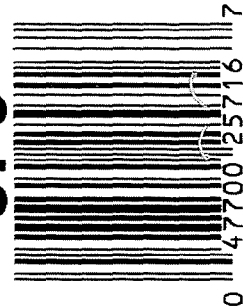
**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6521363**

**UPC**



**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTE  
**UPC**



**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTE  
**UPC**



SERIAL NO.



M2400099889

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
WINNER V. REMINGTON

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G652 1303

| OP #         | OPERATION NAME                                                                                                                         | READINGS                           | DATE    | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|---------|---------|
| 420 &<br>430 | ASSEMBLE ACTION<br>ASSEMBLE TO STOCK                                                                                                   |                                    | 1-26-06 | RTZ     |
| 440          | PROOF                                                                                                                                  |                                    | 1-26-06 | AC      |
| 460          | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX<br>INSPECTED            | 1-26-06 | AC      |
| 470          | DIS-ASSEMBLE ACTION                                                                                                                    |                                    | 1-27-06 | RTZ     |
| 480 &<br>490 | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | OP #<br>480<br>OPERATOR <u>CPD</u> | 1-30-06 | APD     |
| 500          | ROLLMARK CALIBER                                                                                                                       |                                    | 1-30-06 | CW      |
| 510          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                    | 1-27-06 | TRW     |
| 520          | GOFF BLAST BBL / REC                                                                                                                   |                                    | 1-31-06 | LB      |
| 530 &<br>540 | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                    |         |         |
|              | (BOLT)                                                                                                                                 |                                    | 2/6/06  | RB      |
| 560          | RE-ASSEMBLE ACTION                                                                                                                     |                                    |         |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                    | 2/7/06  | mgd     |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                    | 2/7/06  | mgd     |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                    | 2/7/06  | mgd     |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                    | 2-9-06  | RTZ     |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                    |         |         |
| REV-8405     |                                                                                                                                        |                                    |         |         |

| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6.2</u> <u>6.5</u> <u>6.5</u>                            | 3-15-06 | DA      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.5</u> <u>2.5</u> <u>2.5</u>                            | 3-15-06 | DA      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.022</u> <u>.021</u>                         | 3-15-06 | DA      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 2-9-06  | RTZ     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 3-15-06 | MPD     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 2-9-06  | RTZ     |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 2-9-06  | RTZ     |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 2-9-06  | RTZ     |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 2-9-06  | MPD     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 2-9-06  | MPD     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 3-15-06 | MPD     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.66</u> <u>2.63</u> <u>2.24</u> <u>2.46</u> <u>2.54</u> | 2-22-06 | MPD     |
|              | C) FUNCTION                                                              |                                                             | 3-15-06 | MPD     |
| 690          | PACK                                                                     |                                                             | 3-22-06 | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

DATE 2-9-06

TESTER R.P.

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.51                | 2.46                        |                                   | 2.39  |          |
| PULL #2 | 2.44                | 2.47                        |                                   | 2.58  |          |
| PULL #3 | 2.48                | 2.37                        |                                   | 2.59  |          |
| PULL #4 | 2.50                | 2.39                        |                                   | 2.63  |          |
| PULL #5 | 2.57                | 2.33                        |                                   | 2.55  |          |
| TOTAL   | 12.50               | 12.02                       |                                   | 12.74 |          |
| AVERAGE | 2.50                | 2.40                        |                                   | 2.54  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.02                | 3.19                        |  |          |
| PULL #2 | 3.08                | 3.09                        |  |          |
| PULL #3 | 3.12                | 3.11                        |  |          |
| PULL #4 | 3.08                | 3.19                        |  |          |
| PULL #5 | 3.22                | 3.16                        |  |          |
| TOTAL   | 15.52               | 15.74                       |  |          |
| AVERAGE | 3.10                | 3.14                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.21                | 4.12                        |                                   | 4.16                                    |
| PULL #2 | 4.27                | 4.10                        |                                   | 4.21                                    |
| PULL #3 | 4.19                | 4.14                        |                                   | 4.19                                    |
| PULL #4 | 4.28                | 4.20                        |                                   | 4.15                                    |
| PULL #5 | 4.22                | 4.13                        |                                   | 4.20                                    |
| TOTAL   | 21.17               | 20.69                       |                                   | 20.91                                   |
| AVERAGE | 4.23                | 4.13                        |                                   | 4.18                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521363.\_\_\_0  
FILE DATE AND TIME: 02/09/2006 15:28

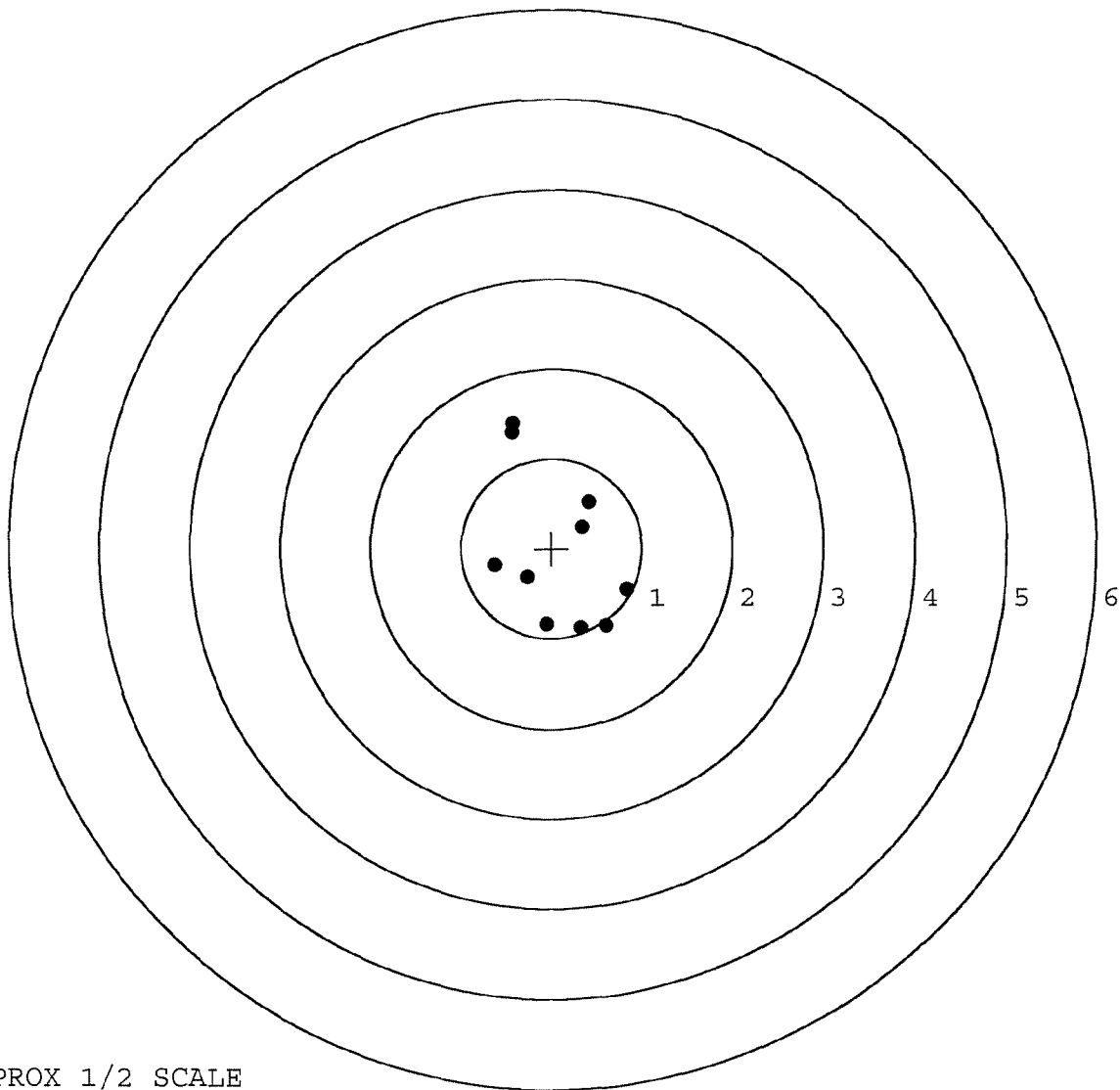
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | 0.056  |
| The Average Y Centroid of the Five Target Set:              | -0.016 |
| The Average Point of Impact of the Five Target Set:         | 0.058  |
| The Average Mean Radius of the Five Target Set:             | 0.718  |
| The Distance from POA to Centroid Target #1:                | 0.069  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.167  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.084  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.208  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.064  |

SERIAL NUMBER: G6521363. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 02/09/2006  
FILE TIME: 15:28

X CENTROID: 0.068  
Y CENTROID: -0.014  
POA TO CENTROID: 0.069  
HORZ SPREAD: 1.460  
VERT SPREAD: 2.282  
GROUP SPREAD: 2.485  
MIN RADIUS: 0.370  
MAX RADIUS: 1.492  
MEAN RADIUS: 0.872  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.439 | 1.390  |
| 2:     | -0.441 | 1.287  |
| 3:     | 0.409  | 0.520  |
| 4:     | 0.338  | 0.239  |
| 5:     | 0.832  | -0.454 |
| 6:     | 0.612  | -0.862 |
| 7:     | 0.328  | -0.892 |
| 8:     | -0.060 | -0.851 |
| 9:     | -0.271 | -0.325 |
| 10:    | -0.628 | -0.189 |



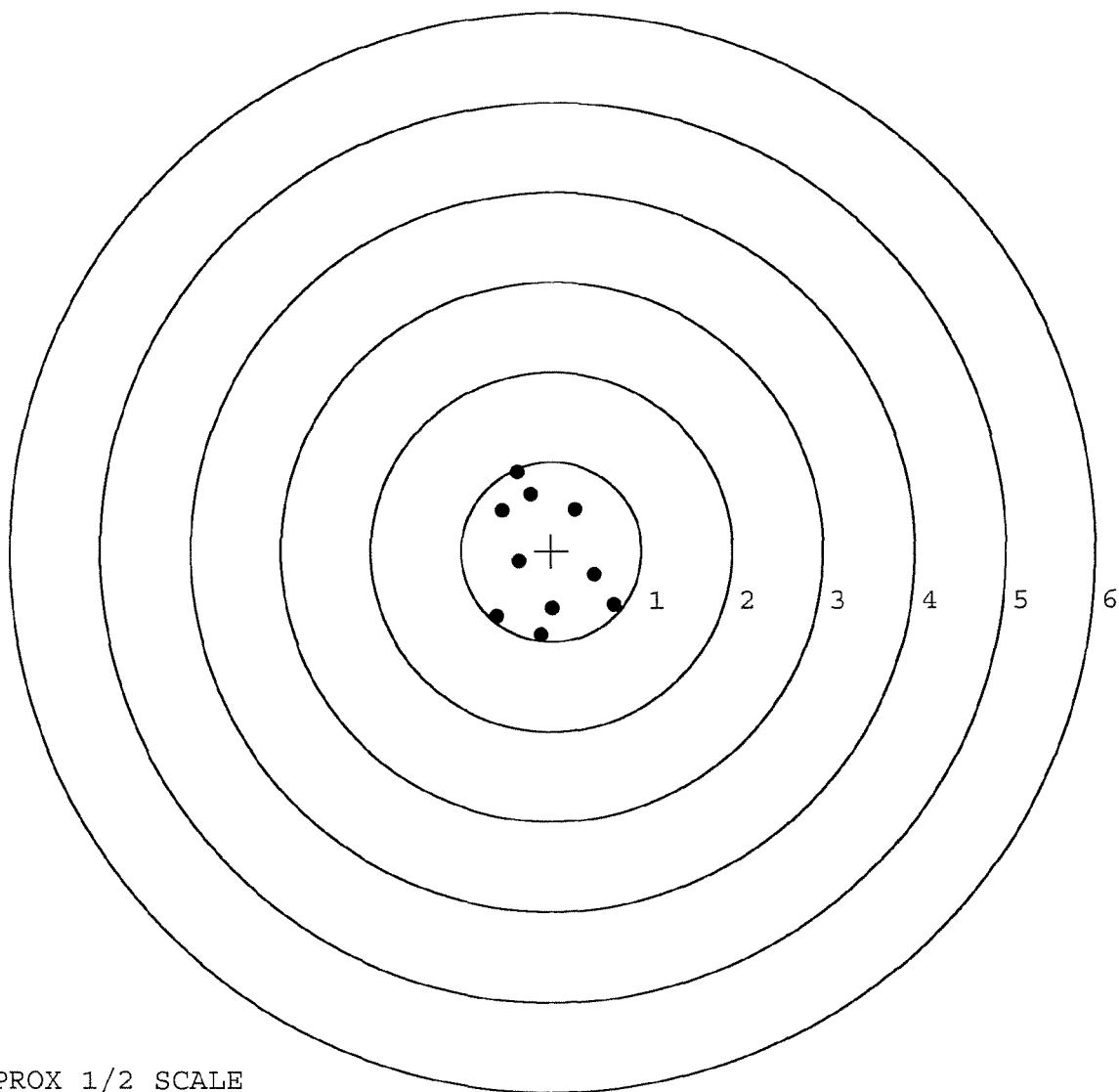
TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6521363. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 02/09/2006  
FILE TIME: 15:28

X CENTROID: -0.083  
Y CENTROID: -0.083  
POA TO CENTROID: 0.118  
HORZ SPREAD: 1.299  
VERT SPREAD: 1.819  
GROUP SPREAD: 1.837  
MIN RADIUS: 0.282  
MAX RADIUS: 1.014  
MEAN RADIUS: 0.716  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 9  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.257  | 0.466  |
| 2:     | -0.236 | 0.640  |
| 3:     | -0.384 | 0.885  |
| 4:     | -0.548 | 0.454  |
| 5:     | -0.364 | -0.114 |
| 6:     | -0.611 | -0.725 |
| 7:     | -0.124 | -0.934 |
| 8:     | 0.008  | -0.642 |
| 9:     | 0.688  | -0.598 |
| 10:    | 0.480  | -0.264 |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521363. \_\_0

TARGET NUMBER: 3

FILE DATE: 02/09/2006

FILE TIME: 15:28

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.904  | -0.075 |
| 2:     | 0.420  | 0.163  |
| 3:     | 0.289  | -0.240 |
| 4:     | -0.047 | -0.910 |
| 5:     | -0.553 | -0.299 |
| 6:     | -0.690 | -0.434 |
| 7:     | 0.184  | 0.711  |
| 8:     | -0.084 | 0.653  |
| 9:     | -0.263 | 0.487  |
| 10:    | -0.197 | 0.242  |

X CENTROID: -0.004

Y CENTROID: 0.030

POA TO CENTROID: 0.030

HORZ SPREAD: 1.594

VERT SPREAD: 1.621

GROUP SPREAD: 1.637

MIN RADIUS: 0.287

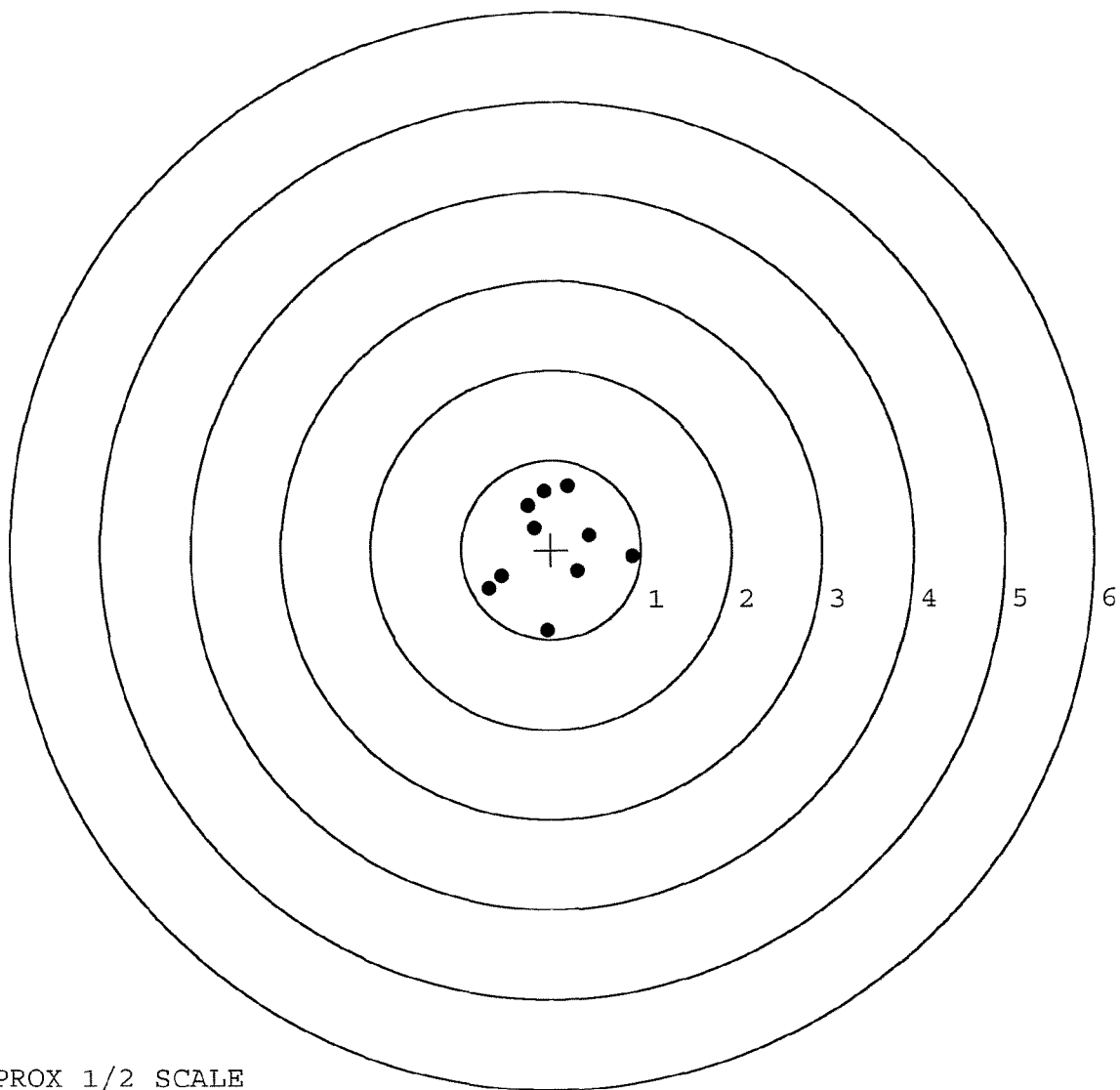
MAX RADIUS: 0.941

MEAN RADIUS: 0.631

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 10

# in 3 IN DIAMETER: 10

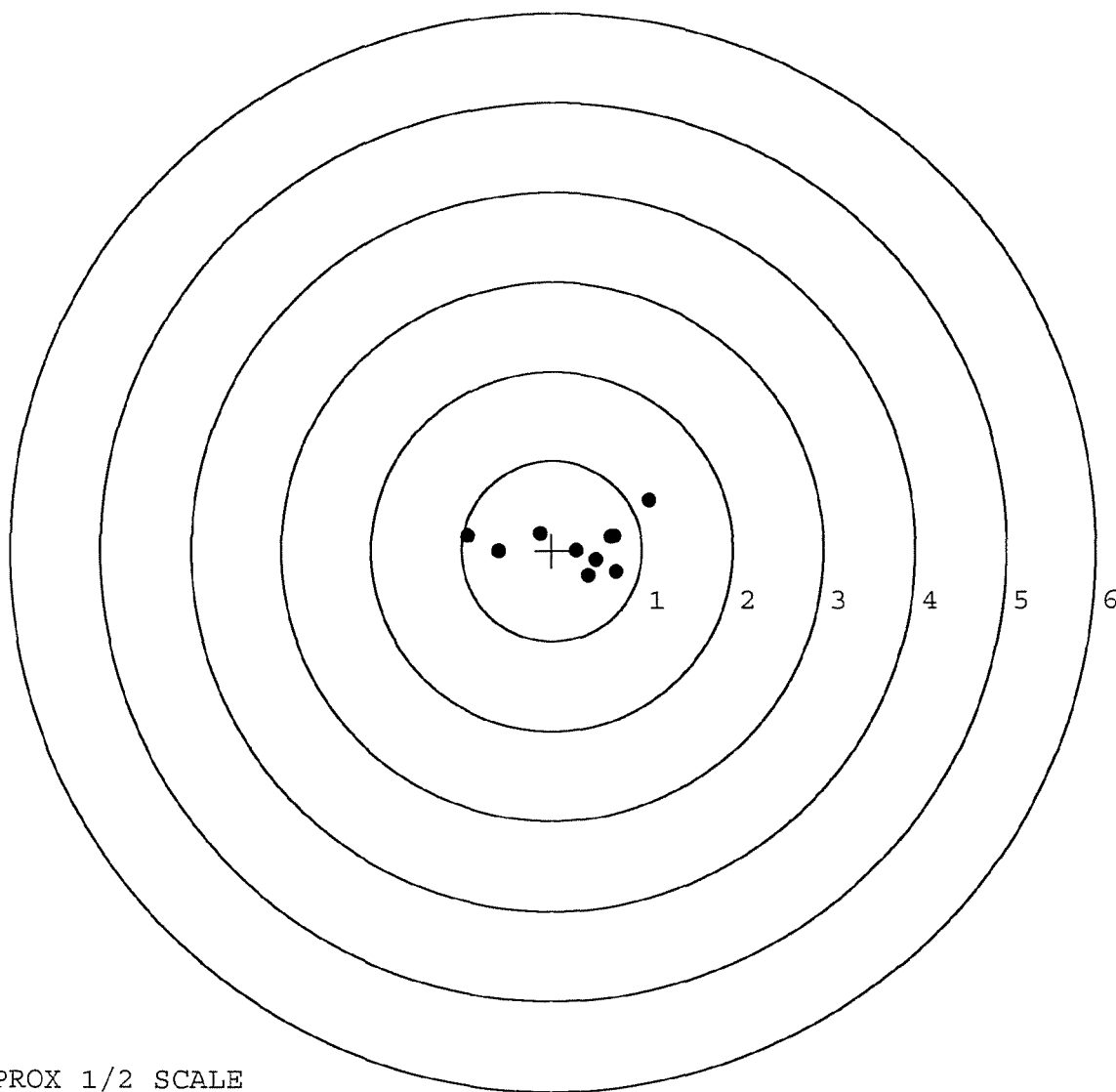


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521363. \_\_0  
TARGET NUMBER: 4  
FILE DATE: 02/09/2006  
FILE TIME: 15:28

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.080  | 0.556  |
| 2:     | 0.684  | 0.166  |
| 3:     | -0.137 | 0.191  |
| 4:     | -0.591 | -0.010 |
| 5:     | -0.939 | 0.162  |
| 6:     | 0.270  | -0.013 |
| 7:     | 0.648  | 0.156  |
| 8:     | 0.712  | -0.235 |
| 9:     | 0.406  | -0.274 |
| 10:    | 0.491  | -0.101 |

X CENTROID: 0.262  
Y CENTROID: 0.060  
POA TO CENTROID: 0.269  
HORZ SPREAD: 2.019  
VERT SPREAD: 0.830  
GROUP SPREAD: 2.057  
MIN RADIUS: 0.073  
MAX RADIUS: 1.206  
MEAN RADIUS: 0.552  
# IN 1 IN DIAMETER: 6  
# IN 2 IN DIAMETER: 9  
# in 3 IN DIAMETER: 10

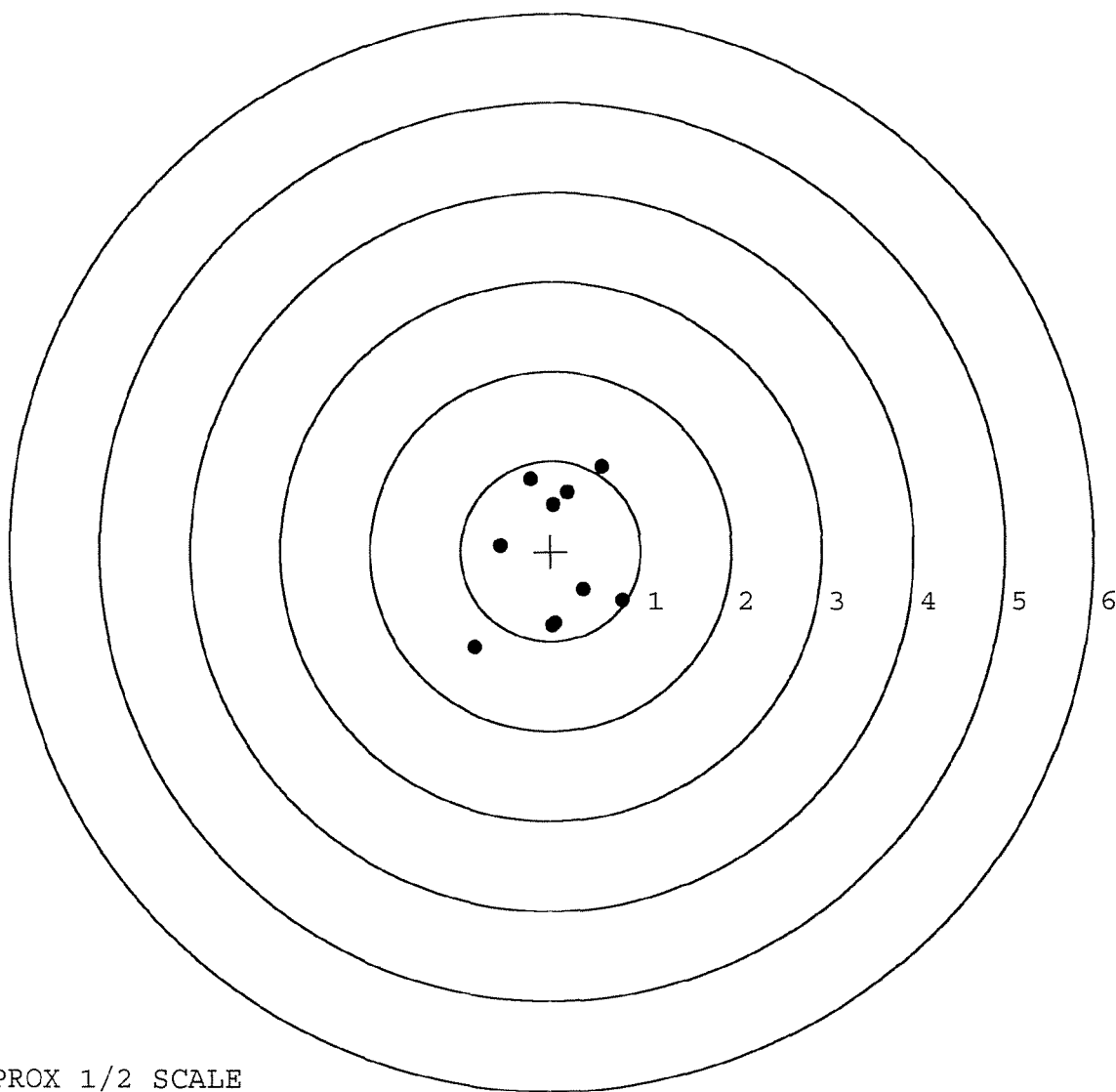


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521363. \_\_0  
TARGET NUMBER: 5  
FILE DATE: 02/09/2006  
FILE TIME: 15:28

X CENTROID: 0.037  
Y CENTROID: -0.070  
POA TO CENTROID: 0.080  
HORZ SPREAD: 1.637  
VERT SPREAD: 2.006  
GROUP SPREAD: 2.447  
MIN RADIUS: 0.483  
MAX RADIUS: 1.328  
MEAN RADIUS: 0.818  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.365  | -0.425 |
| 2:     | 0.799  | -0.540 |
| 3:     | 0.016  | -0.829 |
| 4:     | -0.838 | -1.069 |
| 5:     | -0.559 | 0.067  |
| 6:     | -0.232 | 0.797  |
| 7:     | 0.025  | 0.515  |
| 8:     | 0.182  | 0.649  |
| 9:     | 0.564  | 0.937  |
| 10:    | 0.051  | -0.805 |



TARGET APPROX 1/2 SCALE