

G-652-1405

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00147007

Serial: G6521405 Model M24 SWS Center Fire
Caliber: 7.62 NATO Produced: 03/28/2006

Repairman:

Verify Repair

Status:

Closed 6/27/2008 2:41:41 PM

Address Information

Customer:

Received From

Return To:

Received From

Name: EMBASSY OF USA

EMBASSY OF USA

Address 1: MUTUAL DEFENSE ASSISTANCE OFFICE JAPAN

MUTUAL DEFENSE ASSISTANCE OFFICE JAPAN

Address 2: UNIT 45004 BOX 225

PO Box:

UNIT 45004 BOX 225

PO Box:

City: APO

APO

State: IT

Zip Code: 96337

Country: XX

State: IT

Zip Code: 96337

Country: XX

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
D000	COMPLETE SYSTEM	1

Repair Search

Refresh

Close

naglelj

6/30/2008

8:25 AM

CAPS

NUM

INS

SCRL



Inbox - Microso...

My Excite - Win...

Microsoft Excel ...

Arms Services ...

8:25 AM

Number: G6521405

Model: M24 SWS



RE00147007



EMBASSY OF THE UNITED STATES OF AMERICA
MUTUAL DEFENSE ASSISTANCE OFFICE, JAPAN
UNIT 45004, BOX 225
APO AP 96337-5004



0809-04
Ser MDO-21:ak/0562
14 April 2008

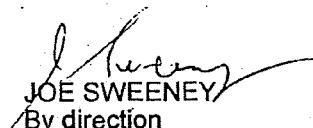
From: Chief, Mutual Defense Assistance Office, Japan
To: Director, Import Division, Equipment Procurement and Construction Office,
Ministry of Defense

Subj: SDR - A0007-JA-B-XAX/001

Encl: (1) USASAC-NC (AMSAC-MA-CM-AP) memo of 31 Mar 08

1. Enclosure (1) is forwarded for your appropriate action.

2. POC is Joe Sweeney, LTC, USA; Director, Army Programs; e-mail jmsweeney@san.osd.mil, phone CM 03-3224-5406, fax 03-3224-5418.


JOE SWEENEY
By direction



DEPARTMENT OF THE ARMY
U.S. ARMY SECURITY ASSISTANCE COMMAND
54 M Avenue Suite 1
New Cumberland, PA 17070-5096

REPLY TO
ATTENTION OF

AMSAC-MA-CM-AP (12-12A)

31 MARCH 2008
s: 27 SEPTEMBER 2008

MEMORANDUM FOR CHIEF, MUTUAL DEFENSE ASSISTANCE OFFICE,
ATTN: MDO-21, UNIT 45004, BOX 225, APO AP 96337-5000

SUBJECT: Security Assistance Supply Discrepancy Report (SDR)

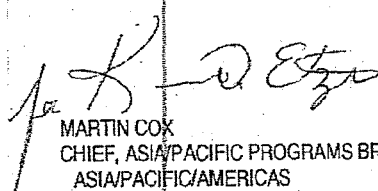
1. Reference Supply Discrepancy Report, Country Code JA, Case XAX, SDR Number A0007, NSN: 1005-01-240-2136, Requisition Number BJAB95 5357 9001, (encl 1).
2. Request the discrepant material, NSN: 1005-01-240-2136, SER#s: G6521405, M24 SNIPER RIFLE, 7.62mm, Quantity: 1 EA, be returned to U.S. using the enclosed Issue Release/Receipt Document (encl 2) as authority for the return and as a source document for preparing bills of lading and other shipping papers. Ship under a Collect Commercial Bill of Lading (CCBL) via the most economic mode of transportation available to the address indicated below.

Fleet and Industrial Supply Center, Ocean Terminal Division, ATTN: Code 302.1, Building CEP 201, Norfolk VA 23511-3392 for onward movement to the CONUS location indicated in block 3 of the enclosed Issue Release/Receipt Document (IRRD).

Defense Distribution Depot San Joaquin, Receiving Warehouse 10, Attn: Branch Chief, 25600 South Chrisman Road, Tracy CA 95304-9150 for onward movement to the CONUS location indicated in block 3 of the enclosed Issue Release/Receipt Document (IRRD).

✓ Other: Directed Return. Air Mobility Command (AMC) Channel Airlift Authorized. Offer to the theater air clearance authority for AMC Channel Airlift from APOE to SUU. SUU Trans MVMOT Office will forward shipment to DoDAAC: CMATDX.
3. Since the enclosed IRRD contains essential data for reimbursing carriers, clearing Customs etc., one copy should be attached to outside of the shipment unit (box, skid, pallet etc.) used to return the material. One copy should also be attached to outside of the CCBL issued by the over ocean carrier for the return. One copy of the IRRD and the SDR should be placed inside the shipment unit. Do not mix individual returns in the same shipment unit; the entire unit must be forwarded intact to its final CONUS destination.
4. A credit adjustment, if applicable, will be processed upon receipt of the material at the CONUS depot specified in the enclosed IRRD. The signed LOA under which this material was originally purchased imposes a 180 day limit from the date these instructions are issued to the date the material must be in U.S. Government custody. There this material must be in U.S. Government custody no later than 27 SEP 2008, the above suspense date. Otherwise, the SDR will be cancelled. The U.S. Government will not be responsible for any transportation or related costs if material is not received by this date. Debit billing will be processed for wrong items not returned within this time limit.
5. The U.S. Army Security Assistance Command (USASAC) point of contact regarding this SDR is
KIM D. ETZEL
E-mail: kim.etzel@usasac.army.mil
Phone: 717-770-6498 / DSN 771-6498

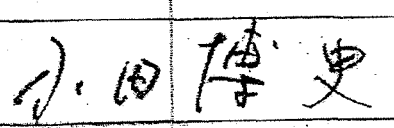
FOR THE COMMANDER


MARTIN COX
CHIEF, ASIA/PACIFIC PROGRAMS BRANCH
ASIA/PACIFIC/AMERICAS
CASE MANAGEMENT DIVISION

2 Encls
CF (w/ encls):

AMSAC-O FL 815-A 19 MAY 05

36番通第1125号(19.10.8) 18-5050(19.1.12)

SUPPLY DISCREPANCY REPORT (SDR)		1. DATE OF PREPARATION	2. REPORT NUMBER																		
☐ SHIPPING ☐ PACKAGING		OCT. 22, 2007	A0007-JA-B-XAX/001																		
3. TO (Name and address, include ZIP Code)		4. FROM (Name and address, include ZIP Code)																			
Commander, U.S. Army Security Assistance Command ATTN: AMSAC-MA-CN-PA, 54M Avenue, Suite 1, New Cumberland, PA 17070-5096		Import Division, Equipment Procurement and Construction Office Ministry of Defense, Japan 5-1 Ichigayabonmura-cho, Shinjuku-ku, Tokyo, Japan 162-8860																			
5a. SHIPPER'S NAME		5b. NUMBER AND DATE OF INVOICE	6. TRANSPORTATION DOCUMENT NUMBER (GBL, F, etc.)																		
REMINGTON ARMS COMPANY, INC 14 MOEHLER AVE ILION NY 13357 USA		19 Dec 2006	DOCUMENT NUMBER: BJAB95 5357 9001 XBX																		
7a. SHIPPER'S NUMBER (Purchase Order/Statement, Contract, etc.)	7b. OFFICE ADMINISTERING CONTRACT	8. REQUISITIONER'S NUMBER (Request, Order, etc.)																			
9. SHIPMENT, BILLING, AND RECEIPT DATA		10. DISCREPANCY DATA																			
<table border="1"> <thead> <tr> <th>NSA/PART NUMBER AND NOMENCLATURE (a)</th> <th>UNIT OF ISSUE (b)</th> <th>QUANTITY SHIPPED/ BILLED (c)</th> <th>QUANTITY RECEIVED (d)</th> <th>QUANTITY (e)</th> <th>UNIT PRICE (f)</th> <th>TOTAL COST (g)</th> <th>CODE (h)</th> <th>11. ACTION CODE</th> </tr> </thead> <tbody> <tr> <td>ASN: 1005-01-240-2136 M24 SNIPER RIFLE 7.62MM</td> <td>EA</td> <td>100 (157)</td> <td>100 (157)</td> <td>1</td> <td>6,379.12</td> <td>6,379.12</td> <td>QF</td> <td>12</td> </tr> </tbody> </table>		NSA/PART NUMBER AND NOMENCLATURE (a)	UNIT OF ISSUE (b)	QUANTITY SHIPPED/ BILLED (c)	QUANTITY RECEIVED (d)	QUANTITY (e)	UNIT PRICE (f)	TOTAL COST (g)	CODE (h)	11. ACTION CODE	ASN: 1005-01-240-2136 M24 SNIPER RIFLE 7.62MM	EA	100 (157)	100 (157)	1	6,379.12	6,379.12	QF	12		
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12. REMARKS (Continue on separate sheet of paper if necessary)																					
FMS Case: JA-B-XAX Q1: EA Sniper Rifle (Serial #6521405) has discrepancy. Since received, found a hole for bipod screw in the stock was damaged. (Thread of hole is worn out and the screw comes out easily) 12: Request for exchanging the defective material. The material will be held by the KANTO Depot. JGSDF can be returned to 374 AW, YOKOTA AB, Japan for transshipment. ATTACH: 1348-1A. photos																					
13. DISCREPANCY CODES		14. ACTION CODES																			
CONDITION OF MATERIAL C1 - In condition other than that indicated on release/receipt document C2 - Expired shelf life C3 - Damaged parcel post shipment SUPPLY DOCUMENTATION D1 - Not received D2 - Illegible or mutilated D3 - Incomplete improper or without authority MISDETERMINED MATERIAL M1 - Addressed to wrong activity OVERAGE/DUPLICATE SHIPMENTS O1 - Quantity in excess of that on receipt document O2 - Quantity in excess of that requested O3 - Quantity duplicates shipment PACKING DISCREPANCY P1 - Improper preservation P2 - Improper packing P3 - Improper marking P4 - Improper unitization		PRODUCT QUALITY DEFICIENCIES Q1 - Deficient material (Applicable to Class A/B and FMS document only) SHORTAGE OF MATERIAL S1 - Quantity less than that on receipt document S2 - Quantity less than that requested S3 - Not receipt of parcel post shipment ITEM TECHNICAL DATA MARKING (L, N, etc.) T1 - Missing T2 - Illegible or mutilated T3 - Precautionary operational marking missing T4 - Inspection data missing or incomplete T5 - Serviceability operating data missing or incomplete T6 - Warranty data missing WRONG ITEM (Identify specified item as a separate entry in item 9 above) W1 - Incorrect item received W2 - Inacceptable substitute OTHER DISCREPANCIES Z1 - See remarks																			
15. DISTRIBUTION ADDRESSES FOR COPIES		16. SIGNATURE																			
14a. TYPED OR PRINTED NAME, TITLE, AND PHONE NUMBER OR PREPARING OFFICIAL Hiroshi Oda Director, Import Div. EPCO/MOD		14b. SIGNATURE 																			
15. DISTRIBUTION ADDRESSES FOR COPIES		16. SIGNATURE																			
354-103 7540-00-159-4442 (Previous edition is obsolete.)		STANDARD FORM 354 (REV. 2-80) Prescribed by GSA FPMR 101-26.8																			

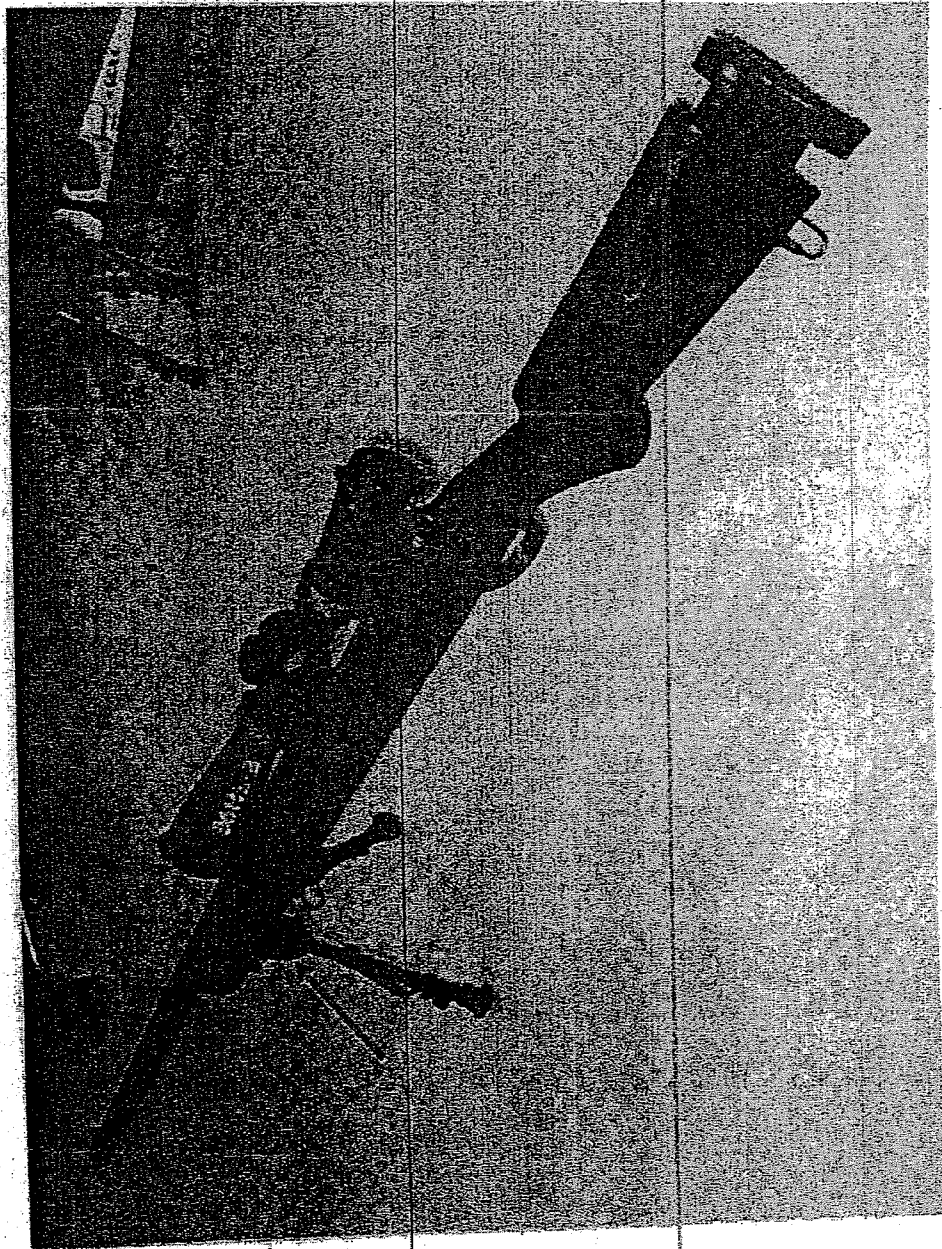
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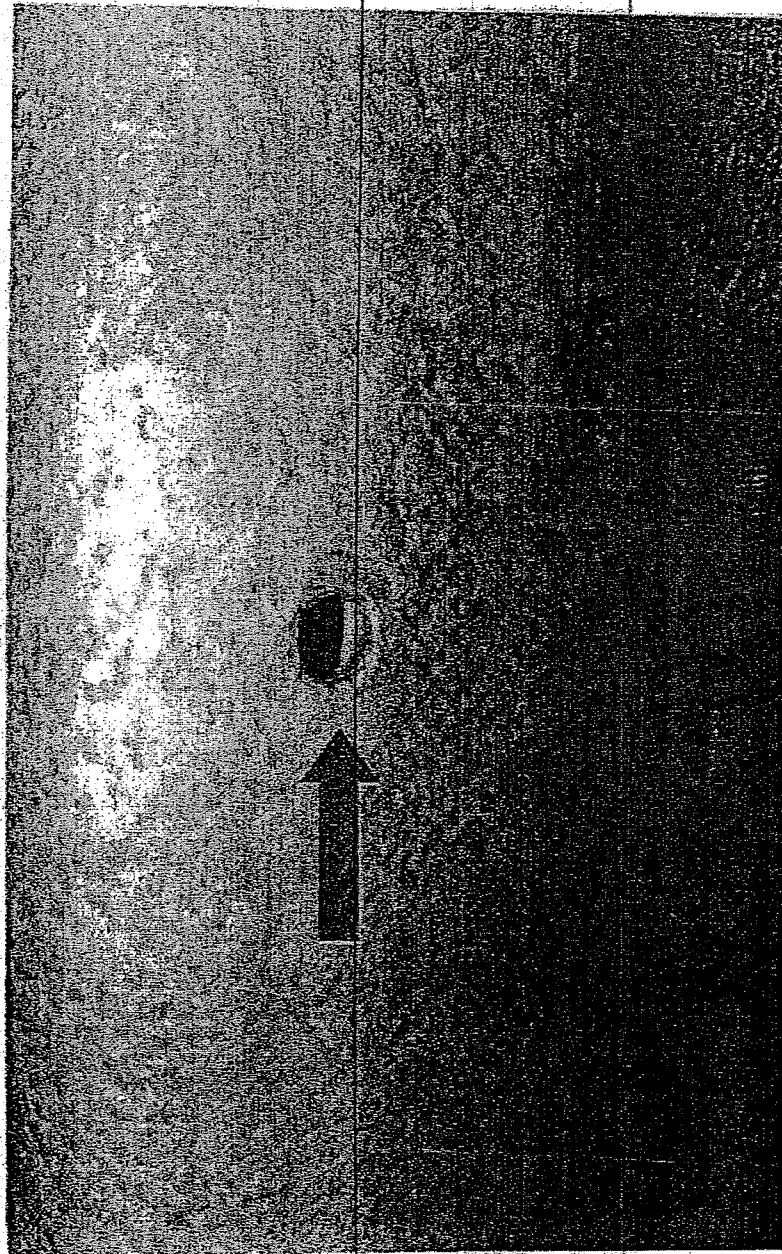
PREVIOUS EDITION MAY BE USED

USAPA V1.02

ATTACHMENT



ATTACHMENT



M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER 147007

SERIAL NUMBER G 6521405

LOG-IN DATE 6-27-2008

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN		
505	RE-BARREL		
560	ASSEMBLE		
600	PROOF		
605	CHECK HEADSPACE	Replaced Stock	8-13-08 RSN
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
510	DRILL AND TAP		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625	FINAL ASSEMBLY		
640	FUNCTION TEST AND	PASS FAIL	
650	TARGET	PASS FAIL	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION		
	A) HEADSPACE	PASS FAIL	
	B) TRIGGER PULL	4.5 LBS MIN 2.50 LBS MAX 4.0 LBS	
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	
	G) SAFETY OFF FORCE	2 LBS	
	I) FIRING PIN INDENT	.020	
690	PACK		8/13/08 FM

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.

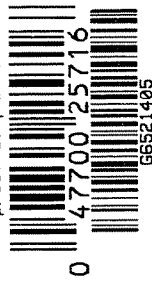


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



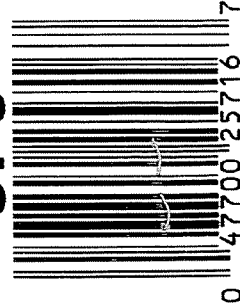
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6521405

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6521405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		1-11-06	RTZ
440	PROOF		1-11-06	AC
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-11-06	AC
470	DIS-ASSEMBLE ACTION	JAN 13 2006	1-12-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	480 OPERATOR <i>unnd</i>	1/13/06	<i>unnd</i>
500	ROLLMARK CALIBER		1-13-06	CW
510	DRILL AND TAP SIGHT HOLES		1-12-06	TRW
520	GOFF BLAST BBL / REC		1-16-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		1/18/06	RB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		1-18-06	RTZ
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-18-06	RTZ
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-18-06	RTZ
	D) OIL FIRING PIN ASSEMBLY		1-18-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2-2-06	mom

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.0</u> <u>5.5</u>	1-31-06	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	1-31-06	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		2-21-06	MTM
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	2-21-06	MTM
	J) ASSEMBLE STOCK		1-18-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-21-06	MTM
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-18-06	AC
	M) IRON SIGHT ALIGNMENT		1-18-06	AC
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-18-06	AC
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-19-06	TRW
	MALFUNCTION OH/CH	CORRECTION OK	1-24-06	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-19-06	MTM
670	FINAL INSPECTION A) HEADSPACE		2-21-06	MTM
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.57</u> <u>2.58</u> <u>2.66</u> <u>2.37</u>	1-31-06	DA
	C) FUNCTION		2-21-06	MTM
690	PACK		3-27-06	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 1-17-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.44	2.72		2.57	
PULL #2	2.42	2.51		2.56	
PULL #3	2.58	2.46		2.61	
PULL #4	2.65	2.48		2.58	
PULL #5	2.59	2.48		2.60	
TOTAL	12.68	12.65		12.92	
AVERAGE	2.53	2.53		2.58	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	2.86		
PULL #2	3.23	2.88		
PULL #3	3.27	2.87		
PULL #4	3.14	3.04		
PULL #5	3.36	2.98		
TOTAL	16.05	14.63		
AVERAGE	3.21	2.92		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.02	4.27		4.21
PULL #2	4.02	4.05		4.07
PULL #3	3.91	4.03		4.25
PULL #4	3.93	3.80		4.26
PULL #5	3.90	4.02		4.13
TOTAL	19.78	20.17		20.92
AVERAGE	3.95	4.03		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521405.___0
FILE DATE AND TIME: 01/19/2006 22:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.072
The Average Y Centroid of the Five Target Set:	0.020
The Average Point of Impact of the Five Target Set:	0.075
The Average Mean Radius of the Five Target Set:	0.635
The Distance from POA to Centroid Target #1:	0.183
The Distance from Centroid Target #2 to Centroid Target #1:	0.072
The Distance from Centroid Target #3 to Centroid Target #1:	0.137
The Distance from Centroid Target #4 to Centroid Target #1:	0.182
The Distance from Centroid Target #5 to Centroid Target #1:	0.367

SERIAL NUMBER: G6521405. __ 0

TARGET NUMBER: 1

FILE DATE: 01/19/2006

FILE TIME: 22:53

POINT#	X	Y
1:	-0.364	0.625
2:	1.359	0.194
3:	1.379	-0.653
4:	0.199	0.342
5:	0.153	0.110
6:	0.373	-0.229
7:	-0.223	-0.489
8:	-0.093	-0.146
9:	-0.291	0.005
10:	-0.704	-0.160

X CENTROID: 0.179

Y CENTROID: -0.040

POA TO CENTROID: 0.183

HORZ SPREAD: 2.083

VERT SPREAD: 1.278

GROUP SPREAD: 2.161

MIN RADIUS: 0.152

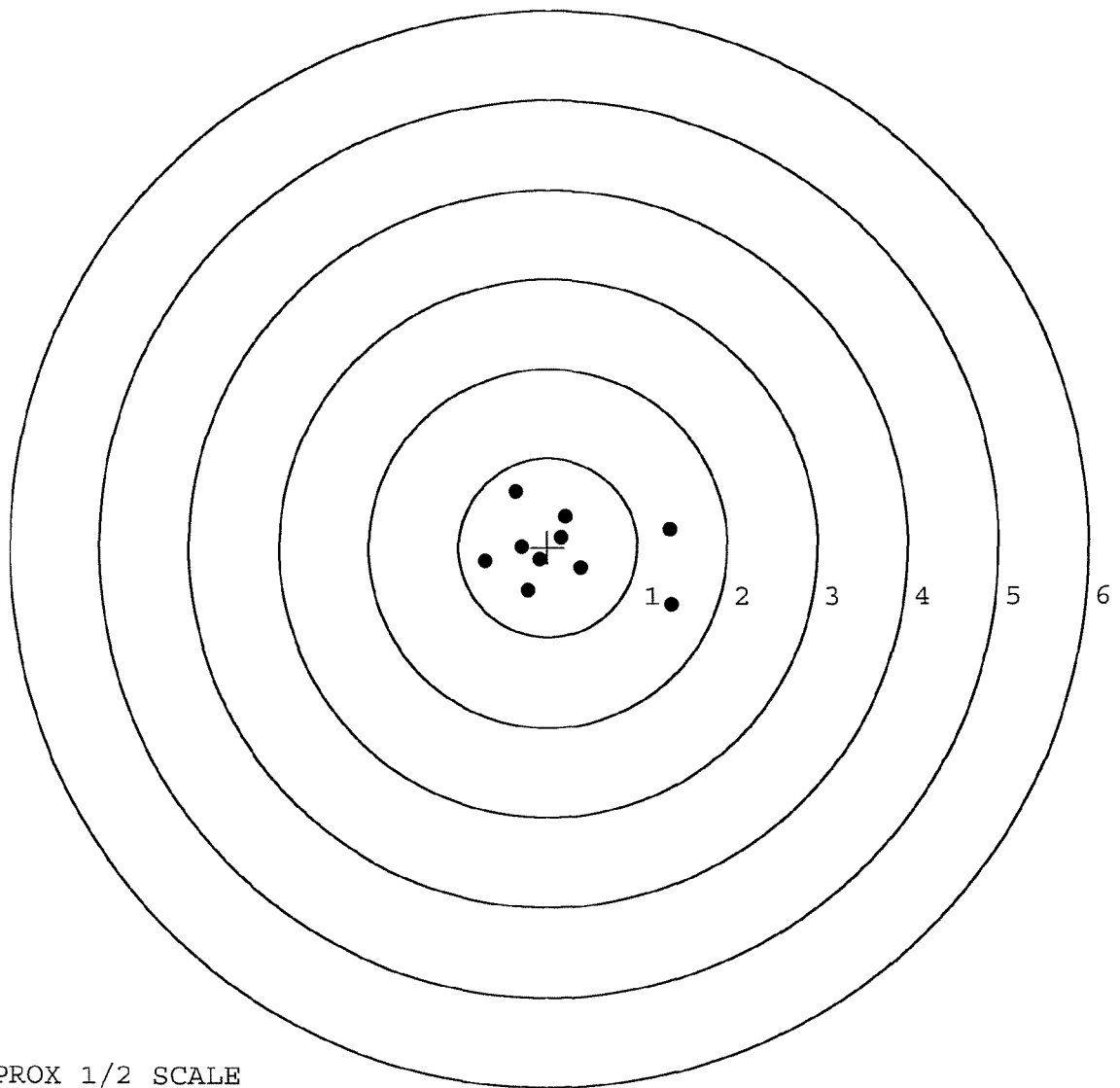
MAX RADIUS: 1.348

MEAN RADIUS: 0.647

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

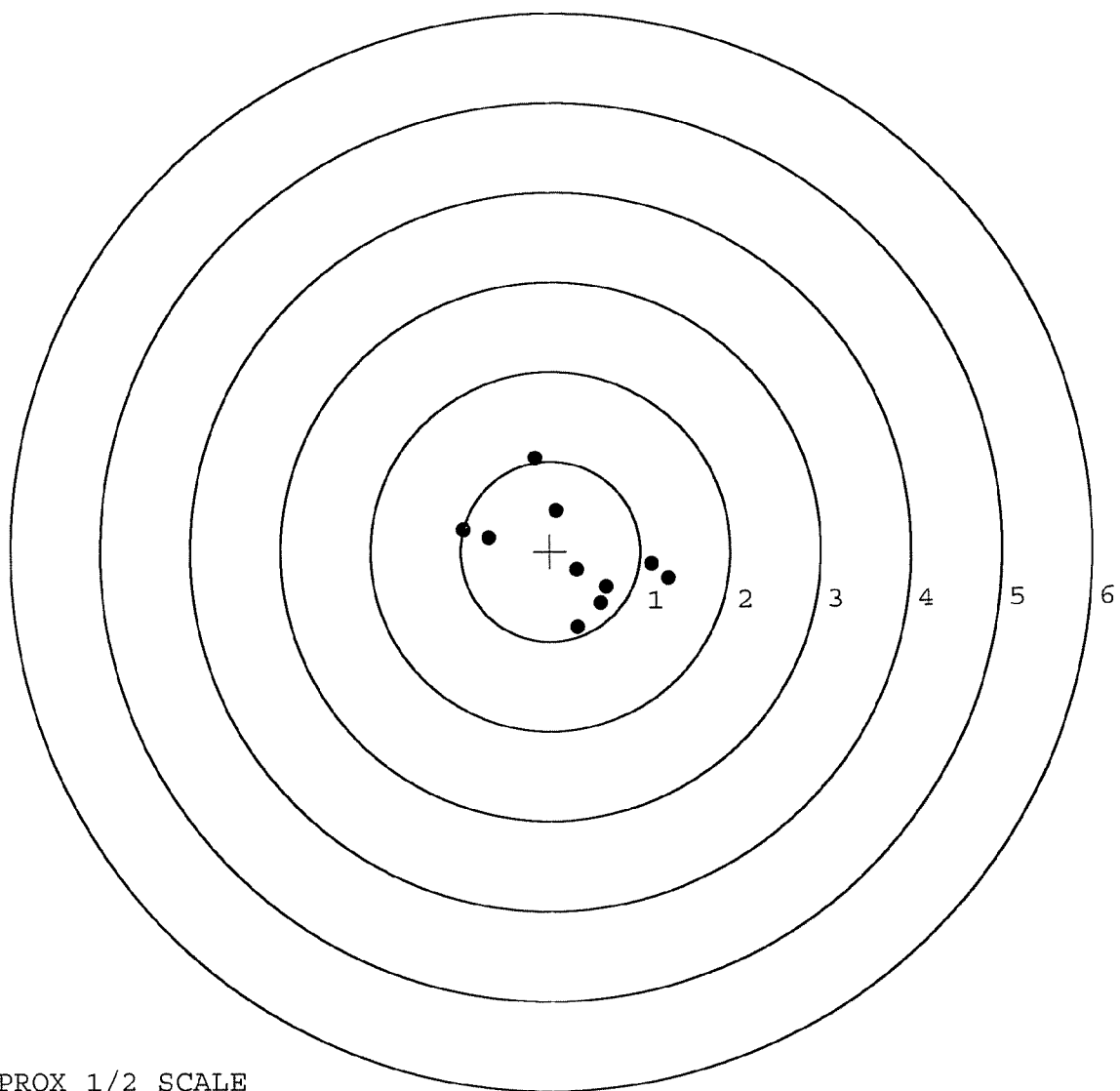


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521405. __0
TARGET NUMBER: 2
FILE DATE: 01/19/2006
FILE TIME: 22:53

X CENTROID: 0.247
Y CENTROID: -0.063
POA TO CENTROID: 0.255
HORZ SPREAD: 2.278
VERT SPREAD: 1.888
GROUP SPREAD: 2.344
MIN RADIUS: 0.158
MAX RADIUS: 1.251
MEAN RADIUS: 0.797
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.165	1.035
2:	0.072	0.448
3:	-0.690	0.159
4:	-0.967	0.240
5:	0.296	-0.213
6:	0.623	-0.402
7:	0.561	-0.584
8:	0.306	-0.853
9:	1.124	-0.149
10:	1.311	-0.311

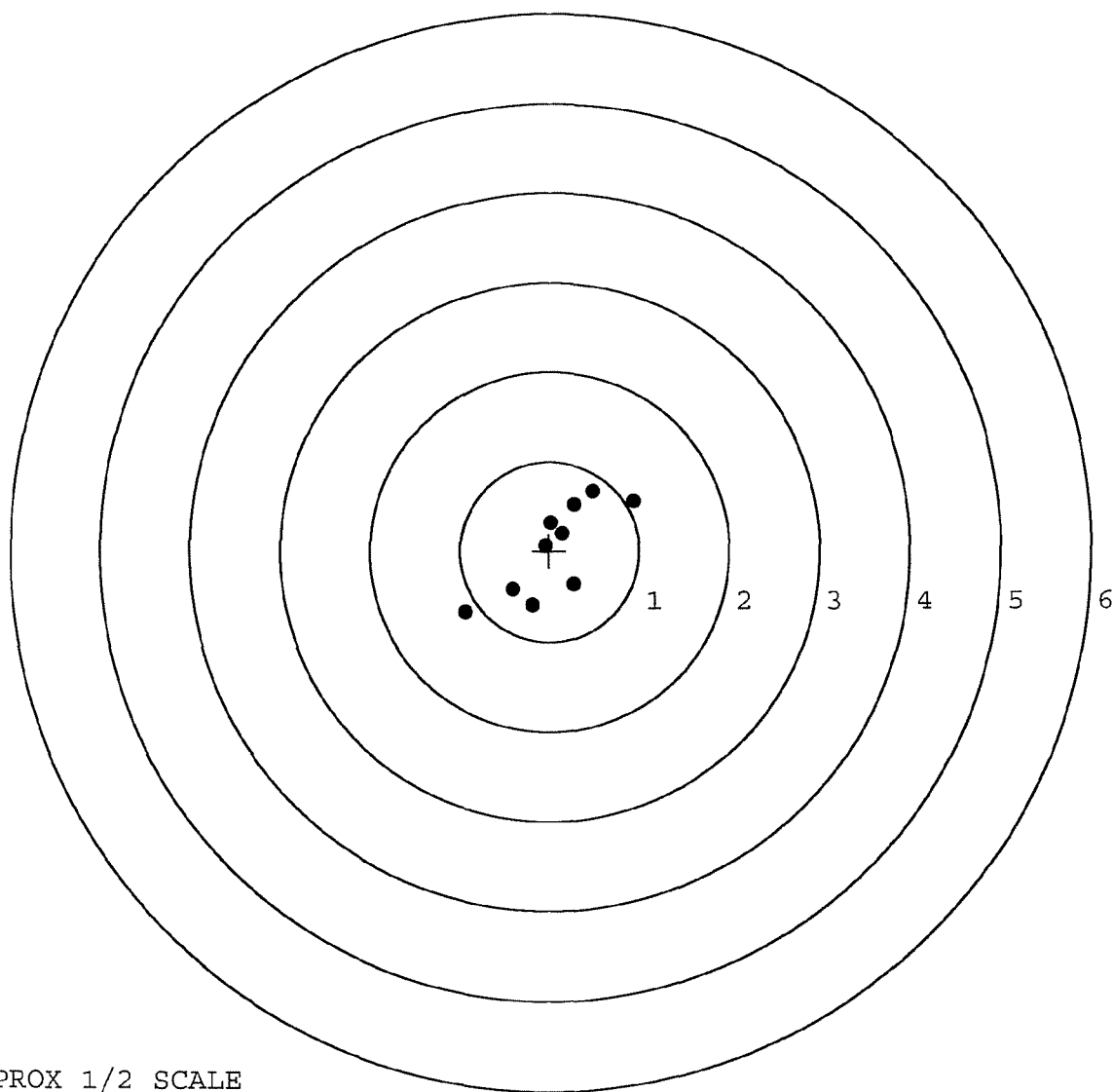


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521405. __0
TARGET NUMBER: 3
FILE DATE: 01/19/2006
FILE TIME: 22:53

POINT#	X	Y
1:	0.940	0.556
2:	0.484	0.670
3:	0.280	0.520
4:	0.018	0.314
5:	0.143	0.199
6:	-0.040	0.057
7:	-0.407	-0.432
8:	-0.187	-0.606
9:	0.279	-0.372
10:	-0.943	-0.686

X CENTROID: 0.057
Y CENTROID: 0.022
POA TO CENTROID: 0.061
HORZ SPREAD: 1.883
VERT SPREAD: 1.356
GROUP SPREAD: 2.256
MIN RADIUS: 0.103
MAX RADIUS: 1.225
MEAN RADIUS: 0.595
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

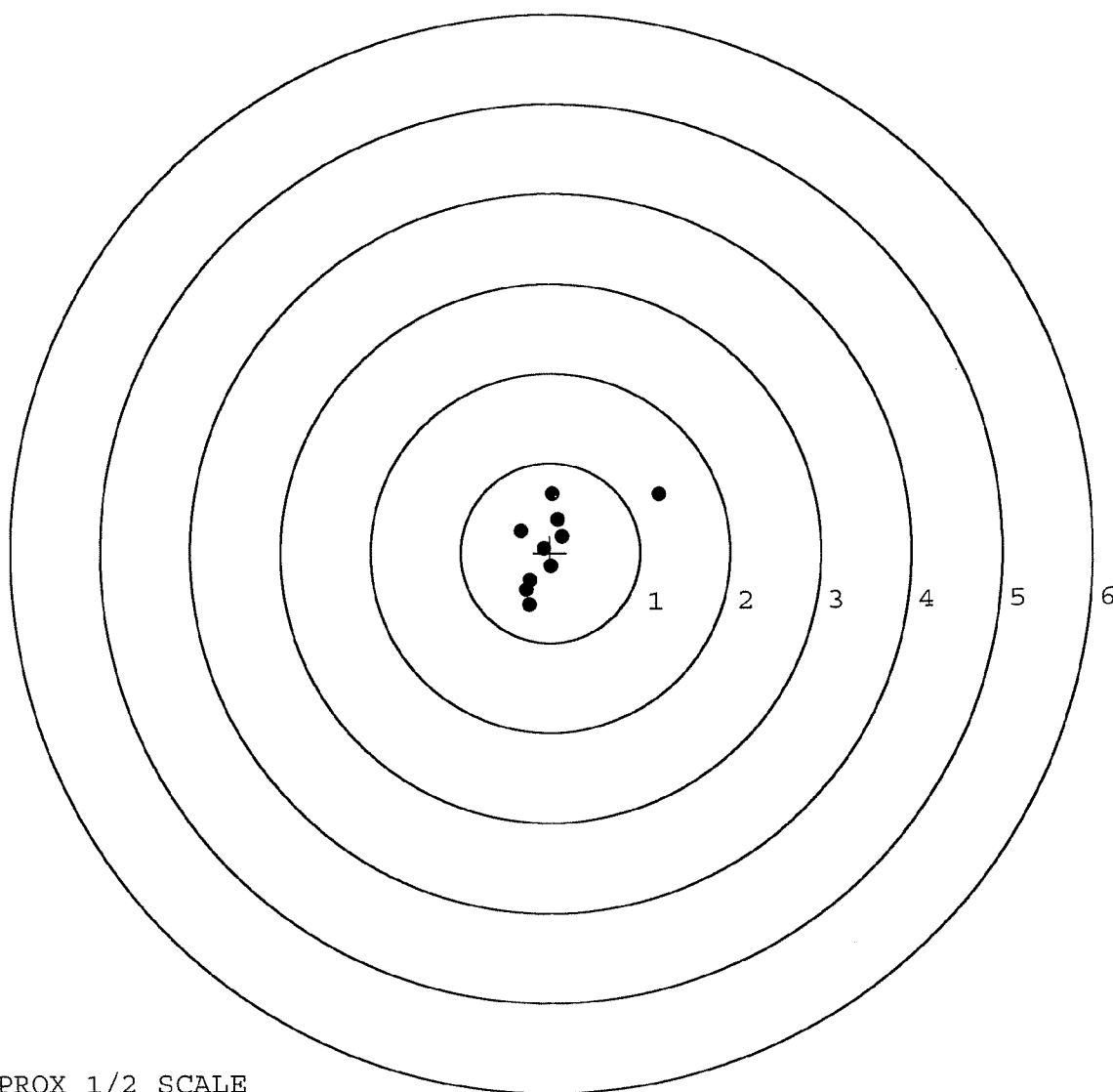


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521405.____0
TARGET NUMBER: 4
FILE DATE: 01/19/2006
FILE TIME: 22:53

X CENTROID: 0.034
Y CENTROID: 0.069
POA TO CENTROID: 0.077
HORZ SPREAD: 1.533
VERT SPREAD: 1.243
GROUP SPREAD: 1.901
MIN RADIUS: 0.109
MAX RADIUS: 1.310
MEAN RADIUS: 0.483
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.210	0.645
2:	0.027	0.658
3:	0.089	0.371
4:	0.139	0.186
5:	-0.323	0.242
6:	-0.073	0.049
7:	0.011	-0.147
8:	-0.231	-0.309
9:	-0.273	-0.417
10:	-0.239	-0.585

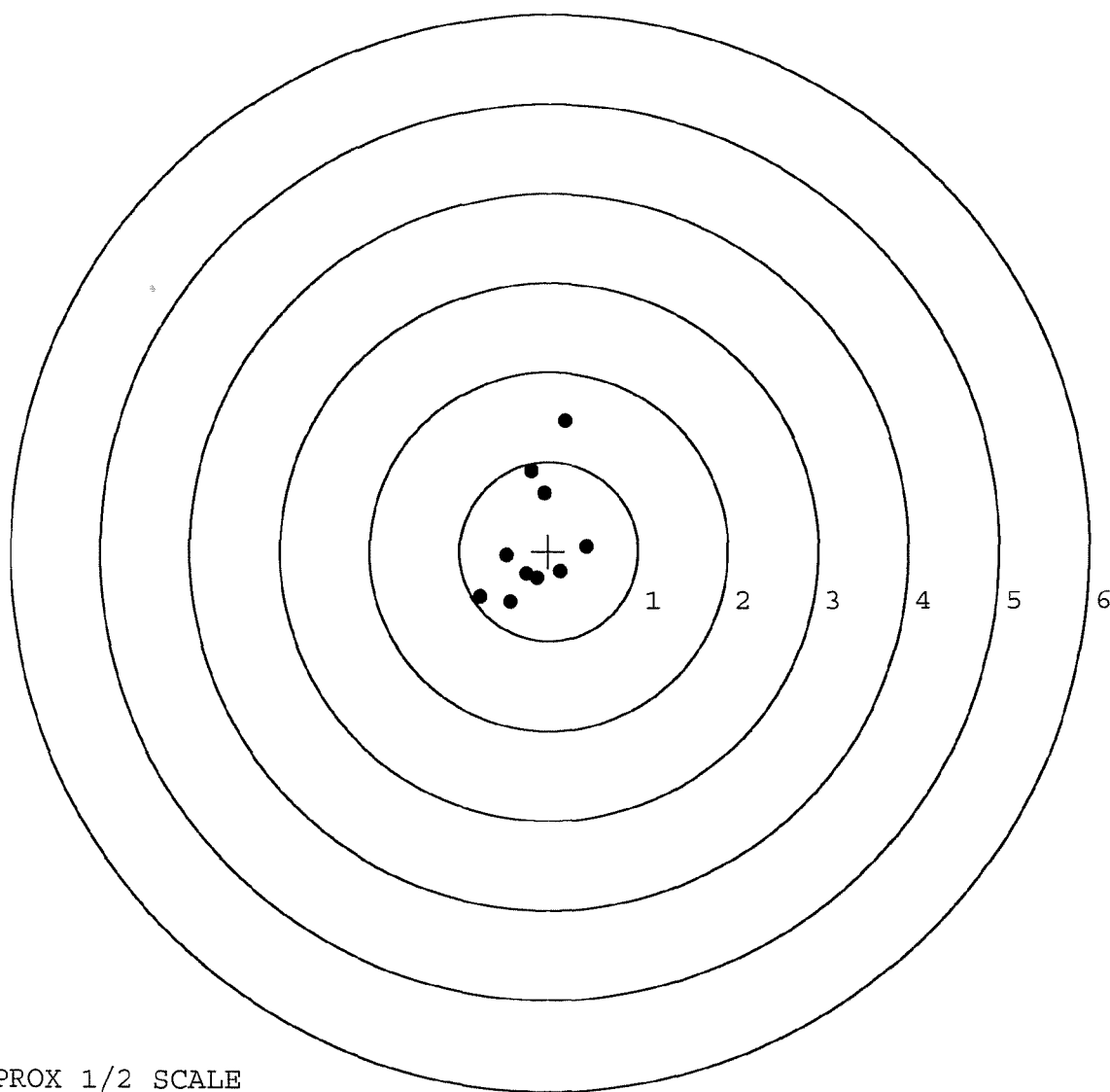


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521405. 0
TARGET NUMBER: 5
FILE DATE: 01/19/2006
FILE TIME: 22:53

POINT#	X	Y
1:	-0.053	0.651
2:	-0.194	0.899
3:	0.184	1.447
4:	0.430	0.054
5:	0.136	-0.231
6:	-0.129	-0.301
7:	-0.429	-0.570
8:	-0.251	-0.256
9:	-0.472	-0.050
10:	-0.772	-0.512

X CENTROID: -0.155
Y CENTROID: 0.113
POA TO CENTROID: 0.192
HORZ SPREAD: 1.202
VERT SPREAD: 2.017
GROUP SPREAD: 2.180
MIN RADIUS: 0.356
MAX RADIUS: 1.376
MEAN RADIUS: 0.652
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE