

G652 1434

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



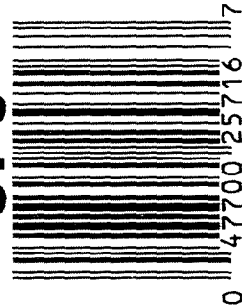
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6521434

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



66521434

M2400100775

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
ENTER V. REMINGTON

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6521434

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		1-11-06	RTZ
440	PROOF		1-11-06	AC
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-11-06	AC
470	DIS-ASSEMBLE ACTION	JAN 13 2006	1-12-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	2/80 OPERATOR <i>unsub</i>	1/13/06	<i>unsub</i>
500	ROLLMARK CALIBER		1-13-06	CW
510	DRILL AND TAP SIGHT HOLES		1-12-06	TRW
520	GOFF BLAST BBL / REC		1-16-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		1/18	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		1-23-06	RTZ
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-23-06	RTZ
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-23-06	RTZ
	D) OIL FIRING PIN ASSEMBLY		1-23-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/16/06	<i>mgd</i>

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.2</u> <u>5.0</u>	1-28-06	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>9.2</u> <u>9.2</u> <u>9.2</u>	1-28-06	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		2/16/06	mgg
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	2/16/06	mgg
	J) ASSEMBLE STOCK		1-23-06	RTL
	K) ASSEMBLE SWIVEL STUDS		2-16-06	mtm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2/16/06	mgg
	M) IRON SIGHT ALIGNMENT		2/16/06	mgg
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2/16/06	mgg
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	1-23-06	mtm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1/23/06	mgg
670	FINAL INSPECTION A) HEADSPACE		2/16/06	mgg
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.14</u> <u>2.15</u> <u>2.14</u> <u>2.18</u> <u>2.19</u>	1-28-06	DA
	C) FUNCTION		2/16/06	mgg
690	PACK		3-6-06	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 1-21-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.62	2.69		2.50	
PULL #2	2.52	2.46		2.59	
PULL #3	2.40	2.58		2.48	
PULL #4	2.53	2.47		2.52	
PULL #5	2.49	2.47		2.57	
TOTAL	12.56	12.67		12.66	
AVERAGE	2.51	2.53		2.53	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.06		
PULL #2	3.17	3.26		
PULL #3	3.12	3.14		
PULL #4	2.98	3.19		
PULL #5	3.04	3.27		
TOTAL	15.46	15.92		
AVERAGE	3.09	3.18		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.09	4.28		4.02
PULL #2	4.31	4.19		4.02
PULL #3	4.19	4.22		4.32
PULL #4	4.10	3.76		4.11
PULL #5	4.26	4.09		3.96
TOTAL	20.95	20.54		20.43
AVERAGE	4.19	4.10		4.08

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521434.__0
FILE DATE AND TIME: 01/23/2006 23:21

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.048
The Average Y Centroid of the Five Target Set:	0.025
The Average Point of Impact of the Five Target Set:	0.054
The Average Mean Radius of the Five Target Set:	0.507
The Distance from POA to Centroid Target #1:	0.091
The Distance from Centroid Target #2 to Centroid Target #1:	0.233
The Distance from Centroid Target #3 to Centroid Target #1:	0.115
The Distance from Centroid Target #4 to Centroid Target #1:	0.632
The Distance from Centroid Target #5 to Centroid Target #1:	0.855

SERIAL NUMBER: G6521434. __0

TARGET NUMBER: 1

FILE DATE: 01/23/2006

FILE TIME: 23:21

POINT#	X	Y
1:	0.229	0.062
2:	0.135	0.293
3:	0.421	0.402
4:	0.144	-0.493
5:	0.296	-0.584
6:	-0.593	-0.505
7:	-0.170	-0.170
8:	-0.375	-0.087
9:	-0.496	0.791
10:	-0.265	0.895

X CENTROID: -0.067

Y CENTROID: 0.060

POA TO CENTROID: 0.091

HORZ SPREAD: 1.014

VERT SPREAD: 1.479

GROUP SPREAD: 1.582

MIN RADIUS: 0.252

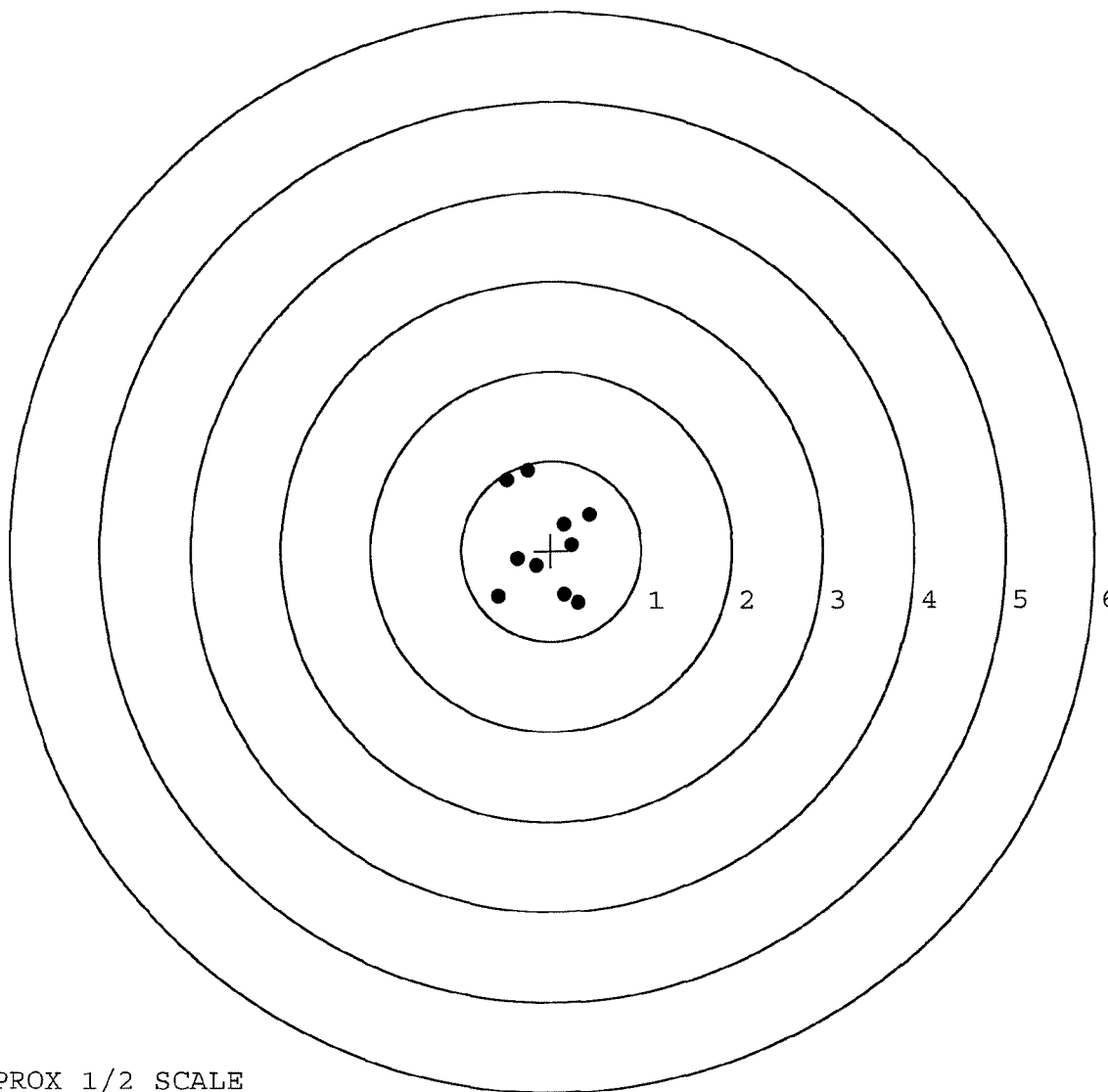
MAX RADIUS: 0.858

MEAN RADIUS: 0.560

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

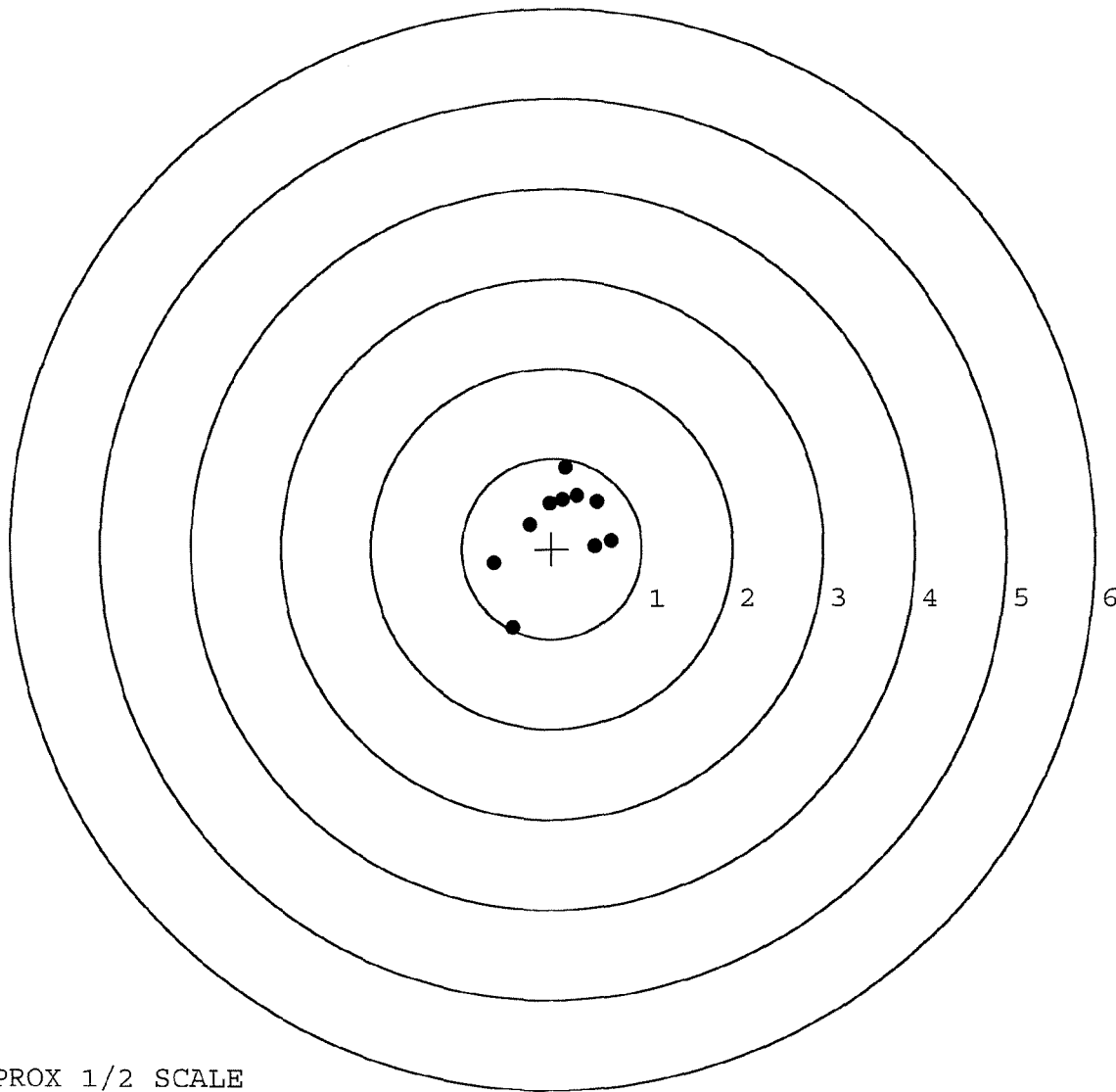


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521434. __0
TARGET NUMBER: 2
FILE DATE: 01/23/2006
FILE TIME: 23:21

X CENTROID: 0.083
Y CENTROID: 0.238
POA TO CENTROID: 0.252
HORZ SPREAD: 1.307
VERT SPREAD: 1.783
GROUP SPREAD: 1.875
MIN RADIUS: 0.291
MAX RADIUS: 1.234
MEAN RADIUS: 0.561
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.485	0.023
2:	0.664	0.092
3:	0.501	0.518
4:	0.275	0.582
5:	0.148	0.900
6:	-0.031	0.506
7:	-0.253	0.268
8:	-0.643	-0.164
9:	0.115	0.542
10:	-0.431	-0.883



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521434. __0

TARGET NUMBER: 3

FILE DATE: 01/23/2006

FILE TIME: 23:21

X CENTROID: -0.154

Y CENTROID: 0.137

POA TO CENTROID: 0.206

HORZ SPREAD: 1.054

VERT SPREAD: 1.929

GROUP SPREAD: 1.932

MIN RADIUS: 0.251

MAX RADIUS: 1.066

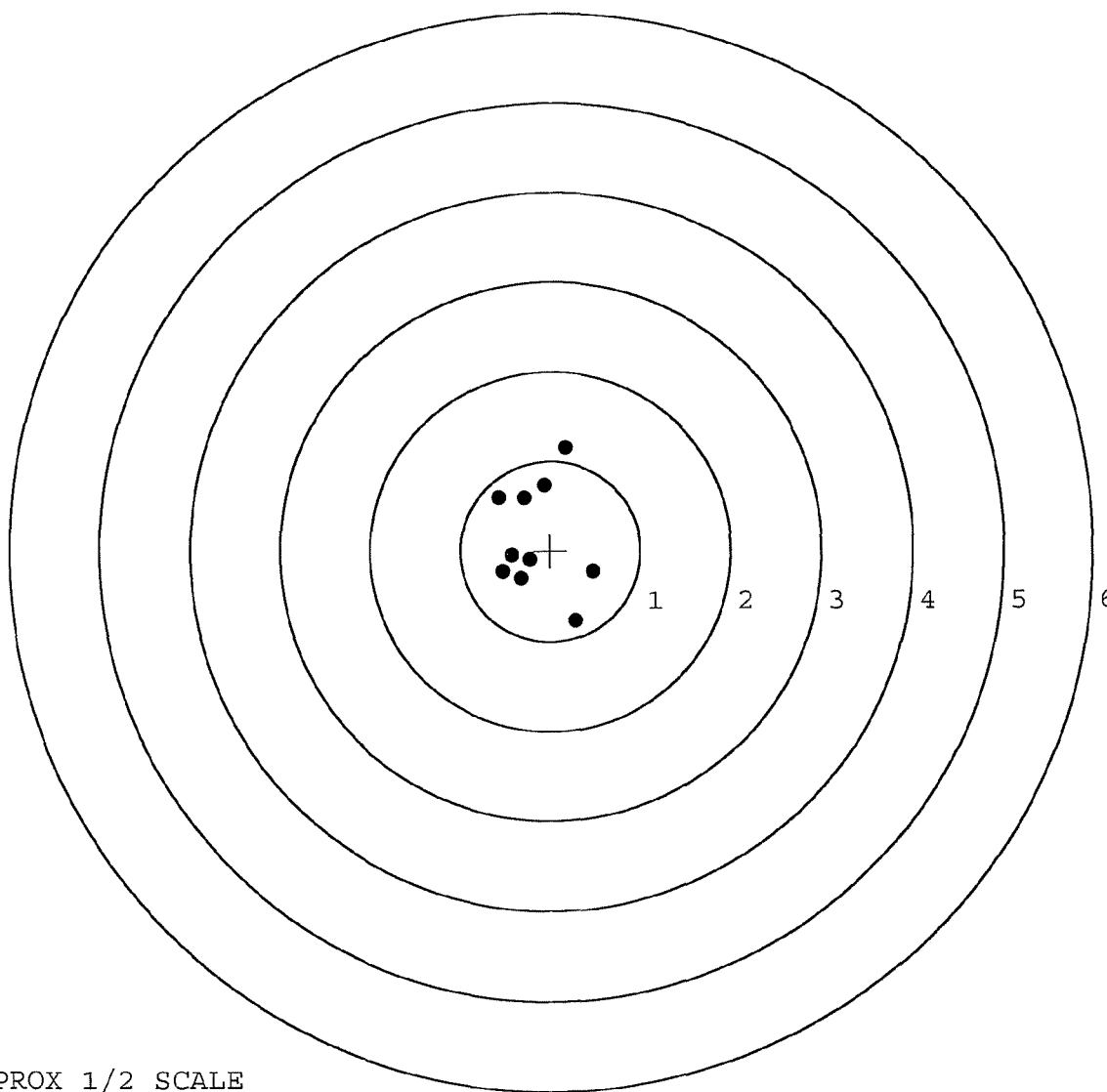
MEAN RADIUS: 0.610

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.477	-0.228
2:	0.277	-0.777
3:	-0.332	-0.313
4:	-0.530	-0.230
5:	-0.430	-0.050
6:	-0.228	-0.103
7:	-0.577	0.599
8:	-0.295	0.591
9:	-0.072	0.728
10:	0.172	1.152

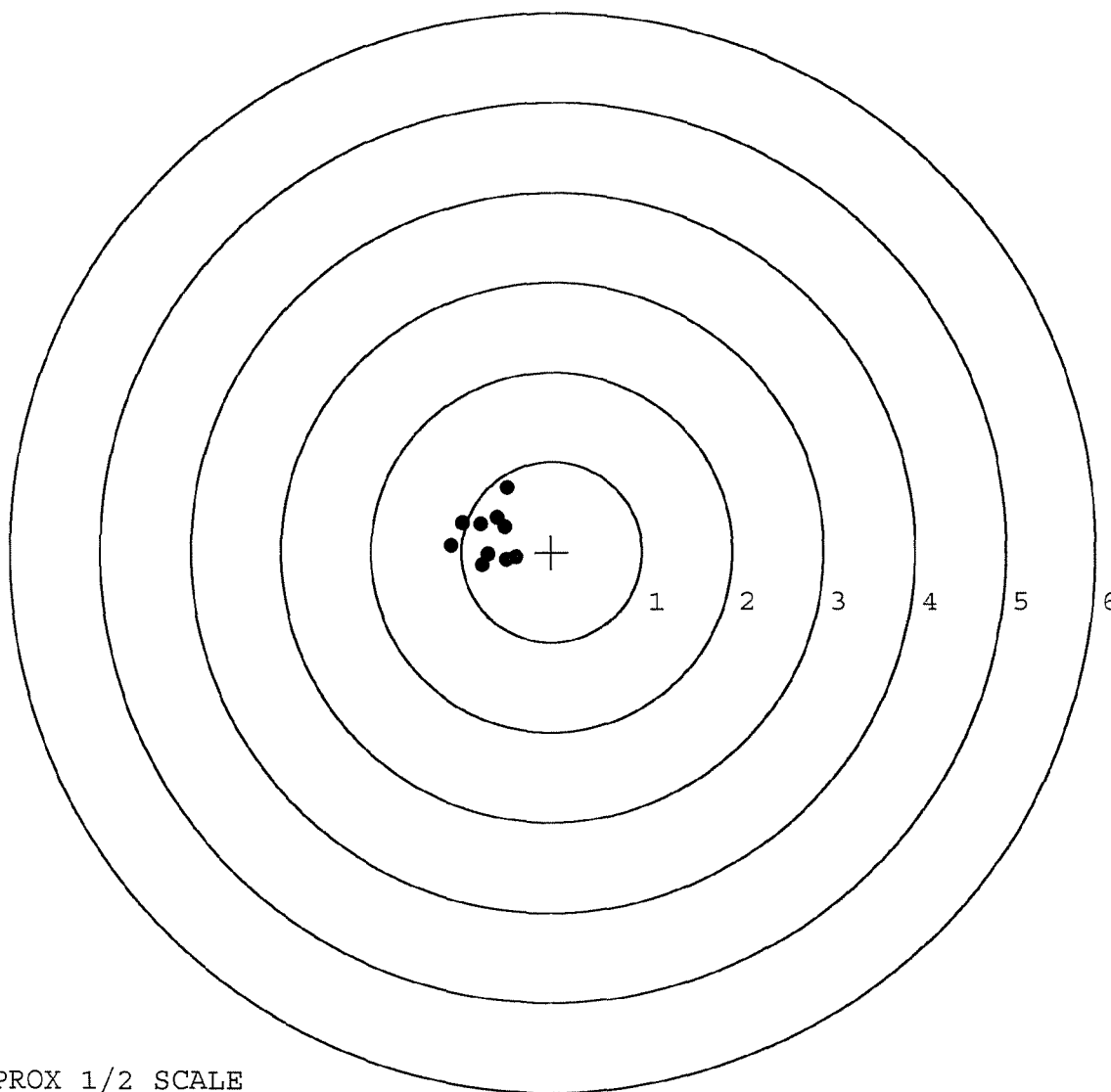


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521434. __0
TARGET NUMBER: 4
FILE DATE: 01/23/2006
FILE TIME: 23:21

POINT#	X	Y
1:	-0.770	-0.148
2:	-0.990	0.326
3:	-1.111	0.077
4:	-0.790	0.313
5:	-0.702	-0.031
6:	-0.520	0.275
7:	-0.395	-0.064
8:	-0.608	0.386
9:	-0.498	0.707
10:	-0.505	-0.090

X CENTROID: -0.689
Y CENTROID: 0.175
POA TO CENTROID: 0.711
HORZ SPREAD: 1.111
VERT SPREAD: 0.855
GROUP SPREAD: 0.897
MIN RADIUS: 0.171
MAX RADIUS: 0.565
MEAN RADIUS: 0.317
IN 1 IN DIAMETER: 9
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

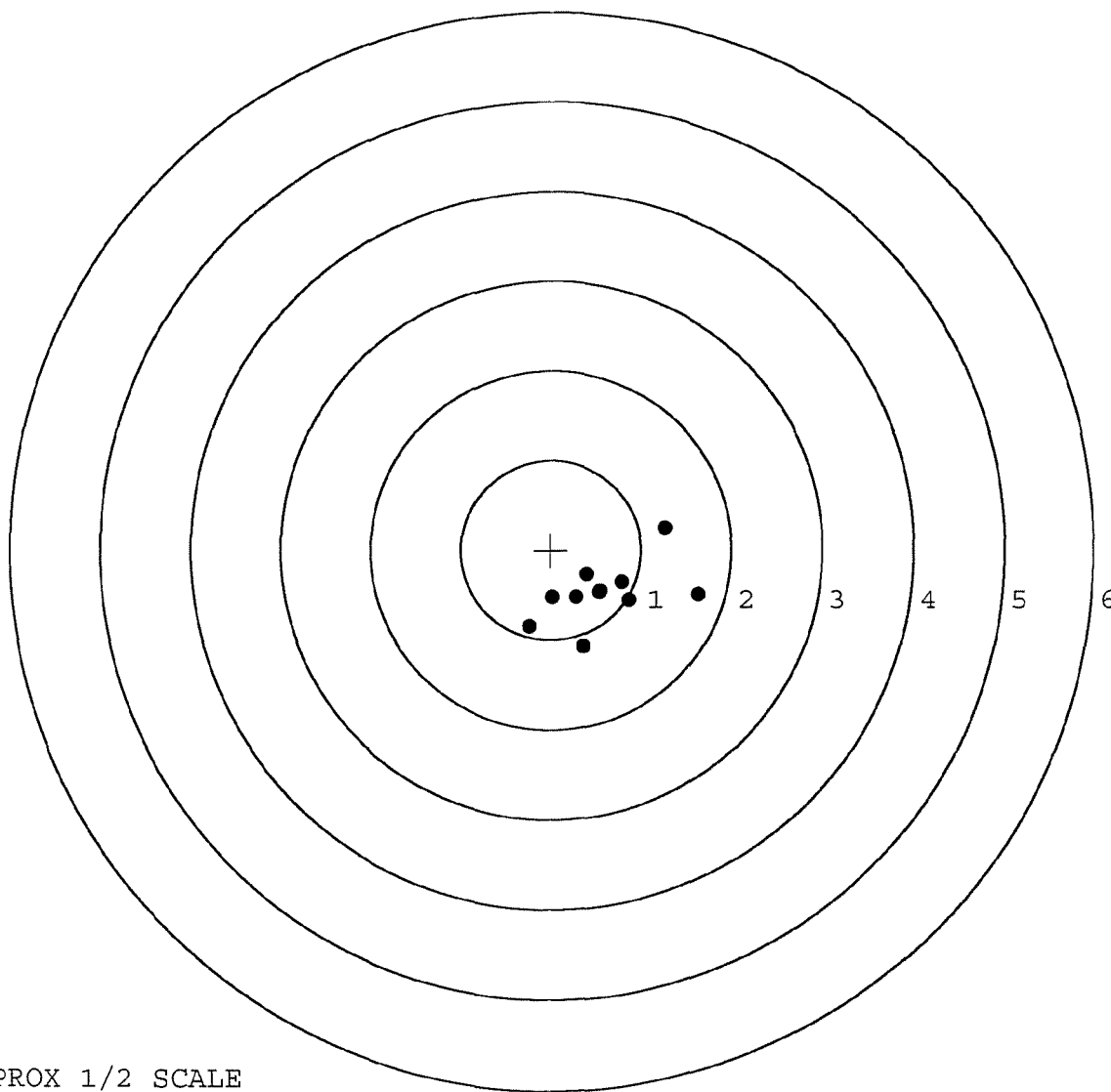


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521434. __0
TARGET NUMBER: 5
FILE DATE: 01/23/2006
FILE TIME: 23:21

POINT#	X	Y
1:	0.542	-0.467
2:	0.788	-0.356
3:	0.869	-0.559
4:	0.368	-1.077
5:	-0.242	-0.857
6:	0.018	-0.529
7:	0.282	-0.533
8:	0.406	-0.273
9:	0.552	-0.458
10:	1.263	0.242
11:	1.639	-0.495

X CENTROID: 0.590
Y CENTROID: -0.487
POA TO CENTROID: 0.765
HORZ SPREAD: 1.881
VERT SPREAD: 1.319
GROUP SPREAD: 1.916
MIN RADIUS: 0.048
MAX RADIUS: 1.049
MEAN RADIUS: 0.489
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 11



TARGET APPROX 1/2 SCALE