

C6665805

C 6665805

IS NEW SERIAL #, DUE TO
REPAIR/REPLACEMENT OF BARRER ACTION

OLD SERIAL # WAS C 6349144

#21

2175440

MAINTENANCE REQUEST				PAGE NO.	NO. OF PAGES	REQUIREMENTS CONTROL SYMBOL					
For use of this form, see DA PAM 738-750; the proponent agency is DCSLOG						CSGLD - 1047(R1)					
SECTION I - EQUIPMENT DATA											
CONTROL NUMBER		WORK ORDER NO.		WESDC	ORG. PD	PD AUTHENTICATION					
☐ Work Request ☐ MWO ☐ Warranty Claim		1A. ORGANIZATION 2/5 SFG (A)		B. LOCATION BLDG #3213 FT CAMPBELL, KY 42223		C. UNIT IDENT CODE WIE K05					
2. SERIAL NO. SCN890602 C6349144		3. NOUN NOMENCLATURE SNIPER WPN SYS 7.62MM		4. LINE NO.	5. MODEL M 24	6. NATIONAL STOCK NUMBER 1005-01-240-2136					
7A. MAINTENANCE ACTIVITY		B. LEVEL	8. UTILIZATION CODE	9A. MCSR ITEM	9B. ERC	9C. PACING ITEM	10. HOURS	11. MILES	12. ROUNDS	13. STARTS	
14. FAILURE DETECTED DURING (Select one - use ☒ or X)				15. FIRST INDICATION OF TROUBLE (Select one - use ☒ or X)							
☐ A Sch. Main.		☐ C Test		☐ E Storage		☐ G Flight		☐ 068 Inoperative		☐ 258 Overheating	☐ 790 Out of Adjustment
☐ B Handling		☒ D Normal Op		☐ F Inspection		☒ H Other		☐ 008 Noisy		☐ 387 Low Performance	☒ Other
16A. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURE IN EQUIPMENT TM (Do not prescribe repairs).											
WEAPON STOCK WAS BROKEN IN TWO WHEN WEAPON WAS USED DURING AIRBORNE OPERATION.											
B. REMARKS											
SECTION II - WORK ACCOMPLISHED											
17A. REPAIR ORGANIZATION/ACTIVITY				C. UNIT IDENT. CODE		18. TYPE ORGANIZATION/ACTIVITY ACCOMPLISHING WORK (Select one - use ☒ or X)			19. AMS ACCT. CODE		
B. LOCATION						☐ 1 TOE ☐ 2 TD ☐ 3 Contractor					
20A. ACT. CODE	B. FAILURE CODE	C. COMPONENT/PART NOUN, SVC, OR MWO NO.			D. MANHOURS (Hrs. & tenths)	E. NATIONAL STOCK NUMBER		F. PART SOURCE CODE	G. QTY.	H. PARTS COST	
		(1) CB CODE	(2) REF DESIGN.	(3) MFR. CODE							
										\$	
										\$	
										\$	
										\$	
										\$	
										\$	
										\$	
										\$	
										\$	
										\$	
										\$	
I. TOTAL MANHOURS					J. TOTAL MANHOURS COST			K. TOTAL PARTS COST			
					\$			\$			
21. DELAY (Select One)											
☐ 1 Parts ☐ 2 Manpower ☐ 3 Facilities ☐ 4 Funds ☐ 5 Tools											
22. Data Transcribed											
23. SUBMITTED BY		24. RECEIVED BY		25. WORK STARTED BY		26. INSPECTED BY		27. ACCEPTED BY		28. DISPOSITION (Select One)	
										☐ A To User ☐ D Evacuated	
										☐ B To Stock ☐ E Cannibalization	
										☐ C Salvaged	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665805

DATE 9/27/96

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.27	2.46		2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.35		2.62	
PULL #3	2.39	2.41		2.51	
PULL #4	2.34	2.34		2.66	
PULL #5	2.34	2.47		2.65	
TOTAL	11.63	12.03		13.06	
AVG.	2.33	2.41		2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.21		
PULL #2	3.07	3.10		
PULL #3	3.11	3.08		
PULL #4	3.15	3.27		
PULL #5	3.08	3.27		
TOTAL	15.55	15.93		
AVG.	3.11	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.11		4.29
PULL #2	4.21	4.19		4.23
PULL #3	4.23	4.09		4.47
PULL #4	4.22	4.27		4.14
PULL #5	4.22	4.24		4.44
TOTAL	21.03	20.90		21.57
AVG.	4.21	4.18		4.31

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. C6665805

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	9/18/96	Rw
605	CHECK HEADSPACE	9/18/96	Rw
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY	9/24/96	Rw
B	TRIGGER PULL TEST	2.93 2.80 2.73 2.87 2.85	10/1/96 Rw
C	SAFETY ON FORCE	5 5 5	10/1/96 Rw
D	SAFETY OFF FORCE	3 3 2.5	10/1/96 Rw
E	FIRING PIN INDENT		
640	TARGET	9/27/96	HS
655	FINAL INSPECT	10/1/96	Rw
660	PACK		

QAR INSPECTION

SHIP DATE

Final Inspection

Sn: C6665805

DATE REC'D: 9/13/96

DATE RET'D:

Auditor: MW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☐ Scope☐ Scope Rings☐ Mounting Screws☐ Mounting Base☐ Screws☐ Finish☐ Looseness☐ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: _____

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6665805
3 Jan 1988

CENTROIDAL DISTANCES

0 TO	1	.174256
1 TO	2	.522415
1 TO	3	.474558
1 TO	4	.0518941
1 TO	5	.16694

$\frac{45}{2}$ <-----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2336
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0286
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .235344
THE AMR FOR THIS RIFLE IS: 1.058

3 Jan 1900

FILE:/PATTERNING/CENTERFIRE_PATT/C6665805

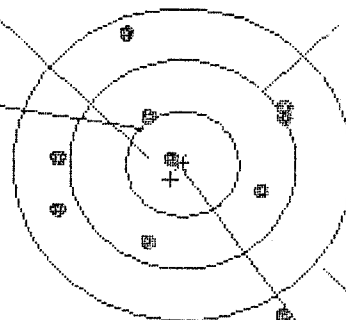
CENTERFIRE PATTERNS # 1

POA

1 in circle

2 in circle

3 in circle



OF SHOTS- 10

IN CIR

1 in - 1

2 in - 5

3 in = 9

HS= 2.056

VS= 2.631

GS= 2.970

CENTROID #

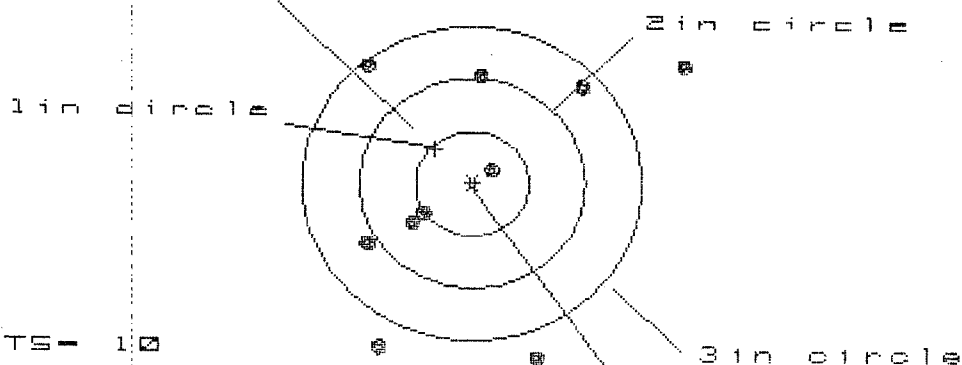
PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.924	.979	.935
MINIMUM X	-1.132	-1.029	-1.073
MAXIMUM Y	1.214	1.056	.577
MINIMUM Y	-1.417	-.900	-.768
CENTROID X	.101	-.002	.042
CENTROID Y	.142	.300	.168
POA TO CENTROID in.	.174	.300	.173
MIN RADIUS	.125	.064	.076
MEAN RADIUS	.950	.842	.806

MAX RADIUS	1.692	1.179	1.161
HORIZONTAL SPREAD	2.056	2.008	2.008
VERTICAL SPREAD	2.631	1.956	1.344
EXTREME SPREAD	2.970	2.252	2.252
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	9		

CENTERFIRE PATTERNS

2

POA



OF SHOTS- 10

IN CIR

1in - 2

2in - 4

3in = 7

HS- 2.739

VS- 2.814

GS- 3.843

CENTROID #

PATTERN #

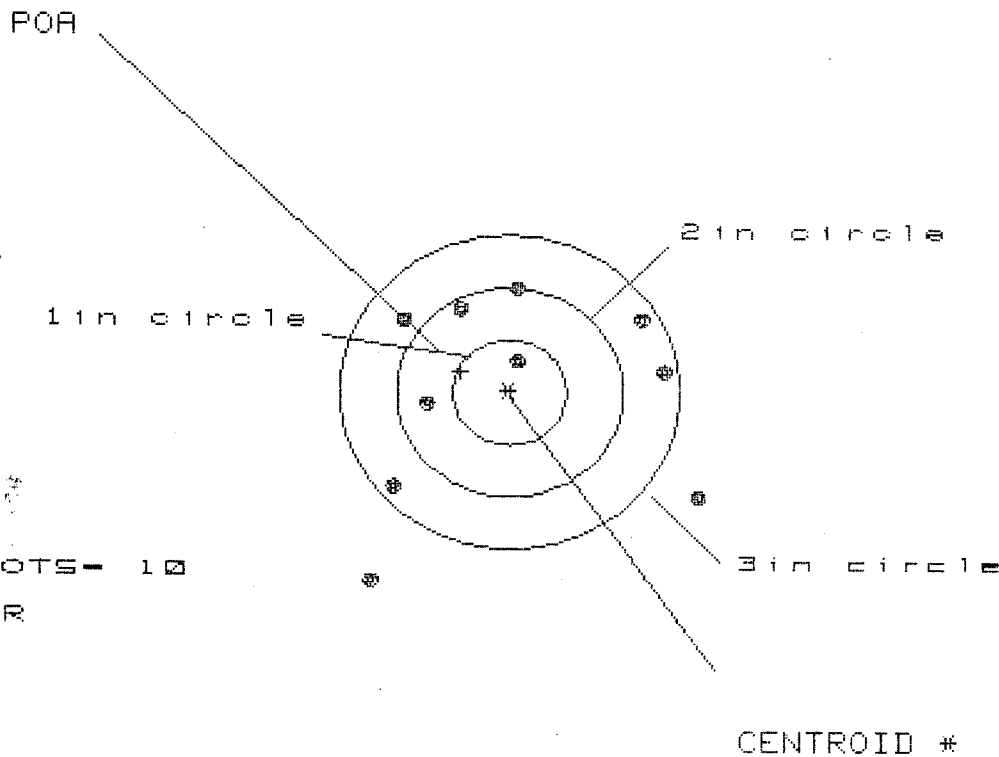
2

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.843	1.158	1.077
MINIMUM X	-0.895	-0.691	-0.772
MAXIMUM Y	1.177	1.306	1.126
MINIMUM Y	-1.637	-1.508	-1.688
CENTROID X	.327	.123	.204
CENTROID Y	-.329	-.458	-.278
POA TO CENTROID in.	.464	.474	.345
MIN RADIUS	.194	.232	.277
MEAN RADIUS	1.186	1.038	.972
MAX RADIUS	2.181	1.707	1.835
HORIZONTAL SPREAD	2.739	1.849	1.849
VERTICAL SPREAD	2.814	2.814	2.814
EXTREME SPREAD	3.843	3.185	3.185
NUMBER IN ONE INCH CIRCLE	= 2		
NUMBER IN TWO INCH CIRCLE	= 4		
NUMBER IN THREE INCH CIRCLE	= 7		

3 Jan 1900

FILE:/PATTERNING/CENTERFIRE_PATT/C6665805

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 8

HS= 2.947

VS= 2.739

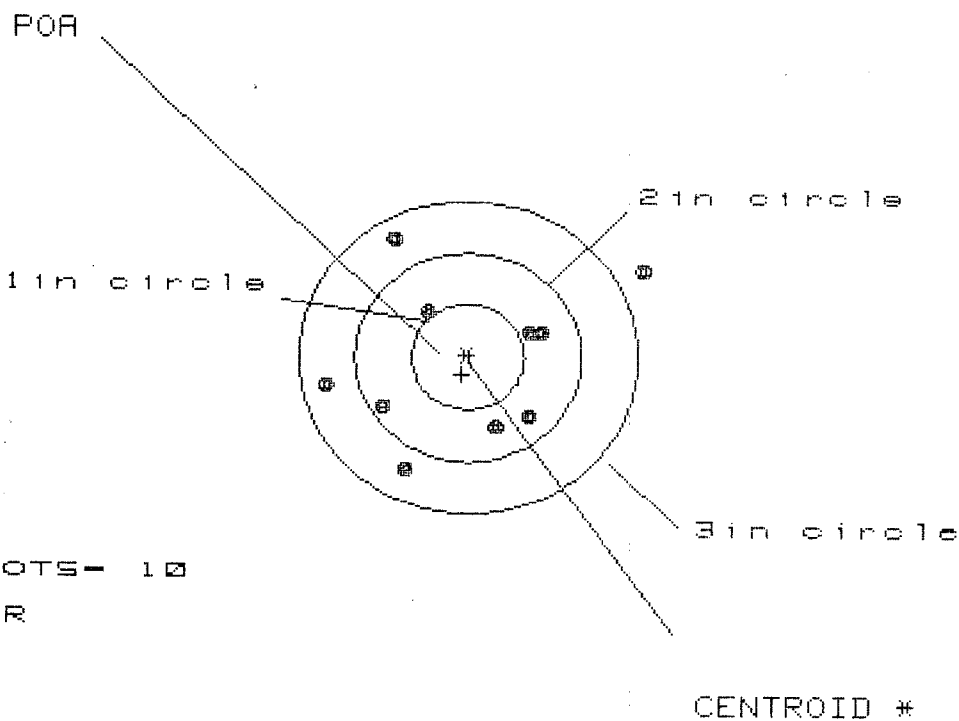
GS= 3.449

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.670	1.528	1.434
MINIMUM X	:	-1.277	-1.190	-.999
MAXIMUM Y	:	.963	.765	.620
MINIMUM Y	:	-1.776	-1.166	-1.198
CENTROID X	:	.430	.572	.381
CENTROID Y	:	-.200	-.002	.143
POA TO CENTROID in.	:	.474	.572	.407
MIN RADIUS	:	.348	.157	.124
MEAN RADIUS	:	1.229	1.077	.915
MAX RADIUS	:	2.188	1.922	1.560
HORIZONTAL SPREAD	:	2.947	2.718	2.433
VERTICAL SPREAD	:	2.739	1.931	1.818
EXTREME SPREAD	:	3.449	3.094	2.683
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	8		

3 Jan 1908

FILE:/PATTERNING/CENTERFIRE_PATT/C8665805

CENTERFIRE PATTERNS # 4



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.511	.818	.762
MINIMUM X	:	-1.215	-1.047	-1.103
MAXIMUM Y	:	1.183	1.276	.656
MINIMUM Y	:	-1.016	-.923	-.763
CENTROID X	:	.054	-.114	-.058
CENTROID Y	:	.164	.071	-.089
POA TO CENTROID in.	:	.173	.134	.106
MIN RADIUS	:	.569	.548	.564
MEAN RADIUS	:	.962	.869	.791
MAX RADIUS	:	1.728	1.351	1.103
HORIZONTAL SPREAD	:	2.726	1.865	1.865
VERTICAL SPREAD	:	2.199	2.199	1.419
EXTREME SPREAD	:	2.923	2.199	1.910
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

3 Jan 1900

FILE:/PATTERNING/CENTERFIRE_PATT/C8665805

CENTERFIRE PATTERNS

5

POA

1 in circle

2 in circle

3 in circle

OF SHOTS- 10

IN CIR

1 in = 1

2 in = 6

3 in = 9

HS= 2.464

VS= 2.056

GS= 3.209

CENTROID *

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.282	1.017	.887
MINIMUM X	:	-1.182	-1.039	-.916
MAXIMUM Y	:	1.157	.893	.797
MINIMUM Y	:	-.899	-.771	-.701
CENTROID X	:	.256	.113	.243
CENTROID Y	:	.080	-.048	.048
POA TO CENTROID in.	:	.268	.123	.248
MIN RADIUS	:	.298	.461	.313
MEAN RADIUS	:	.962	.869	.801
MAX RADIUS	:	1.727	1.294	1.188
HORIZONTAL SPREAD	:	2.464	2.056	1.803
VERTICAL SPREAD	:	2.056	1.664	1.498
EXTREME SPREAD	:	3.209	2.406	2.318
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00153049

Serial: C6665805 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 10/9/2008 10:13:31 AM

Address Information

Customer: ☐ Received From Return To: ☐ Received From

Name: GSC 7TH SFG GSC 7TH SFG

Address 1: BLDG E-3928 77TH SFWAY BLDG E-3928 77TH SFWAY

Address 2: PO Box: PO Box:

City: FORT BRAGG FORT BRAGG

State: NC Zip Code: 28310 Country: US State: NC Zip Code: 28310 Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A026	Scope	1
A057	Frt and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

10/14/2008

9:46 AM

CAPS

NUM

INS

SCRL



2 Microsoft Office ...

My Exite - Windows ...

Arms Services Repair ...

9:46 AM

Serial Number: C6665805

Model: M24 SWS



RE00153049

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	153049			
SERIAL NUMBER	C6665805			
LOG-IN DATE	10-9-08			

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	10-17-08	RTL
505	RE-BARREL	10-21-08	RTL
560	ASSEMBLE	10-21-08	RTL
600	PROOF	10-21-08	RTL
605	CHECK HEADSPACE	10-21-08	RTL
610	DIS-ASSEMBLE GUN	10-21-08	RTL
612	MAGNAFLUX	10-24-08	RTL
510	DRILL AND TAP	10-22-08	SP
615	ROLLMARK CALIBER	10/24/08	RTL
618	ROTO-BLAST	10-24-08	RTL
620	APPLY COATINGS	11-3-08	RTL
625	FINAL ASSEMBLY	11-3-08	RTL
640	FUNCTION TEST AND	PASS	FAIL
650	TARGET	PASS	FAIL
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION		
	A) HEADSPACE	PASS	FAIL
	B) TRIGGER PULL	2.55 2.66 2.53 2.42 2.38	11-4-08
680	F) SAFETY ON FORCE	4.0 4.5 4.5	11-5-08
	G) SAFETY OFF FORCE	5.0 5.0 5.0	11-5-08
	I) FIRING PIN INDENT	.021 .022 .022	11-5-08
690	PACK		11/6/08

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6665805.__0
FILE DATE AND TIME: 11/04/2008 16:15

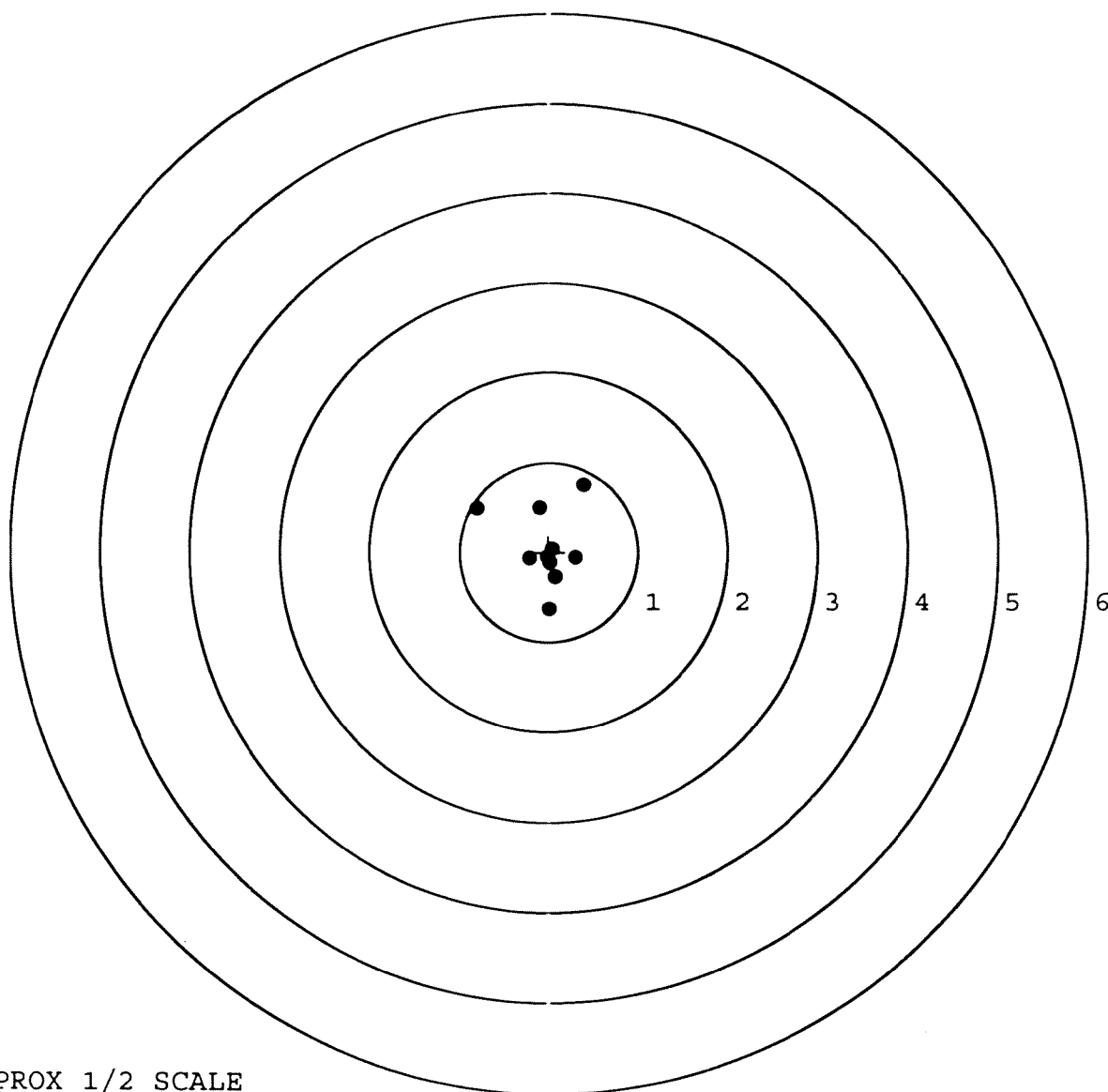
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.042
The Average Y Centroid of the Five Target Set:	0.006
The Average Point of Impact of the Five Target Set:	0.043
The Average Mean Radius of the Five Target Set:	0.579
The Distance from POA to Centroid Target #1:	0.063
The Distance from Centroid Target #2 to Centroid Target #1:	0.192
The Distance from Centroid Target #3 to Centroid Target #1:	0.079
The Distance from Centroid Target #4 to Centroid Target #1:	0.067
The Distance from Centroid Target #5 to Centroid Target #1:	0.066

SERIAL NUMBER: C6665805. __0
TARGET NUMBER: 1
FILE DATE: 11/04/2008
FILE TIME: 16:15

X CENTROID: -0.029
Y CENTROID: 0.056
POA TO CENTROID: 0.063
HORZ SPREAD: 1.201
VERT SPREAD: 1.388
GROUP SPREAD: 1.388
MIN RADIUS: 0.075
MAX RADIUS: 0.884
MEAN RADIUS: 0.413
IN 1 IN DIAMETER: 7
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.400	0.750
2:	-0.105	0.500
3:	-0.801	0.487
4:	0.012	-0.638
5:	-0.218	-0.073
6:	0.075	-0.276
7:	0.301	-0.063
8:	0.044	0.040
9:	-0.016	-0.054
10:	0.017	-0.114

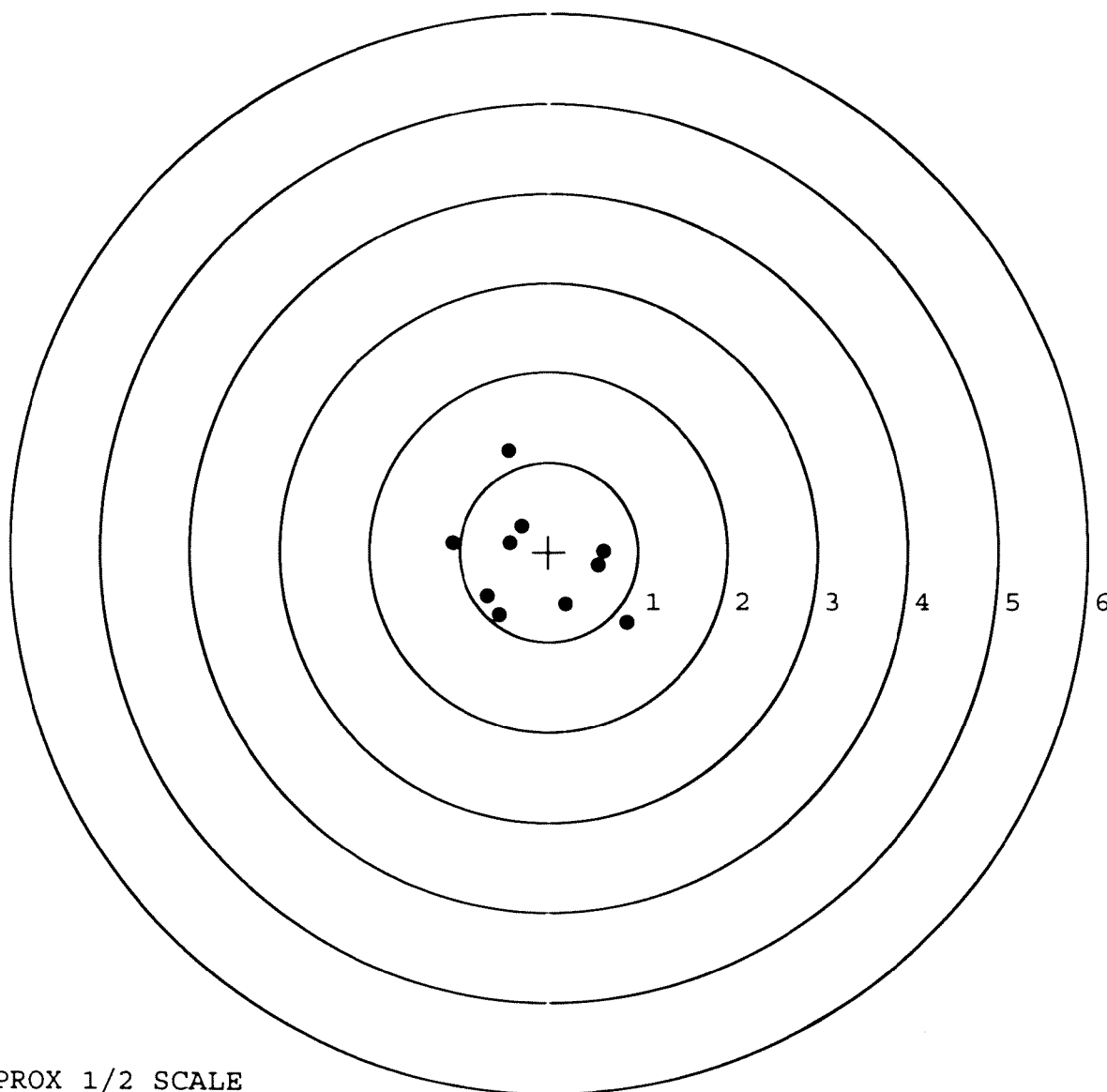


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6665805. __0
TARGET NUMBER: 2
FILE DATE: 11/04/2008
FILE TIME: 16:15

X CENTROID: -0.128
Y CENTROID: -0.108
POA TO CENTROID: 0.168
HORZ SPREAD: 1.953
VERT SPREAD: 1.923
GROUP SPREAD: 2.336
MIN RADIUS: 0.374
MAX RADIUS: 1.282
MEAN RADIUS: 0.770
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.452	1.132
2:	-1.079	0.102
3:	-0.690	-0.488
4:	-0.554	-0.703
5:	0.874	-0.791
6:	0.189	-0.584
7:	0.558	-0.151
8:	0.619	0.012
9:	-0.304	0.288
10:	-0.439	0.100

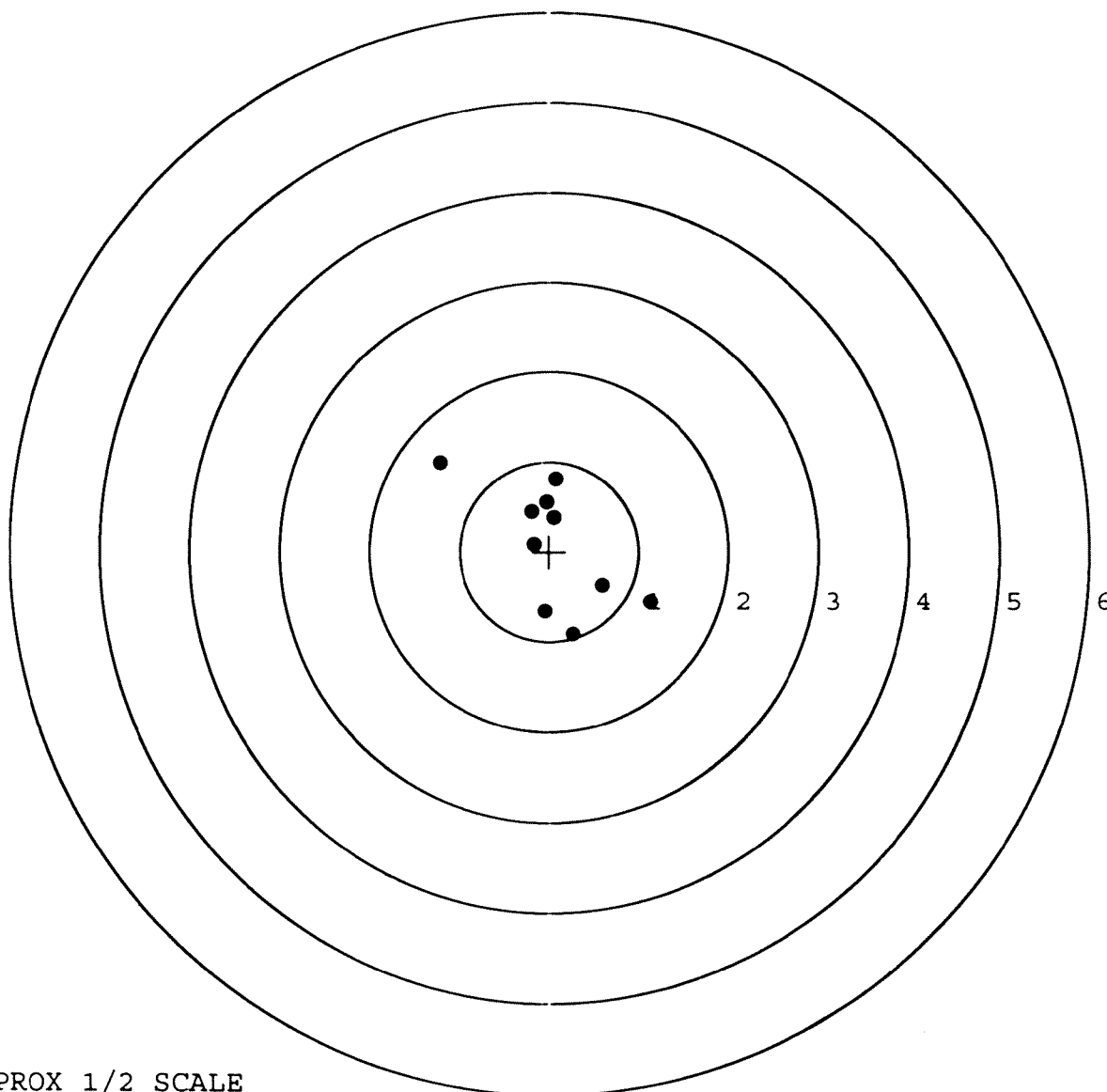


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6665805. __0
TARGET NUMBER: 3
FILE DATE: 11/04/2008
FILE TIME: 16:15

X CENTROID: 0.048
Y CENTROID: 0.074
POA TO CENTROID: 0.088
HORZ SPREAD: 2.347
VERT SPREAD: 1.910
GROUP SPREAD: 2.815
MIN RADIUS: 0.218
MAX RADIUS: 1.560
MEAN RADIUS: 0.750
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-1.216	0.989
2:	1.131	-0.565
3:	0.273	-0.921
4:	0.597	-0.379
5:	-0.050	-0.671
6:	-0.170	0.083
7:	0.079	0.812
8:	-0.027	0.557
9:	-0.195	0.450
10:	0.056	0.382

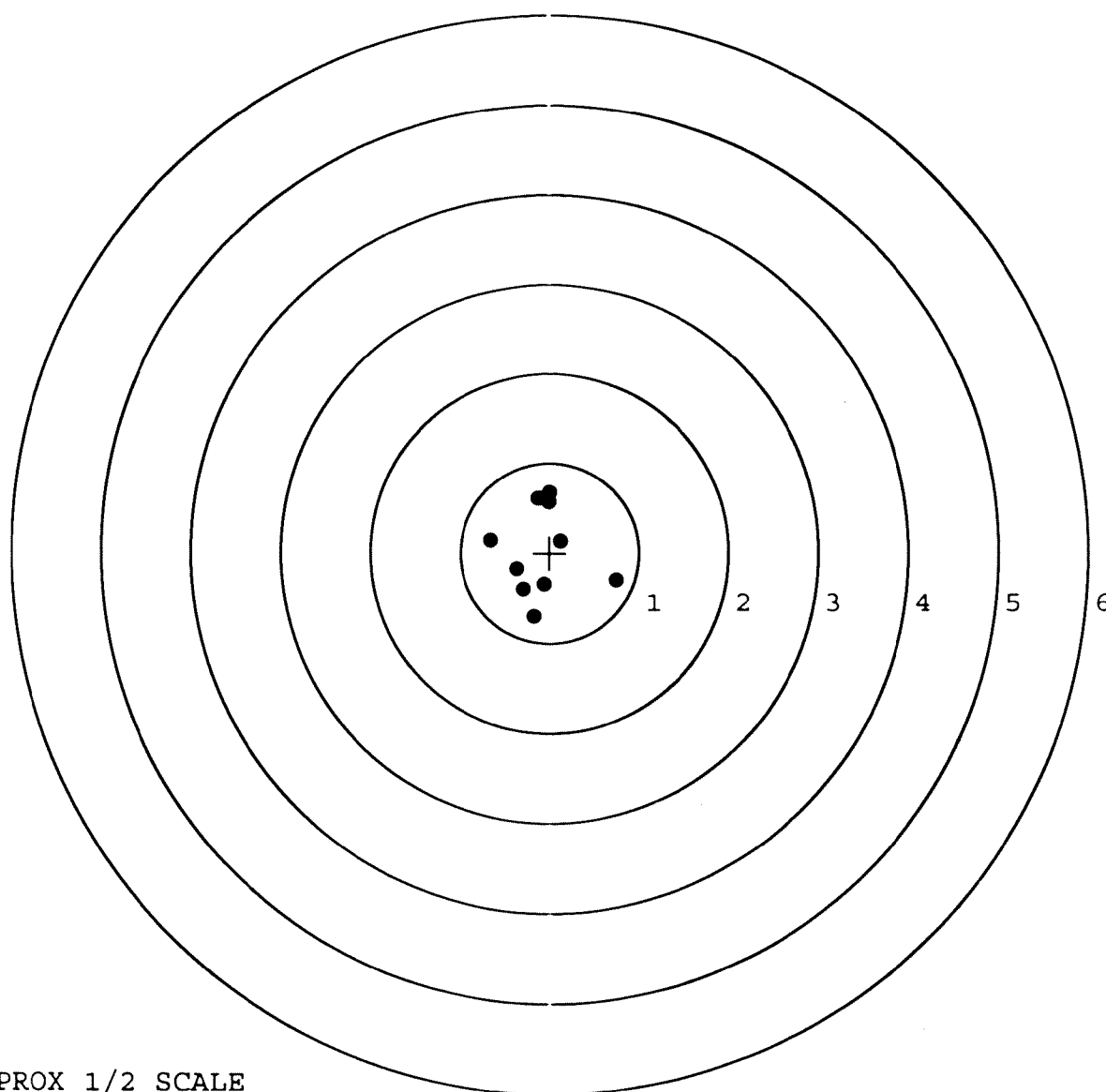


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6665805. __0
TARGET NUMBER: 4
FILE DATE: 11/04/2008
FILE TIME: 16:15

X CENTROID: -0.084
Y CENTROID: 0.018
POA TO CENTROID: 0.085
HORZ SPREAD: 1.409
VERT SPREAD: 1.380
GROUP SPREAD: 1.479
MIN RADIUS: 0.235
MAX RADIUS: 0.891
MEAN RADIUS: 0.543
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.748	-0.302
2:	-0.174	-0.708
3:	-0.065	-0.349
4:	-0.296	-0.402
5:	-0.367	-0.180
6:	-0.661	0.146
7:	-0.130	0.605
8:	-0.002	0.672
9:	-0.012	0.564
10:	0.123	0.130

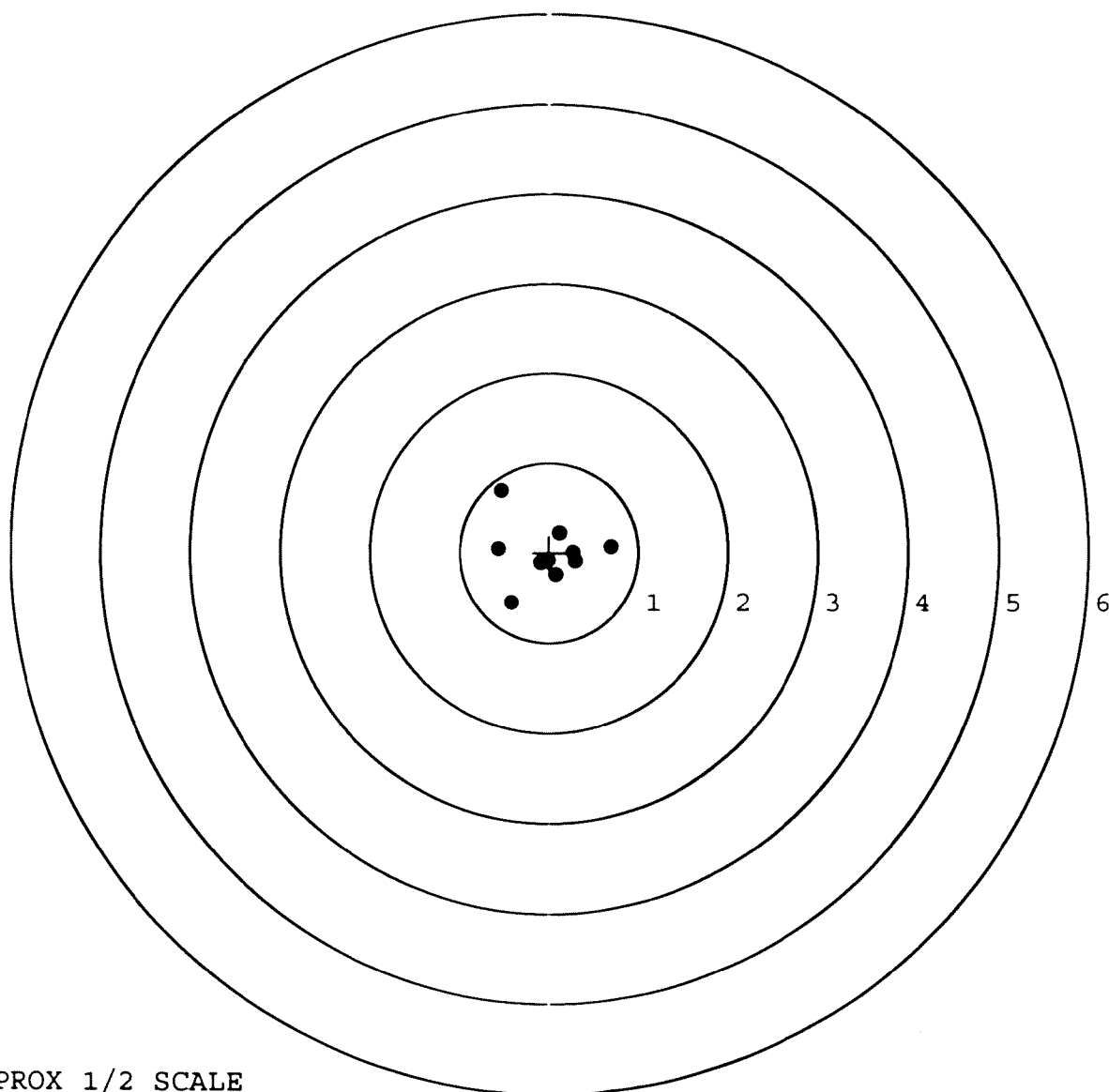


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6665805. __0
TARGET NUMBER: 5
FILE DATE: 11/04/2008
FILE TIME: 16:15

X CENTROID: -0.018
Y CENTROID: -0.009
POA TO CENTROID: 0.021
HORZ SPREAD: 1.271
VERT SPREAD: 1.242
GROUP SPREAD: 1.385
MIN RADIUS: 0.079
MAX RADIUS: 0.869
MEAN RADIUS: 0.417
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.539	0.686
2:	-0.573	0.043
3:	-0.421	-0.556
4:	0.698	0.062
5:	0.115	0.216
6:	-0.096	-0.118
7:	0.273	0.003
8:	0.297	-0.094
9:	-0.014	-0.088
10:	0.075	-0.247



TARGET APPROX 1/2 SCALE