

FORM

UPC



0 47700 25716 7

C6665876

\*INCLUDES 1 IN CHAMBER

Smead®

4 TM M24

ORDER NO.

5716

BARREL LENGTH

CAPACITY

# Remington.



VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

MODEL 700 <sup>TM</sup> M24

SERIAL NO.

C6665876

ORDER NO.

5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

20



5716 C6665876

ORDER 5716

MODEL 700 <sup>TM</sup> M24

UPC



0 47700 25716 7

ORDER 5716

MODEL 700 <sup>TM</sup> M24

UPC



0 47700 25716 7

**GFM**

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6665876

| OP. #        | OP. NAME                                                       | READINGS | DATE     | INIT |
|--------------|----------------------------------------------------------------|----------|----------|------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          | 10/1/91  | KS   |
| 600          | Proof                                                          |          | 10/1/91  | KS   |
| 607          | Check Headspace                                                |          | 10/1/91  | KS   |
| 610          | Dis-assemble Gun                                               |          | 10/1/91  | KS   |
| 612          | Magnaflux Barrel<br>Action                                     |          | 10/10/91 | KCR  |
|              | Magnaflux Bolt                                                 |          | 10/10/91 | KCR  |
| 615          | Rollmark Caliber                                               |          | 10/10/91 | GS   |
| 617          | Drill and Tap Sight Holes                                      |          | 10/11/91 | FB   |
| 618          | Polish Barrel                                                  |          | 10/15/91 | WB   |
| 620          | Apply Coatings<br>(Barrel Action)                              |          | 11/8/91  | TJA  |
|              | Apply Coating (Bolt)                                           |          | 11/8/91  | TJA  |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          | 12/3/91  | KS   |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          | 12/3/91  | KS   |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          | 12/3/91  | KS   |
|              | D) Oil Firing Pin Ass'y                                        |          | 12/3/91  | KS   |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          | 12-9-91  | JK   |

| Op. #        | OP. NAME                                                    | READINGS |       |       |      |      | DATE     | INITIALS |
|--------------|-------------------------------------------------------------|----------|-------|-------|------|------|----------|----------|
| 625<br>cont. | F) Safety On Force                                          | 6        | 6     | 6     |      |      | 12-9-91  | JK       |
|              | G) Safety Off Force                                         | 3        | 3     | 3     |      |      | 12-9-91  | JK       |
|              | H) Trigger Pull Test & Retainability                        |          |       |       |      |      | 12-9-91  | JK       |
|              | I) Firing Pin Indent                                        | 10205    | 10205 | 10205 |      |      | 12-9-91  | JK       |
|              | J) Assemble Stock                                           |          |       |       |      |      | 12/9/91  | JK       |
|              | K) Assemble Swivel Studs                                    |          |       |       |      |      | 12/10/91 | JK       |
|              | L) Attach Front and Rear Sight Assemblies                   |          |       |       |      |      | 12/9/91  | JK       |
|              | M) Iron Sight Alignment                                     |          |       |       |      |      | 12/9/91  | JK       |
|              | N) Detach Front & Rear Sights & place in numbered container |          |       |       |      |      | 12/9/91  | JK       |
|              | O) Attach Scope to Rifle                                    |          |       |       |      |      | 12/9/91  | JK       |
|              | P) Detach & Attach Scope 20 Times                           |          |       |       |      |      | 12/9/91  | JK       |
| 640          | Gallery Target & Test                                       |          |       |       |      |      | 12/10/91 | KT       |
|              | A) Time                                                     |          |       |       |      |      |          | KT       |
|              | B) Malfunctions                                             |          |       |       |      |      |          | KT       |
|              | C) Pierced Primers                                          |          |       |       |      |      |          | KT       |
|              | D) Optical Clarity of Scope                                 |          |       |       |      |      |          | KT       |
| 645          | Inspect for Live Ammo                                       |          |       |       |      |      | 12/10/91 | KT       |
| 655          | Final Inspection                                            |          |       |       |      |      |          |          |
|              | A) Headspace                                                |          |       |       |      |      | 12-13-91 | JK       |
|              | B) Trigger Pull                                             | 2.62     | 2.35  | 2.52  | 2.31 | 2.43 | 12-12-91 | JK       |
|              | C) Function                                                 |          |       |       |      |      | 12-13-91 | JK       |
| 660          | Pack                                                        |          |       |       |      |      | 12-17-91 | JK       |

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. C-6665876  
DATE 12-9-91  
TESTER JL

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |      | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------|------------------------------------------------------------------------|
| PULL #1 | 2.50             | 2.44                     | 2.50                           | 2.62 | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.45             | 2.49                     | 2.53                           | 2.35 |                                                                        |
| PULL #3 | 2.43             | 2.48                     | 2.49                           | 2.52 |                                                                        |
| PULL #4 | 2.47             | 2.48                     | 2.44                           | 2.51 |                                                                        |
| PULL #5 | 2.47             | 2.47                     | 2.51                           | 2.43 |                                                                        |
| TOTAL   |                  |                          |                                |      |                                                                        |
| AVG.    |                  |                          |                                |      |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.55             | 3.59                     |  |          |
| PULL #2 | 3.56             | 3.56                     |  |          |
| PULL #3 | 3.59             | 3.48                     |  |          |
| PULL #4 | 3.49             | 3.45                     |  |          |
| PULL #5 | 3.44             | 3.50                     |  |          |
| TOTAL   |                  |                          |  |          |
| AVG.    |                  |                          |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.43             | 4.35                     |                                | 4.44                                 |
| PULL #2 | 4.43             | 4.38                     |                                | 4.41                                 |
| PULL #3 | 4.32             | 4.44                     |                                | 4.32                                 |
| PULL #4 | 4.25             | 4.45                     |                                | 4.42                                 |
| PULL #5 | 4.34             | 4.41                     |                                | 4.38                                 |
| TOTAL   |                  |                          |                                |                                      |
| AVG.    |                  |                          |                                |                                      |

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # 06665876  
11 Dec 1991

CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .439524 |
| 1 TO 2 | .85689  |
| 1 TO 3 | .531369 |
| 1 TO 4 | .314892 |
| 1 TO 5 | .288885 |

-----POA

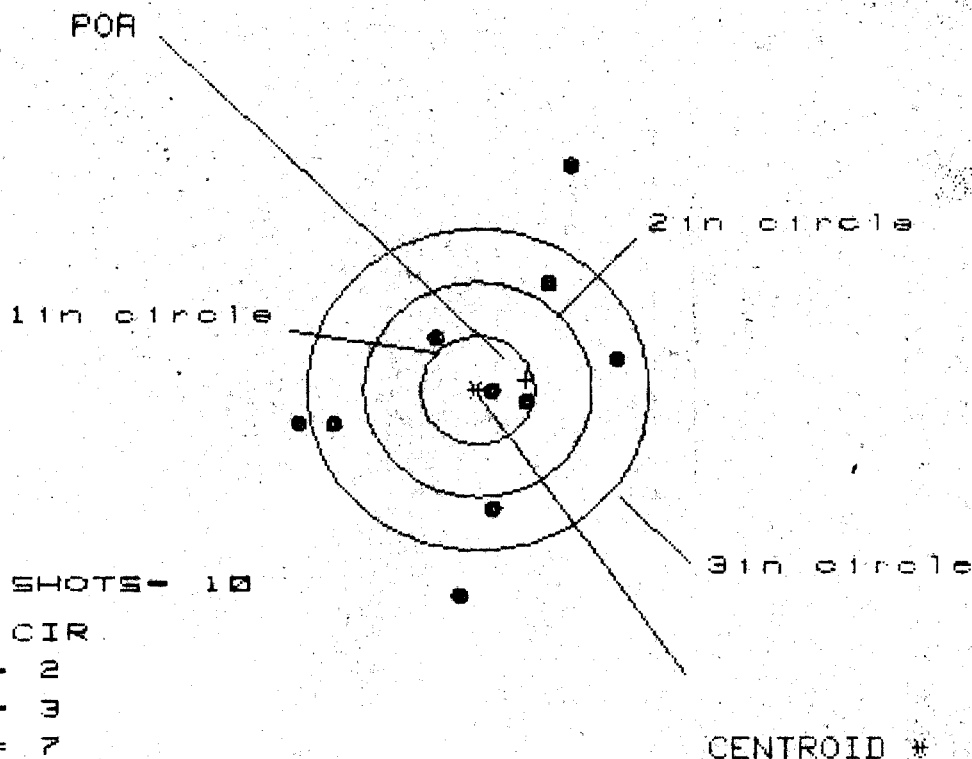
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1134  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1162  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .162364

THE AMR FOR THIS RIFLE IS: 1.223

(1 Dec 1991)

FILE: PATTERNING/CENTERFIRE\_PATT/C6665876.1

CENTERFIRE PATTERNS # 1



# OF SHOTS- 10

# IN CIR

1in = 2

2in = 3

3in = 7

HS= 2.794

VS= 4.019

GS= 4.148

PATTERN #

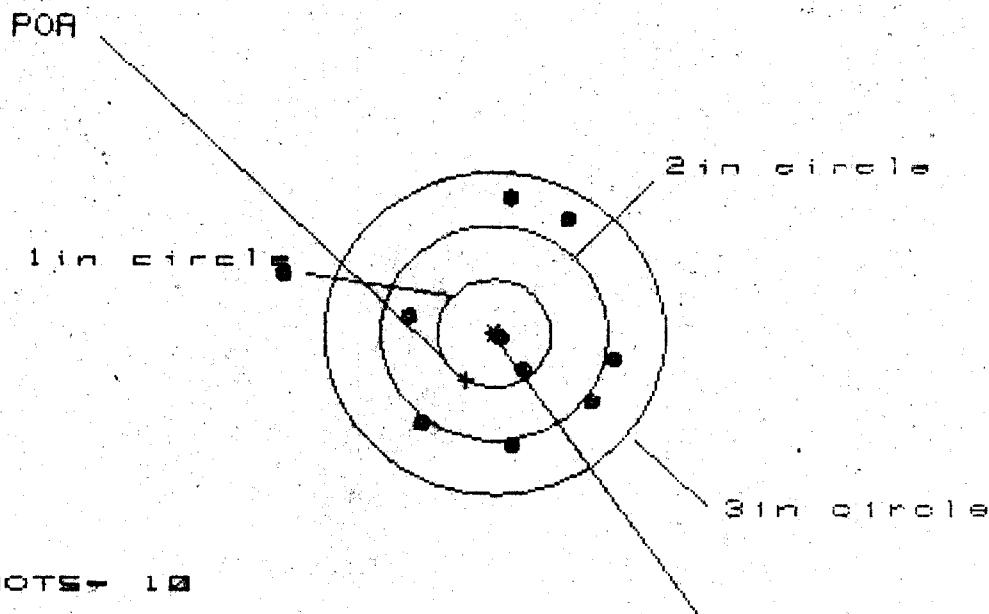
| SHOTS (BEST OF)               | 10     | 9      | 8      |
|-------------------------------|--------|--------|--------|
| MAXIMUM X                     | 1.193  | 1.289  | 1.281  |
| MINIMUM X                     | -1.601 | -1.505 | -1.513 |
| MAXIMUM Y                     | 2.135  | 1.186  | .980   |
| MINIMUM Y                     | -1.885 | -1.647 | -1.114 |
| CENTROID X                    | -.430  | -.526  | -.518  |
| CENTROID Y                    | -.091  | -.329  | -.123  |
| POR TO CENTROID in.           | .439   | .620   | .533   |
| MIN RADIUS                    | .126   | .336   | .219   |
| MEAN RADIUS                   | 1.179  | 1.071  | .964   |
| MAX RADIUS                    | 2.304  | 1.648  | 1.540  |
| HORIZONTAL SPREAD             | 2.794  | 2.794  | 2.794  |
| VERTICAL SPREAD               | 4.019  | 2.833  | 2.094  |
| EXTREME SPREAD                | 4.148  | 2.944  | 2.855  |
| NUMBER IN ONE INCH CIRCLE =   |        | 2      |        |
| NUMBER IN TWO INCH CIRCLE =   |        | 3      |        |
| NUMBER IN THREE INCH CIRCLE = |        | 7      |        |



11 Dec 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C6665876.1

# CENTERFIRE PATTERNS # 2



# OF SHOTS = 10

# IN CIR

1 in = 2

2 in = 3

3 in = 9

HS = 2.914

VS = 2.274

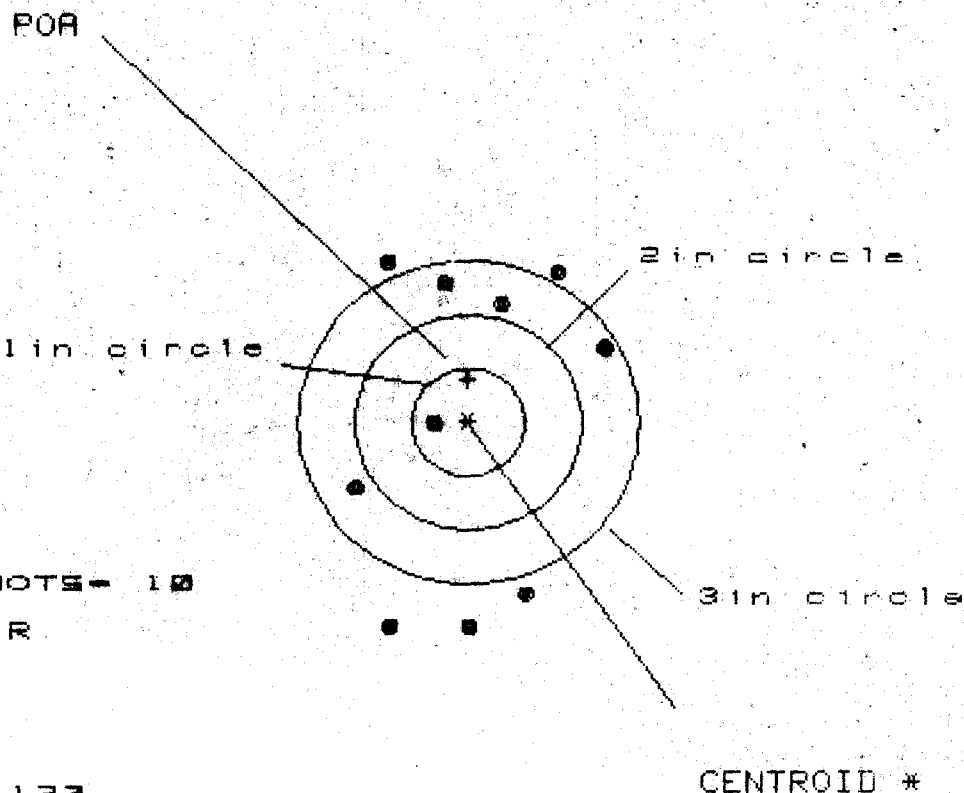
GS = 3.012

|                               |   |        |       |       |
|-------------------------------|---|--------|-------|-------|
| PATTERN #                     | : |        |       |       |
| SHOTS (BEST OF)               | : | 10     | 9     | 8     |
| MAXIMUM X                     | : | 1.029  | .819  | .814  |
| MINIMUM X                     | : | -1.885 | -.989 | -.994 |
| MAXIMUM Y                     | : | 1.261  | 1.323 | 1.252 |
| MINIMUM Y                     | : | -1.013 | -.951 | -.786 |
| CENTROID X                    | : | .248   | .458  | .463  |
| CENTROID Y                    | : | .433   | .371  | .206  |
| POA TO CENTROID in.           | : | .499   | .589  | .506  |
| MIN RADIUS                    | : | .093   | .135  | .161  |
| MEAN RADIUS                   | : | 1.000  | .862  | .779  |
| MAX RADIUS                    | : | 1.965  | 1.323 | 1.324 |
| HORIZONTAL SPREAD             | : | 2.914  | 1.808 | 1.808 |
| VERTICAL SPREAD               | : | 2.274  | 2.274 | 2.038 |
| EXTREME SPREAD                | : | 3.012  | 2.274 | 2.248 |
| NUMBER IN ONE INCH CIRCLE =   |   |        | 2     |       |
| NUMBER IN TWO INCH CIRCLE =   |   |        | 3     |       |
| NUMBER IN THREE INCH CIRCLE = |   |        | 9     |       |

11 Dec 1991

FILE: PATTERNING/CENTERFIRE\_PATT/C8665826.1

# CENTERFIRE PATTERNS # 3



# OF SHOTS = 10

# IN CIR

1in = 1

2in = 1

3in = 5

HS = 2.133

VS = 3.483

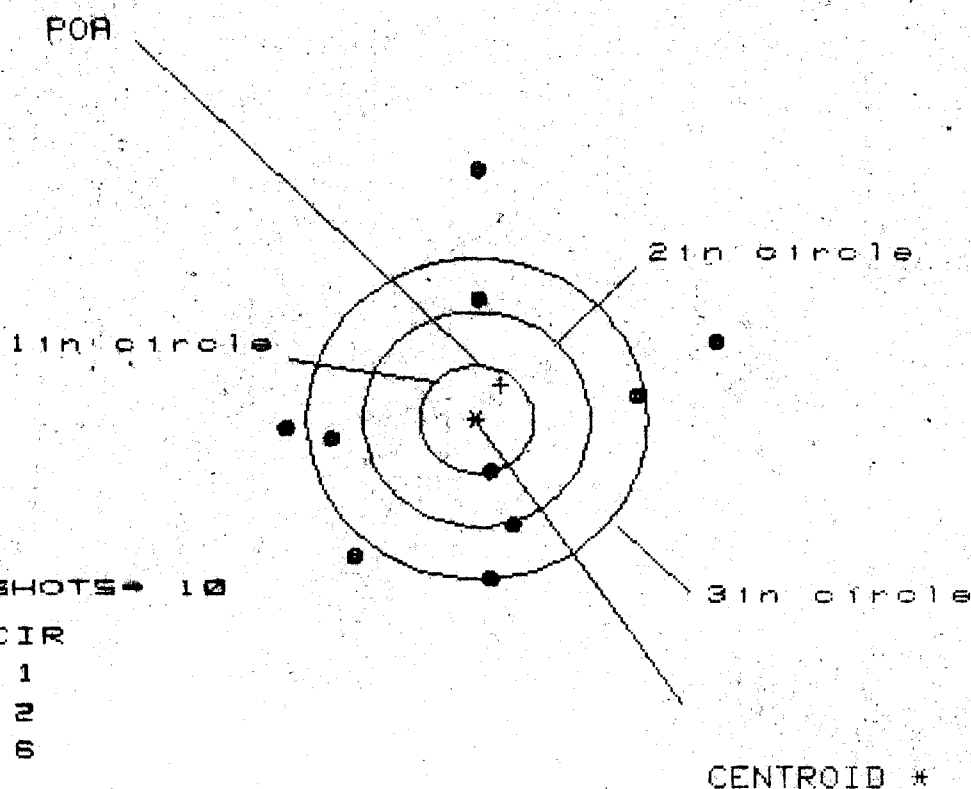
GS = 3.661

| PATTERN #                     | : | 10     | 9      | 8      |
|-------------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)               | : | 10     | 9      | 8      |
| MAXIMUM X                     | : | 1.180  | 1.103  | 1.097  |
| MINIMUM X                     | : | -.953  | -1.030 | -1.036 |
| MAXIMUM Y                     | : | 1.546  | 1.331  | 1.066  |
| MINIMUM Y                     | : | -1.937 | -2.122 | -2.091 |
| CENTROID X                    | : | .003   | .000   | .086   |
| CENTROID Y                    | : | -.399  | -.184  | .081   |
| POA TO CENTROID in.           | : | .399   | .201   | .118   |
| MIN RADIUS                    | : | .307   | .422   | .591   |
| MEAN RADIUS                   | : | 1.422  | 1.322  | 1.170  |
| MAX RADIUS                    | : | 2.056  | 2.123  | 2.131  |
| HORIZONTAL SPREAD             | : | 2.133  | 2.133  | 2.133  |
| VERTICAL SPREAD               | : | 3.483  | 3.453  | 3.157  |
| EXTREME SPREAD                | : | 3.661  | 3.527  | 3.370  |
| NUMBER IN ONE INCH CIRCLE =   | : | 1      | 1      | 1      |
| NUMBER IN TWO INCH CIRCLE =   | : | 1      | 1      | 1      |
| NUMBER IN THREE INCH CIRCLE = | : | 5      | 5      | 5      |

11 Dec 1991

FILE: PATTERNING/CENTERFIRE\_PATT/C6685876.1

# CENTERFIRE PATTERNS # 4



\* OF SHOTS = 10

\* IN CIR

1in = 1

2in = 2

3in = 6

HS = 3.848

VS = 3.829

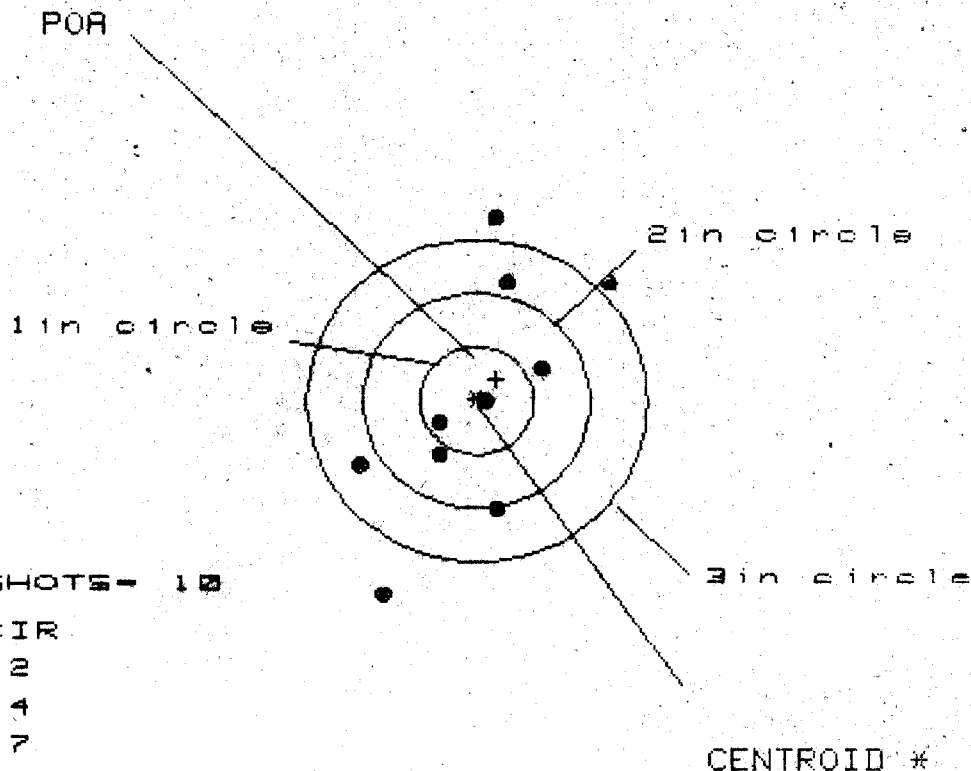
GS = 3.946

| PATTERN #                     |        |        |        |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 2.137  | 2.138  | 1.658  |
| MINIMUM X                     | -1.711 | -1.710 | -1.443 |
| MAXIMUM Y                     | 2.366  | 1.412  | 1.539  |
| MINIMUM Y                     | -1.463 | -1.200 | -1.073 |
| CENTROID X                    | -.216  | -.217  | -.484  |
| CENTROID Y                    | -.322  | -.585  | -.712  |
| POA TO CENTROID in.           | .387   | .624   | .861   |
| MIN RADIUS                    | .456   | .223   | .414   |
| MEAN RADIUS                   | 1.481  | 1.324  | 1.173  |
| MAX RADIUS                    | 2.366  | 2.369  | 1.758  |
| HORIZONTAL SPREAD             | 3.848  | 3.848  | 3.101  |
| VERTICAL SPREAD               | 3.829  | 2.612  | 2.612  |
| EXTREME SPREAD                | 3.946  | 3.946  | 3.116  |
| NUMBER IN ONE INCH CIRCLE =   |        | 1      |        |
| NUMBER IN TWO INCH CIRCLE =   |        | 2      |        |
| NUMBER IN THREE INCH CIRCLE = |        | 6      |        |

11 Dec 1991

FILE: PATTERNING/CENTERFIRE\_PATT/C8685876.1

# CENTERFIRE PATTERNS # 5



# OF SHOTS - 10

# IN CIR

1 in = 2

2 in = 4

3 in = 7

HS = 2.235

VS = 3.512

GS = 3.670

| PATTERN #                     | : | 10     | 9      | 8      |
|-------------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)               | : | 10     | 9      | 8      |
| MAXIMUM X                     | : | 1.195  | 1.098  | 1.111  |
| MINIMUM X                     | : | -1.040 | -1.137 | -1.124 |
| MAXIMUM Y                     | : | 1.678  | 1.474  | 1.043  |
| MINIMUM Y                     | : | -1.834 | -1.239 | -1.054 |
| CENTROID X                    | : | -.172  | -.075  | -.088  |
| CENTROID Y                    | : | -.202  | .002   | -.183  |
| POA TO CENTROID in.           | : | .265   | .075   | .203   |
| MIN RADIUS                    | : | .069   | .197   | .019   |
| MEAN RADIUS                   | : | 1.031  | .936   | .823   |
| MAX RADIUS                    | : | 2.029  | 1.478  | 1.521  |
| HORIZONTAL SPREAD             | : | 2.235  | 2.235  | 2.235  |
| VERTICAL SPREAD               | : | 3.512  | 2.713  | 2.097  |
| EXTREME SPREAD                | : | 3.670  | 2.772  | 2.772  |
| NUMBER IN ONE INCH CIRCLE =   | : | 2      |        |        |
| NUMBER IN TWO INCH CIRCLE =   | : | 4      |        |        |
| NUMBER IN THREE INCH CIRCLE = | : | 7      |        |        |

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # C6665876  
10 Dec 1991

CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| 0 TO | 1 | .445583 |
| 1 TO | 2 | .559837 |
| 1 TO | 3 | .858967 |
| 1 TO | 4 | .183774 |
| 1 TO | 5 | .949739 |

3-4  
5 X-----POA

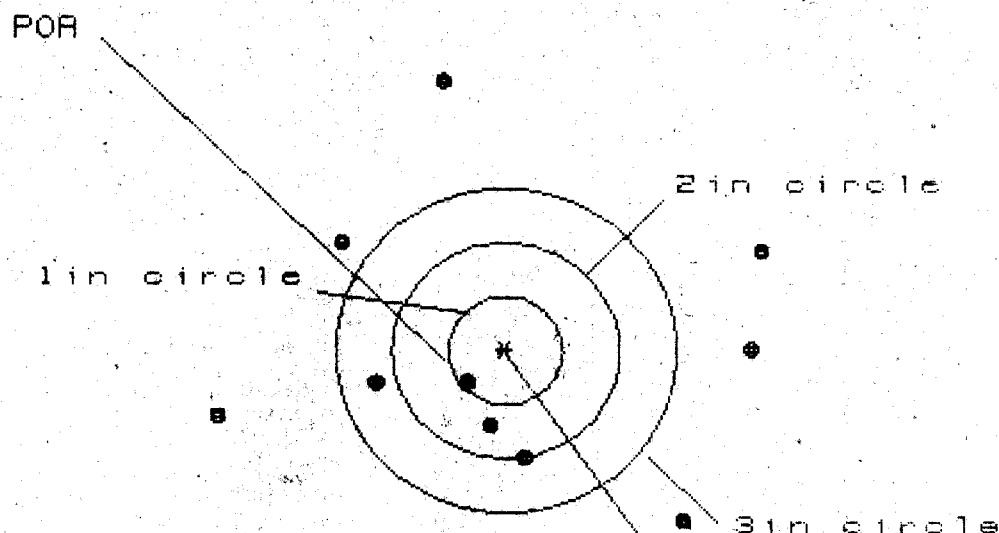
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0104  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0874  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0880166

THE AMR FOR THIS RIFLE IS: 1.587

10 Dec 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C6665876

# CENTERFIRE PATTERNS # 1



# OF SHOTS- 10

# IN CIR

1in = 1

2in = 2

3in = 4

HS= 4.873

VS= 4.073

GS= 5.094

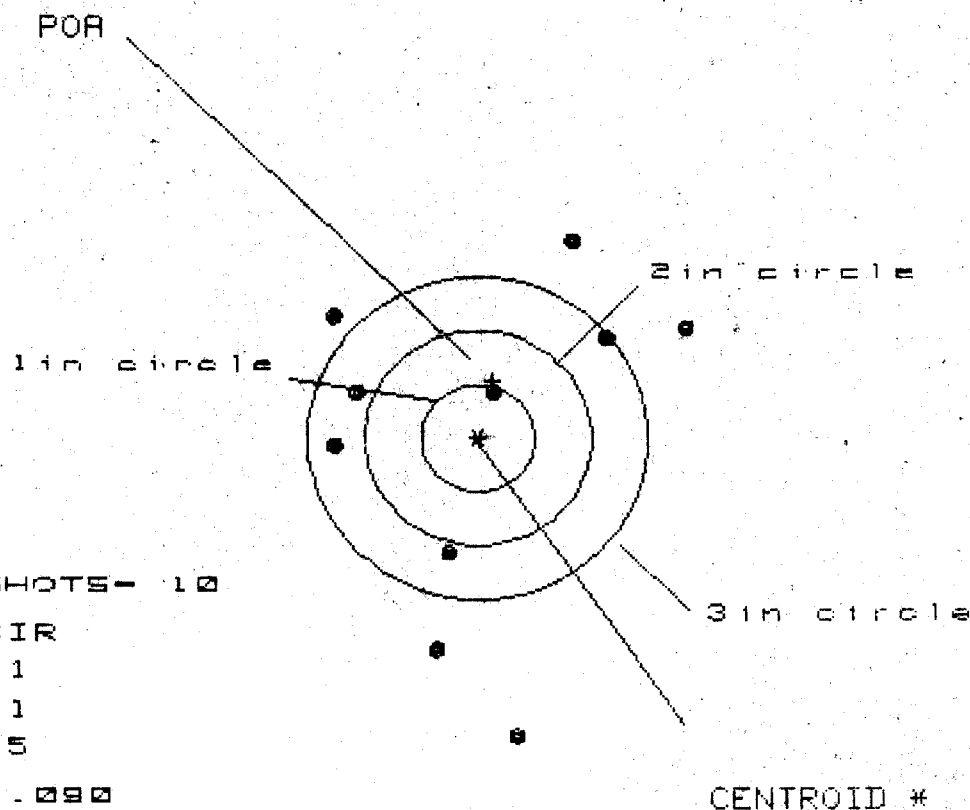
CENTROID \*

|                             |   |        |        |        |
|-----------------------------|---|--------|--------|--------|
| PATTERN #                   | : |        |        |        |
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 2.300  | 2.014  | 1.914  |
| MINIMUM X                   | : | -2.573 | -1.728 | -1.828 |
| MAXIMUM Y                   | : | 2.509  | 2.443  | 1.297  |
| MINIMUM Y                   | : | -1.564 | -1.630 | -1.325 |
| CENTROID X                  | : | .340   | .626   | .726   |
| CENTROID Y                  | : | .288   | .354   | .049   |
| POA TO CENTROID in.         | : | .445   | .719   | .728   |
| MIN RADIUS                  | : | .442   | .716   | .714   |
| MEAN RADIUS                 | : | 1.711  | 1.641  | 1.465  |
| MAX RADIUS                  | : | 2.642  | 2.571  | 2.242  |
| HORIZONTAL SPREAD           | : | 4.873  | 3.742  | 3.742  |
| VERTICAL SPREAD             | : | 4.073  | 4.073  | 2.622  |
| EXTREME SPREAD              | : | 5.094  | 4.565  | 3.975  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 1      |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 2      |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 4      |        |

10 Dec 1991

FILE: PATTERNING/CENTERFIRE\_PATT/C6865876

# CENTERFIRE PATTERNS # 5



# OF SHOTS- 10

# IN CIR

1in = 1

2in = 1

3in = 5

HS= 3.090

VS= 4.532

GS= 4.561

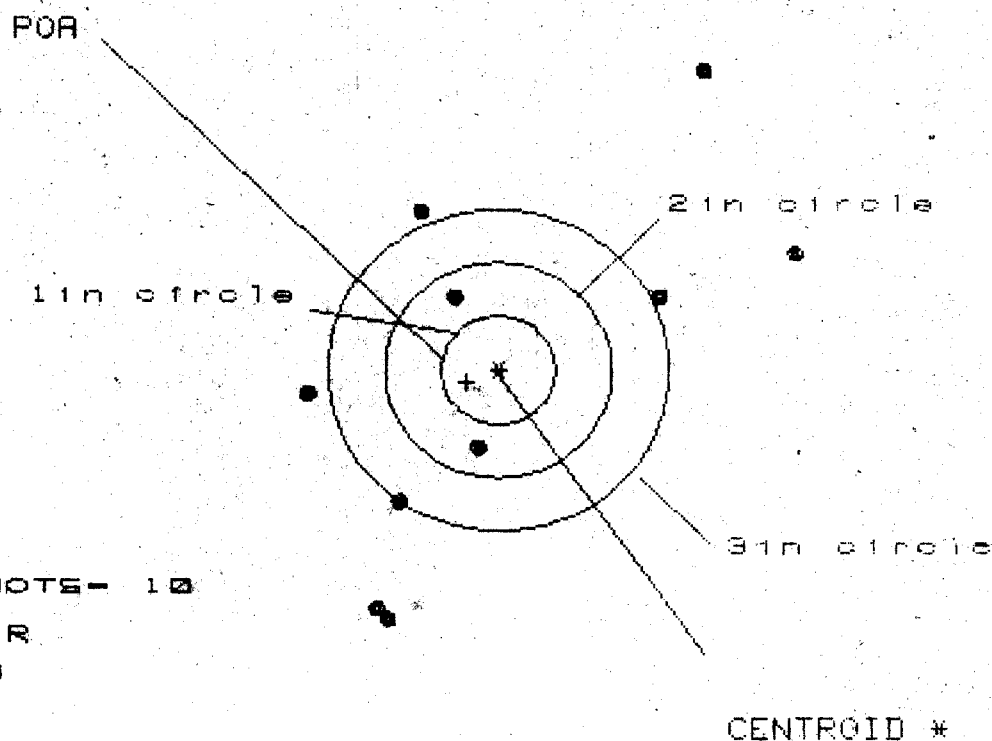
| PATTERN #                   | : | 10     | 9      | 8      |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 1.787  | 1.827  | 1.376  |
| MINIMUM X                   | : | -1.303 | -1.263 | -1.035 |
| MAXIMUM Y                   | : | 1.795  | 1.491  | 1.578  |
| MINIMUM Y                   | : | -2.737 | -2.270 | -2.183 |
| CENTROID X                  | : | -.134  | -.174  | -.402  |
| CENTROID Y                  | : | -.535  | -.231  | -.318  |
| POA TO CENTROID in.         | : | .551   | .289   | .513   |
| MIN RADIUS                  | : | .489   | .263   | .503   |
| MEAN RADIUS                 | : | 1.600  | 1.420  | 1.338  |
| MAX RADIUS                  | : | 2.761  | 2.288  | 2.184  |
| HORIZONTAL SPREAD           | : | 3.090  | 3.090  | 2.411  |
| VERTICAL SPREAD             | : | 4.532  | 3.761  | 3.761  |
| EXTREME SPREAD              | : | 4.561  | 3.948  | 3.948  |
| NUMBER IN ONE INCH CIRCLE   | = | 1      | 1      | 1      |
| NUMBER IN TWO INCH CIRCLE   | = | 1      | 1      | 1      |
| NUMBER IN THREE INCH CIRCLE | = | 5      | 5      | 5      |

18 Dec 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C8885876

# CENTERFIRE PATTERNS

# 4



# OF SHOTS- 10

# IN CIR

1in = 0

2in = 2

3in = 3

HS= 4.320

VS= 5.099

GS= 5.800

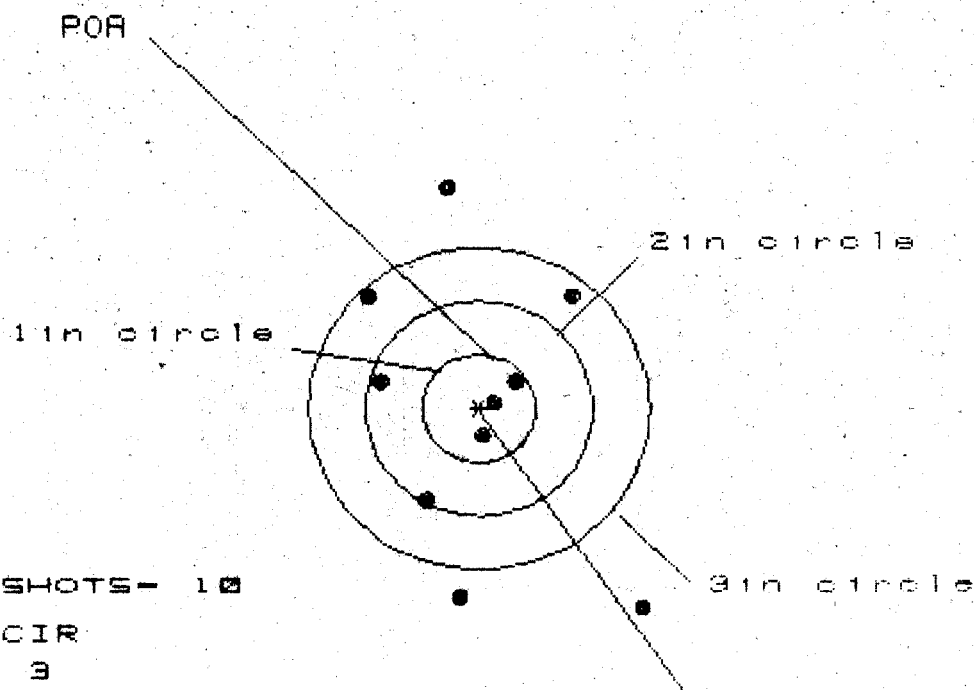
| PATTERN #                   | : | 10     | 9      | 8      |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 2.606  | 2.808  | 1.930  |
| MINIMUM X                   | : | -1.714 | -1.512 | -1.161 |
| MAXIMUM Y                   | : | 2.758  | 1.794  | 1.966  |
| MINIMUM Y                   | : | -2.341 | -2.035 | -1.863 |
| CENTROID X                  | : | .278   | .076   | -.275  |
| CENTROID Y                  | : | .115   | -.191  | -.363  |
| POA TO CENTROID in.         | : | .301   | .206   | .455   |
| MIN RADIUS                  | : | .725   | .406   | .464   |
| MEAN RADIUS                 | : | 1.890  | 1.673  | 1.432  |
| MAX RADIUS                  | : | 3.301  | 3.126  | 2.229  |
| HORIZONTAL SPREAD           | : | 4.320  | 4.320  | 3.091  |
| VERTICAL SPREAD             | : | 5.099  | 3.829  | 3.829  |
| EXTREME SPREAD              | : | 5.800  | 4.926  | 3.838  |
| NUMBER IN ONE INCH CIRCLE   | = | 0      | 0      | 0      |
| NUMBER IN TWO INCH CIRCLE   | = | 2      | 2      | 2      |
| NUMBER IN THREE INCH CIRCLE | = | 3      | 3      | 3      |



18 Dec 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C6665876

# CENTERFIRE PATTERNS # 3



# OF SHOTS- 10

# IN CIR

1in = 3

2in = 5

3in = 7

HS= 2.485

VS= 3.945

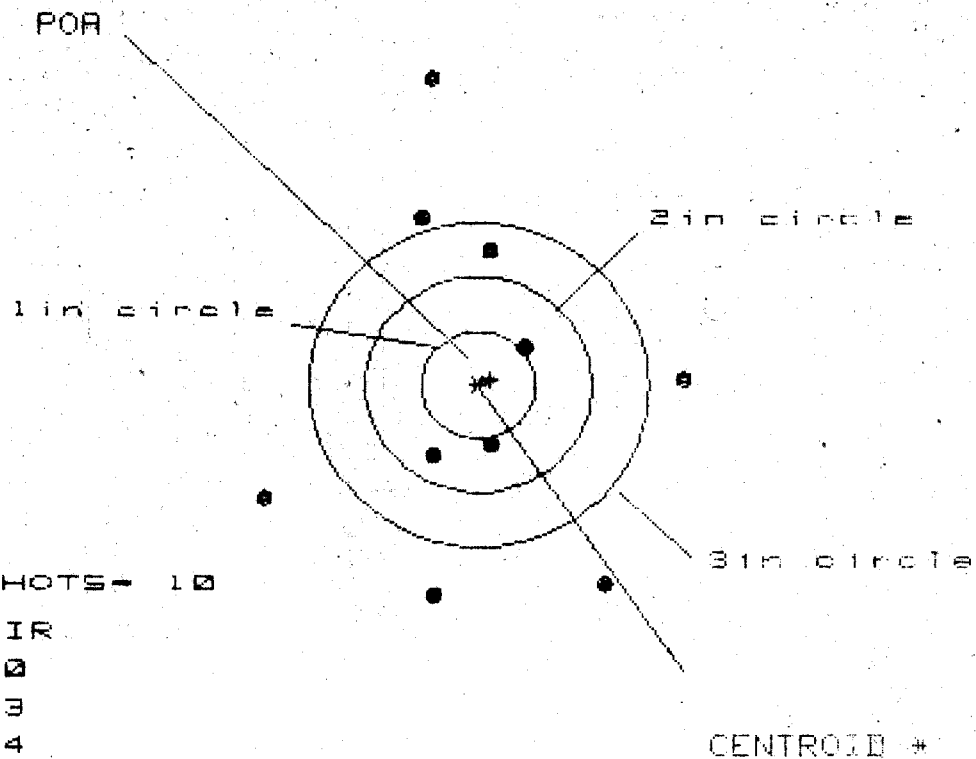
GS= 4.328

| PATTERN #                   | : |        |        |        |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 1.468  | .999   | .981   |
| MINIMUM X                   | : | -1.017 | -.854  | -.872  |
| MAXIMUM Y                   | : | 2.097  | 1.891  | 1.039  |
| MINIMUM Y                   | : | -1.848 | -1.931 | -1.694 |
| CENTROID X                  | : | -.328  | -.491  | -.473  |
| CENTROID Y                  | : | -.252  | -.046  | -.283  |
| POA TO CENTROID in.         | : | .414   | .494   | .551   |
| MIN RADIUS                  | : | .192   | .358   | .296   |
| MEAN RADIUS                 | : | 1.164  | 1.043  | .907   |
| MAX RADIUS                  | : | 2.360  | 1.931  | 1.694  |
| HORIZONTAL SPREAD           | : | 2.485  | 1.853  | 1.853  |
| VERTICAL SPREAD             | : | 3.945  | 3.822  | 2.733  |
| EXTREME SPREAD              | : | 4.328  | 3.826  | 2.901  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 3      |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 5      |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 7      |        |

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FILE:/PATTERNING/CENTERFIRE\_PATT/C6665876

# CENTERFIRE PATTERNS # 2



# OF SHOTS = 10

# IN CIR

1in = 0

2in = 3

3in = 4

HS = 3.757

VS = 4.790

GS = 4.876

CENTROID \*

| PATTERN #                   | : | 10     | 9      | 8      |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 1.846  | 1.797  | 1.552  |
| MINIMUM X                   | : | -1.911 | -1.960 | -1.796 |
| MAXIMUM Y                   | : | 2.805  | 1.871  | 1.778  |
| MINIMUM Y                   | : | -1.985 | -1.674 | -1.767 |
| CENTROID X                  | : | -.104  | -.055  | .190   |
| CENTROID Y                  | : | -.053  | -.364  | -.271  |
| POR TO CENTROID in.         | : | .117   | .369   | .331   |
| MIN RADIUS                  | : | .520   | .215   | .328   |
| MEAN RADIUS                 | : | 1.569  | 1.388  | 1.296  |
| MAX RADIUS                  | : | 2.843  | 2.097  | 1.948  |
| HORIZONTAL SPREAD           | : | 3.757  | 3.757  | 2.348  |
| VERTICAL SPREAD             | : | 4.790  | 3.545  | 3.545  |
| EXTREME SPREAD              | : | 4.876  | 3.914  | 3.742  |
| NUMBER IN ONE INCH CIRCLE   | = | 0      |        |        |
| NUMBER IN TWO INCH CIRCLE   | = | 3      |        |        |
| NUMBER IN THREE INCH CIRCLE | = | 4      |        |        |