

FORM

UPC



0 47700 25716 7

C6665922

BARREL LENGTH
CAPACITY*
*INCLUDES 1 IN CHAMBER

MODEL 700 TM M24

ORDER NO. 5716

Remington



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700TM M24

SERIAL NO.
C6665922

ORDER NO.
5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

20



5716 C6665922

ORDER 5716

MODEL 700TM M24

UPC

ORDER 5716

MODEL 700TM M24

UPC



0 47700 25716 7



0 47700 25716 7

INTERCHANGEABILITY

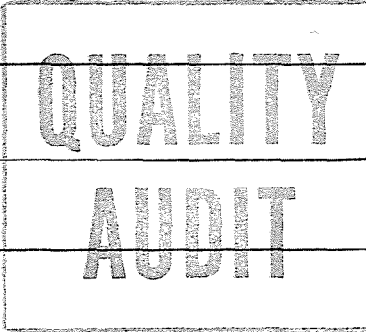
M-24

1376
1306

GFM

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6665922

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	10 1 	91	Rw
600	Proof	10 1	91	Rw
607	Check Headspace	10 1	91	Rw
610	Dis-assemble Gun	10 1	91	Rw
612	Magnaflux Barrel Action	100T	8 1991	KR
	Magnaflux Bolt	100T	8 1991	KR
615	Rollmark Caliber	100T	8 1991	SL
617	Drill and Tap Sight Holes	100T	8 1991	LB
618	Polish Barrel		10/15/91	WB
620	Apply Coatings (Barrel Action)		11/8/91	JA
	Apply Coating (Bolt)		11/8/91	JA
625	Final Assembly A) Clean inside of Bolt Assembly		11/10/91	Rw
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/11/91	Rw
	C) Inspect Ejector Hole for Chamfer		11/11/91	Rw
	D) Oil Firing Pin Ass'y		11/11/91	Rw
	E) Adjust Trigger Pull to Min Setting and Stake		12/9/91	RM

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			12/9/91	GU
	G) Safety Off Force	4	4	4			12/9/91	GU
	H) Trigger Pull Test & Retainability						12/9/91	GU
	I) Firing Pin Indent	0.022	0.022	0.022			12/9/91	GU
	J) Assemble Stock						12/10/91	RW
	K) Assemble Swivel Studs						12/13/91	GU
	L) Attach Front and Rear Sight Assemblies						12/10/91	RW
	M) Iron Sight Alignment						12/10/91	RW
	N) Detach Front & Rear Sights & place in numbered container						12/10/91	RW
	O) Attach Scope to Rifle						10/10/91	RW
	P) Detach & Attach Scope 20 Times						12/10/91	RW
640	Gallery Target & Test						12/10/91	KT
	A) Time							KT
	B) Malfunctions							KT
	C) Pierced Primers							KT
	D) Optical Clarity of Scope							KT
645	Inspect for Live Ammo						12/10/91	KT
655	Final Inspection							
	A) Headspace						12/13/91	GU
	B) Trigger Pull	2.35	2.51	2.55	2.53	2.48	12/12/91	GU
	C) Function						12-13-91	GU
660	Pack						12-18-91	V

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C-6665922
DATE 12-9-91
TESTER JK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.53	2.49	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.45	2.48	2.51	
PULL #3	2.47	2.42	2.42	2.55	
PULL #4	2.50	2.42	2.44	2.53	
PULL #5	2.42	2.49	2.46	2.48	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.40		
PULL #2	3.39	3.46		
PULL #3	3.44	3.54		
PULL #4	3.51	3.51		
PULL #5	3.55	3.59		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.34		4.27
PULL #2	4.29	4.35		4.31
PULL #3	4.33	4.27		4.23
PULL #4	4.26	4.39		4.27
PULL #5	4.35	4.27		4.20
TOTAL				
AVG.				

STANCE CALCULATIONS
FILE # 06565922
06-1991

STANCES

TO	1	.209402
TO	2	.249874
TO	3	.687767
TO	4	.2046
TO	5	.184792

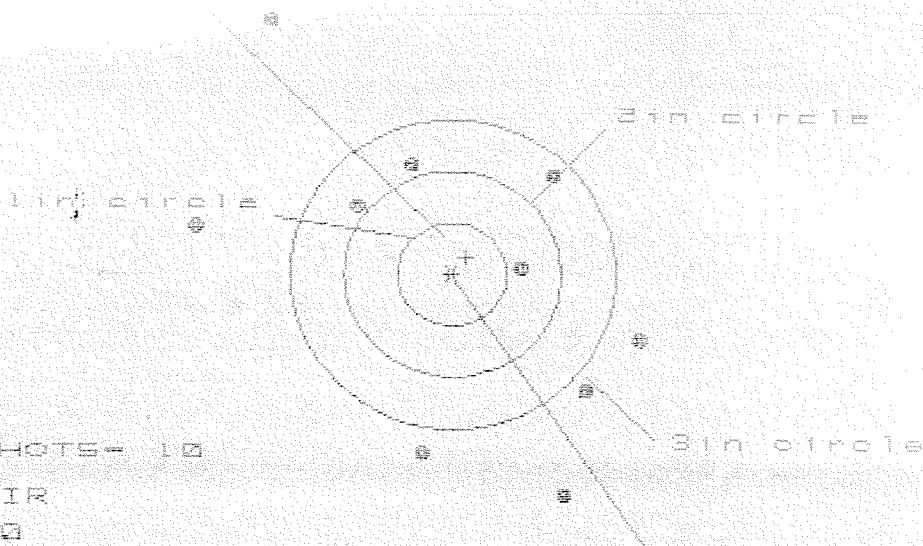
3 ---- POI

AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1136
AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -1.1478
AVERAGE POI RADIUS FOR THIS RIFLE IS: .18486
IS RIFLE IS: 1.375

19 Dec 1981

FILE: PATTERNING/CENTERFIRE_PATT/C6605922

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 0

2in = 1

3in = 4

HS= 4.096

VS= 4.658

GS= 5.372

CENTROID #

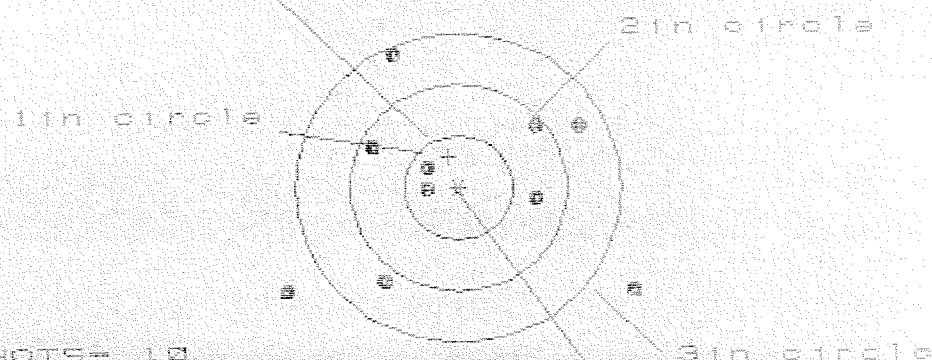
PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.756	1.574	1.682
MINIMUM X	-2.340	-2.522	-2.414
MAXIMUM Y	2.493	1.315	1.079
MINIMUM Y	-2.165	-1.888	-1.741
CENTROID X	-1.125	.057	-.051
CENTROID Y	-.168	-.445	-.208
FOOT TO CENTROID in.	.209	.448	.215
MIN RADIUS	.594	.547	.531
1/4 IN RADIUS	1.732	1.573	1.487
1/2 IN RADIUS	2.979	2.635	2.471
HORIZONTAL SPREAD	4.096	4.096	4.096
VERTICAL SPREAD	4.658	3.203	2.819
EXTREME SPREAD	5.372	4.302	4.255
NUMBER IN ONE INCH CIRCLE	=	0	
NUMBER IN TWO INCH CIRCLE	=	1	
NUMBER IN THREE INCH CIRCLE	=	4	

18 Dec 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6665922

CENTERFIRE PATTERNS # 2

POB



OF SHOTS= 10

IN CIR

1in = 2

2in = 5

3in = 8

HS= 3.258

VS= 2.227

GS= 3.258

CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.631	1.296	1.115
MINIMUM X	:	-1.627	-1.446	-1.747
MAXIMUM Y	:	1.253	1.145	1.010
MINIMUM Y	:	-1.974	-1.078	-1.141
CENTROID X	:	.089	-.092	.089
CENTROID Y	:	-.297	-.189	-.054
POB TO CENTROID in.	:	.310	.210	.104
MIN RADIUS	:	.261	.149	.318
MEAN RADIUS	:	1.069	.936	.841
MAX RADIUS	:	1.899	1.804	1.336
HORIZONTAL SPREAD	:	3.258	2.742	1.862
VERTICAL SPREAD	:	2.227	2.223	2.151
EXTREME SPREAD	:	3.258	3.137	2.321
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

18 Dec 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6685922

CENTERFIRE PATTERNS # 3

POA

1 in circle

2 in circle

3 in circle

OF SHOTS= 10

IN CIR

1 in = 2

2 in = 2

3 in = 6

HS= 3.173

VS= 4.475

GS= 5.112

CENTROID *

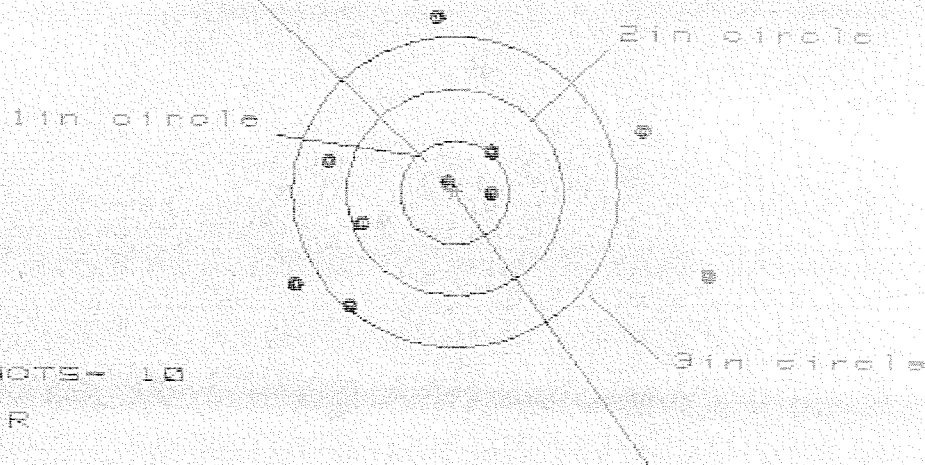
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.095	1.975	2.193
MINIMUM X	:	-1.078	-1.179	-1.961
MAXIMUM Y	:	2.745	1.396	1.255
MINIMUM Y	:	-1.730	-1.425	-1.566
CENTROID X	:	.503	.623	.405
CENTROID Y	:	.059	-.246	-.105
POA TO CENTROID in.	:	.507	.670	.418
MIN RADIUS	:	.256	.062	.102
MEAN RADIUS	:	1.534	1.345	1.200
MAX RADIUS	:	2.949	2.246	2.382
HORIZONTAL SPREAD	:	3.173	3.154	3.154
VERTICAL SPREAD	:	4.475	2.821	2.821
EXTREME SPREAD	:	5.112	3.832	3.490
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		6	

10 Dec 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8685922

CENTERFIRE PATTERNS # 4

POA



OF SHOTS- 10

IN CIR

1in = 2

2in = 4

3in = 6

HS= 3.791

VS= 2.714

GS= 3.793

CENTROID *

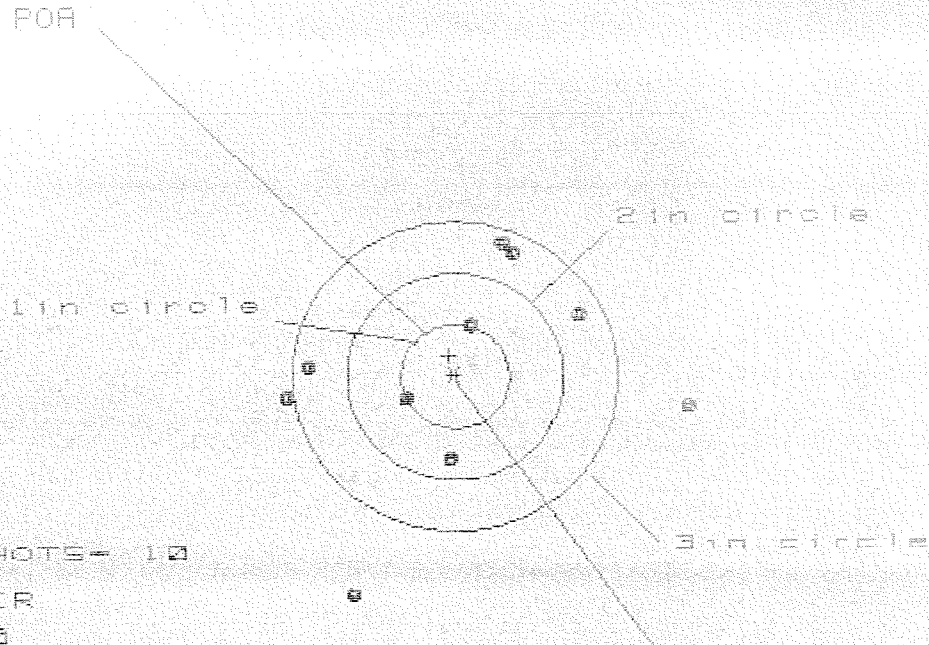
PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.324	2.010	.842
MINIMUM X	:	-1.467	-1.209	-.958
MAXIMUM Y	:	1.661	1.573	1.642
MINIMUM Y	:	-1.053	-1.141	-1.072
CENTROID X	:	.069	-.189	-.440
CENTROID Y	:	-.103	-.015	-.084
POA TO CENTROID in.	:	.124	.189	.448
MIN RADIUS	:	.125	.188	.447
MEAN RADIUS	:	1.226	1.076	.948
MAX RADIUS	:	2.456	2.084	1.683
HORIZONTAL SPREAD	:	3.791	3.219	1.800
VERTICAL SPREAD	:	2.714	2.714	2.714
EXTREME SPREAD	:	3.793	3.580	2.910
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	6		

10 Dec 1991

FILE:/PATTERNING/CENTERFIRE_PATT/CG665922

CENTERFIRE PATTERNS

5



OF SHOTS= 10

IN CIR

1 in = 0

2 in = 3

3 in = 7

HS= 3.736

VS= 3.348

GS= 3.729

CENTROID *

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.187	2.081	1.317
MINIMUM X	:	-1.539	-1.645	-1.384
MAXIMUM Y	:	1.285	1.056	.967
MINIMUM Y	:	-2.063	-1.046	-1.115
CENTROID X	:	.057	.163	-.098
CENTROID Y	:	-.200	.029	.098
POA TO CENTROID in.	:	.208	.165	.139
MIN RADIUS	:	.516	.269	.358
MEAN RADIUS	:	1.319	1.183	1.046
MAX RADIUS	:	2.271	2.154	1.463
HORIZONTAL SPREAD	:	3.726	3.726	2.701
VERTICAL SPREAD	:	3.348	2.102	2.102
EXTREME SPREAD	:	3.729	3.729	2.801
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		7	

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6665922
11 Dec 1991

CENTROIDAL DISTANCES

0 TO 1	.218717
1 TO 2	.0851469
1 TO 3	.0330606
1 TO 4	.213722
1 TO 5	1.081

5

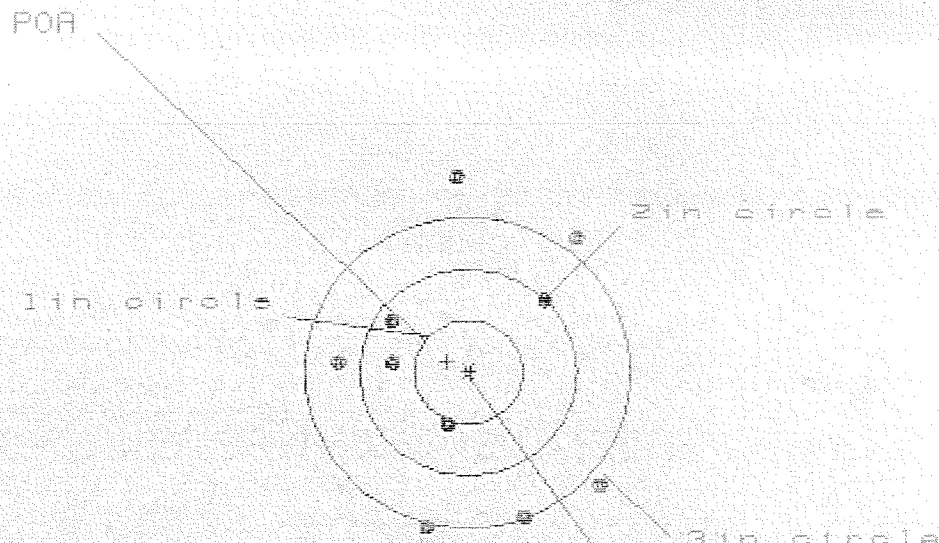
4 <---POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0288
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0912
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0956393
THE AMR FOR THIS RIFLE IS: 1.306

11 Dec 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06655922.1

CENTERFIRE PATTERNS # 1



* OF SHOTS- 10

IN CIR

1in = 0

2in = 4

3in = 6

HS= 2.353

VS= 3.403

GS= 3.419

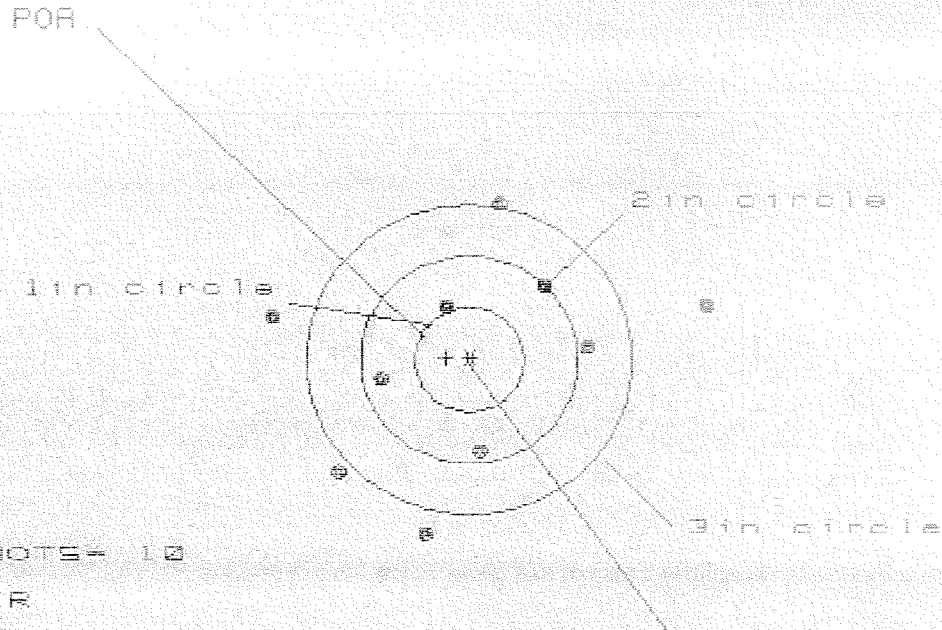
CENTROID *

PATTERN #	:	1	2	3
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.183	1.174	1.294
MINIMUM X	:	-1.170	-1.179	-1.059
MAXIMUM Y	:	1.891	1.509	1.058
MINIMUM Y	:	-1.512	-1.302	-1.113
CENTROID X	:	.194	.203	.003
CENTROID Y	:	-.101	-.311	-.500
POA TO CENTROID in.	:	.219	.371	.506
MIN RADIUS	:	.565	.389	.169
MEAN RADIUS	:	1.237	1.148	1.029
MAX RADIUS	:	1.892	1.786	1.472
HORIZONTAL SPREAD	:	2.353	2.353	2.353
VERTICAL SPREAD	:	3.403	2.811	2.171
EXTREME SPREAD	:	3.419	3.130	2.637
NUMBER IN ONE INCH CIRCLE	=	0	0	0
NUMBER IN TWO INCH CIRCLE	=	4	4	4
NUMBER IN THREE INCH CIRCLE	=	6	6	6

11 Dec 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6685922.1

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1in = 0

2in = 3

3in = 5

HS= 3.980

VS= 3.260

GS= 3.982

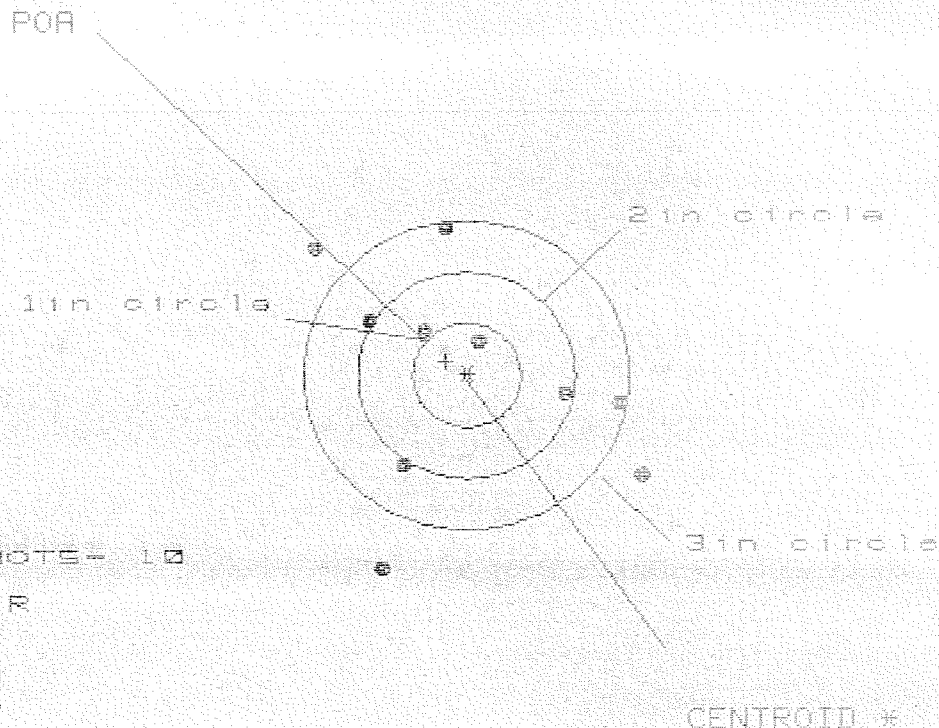
CENTROID *

PATTERN #	2		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	2.167	1.327	1.130
MINIMUM X	-1.813	-1.572	-1.163
MAXIMUM Y	1.551	1.607	1.663
MINIMUM Y	-1.709	-1.653	-1.597
CENTROID X	.213	-.028	.169
CENTROID Y	-.018	-.074	-.130
POR TO CENTROID in.	.214	.079	.213
MIN RADIUS	.596	.551	.692
MEAN RADIUS	1.345	1.231	1.171
MAX RADIUS	2.225	1.705	1.704
HORIZONTAL SPREAD	3.980	2.899	2.293
VERTICAL SPREAD	3.260	3.260	3.260
EXTREME SPREAD	3.982	3.351	3.351
NUMBER IN ONE INCH CIRCLE	=	0	
NUMBER IN TWO INCH CIRCLE	=	3	
NUMBER IN THREE INCH CIRCLE	=	5	

11 Dec 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8685922.1

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

IN CIR

1in = 1

2in = 3

3in = 7

HS= 3.012

VS= 3.247

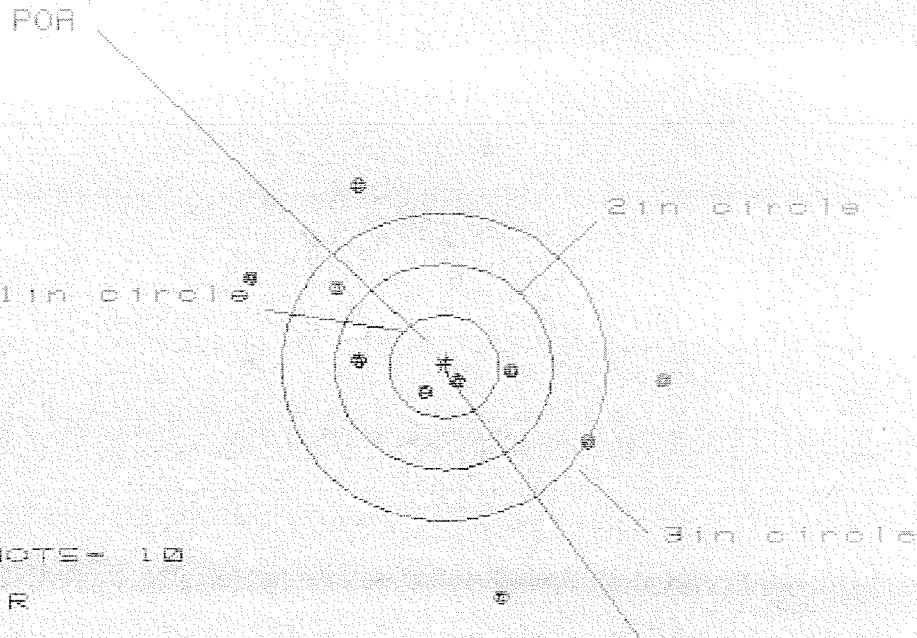
GS= 3.711

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.644	1.554	1.559
MINIMUM X	:	-1.368	-1.458	-1.264
MAXIMUM Y	:	1.402	1.197	1.057
MINIMUM Y	:	-1.845	-1.121	-1.234
CENTROID X	:	.192	.282	.088
CENTROID Y	:	-.134	.071	.211
POA TO CENTROID in.	:	.234	.291	.228
MIN RADIUS	:	.400	.179	.229
MEAN RADIUS	:	1.267	1.145	1.009
MAX RADIUS	:	2.016	1.916	1.666
HORIZONTAL SPREAD	:	3.012	3.012	2.823
VERTICAL SPREAD	:	3.247	2.318	2.291
EXTREME SPREAD	:	3.711	3.711	3.195
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		7	

11 Dec 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6665322.1

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 4

3 in = 6

HS= 3.798

VS= 3.965

CS= 4.160

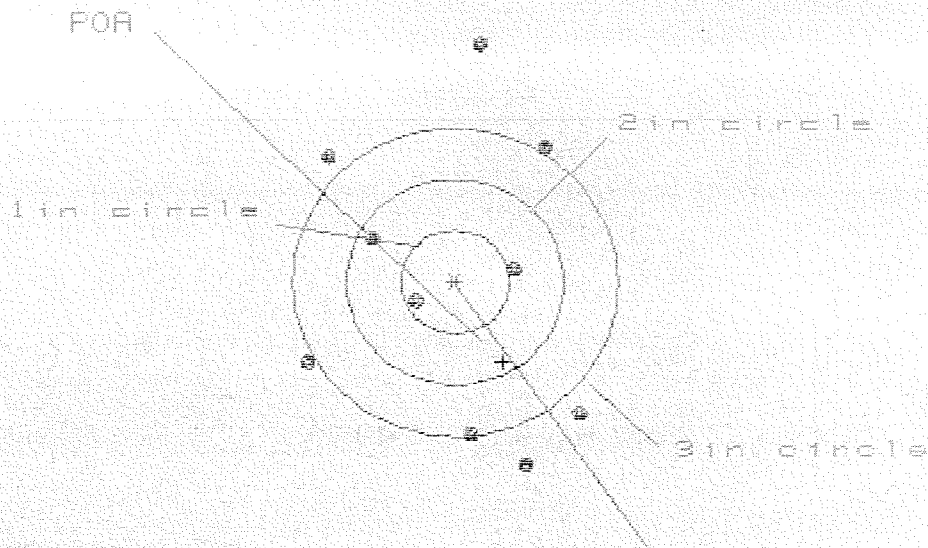
CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.004	2.060	1.842
MINIMUM X	:	-1.794	-1.738	-1.103
MAXIMUM Y	:	1.753	1.507	1.590
MINIMUM Y	:	-2.212	-1.008	-.925
CENTROID X	:	-.017	-.073	.145
CENTROID Y	:	-.067	.179	.096
POA TO CENTROID in.	:	.069	.193	.174
MIN RADIUS	:	.205	.452	.348
MEAN RADIUS	:	1.282	1.193	1.091
MAX RADIUS	:	2.269	2.091	1.863
HORIZONTAL SPREAD	:	3.798	3.798	2.945
VERTICAL SPREAD	:	3.965	2.515	2.515
EXTREME SPREAD	:	4.160	3.934	3.331
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		6	

11 Dec 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8865922.1

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 3

3 in = 4

HS= 2.508

VS= 4.088

GS= 4.104

CENTROID *

PATTERN #	:	5	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.138	1.168	1.250
MINIMUM X	:	-1.370	-1.340	-1.258
MAXIMUM Y	:	2.276	1.597	1.402
MINIMUM Y	:	-1.812	-1.560	-1.414
CENTROID X	:	-.438	-.468	-.550
CENTROID Y	:	.776	.524	.719
POA TO CENTROID in.	:	.891	.702	.905
MIN RADIUS	:	.384	.307	.258
MEAN RADIUS	:	1.398	1.283	1.208
MAX RADIUS	:	2.291	1.837	1.718
HORIZONTAL SPREAD	:	2.508	2.508	2.508
VERTICAL SPREAD	:	4.088	3.157	2.817
EXTREME SPREAD	:	4.104	3.582	3.336
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	3		
NUMBER IN THREE INCH CIRCLE	=	4		

INTERCHANGEABILITY

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6665923
14 Dec 1991

CENTROIDAL DISTANCES

0 TO 1	.0460435
1 TO 2	.0796492
1 TO 3	.21578
1 TO 4	.101637
1 TO 5	.184564

4 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0742
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0248
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0782348
THE AMR FOR THIS RIFLE IS: 1.135

14 Dec 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08685922.1.1

CENTERFIRE PATTERNS # 1

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS = 10

IN CIR

1in = 3

2in = 8

3in = 10

HS = 1.666

VS = 2.332

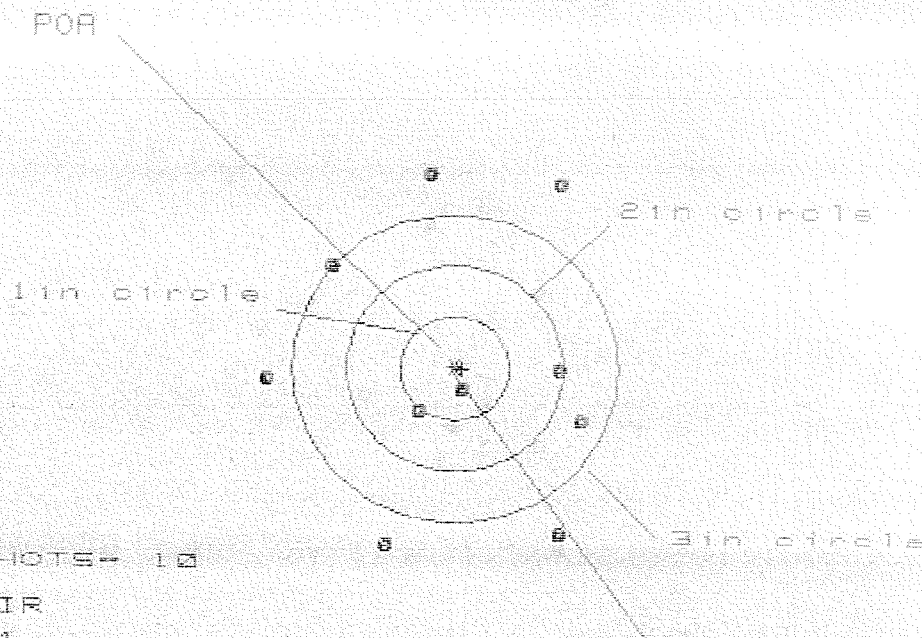
GS = 2.332

PATTERN #	1	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.151	1.122	.340
MINIMUM X	-.515	-.544	-.404
MAXIMUM Y	1.370	.879	.883
MINIMUM Y	-.962	-.810	-.800
CENTROID X	-.002	.027	-.113
CENTROID Y	-.046	-.198	-.208
POA TO CENTROID in.	.046	.200	.237
MIN RADIUS	.268	.188	.172
MEAN RADIUS	.732	.640	.566
MAX RADIUS	1.395	1.125	.917
HORIZONTAL SPREAD	1.666	1.666	.744
VERTICAL SPREAD	2.332	1.689	1.689
EXTREME SPREAD	2.332	1.692	1.691
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	8		
NUMBER IN THREE INCH CIRCLE =	10		

14 Dec 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8665922.1.1

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 1

2in = 3

3in = 5

HS= 2.843

VS= 3.591

GS= 3.850

CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.141	1.245	1.374
MINIMUM X	:	-1.702	-1.598	-1.469
MAXIMUM Y	:	1.854	2.051	1.872
MINIMUM Y	:	-1.737	-1.540	-1.719
CENTROID X	:	-.064	-.168	-.297
CENTROID Y	:	.004	-.193	-.014
POA TO CENTROID in.	:	.064	.256	.297
MIN RADIUS	:	.208	.124	.315
MEAN RADIUS	:	1.384	1.278	1.239
MAX RADIUS	:	2.009	2.055	1.872
HORIZONTAL SPREAD	:	2.843	2.843	2.843
VERTICAL SPREAD	:	3.591	3.591	3.591
EXTREME SPREAD	:	3.850	3.671	3.615
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		5	

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CENTERFIRE PATTERNS # 3

POA

1in circle

2in circle

3in circle

OF SHOTS= 10

IN CIR

1in = 0

2in = 3

3in = 7

HS= 2.801

VS= 3.389

GS= 3.492

CENTROID *

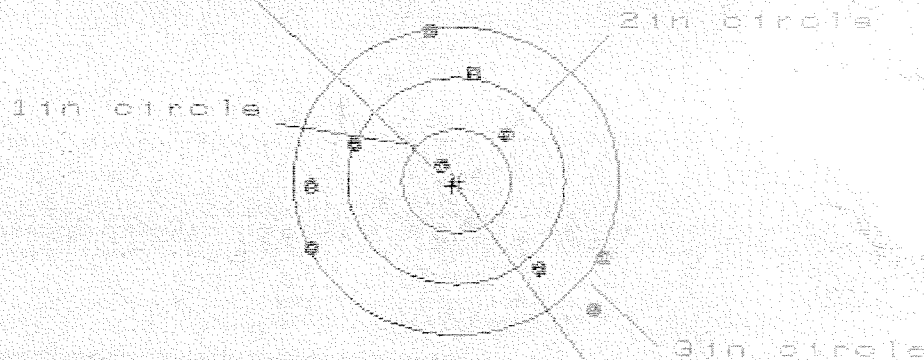
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.088	1.050	.851
MINIMUM X	:	-1.713	-1.592	-1.336
MAXIMUM Y	:	1.560	1.357	1.364
MINIMUM Y	:	-1.829	-1.085	-1.078
CENTROID X	:	-.182	-.303	-.103
CENTROID Y	:	.073	.276	.269
POA TO CENTROID in.	:	.196	.410	.288
MIN RADIUS	:	.589	.792	.712
MEAN RADIUS	:	1.249	1.155	1.083
MAX RADIUS	:	2.128	1.593	1.391
HORIZONTAL SPREAD	:	2.801	2.642	2.186
VERTICAL SPREAD	:	3.389	2.442	2.442
EXTREME SPREAD	:	3.492	2.806	2.516
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		7	

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CENTERFIRE PATTERNS # 4

POA



OF SHOTS= 10

IN CIR

1in = 1

2in = 2

3in = 7

HS= 2.747

VS= 2.710

GS= 3.100

CENTROID *

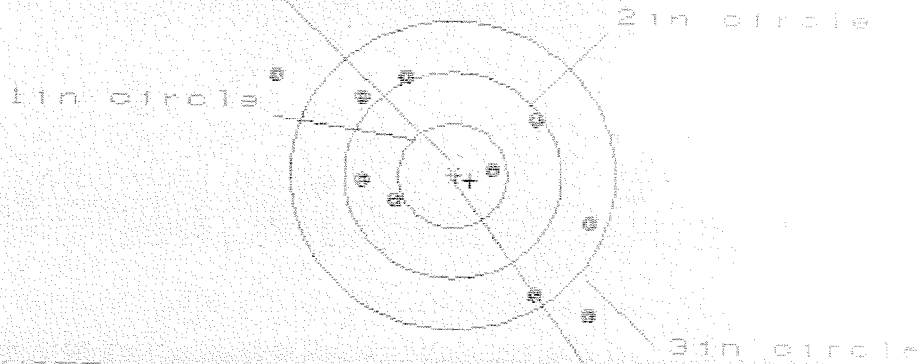
PATTERN #	4	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.367	1.509	1.096
MINIMUM X	-1.390	-1.238	-1.050
MAXIMUM Y	1.460	1.321	1.216
MINIMUM Y	-1.250	-.972	-1.077
CENTROID X	.039	-.103	-.291
CENTROID Y	.047	.186	.290
POA TO CENTROID in.	.061	.212	.411
MIN RADIUS	.170	.048	.257
MEAN RADIUS	1.166	1.061	.973
MAX RADIUS	1.789	1.725	1.537
HORIZONTAL SPREAD	2.747	2.747	2.146
VERTICAL SPREAD	2.710	2.293	2.293
EXTREME SPREAD	3.100	2.760	2.505
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	2		
NUMBER IN THREE INCH CIRCLE =	7		

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CENTERFIRE PATTERNS # 5

POA



OF SHOTS= 10

IN CIR

1in = 1

2in = 4

3in = 8

HS= 2.911

VS= 2.318

GS= 3.721

CENTROID *

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.247	1.062	1.171
MINIMUM X	:	-1.664	-1.068	-1.936
MAXIMUM Y	:	.985	1.078	.925
MINIMUM Y	:	-1.233	-1.223	-1.151
CENTROID X	:	-.162	.023	-.109
CENTROID Y	:	.046	-.064	.089
POA TO CENTROID in.	:	.168	.068	.141
MIN RADIUS	:	.396	.257	.341
MEAN RADIUS	:	1.143	1.044	.955
MAX RADIUS	:	1.934	1.620	1.348
HORIZONTAL SPREAD	:	2.911	2.130	2.107
VERTICAL SPREAD	:	2.318	2.301	2.076
EXTREME SPREAD	:	3.721	2.936	2.433
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	