

C6349020

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5715**

\*Includes 1 in chamber.

*Remington*

## Repair Inquiry

Repair Number: RE00126707

Serial: C6349020 Model M24 SWS Center Fire

Repairman:

Verify Repair

Status:

New 3/14/2007 2:49:12 PM

## Address Information

Customer:

Received From

Return To:

Received From

Name: TRANSPORTATION OFFICE

TRANSPORTATION OFFICE

Address 1: BLDG 330

BLDG 330

Address 2: 4885 CHILES AVE

PO Box:

4885 CHILES AVE

PO Box:

City: FORT CARSON

FORT CARSON

State: CO

Zip Code: 80913

Country: US

State: CO

Zip Code: 80913

Country: US

FFL:

## Contact / Condition

## Problems

## Estimate

## History / Status

## Shipping / Billing

## Contact Information

Phone: NA

Fax:

Email:

Comments:

## Received Condition

Fair

Condition  
Notes:CSR  
Notes:

## Accessories Received

| Code | Desc                  | Qty |
|------|-----------------------|-----|
| A007 | With Stud             | 3   |
| A017 | Scope Base            | 1   |
| A026 | Scope                 | 1   |
| A045 | Bi Pod                | 1   |
| A057 | Fit and Rear Sgt Base | 2   |

Repair Search

Refresh

Close

nagletj

3/14/2007

3:06 PM

CAPS

NUM

INS

SCRL

start

6 Micro...

Arms Ser...

Part Sear...

2 Micro...

6 Inter...

3:06 PM

Serial Number: C6349020

Model: M24 SWS



RE00126707

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6349020.\_\_\_0  
FILE DATE AND TIME: 04/12/2007 23:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |       |
|-------------------------------------------------------------|-------|
| The Average X Centroid of the Five Target Set:              | 0.030 |
| The Average Y Centroid of the Five Target Set:              | 0.212 |
| The Average Point of Impact of the Five Target Set:         | 0.214 |
| The Average Mean Radius of the Five Target Set:             | 0.716 |
| The Distance from POA to Centroid Target #1:                | 0.786 |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.630 |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.715 |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.761 |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.793 |

SERIAL NUMBER: C6349020. \_\_0

TARGET NUMBER: 1

FILE DATE: 04/12/2007

FILE TIME: 23:52

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.908 | 0.486  |
| 2:     | -0.137 | 0.602  |
| 3:     | 0.222  | 0.463  |
| 4:     | 0.561  | 0.372  |
| 5:     | 0.805  | 0.010  |
| 6:     | 0.597  | -0.548 |
| 7:     | -0.297 | -0.223 |
| 8:     | 0.190  | 1.512  |
| 9:     | -0.157 | 1.867  |
| 10:    | -0.084 | 3.280  |

X CENTROID: 0.079

Y CENTROID: 0.782

POA TO CENTROID: 0.786

HORZ SPREAD: 1.713

VERT SPREAD: 3.828

GROUP SPREAD: 3.888

MIN RADIUS: 0.281

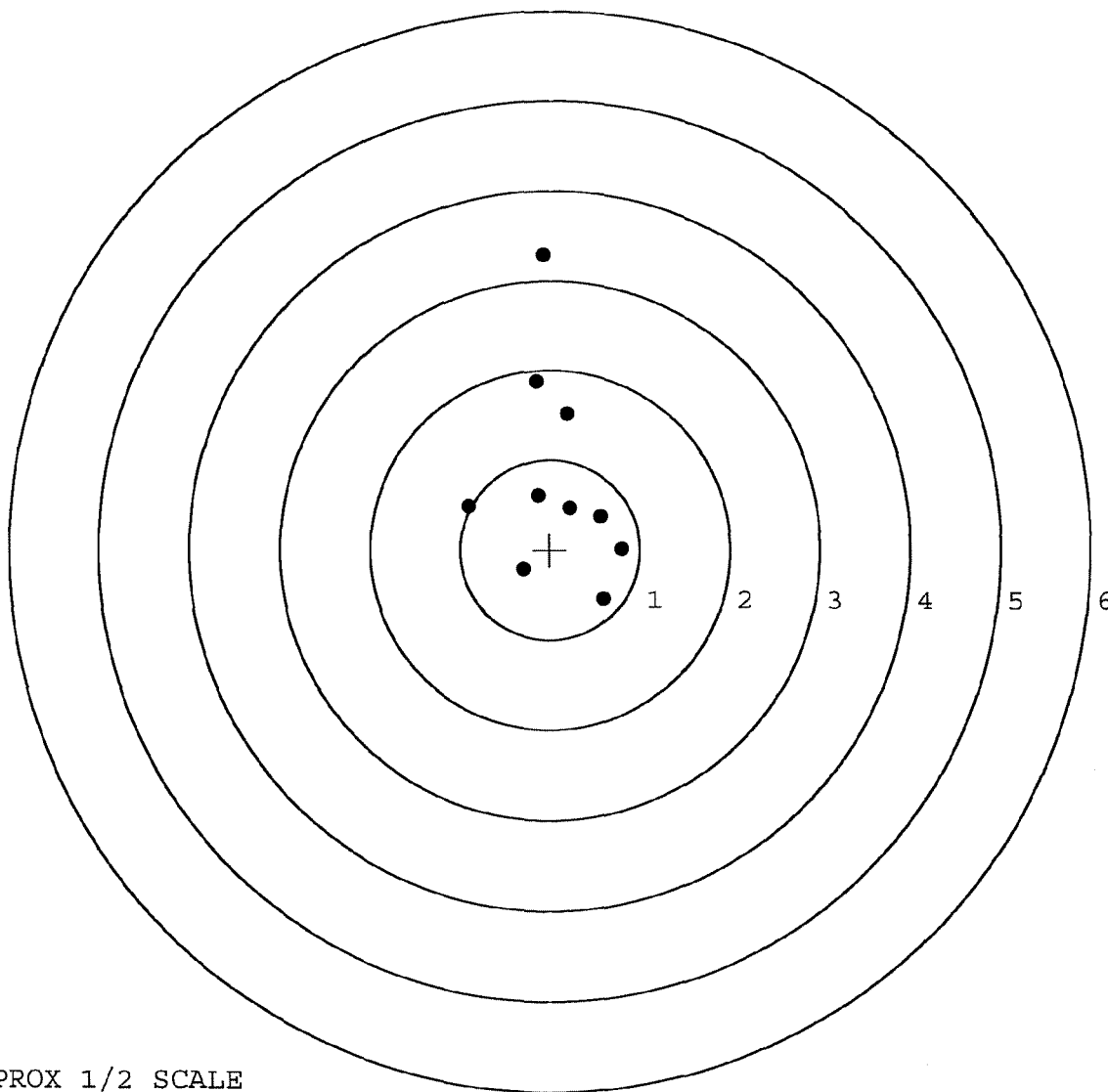
MAX RADIUS: 2.503

MEAN RADIUS: 1.021

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349020. \_\_0

TARGET NUMBER: 2

FILE DATE: 04/12/2007

FILE TIME: 23:52

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.327 | 0.413  |
| 2:     | 0.109  | 0.195  |
| 3:     | 0.116  | 0.705  |
| 4:     | 0.476  | 1.374  |
| 5:     | 0.562  | -0.289 |
| 6:     | 0.034  | -0.652 |
| 7:     | -0.170 | -0.414 |
| 8:     | -0.364 | -0.268 |
| 9:     | -1.599 | 0.394  |
| 10:    | 0.154  | 0.328  |

X CENTROID: -0.101

Y CENTROID: 0.179

POA TO CENTROID: 0.205

HORZ SPREAD: 2.161

VERT SPREAD: 2.026

GROUP SPREAD: 2.295

MIN RADIUS: 0.211

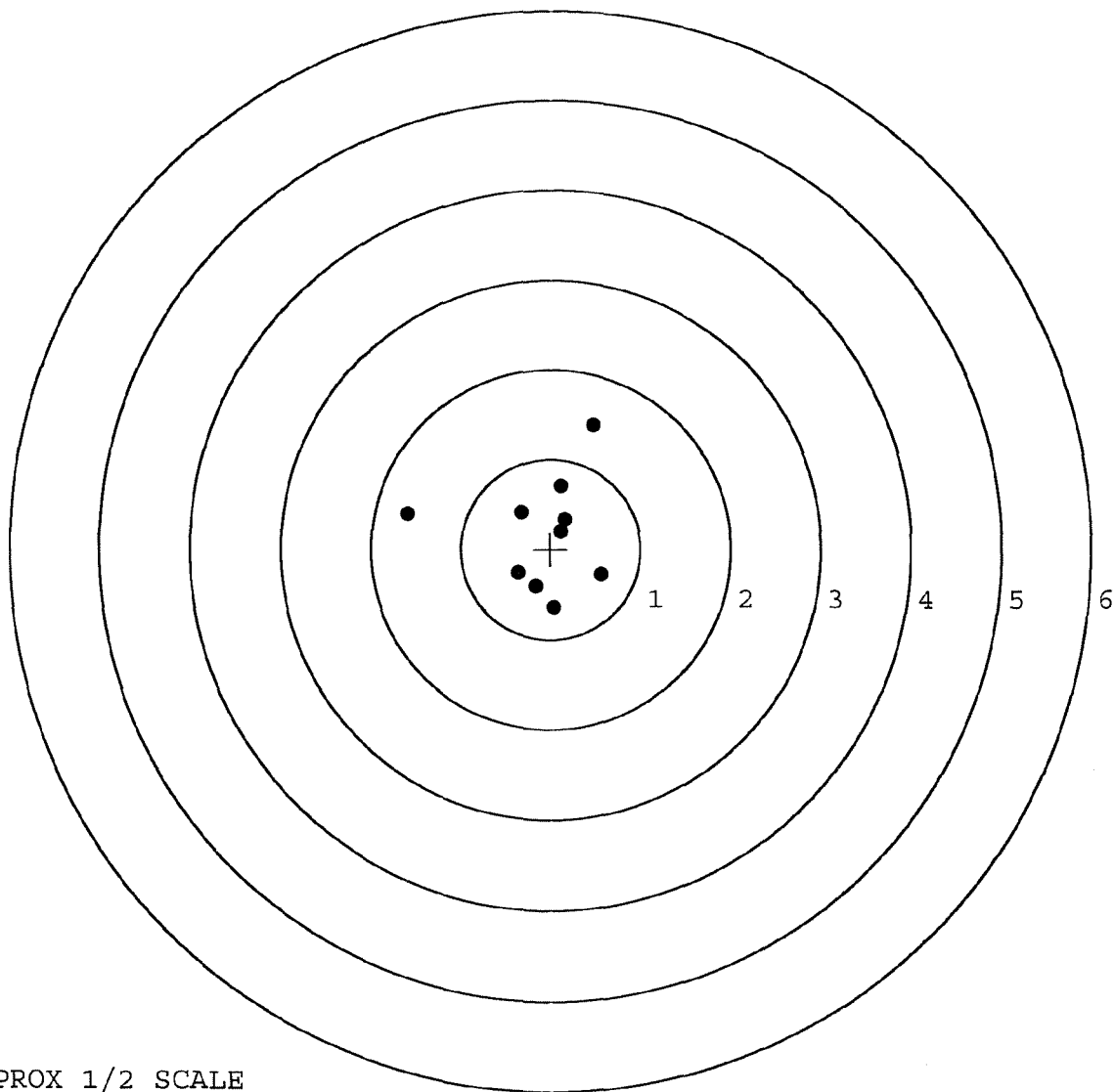
MAX RADIUS: 1.514

MEAN RADIUS: 0.701

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 8

# in 3 IN DIAMETER: 9

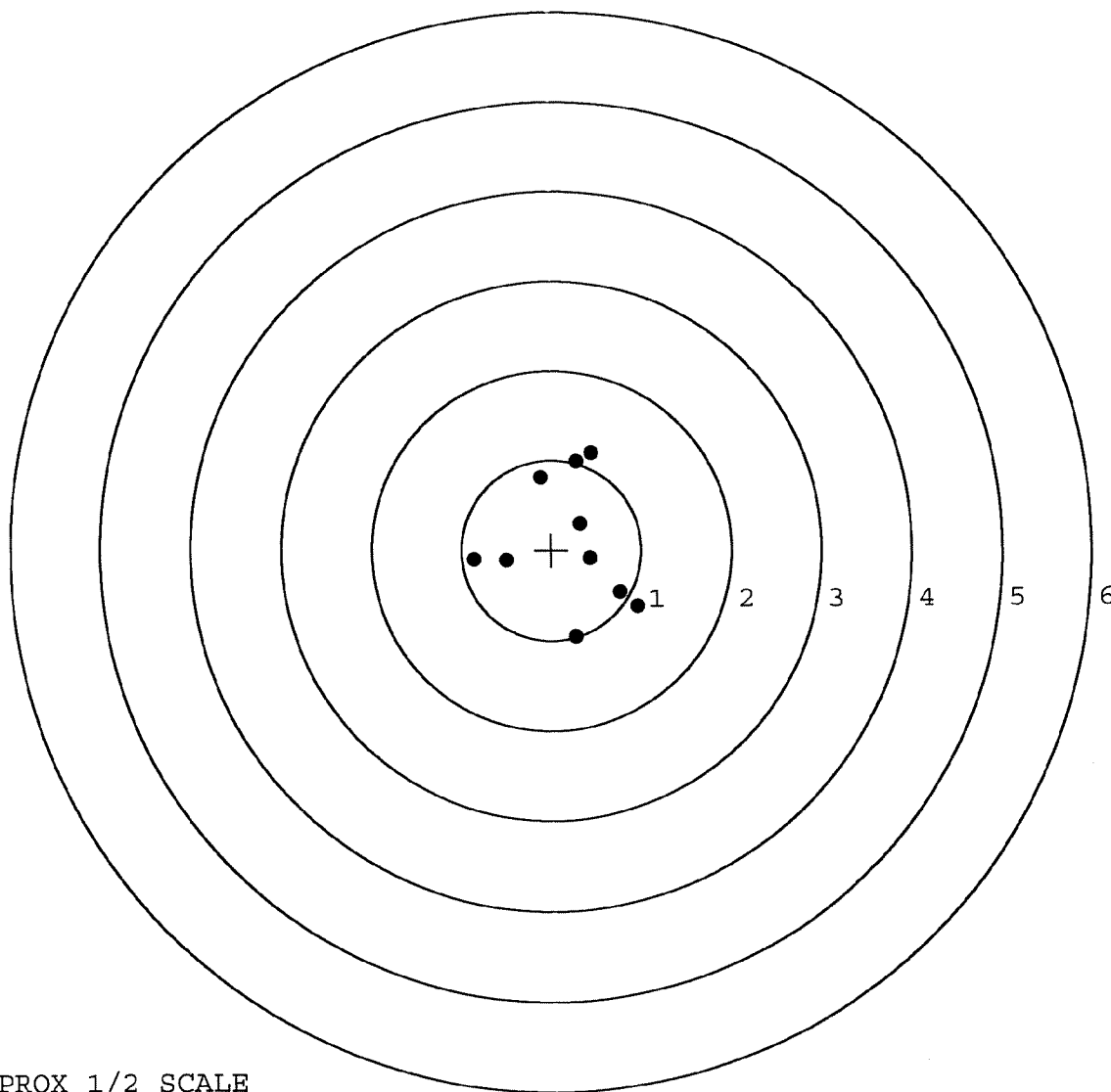


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349020. \_\_0  
TARGET NUMBER: 3  
FILE DATE: 04/12/2007  
FILE TIME: 23:52

X CENTROID: 0.199  
Y CENTROID: 0.077  
POA TO CENTROID: 0.214  
HORZ SPREAD: 1.824  
VERT SPREAD: 2.040  
GROUP SPREAD: 1.900  
MIN RADIUS: 0.248  
MAX RADIUS: 1.080  
MEAN RADIUS: 0.796  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 6  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.117 | 0.805  |
| 2:     | 0.281  | 0.986  |
| 3:     | 0.451  | 1.079  |
| 4:     | 0.430  | -0.094 |
| 5:     | 0.765  | -0.477 |
| 6:     | 0.959  | -0.638 |
| 7:     | 0.270  | -0.961 |
| 8:     | -0.505 | -0.115 |
| 9:     | -0.865 | -0.106 |
| 10:    | 0.322  | 0.292  |

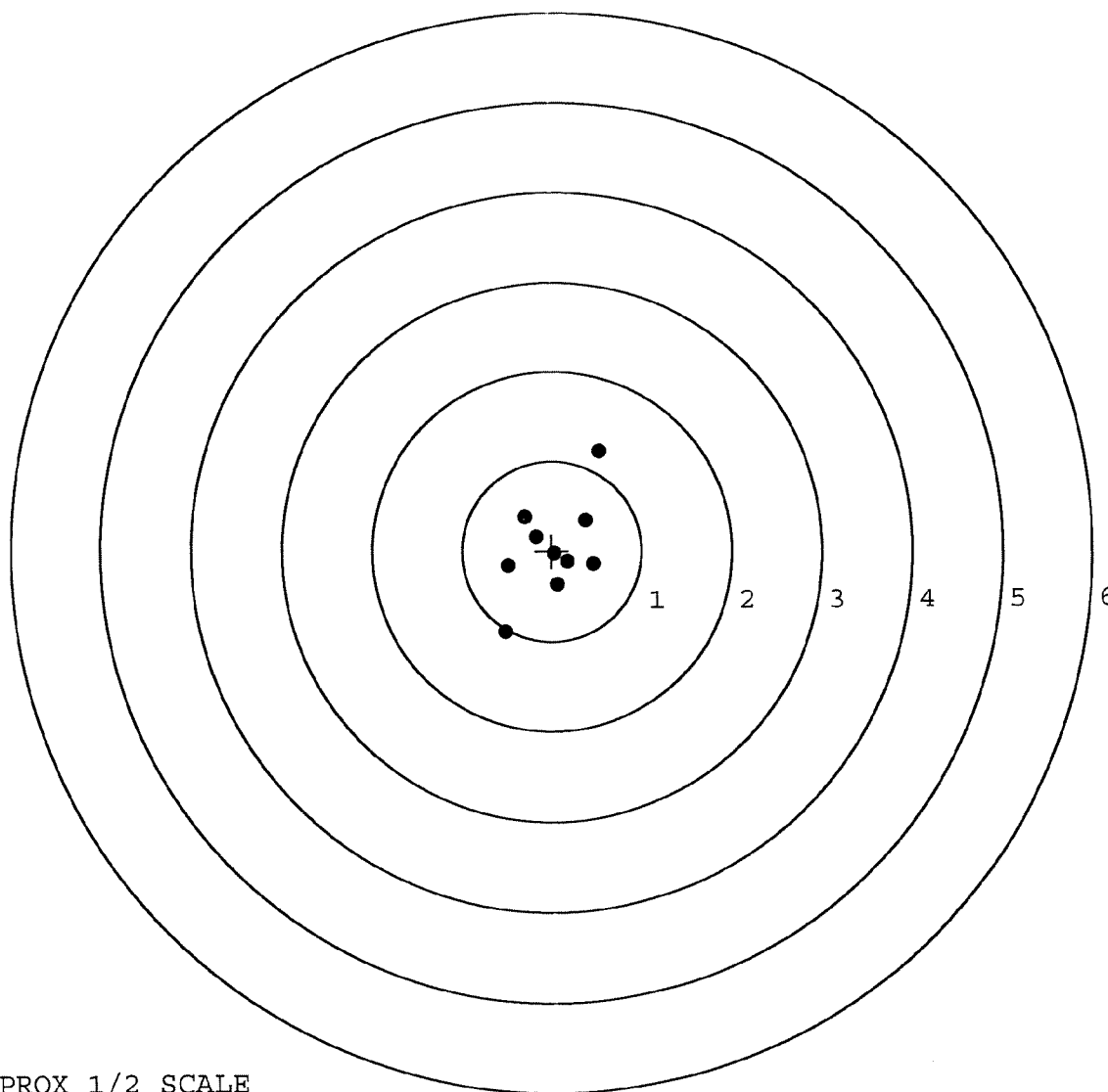


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349020. \_\_0  
TARGET NUMBER: 4  
FILE DATE: 04/12/2007  
FILE TIME: 23:52

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.305 | 0.379  |
| 2:     | -0.176 | 0.159  |
| 3:     | 0.029  | -0.029 |
| 4:     | 0.385  | 0.334  |
| 5:     | 0.534  | 1.101  |
| 6:     | -0.488 | -0.166 |
| 7:     | -0.523 | -0.898 |
| 8:     | 0.178  | -0.124 |
| 9:     | 0.462  | -0.147 |
| 10:    | 0.063  | -0.375 |

X CENTROID: 0.016  
Y CENTROID: 0.023  
POA TO CENTROID: 0.028  
HORZ SPREAD: 1.057  
VERT SPREAD: 1.999  
GROUP SPREAD: 2.261  
MIN RADIUS: 0.054  
MAX RADIUS: 1.196  
MEAN RADIUS: 0.515  
# IN 1 IN DIAMETER: 7  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349020.\_\_\_0

TARGET NUMBER: 5

FILE DATE: 04/12/2007

FILE TIME: 23:52

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.248  | -0.234 |
| 2:     | 0.802  | -0.066 |
| 3:     | 0.263  | 0.190  |
| 4:     | 0.191  | 0.445  |
| 5:     | -0.172 | 0.541  |
| 6:     | -0.321 | 0.233  |
| 7:     | -0.516 | 0.040  |
| 8:     | -0.599 | -0.342 |
| 9:     | -0.189 | -1.066 |
| 10:    | -0.156 | 0.252  |

X CENTROID: -0.045

Y CENTROID: -0.001

POA TO CENTROID: 0.045

HORZ SPREAD: 1.401

VERT SPREAD: 1.607

GROUP SPREAD: 1.607

MIN RADIUS: 0.276

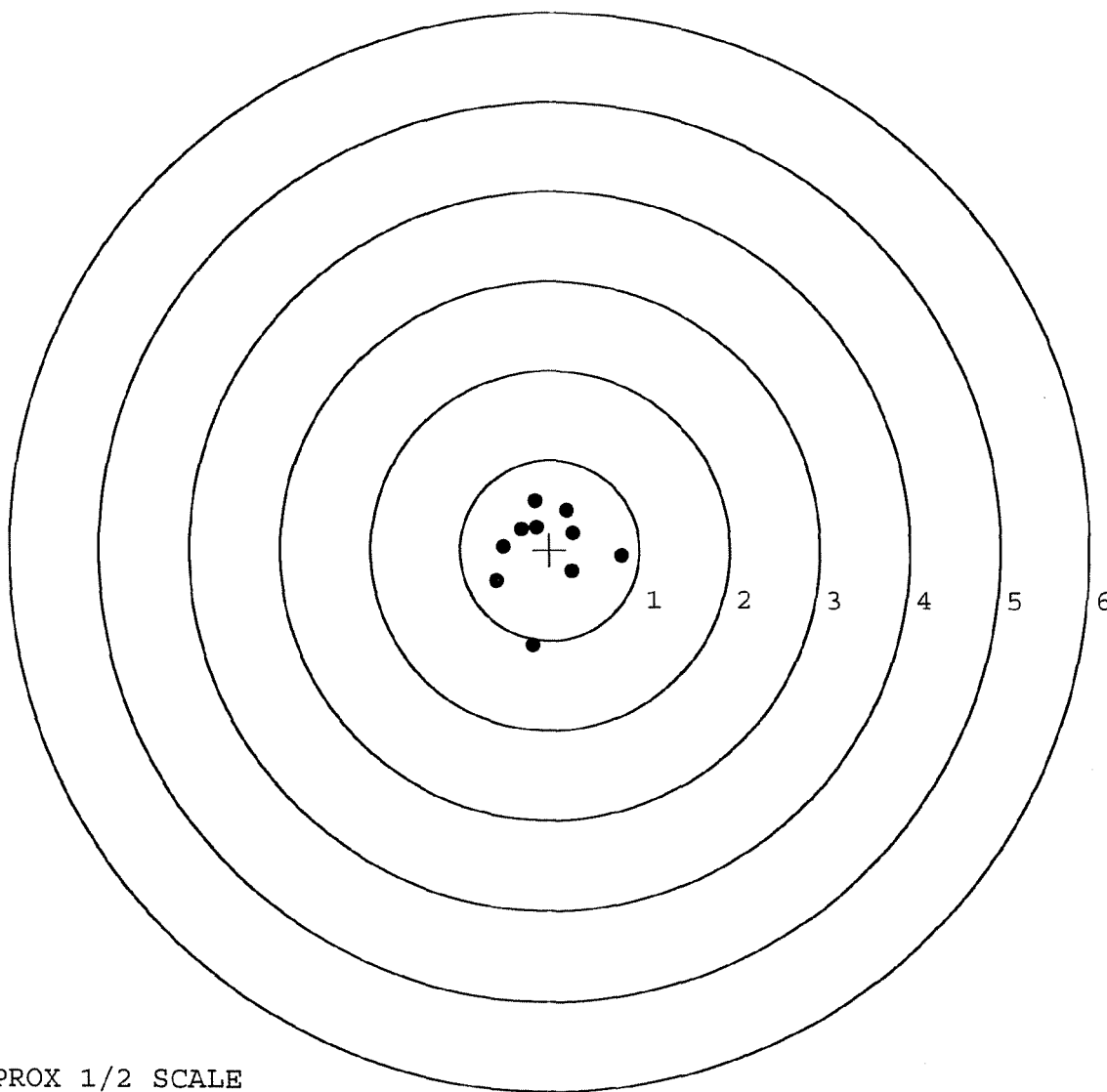
MAX RADIUS: 1.075

MEAN RADIUS: 0.548

# IN 1 IN DIAMETER: 5

# IN 2 IN DIAMETER: 9

# in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE



**M-24 INSPECTION CHECKLIST**  
**CONTRACT #: DAAE-20-02-C-0149**

|               |                      |                                                                                                                                                                        |                                      |
|---------------|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|
| R & E NUMBER  | 126707               |                                                                                                                                                                        |                                      |
| SERIAL NUMBER | C6349020             |                                                                                                                                                                        |                                      |
| LOG-IN DATE   | 3-14-07              |                                                                                                                                                                        |                                      |
| OPERATION #   | OPERATION NAME       | DATE                                                                                                                                                                   | INITIAL                              |
| 500           | DIS-ASSEMBLE GUN     | 3-28-07                                                                                                                                                                | RTZ                                  |
| 505           | RE-BARREL            | 4-3-07                                                                                                                                                                 | RTZ                                  |
| 560           | ASSEMBLE             | 4-3-07                                                                                                                                                                 | RTZ                                  |
| 600           | PROOF                | INSPECTED                                                                                                                                                              | 4-3-07 TRW                           |
| 605           | CHECK HEADSPACE      | APR 05 2007                                                                                                                                                            | 4-3-07 TRW                           |
| 610           | DIS-ASSEMBLE GUN     | OPERATOR                                                                                                                                                               | 4-4-07 RTZ                           |
| 612           | MAGNAFLUX            | APD                                                                                                                                                                    | 4-3-07 APD                           |
| 510           | DRILL AND TAP        |                                                                                                                                                                        | 4-4-07 TRW                           |
| 615           | ROLLMARK CALIBER     |                                                                                                                                                                        | 4-5-07 CW                            |
| 618           | ROTO-BLAST           |                                                                                                                                                                        | 4-5-07 WB                            |
| 620           | APPLY COATINGS       |                                                                                                                                                                        | 4/9/07 TRW                           |
| 625           | FINAL ASSEMBLY       |                                                                                                                                                                        | 4-9-07 RTZ                           |
| 640           | FUNCTION TEST AND    | PASS FAIL                                                                                                                                                              | 4/10/07 TRW                          |
| 650           | TARGET               | PASS FAIL                                                                                                                                                              | 4/10/07 TRW                          |
|               | MALFUNCTION          | CORRECTION                                                                                                                                                             |                                      |
|               | MALFUNCTION          | CORRECTION                                                                                                                                                             |                                      |
|               | MALFUNCTION          | CORRECTION                                                                                                                                                             |                                      |
|               | MALFUNCTION          | CORRECTION                                                                                                                                                             |                                      |
| 670           | FINAL INSPECTION     |                                                                                                                                                                        | 4-18-07 RTZ                          |
|               | A) HEADSPACE         | PASS FAIL                                                                                                                                                              | 4-18-07 RTZ                          |
|               | B) TRIGGER PULL      | <div style="border: 1px solid black; padding: 2px; display: inline-block;">           +/- .5 LBS<br/>           MIN 2.50 LBS<br/>           MAX 4.0 LBS         </div> | 2.64 2.77 2.59 2.76 2.62 4-17-07 TRW |
| 680           | F) SAFETY ON FORCE   | <div style="border: 1px solid black; padding: 2px; display: inline-block;">           2 LBS MIN<br/>           10 LBS MAX         </div>                               | 5.25 5.25 4.75 4-17-07 TRW           |
|               | G) SAFETY OFF FORCE  | <div style="border: 1px solid black; padding: 2px; display: inline-block;">           2 LBS<br/>           MIN         </div>                                          | 2.25 2.75 2.75 4-17-07 TRW           |
|               | I) FIRING PIN INDENT | .020                                                                                                                                                                   | .0235 .0235 .0235 4-17-07 TRW        |
| 690           | PACK                 |                                                                                                                                                                        | 4-18-07 RTZ                          |

Repair Inquiry

Repair Number: **RE00083266**

Serial: C6349020 Model: M24 SWS Center Fire  
Caliber: 7.62 NATO Produced: 06/19/1990

Repairman:

Status:

Closed 7/29/2004 7:56:27 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: **TRANSPORTATION OFFICE**

**TRANSPORTATION OFFICE**

Address 1: **BLDG 330**

**BLDG 330**

Address 2: **4885 CHILES AVE**

PO Box:

**4885 CHILES AVE**

PO Box:

City: **FORT CARSON**

**FORT CARSON**

State: **CO**

Zip Code: **80913**

Country: **US**

State: **CO**

Zip Code: **80913**

Country: **US**

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: **719 526 4211**

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

| Code | Desc                | Qty |
|------|---------------------|-----|
| A006 | Sling Strap         | 1   |
| A007 | With Stud           | 3   |
| A008 | With Swivel         | 2   |
| A016 | Scope Rings         | 2   |
| A017 | Scope Base          | 1   |
| A026 | Scope               | 1   |
| A042 | Adjustable Butt Pad | 1   |
| A045 | Bi Pod              | 1   |

Repair Search

Refresh

Close

hagletj

7/30/2004

1:40 PM

CAPS

NUM

INS

ECPL

start

3

3

2

2

2

4:11:55

3

3

3

3

Serial Number: **C6349020**

Model: **M24 SWS**



**RE00083266**

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6349020.\_\_0

FILE DATE AND TIME: 11/27/2001 02:14

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |       |
|-------------------------------------------------------------|-------|
| The Average X Centroid of the Five Target Set:              | 0.015 |
| The Average Y Centroid of the Five Target Set:              | 0.083 |
| The Average Point of Impact of the Five Target Set:         | 0.085 |
| The Average Mean Radius of the Five Target Set:             | 1.000 |
| The Distance from POA to Centroid Target #1:                | 0.139 |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.173 |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.067 |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.407 |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.273 |

SERIAL NUMBER: C6349020. \_\_0

TARGET NUMBER: 1

FILE DATE: 11/27/2001

FILE TIME: 02:14

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.654  | 1.113  |
| 2:     | 0.324  | 0.810  |
| 3:     | 0.033  | 0.927  |
| 4:     | -0.404 | 0.516  |
| 5:     | -0.305 | 0.101  |
| 6:     | 0.520  | 0.272  |
| 7:     | 0.454  | -0.504 |
| 8:     | 0.359  | -1.150 |
| 9:     | -0.908 | -0.548 |
| 10:    | -1.052 | -0.186 |

X CENTROID: -0.032

Y CENTROID: 0.135

POA TO CENTROID: 0.139

HORZ SPREAD: 1.706

VERT SPREAD: 2.263

GROUP SPREAD: 2.282

MIN RADIUS: 0.275

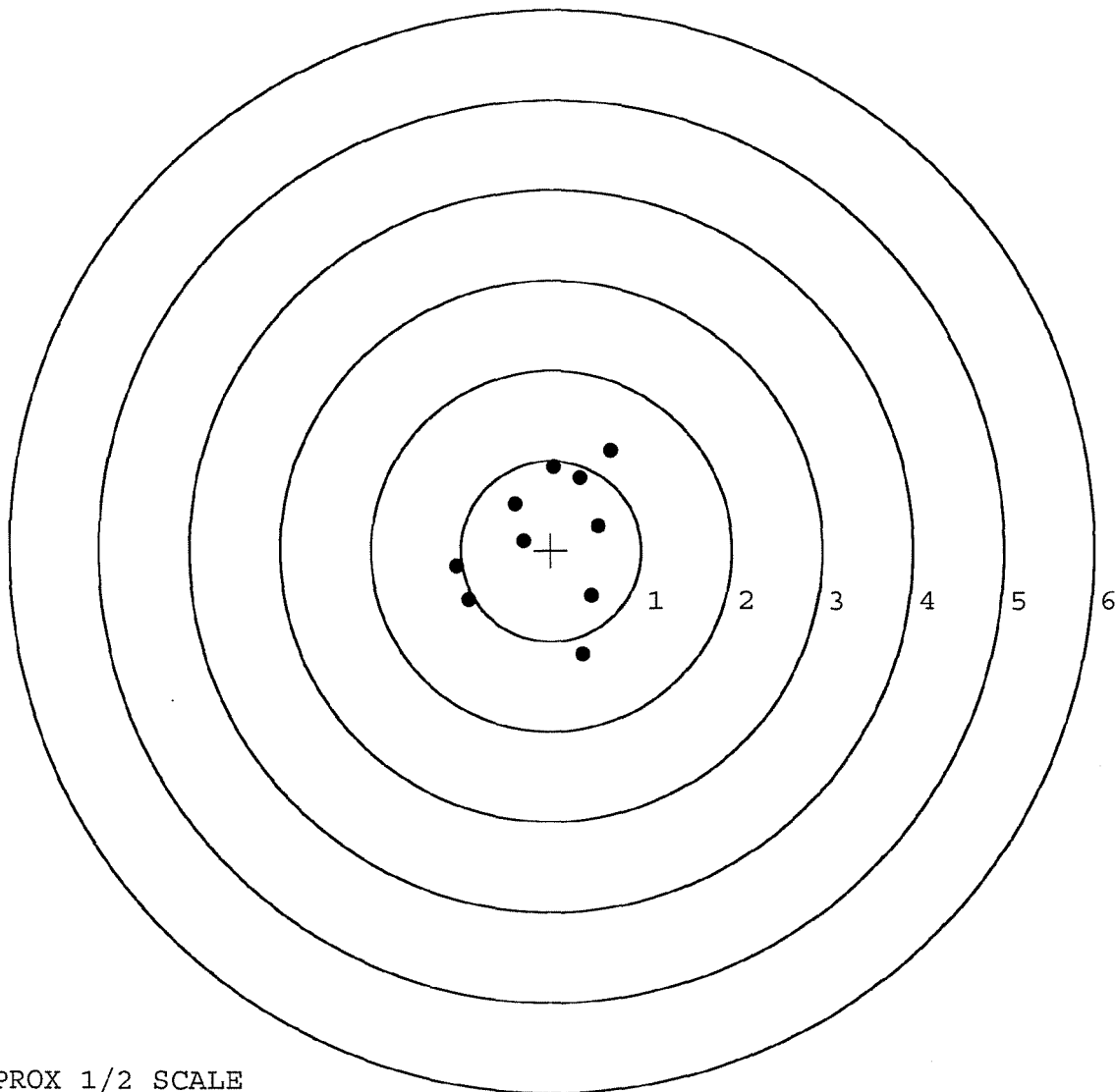
MAX RADIUS: 1.343

MEAN RADIUS: 0.845

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 6

# in 3 IN DIAMETER: 10

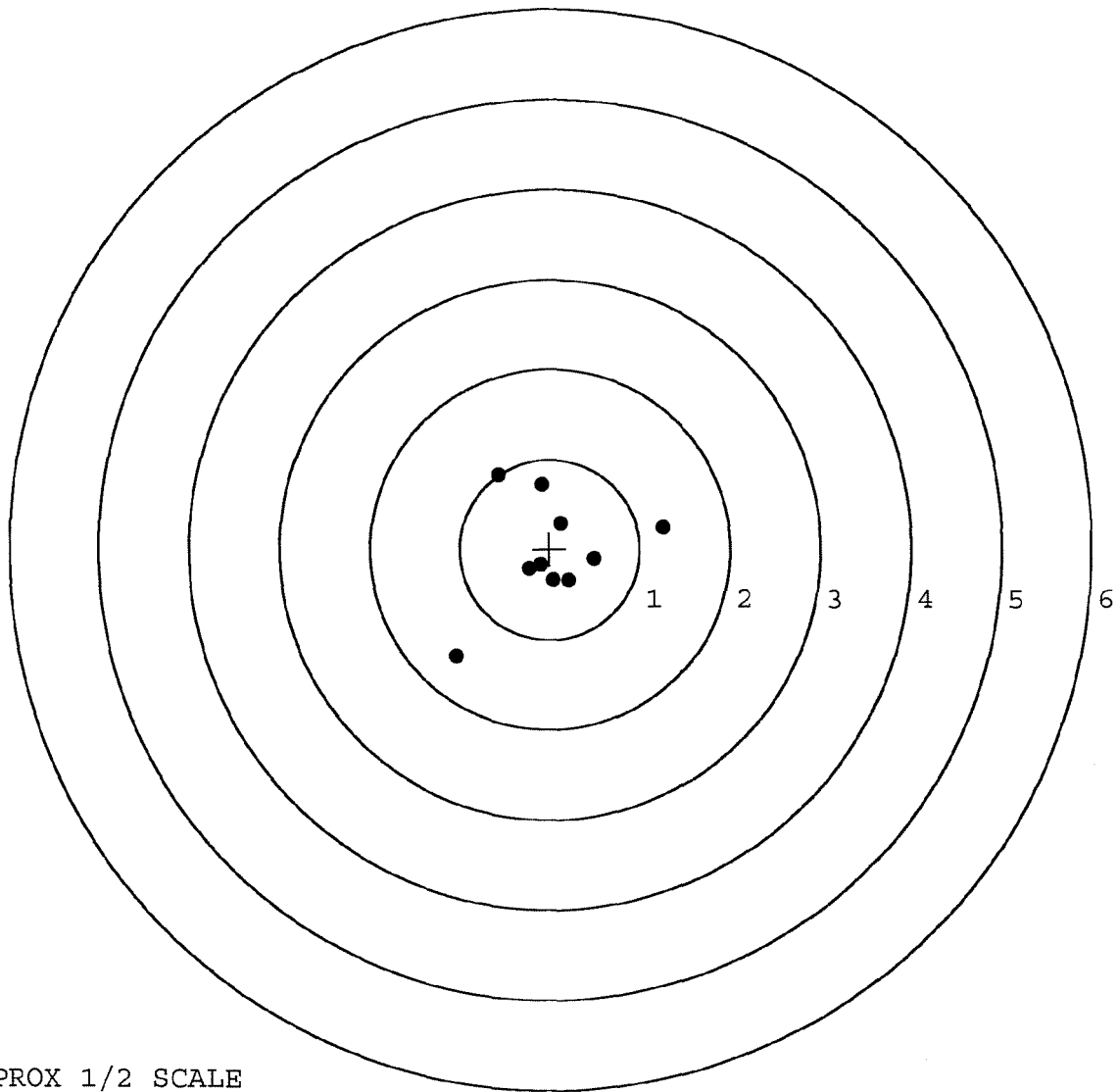


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349020. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 11/27/2001  
FILE TIME: 02:14

X CENTROID: 0.011  
Y CENTROID: -0.033  
POA TO CENTROID: 0.035  
HORZ SPREAD: 2.295  
VERT SPREAD: 2.023  
GROUP SPREAD: 2.705  
MIN RADIUS: 0.185  
MAX RADIUS: 1.557  
MEAN RADIUS: 0.667  
# IN 1 IN DIAMETER: 6  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.571 | 0.833  |
| 2:     | -0.093 | 0.715  |
| 3:     | 1.265  | 0.241  |
| 4:     | 0.121  | 0.293  |
| 5:     | 0.496  | -0.113 |
| 6:     | 0.215  | -0.352 |
| 7:     | 0.044  | -0.353 |
| 8:     | -0.104 | -0.177 |
| 9:     | -0.231 | -0.224 |
| 10:    | -1.030 | -1.190 |

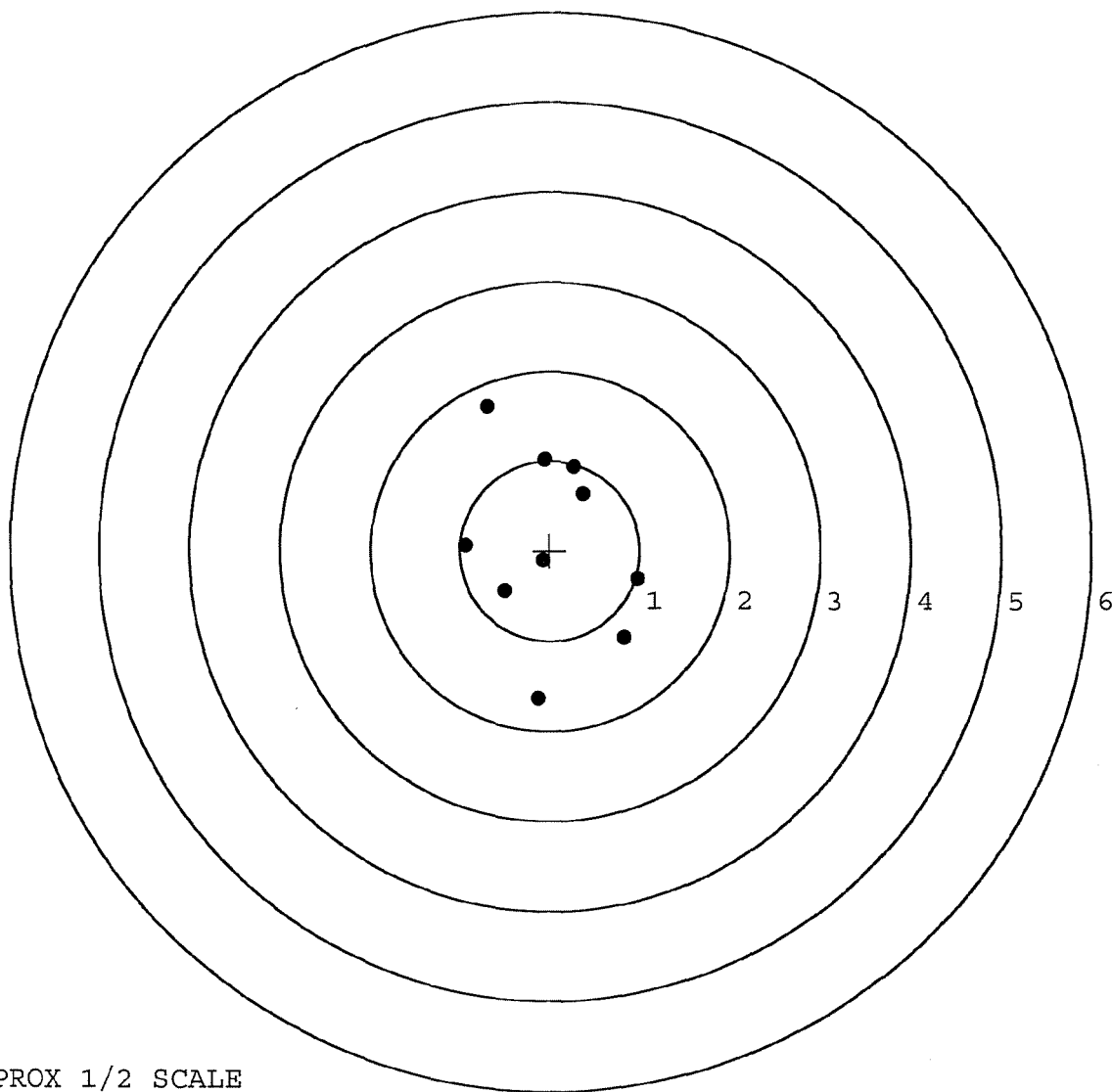


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349020. \_\_0  
TARGET NUMBER: 3  
FILE DATE: 11/27/2001  
FILE TIME: 02:14

X CENTROID: 0.005  
Y CENTROID: 0.080  
POA TO CENTROID: 0.080  
HORZ SPREAD: 1.915  
VERT SPREAD: 3.244  
GROUP SPREAD: 3.293  
MIN RADIUS: 0.205  
MAX RADIUS: 1.726  
MEAN RADIUS: 1.015  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 6  
# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.700 | 1.604  |
| 2:     | -0.062 | 1.012  |
| 3:     | 0.267  | 0.940  |
| 4:     | 0.372  | 0.638  |
| 5:     | 0.980  | -0.308 |
| 6:     | 0.831  | -0.961 |
| 7:     | -0.133 | -1.640 |
| 8:     | -0.074 | -0.109 |
| 9:     | -0.498 | -0.442 |
| 10:    | -0.935 | 0.066  |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349020. 0

TARGET NUMBER: 4

FILE DATE: 11/27/2001

FILE TIME: 02:14

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.237  | 2.305  |
| 2:     | -1.439 | 0.060  |
| 3:     | 0.258  | 0.757  |
| 4:     | 0.796  | 0.126  |
| 5:     | 1.382  | -0.155 |
| 6:     | 0.093  | 0.148  |
| 7:     | 0.069  | -0.135 |
| 8:     | -0.216 | -0.691 |
| 9:     | 0.150  | -2.071 |
| 10:    | 1.478  | -1.592 |

X CENTROID: 0.281

Y CENTROID: -0.125

POA TO CENTROID: 0.307

HORZ SPREAD: 2.917

VERT SPREAD: 4.376

GROUP SPREAD: 4.377

MIN RADIUS: 0.212

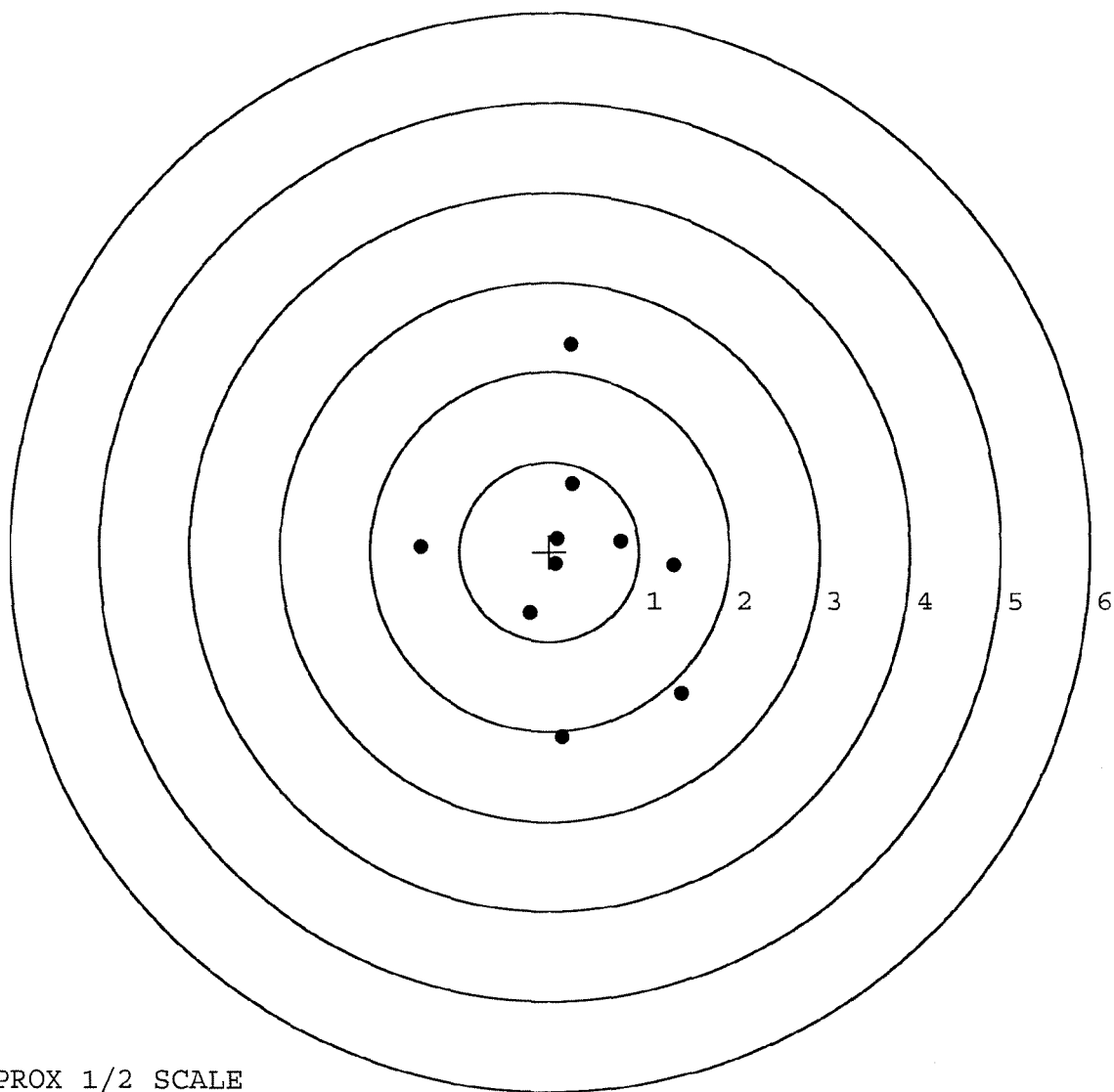
MAX RADIUS: 2.430

MEAN RADIUS: 1.186

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349020. \_\_0

TARGET NUMBER: 5

FILE DATE: 11/27/2001

FILE TIME: 02:14

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 2.102  | 1.265  |
| 2:     | 0.801  | 0.984  |
| 3:     | -0.019 | 1.414  |
| 4:     | -1.647 | 1.176  |
| 5:     | -1.630 | 0.301  |
| 6:     | -0.503 | 0.552  |
| 7:     | 0.181  | 0.279  |
| 8:     | 0.412  | 0.244  |
| 9:     | -1.211 | -1.028 |
| 10:    | -0.364 | -1.589 |

X CENTROID: -0.188

Y CENTROID: 0.360

POA TO CENTROID: 0.406

HORZ SPREAD: 3.749

VERT SPREAD: 3.003

GROUP SPREAD: 4.029

MIN RADIUS: 0.369

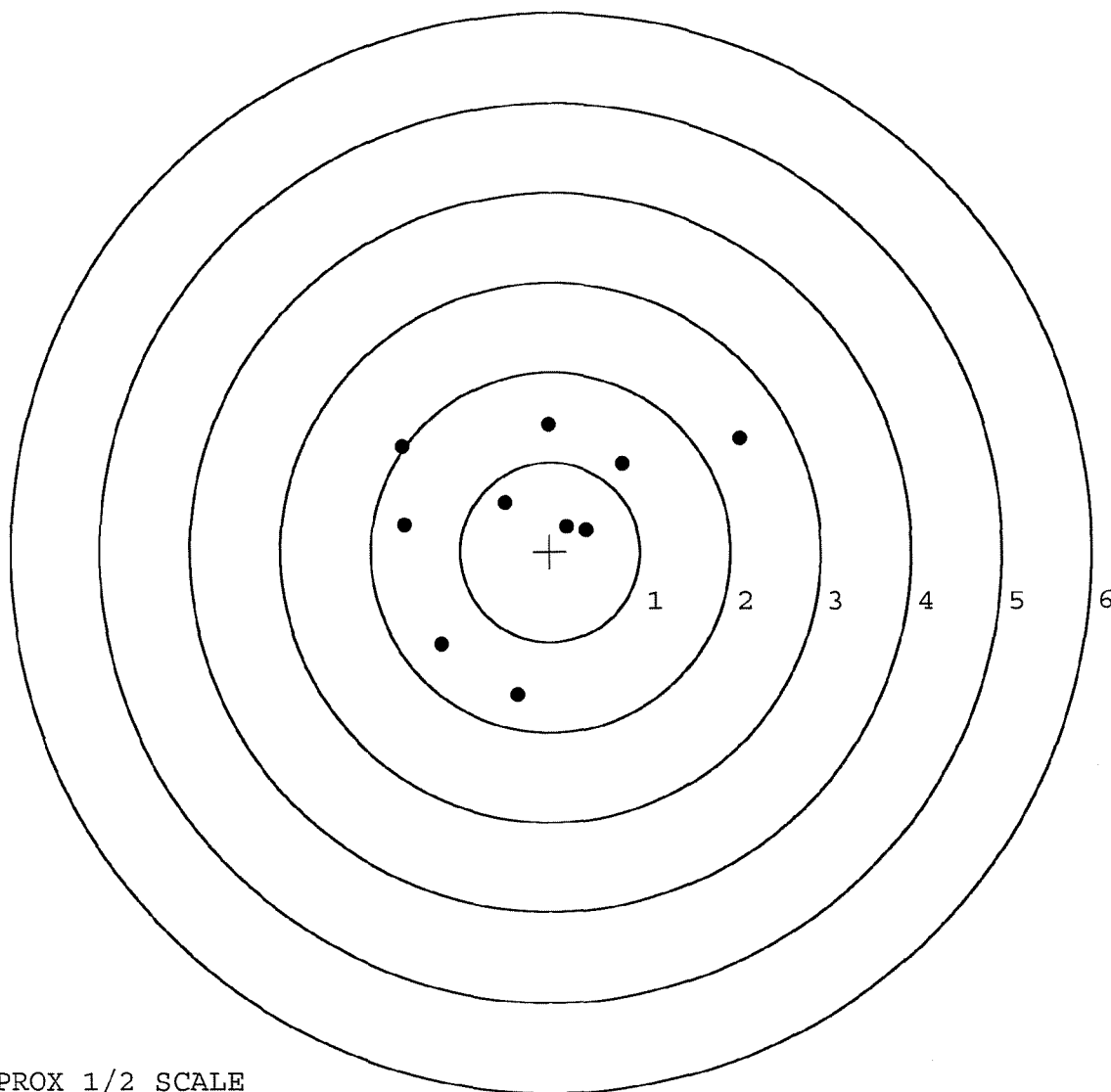
MAX RADIUS: 2.462

MEAN RADIUS: 1.285

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE



FINAL INSPECTION CHECKLIST M-24 REPAIRS  
CONTRACT #: DAAE-20-02-D-0127

SERIAL # C 6349020

INSPECTED BY: RTZ

DATE REC'D: 7-28-04

DATE RET'D: 8-17-04

ITEM

BARREL ASSEMBLY

☒ BARREL  
☒ RECEIVER  
☒ FRONT SIGHT BASE  
☒ REAR SIGHT BASE  
☒ SCREWS  
☒ FINISH

SCOPE ASSEMBLY

☒ SCOPE  
☒ SCOPE RINGS  
☒ MOUNTING SCREWS  
☒ MOUNTING BASE  
☒ SCREWS  
☒ FINISH  
☒ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK  
☒ SLING AWIVEL STUDS  
☒ ADJUSTABLE  
☒ BUTT PLATE  
☒ LOCK NUTS  
☒ BARREL CLEARANCE  
☒ COLOR / FINISH

SYSTEMS CASE

☐ SCOPE CASE  
☐ IRON SIGHTS  
☐ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION  
☒ RE-SET TO FACTORY SPECS

COMMENTS:

**M-24 INSPECTION CHECKLIST**  
**CONTRACT #: DAAE-20-02-D-0127**

|                     |                    |           |         |
|---------------------|--------------------|-----------|---------|
| R & E NUMBER        | 83266              |           |         |
| SERIAL NUMBER       | C10349020          |           |         |
| LOG-IN DATE         | 7-29-04            |           |         |
| INSPECT AND VERIFY: |                    |           |         |
| OPERATION #         | OPERATION NAME     | DATE      | INITIAL |
| 550                 | DIS-ASSEMBLE GUN   | 8-9-04    | RTL     |
| 560 A               | RE-BARREL          | 8-9-04    | RTL     |
| B                   | DRILL AND TAP      | 8-9-04    | TRW     |
| 575                 | ASSEMBLE           | 8-10-04   | RTL     |
| 600                 | PROOF              | 8-10-04   | RTL     |
| 605                 | CHECK HEADSPACE    | 8-10-04   | RTL     |
| 610                 | DIS-ASSEMBLE GUN   | 8-10-04   | RTL     |
| 612                 | MAGNAFLUX OPERATOR |           |         |
| 615                 | ROLLMARK CALIBER   | 8/11/04   | SB      |
| 618                 | ROTO-BLAST         | 8/12/04   | DG      |
| 620                 | APPLY COATINGS     | 8/12      | H/O     |
| 625 A               | FINAL ASSEMBLY     | 8-13-04   | RW      |
| B                   | TRIGGER PULL TEST  |           |         |
| C                   | SAFETY "ON" FORCE  |           |         |
| D                   | SAFETY "OFF" FORCE |           |         |
| E                   | FIRING PIN INDENT  |           |         |
| 640                 | TARGET             | 8-16-04   | AC      |
| 655                 | FINAL INSPECT      | 8-17-04   | RTL     |
| 660                 | PACK               | 8-17-04   | DA      |
|                     |                    | SHIP DATE |         |
| QAR INSPECTION DATE |                    |           |         |

**Arms Services Repair & Estimate System**

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

---

**Repair Inquiry**

Repair Number: **RE00035075** Serial: C6349020 Model 700 Center Fire Caliber 7.62 NATO SWS M24 Repairman: Status: Closed 11/25/01 7:16:01 AM

Verify Repair

**Address Information**

Customer: ☒ Received From Return To: ☒ Received From

Name: **TRANSPORTATION OFFICER** **TRANSPORTATION OFFICER**

Address 1: **BLDG 330** **BLDG 330**

Address 2: **4851 CHILES AVE** **4851 CHILES AVE** PO Box: **PO Box**

City: **FORT CARSON** **FORT CARSON**

State: **CO** Zip Code: **80913** Country: **US** State: **CO** Zip Code: **80913** Country: **US**

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

**Contact / Condition** **Problems** **Estimate** **History / Status** **Shipping / Billing**

**Contact Information**

Phone:

Fax:

Email:

Comments:

**Received Condition**

Condition: **Fair**

Notes:

CSR Notes:

**Accessories Received**

| Code | Desc           | Qty |
|------|----------------|-----|
| A007 | With Stud      | 3   |
| A010 | Hard Case      | 1   |
| A016 | Scope Mounts   | 2   |
| A017 | Scope Base     | 1   |
| A026 | Scope          | 1   |
| X001 | Deployment Kit | 1   |

**Repair Search** **Refresh** **Close**

radel 11/25/01 7:41 AM CAPS NUM INS SFI

Start Inb Cal RE Ar E Tho Rac SW Isra 7:41 AM

Serial Number: **C6349020**

Model: **700**



**RE00035075**

(No Bolt)  
BOB

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6349020.\_\_0  
FILE DATE AND TIME: 11/27/2001 02:14

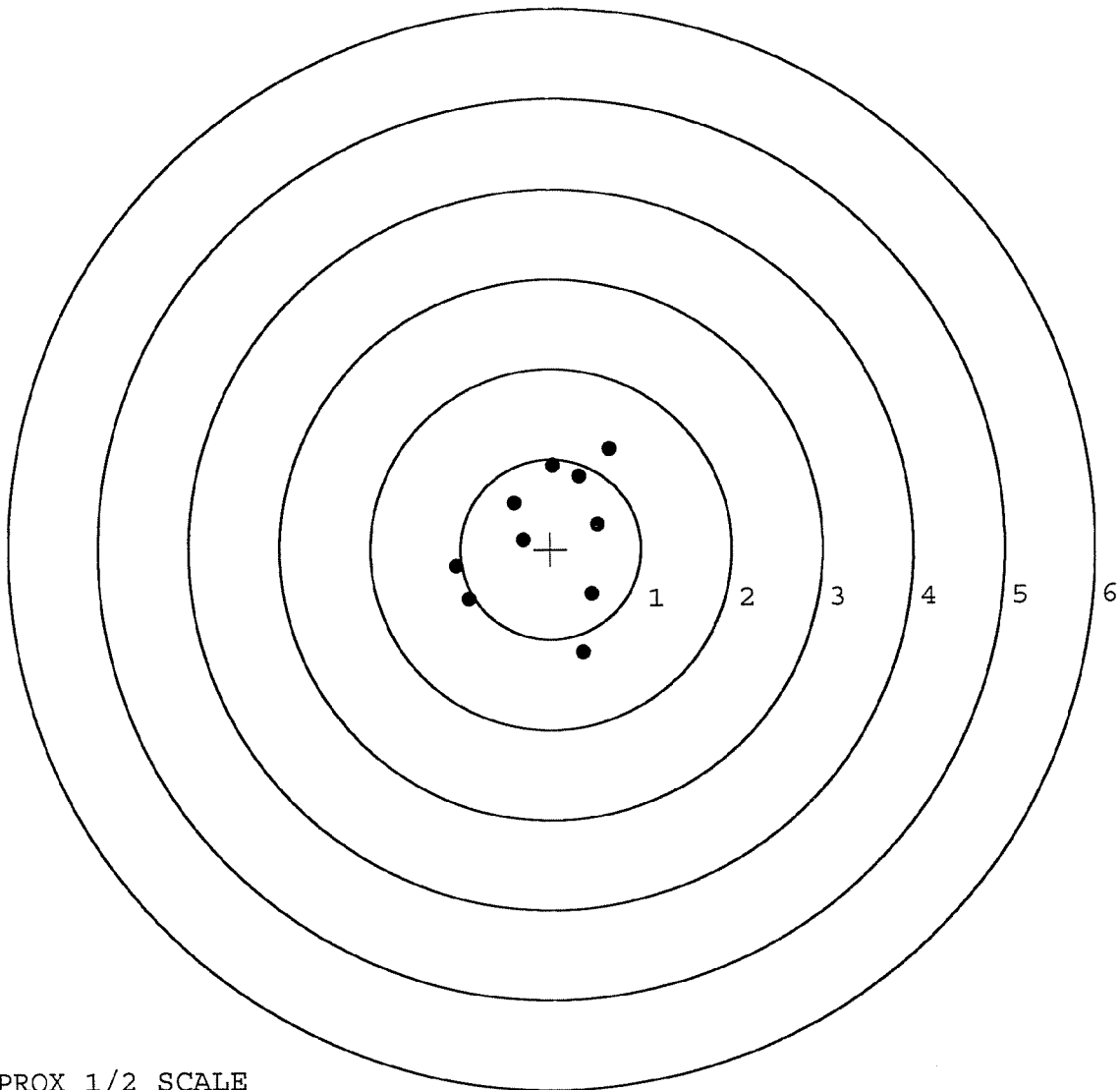
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |       |
|-------------------------------------------------------------|-------|
| The Average X Centroid of the Five Target Set:              | 0.015 |
| The Average Y Centroid of the Five Target Set:              | 0.083 |
| The Average Point of Impact of the Five Target Set:         | 0.085 |
| The Average Mean Radius of the Five Target Set:             | 1.000 |
| The Distance from POA to Centroid Target #1:                | 0.139 |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.173 |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.067 |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.407 |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.273 |

SERIAL NUMBER: C6349020.\_\_\_0  
TARGET NUMBER: 1  
FILE DATE: 11/27/2001  
FILE TIME: 02:14

X CENTROID: -0.032  
Y CENTROID: 0.135  
POA TO CENTROID: 0.139  
HORZ SPREAD: 1.706  
VERT SPREAD: 2.263  
GROUP SPREAD: 2.282  
MIN RADIUS: 0.275  
MAX RADIUS: 1.343  
MEAN RADIUS: 0.845  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 6  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.654  | 1.113  |
| 2:     | 0.324  | 0.810  |
| 3:     | 0.033  | 0.927  |
| 4:     | -0.404 | 0.516  |
| 5:     | -0.305 | 0.101  |
| 6:     | 0.520  | 0.272  |
| 7:     | 0.454  | -0.504 |
| 8:     | 0.359  | -1.150 |
| 9:     | -0.908 | -0.548 |
| 10:    | -1.052 | -0.186 |

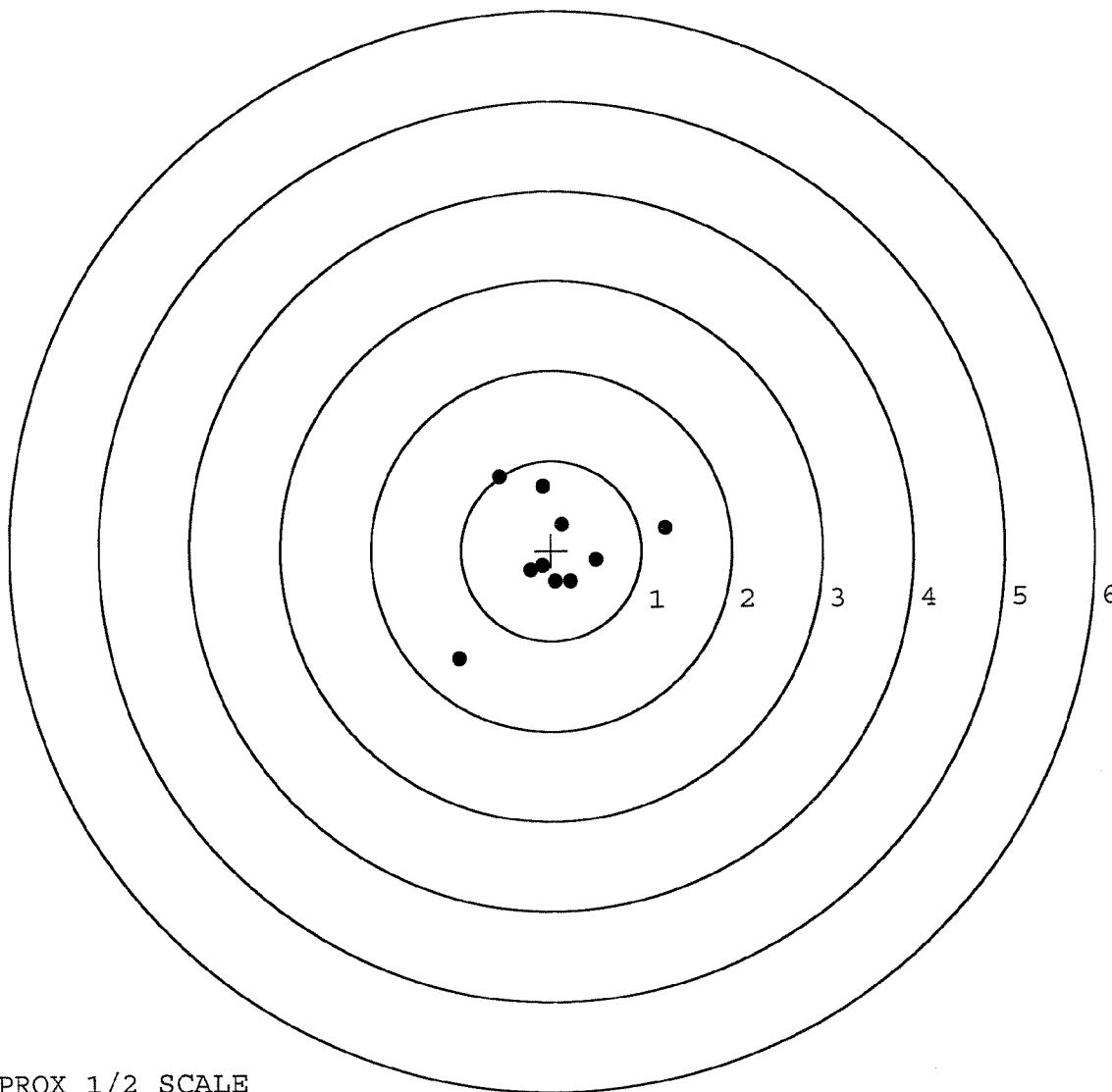


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349020.\_\_\_0  
TARGET NUMBER: 2  
FILE DATE: 11/27/2001  
FILE TIME: 02:14

X CENTROID: 0.011  
Y CENTROID: -0.033  
POA TO CENTROID: 0.035  
HORZ SPREAD: 2.295  
VERT SPREAD: 2.023  
GROUP SPREAD: 2.705  
MIN RADIUS: 0.185  
MAX RADIUS: 1.557  
MEAN RADIUS: 0.667  
# IN 1 IN DIAMETER: 6  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.571 | 0.833  |
| 2:     | -0.093 | 0.715  |
| 3:     | 1.265  | 0.241  |
| 4:     | 0.121  | 0.293  |
| 5:     | 0.496  | -0.113 |
| 6:     | 0.215  | -0.352 |
| 7:     | 0.044  | -0.353 |
| 8:     | -0.104 | -0.177 |
| 9:     | -0.231 | -0.224 |
| 10:    | -1.030 | -1.190 |

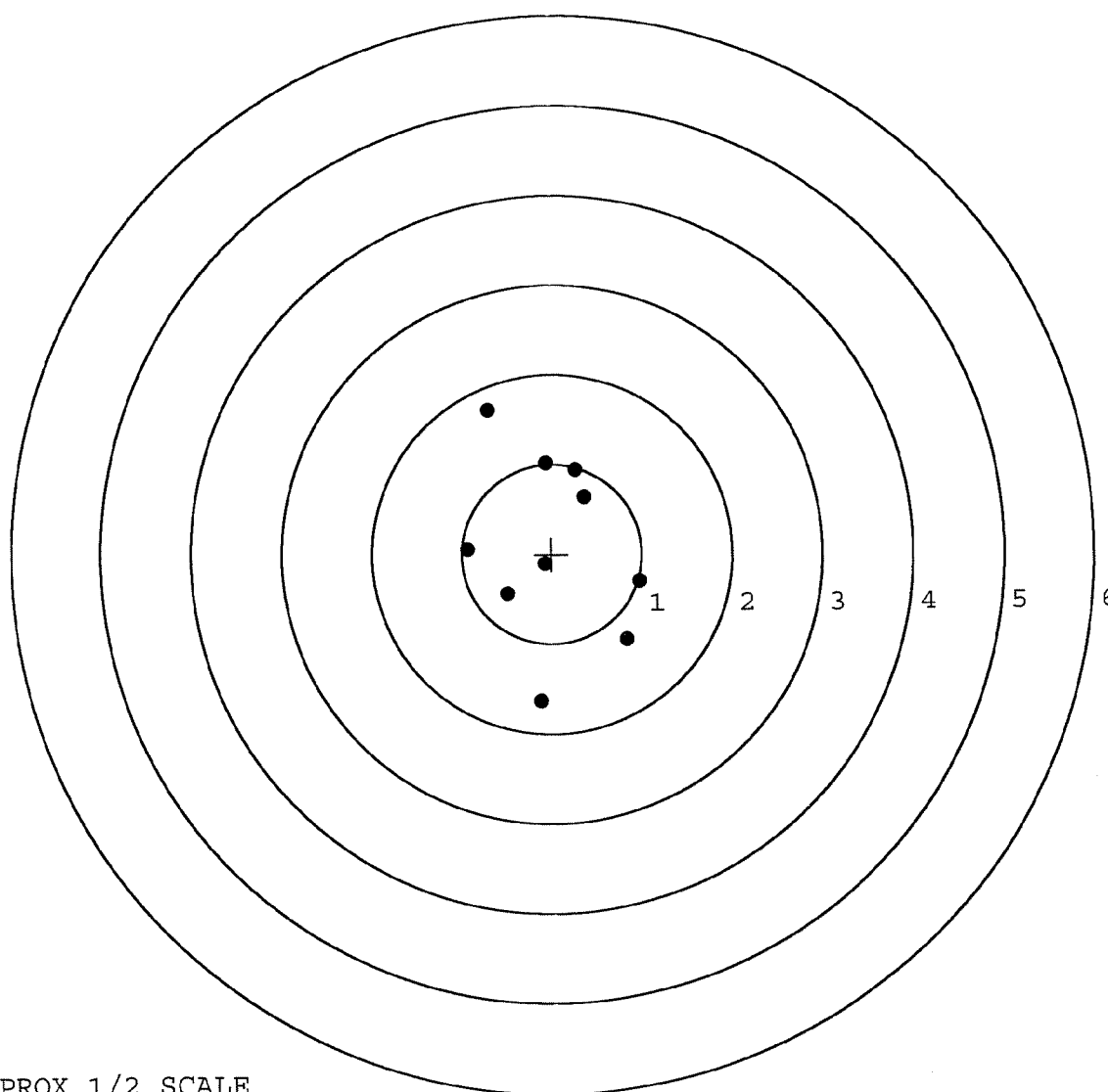


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349020.\_\_\_0  
TARGET NUMBER: 3  
FILE DATE: 11/27/2001  
FILE TIME: 02:14

X CENTROID: 0.005  
Y CENTROID: 0.080  
POA TO CENTROID: 0.080  
HORZ SPREAD: 1.915  
VERT SPREAD: 3.244  
GROUP SPREAD: 3.293  
MIN RADIUS: 0.205  
MAX RADIUS: 1.726  
MEAN RADIUS: 1.015  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 6  
# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.700 | 1.604  |
| 2:     | -0.062 | 1.012  |
| 3:     | 0.267  | 0.940  |
| 4:     | 0.372  | 0.638  |
| 5:     | 0.980  | -0.308 |
| 6:     | 0.831  | -0.961 |
| 7:     | -0.133 | -1.640 |
| 8:     | -0.074 | -0.109 |
| 9:     | -0.498 | -0.442 |
| 10:    | -0.935 | 0.066  |

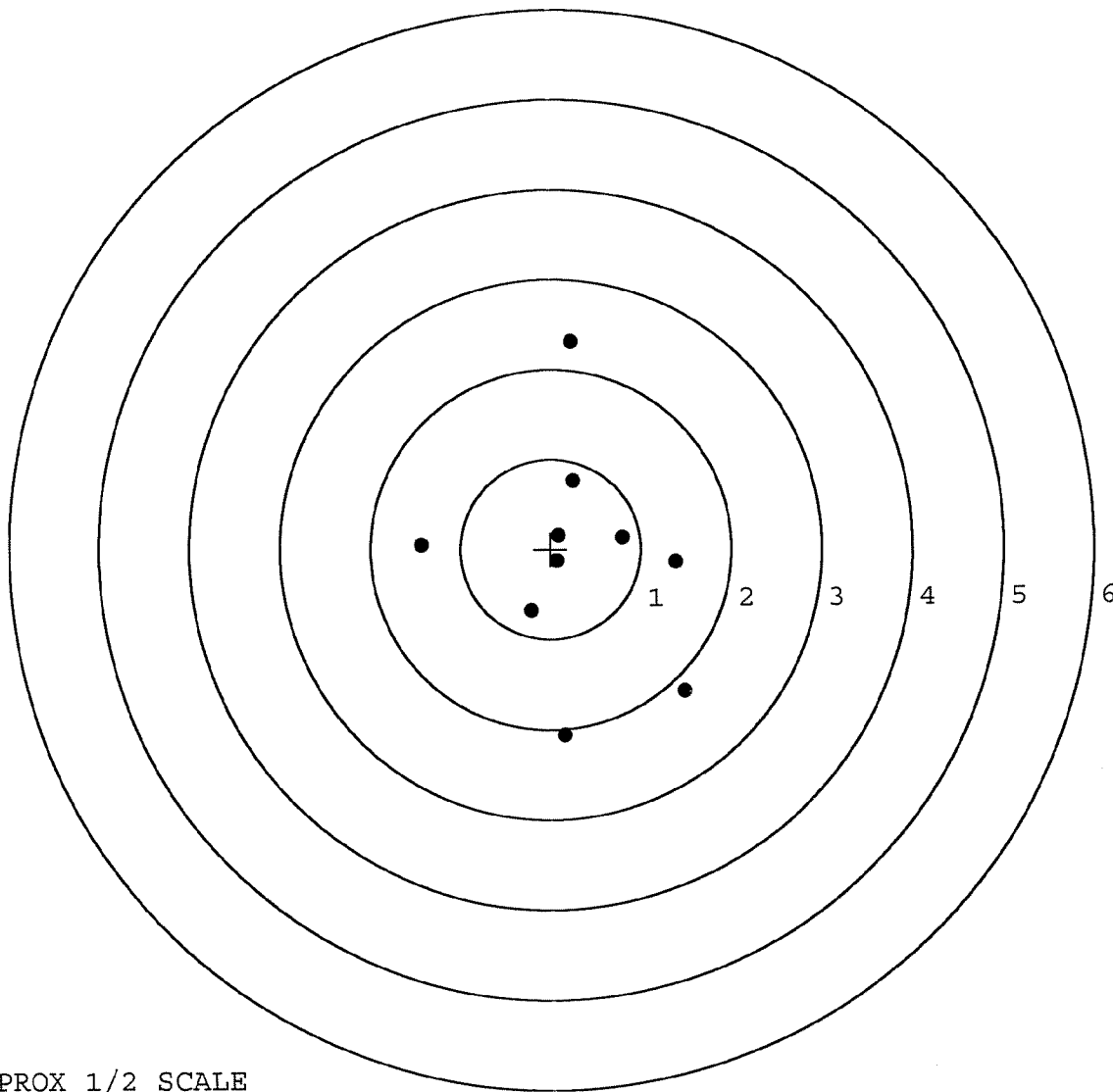


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349020. \_\_0  
TARGET NUMBER: 4  
FILE DATE: 11/27/2001  
FILE TIME: 02:14

X CENTROID: 0.281  
Y CENTROID: -0.125  
POA TO CENTROID: 0.307  
HORZ SPREAD: 2.917  
VERT SPREAD: 4.376  
GROUP SPREAD: 4.377  
MIN RADIUS: 0.212  
MAX RADIUS: 2.430  
MEAN RADIUS: 1.186  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 6

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.237  | 2.305  |
| 2:     | -1.439 | 0.060  |
| 3:     | 0.258  | 0.757  |
| 4:     | 0.796  | 0.126  |
| 5:     | 1.382  | -0.155 |
| 6:     | 0.093  | 0.148  |
| 7:     | 0.069  | -0.135 |
| 8:     | -0.216 | -0.691 |
| 9:     | 0.150  | -2.071 |
| 10:    | 1.478  | -1.592 |



TARGET APPROX 1/2 SCALE



SERIAL NUMBER: C6349020. 0

TARGET NUMBER: 5

FILE DATE: 11/27/2001

FILE TIME: 02:14

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 2.102  | 1.265  |
| 2:     | 0.801  | 0.984  |
| 3:     | -0.019 | 1.414  |
| 4:     | -1.647 | 1.176  |
| 5:     | -1.630 | 0.301  |
| 6:     | -0.503 | 0.552  |
| 7:     | 0.181  | 0.279  |
| 8:     | 0.412  | 0.244  |
| 9:     | -1.211 | -1.028 |
| 10:    | -0.364 | -1.589 |

X CENTROID: -0.188

Y CENTROID: 0.360

POA TO CENTROID: 0.406

HORZ SPREAD: 3.749

VERT SPREAD: 3.003

GROUP SPREAD: 4.029

MIN RADIUS: 0.369

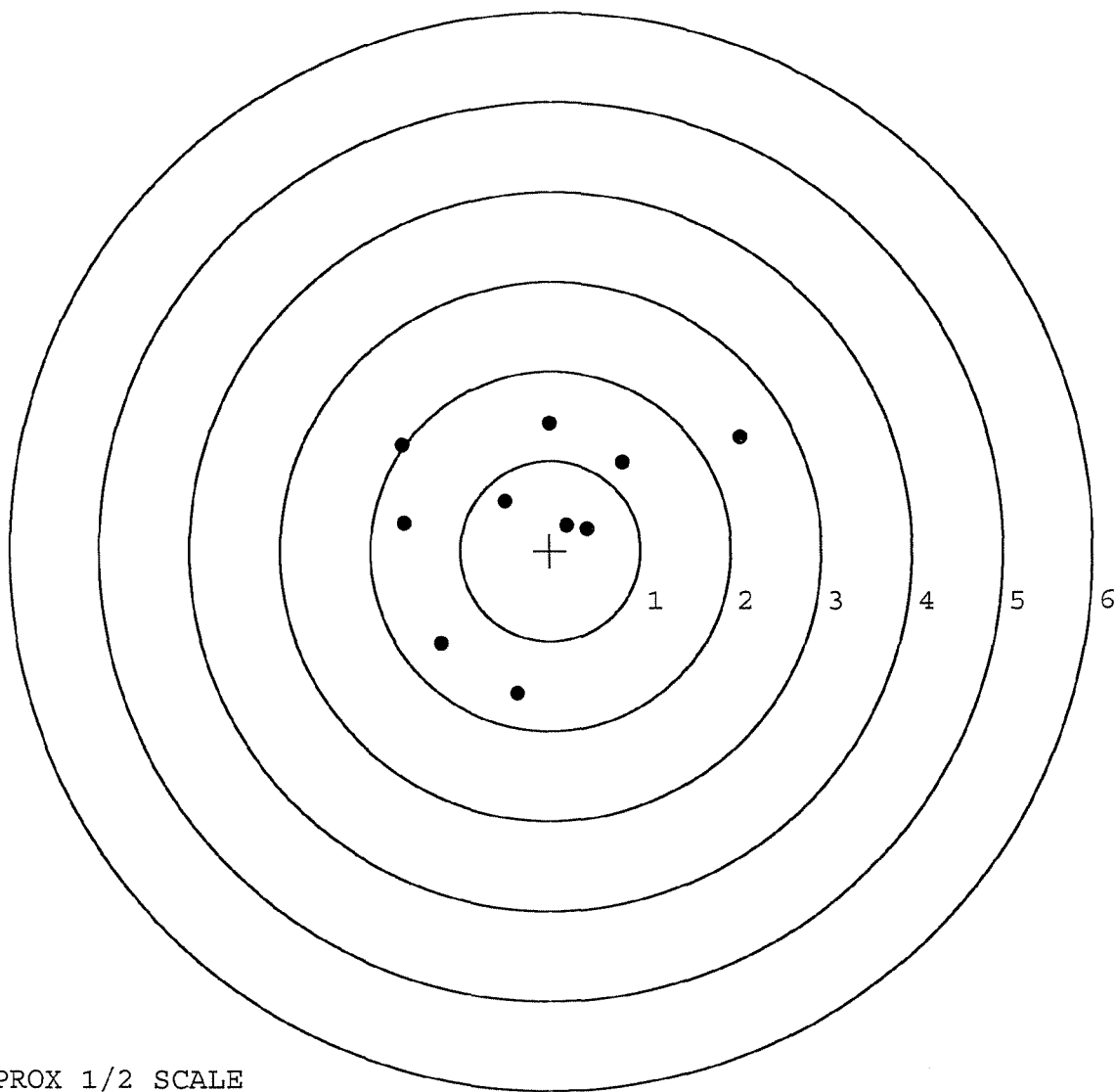
MAX RADIUS: 2.462

MEAN RADIUS: 1.285

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE

## Final Inspection

In: C6349020

DATE REC'D: 11-1-01

DATE RET'D: 11-28-01

Inspector: BKH

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ Scope
- ☒ Scope Rings
- ☒ Mounting Screws
- ☒ Mounting Base
- ☒ Screws
- ☒ FINISH
- ☒ Looseness
- ☒ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ STOCK
- ☐ SLING SWIVEL STUDS
- ☐ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☐ BARREL CLEARANCE
- ☐ COLOR/FINISH

Systems Case

- ☐ Scope Case
- ☐ IRON SIGHTS
- ☐ Deployment Kit

Trigger

- ☐ SAFETY OPERATION
- ☒ SET
- ☐

Comments:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

**M-24 INSPECTION CHECKLIST**  
**CONTRACT #: DAAE-20-97-C-242**

|                     |                    |           |         |
|---------------------|--------------------|-----------|---------|
| R & E NUMBER        | 35025              |           |         |
| SERIAL NUMBER       | C6349020           |           |         |
| LOG-IN DATE         | 11-5-01            |           |         |
| INSPECT AND VERIFY: |                    |           |         |
| OPERATION #         | OPERATION NAME     | DATE      | INITIAL |
| 550                 | DIS-ASSEMBLE GUN   | 11-6-01   | RJR     |
| 560 A               | RE-BARREL          | 11/8      | BWT     |
| B                   | DRILL AND TAP      | 11/8      | BWT     |
| 575                 | ASSEMBLE           | 11-9-01   | RJR     |
| 600                 | PROOF              | 11-9-01   | RJR     |
| 605                 | CHECK HEADSPACE    | 11-9-01   | RJR     |
| 610                 | DIS-ASSEMBLE GUN   | 11-9-01   | RJR     |
| 612                 | MAGNAFLUX OPERATOR |           |         |
| 615                 | ROLLMARK CALIBER   | 11/12     |         |
| 618                 | ROTO-BLAST         | 11/14     |         |
| 620                 | APPLY COATINGS     | 11-15     | TA      |
| 625 A               | FINAL ASSEMBLY     | 11-27-01  | RJR     |
| B                   | TRIGGER PULL TEST  |           |         |
| C                   | SAFETY "ON" FORCE  |           |         |
| D                   | SAFETY "OFF" FORCE |           |         |
| E                   | FIRING PIN INDENT  |           |         |
| 640                 | TARGET             | 11-27-01  | EK      |
| 655                 | FINAL INSPECT      | 11-28-01  | RJR     |
| 660                 | PACK               | 11-28-01  | TA      |
|                     |                    | SHIP DATE |         |
| QAR INSPECTION DATE |                    |           |         |

RC 53

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6349020

| OP. #        | OP. NAME                                                       | READINGS | DATE     | INIT |
|--------------|----------------------------------------------------------------|----------|----------|------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          | 12-20 89 | RW   |
| 600          | Proof                                                          |          | 12-20 89 | A    |
| 607          | Check Headspace                                                |          | 12-20 89 | A    |
| 610          | Dis-assemble Gun                                               |          | 12-20 89 | RW   |
| 612          | Magnaflux Barrel<br>Action                                     |          | 1-5-90   | KCR  |
|              | Magnaflux Bolt                                                 |          | 1-5-90   |      |
| 615          | Rollmark Caliber                                               |          | 1/5/90   | JS   |
| 617          | Drill and Tap Sight Holes                                      |          | 1/8/90   | FB   |
| 618          | Polish Barrel RB                                               |          | 1/9/90   | WB   |
| 620          | Apply Coatings<br>(Barrel Action)                              |          | 1-5-90   | JA   |
|              | Apply Coating (Bolt)                                           |          |          |      |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          | 1/16/90  | WB   |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          | 1/16/90  | RW   |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          | 1/16/90  | RW   |
|              | D) Oil Firing Pin Ass'y                                        |          | 1/16/90  | RW   |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          | 1/18/90  | JS   |

| op. #        | OP. NAME                                                    | READINGS |      |      |      |      | DATE     | INIT |
|--------------|-------------------------------------------------------------|----------|------|------|------|------|----------|------|
| 625<br>cont. | F) Safety On Force                                          | 5        | 5    | 5    |      |      | 1-19-90  | gll  |
|              | G) Safety Off Force                                         | 3        | 3    | 3    |      |      | 1-19-90  | gll  |
|              | H) Trigger Pull Test & Retainability                        |          |      |      |      |      | 18/12/90 | gll  |
|              | I) Firing Pin Indent                                        | .023     | .022 | .023 |      |      | 1-19-90  | gll  |
|              | J) Assemble Stock                                           |          |      |      |      |      | 3/5/90   | RW   |
|              | K) Assemble Swivel Studs                                    |          |      |      |      |      | 3/12/90  | WB   |
|              | L) Attach Front and Rear Sight Assemblies                   |          |      |      |      |      | 3/5/90   | RW   |
|              | M) Iron Sight Alignment                                     |          |      |      |      |      | 3/5/90   | RW   |
|              | N) Detach Front & Rear Sights & place in numbered container |          |      |      |      |      | 3/5/90   | RW   |
|              | O) Attach Scope to Rifle                                    |          |      |      |      |      | 3/6/90   | WB   |
|              | P) Detach & Attach Scope 20 Times                           |          |      |      |      |      | 3/6/90   | WB   |
| 640          | Gallery Target & Test                                       |          |      |      |      |      | 3-7-90   | A    |
|              | A) Time                                                     |          |      |      |      |      | "        | A    |
|              | B) Malfunctions                                             |          |      |      |      |      | "        | A    |
|              | C) Pierced Primers                                          |          |      |      |      |      | "        | A    |
|              | D) Optical Clarity of Scope                                 |          |      |      |      |      | "        | A    |
| 645          | Inspect for Live Ammo                                       |          |      |      |      |      | 3-7-90   | A    |
| 655          | Final Inspection<br>A) Headspace                            |          |      |      |      |      | 3/12/90  | WB   |
|              | B) Trigger Pull                                             | 2.31     | 2.37 | 2.39 | 2.38 | 2.40 | 3/12/90  | ES   |
|              | C) Function                                                 |          |      |      |      |      | 3/12/90  | WB   |
| 660          | Pack                                                        |          |      |      |      |      | 6-19-90  | D/H  |

MOD. \_\_\_\_\_ GA. \_\_\_\_\_ GUN # 6349020  
 CAL. \_\_\_\_\_

| #<br>TEST | DATE | MALFUNCTION/DEFECT                       | ASSEM.<br>#    |
|-----------|------|------------------------------------------|----------------|
|           | 1st  | Shaver Brass                             | RW             |
|           | 2nd  | Ream Ejector<br>Hole & Polish<br>Ejector | 3/15/90<br>Dru |
|           | 3rd  | March 19, 1990<br>100 Rd AC<br>(OK)      |                |
|           | 4th  |                                          |                |
|           |      | FUNCTION                                 | RD 6654 Rev 1  |

| TEST INIT. ACTION TO CORRECT |          | ASSEM.<br># |
|------------------------------|----------|-------------|
| PROOF                        |          |             |
| TEST                         |          |             |
| TGT                          |          |             |
| PROOF                        |          |             |
| TEST                         |          |             |
| TGT                          |          |             |
| PROOF                        | ENGINEER |             |
| TEST                         |          |             |
| TGT                          |          |             |
| PROOF                        | ENGINEER |             |
| TEST                         |          |             |
| TGT                          |          |             |

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. C6349020

DATE 18 Jan 90

TESTER JS

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |     | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-----|------------------------------------------------------------------------|
| PULL #1 | 230              | 236                      | 225                            | 231 | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 234              | 232                      | 235                            | 237 |                                                                        |
| PULL #3 | 227              | 237                      | 235                            | 239 |                                                                        |
| PULL #4 | 236              | 237                      | 230                            | 238 |                                                                        |
| PULL #5 | 238              | 236                      | 228                            | 240 |                                                                        |
| TOTAL   | 1165             | 1178                     | 1153                           |     |                                                                        |
| AVG.    | 233              | 2356                     | 2306                           |     |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 295              | 295                      |  |          |
| PULL #2 | 302              | 303                      |  |          |
| PULL #3 | 307              | 306                      |  |          |
| PULL #4 | 303              | 304                      |  |          |
| PULL #5 | 309              | 309                      |  |          |
| TOTAL   | 1516             | 1517                     |  |          |
| AVG.    | 3032             | 3034                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 404              | 386                      |                                | 372                                  |
| PULL #2 | 402              | 387                      |                                | 391                                  |
| PULL #3 | 389              | 386                      |                                | 385                                  |
| PULL #4 | 400              | 392                      |                                | 391                                  |
| PULL #5 | 402              | 392                      |                                | 399                                  |
| TOTAL   | 1995             | 1943                     |                                | 1938                                 |
| AVG.    | 399              | 3886                     |                                | 3876                                 |



CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # C6349020  
7 Mar 1990

CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| 0 TO | 1 | .552812 |
| 1 TO | 2 | .305005 |
| 1 TO | 3 | .405109 |
| 1 TO | 4 | .655147 |
| 1 TO | 5 | .486087 |

$\frac{4}{21}$  <----POA  
 $\frac{1}{3}$

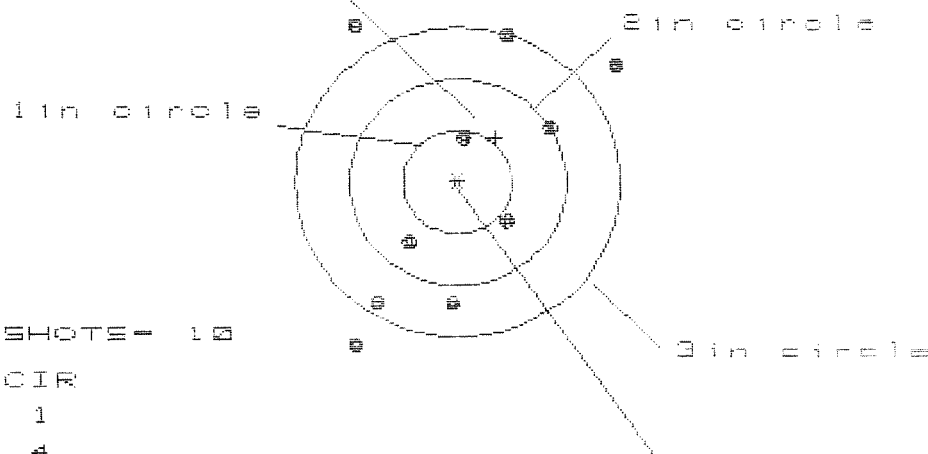
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1364  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2068  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .24448  
THE AMR FOR THIS RIFLE IS: .896

7 Mar 1998

FILE:/PATTERNING/CENTERFIRE\_PATT/06349020

# CENTERFIRE PATTERNS # 1

POA



# OF SHOTS- 10

# IN CIR

1 in = 1

2 in = 4

3 in = 7

HS= 2.391

VS= 3.133

GS= 3.606

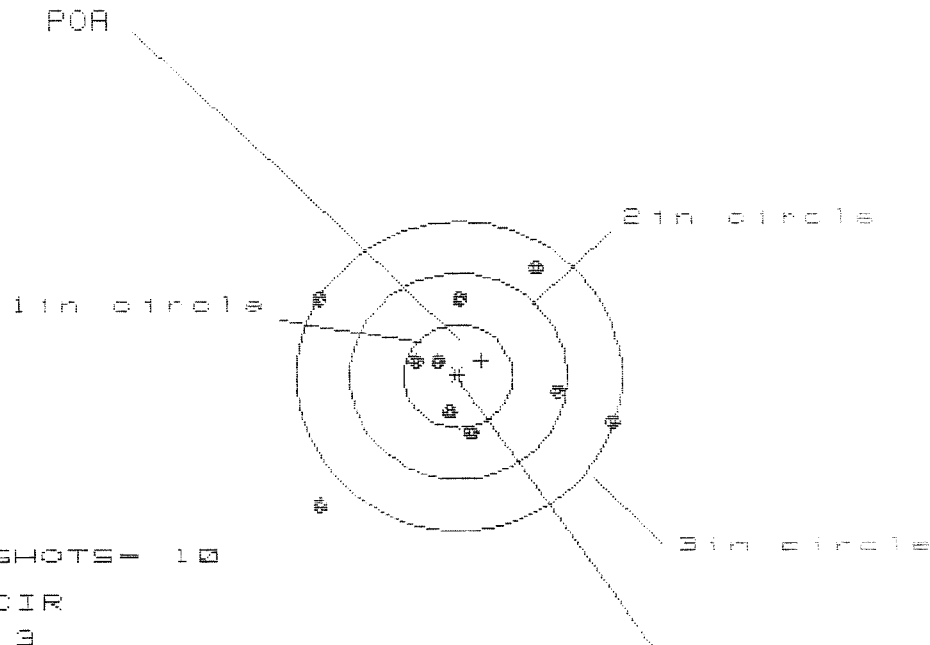
CENTROID \*

| PATTERN #                     | 1      | 2      | 3      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.441  | 1.335  | .890   |
| MINIMUM X                     | -1.950 | -1.056 | -1.889 |
| MAXIMUM Y                     | 1.520  | 1.341  | 1.455  |
| MINIMUM Y                     | -1.610 | -1.341 | -1.227 |
| CENTROID X                    | -.352  | -.247  | -.414  |
| CENTROID Y                    | -.426  | -.247  | -.381  |
| POA TO CENTROID in.           | .550   | .349   | .549   |
| MIN RADIUS                    | .411   | .246   | .354   |
| MEAN RADIUS                   | 1.210  | 1.120  | 1.057  |
| MAX RADIUS                    | 1.871  | 1.707  | 1.793  |
| HORIZONTAL SPREAD             | 2.391  | 2.391  | 1.777  |
| VERTICAL SPREAD               | 3.133  | 2.682  | 2.682  |
| EXTREME SPREAD                | 3.606  | 3.124  | 3.124  |
| NUMBER IN ONE INCH CIRCLE =   | 1      | 1      | 1      |
| NUMBER IN TWO INCH CIRCLE =   | 4      | 4      | 4      |
| NUMBER IN THREE INCH CIRCLE = | 7      | 7      | 7      |

7 Mar 1998

FILE:/PATTERNING/CENTERFIRE\_PATT/06349020

# CENTERFIRE PATTERNS # 2



# OF SHOTS- 10

# IN CIR

1 in = 3

2 in = 5

3 in = 8

HS= 2.669

VS= 2.356

GS= 3.079

CENTROID #

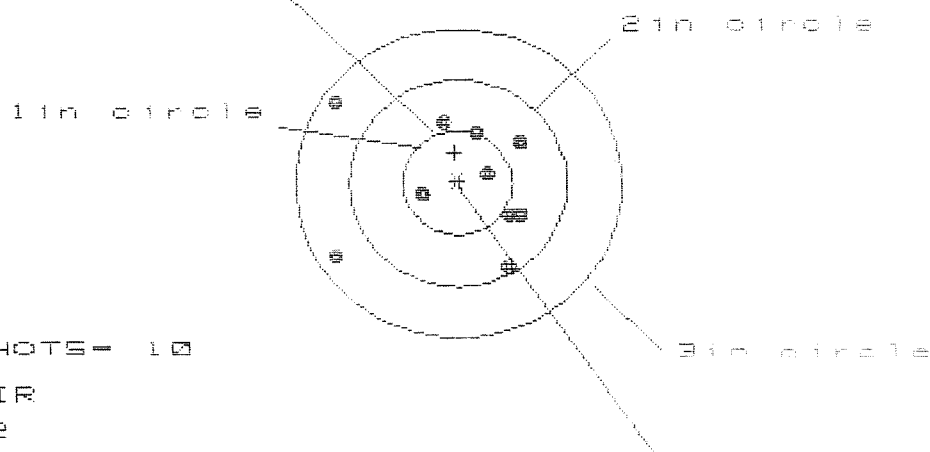
|                               |   |        |        |        |
|-------------------------------|---|--------|--------|--------|
| PATTERN #                     | : | 2      |        |        |
| SHOTS (BEST OF)               | : | 10     | 9      | 8      |
| MAXIMUM X                     | : | 1.382  | 1.239  | 1.063  |
| MINIMUM X                     | : | -1.287 | -1.405 | -1.556 |
| MAXIMUM Y                     | : | 1.065  | .921   | 1.002  |
| MINIMUM Y                     | : | -1.291 | -1.734 | -1.653 |
| CENTROID X                    | : | -.214  | -.071  | .105   |
| CENTROID Y                    | : | -.154  | -.010  | -.090  |
| POR TO CENTROID in.           | : | .263   | .072   | .138   |
| MIN RADIUS                    | : | .234   | .301   | .488   |
| MEAN RADIUS                   | : | .929   | .836   | .753   |
| MAX RADIUS                    | : | 1.823  | 1.545  | 1.19   |
| HORIZONTAL SPREAD             | : | 2.669  | 2.644  | 2.61   |
| VERTICAL SPREAD               | : | 2.356  | 1.655  | 1.655  |
| EXTREME SPREAD                | : | 3.079  | 2.935  | 2.935  |
| NUMBER IN ONE INCH CIRCLE =   |   | 3      | 5      | 8      |
| NUMBER IN TWO INCH CIRCLE =   |   | 5      | 8      | 8      |
| NUMBER IN THREE INCH CIRCLE = |   | 8      | 8      | 8      |

7 Mar 1998

FILE:/PATTERNING/CENTERFIRE\_PATT/06349020

# CENTERFIRE PATTERNS # 3

POA



# OF SHOTS- 10

# IN CIR

1in = 2

2in = 8

3in = 10

HS= 1.7000

VS= 1.523

GS= 2.218

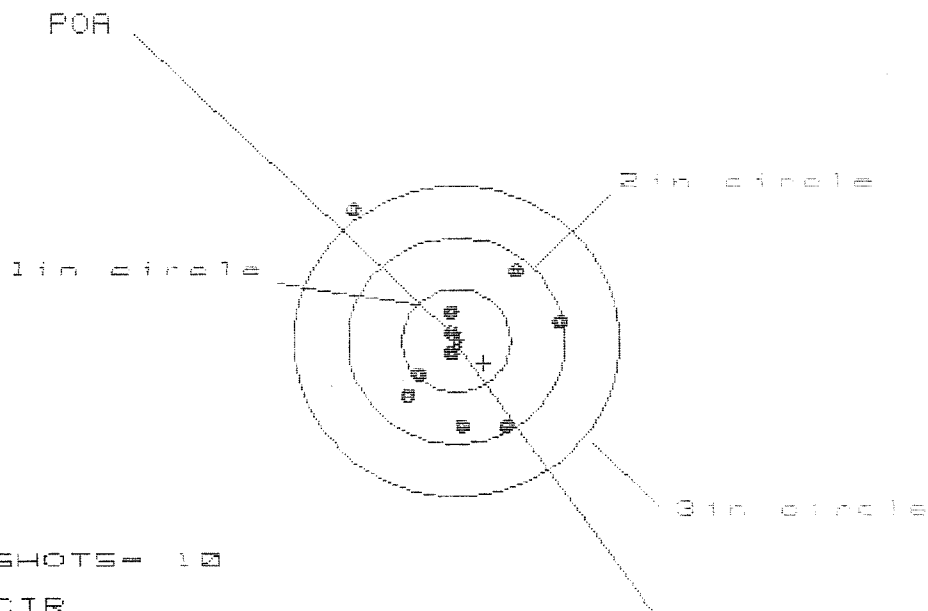
CENTROID \*

| PATTERN #                   | : | 3      |        |        |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | .599   | .476   | .324   |
| MINIMUM X                   | : | -1.101 | -1.220 | -1.562 |
| MAXIMUM Y                   | : | .746   | .648   | .566   |
| MINIMUM Y                   | : | -.777  | -.694  | -.775  |
| CENTROID X                  | : | .031   | .154   | .306   |
| CENTROID Y                  | : | -.294  | -.377  | -.295  |
| POA TO CENTROID in.         | : | .296   | .407   | .425   |
| MIN RADIUS                  | : | .247   | .183   | .066   |
| MEAN RADIUS                 | : | .719   | .629   | .197   |
| MAX RADIUS                  | : | 1.330  | 1.386  | .911   |
| HORIZONTAL SPREAD           | : | 1.700  | 1.696  | .911   |
| VERTICAL SPREAD             | : | 1.523  | 1.347  | .911   |
| EXTREME SPREAD              | : | 2.218  | 2.008  | .911   |
| NUMBER IN ONE INCH CIRCLE   | = |        | 2      |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 8      |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 10     |        |

7 Mar 1998

FILE:/PATTERNING/CENTERFIRE\_PATT/C8349620

# CENTERFIRE PATTERNS # 4



# OF SHOTS- 10

# IN CIR

1in = 4

2in = 9

3in = 9

HS= 1.833

VS= 2.111

GS= 2.548

CENTROID #

|                             |   |       |       |       |
|-----------------------------|---|-------|-------|-------|
| PATTERN #                   | : | 4     |       |       |
| SHOTS (BEST OF)             | : | 10    | 9     | 8     |
| MAXIMUM X                   | : | .899  | .796  | .844  |
| MINIMUM X                   | : | -.934 | -.588 | -.540 |
| MAXIMUM Y                   | : | 1.278 | .800  | .714  |
| MINIMUM Y                   | : | -.833 | -.691 | -.746 |
| CENTROID X                  | : | -.249 | -.146 | -.194 |
| CENTROID Y                  | : | .221  | .079  | .163  |
| POA TO CENTROID in.         | : | .333  | .166  | .268  |
| MIN RADIUS                  | : | .100  | .206  | .197  |
| MEAN RADIUS                 | : | .689  | .601  | .714  |
| MAX RADIUS                  | : | 1.583 | .933  | .934  |
| HORIZONTAL SPREAD           | : | 1.833 | 1.384 | 1.384 |
| VERTICAL SPREAD             | : | 2.111 | 1.491 | 1.491 |
| EXTREME SPREAD              | : | 2.548 | 1.577 | 1.577 |
| NUMBER IN ONE INCH CIRCLE   | = |       | 4     |       |
| NUMBER IN TWO INCH CIRCLE   | = |       | 9     |       |
| NUMBER IN THREE INCH CIRCLE | = |       | 9     |       |

7 Mar 1998

FILE:/PATTERNING/CENTERFIRE\_PATT/06349020

# CENTERFIRE PATTERNS # 5

POR

1 in circle

2 in circle

3 in circle

CENTROID +

# OF SHOTS- 10

# IN CIR

1 in = 1

2 in = 6

3 in = 9

HS= 1.608

VS= 3.075

GS= 3.170

|                             |   |        |        |        |
|-----------------------------|---|--------|--------|--------|
| PATTERN #                   | : | 5      |        |        |
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | .762   | .742   | .615   |
| MINIMUM X                   | : | -.846  | -.866  | -1.714 |
| MAXIMUM Y                   | : | 1.822  | .934   | .937   |
| MINIMUM Y                   | : | -1.253 | -1.051 | -1.178 |
| CENTROID X                  | : | .132   | .152   | .080   |
| CENTROID Y                  | : | -.381  | -.583  | -.458  |
| POR TO CENTROID in.         | : | .403   | .603   | .452   |
| MIN RADIUS                  | : | .386   | .426   | .413   |
| MEAN RADIUS                 | : | .933   | .814   | .737   |
| MAX RADIUS                  | : | 1.831  | 1.247  | 1.250  |
| HORIZONTAL SPREAD           | : | 1.608  | 1.608  | 1.114  |
| VERTICAL SPREAD             | : | 3.075  | 2.035  | 1.114  |
| EXTREME SPREAD              | : | 3.170  | 2.385  | 1.114  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 1      |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 6      |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 9      |        |

**Remington®**



VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**MODEL 700™ H24**

SERIAL NO.  
**C6349020**

ORDER NO.  
**5716**

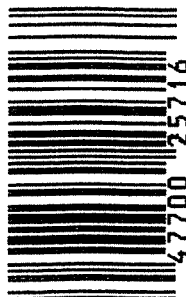
01

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5716 C6349020

UPC



0 47700 25716 7