

C6349153

MODEL 700™ M24

Model **SMS**

™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Smith
®

Serial Number: C6349153

Model: M24 SWS

RE00089049

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6349153.___0
FILE DATE AND TIME: 01/05/2005 11:19

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.018
The Average Y Centroid of the Five Target Set:	-0.055
The Average Point of Impact of the Five Target Set:	0.058
The Average Mean Radius of the Five Target Set:	0.607
The Distance from POA to Centroid Target #1:	0.112
The Distance from Centroid Target #2 to Centroid Target #1:	0.113
The Distance from Centroid Target #3 to Centroid Target #1:	0.126
The Distance from Centroid Target #4 to Centroid Target #1:	0.257
The Distance from Centroid Target #5 to Centroid Target #1:	0.104

SERIAL NUMBER: C6349153.___0

TARGET NUMBER: 1

FILE DATE: 01/05/2005

FILE TIME: 11:19

X CENTROID: -0.111

Y CENTROID: -0.015

POA TO CENTROID: 0.112

HORZ SPREAD: 1.583

VERT SPREAD: 1.904

GROUP SPREAD: 2.304

MIN RADIUS: 0.271

MAX RADIUS: 1.318

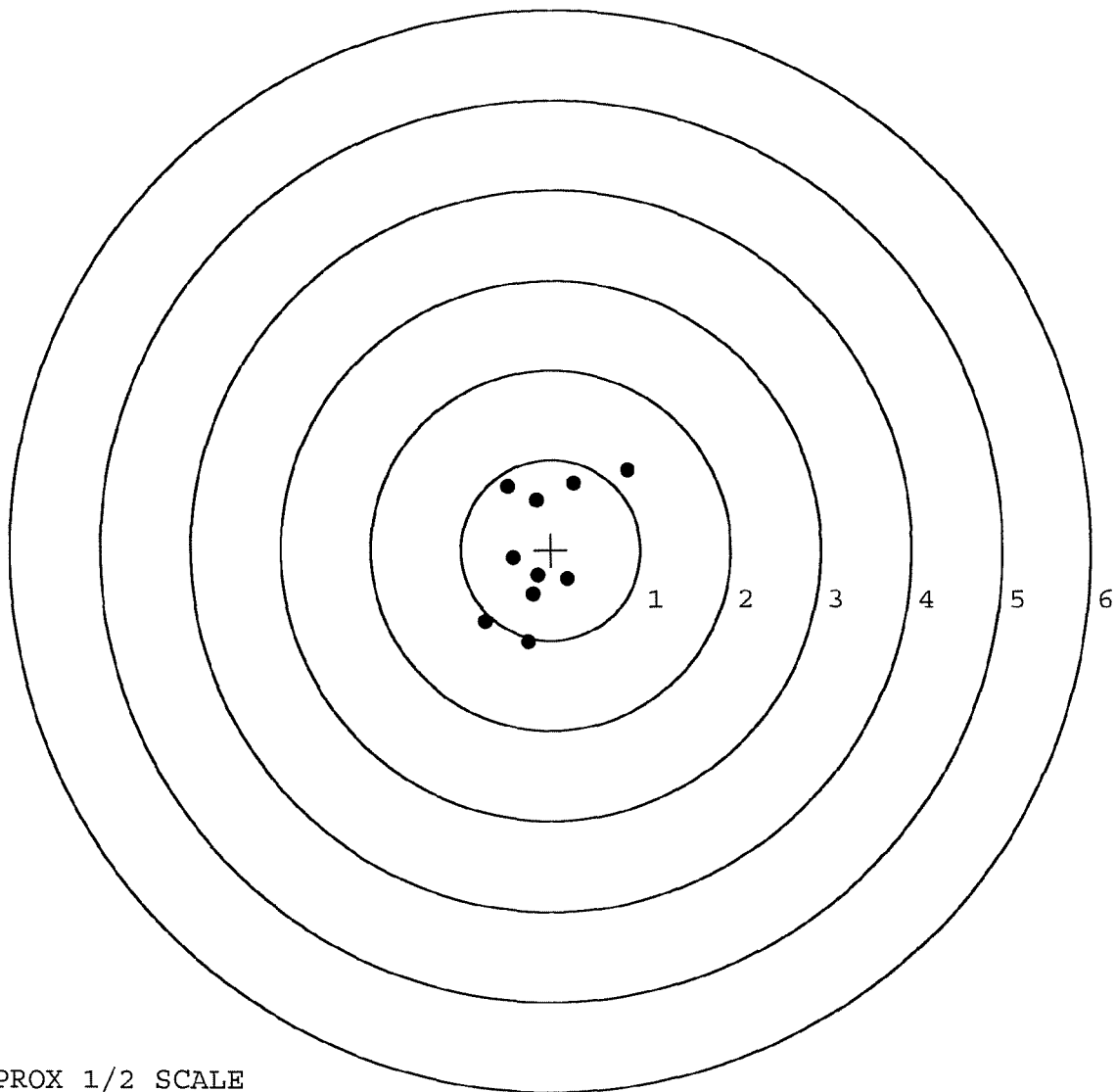
MEAN RADIUS: 0.704

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.856	0.880
2:	0.255	0.736
3:	-0.162	0.551
4:	-0.483	0.696
5:	0.182	-0.325
6:	-0.152	-0.283
7:	-0.422	-0.099
8:	-0.205	-0.493
9:	-0.254	-1.024
10:	-0.727	-0.794



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349153.___0

TARGET NUMBER: 2

FILE DATE: 01/05/2005

FILE TIME: 11:19

X CENTROID: -0.076

Y CENTROID: -0.123

POA TO CENTROID: 0.144

HORZ SPREAD: 1.632

VERT SPREAD: 1.537

GROUP SPREAD: 1.926

MIN RADIUS: 0.339

MAX RADIUS: 0.986

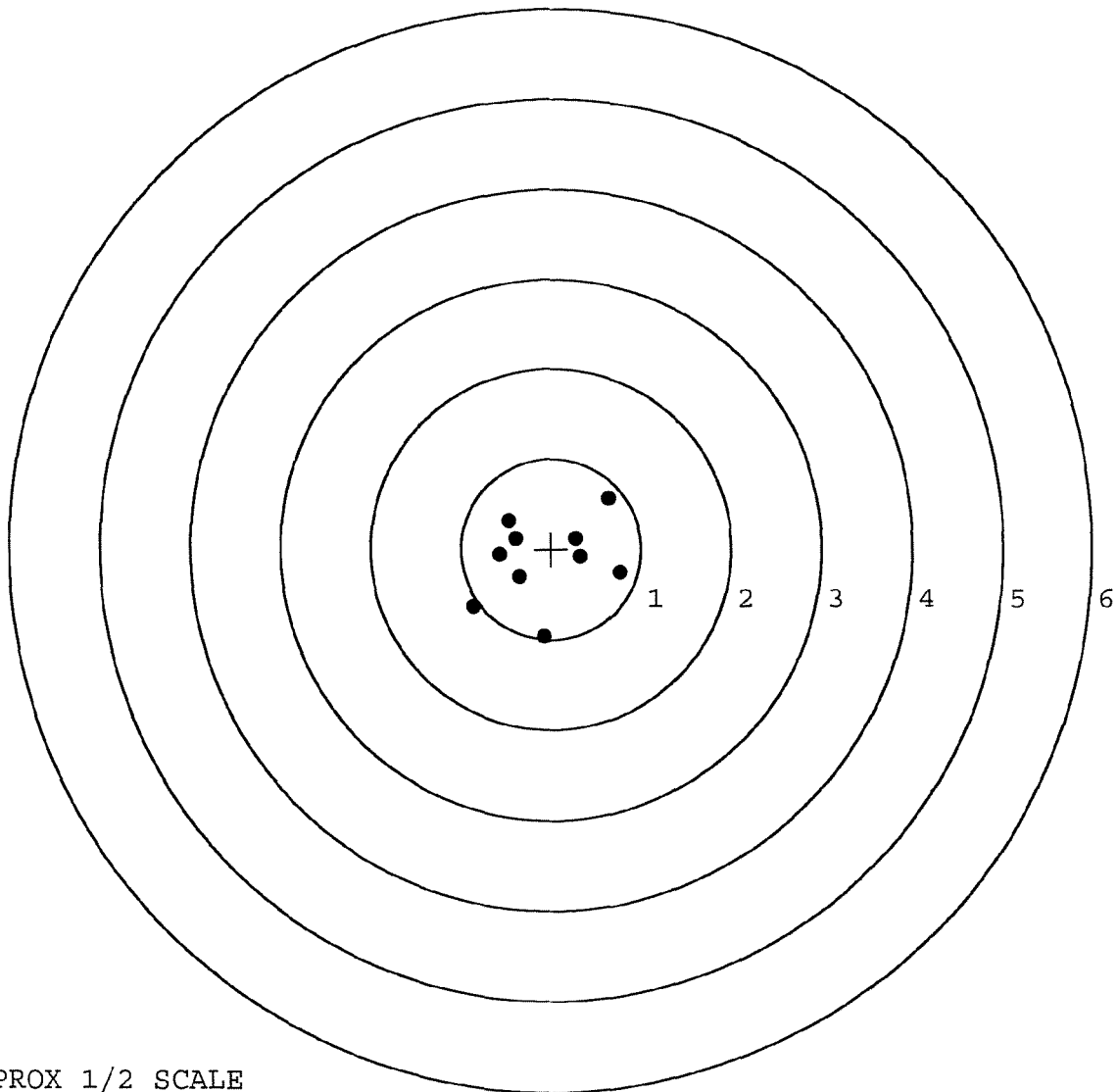
MEAN RADIUS: 0.631

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.766	-0.263
2:	0.636	0.559
3:	0.278	0.118
4:	0.324	-0.087
5:	-0.083	-0.978
6:	-0.360	-0.307
7:	-0.866	-0.646
8:	-0.578	-0.064
9:	-0.395	0.120
10:	-0.479	0.318



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349153.___0

TARGET NUMBER: 3

FILE DATE: 01/05/2005

FILE TIME: 11:19

X CENTROID: -0.006

Y CENTROID: -0.084

POA TO CENTROID: 0.085

HORZ SPREAD: 1.364

VERT SPREAD: 1.682

GROUP SPREAD: 1.970

MIN RADIUS: 0.117

MAX RADIUS: 1.152

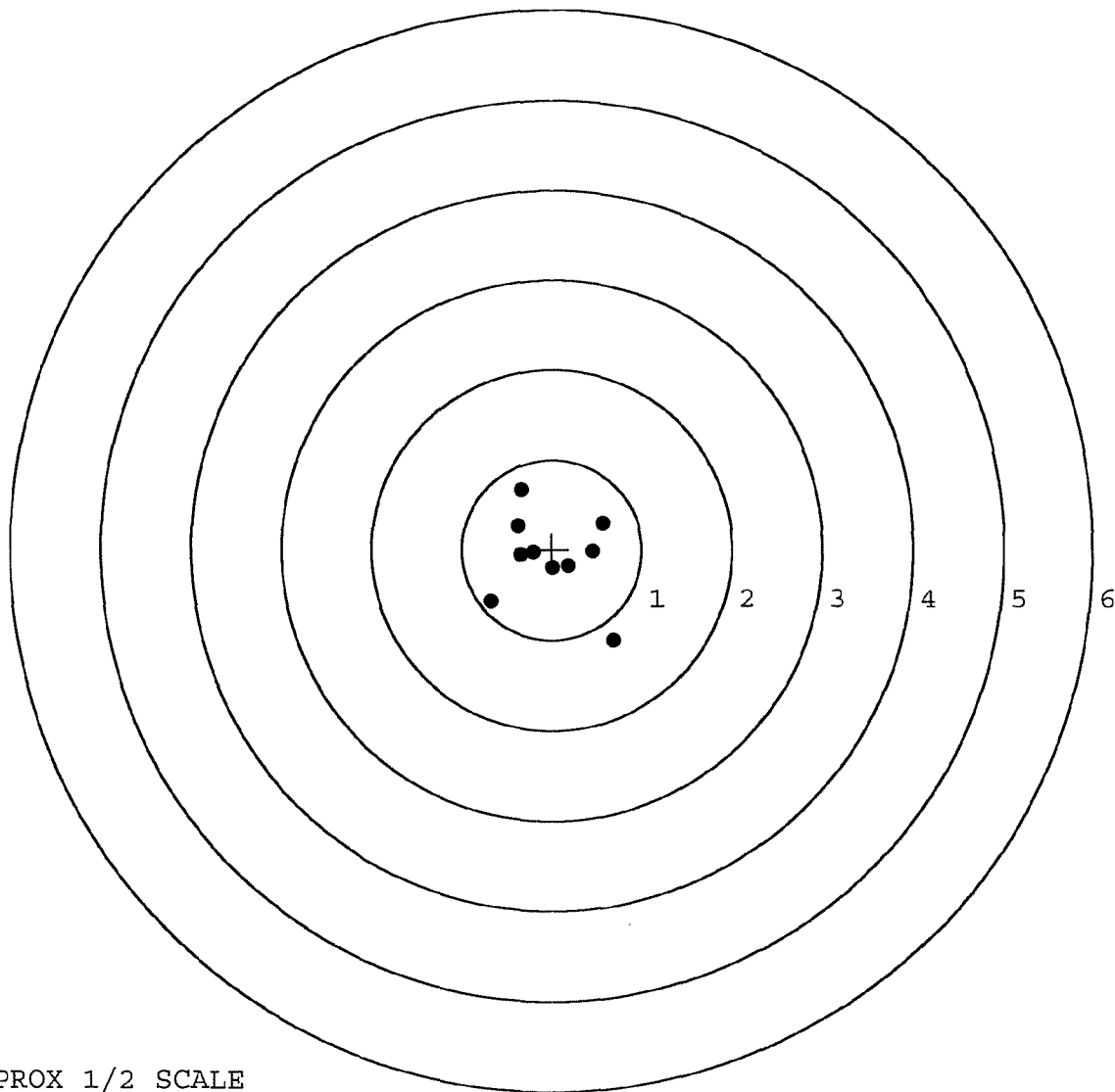
MEAN RADIUS: 0.536

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.681	-1.009
2:	0.459	-0.021
3:	0.566	0.294
4:	-0.683	-0.576
5:	-0.345	0.673
6:	-0.380	0.262
7:	-0.347	-0.057
8:	-0.208	-0.027
9:	0.013	-0.200
10:	0.182	-0.182



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349153.___0

TARGET NUMBER: 4

FILE DATE: 01/05/2005

FILE TIME: 11:19

X CENTROID: 0.132

Y CENTROID: -0.101

POA TO CENTROID: 0.166

HORZ SPREAD: 1.281

VERT SPREAD: 1.630

GROUP SPREAD: 1.758

MIN RADIUS: 0.357

MAX RADIUS: 0.971

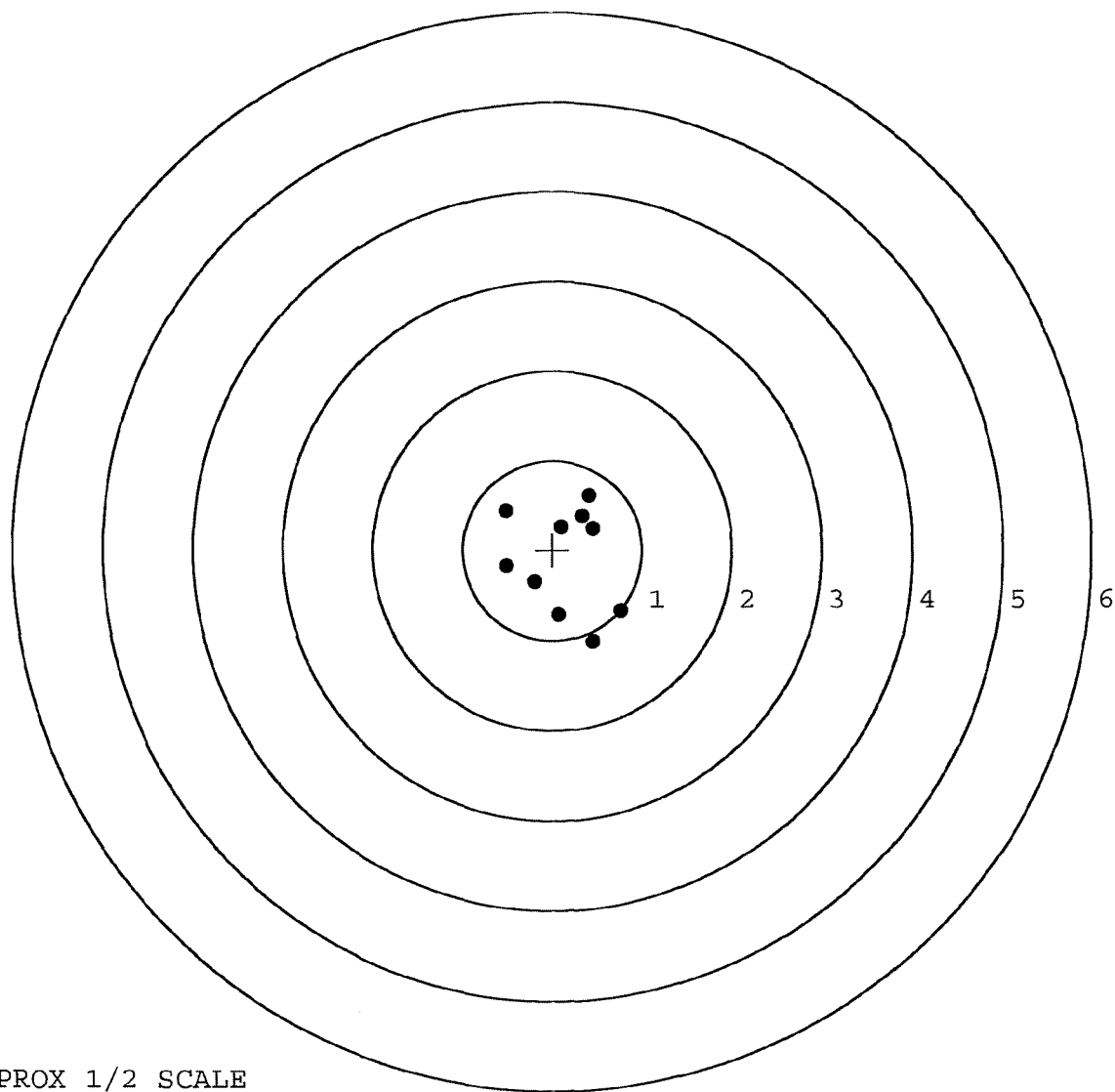
MEAN RADIUS: 0.649

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.759	-0.676
2:	0.450	-1.019
3:	0.060	-0.726
4:	-0.201	-0.354
5:	-0.514	-0.176
6:	-0.522	0.446
7:	0.095	0.254
8:	0.451	0.240
9:	0.409	0.611
10:	0.328	0.386



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349153.___0

TARGET NUMBER: 5

FILE DATE: 01/05/2005

FILE TIME: 11:19

POINT#	X	Y
1:	0.889	0.114
2:	0.301	0.261
3:	0.561	0.754
4:	-0.600	0.374
5:	-0.835	-0.180
6:	-0.315	-0.183
7:	-0.260	-0.281
8:	-0.061	-0.132
9:	0.143	-0.049
10:	-0.105	-0.211

X CENTROID: -0.028

Y CENTROID: 0.047

POA TO CENTROID: 0.055

HORZ SPREAD: 1.724

VERT SPREAD: 1.035

GROUP SPREAD: 1.680

MIN RADIUS: 0.182

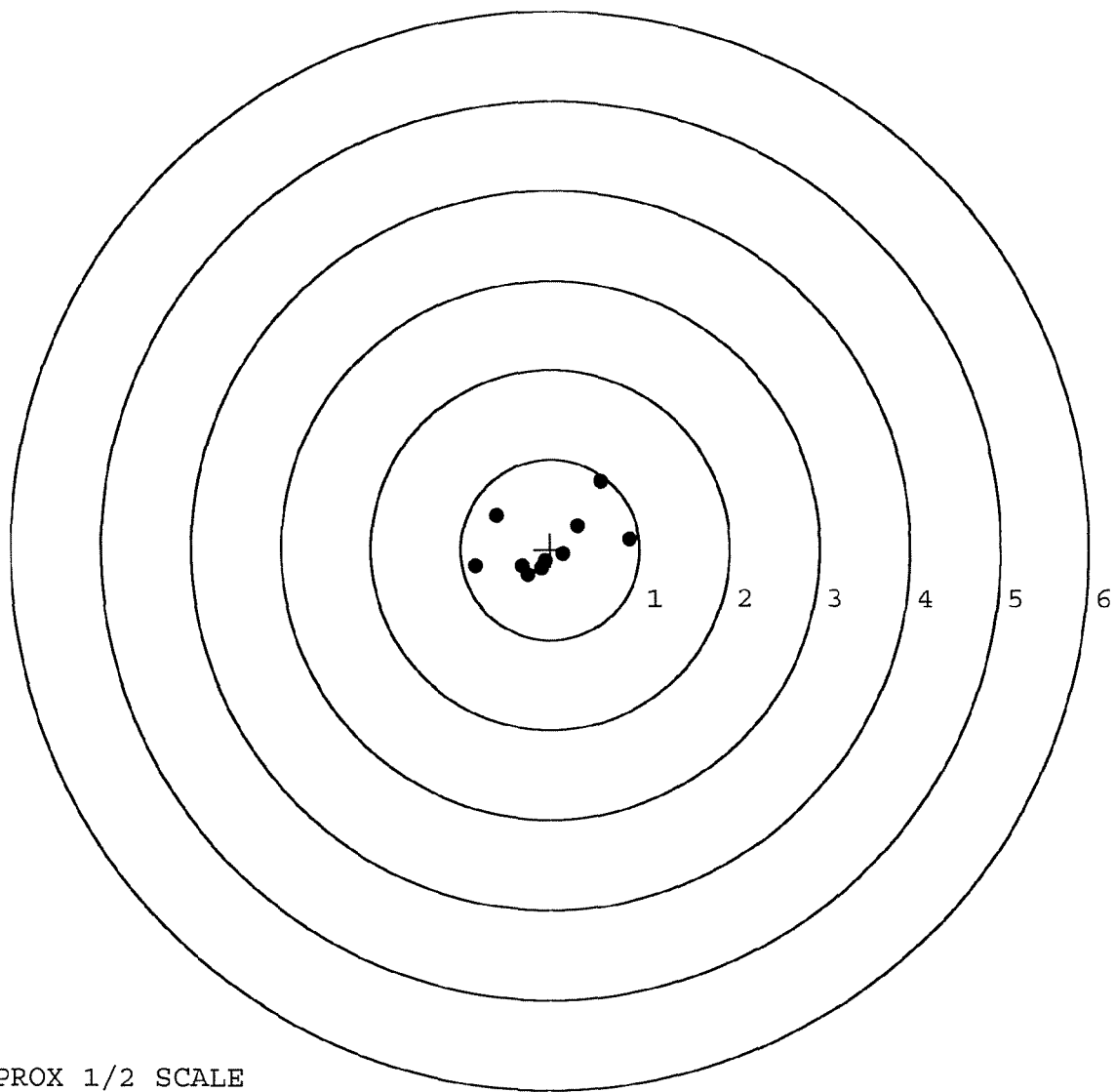
MAX RADIUS: 0.921

MEAN RADIUS: 0.515

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	89049		
SERIAL NUMBER	C6349153		
LOG-IN DATE	12-6-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	12-8-04	RTZ
560 A	RE-BARREL	12-15-04	RTZ
B	DRILL AND TAP	12-27-04	TRW
575	ASSEMBLE	12-16-04	RTZ
600	PROOF	12-16-04	RTZ
605	CHECK HEADSPACE	12-16-04	RTZ
610	DIS-ASSEMBLE GUN	12-27-04	RTZ
612	MAGNAFLUX	OPERATOR	
615	ROLLMARK CALIBER	12-27-04	CW
618	ROTO-BLAST	12/28/04	DG
620	APPLY COATINGS	1/3/05	HP
625 A	FINAL ASSEMBLY	1-5-04	RTZ
B	TRIGGER PULL TEST	N/A	
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	1-5-04	TRW
655	FINAL INSPECT	1-13-05	AC
660	PACK	3-1-05	PA
		SHIP DATE	
QAR INSPECTION DATE			




VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

REG. U.S. PAT. & TM. OFF.

MODEL 700TM H24

SERIAL NO.
C6349153

ORDER NO.
5716

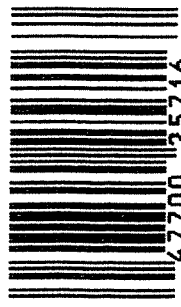
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

Ø1



5716 C6349153

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6349153

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	5 2	90	RW
600	Proof	5 2	90	RW
607	Check Headspace	5 2	90	RW
610	Dis-assemble Gun	5 2	90	RW
612	Magnaflux Barrel Action	5-8-90		KCR
	Magnaflux Bolt	5-8-90		KCR
615	Rollmark Caliber		5/8/90	GS
617	Drill and Tap Sight Holes		5/9/90	FB
618	Polish Barrel RW		5/10/90	WB
620	Apply Coatings (Barrel Action)		5/16/90	TH
	Apply Coating (Bolt)		5/16/90	TH
625	Final Assembly			
	A) Clean inside of Bolt Assembly		5/18/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		5/18/90	RW
	C) Inspect Ejector Hole for Chamfer		5/18/90	RW
	D) Oil Firing Pin Ass'y		5/18/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		5/22/90	RM

op. #	OP. NAME	READINGS			DATE	INIT
625 cont.	F) Safety On Force	4	4	4	5/23/90	WLC
	G) Safety Off Force	2 1/4	2 1/4	2 1/4	5/23/90	WLC
	H) Trigger Pull Test & Retainability				5/22/90	94
	I) Firing Pin Indent	.023	.025	.025	5/23/90	WLC
	J) Assemble Stock				5/23/90	RW
	K) Assemble Swivel Studs				29 May 90	128
	L) Attach Front and Rear Sight Assemblies				5/23/90	RW
	M) Iron Sight Alignment				5/23/90	RW
	N) Detach Front & Rear Sights & place in numbered container				5/23/90	RW
	O) Attach Scope to Rifle				5/23/90	WLC
	P) Detach & Attach Scope 20 Times				5/23/90	WLC
640	Gallery Target & Test				5-24-90	AC
	A) Time				5-24-90	AC
	B) Malfunctions				5-24-90	AC
	C) Pierced Primers				5-24-90	AC
	D) Optical Clarity of Scope				5-24-90	AC
645	Inspect for Live Ammo				5-24-90	AC
655	Final Inspection					
	A) Headspace				29 May 90	128
	B) Trigger Pull	236	286	207	258	228
	C) Function				29 May 90	128
660	Pack				6-19-90	DH

SWS TRIGGER PULL TEST

TIME

ETAG

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. 06 349153

DATE 5/22/90

TESTER JAL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.34	2.38	2.06 ^{2.36} MIN. SETTING,
PULL #2	2.50	2.41	2.46	2.05 ^{2.24} NO AVG. OF 5
PULL #3	2.37	2.38	2.38	2.06 ^{2.17} READINGS ACCEPT-
PULL #4	2.52	2.45	2.46	2.06 ^{2.58} ABLE LESS THAN 2#
PULL #5	2.52	2.53	2.44	2.06 ^{2.28}
TOTAL	12.42	12.11	12.12	
AVG.	2.448	2.422	2.424	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.28	3.37	
PULL #2	3.28	3.25	
PULL #3	3.32	3.30	
PULL #4	3.37	3.47	
PULL #5	3.53	3.40	
TOTAL	16.78	16.79	
AVG.	3.356	3.358	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.40		4.51
PULL #2	4.19	4.27		4.51
PULL #3	4.24	4.30		4.43
PULL #4	4.37	4.36		4.45
PULL #5	4.41	4.32		4.50
TOTAL	21.71	21.65		22.40
AVG.	4.342	4.33		4.48

CENTROIDAL DISTANCES

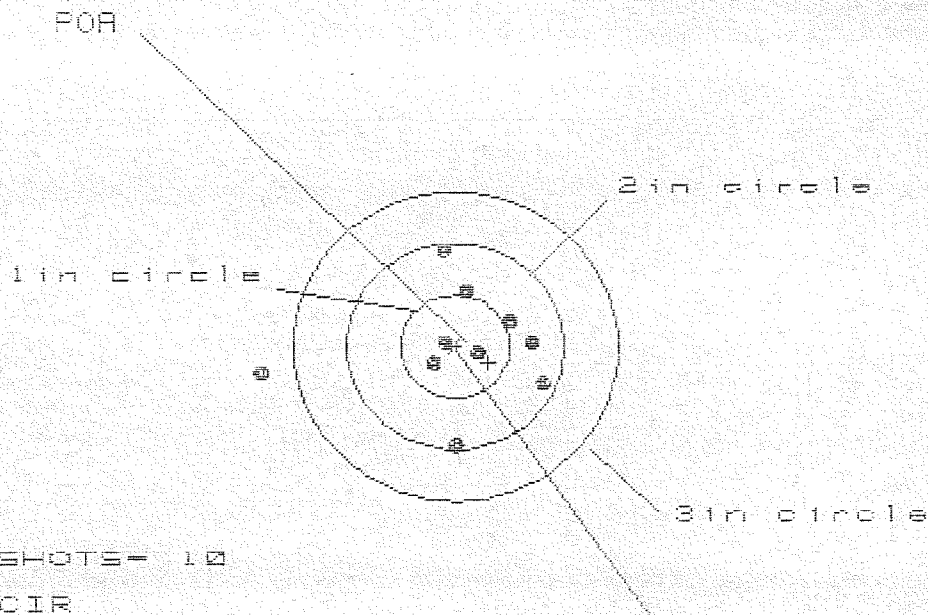
 $\text{CH}_3\text{COOH} \rightleftharpoons \text{CH}_3\text{COO}^- + \text{H}^+$

M2400108926

24 May 1930

FILE:/PATTERNING/CENTERFIRE_PATT/C6349153

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1 in = 3

2 in = 9

3 in = 9

HS= 2.555

VS= 1.919

CS= 2.555

CENTROID #

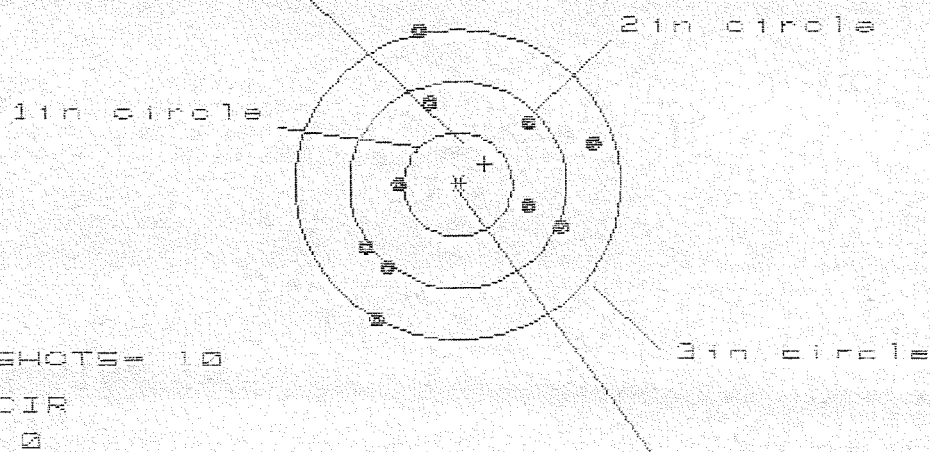
PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.755	.555	.532
MINIMUM X	-1.800	-.416	-.439
MAXIMUM Y	.946	.913	.788
MINIMUM Y	-.973	-1.006	-.484
CENTROID X	-.302	-.102	-.079
CENTROID Y	.157	.190	.315
POA TO CENTROID in.	.341	.216	.325
MIN RADIUS	.095	.071	.195
MEAN RADIUS	.691	.536	.475
MAX RADIUS	1.824	1.022	.863
HORIZONTAL SPREAD	2.555	.971	.971
VERTICAL SPREAD	1.919	1.919	1.272
EXTREME SPREAD	2.555	1.925	1.550
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	9		
NUMBER IN THREE INCH CIRCLE =	9		

24 May 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C8349153

CENTERFIRE PATTERNS # 2

FOR



OF SHOTS= 10

IN CIR

1in = 0

2in = 4

3in = 8

HS= 2.029

VS= 2.774

GS= 2.801

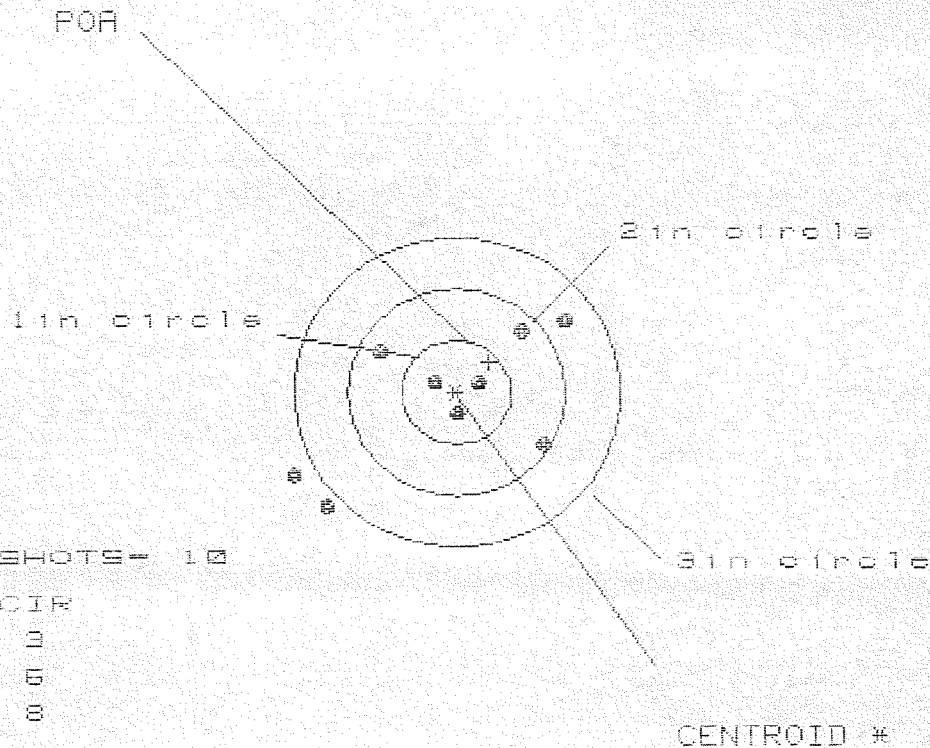
CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.214	1.173	1.074
MINIMUM X	:	-.815	-.856	-.955
MAXIMUM Y	:	1.470	.919	.777
MINIMUM Y	:	-1.304	-1.141	-.769
CENTROID X	:	-.249	-.208	-.109
CENTROID Y	:	-.198	-.361	-.219
POR TO CENTROID in.	:	.318	.417	.245
MIN RADIUS	:	.598	.628	.549
MEAN RADIUS	:	1.031	.972	.901
MAX RADIUS	:	1.515	1.390	1.145
HORIZONTAL SPREAD	:	2.029	2.029	2.029
VERTICAL SPREAD	:	2.774	2.060	1.546
EXTREME SPREAD	:	2.801	2.587	2.249
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	

24 May 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06348153

CENTERFIRE PATTERNS # 3



OF SHOTS = 10

IN CIR

1in = 3

2in = 6

3in = 8

HS = 2.539

VS = 1.833

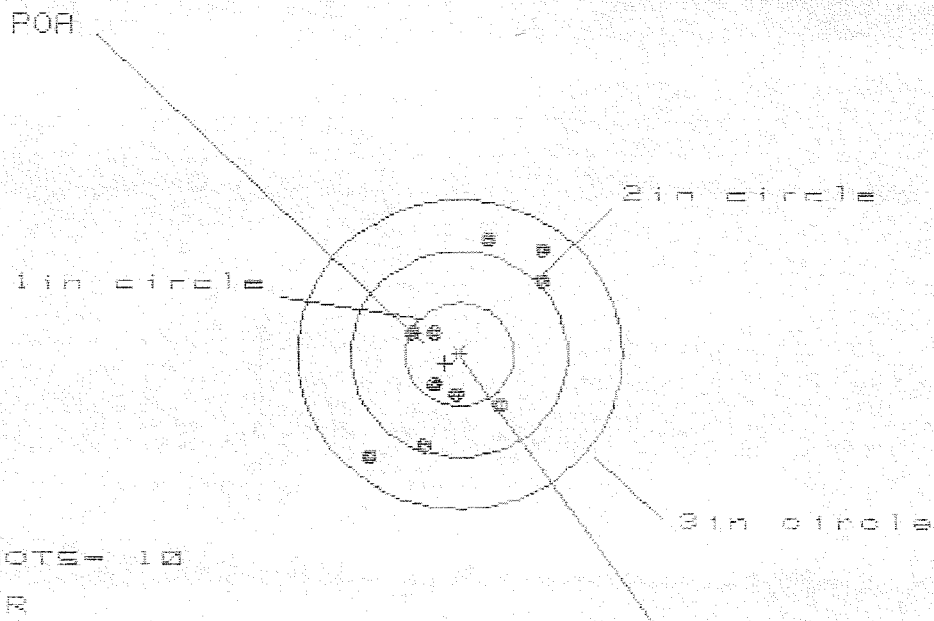
GS = 2.948

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.999	.828	.659
MINIMUM X	:	-1.540	-1.351	-1.046
MAXIMUM Y	:	.727	.641	.492
MINIMUM Y	:	-1.106	-1.192	-.699
CENTROID X	:	-.300	-.129	.040
CENTROID Y	:	-.297	-.211	-.062
POA TO CENTROID in.	:	.422	.247	.074
MIN RADIUS	:	.101	.043	.183
MEAN RADIUS	:	.907	.791	.666
MAX RADIUS	:	1.723	1.802	1.059
HORIZONTAL SPREAD	:	2.539	2.179	1.705
VERTICAL SPREAD	:	1.833	1.833	1.191
EXTREME SPREAD	:	2.948	2.847	1.774
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

24 May 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8349153

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1 in = 3

2 in = 7

3 in = 10

HS= 1.646

VS= 2.089

GS= 2.589

CENTROID *

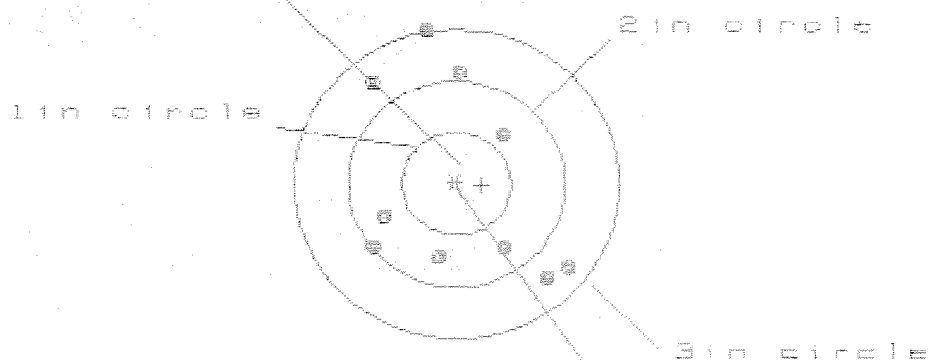
PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.766	.669	.722
MINIMUM X	:	-.880	-.534	-.451
MAXIMUM Y	:	1.075	.962	1.071
MINIMUM Y	:	-1.014	-1.009	-.900
CENTROID X	:	.137	.234	.151
CENTROID Y	:	.087	.200	.091
POA TO CENTROID in.	:	.162	.308	.176
MIN RADIUS	:	.322	.371	.332
MEAN RADIUS	:	.785	.738	.660
MAX RADIUS	:	1.343	1.098	1.097
HORIZONTAL SPREAD	:	1.646	1.203	1.173
VERTICAL SPREAD	:	2.089	1.971	1.971
EXTREME SPREAD	:	2.589	2.162	2.047
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

24 May 1930

FILE:/PATTERNING/CENTERFIRE_PATT/C6349153

CENTERFIRE PATTERNS # 5

POA



OF SHOTS= 10

IN CIR

1in = 0

2in = 5

3in = 9

CENTROID *

HS= 1.764

VS= 2.440

GS= 2.666

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.016	.986	.896
MINIMUM X	:	-.747	-.778	-.654
MAXIMUM Y	:	1.481	1.299	1.215
MINIMUM Y	:	-.959	-.794	-.878
CENTROID X	:	-.231	-.200	-.324
CENTROID Y	:	.010	-.155	-.071
POA TO CENTROID in.	:	.231	.253	.332
MIN RADIUS	:	.593	.592	.638
MEAN RADIUS	:	1.029	.953	.920
MAX RADIUS	:	1.506	1.390	1.254
HORIZONTAL SPREAD	:	1.764	1.764	1.550
VERTICAL SPREAD	:	2.440	2.093	2.093
EXTREME SPREAD	:	2.666	2.534	2.489
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 94-34903

INITIAL
FPS. CUSTOMER ORDER NO.

M-24 W/ULTRA 10X-M3A SCOPE & DEPLOYMENT KIT

SCOPE 90-0104

DATE RECEIVED 12/05/94	DATE OPENED 12/05/94	DATE CODE KK 5-90	SERIAL NUMBER C6349153	NEW SERIAL NUMBER	MODEL AND GRADE 700 7.62 NATO
ACCESSORIES SLING STRAP W/STUDS			W/SWIVELS SCOPE MNTS SCOPE BASE W/HARD CASE & SOFT CASE		

FROM:

SHIP TO:

DEPT. OF THE ARMY
SUPPLY DIVISION
FT MCCOY

WI 54656

DEPT. OF THE ARMY
SUPPLY DIVISION
FT MCCOYWI
54656

CUST NO:109575 C.D.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
------------------	------	----------	--------	----------	-----	---------

CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS COMMENTS

Trigger Assy \$173.31
Firing pin Assy 9.96
CTI 50.00
\$233.27

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
-----------	-------	-------	------	--------	---------

GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
----------------	------	------	------	------	------

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400108932

DEPARTMENT OF THE ARMY
Supply Division
Ft. McCoy , Wi. 54656

OFFICIAL BUSINESS

TO: COMMANDER
REMINGTON ARMS CO
14 HOFELER AVE
ILION, NY 13357

300*

DOC. NO. 418147A

U.S. GOVERNMENT BILL OF LADING

SHIPPING
ORDERB/L
NO.

D-2876219

1. TRANSPORTATION COMPANY TENDERED TO MCGIL SPECIAL SERVICES		2. SCAC MGLS	3. DATE B/L PREPARED 941115	4. ROUTE ORDER/RELEASE NUMBER 1YBAAC294A
5. DESTINATION (Name, address and ZIP code) REMINGTON ARMS CO 14 HOEFLER AVE ILION NY 13357		6. SPLC (Dest.) 172856000	8. ORIGIN (Name, address and ZIP code) (W5CQRF) TRANSPORTATION OFFICER 2123 SOUTH 5TH AVE FORT MCCOY WI 54656-5000	
9. CONSIGNEE (Name, address and ZIP code of installation) REMINGTON ARMS CO 14 HOEFLER AVE ILION NY 13357		7. SPLC (Orig.) 333647250	11. SHIPPER (Name, address and ZIP code) (W5CQRF) TRANSPORTATION OFFICER 2123 SOUTH 5TH AVE FORT MCCOY WI 54656-5000	
12. APPROPRIATION CHARGEABLE 2152080 76-2058 P510000-2217 GBLD2876219000 B32D S47018 300		10. GBLOC (Cons.) 1001	13. BILL CHARGES TO (Dept./agency, bureau/office mailing address and ZIP code) DFAS, INDIANAPOLIS CENTER, DIRECTORATE FOR XXXXXXXXXX TRANS PAYMENTS 8899 E 56TH ST INDIANAPOLIS IN 46249-0611	
14. VIA (Route shipment when advantageous to the Government)		15. MARKS AND ANNOTATIONS (If extra services are ordered, see Administrative Directions No. 2 on reverse) SEE CONTINUATION SHEET SERVICES: SMS - SATELLITE MOTOR SURVEILLANCE; DDP - DUAL DRIVER TP3 DDD: 941128		

RECEIVING HOURS ARE 0700 THRU 1500 MON THRU FRI EXCEPT HOLIDAYS. (315) 895-3200 EXT 89

16. PACKAGES		17. HM	18. DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description)		19. WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND		CLASSIFICATION ITEM NO.			Services	Rate	Charges
1	PLT		NMFC 999913	FREIGHT ALL KINDS				
			(RIFLES, 7.62 MM SNIPER M-24)	FREIGHT	300			
			SNS: C6349081, C6349153, C6349123 &	PALLET	20			
			C6349216 CF: 35	NET	280			
			TCN: W81XJD4253AAEYXXX		AS 2500			
						TOTAL CHARGES		

20. TARIFF/SPECIAL RATE AUTHORITY MGLS 000256		21. PICKUP SERV. FURNISHED ☒ YES VEHICLE FULLY LOADED ☒ YES		SHIPPER'S INITIALS JGM	22. CARRIER WAY/FREIGHT BILL NO. AND DATE 641115	
23. STOP THIS SHIPMENT AT		24. FURNISH INFORMATION ON CAR/TRUCKLOAD/CONTAINER SHIPMENTS				
		INITIALS & NO. TRAC: 1728 VAN: 1728 620	SEAL NUMBERS US-DISC 0886918	LENGTH/CUBE ORDERED 68739324 FURNISHED STRAIT TRK (OWN DROM ADL (OWN CONVENIENCE)	MARKED CAPACITY ORDERED FURNISHED	DATE FURNISHED 941115
FOR:		APPLIED BY: SHIPPER				
25. CARRIER'S PICKUP DATE (Year, month, & day) 94/11/15		26a. SIGNATURE OF AGENT Dwight Walker		26b. PER MCGIL	B/L NUMBER D-2876219	
27. MODE J	28. ESTIMATE 848	29. NO. OF CLS/TLS 1	30. TYPE RATE QUO	31. PSC SMS & DDP	32. REASON	

IMPORTANT

Received by the transportation company named above, subject to conditions named on the reverse hereof, the property hereinafter described, in apparent good order and condition (contents and value unknown), to be forwarded to destination by the said company and connecting lines, there to be delivered in like good order, and condition to said consignee.

FOR USE OF ISSUING OFFICE	
33a. ISSUING OFFICE (Name and complete address) TRANSPORTATION OFFICE 2123 SOUTH 5TH AVE FORT MCCOY WI 54656-5000	
33b. GBLOC GEAS	
33c. ISSUING OFFICER TA FOR W.A. KASTEN, LTO	
33d. CONTRACT/PURCHASE ORDER NO. OR OTHER AUTHORITY	
33e. DATED	
33f. FOB POINT NAMED IN CONTRACT	

• THE ORIGIN CARRIER OR ITS AGENT IS TO RECEIVE:

U.S. Government Bill of Lading—Original, SF 1103
This Shipping Order, SF 1104
U.S. Government Freight Waybill—Original, SF 1105
U.S. Government Freight Waybill—Carrier's Copy, SF 1106

• THE ORIGIN CARRIER OR ITS AGENT IS NOT TO RECEIVE THE CONSIGNEE'S MEMORANDUM COPY, SF 1103-B.

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1104-121

STANDARD FORM 1104 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400108934

TERMS AND CONDITIONS

It is mutually agreed and understood between the United States and carriers, including forwarders, who are parties to this bill of lading that:

This bill of lading is governed by the regulations relating thereto as published in Title 41, Part 101-41 of the Code of Federal Regulations.

Except as provided in 41 CFR 101 or as otherwise stated hereon, this bill of lading is also subject to the same rules and conditions as govern commercial shipments made on the usual forms provided therefor by the carrier.

Prepayment of charges shall in no way be demanded nor shall carrier make any collection of charges at time of delivery.

INTEREST SHALL ACCRUE FROM THE VOUCHER PAYMENT DATE ON OVERCHARGES MADE HEREUNDER AND SHALL BE PAID AT THE SAME RATE IN EFFECT ON THAT DATE AS PUBLISHED BY THE SECRETARY OF THE TREASURY PURSUANT TO THE DEBT COLLECTION ACT OF 1982.

GENERAL INSTRUCTIONS AND ADMINISTRATIVE DIRECTIONS

Section 101-41.101 should be used and attached hereto when any of the following conditions apply to this bill of lading:

Where accessorial or special services, such as expedited service, protective service, reconsignment, etc., are ordered in connection with the line-haul transportation, the bill of lading shall be endorsed to show the name of the carrier upon which the request was made, and the kind and scope of the special services ordered. The endorsement may be placed on the face hereof in the "Marks and Annotations," block 15, or in the space provided on this page for "Special Services Ordered," and shall be signed by or for the person who ordered the services. If such an endorsement is impractical, the same information may be set forth in a statement bearing the number of the covering bill of lading, which shall be signed by or for the person who ordered the services and, at possible, attached to the bill of lading. If the bill of lading is not available, the original and one copy of the statement shall be surrendered to the carrier from which the services were ordered, the original to be transmitted to the last line-haul carrier for presentation in connection with the bill for line-haul transportation charges. Where accessorial or special services are shown as ordered but were not furnished, the bill of lading shall be so annotated.

3. Shortage or damage reports shall be made on agency-designated forms, not on the bill of lading. Consignees shall observe the instructions on the reverse of the Consignee's Copy of the bill of lading.

4. Instructions for billing charges on Standard Form 1103, Public Voucher for Transportation Charges, are found in GSA's Federal Property Management Regulations 101-41 (41 CFR) which may be purchased from Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402. SF 1103 may be purchased from the Superintendent of Documents or reproduced in accordance with 41 CFR part 101-41.101.

5. American-flag carriers must be used for U.S. Government-financed carriage of personal property (household goods, personal effects, and family-owned articles) as prescribed by 49 USC 1241 and for U.S. Government-financed movement of freight as prescribed by 49 USC 1512. Statement by authorizing official justifying use of foreign-flag carrier must accompany appropriate voucher. See General Accounting Office standards and 41 CFR 101-41.101.

6. Carrier will return unused or canceled bills of lading to the Government office from which received.

IMPORTANT - Regulations require Original Shipping Order and Freight Waybill Original and Carrier's Copy to be surrendered to carrier after signature. Memorandum Copy SF 1103-B must be sent to consignee.

SPECIAL SERVICES ORDERED

1. SPECIAL SERVICES ORDERED

2. SPECIAL SERVICES ORDERED

3. SPECIAL SERVICES ORDERED

4. SPECIAL SERVICES ORDERED

5. SPECIAL SERVICES ORDERED

6. SPECIAL SERVICES ORDERED

7. SPECIAL SERVICES ORDERED

8. SPECIAL SERVICES ORDERED

9. SPECIAL SERVICES ORDERED

10. SPECIAL SERVICES ORDERED

11. SPECIAL SERVICES ORDERED

12. SPECIAL SERVICES ORDERED

13. SPECIAL SERVICES ORDERED

14. SPECIAL SERVICES ORDERED

15. SPECIAL SERVICES ORDERED

16. SPECIAL SERVICES ORDERED

17. SPECIAL SERVICES ORDERED

18. SPECIAL SERVICES ORDERED

19. SPECIAL SERVICES ORDERED

20. SPECIAL SERVICES ORDERED

21. SPECIAL SERVICES ORDERED

22. SPECIAL SERVICES ORDERED

23. SPECIAL SERVICES ORDERED

24. SPECIAL SERVICES ORDERED

25. SPECIAL SERVICES ORDERED

26. SPECIAL SERVICES ORDERED

27. SPECIAL SERVICES ORDERED

28. SPECIAL SERVICES ORDERED

29. SPECIAL SERVICES ORDERED

30. SPECIAL SERVICES ORDERED

31. SPECIAL SERVICES ORDERED

32. SPECIAL SERVICES ORDERED

33. SPECIAL SERVICES ORDERED

34. SPECIAL SERVICES ORDERED

35. SPECIAL SERVICES ORDERED

36. SPECIAL SERVICES ORDERED

37. SPECIAL SERVICES ORDERED

38. SPECIAL SERVICES ORDERED

39. SPECIAL SERVICES ORDERED

40. SPECIAL SERVICES ORDERED

41. SPECIAL SERVICES ORDERED

42. SPECIAL SERVICES ORDERED

43. SPECIAL SERVICES ORDERED

44. SPECIAL SERVICES ORDERED

45. SPECIAL SERVICES ORDERED

46. SPECIAL SERVICES ORDERED

47. SPECIAL SERVICES ORDERED

48. SPECIAL SERVICES ORDERED

49. SPECIAL SERVICES ORDERED

50. SPECIAL SERVICES ORDERED

51. SPECIAL SERVICES ORDERED

52. SPECIAL SERVICES ORDERED

53. SPECIAL SERVICES ORDERED

54. SPECIAL SERVICES ORDERED

55. SPECIAL SERVICES ORDERED

56. SPECIAL SERVICES ORDERED

57. SPECIAL SERVICES ORDERED

58. SPECIAL SERVICES ORDERED

59. SPECIAL SERVICES ORDERED

60. SPECIAL SERVICES ORDERED

61. SPECIAL SERVICES ORDERED

62. SPECIAL SERVICES ORDERED

63. SPECIAL SERVICES ORDERED

64. SPECIAL SERVICES ORDERED

65. SPECIAL SERVICES ORDERED

66. SPECIAL SERVICES ORDERED

67. SPECIAL SERVICES ORDERED

68. SPECIAL SERVICES ORDERED

69. SPECIAL SERVICES ORDERED

70. SPECIAL SERVICES ORDERED

71. SPECIAL SERVICES ORDERED

72. SPECIAL SERVICES ORDERED

73. SPECIAL SERVICES ORDERED

74. SPECIAL SERVICES ORDERED

75. SPECIAL SERVICES ORDERED

76. SPECIAL SERVICES ORDERED

77. SPECIAL SERVICES ORDERED

78. SPECIAL SERVICES ORDERED

79. SPECIAL SERVICES ORDERED

80. SPECIAL SERVICES ORDERED

81. SPECIAL SERVICES ORDERED

82. SPECIAL SERVICES ORDERED

83. SPECIAL SERVICES ORDERED

84. SPECIAL SERVICES ORDERED

85. SPECIAL SERVICES ORDERED

86. SPECIAL SERVICES ORDERED

87. SPECIAL SERVICES ORDERED

88. SPECIAL SERVICES ORDERED

89. SPECIAL SERVICES ORDERED

90. SPECIAL SERVICES ORDERED

91. SPECIAL SERVICES ORDERED

92. SPECIAL SERVICES ORDERED

93. SPECIAL SERVICES ORDERED

94. SPECIAL SERVICES ORDERED

95. SPECIAL SERVICES ORDERED

96. SPECIAL SERVICES ORDERED

97. SPECIAL SERVICES ORDERED

98. SPECIAL SERVICES ORDERED

99. SPECIAL SERVICES ORDERED

100. SPECIAL SERVICES ORDERED

101. SPECIAL SERVICES ORDERED

102. SPECIAL SERVICES ORDERED

103. SPECIAL SERVICES ORDERED

104. SPECIAL SERVICES ORDERED

105. SPECIAL SERVICES ORDERED

106. SPECIAL SERVICES ORDERED

107. SPECIAL SERVICES ORDERED

108. SPECIAL SERVICES ORDERED

109. SPECIAL SERVICES ORDERED

110. SPECIAL SERVICES ORDERED

111. SPECIAL SERVICES ORDERED

112. SPECIAL SERVICES ORDERED

113. SPECIAL SERVICES ORDERED

114. SPECIAL SERVICES ORDERED

115. SPECIAL SERVICES ORDERED

116. SPECIAL SERVICES ORDERED

117. SPECIAL SERVICES ORDERED

118. SPECIAL SERVICES ORDERED

119. SPECIAL SERVICES ORDERED

120. SPECIAL SERVICES ORDERED

121. SPECIAL SERVICES ORDERED

122. SPECIAL SERVICES ORDERED

123. SPECIAL SERVICES ORDERED

124. SPECIAL SERVICES ORDERED

125. SPECIAL SERVICES ORDERED

126. SPECIAL SERVICES ORDERED

127. SPECIAL SERVICES ORDERED

128. SPECIAL SERVICES ORDERED

129. SPECIAL SERVICES ORDERED

130. SPECIAL SERVICES ORDERED

131. SPECIAL SERVICES ORDERED

132. SPECIAL SERVICES ORDERED

133. SPECIAL SERVICES ORDERED

134. SPECIAL SERVICES ORDERED

135. SPECIAL SERVICES ORDERED

136. SPECIAL SERVICES ORDERED

137. SPECIAL SERVICES ORDERED

138. SPECIAL SERVICES ORDERED

139. SPECIAL SERVICES ORDERED

140. SPECIAL SERVICES ORDERED

141. SPECIAL SERVICES ORDERED

142. SPECIAL SERVICES ORDERED

143. SPECIAL SERVICES ORDERED

144. SPECIAL SERVICES ORDERED

145. SPECIAL SERVICES ORDERED

146. SPECIAL SERVICES ORDERED

147. SPECIAL SERVICES ORDERED

148. SPECIAL SERVICES ORDERED

149. SPECIAL SERVICES ORDERED

150. SPECIAL SERVICES ORDERED

151. SPECIAL SERVICES ORDERED

152. SPECIAL SERVICES ORDERED

153. SPECIAL SERVICES ORDERED

154. SPECIAL SERVICES ORDERED

155. SPECIAL SERVICES ORDERED

156. SPECIAL SERVICES ORDERED

157. SPECIAL SERVICES ORDERED

158. SPECIAL SERVICES ORDERED

159. SPECIAL SERVICES ORDERED

160. SPECIAL SERVICES ORDERED

161. SPECIAL SERVICES ORDERED

162. SPECIAL SERVICES ORDERED

163. SPECIAL SERVICES ORDERED

164. SPECIAL SERVICES ORDERED

165. SPECIAL SERVICES ORDERED

166. SPECIAL SERVICES ORDERED

167. SPECIAL SERVICES ORDERED

168. SPECIAL SERVICES ORDERED

169. SPECIAL SERVICES ORDERED

170. SPECIAL SERVICES ORDERED

171. SPECIAL SERVICES ORDERED

172. SPECIAL SERVICES ORDERED

173. SPECIAL SERVICES ORDERED

174. SPECIAL SERVICES ORDERED

175. SPECIAL SERVICES ORDERED

176. SPECIAL SERVICES ORDERED

177. SPECIAL SERVICES ORDERED

178. SPECIAL SERVICES ORDERED

179. SPECIAL SERVICES ORDERED

180. SPECIAL SERVICES ORDERED

181. SPECIAL SERVICES ORDERED

182. SPECIAL SERVICES ORDERED

183. SPECIAL SERVICES ORDERED

184. SPECIAL SERVICES ORDERED

185. SPECIAL SERVICES ORDERED

186. SPECIAL SERVICES ORDERED

187. SPECIAL SERVICES ORDERED

188. SPECIAL SERVICES ORDERED

189. SPECIAL SERVICES ORDERED

190. SPECIAL SERVICES ORDERED

191. SPECIAL SERVICES ORDERED

192. SPECIAL SERVICES ORDERED

193. SPECIAL SERVICES ORDERED

194. SPECIAL SERVICES ORDERED

195. SPECIAL SERVICES ORDERED

196. SPECIAL SERVICES ORDERED

197. SPECIAL SERVICES ORDERED

198. SPECIAL SERVICES ORDERED

199. SPECIAL SERVICES ORDERED

200. SPECIAL SERVICES ORDERED

201. SPECIAL SERVICES ORDERED

202. SPECIAL SERVICES ORDERED

203. SPECIAL SERVICES ORDERED

204. SPECIAL SERVICES ORDERED

205. SPECIAL SERVICES ORDERED

206. SPECIAL SERVICES ORDERED

207. SPECIAL SERVICES ORDERED

208. SPECIAL SERVICES ORDERED

209. SPECIAL SERVICES ORDERED

210. SPECIAL SERVICES ORDERED

211. SPECIAL SERVICES ORDERED

212. SPECIAL SERVICES ORDERED

213. SPECIAL SERVICES ORDERED

214. SPECIAL SERVICES ORDERED

215. SPECIAL SERVICES ORDERED

216. SPECIAL SERVICES ORDERED

217. SPECIAL SERVICES ORDERED

218. SPECIAL SERVICES ORDERED

219. SPECIAL SERVICES ORDERED

220. SPECIAL SERVICES ORDERED

221. SPECIAL SERVICES ORDERED

222. SPECIAL SERVICES ORDERED

223. SPECIAL SERVICES ORDERED

224. SPECIAL SERVICES ORDERED

225. SPECIAL SERVICES ORDERED

226. SPECIAL SERVICES ORDERED

227. SPECIAL SERVICES ORDERED

228. SPECIAL SERVICES ORDERED

229. SPECIAL SERVICES ORDERED

230. SPECIAL SERVICES ORDERED

231. SPECIAL SERVICES ORDERED

232. SPECIAL SERVICES ORDERED

233. SPECIAL SERVICES ORDERED

234. SPECIAL SERVICES ORDERED

235. SPECIAL SERVICES ORDERED

236. SPECIAL SERVICES ORDERED

237. SPECIAL SERVICES ORDERED

238. SPECIAL SERVICES ORDERED

239. SPECIAL SERVICES ORDERED

240. SPECIAL SERVICES ORDERED

241. SPECIAL SERVICES ORDERED

242. SPECIAL SERVICES ORDERED

243. SPECIAL SERVICES ORDERED

244. SPECIAL SERVICES ORDERED

245. SPECIAL SERVICES ORDERED

246. SPECIAL SERVICES ORDERED

247. SPECIAL SERVICES ORDERED

248. SPECIAL SERVICES ORDERED

U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

(This form is to be used as a continuation sheet for SF 1104, U.S. Government Bill of Lading—Shipping Order, or SF 1204, U.S. Government Bill of Lading—Privately Owned Personal Property—Shipping Order.)

SHIPPING
ORDER

B/L NO. D-2,876,219
SHEET NO. 2/2

ISSUING OFFICE (Name and complete address)
TRANSPORTATION OFFICER
2123 SOUTH 5TH AVE
FORT MCCOY WI 54656-5000

TRANSPORTATION COMPANY TENDERED TO

FROM (Shipping Point)

WAYBILL DATE

WAYBILL NUMBER

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				SERVICES	RATE	CHARGES
			(116) RELEASED VALUE NOT EXCEEDING \$2.50 PER POUND. (104) DUAL DRIVER PROTECTIVE SERVICE REQUESTED. SIGNATURE AND TALLY RECORD (DD FORM 1907) FURNISHED TO CARRIER. (111) SHIPPER TO LOAD AND CONSIGNEE TO UNLOAD. (337) SATELLITE MOTOR SURVEILLANCE SERVICE (SM) REQUESTED. IN EVENT OF SYSTEM FAILURE, DRIVER MUST IMMEDIATELY NOTIFY DTTS AT 1-800-826-0974. THE DRIVER MUST SUBSEQUENTLY PROVIDE DTTS A TELEPHONIC LOCATION/STATUS REPORT EVERY FOUR (4) HOURS WITH A FINAL TELEPHONIC REPORT UPON DELIVERY AT DESTINATION. (339) DROMEDARY SERVICE REQUESTED. (367) THIS SHIPMENT MUST NOT BE TRANSPORTED IN TRIPLESED EQUIPMENT. (348) (SHIPPER SEAL(S) APPLIED. CARRIER MAY REMOVE SEAL(S) AND REPLACE WITH EQUIVALENT SEALS(S). IF SEALS ARE BROKEN IN EMERGENCIES, NOTIFY FT MCCOY DUTY PHONE 608 388-2402, NOND DUTY 608 388-2216 AS SOON AS POSSIBLE. CARRIER MUST ANNOTATE SEAL CHANGES ON GBL.				

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1110-114

STANDARD FORM 1110 (REV. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400108936

SIGNATURE AND TALLY RECORD

FORM APPROVED
OMB No. 0702-0027
Expires Oct 31, 1988

DISTRIBUTION INSTRUCTIONS

- The SHIPPER will prepare copies 1 through 4, retain copy 4 and deliver copies 1 through 3 to the Origin Carrier.
- The CARRIER will deliver copies 1 through 3 to the Destination Carrier.
- The DESTINATION CARRIER will attach copy 1 (reflecting all signatures) and Standard Form 1113 (Public Voucher For Transportation Charges) to the original Government Bill of Lading, and forward for payment. Copy 2 will be delivered to the Consignee. Copy 3 will be retained.
- The CONSIGNEE will ensure Destination Carrier surrenders copy 2.

SECTION A - To be completed by the SHIPPER.

1. SHIPPER		2. PROTECTIVE SERVICE REQUESTED	
a. NAME TRANSPORTATION OFFICER		SMS & DDP	
b. ORIGIN 2123 SOUTH 5TH AVE FORT MCCOY WI 54656-5000		3. GBL OR CBL NUMBER D-2,876,219	
4. CONSIGNEE		5. PERMIT NUMBER (if any)	
a. NAME REMINGTON ARMS CO			
b. DESTINATION 14 HOEFLER AVE ILION NY 13357		6. TRANSPORTATION CONTROL NUMBER W81XJD4253AAEYXXX	
7. ROUTING WI - NY (MGLS)		8. WEIGHT 300	9. CUBE 35
10. SPECIAL INSTRUCTIONS		11. DATE SHIPMENT TENDERED TO CARRIER 941115	12. NAME OF CARRIER MCGIL SPECIAL SERVICES
13. NUMBER OF PIECES 1	14. TYPE OF PACKAGE(S) (for unsealed loads only) OR CONVEYANCE IDENTIFICATION & SEAL NUMBERS (for sealed loads only) PALLET STRAIGHT TRUCK NO: 1728 US DISC SEAL 0826910 68734524	15. FREIGHT CLASSIFICATION DESCRIPTION RIFLES, 7.62NN SNIPER M-24 (4 EACH)	

SECTION B - To be completed by each person accepting custody of classified or protected material requiring the use of transportation protective service during transit.

16. CUSTODY RECORD				
a. PRINT NAME OF PERSON AND COMPANY REPRESENTED	b. STATION INTERCHANGE POINT DESTINATION	c. SIGNATURE OF PERSON ACCEPTING CUSTODY	d. TIME ACCEPTED	e. DATE ACCEPTED
Dowd Walker	FT McCoy	Dowd Walker	0920	11-15-94
MARY WALKER	"	Mary Walker	0920	11-15-94
GENE CLONTS	TSMT 402	Gene Clonts	0930	11-17-94
Ralph L. Sandhaght	TSMT 402	Ralph L. Sandhaght	1700	11-17-94
GENE CLONTS	TSMT 402	Gene Clonts	0700	11-17-94
CHARLES HARTMANN	"	Charles Hartmann	11:00	11-17-94
LINDA HARTMANN	"	Linda Hartmann	11:00	11-17-94
Ronald Engell	ILion	Ronald Engell	08:04	12-5-94

DD Form 1907, FEB 86

Previous editions are obsolete.

Consignee - COPY 2

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400108937

[illegible]

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6349153

DATE 10-17-95

TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.39	2.61		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.21	2.68		
PULL #3	2.51	2.21	2.54		
PULL #4	2.35	2.37	2.63		
PULL #5	2.48	2.36	2.61		
TOTAL	12.25	11.54	13.07		
AVG.	2.45	2.30	2.61		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.18		
PULL #2	3.14	3.17		
PULL #3	3.14	3.18		
PULL #4	3.15	3.17		
PULL #5	3.12	3.13		
TOTAL	15.67	15.83		
AVG.	3.13	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	4.14	4.28	
PULL #2	3.96	4.04	4.27	
PULL #3	3.95	4.00	4.13	
PULL #4	4.01	4.21	4.14	
PULL #5	4.00	4.15	4.11	
TOTAL	19.86	20.54	20.93	
AVG.	3.97	4.10	4.18	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6349153

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6	6	6			12/14	WB
	G) Safety Off Force	3 1/2	3 1/4	3 1/2			12/14	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent	.023	.023	.023			12/14	WB
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.84	2.83	2.83	2.80	2.85	12/14	WB
	C) Function							
660	Pack							

KINZER V. REMINGTON

M2400108942

DIC	RIC	TRANS CODE	STOCK NUMBER	DOCUMENT NUMBER	SHIPPED TO	SHIPPED FROM	SERIAL NUMBER	TRANS DATE
DSM	B14	S	1005012402136	W81XJD4253AAEY	01CS90	W81XJD	000C6349081 ⁺	94293
DSM	B14	S	1005012402136	W81XJD4253AAEY	01CS90	W81XJD	000C6349123 ⁺	94293
DSM	B14	S	1005012402136	W81XJD4253AAEY	01CS90	W81XJD	000C6349153 ⁺	94293
DSM	B14	S	1005012402136	W81XJD4253AAEY	01CS90	W81XJD	000C6349216 ⁺	94293
TOTAL NUMBER SHIPPED					4			

DD FORM 1348-1A, SEP 87 (BLUE) Jun 86 edition may be used. FORM APPROVED OMB NO. 0704-0188 DOD SINGLE LINE ITEM RELEASE/RECEIPT DOCUMENT

M2400108943