

C6349220

MODEL 700TM M24

Model **SWS** TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.



M2400110424

CONFIDENTIAL -SUBJECT TO PROTECTIVE ORDER

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00028495** Serial: **C6349220** Model: **700** Center Fire Caliber: **7.62 NATO M-24 (SWS)** Repairman: Status: **New 6/13/01 7:47:53 AM**

Address Information

Customer: **COMMANDER** Received From: **COMMANDER** Return To: **COMMANDER**

Address 1: **2ND BN 35TH INF BATTALION** Address 2: **25TH ID(L) USARHAW** PO Box: City: **SCHOFIELD BARRACKS** State: **HI** Zip Code: **96857** Country: **US**

FFL:

Contact / Condition **Problems** **Estimate** **History / Status** **Shipping / Billing**

Contact Information

Phone: Fax: Email: Comments:

Received Condition

Condition: **Poor** Condition Notes: CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	1
A010	Hard Case	1
A045	Bi Pod	1

Repair Search **Refresh** **Close**

6/18/01 8:34 AM CAPS NUM INS SCAL

Start Inbox - Microsoft Exchange Arms Services Repair 8:34 AM

Serial Number: **C6349220**

Model: **700**



RE00028495

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6349220
17 Jul 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0134
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0362
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0386005

THE AMR FOR THIS RIFLE IS: 1.236

CENTROIDAL DISTANCES

Ø TO	1	.365075
1 TO	2	.646592
1 TO	3	.699092
1 TO	4	.388253
1 TO	5	.295787

		2	
1	5	+	<----POA
	4		3

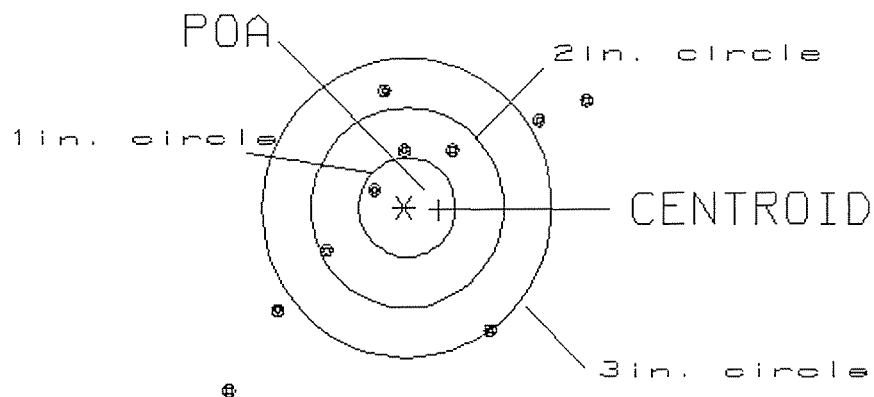
PATTERN #: 1

POA TO CENTROID: .365
MIN RADIUS : .413
MEAN RADIUS : 1.338
MAX RADIUS : 2.572
CENTROID X : -.364
CENTROID Y : .028

17 Jul 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6349220

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.72

1

VS= 3.00

4

GS= 4.73

6

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .358

MIN RADIUS : .394

MEAN RADIUS : 1.405

MAX RADIUS : 2.361

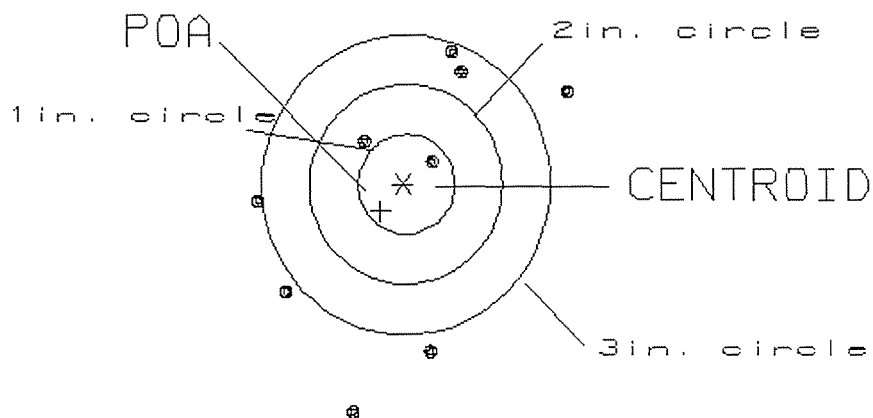
CENTROID X : .236

CENTROID Y : .269

17 Jul 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6349220

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.24

1

VS= 3.64

2

GS= 3.92

5

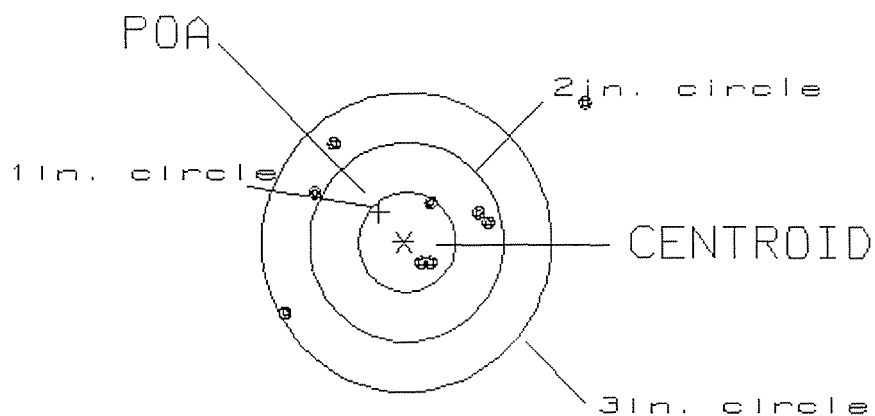
PATTERN #: 3

POA TO CENTROID: .390
 MIN RADIUS : .236
 MEAN RADIUS : 1.155
 MAX RADIUS : 2.833
 CENTROID X : .256
 CENTROID Y : -.295

17 Jul 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6349220

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.12

3

VS= 3.99

5

GS= 5.01

8

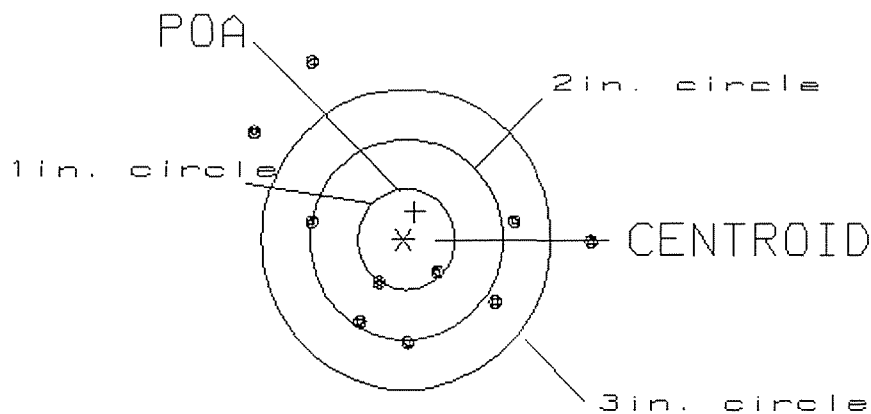
PATTERN #: ☐ 4 ☐

POA TO CENTROID: .299
 MIN RADIUS : .414
 MEAN RADIUS : 1.200
 MAX RADIUS : 2.047
 CENTROID X : -.120
 CENTROID Y : -.274

17 Jul 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6349220

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.47

1

VS= 2.83

4

GS= 3.63

7

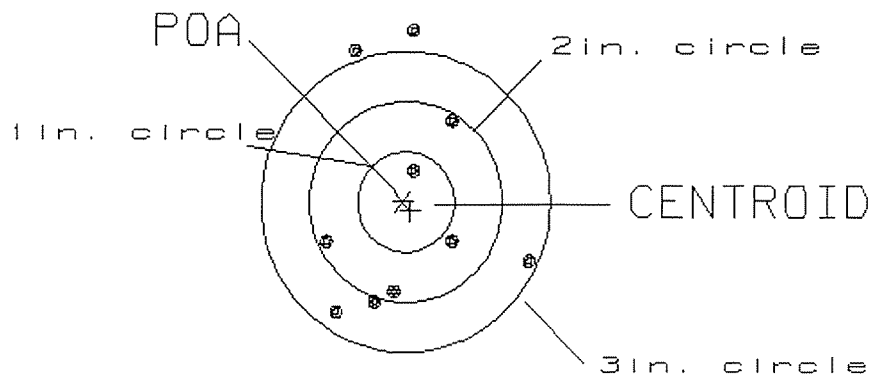
PATTERN #: ☐ 5 ☐

POA TO CENTROID: .118
MIN RADIUS : .345
MEAN RADIUS : 1.081
MAX RADIUS : 1.755
CENTROID X : -.075
CENTROID Y : .091

17 Jul 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6349220

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.10

1

VS= 2.84

5

GS= 2.94

8

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER 00028493

SERIAL NUMBER C 62349220

LOG-IN DATE 6/13/01

[illegible]

Final Inspection

S.N. C6349220

DATE REC'D: 6/13/01

DATE RET'D:

AUDITOR: RHL

Item:

BARREL ASSY.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

SCOPE ASSY.

☐ SCOPE

☐ SCOPE RINGS

☐ MOUNTING SCREWS

☐ MOUNTING BASE

☐ SCREWS

☐ FINISH

☐ LOOSENESS

☐ CLARITY

MISC.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION

☒ SET

Comments:

Serial Number: **C6348897**
Model: **700**



RE00028494

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6348897
17 Jul 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0722
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.033
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0793841

THE AMR FOR THIS RIFLE IS: 1.154

CENTROIDAL DISTANCES

0	TO	1	.137801
1	TO	2	.261398
1	TO	3	.056648
1	TO	4	.1486
1	TO	5	.182628

σ_2^4 <----POA

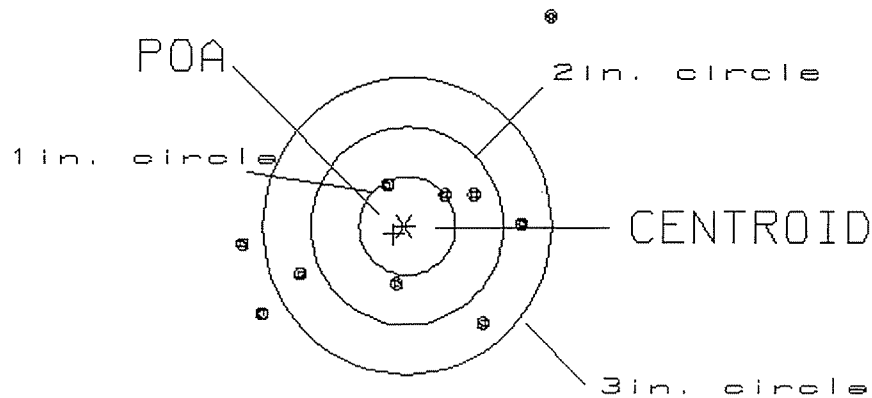
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .138
 MIN RADIUS : .453
 MEAN RADIUS : 1.210
 MAX RADIUS : 2.608
 CENTROID X : .110
 CENTROID Y : .083

17 Jul 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348897

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.22

2

VS= 3.11

4

GS= 4.26

7

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .224

MIN RADIUS : .325

MEAN RADIUS : .973

MAX RADIUS : 2.066

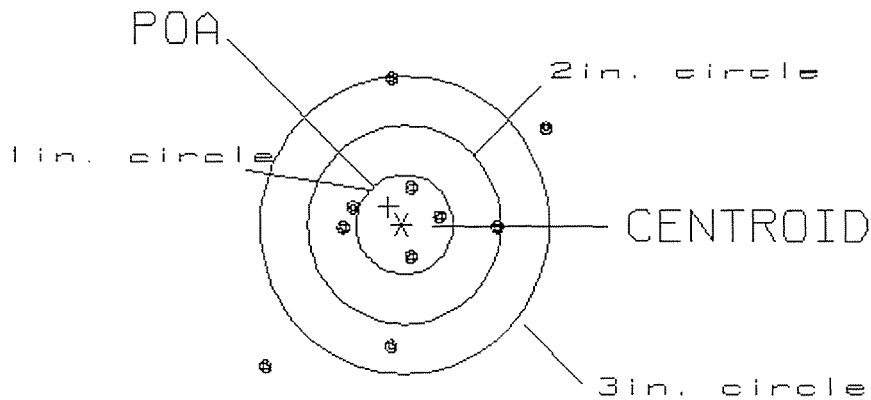
CENTROID X : .137

CENTROID Y : -.177

17 Jul 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348897

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.98

3

VS= 2.90

6

GS= 3.86

8

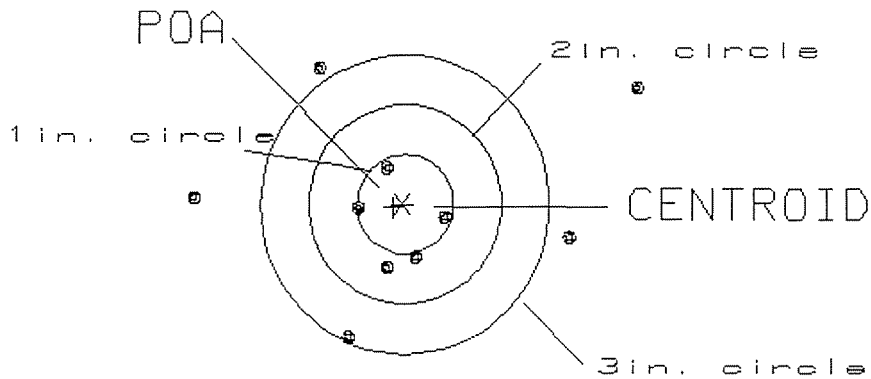
PATTERN #: 3

POA TO CENTROID: .095
 MIN RADIUS : .437
 MEAN RADIUS : 1.230
 MAX RADIUS : 2.700
 CENTROID X : .090
 CENTROID Y : .030

17 Jul 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348897

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 4.58

2

VS= 2.68

5

GS= 4.71

6

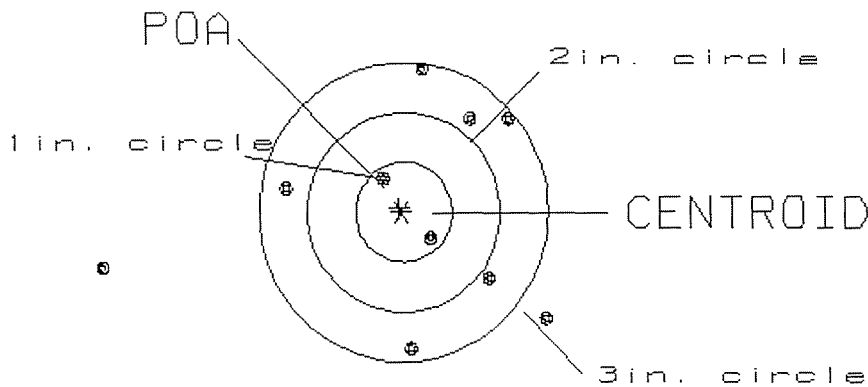
PATTERN #: 4

POA TO CENTROID: .042
 MIN RADIUS : .376
 MEAN RADIUS : 1.347
 MAX RADIUS : 3.159
 CENTROID X : .021
 CENTROID Y : -.036

17 Jul 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348897

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 4.58

2

VS= 2.80

2

GS= 4.61

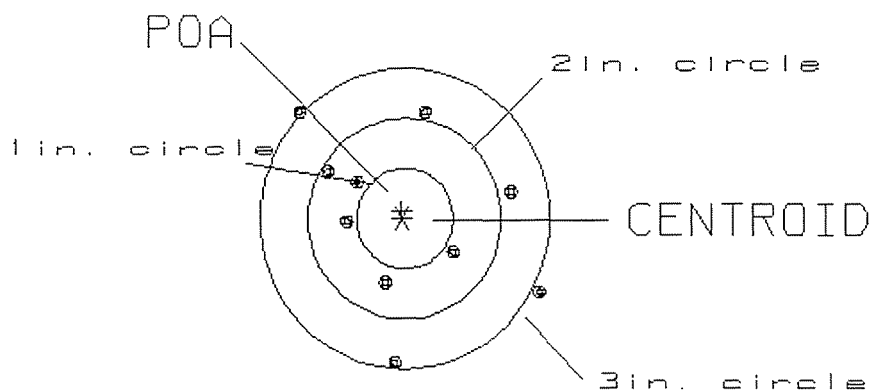
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PATTERN #: 5
 POA TO CENTROID: .065
 MIN RADIUS : .573
 MEAN RADIUS : 1.012
 MAX RADIUS : 1.558
 CENTROID X : .003
 CENTROID Y : -.065

17 Jul 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348897

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.48

0

VS= 2.56

5

GS= 3.05

8

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER

SERIAL NUMBER

LOG-IN DATE

[illegible]

Final Inspection

SW/REPAIR

Sn: C6348897

DATE REC'D: 06/13/01

DATE RET'D:

AUDITOR: RTH

Item:

BARREL ASSY.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

SCOPE ASSY.

☐ SCOPE

☐ SCOPE RINGS

☐ MOUNTING SCREWS

☐ MOUNTING BASE

☐ SCREWS

☐ FINISH

☐ LOOSENESS

☐ CLARITY

MISC.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION

☒ SET

Comments:

Remington®



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

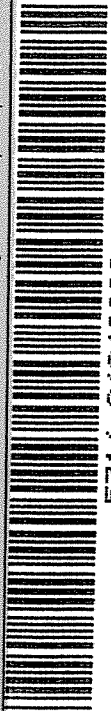
MODEL 700™ H24

SERIAL NO.
C6349220

ORDER NO.
5716

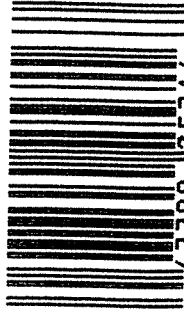
Ø1

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5716 C6349220

UPC



0 47700 25716 7

GUN SERIAL # C6349220

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1 12	90	RW
600	Proof	1 12	90	✓
607	Check Headspace	1 12	90	✓
610	Dis-assemble Gun	1 12	90	RW
612	Magnaflux Barrel Action	1-16-90		KCR
	Magnaflux Bolt	1-17-90		KCR
615	Rollmark Caliber	1-17-90		GS
617	Drill and Tap Sight Holes	1-19-90		FB
618	Polish Barrel RB	1-22-90		WB
620	Apply Coatings (Barrel Action)		1-30-90	TJA
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		1/24/90	WB
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/24/90	RW
	C) Inspect Ejector Hole for Chamfer		1/24/90	RW
	D) Oil Firing Pin Ass'y		1/24/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		31 Jan 90	GS

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6	6	6			1-31-90	gm
	G) Safety Off Force	3	3	3			1-31-90	gm
	H) Trigger Pull Test & Retainability						3/1/90	JS
	I) Firing Pin Indent	.021	.021	.021			1-31-90	gm
	J) Assemble Stock						2/28/90	RW
	K) Assemble Swivel Studs						3/13/90	WB
	L) Attach Front and Rear Sight Assemblies						2/28/90	RW
	M) Iron Sight Alignment						2/28/90	RW
	N) Detach Front & Rear Sights & place in numbered container						2/28/90	RW
	O) Attach Scope to Rifle						3/1/90	WB
	P) Detach & Attach Scope 20 Times						3/1/90	WB
640	Gallery Target & Test						3-5-90	J.S Temp. Help
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection						3/13/90	WB
	A) Headspace							
	B) Trigger Pull	2.66	2.34	2.56	2.34	2.32	3/13/90	WB
	C) Function						3/13/90	WB
660	Pack						20 Mar 90	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6349220DATE 31 Jan 90TESTER JL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.15	2.33	2.40	2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.08	2.29	2.33	2.34	
PULL #3	2.54	2.33	2.33	2.56	
PULL #4	2.42	2.26	2.30	2.34	
PULL #5	2.46	2.34	2.34	2.32	
TOTAL	11.65	11.54	11.70		
AVG.	2.33	2.308	2.34		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.90	2.98		
PULL #2	2.90	2.77		
PULL #3	2.80	2.87		
PULL #4	2.93	2.82		
PULL #5	2.89	2.75		
TOTAL	14.48	14.19		
AVG.	2.896	2.838		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.04		4.31
PULL #2	3.92	4.13		4.32
PULL #3	3.95	3.99		4.23
PULL #4	3.90	4.00		4.33
PULL #5	3.96	4.10		4.40
TOTAL	19.74	20.26		21.39
AVG.	3.948	4.052		4.318

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06349220
5 Mar 1990

CENTROIDAL DISTANCES

0 TO	1	.388734
1 TO	2	.612112
1 TO	3	.477938
1 TO	4	.573562
1 TO	5	.353069

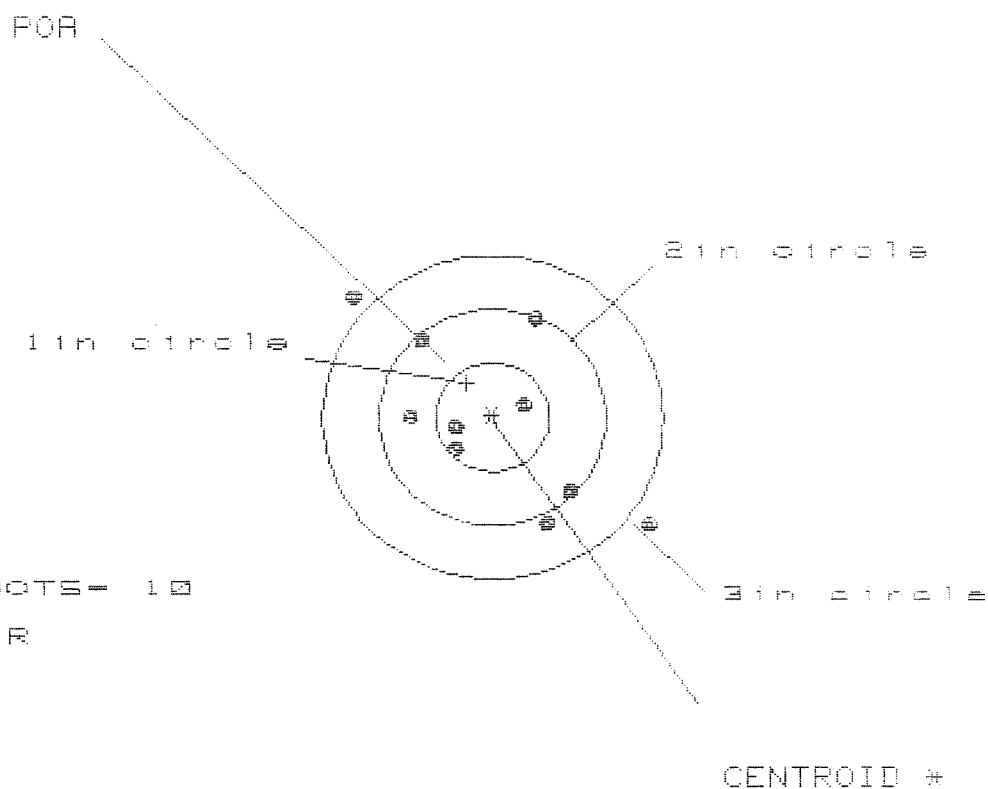
z_1^{34} <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2828
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0362
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .285107
THE RMR FOR THIS RIFLE IS: .895

5 Mar 1998

FILE:/PATTERNING/CENTERFIRE_PATT/08349220

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 7

3 in = 8

HS= 2.628

VS= 2.102

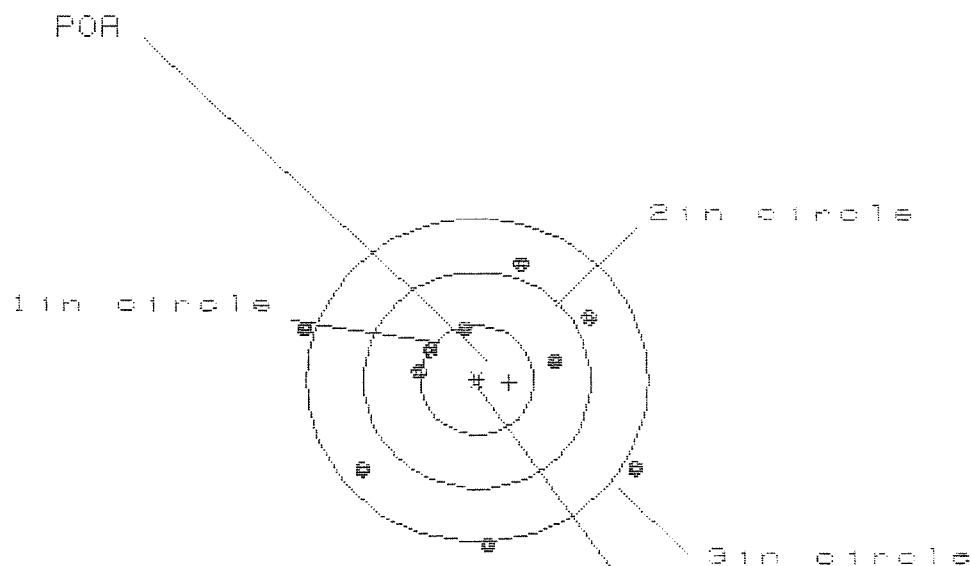
GS= 3.342

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.423	.837	.706
MINIMUM X	:	-1.205	-1.046	-.713
MAXIMUM Y	:	1.118	1.012	.917
MINIMUM Y	:	-.984	-1.090	-.963
CENTROID X	:	.225	.066	.197
CENTROID Y	:	-.317	-.211	-.338
FOR TO CENTROID in.	:	.388	.222	.391
MIN RADIUS	:	.312	.232	.281
MEAN RADIUS	:	.911	.803	.716
MAX RADIUS	:	1.710	1.456	1.091
SPREAD	:	2.628	1.883	1.419
SPREAD	:	2.102	2.102	1.880
SPREAD	:	3.342	2.697	2.018
IN ONE INCH CIRCLE	=		3	
IN TWO INCH CIRCLE	=		7	
IN THREE INCH CIRCLE	=		8	

5 Mar 1998

FILE:/PATTERNING/CENTERFIRE_PATT/083498220

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1in = 2

2in = 4

3in = 7

HS= 2.851

VS= 2.683

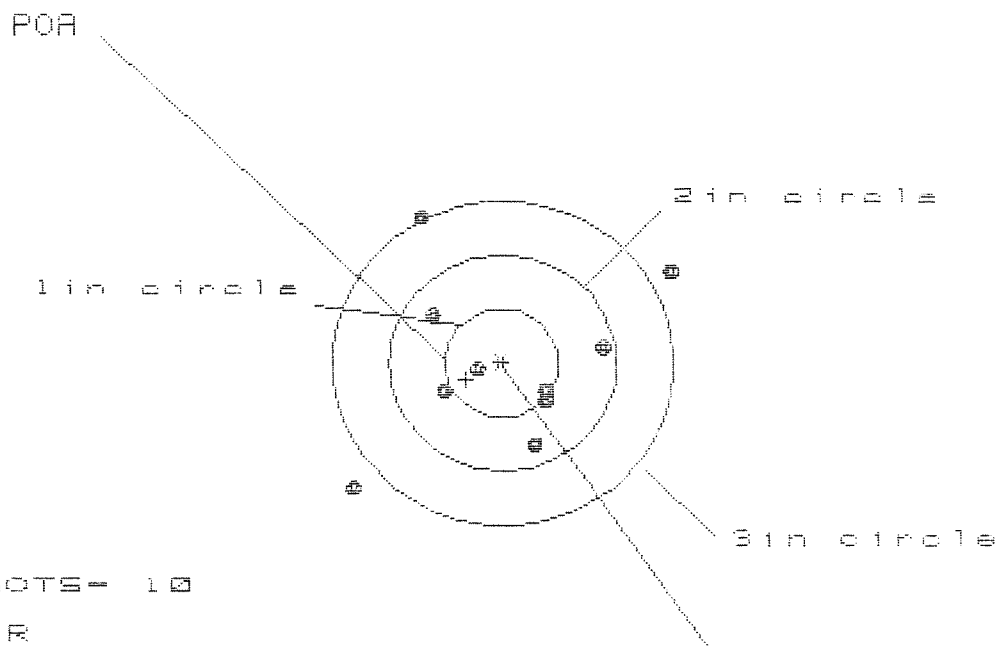
GS= 3.141

PATTERN #	:	2	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.347	1.179	1.010
MINIMUM X	:	-1.504	-1.354	-1.044
MAXIMUM Y	:	1.118	1.025	1.074
MINIMUM Y	:	-1.565	-1.658	-1.509
CENTROID X	:	-.284	-.434	-.265
CENTROID Y	:	.023	.116	.067
POA TO CENTROID in.	:	.285	.449	.273
MIN RADIUS	:	.480	.329	.450
MEAN RADIUS	:	1.061	.964	.923
MSD RADIUS	:	1.587	1.675	1.611
HORIZONTAL SPREAD	:	2.851	2.533	2.054
VERTICAL SPREAD	:	2.683	2.683	2.683
EXTREME SPREAD	:	3.141	2.701	2.701
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	7		

5 Mar 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06349220

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

IN CIR

1 in = 3

2 in = 7

3 in = 7

HS= 2.733

VS= 2.510

GS= 3.349

CENTROID #

PATTERN #	:	3	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.462	1.321	.880
MINIMUM X	:	-1.271	-.829	-.664
MAXIMUM Y	:	1.393	1.269	1.356
MINIMUM Y	:	-1.117	-.892	-.885
CENTROID X	:	.317	.458	.293
CENTROID Y	:	.152	.276	.189
POA TO CENTROID in.	:	.352	.535	.349
MIN RADIUS	:	.196	.364	.179
MEAN RADIUS	:	.908	.839	.719
MAX RADIUS	:	1.692	1.516	1.510
HORIZONTAL SPREAD	:	2.733	2.150	1.544
VERTICAL SPREAD	:	2.510	2.161	2.161
DIAGRENE SPREAD	:	3.349	2.372	2.372
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		7	

5 Mar 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6349220

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS= 10

IN CIR

1 in = 2

2 in = 7

3 in = 10

HS= 1.835

VS= 1.733

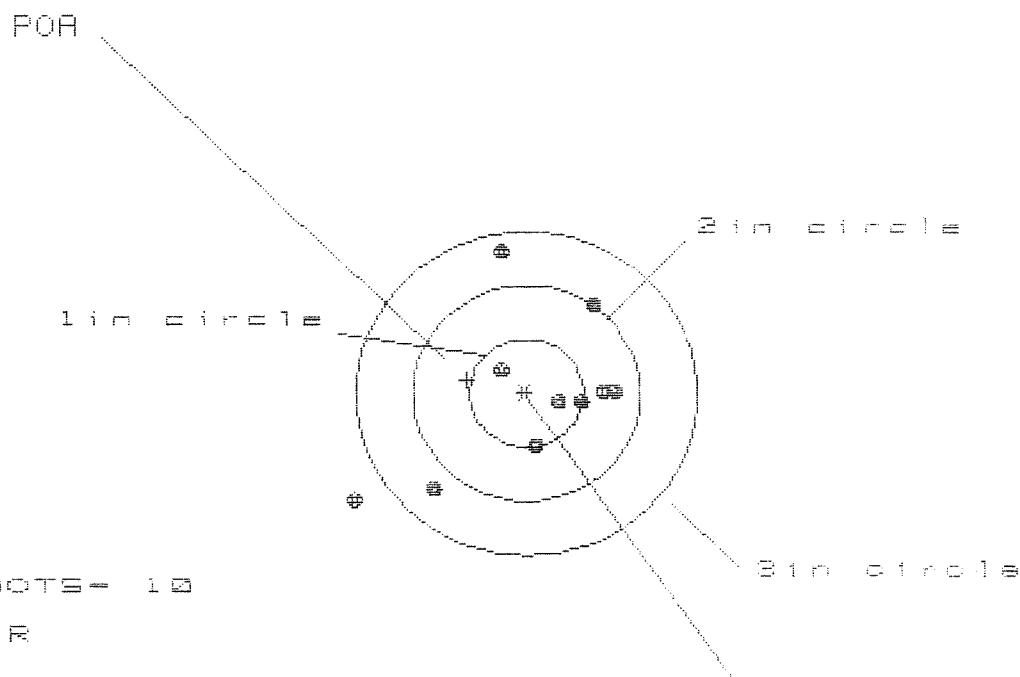
GS= 2.464

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.009	1.114	1.027
MINIMUM X	:	-.826	-.721	-.808
MAXIMUM Y	:	1.054	.607	.536
MINIMUM Y	:	-.679	-.562	-.406
CENTROID X	:	.638	.533	.620
CENTROID Y	:	.081	-.036	.035
POA TO CENTROID in.	:	.643	.534	.621
MIN RADIUS	:	.305	.318	.293
MEAN RADIUS	:	.759	.665	.634
MAX RADIUS	:	1.417	1.148	1.047
HORIZONTAL SPREAD	:	1.835	1.835	1.835
VERTICAL SPREAD	:	1.733	1.169	.942
EXTREME SPREAD	:	2.464	1.998	1.843
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

5 Mar 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8348228

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 4

2 in = 6

3 in = 9

HS= 2.296

VS= 2.292

GS= 2.836

CENTROID #

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.773	.604	.560
MINIMUM X	:	-1.523	-1.017	-1.061
MAXIMUM Y	:	1.285	1.173	.894
MINIMUM Y	:	-1.007	-.956	-.809
CENTROID X	:	.518	.687	.731
CENTROID Y	:	-.120	-.008	-.155
POA TO CENTROID in.	:	.532	.687	.747
MIN RADIUS	:	.243	.169	.028
MEAN RADIUS	:	.836	.685	.578
MAX RADIUS	:	1.826	1.396	1.335
HORIZONTAL SPREAD	:	2.296	1.621	1.621
VERTICAL SPREAD	:	2.292	2.129	1.703
EXTREME SPREAD	:	2.836	2.244	2.244
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6349220
4 Mar 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0016$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.1208$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.120811$

THE AMR FOR THIS RIFLE IS: 1.034

CENTROIDAL DISTANCES

0	TO	1	.173234
1	TO	2	.566766
1	TO	3	.349607
1	TO	4	.524485
1	TO	5	.510768

5
3
1 + <----POA
2
4

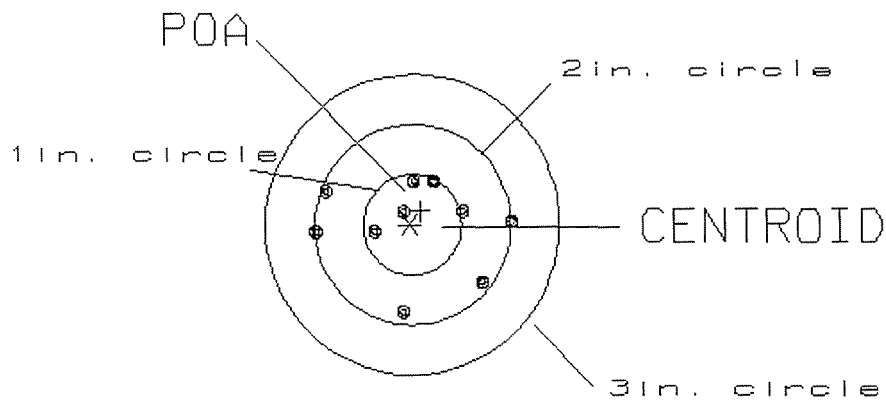
PATTERN #: 1

POA TO CENTROID: .173
 MIN RADIUS : .167
 MEAN RADIUS : .663
 MAX RADIUS : 1.041
 CENTROID X : -.111
 CENTROID Y : -.133

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349220.1

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.01
 VS= 1.26
 GS= 2.01

4
 9
 10

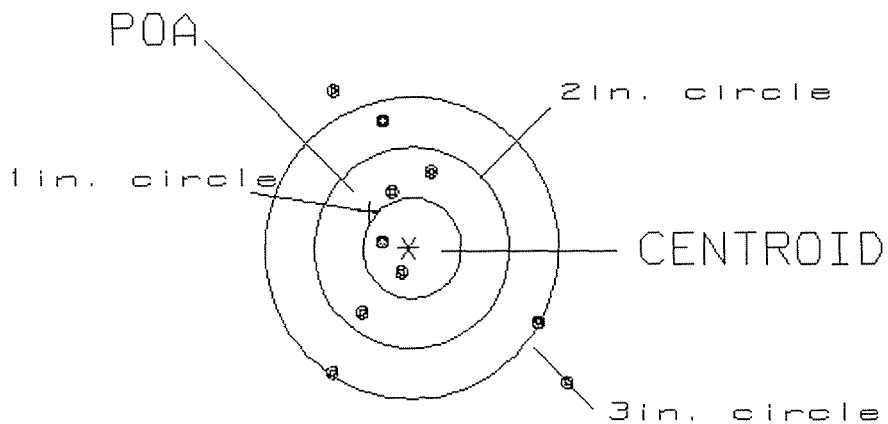
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .546
 MIN RADIUS : .297
 MEAN RADIUS : 1.085
 MAX RADIUS : 2.033
 CENTROID X : .407
 CENTROID Y : -.363

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349220.1

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.34
 VS= 2.90
 GS= 3.71

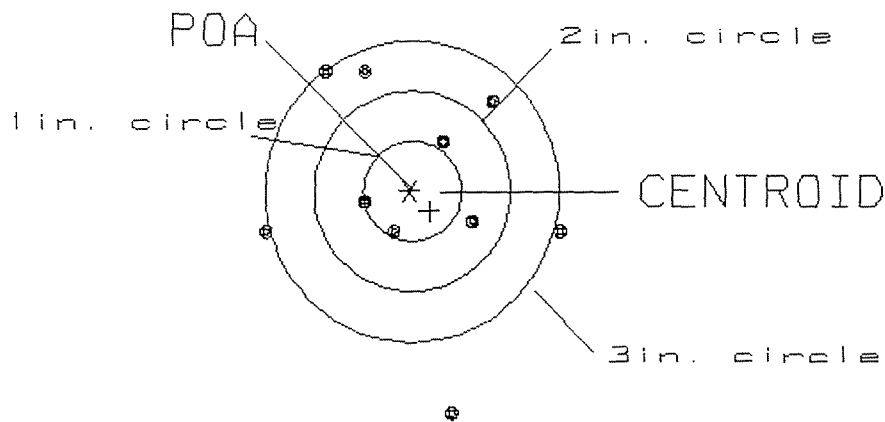
2
 5
 8

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .292
 MIN RADIUS : .465
 MEAN RADIUS : 1.152
 MAX RADIUS : 2.244
 CENTROID X : -.211
 CENTROID Y : .202

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349220.1

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.97

2

VS= 3.40

4

GS= 3.65

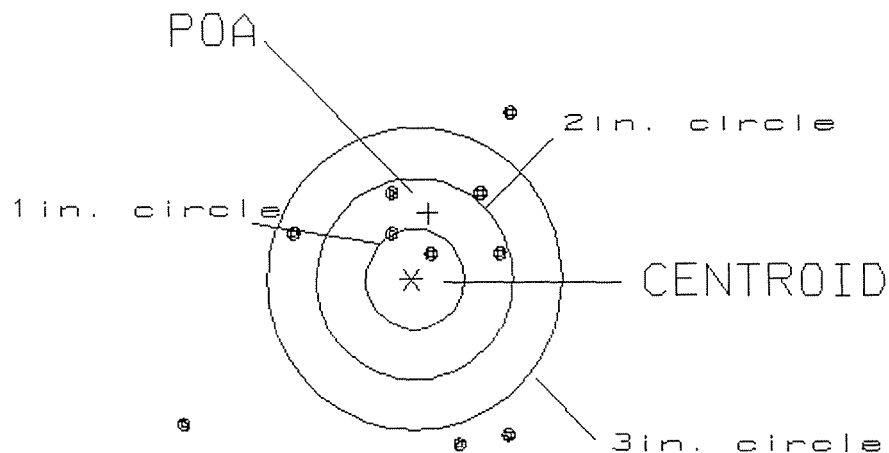
6

PATTERN #: ☐ 4 ☐
 POA TO CENTROID: .675
 MIN RADIUS : .260
 MEAN RADIUS : 1.321
 MAX RADIUS : 2.744
 CENTROID X : -.162
 CENTROID Y : -.655

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349220.1

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.33
 VS= 3.38
 GS= 4.52

1
 4
 6

PATTERN #: ☐ 5 ☐

POA TO CENTROID: .352

MIN RADIUS : .507

MEAN RADIUS : .949

MAX RADIUS : 1.427

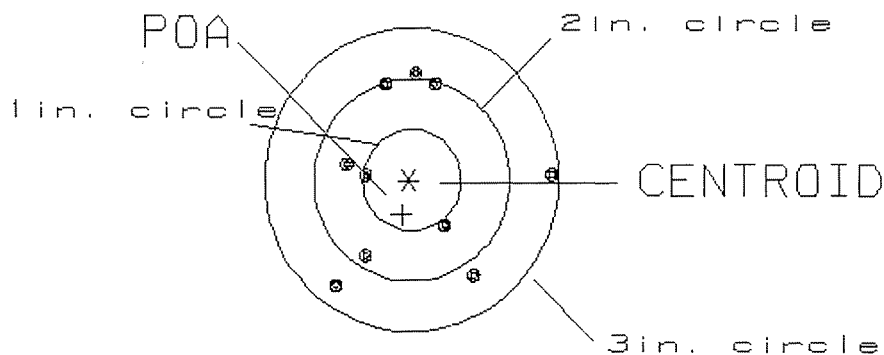
CENTROID X : .069

CENTROID Y : .345

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349220.1

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.18

0

VS= 2.15

5

GS= 2.43

10

97-02943

21 DAY TURN - AROUND

New Barrel,
Stock

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. C6349220

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. #

OP. NAME

550

DIS-ASSEMBLE GUN

560 A

RE-BARREL AT CUSTOM SHOP

B

DRILL & TAP

C

POLISH

575

ASSEMBLE

600

PROOF

2/3/97

AW

605

CHECK HEADSPACE

3/3/97

AW

610

DIS-ASSEMBLE

612

MAGNAFLUX

615

ROLLMARK CALIBER

618

ROTO-BLAST

620

APPLY COATINGS

625 A

FINAL ASSEMBLY

B

TRIGGER PULL TEST

C

SAFETY ON FORCE

D

SAFETY OFF FORCE

E

FIRING PIN INDENT

640

TARGET

2/28/97

AW

655

FINAL INSPECT

3/3/97

AW

660

PACK

QAR INSPECTION

SHIP DATE

Final Inspection

Sn: C6349220

DATE REC'D: 1/31/97

DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

SCOPE ASSY.

- ☒ SCOPE
- ☒ SCOPE RINGS
- ☒ MOUNTING SCREWS
- ☒ MOUNTING BASE
- ☒ SCREWS
- ☒ FINISH
- ☒ LOOSENESS
- ☒ CLARITY

MISC.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

STOCK ASSY.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

SYSTEMS CASE

- ☐ SCOPE CASE
- ☐ IRON SIGHTS
- ☐ DEPLOYMENT KIT

TRIGGER

- ☒ SAFETY OPERATION
- ☒ SET
- ☐

Comments:

INSPECTION AND ESTIMATING REPORT

R 97-18789

INITIAL	CUSTOMER ORDER NO.	M-24 SNIPER W/10X SCOPE			
DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
10/30/97	10/31/97		C6349220		700 7.62 NATO
ACCESSORIES W/STUDS HARD CASE					

FROM:	SHIP TO:
DEPT OF THE ARMY HHC2-35 INF BN BLDG 652 RM 107 ATTN SSG MORISON SCHOFIELD BARRACKS HI 96857	DEPT OF THE ARMY HHC2-35 INF BN BLDG 652 RM 107 ATTN SSG MORISON SCHOFIELD BARRACKS HI 96857

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	CUST NO: 176011 C.O.D	PROM. DATE	ESTIMATED	VIA
GUN CONDITION		WRITE ☐	UPS		
☐ NEW ☐ LIGHTLY WORN ☐ WORN ☐ VERY WORN ☐ UNREPAIRABLE ☐ MARRED		REPAIR CHARGE EXCISE TAX INSURANCE UPS PARCEL POST TOTAL			

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT	Broken Stock
------------	--------------

PARTS	COMMENTS																								
96018 Stock	Scope Sent Back To Leupold for Service																								
<table border="1"> <tr> <td>REPAIRMAN</td> <td>PROOF</td> <td>CLEAN</td> <td>TEST</td> <td>TARGET</td> <td>PATTERN</td> </tr> <tr> <td>Rw</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>GALLERY TESTER</td> <td>DATE</td> <td>DATE</td> <td>DATE</td> <td>DATE</td> <td>DATE</td> </tr> <tr> <td>Rw</td> <td></td> <td>11/17/97</td> <td>12/8/97</td> <td></td> <td></td> </tr> </table>		REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN	Rw						GALLERY TESTER	DATE	DATE	DATE	DATE	DATE	Rw		11/17/97	12/8/97		
REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN																				
Rw																									
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE																				
Rw		11/17/97	12/8/97																						

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

M2400110462

SIGNATURE AND TALLY RECORD

Form Approved
OMB NO. 0702-0027
Expires May 31, 1997

Public reporting burden for this collection of information is estimated to average 3 minutes per response including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operation and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork reduction project (0702-0027), Washington, DC 20503. Please DO NOT RETURN your form to either of these addresses. Send your completed form to Headquarters, Military Traffic Management Command, ATTN: MTSS-SE, 5611 Columbia Pike, Falls Church, VA 22041-5050.

DISTRIBUTION INSTRUCTIONS

- The SHIPPER will prepare copies 1 through 4, retain copy 4 and deliver copies 1 through 3 to the Origin Carrier.
- The CARRIER will deliver copies 1 through 3 to the Destination Carrier.
- The DESTINATION CARRIER will attach copy 1 (reflecting all signatures) and Standard Form 1113 (Public Voucher for Transportation Charges) to the original Government Bill of Lading, and forward for payment. Copy 2 will be delivered to the Consignee. Copy 3 will be retained.
- The CONSIGNEE will ensure Destination Carrier surrenders copy 2.

SECTION 1 - TO BE COMPLETED BY THE SHIPPER

1. SHIPPER		2. PROTECTIVE SERVICE REQUESTED	
a. NAME HHC 2-35 INF BN, US ARMY ATTN: SSG MORRISON		Signature Security Service	
b. ORIGIN Bldg 652, Room 107 Schofield Barracks, HI 96857		3. GBL OR CBL NUMBER N/A	
4. CONSIGNEE		5. PERMIT NUMBER (if any)	
a. NAME Remington Arms Co. Inc. ATTN: Fabricated Products Dept		N/A	
b. DESTINATION 14 Hoefler Avenue Ilion, NY 13357-1816		6. TRANSPORTATION CONTROL NUMBER None	
7. ROUTING	8. WEIGHT 51 lbs	9. CUBE	
10. SPECIAL INSTRUCTIONS	11. DATE SHIPMENT TENDERED TO CARRIER 21Oct97	12. NAME OF CARRIER EMERY WORLDWIDE	
13. NUMBER OF PIECES 1	14. TYPE OF PACKAGE(S) (for unsealed loads only) OR CONVEYANCE IDENTIFICATION & SEAL NUMBERS (for sealed loads only) Plastic hard container	15. FREIGHT CLASSIFICATION DESCRIPTION Military equipment, firearm	

SECTION II - TO BE COMPLETED BY EACH PERSON ACCEPTING CUSTODY OF CLASSIFIED OR PROTECTED MATERIAL REQUIRING THE USE OF TRANSPORTATION PROTECTIVE SERVICE DURING TRANSIT.

16. CUSTODY RECORD

PRINT NAME OF PERSON AND COMPANY REPRESENTED a.	STATION INTERCHANGE POINT DESTINATION b.	SIGNATURE OF PERSON ACCEPTING CUSTODY c.	TIME ACCEPTED d.	DATE ACCEPTED e.
MORRISON, EUGENE A HHC 2-35 INF BN	EMERY WORLDWIDE HONOLULU, HI	[Signature]	0600	21 OCT 97
Rodney T. Kohajura Emery Worldwide	HNL	[Signature]	0730	21 OCT 97
T.R. BBLER	LAX	[Signature]	18:10	23/OCT/97
H. B. HILIER	HNDU	[Signature]	0830	10-24-97
T. Edelman	dt.ca	[Signature]	1110	10-24-97
J. Vojarski	Ilion	[Signature]	1136	10-24-97

2025 JAN 24 09 14 AM

DD FORM 1907, SEP 94 (BACK)

21 DAY TURN - AROUND

Leupold for service
Stock

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *C6349220*

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. # OP. NAME

550 DIS-ASSEMBLE GUN

560 A RE-BARREL AT CUSTOM SHOP

B DRILL & TAP

C POLISH

575 ASSEMBLE

600 PROOF

605 CHECK HEADSPACE

610 DIS-ASSEMBLE

612 MAGNAFLUX

615 ROLLMARK CALIBER

618 ROTO-BLAST

620 APPLY COATINGS

625 A FINAL ASSEMBLY

11/17/97 RW

B TRIGGER PULL TEST

C SAFETY ON FORCE

D SAFETY OFF FORCE

E FIRING PIN INDENT

640 ~~TARGET~~ *Test*

12/8/97 RW

655 FINAL INSPECT

12/8/97 RW

660 PACK

QAR INSPECTION

SHIP DATE

Final Inspection

Sn: C6349220

DATE REC'D: 10/30/97

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

Scope Assy.

☒ SCOPE

☒ SCOPE RINGS

☒ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☒ FINISH

☒ LOOSENESS

☒ CLARITY

Misc.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

Stock Assy.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

Systems Case

☐ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

Trigger

☒ SAFETY OPERATION

☒ SET

Comments:

LEUPOLD & STEVENS, INC.

MAILING: PO BOX 688
BEAVERTON OR 97075-0688
(503) 646-9171

SHIPPING: 14400 NW GREENBRIER PARKWAY
BEAVERTON OR 97006-5934
FAX (503) 526-1455

TELEX 15-1227

MAIL REMITTANCE IN U.S.
FUNDS TO:

LEUPOLD & STEVENS, INC.
PO BOX 4985
BEAVERTON OR 97076-4985 USA

B
I
L
L
T
O

REMINGTON ARMS CO., INC.
Attn:
14 HOEFLER AVE.
ILION NY 13357

S
H
I
P
T
O

REMINGTON ARMS CO., INC.
Attn:
14 HOEFLER AVE.
ILION NY 13357

Invoice No.	Date	Type of Service	Via
0137254	11/07/97	WARRANTY	

1 ea ULTRA M3-10X	S/N# 891202	Charge
Complaints/Requests WARRANTY- INSPECTION LOOSE PARTS		
Service Activity: COMPLETE INTERNAL INSPECTION REFILLED/WATER TESTED ALIGNED FOCUS ADJ SCREW MECHANICAL INSPECTION CLEANED OPTICS		
LOCAL CONTROL #M19203		
SHIPPING & HANDLING		AMOUNT DUE
		NO CHG

For Customer Use Only:

Charge/Debit Card Payment: ☐ Visa ☐ Master Card Card # _____

Expiration Date: _____ Signature: _____

VALUE FOR CUSTOMS PURPOSES ONLY \$ _____ THESE COMMODITIES ARE EXITING THE U.S.A. UNDER GENERAL LICENSE _____
"THESE COMMODITIES LICENSED BY THE UNITED STATES FOR ULTIMATE DESTINATION USA DIVERSION CONTRARY TO
UNITED STATES LAW PROHIBITED."

EXPORTER/MANUFACTURER: LEUPOLD & STEVENS INC.
PLACE: BEAVERTON, OREGON USA

ECCN: 0A985

SIGNATURE: _____

NAME: _____ EXPORT/INVOICING SPECIALIST

I.D. 93-0372974

SIGNATURE AND TALLY RECORD

(See DOD 5100.76-M for guidance)

Form Approved
OMB NO. 0702-0027
Expires May 31, 1997

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b. ORIGIN Bldg 652, Room 107 Schofield Barracks, HI 96857		3. GBL OR CBL NUMBER N/A	
4. CONSIGNEE		5. PERMIT NUMBER (if any)	
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b. DESTINATION 14 Hoefler Avenue Ilion, NY 13357-1816		6. TRANSPORTATION CONTROL NUMBER None	
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MORRISON, EUGENE A EHC 2-35 INF BN	EMERY WORLDWIDE HONOLULU, HI		0644	21 OCT 97
Rodney T. Kohagura Emery Worldwide	HNL		0730	21 OCT 97
TRIBB CREW	LAX		18:10	23/OCT/97
H. BARTHER	HOU		0330	10-24-97
T. Eckman	Utica		11:10	10-24-97
J. Youlorske	Ilion		11:36	10-24-97

[illegible]

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

M2400110469

[illegible]