

E 6790504

VERY IMPORTANT!
Instructed Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. **E6790504**

ORDER NO. **25716**

22BW

Made in Ilion, NY. Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

5716 E6790504

ORDER 25716
MODEL 700™ M24

UPC



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SERIAL NO.



MODEL 700TH M24

IIPSC

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

proof of purchase



owner registration sticker



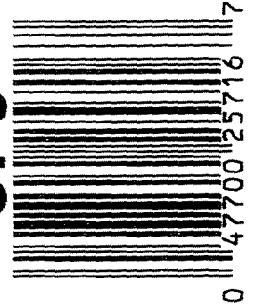
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790504

UPC



CONTRACT #

GUN SERIAL # E6790604

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RH
600	PROOF		11/9/01	RH
607	CHECK HEADSPACE		1/10/01	RH
610	DIS-ASSEMBLE GUN		1/13/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 15 2001 AL	
615	ROLLMARK CALIBER		1/15-01	WM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-24	Boog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Boog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Boog
	D) OIL FIRING PIN ASSEMBLY		12-14	Boog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-10-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>6.5</u> <u>6</u>	12-18-01	RW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	12-18-01	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	12-18-01	RW
	J) ASSEMBLE STOCK		12/17	BWT
	K) ASSEMBLE SWIVEL STUDS		1/9/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/9/02	RW
	M) IRON SIGHT ALIGNMENT		1/9/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/9/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-18-01	A
	A) MALFUNCTIONS	PASS FAIL	12-18-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-18-01	A
645	INSPECT FOR LIVE AMMO		12-18-01	A
655	FINAL INSPECTION A) HEADSPACE		1/9/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.62</u> <u>2.89</u> <u>2.88</u> <u>2.91</u>	12/19/01	BWT
	C) FUNCTION		1/9/02	RW
660	PACK		1-10-02	SA

SERIAL NUMBER: E6790504. 0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 04:10

POINT#	X	Y
1:	0.162	-1.071
2:	0.474	-0.431
3:	-0.358	0.355
4:	-0.173	0.844
5:	0.277	1.284

X CENTROID: 0.076

Y CENTROID: 0.196

POA TO CENTROID: 0.211

HORZ SPREAD: 0.832

VERT SPREAD: 2.355

GROUP SPREAD: 2.358

MIN RADIUS: 0.463

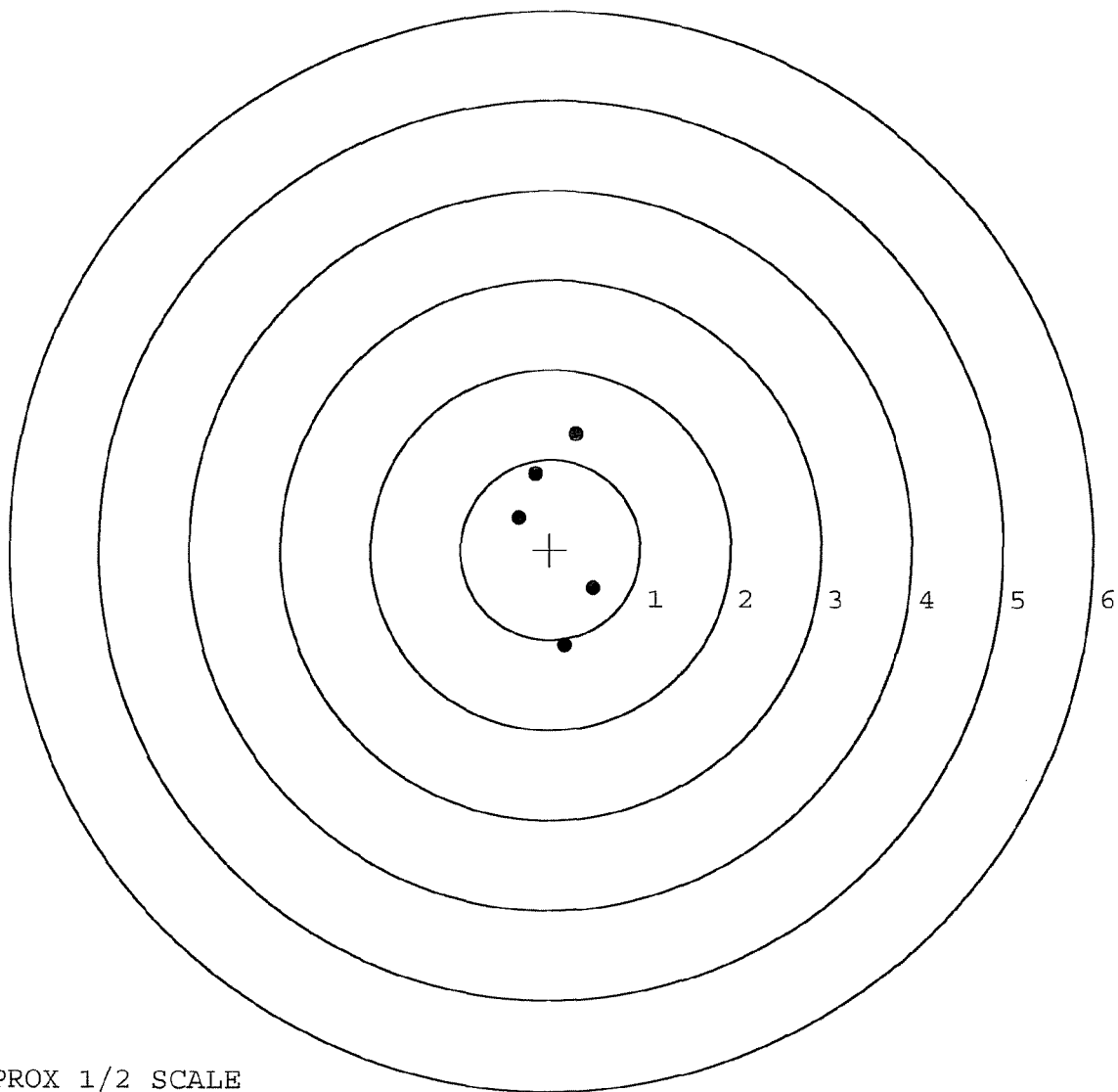
MAX RADIUS: 1.270

MEAN RADIUS: 0.855

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

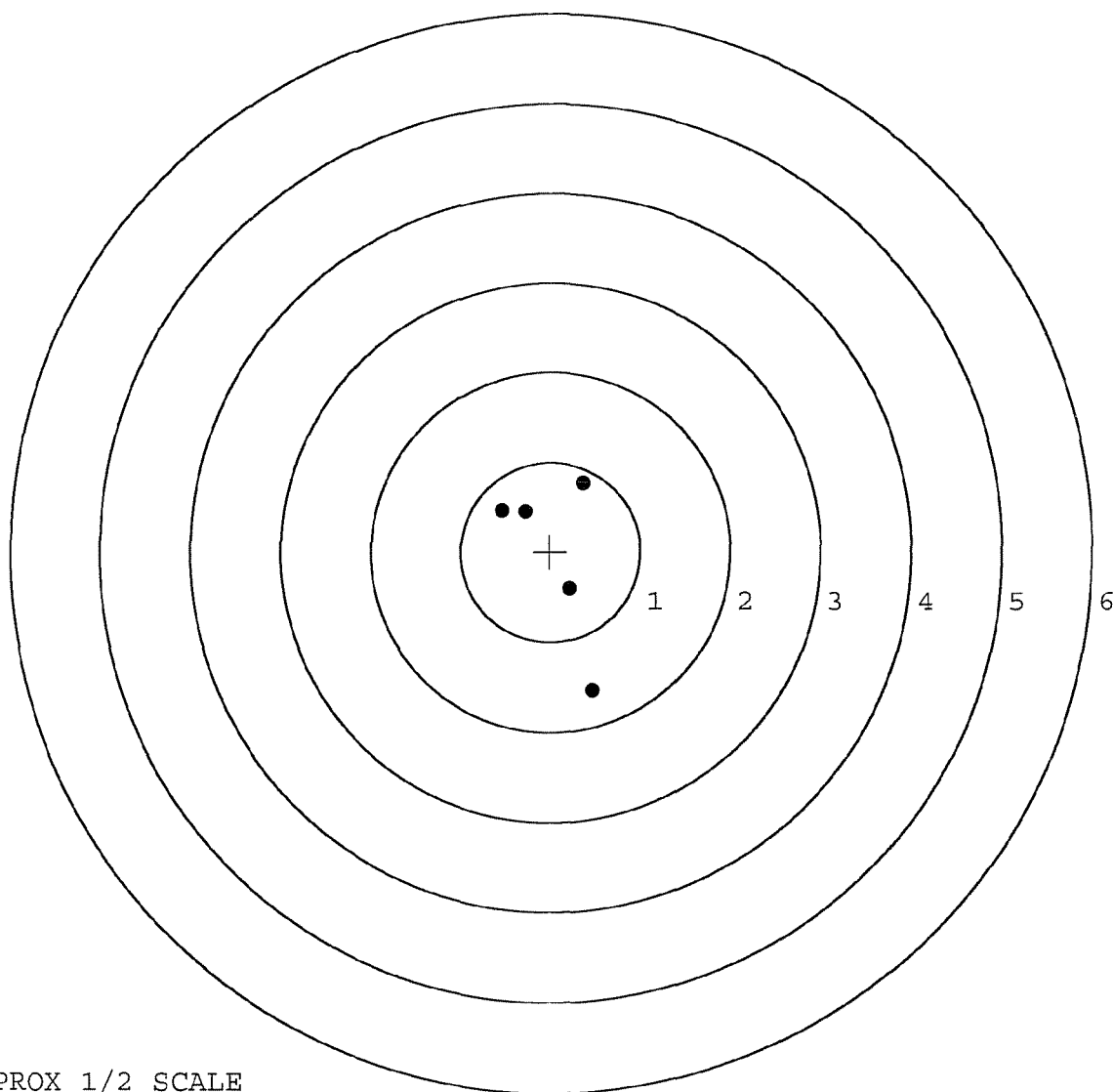


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790504. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 04:10

POINT#	X	Y
1:	0.471	-1.544
2:	0.217	-0.413
3:	-0.285	0.447
4:	-0.542	0.461
5:	0.366	0.767

X CENTROID: 0.045
Y CENTROID: -0.056
POA TO CENTROID: 0.072
HORZ SPREAD: 1.013
VERT SPREAD: 2.311
GROUP SPREAD: 2.313
MIN RADIUS: 0.396
MAX RADIUS: 1.547
MEAN RADIUS: 0.842
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 10/25/01

TESTER BK.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.43		2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.36		2.42	
PULL #3	2.54	2.46		2.39	
PULL #4	2.39	2.37		2.45	
PULL #5	2.46	2.34		2.31	
TOTAL	1217	1196		1199	
AVG.	2.43	2.39		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.28		
PULL #2	3.40	3.38		
PULL #3	3.33	3.37		
PULL #4	3.35	3.22		
PULL #5	3.25	3.42		
TOTAL	1652	1667		
AVG.	3.30	3.33		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.30		
PULL #2	4.23	4.17		
PULL #3	4.12	4.21		
PULL #4	4.12	4.24		
PULL #5	4.05	4.27		
TOTAL	2080	2119		
AVG.	4.16	4.23		