

E 6790506

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tar. Off. Marks Registered Marque Deposee.

SERIAL NO. **E6790506**

ORDER NO. **25716**

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31XV

5716 E6790506

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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

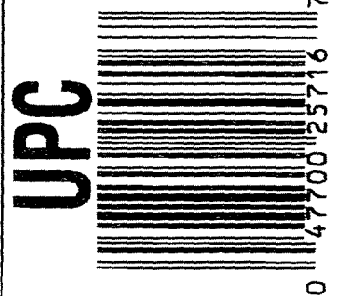


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790506



CONTRACT #

GUN SERIAL # E679 0506

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RTH
600	PROOF		11/9/01	RTH
607	CHECK HEADSPACE		11/9/01	RTH
610	DIS-ASSEMBLE GUN		11/9/01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/9/01	RTH
615	ROLLMARK CALIBER		11/15-01	WM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Boog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Boog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Boog
	D) OIL FIRING PIN ASSEMBLY		12-14	Boog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/20/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.0</u> <u>6.0</u>	12-18-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.75</u> <u>2.75</u>	12-18-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.023</u> <u>.023</u>	12-18-01	EK
	J) ASSEMBLE STOCK		12-16-01	RU
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/19/01	BA
	A) MALFUNCTIONS	PASS FAIL	12/19/01	BA
	B) PIERCED PRIMERS	PASS FAIL	12-19-01	BA
645	INSPECT FOR LIVE AMMO		12/19/01	BA
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.22</u> <u>2.28</u> <u>2.30</u> <u>2.21</u>	12/19/01	BA
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6990506
DATE 12/18/01
TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.66	2.65 2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.95	2.72	
PULL #3	2.55	2.88	2.48	
PULL #4	2.72	2.97	2.58	
PULL #5	2.53	2.89	2.53	
TOTAL	12.84	14.35	12.96	
AVG.	2.57	2.87	2.59	

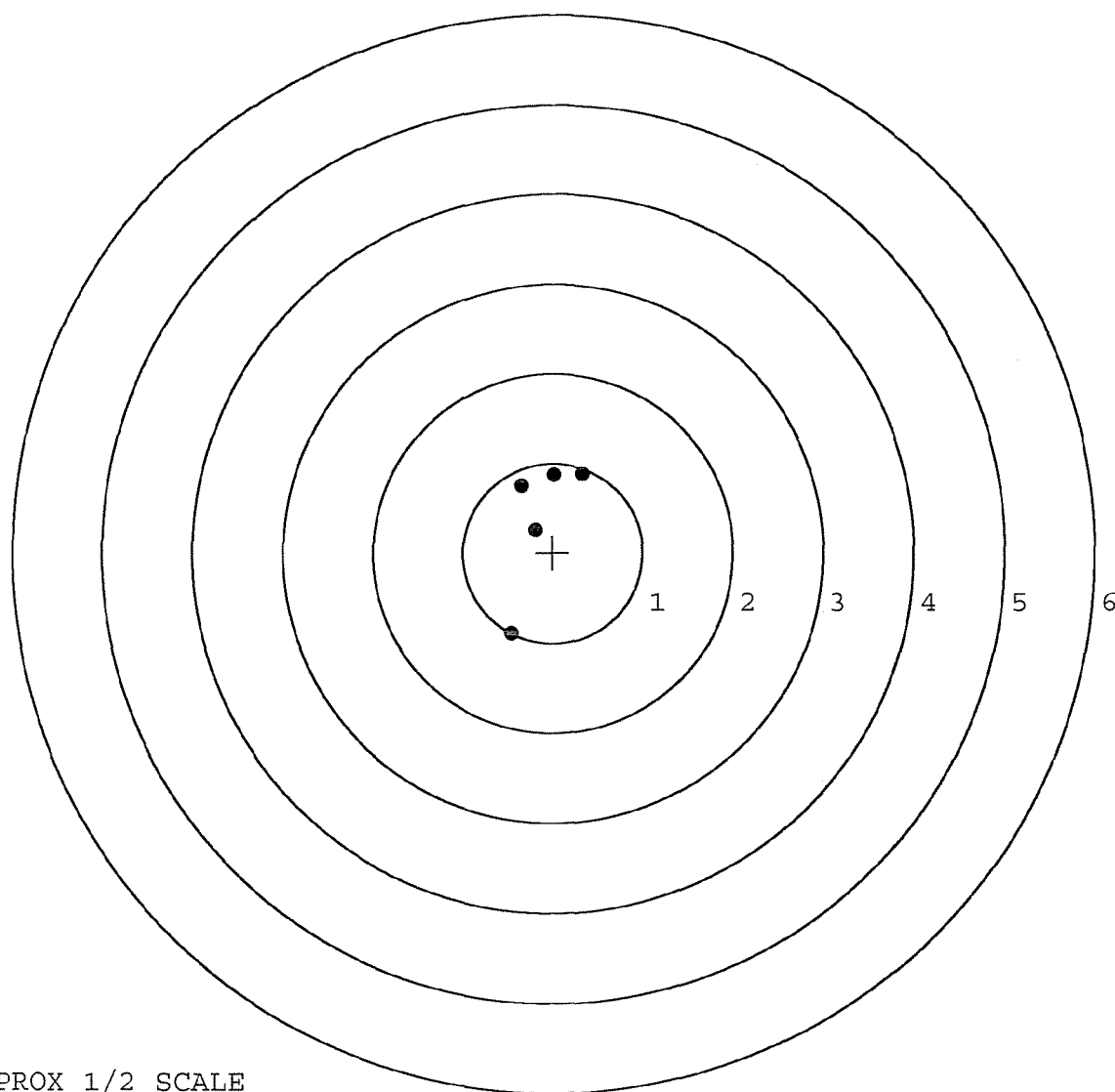
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.41	
PULL #2	3.44	3.46	
PULL #3	3.56	3.39	
PULL #4	3.60	3.45	
PULL #5	3.39	3.51	
TOTAL	17.11	17.22	
AVG.	3.42	3.44	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.26		4.06
PULL #2	4.18	4.00		4.08
PULL #3	4.14	4.29		3.93
PULL #4	4.20	4.25		4.04
PULL #5	4.12	4.12		4.11
TOTAL	20.87	21.02		20.22
AVG.	4.17	4.20		4.04

SERIAL NUMBER: R6790506. __0
TARGET NUMBER: 1
FILE DATE: 12/17/2001
FILE TIME: 11:59

POINT#	X	Y
1:	0.329	0.883
2:	0.019	0.869
3:	-0.349	0.749
4:	-0.198	0.248
5:	-0.465	-0.894

X CENTROID: -0.133
Y CENTROID: 0.371
POA TO CENTROID: 0.394
HORZ SPREAD: 0.794
VERT SPREAD: 1.777
GROUP SPREAD: 1.946
MIN RADIUS: 0.139
MAX RADIUS: 1.308
MEAN RADIUS: 0.619
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

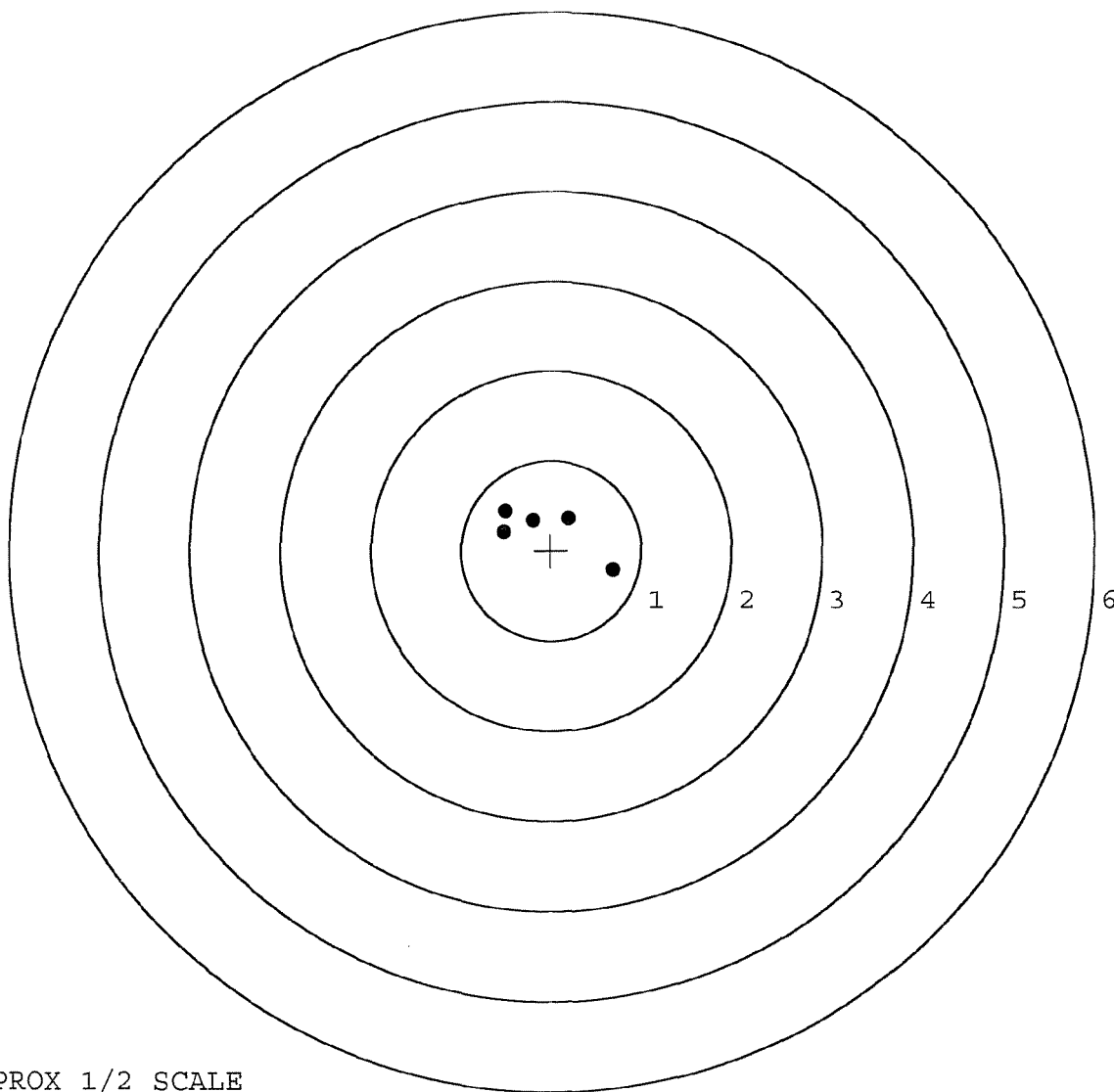


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: R6790506. 0
TARGET NUMBER: 2
FILE DATE: 12/17/2001
FILE TIME: 11:59

POINT#	X	Y
1:	0.688	-0.217
2:	0.187	0.356
3:	-0.206	0.337
4:	-0.512	0.444
5:	-0.531	0.210

X CENTROID: -0.075
Y CENTROID: 0.226
POA TO CENTROID: 0.238
HORZ SPREAD: 1.219
VERT SPREAD: 0.661
GROUP SPREAD: 1.370
MIN RADIUS: 0.172
MAX RADIUS: 0.882
MEAN RADIUS: 0.458
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE