

EC790507

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6790507

ORDER NO. **25716**

46

26LW

5716 E6790507

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

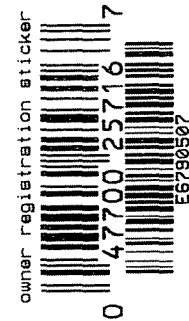


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

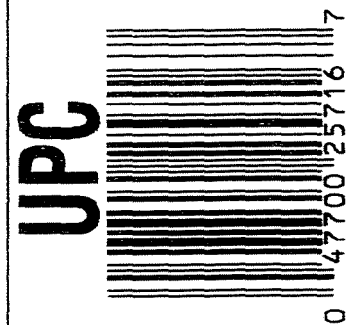


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790507



GUN SERIAL # E6790507

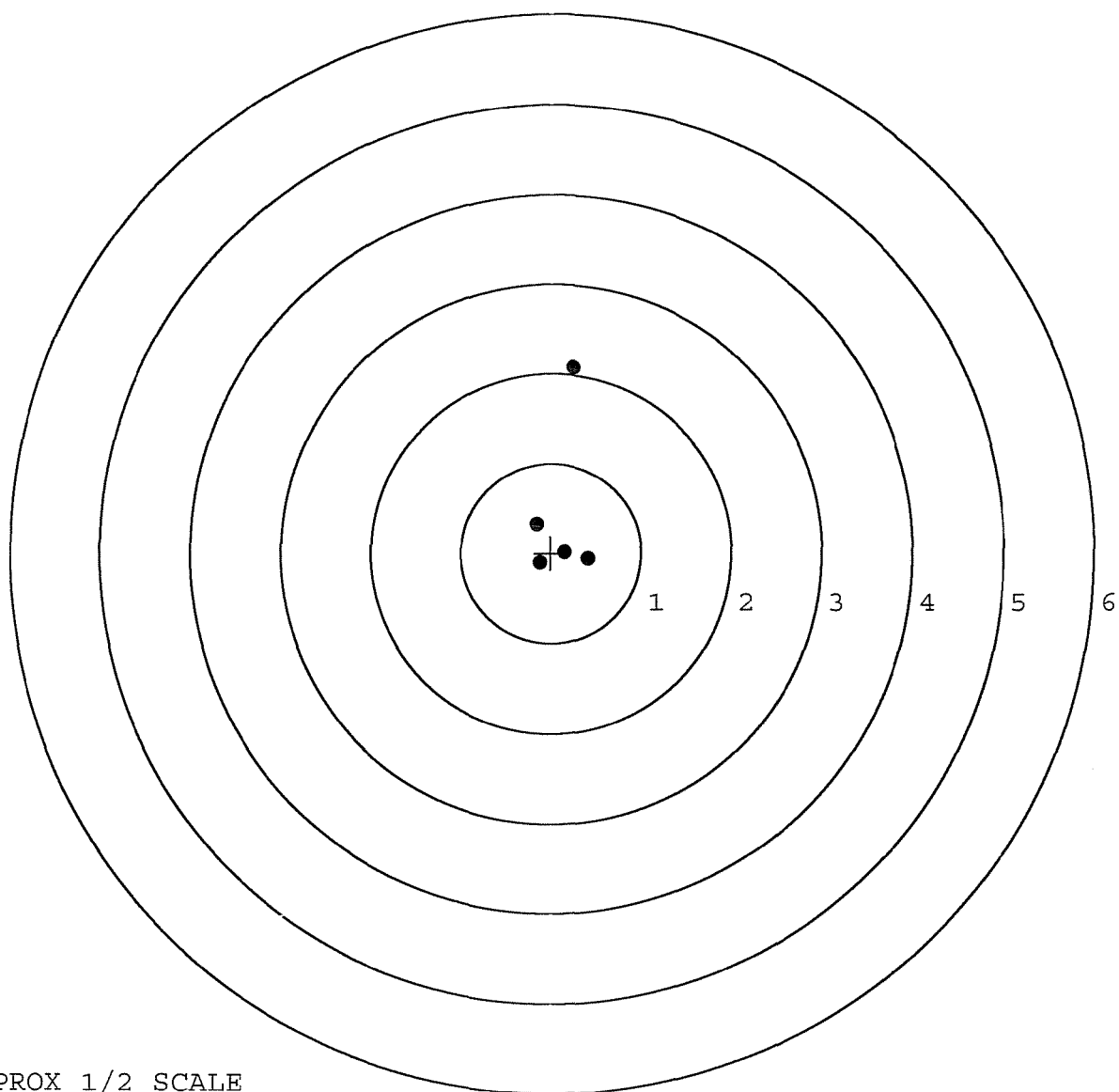
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		11-9	Wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11/29	TA
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2/26/02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.75</u> <u>6.00</u> <u>6.25</u>	<u>1/28/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>4.00</u>	<u>1/28/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	<u>1/28/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-25-02</u>	<u>DA</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-31-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/20/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/20/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/20/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-28-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-28-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-28-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-28-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-31-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>267</u> <u>288</u> <u>282</u> <u>284</u> <u>284</u>	<u>1-30-02</u>	<u>DA</u>
	C) FUNCTION		<u>1-31-02</u>	<u>RW</u>
660	PACK		<u>2/26/02</u>	<u>DA</u>

SERIAL NUMBER: E6790507. __0
TARGET NUMBER: 1
FILE DATE: 01/28/2002
FILE TIME: 02:16

POINT#	X	Y
1:	-0.161	0.315
2:	-0.122	-0.107
3:	0.157	0.010
4:	0.414	-0.063
5:	0.249	2.063

X CENTROID: 0.107
Y CENTROID: 0.444
POA TO CENTROID: 0.456
HORZ SPREAD: 0.575
VERT SPREAD: 2.170
GROUP SPREAD: 2.201
MIN RADIUS: 0.298
MAX RADIUS: 1.626
MEAN RADIUS: 0.710
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



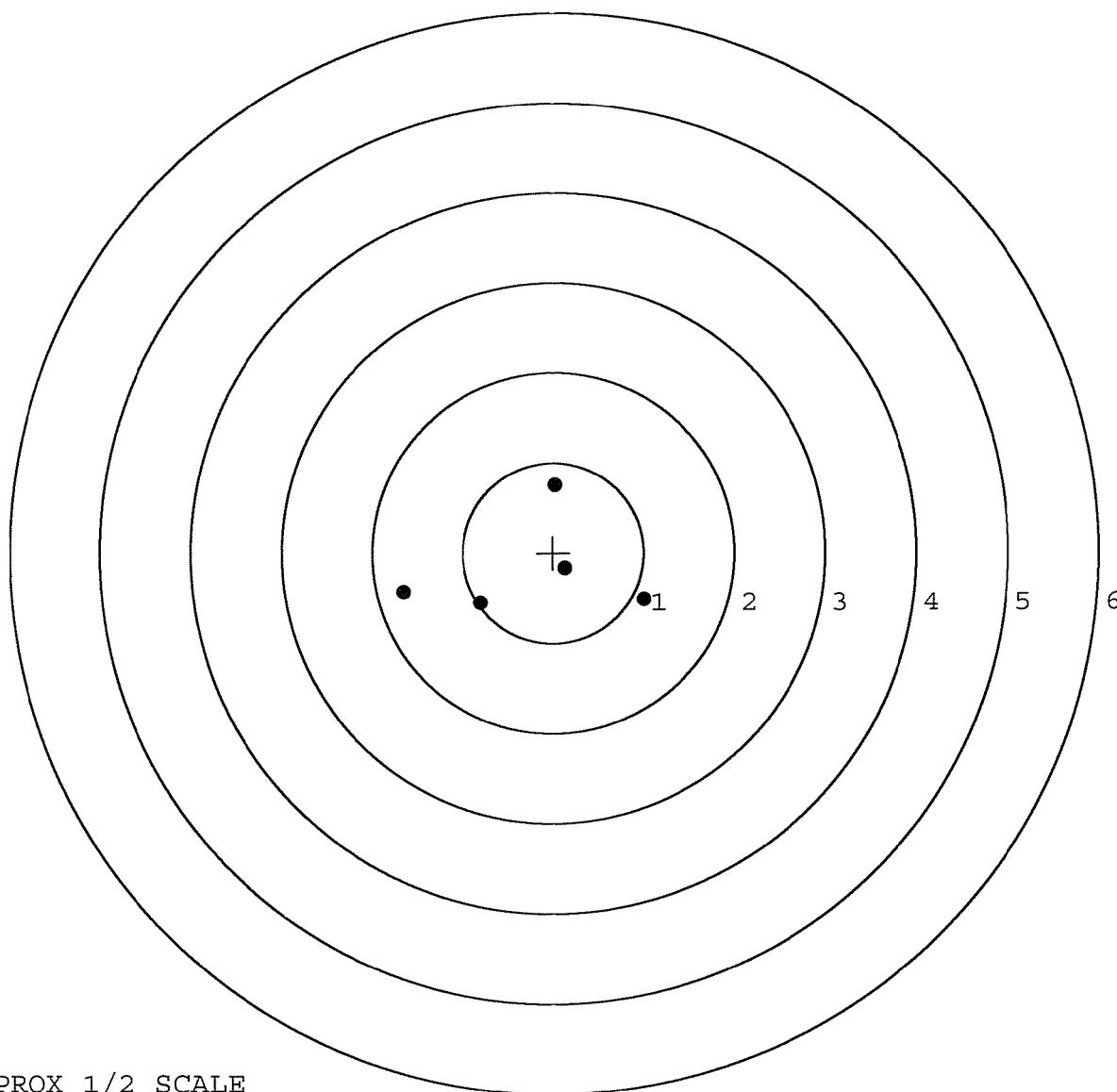
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790507. __0
TARGET NUMBER: 2
FILE DATE: 01/28/2002
FILE TIME: 02:16

POINT#	X	Y
1:	0.023	0.748
2:	-1.657	-0.435
3:	-0.804	-0.557
4:	0.131	-0.178
5:	1.004	-0.522

X CENTROID: -0.261
Y CENTROID: -0.189
POA TO CENTROID: 0.322
HORZ SPREAD: 2.661
VERT SPREAD: 1.305
GROUP SPREAD: 2.662
MIN RADIUS: 0.392
MAX RADIUS: 1.418
MEAN RADIUS: 0.951

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790507

DATE 1/14/62

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.23	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.2 2.30	2.63	
PULL #3	2.49	2.39	2.38	
PULL #4	2.52	2.23	2.46	
PULL #5	2.49	2.18	2.43	
TOTAL	12.16	11.33	12.37	
AVG.	2.43	2.27	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.23	
PULL #2	3.02	2.93	
PULL #3	3.18	2.96	
PULL #4	3.10	2.72	
PULL #5	3.18	2.83	
TOTAL	15.62	14.67	
AVG.	3.12	2.93	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.39	4.23		4.28
PULL #2	4.23	4.39		4.24
PULL #3	4.15	4.03		4.22
PULL #4	4.15	4.02		4.44
PULL #5	4.29	4.01		4.34
TOTAL	21.21	20.68		21.52
AVG.	4.24	4.14		4.30