

E6790508

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790508**
 ORDER NO. **25716**

46

Made in U.S.A. Pat. & Reg. Off. Marca Registrada. Marque Deposee.

19LW

5716 E6790508

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.

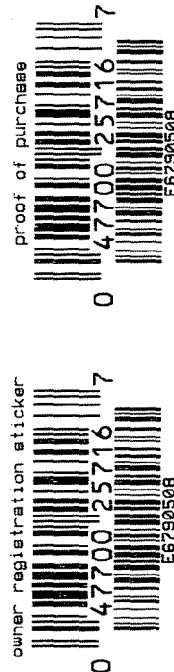


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

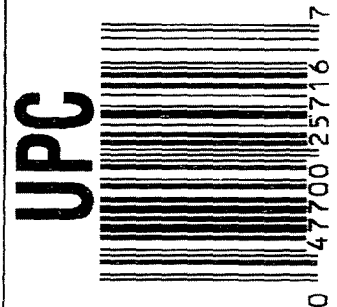
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790508



GUN SERIAL # E6790508

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11/29	TA HA
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doug
	D) OIL FIRING PIN ASSEMBLY		12-18	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	SA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.50</u> <u>5.00</u> <u>4.75</u>	<u>1/24/02</u>	<u>DM</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.50</u> <u>3.75</u>	<u>1/24/02</u>	<u>DM</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.025</u>	<u>1/24/02</u>	<u>DM</u>
	J) ASSEMBLE STOCK		<u>1/24/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-30-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/18/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/18/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/18/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-23-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS <u>FAIL</u> <u>BAC</u>	<u>1-23-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-23-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-23-02</u>	<u>AK</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-30-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.59</u> <u>2.45</u> <u>2.60</u> <u>2.46</u>	<u>1/24/02</u>	<u>DM</u>
	C) FUNCTION		<u>1-30-02</u>	<u>RW</u>
660	PACK		<u>2/19/02</u>	<u>JA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790508

DATE 1/21/02

TESTER D. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.25		2.09	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.16		2.00	
PULL #3	2.36	2.22		2.04	
PULL #4	2.40	2.17		2.04	
PULL #5	2.33	2.15		2.07	
TOTAL	12.03	10.95		10.24	
AVG.	2.40 2.41	2.19		2.05	

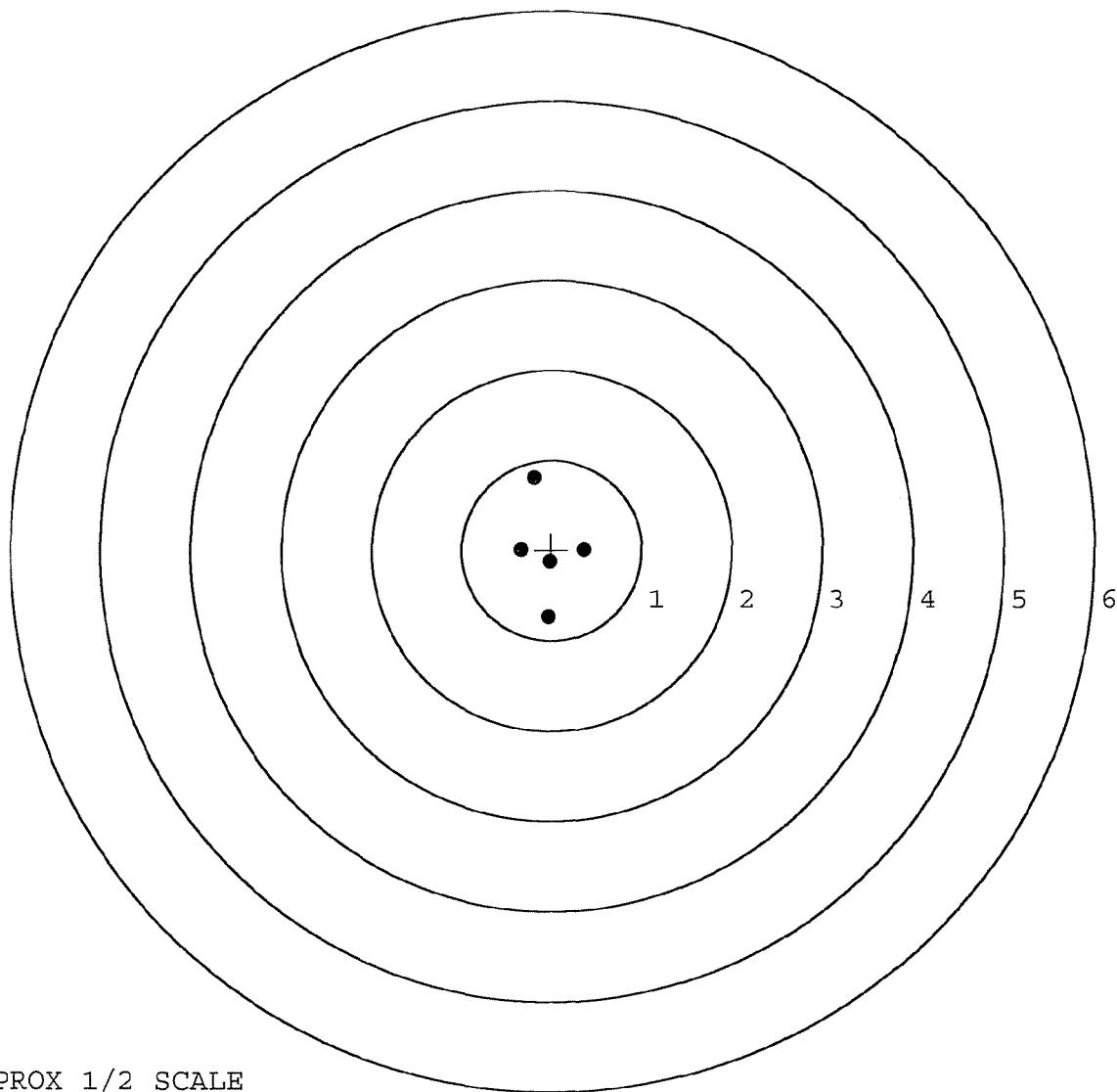
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	2.85		
PULL #2	3.06	2.92		
PULL #3	3.05	2.99		
PULL #4	2.90	2.70		
PULL #5	2.85	2.56		
TOTAL	15.00	14.02		
AVG.	3.00	2.80		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.11		4.26
PULL #2	3.86	3.96		4.13
PULL #3	3.89	3.96		4.21
PULL #4	4.17	4.03		4.29
PULL #5	4.09	4.06		4.13
TOTAL	20.23	20.13		20.97
AVG.	4.05	4.02		4.19

SERIAL NUMBER: E6790508. __0
TARGET NUMBER: 1
FILE DATE: 01/23/2002
FILE TIME: 02:49

POINT#	X	Y
1:	-0.199	0.803
2:	-0.337	0.003
3:	0.361	-0.002
4:	-0.015	-0.138
5:	-0.038	-0.747

X CENTROID: -0.046
Y CENTROID: -0.016
POA TO CENTROID: 0.048
HORZ SPREAD: 0.698
VERT SPREAD: 1.550
GROUP SPREAD: 1.558
MIN RADIUS: 0.126
MAX RADIUS: 0.833
MEAN RADIUS: 0.478
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

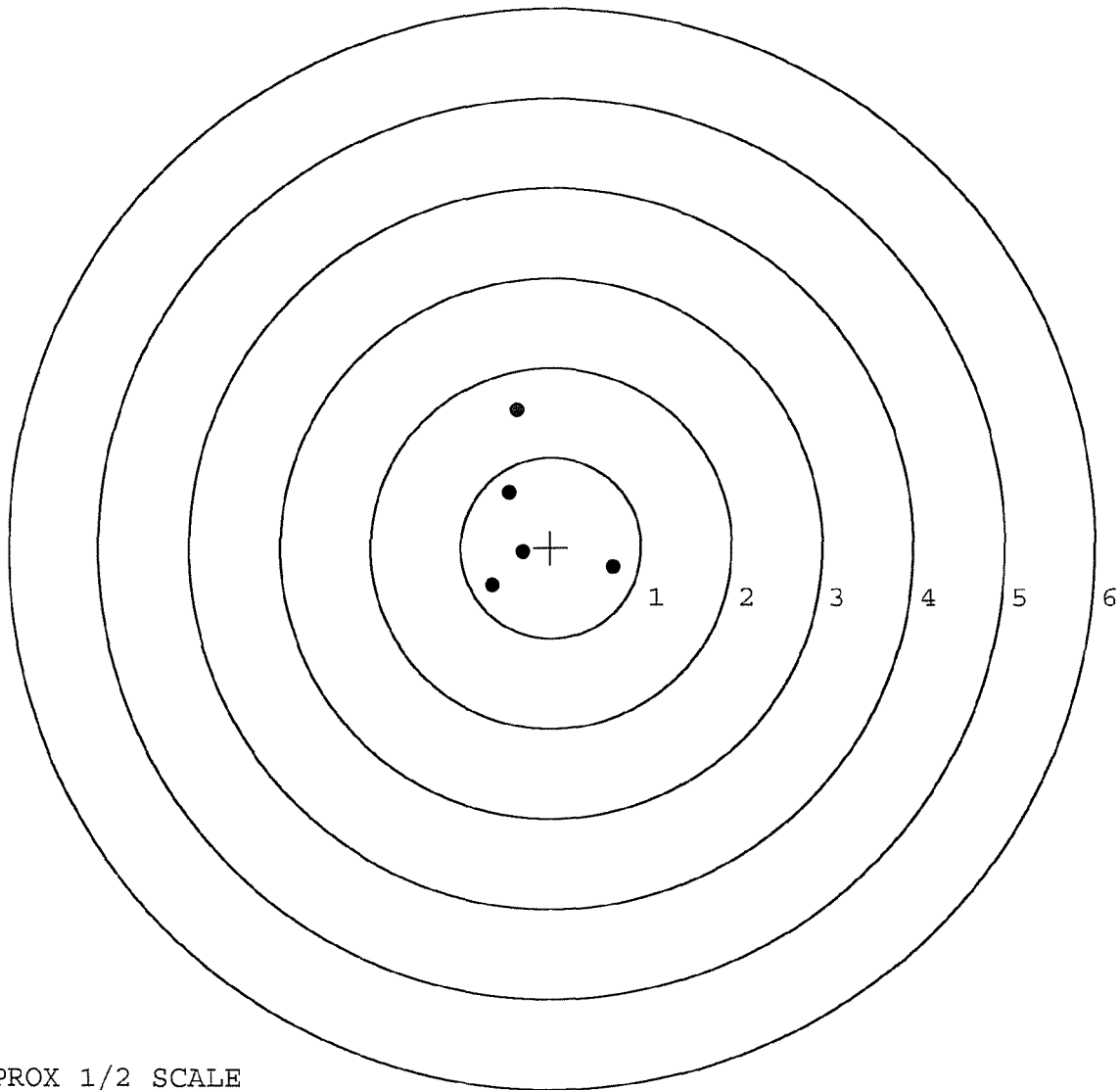


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790508. __0
TARGET NUMBER: 2
FILE DATE: 01/23/2002
FILE TIME: 02:49

POINT#	X	Y
1:	-0.382	1.532
2:	-0.463	0.611
3:	-0.308	-0.051
4:	-0.652	-0.415
5:	0.688	-0.218

X CENTROID: -0.223
Y CENTROID: 0.292
POA TO CENTROID: 0.367
HORZ SPREAD: 1.340
VERT SPREAD: 1.947
GROUP SPREAD: 2.051
MIN RADIUS: 0.353
MAX RADIUS: 1.250
MEAN RADIUS: 0.775
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE