

E6790510

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, U.S.A. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
E6790510

ORDER NO. **25716**

46

22BW


5716 E6790510

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

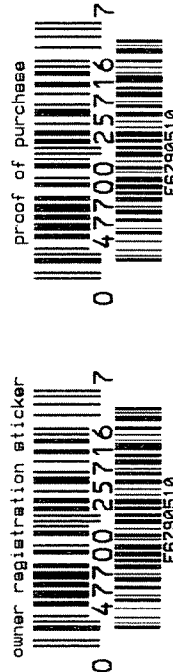


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

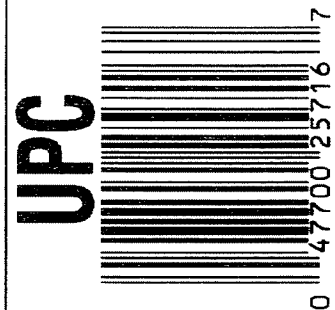
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790510



CONTRACT #

GUN SERIAL # E6790510

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RAH
600	PROOF		11-30-01	RAH
607	CHECK HEADSPACE		11-30-01	RAH
610	DIS-ASSEMBLE GUN		11-30-01	RAH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-30-01	RAH
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	RAH
	(BOLT)			
625	FINAL ASSEMBLY		1/15/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1-21-02	RAH
	2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.00</u> <u>7.00</u> <u>6.75</u>	1/18/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>3.50</u>	1/18/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.024</u> <u>.025</u> <u>.025</u>	1/18/02	D.M.
	J) ASSEMBLE STOCK		1/16/02	RW
	K) ASSEMBLE SWIVEL STUDS		1/19/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/16/02	RW
	M) IRON SIGHT ALIGNMENT		1/16/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/16/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-17-02	A
	A) MALFUNCTIONS	PASS FAIL	1-17-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-17-02	A
645	INSPECT FOR LIVE AMMO		1-17-02	A
655	FINAL INSPECTION A) HEADSPACE		1/19/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.10</u> <u>2.50</u> <u>2.31</u> <u>2.40</u>	1/18/02	D.M.
	C) FUNCTION		1/19/02	RW
660	PACK		1-21-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790510

DATE 1/14/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.74	2.44	2.75	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.74	2.34	2.70	
PULL #3	2.63	2.34	2.67	
PULL #4	2.48	2.28	2.46	
PULL #5	2.46	2.25	2.46	
TOTAL	13.05	11.65	13.24	
AVG.	2.61	2.33	2.65	

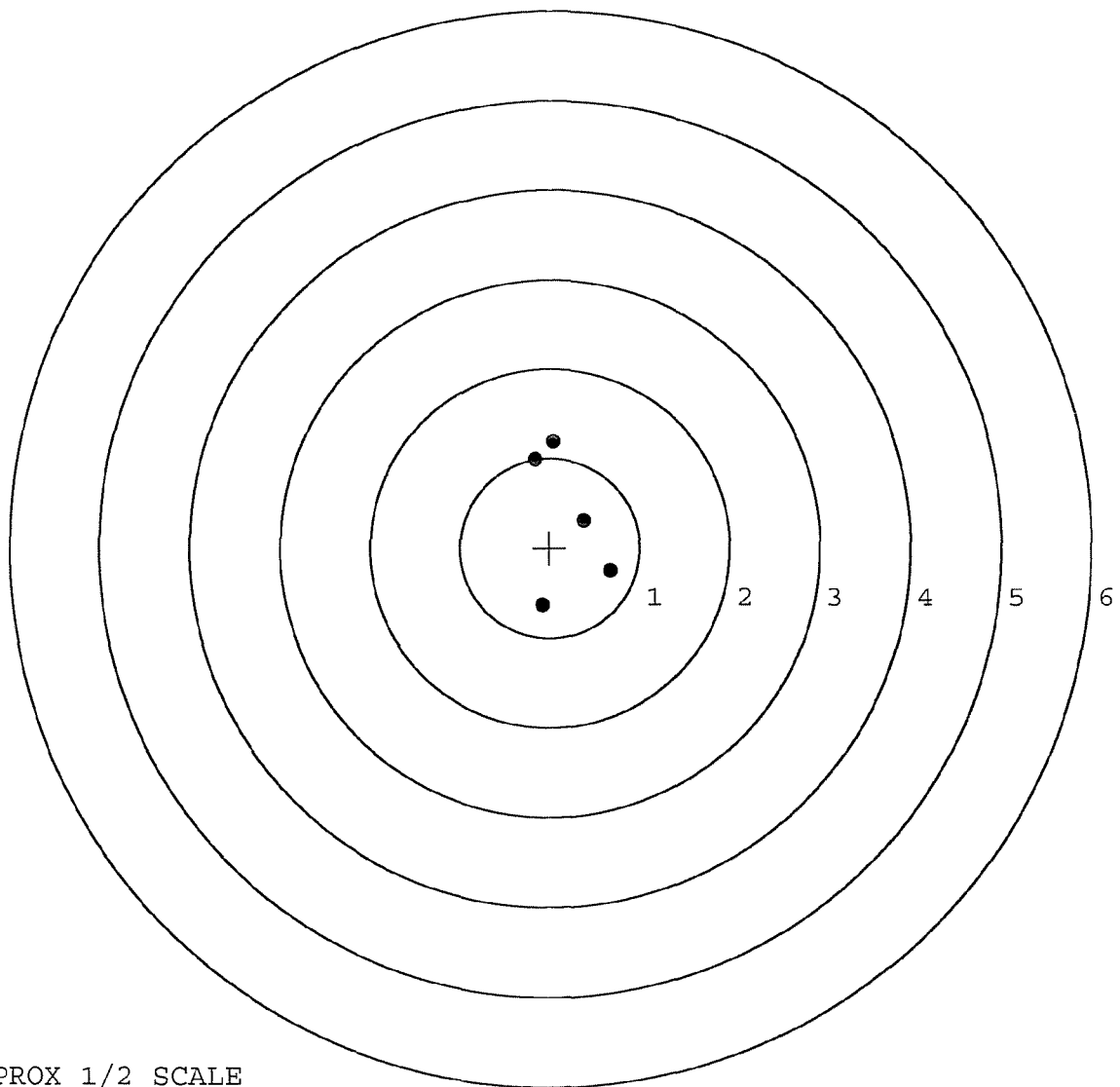
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.32	3.30	
PULL #2	3.28	3.30	
PULL #3	3.26	3.23	
PULL #4	3.25	3.29	
PULL #5	3.18	3.19	
TOTAL	16.29	16.31	
AVG.	3.26	3.26	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.03		4.51
PULL #2	4.20	4.02		4.55
PULL #3	4.17	3.99		4.54
PULL #4	4.15	3.98		4.53
PULL #5	4.12	3.99		4.43
TOTAL	20.79	20.01		22.56
AVG.	4.16	4.00		4.51

SERIAL NUMBER: E6790510. __0
TARGET NUMBER: 1
FILE DATE: 01/17/2002
FILE TIME: 18:25

POINT#	X	Y
1:	0.044	1.181
2:	-0.165	0.985
3:	0.377	0.308
4:	0.679	-0.254
5:	-0.086	-0.644

X CENTROID: 0.170
Y CENTROID: 0.315
POA TO CENTROID: 0.358
HORZ SPREAD: 0.844
VERT SPREAD: 1.825
GROUP SPREAD: 1.830
MIN RADIUS: 0.207
MAX RADIUS: 0.993
MEAN RADIUS: 0.717
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

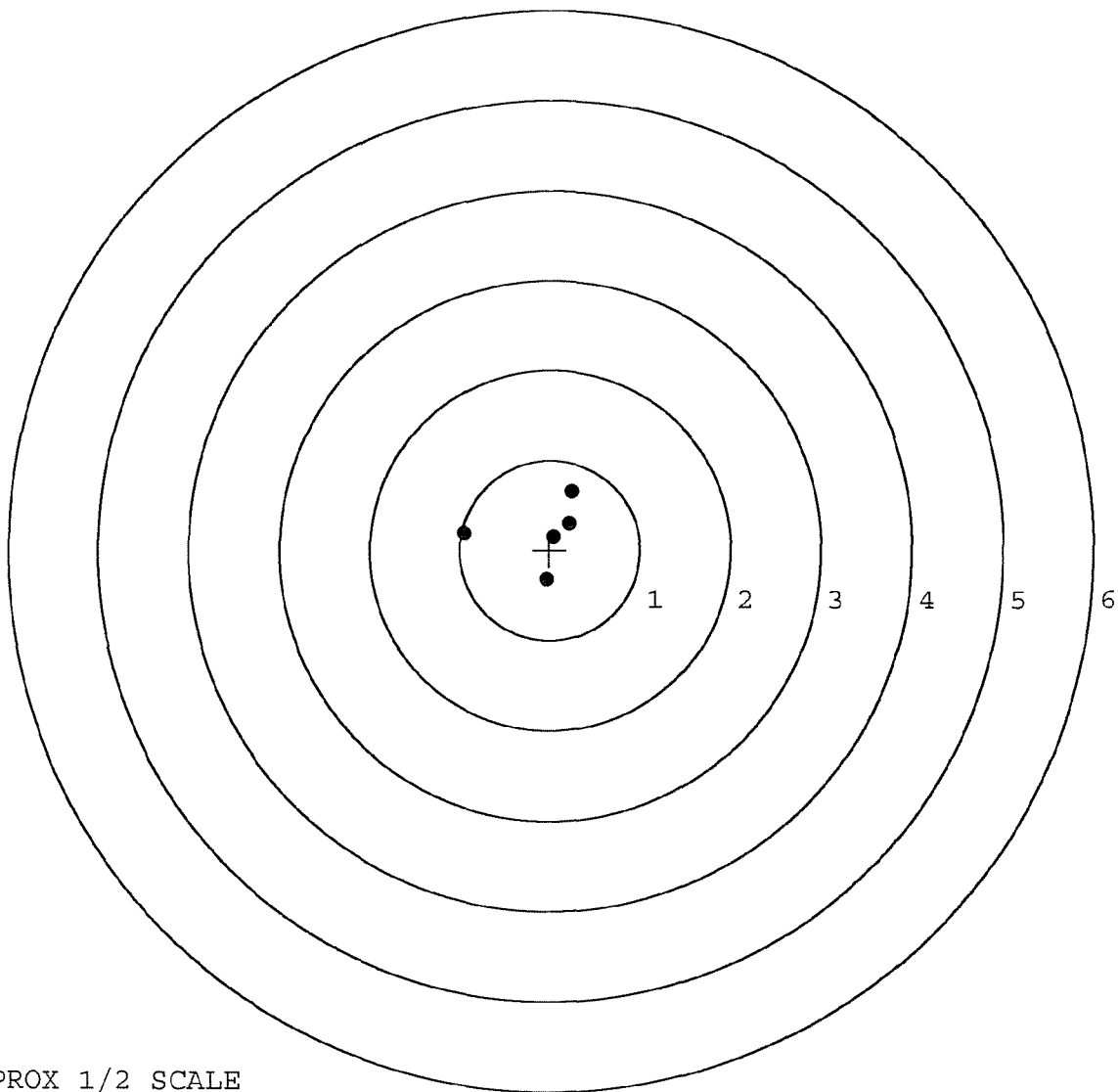


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790510. 0
TARGET NUMBER: 2
FILE DATE: 01/17/2002
FILE TIME: 18:25

POINT#	X	Y
1:	0.246	0.647
2:	0.214	0.299
3:	0.048	0.149
4:	-0.959	0.191
5:	-0.038	-0.330

X CENTROID: -0.098
Y CENTROID: 0.191
POA TO CENTROID: 0.215
HORZ SPREAD: 1.205
VERT SPREAD: 0.977
GROUP SPREAD: 1.288
MIN RADIUS: 0.152
MAX RADIUS: 0.861
MEAN RADIUS: 0.488
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE