

E6790511

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Mar



5716 E6790511

ORDER

25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



E6790511

ORDER 25716

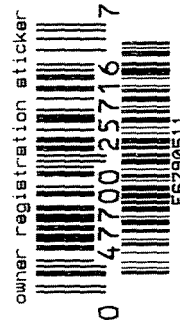
25716

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



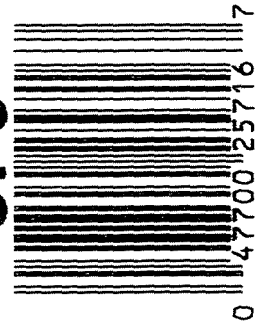
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790511

UPC



GUN SERIAL # E6790511

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TA
	(BOLT)		11/29	#2
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Boog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Boog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Boog
	D) OIL FIRING PIN ASSEMBLY		12-18	Boog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/12/02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.25</u> <u>5.00</u>	<u>1/28/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>4.00</u> <u>3.75</u>	<u>1/28/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	<u>1/28/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/28/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-28-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/15/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/15/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/15/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-24-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-24-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-24-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-24-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-28-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.14</u> <u>2.18</u> <u>2.51</u> <u>2.11</u>	<u>1/25/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-28-02</u>	<u>RW</u>
660	PACK		<u>2/18/02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. EL6790511

DATE 1/22/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.18		2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.29		2.25	
PULL #3	2.32	2.07		2.23	
PULL #4	2.24	2.21		2.16	
PULL #5	2.26	2.10		2.13	
TOTAL	11.56	10.85		11.20	
AVG.	2.31	2.17		2.24	

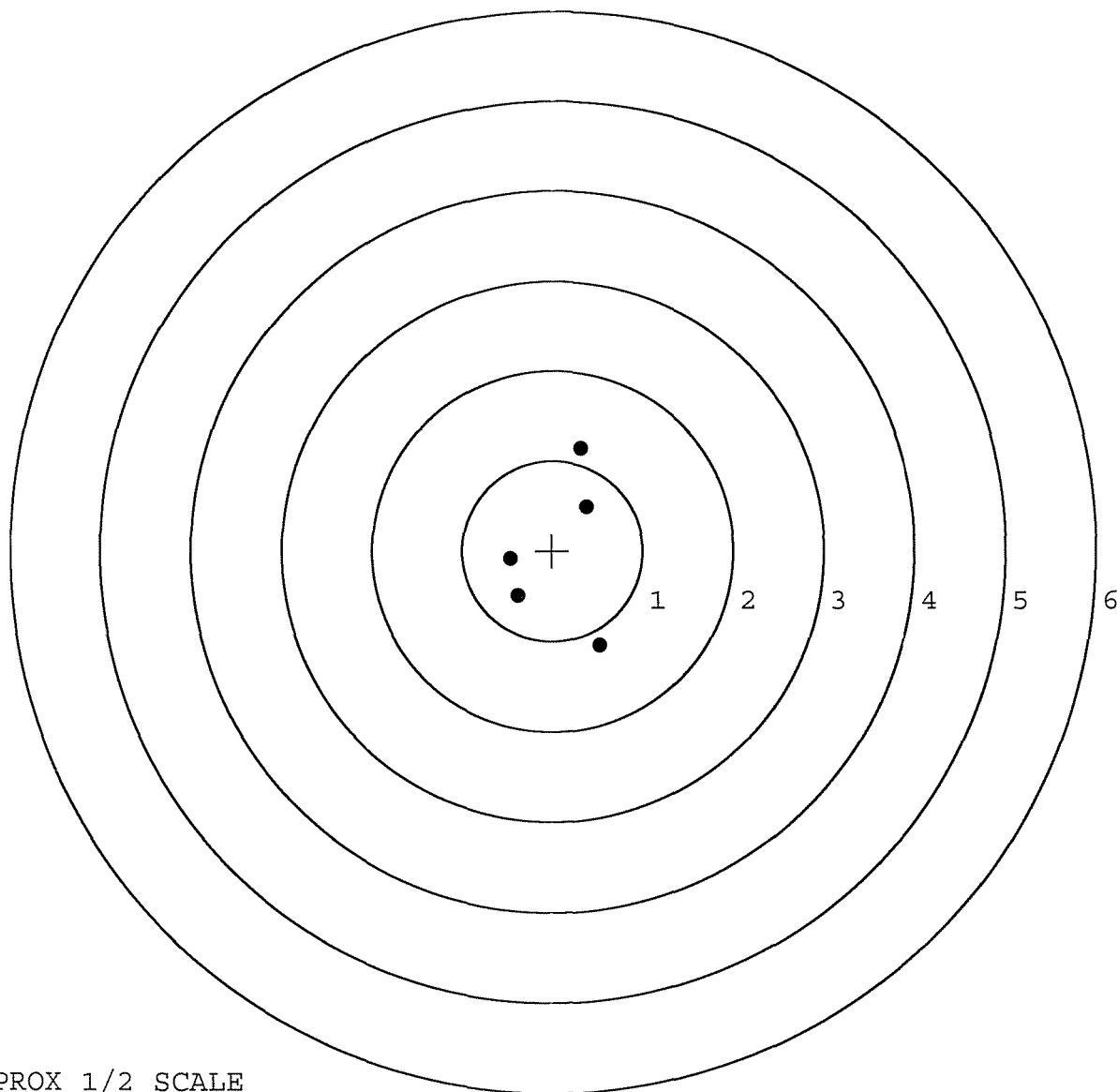
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.28		
PULL #2	3.23	3.23		
PULL #3	3.25	3.20		
PULL #4	3.06	3.18		
PULL #5	3.21	3.12		
TOTAL	16.01	16.01		
AVG.	3.20	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.15		4.19
PULL #2	4.15	4.163		4.34
PULL #3	4.06	4.29		4.23
PULL #4	4.18	4.49		4.43
PULL #5	4.33	4.42		4.39
TOTAL	20.78	21.98		21.58
AVG.	4.16	4.40		4.32

SERIAL NUMBER: E6790511. __0
TARGET NUMBER: 1
FILE DATE: 01/24/2002
FILE TIME: 02:31

POINT#	X	Y
1:	0.316	1.137
2:	0.380	0.493
3:	-0.461	-0.091
4:	-0.385	-0.504
5:	0.529	-1.051

X CENTROID: 0.076
Y CENTROID: -0.003
POA TO CENTROID: 0.076
HORZ SPREAD: 0.990
VERT SPREAD: 2.188
GROUP SPREAD: 2.198
MIN RADIUS: 0.544
MAX RADIUS: 1.165
MEAN RADIUS: 0.823
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790511. __0

TARGET NUMBER: 2

FILE DATE: 01/24/2002

FILE TIME: 02:31

POINT#	X	Y
1:	1.148	0.668
2:	0.140	0.266
3:	-0.205	0.069
4:	-0.523	0.646
5:	-0.456	-0.991

X CENTROID: 0.021

Y CENTROID: 0.132

POA TO CENTROID: 0.133

HORZ SPREAD: 1.671

VERT SPREAD: 1.659

GROUP SPREAD: 2.308

MIN RADIUS: 0.180

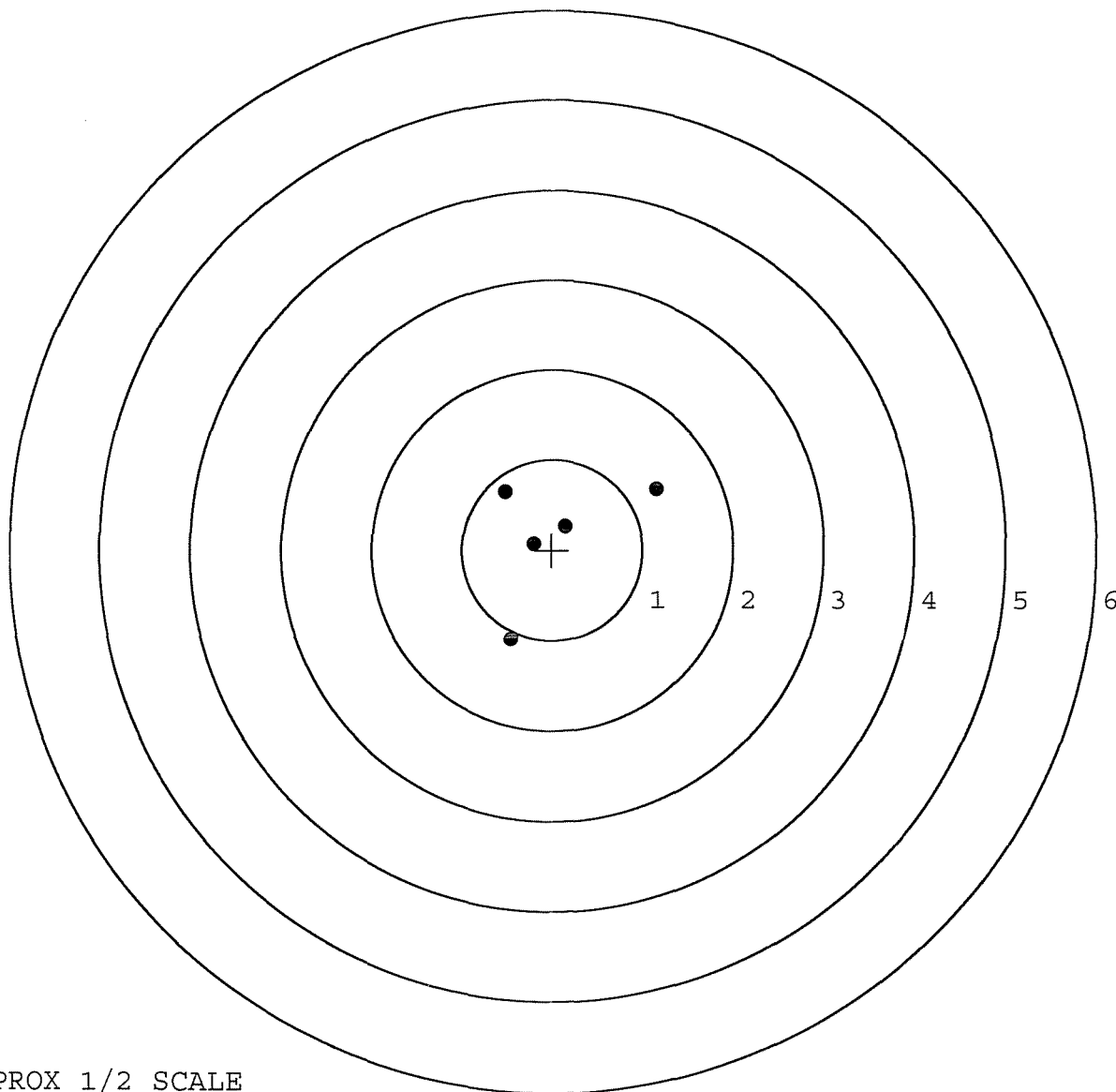
MAX RADIUS: 1.248

MEAN RADIUS: 0.726

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE