

E6790512

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **J**
E6790512

ORDER NO. **25716**

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Made in Illion. NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



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ORDER

25716

MODEL 700™ M24

UPC



ORDER

25716

MODEL 700™ M24

UPC



SERIAL NO.



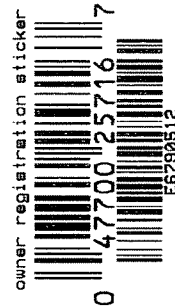
MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

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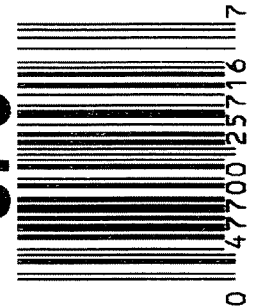
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790512

UPC



GUN SERIAL # F6790512

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	PH
600	PROOF		11-30-01	PH
607	CHECK HEADSPACE		11-30-01	PH
610	DIS-ASSEMBLE GUN		11-30-01	PH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AC
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-23-02	BA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-23-02	BA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-23-02	BA
	D) OIL FIRING PIN ASSEMBLY		1-23-02	BA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-23-02	BA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.00</u> <u>4.50</u> <u>5.00</u>	<u>1/22/02</u>	<u>DM</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.25</u> <u>3.50</u>	<u>1/22/02</u>	<u>DM</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.025</u>	<u>1/22/02</u>	<u>DM</u>
	J) ASSEMBLE STOCK		<u>1/18/02</u>	<u>RU</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/22/02</u>	<u>RU</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/18/02</u>	<u>RU</u>
	M) IRON SIGHT ALIGNMENT		<u>1/18/02</u>	<u>RU</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/18/02</u>	<u>RU</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-21-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-21-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-21-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-21-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/23/02</u>	<u>RU</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.67</u> <u>2.76</u> <u>2.62</u> <u>2.68</u>	<u>1/22/02</u>	<u>DM</u>
	C) FUNCTION		<u>1/22/02</u>	<u>RU</u>
660	PACK		<u>1-23-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790512
DATE 1/8/02
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.67	2.51	2.21	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.53	2.31	
PULL #3	2.67	2.37	2.39	
PULL #4	2.60	2.55	2.31	
PULL #5	2.68	2.45	2.30	
TOTAL	13.31	12.41	11.52	
AVG.	2.66	2.48	2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.21	3.40	
PULL #2	3.42	3.51	
PULL #3	3.35	3.34	
PULL #4	3.22	3.48	
PULL #5	3.58	3.55	
TOTAL	16.78	17.28	
AVG.	3.36	3.45	

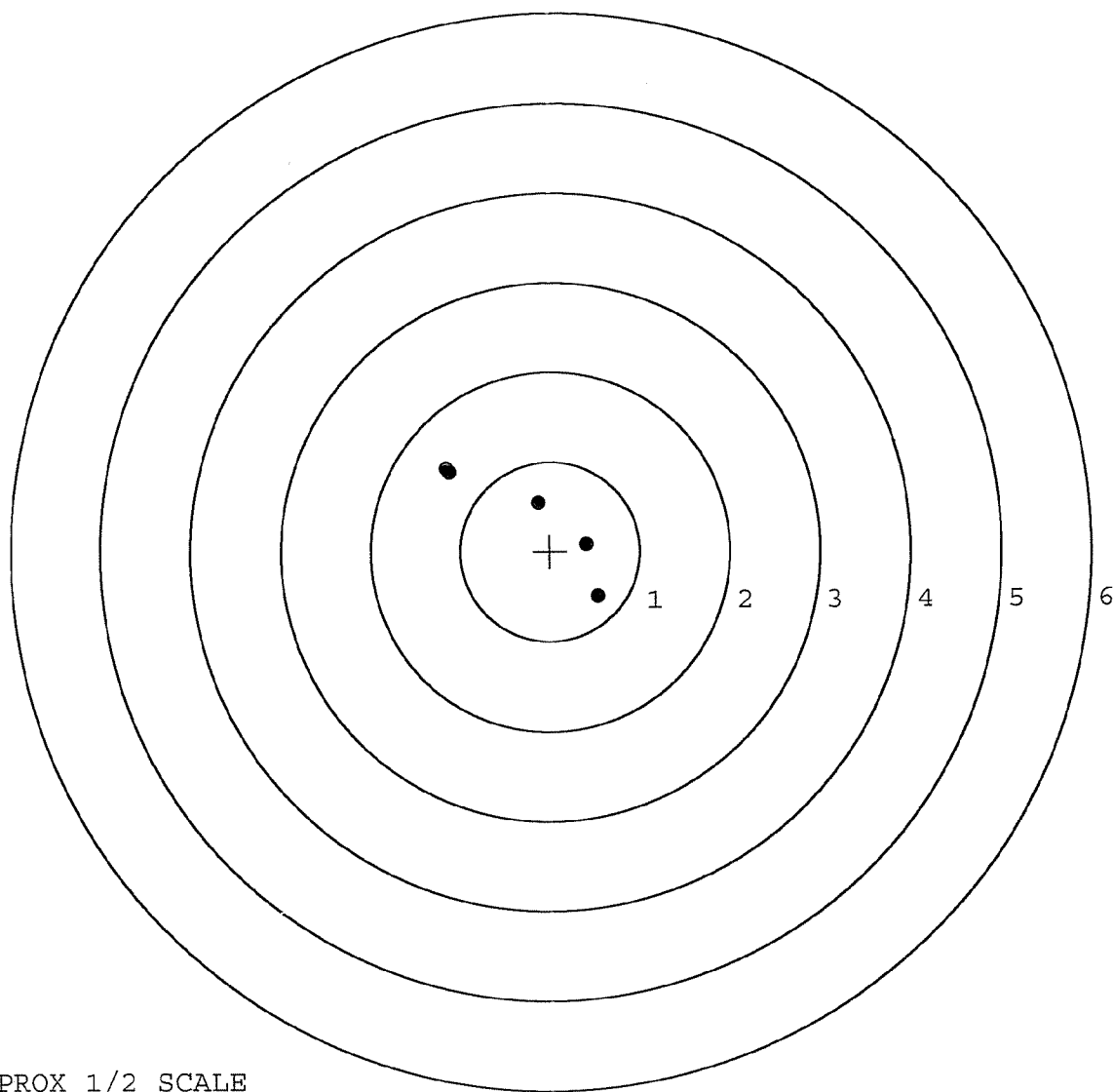
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.39		4.17
PULL #2	4.23	4.14		4.22
PULL #3	4.25	4.08		4.09
PULL #4	4.28	4.11		4.11
PULL #5	4.15	4.11		4.02
TOTAL	21.06	20.83		20.61
AVG.	4.21	4.17		4.12

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SERIAL NUMBER: E6790512. __0
TARGET NUMBER: 1
FILE DATE: 01/21/2002
FILE TIME: 02:16

POINT#	X	Y
1:	-1.155	0.929
2:	-0.127	0.544
3:	0.404	0.080
4:	0.529	-0.512
5:	-1.122	0.893

X CENTROID: -0.294
Y CENTROID: 0.387
POA TO CENTROID: 0.486
HORZ SPREAD: 1.684
VERT SPREAD: 1.441
GROUP SPREAD: 2.216
MIN RADIUS: 0.229
MAX RADIUS: 1.219
MEAN RADIUS: 0.840
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

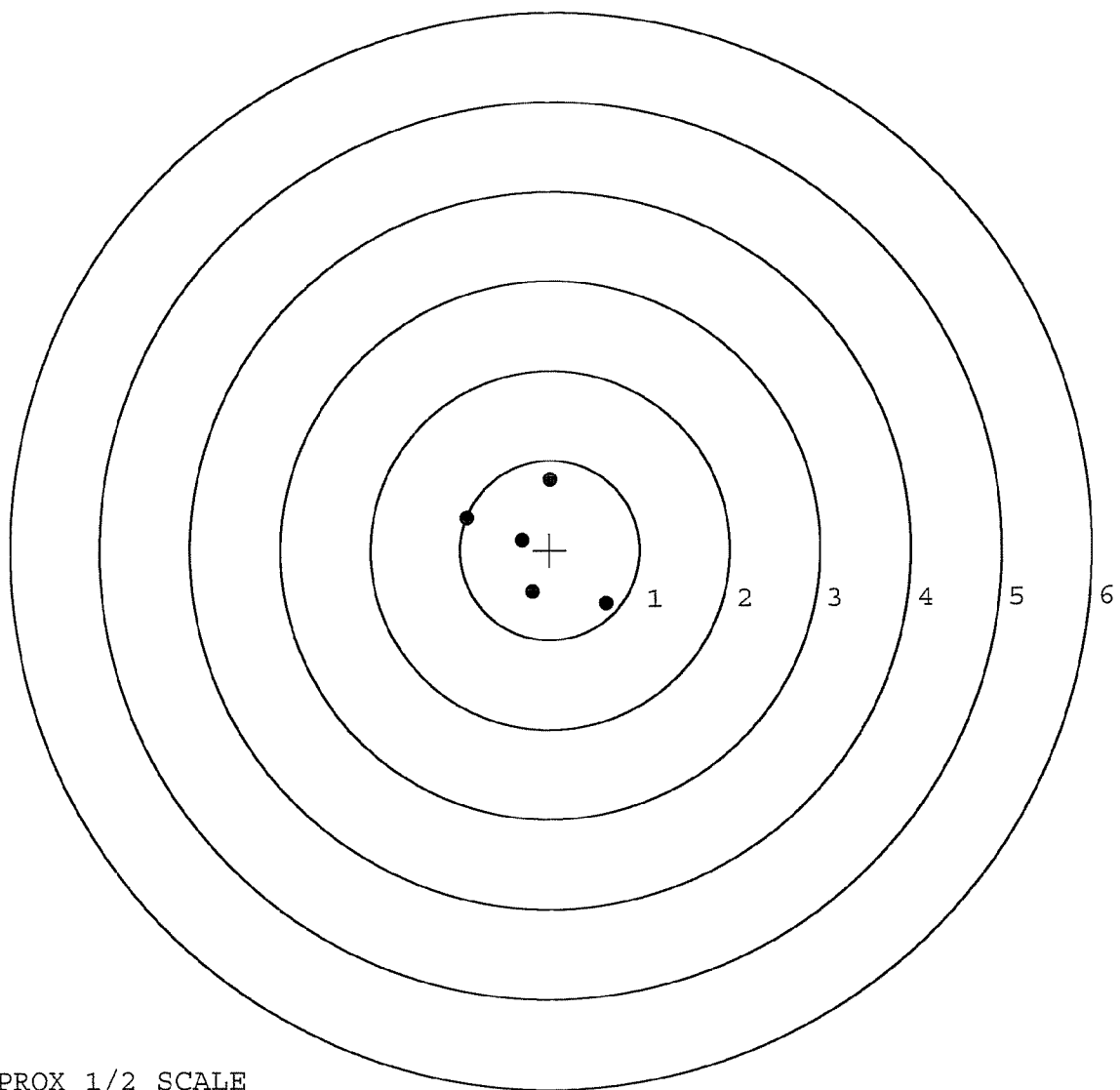


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790512. __0
TARGET NUMBER: 2
FILE DATE: 01/21/2002
FILE TIME: 02:16

POINT#	X	Y
1:	0.010	0.781
2:	-0.310	0.108
3:	-0.920	0.364
4:	-0.194	-0.468
5:	0.624	-0.604

X CENTROID: -0.158
Y CENTROID: 0.036
POA TO CENTROID: 0.162
HORZ SPREAD: 1.544
VERT SPREAD: 1.385
GROUP SPREAD: 1.822
MIN RADIUS: 0.168
MAX RADIUS: 1.011
MEAN RADIUS: 0.655
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE