

E 6750513

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790513**
Order No. **25716**

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Par que Deposee.

31XV

5716 E6790513

ORDER 25716
MODEL 700™ M24

UPC



0 47700 25716 7

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UPC



0 47700 25716 7

SERIAL NO.



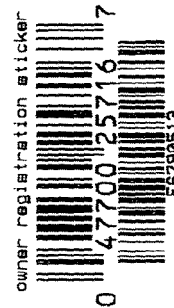
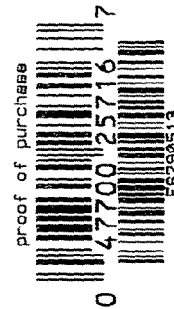
E6790513

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



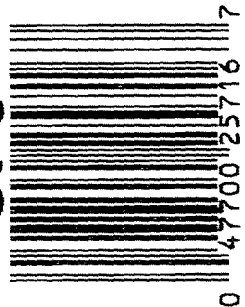
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790513

UPC



CONTRACT #

GUN SERIAL # E6790513

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	JKH
600	PROOF		11/27/01	JKH
607	CHECK HEADSPACE	MAGNA - FLUX	11/27/01	JKH
610	DIS-ASSEMBLE GUN	INSPECTED	11/27/01	JKH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>JKH</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/12/01	D.M.

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.0</u> <u>6.25</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>2.75</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.0225</u> <u>.023</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/15	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-16-01	EK
	A) MALFUNCTIONS	<u>PASS</u> FAIL	12-16-01	EK
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	12-16-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-16-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.54</u> <u>2.42</u> <u>2.21</u> <u>2.50</u>	12/18/01	DM
	C) FUNCTION		12/20/01	REP
660	PACK		12/21/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790513

DATE 11/9/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.29	2.55		2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.19	2.53		2.42	
PULL #3	2.16	2.46		2.36	
PULL #4	2.29	2.55		2.30	
PULL #5	2.41	2.33		2.36	
TOTAL	11.34	12.42		11.88	
AVG.	2.27	2.48		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.34		
PULL #2	3.31	3.46		
PULL #3	3.38	3.19		
PULL #4	3.13	3.44		
PULL #5	3.38	3.33		
TOTAL	16.44	16.76		
AVG.	3.29	3.35		

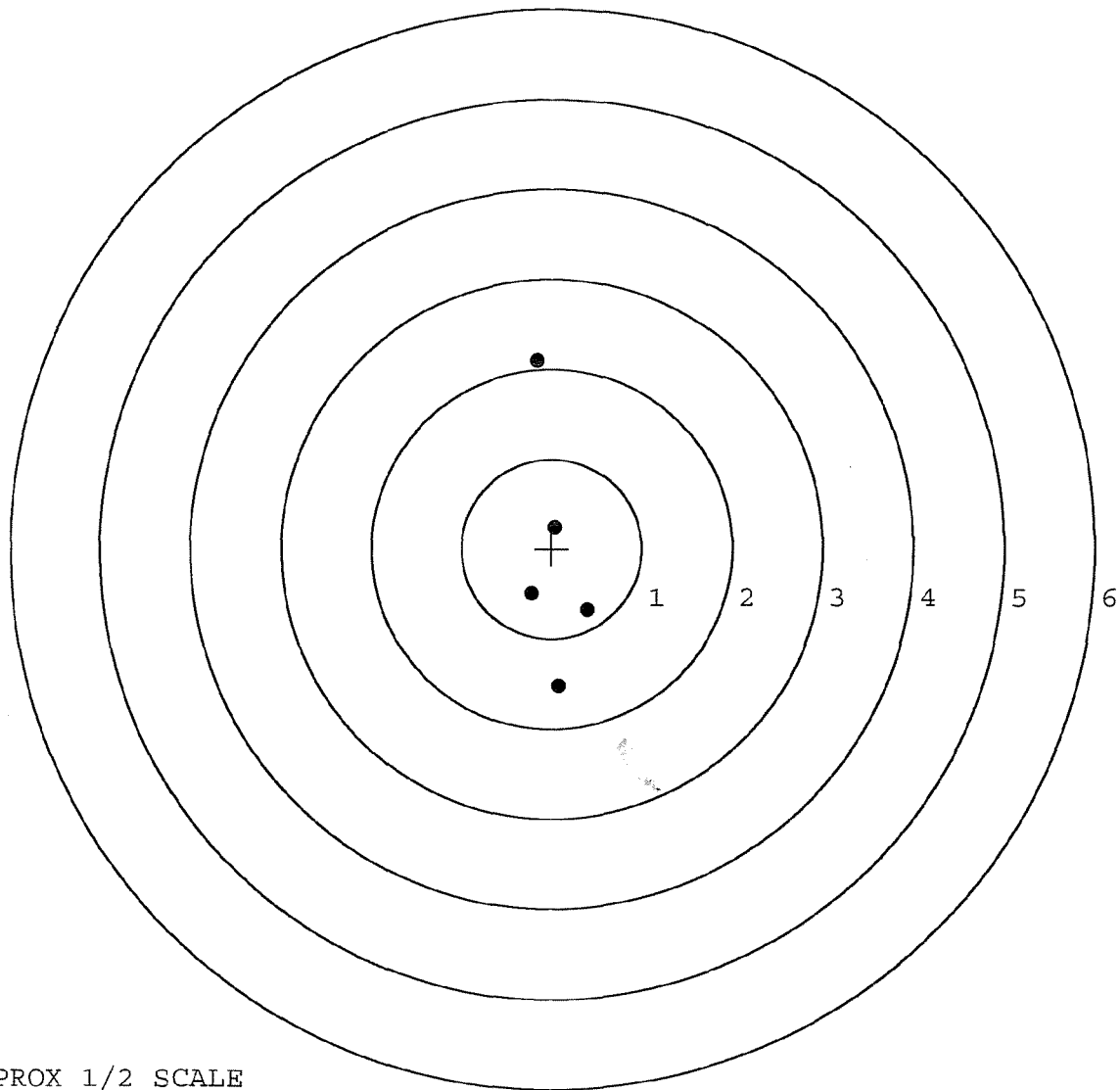
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.33	4.10		4.23
PULL #2	4.27	4.19		4.12
PULL #3	4.26	4.10		4.14
PULL #4	4.32	4.20		4.13
PULL #5	4.16	4.23		4.06
TOTAL	21.34	20.82		20.68
AVG.	4.27	4.16		4.14

SERIAL NUMBER: E6790513. __0
TARGET NUMBER: 1
FILE DATE: 12/16/2001
FILE TIME: 02:50

POINT#	X	Y
1:	0.085	-1.528
2:	-0.221	-0.511
3:	0.401	-0.687
4:	0.040	0.237
5:	-0.164	2.093

X CENTROID: 0.028
Y CENTROID: -0.079
POA TO CENTROID: 0.084
HORZ SPREAD: 0.622
VERT SPREAD: 3.621
GROUP SPREAD: 3.630
MIN RADIUS: 0.316
MAX RADIUS: 2.181
MEAN RADIUS: 1.032
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

Av. Mean R. .737



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790513. __0

TARGET NUMBER: 2

FILE DATE: 12/16/2001

FILE TIME: 02:50

POINT#	X	Y
1:	-0.408	-0.589
2:	-0.152	-0.455
3:	0.171	-0.318
4:	-0.463	-0.022
5:	0.413	0.355

X CENTROID: -0.088

Y CENTROID: -0.206

POA TO CENTROID: 0.224

HORZ SPREAD: 0.876

VERT SPREAD: 0.944

GROUP SPREAD: 1.251

MIN RADIUS: 0.257

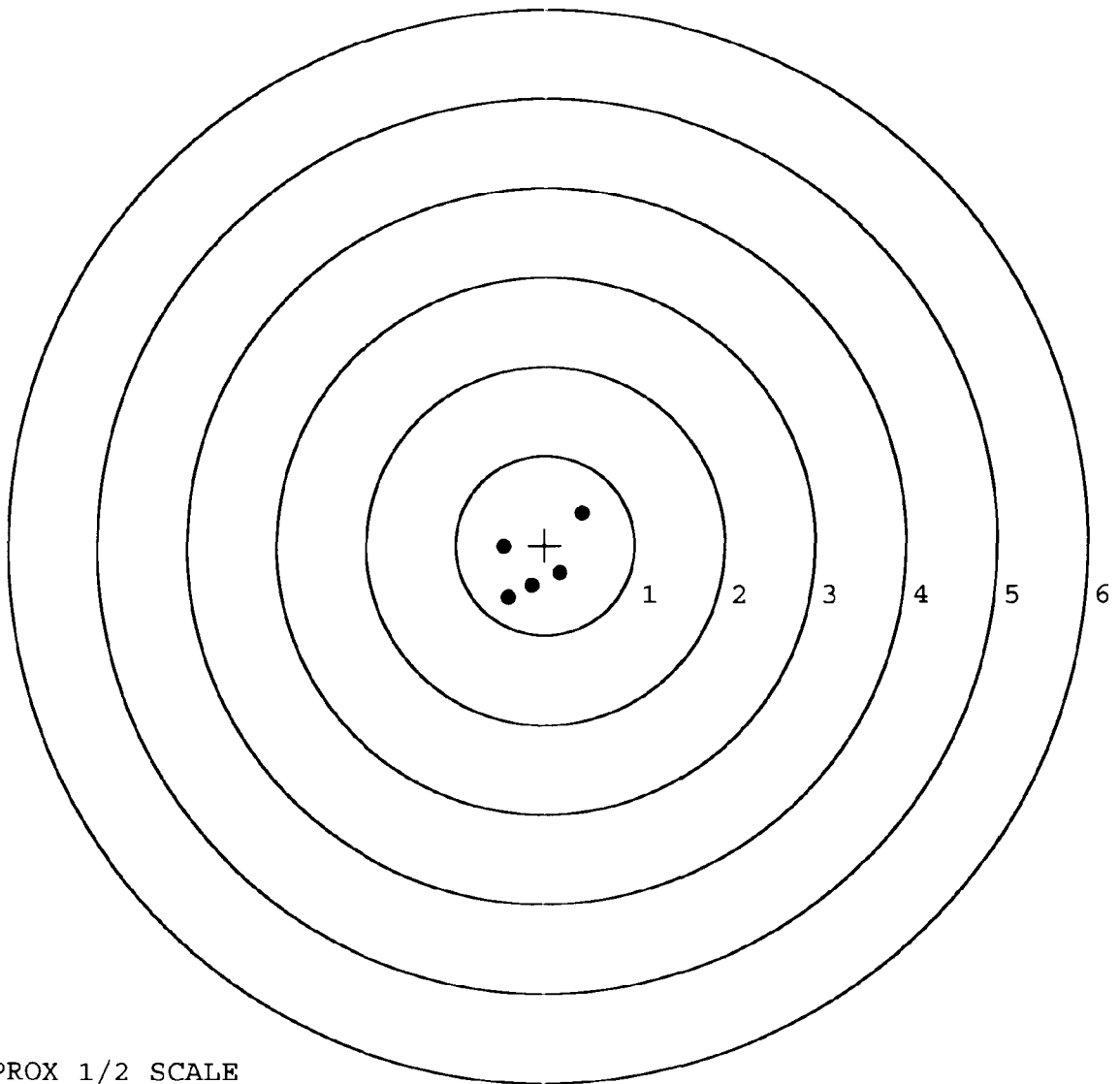
MAX RADIUS: 0.752

MEAN RADIUS: 0.442

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE