

E 6790514

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. **E6790514**
ORDER NO. **25716**

Made in Union, NY Reg. U.S. Pat. & Int. Off. Marca Registrada Marque Deposee.

31XV

5716 E6790514

ORDER 25716

MODEL 700™ M24

UPC



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SERIAL NO.



ORDER NO. 25716

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790514



CONTRACT #

GUN SERIAL # E6790514

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE		11-8-01	REP
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 10 2001 OPERATOR <u>N&S</u>		
615	ROLLMARK CALIBER		11/12	Ⓟ
617	DRILL AND TAP SIGHT HOLES		11/14	BSWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/9/01	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	OK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/9/01	OK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.25</u> <u>6.0</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.25</u> <u>3.25</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY		12	12
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.022</u> <u>.022</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/12	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/12	JL
	A) MALFUNCTIONS	PASS ☒ FAIL	12/12	JL
	B) PIERCED PRIMERS	PASS ☒ FAIL	12/12	JL
645	INSPECT FOR LIVE AMMO		12/12	JL
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.76</u> <u>2.63</u> <u>2.61</u> <u>2.47</u>	12/18/01	H.M.
	C) FUNCTION		12/19/01	REP
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790514

DATE 11/2/01

TESTER D.M

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.78		2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.71		2.41	
PULL #3	2.26	2.75		2.57	
PULL #4	2.60	2.98		2.59	
PULL #5	2.56	2.65		2.55	
TOTAL	12.36	13.87		12.71	
AVG.	2.47	2.77		2.54	

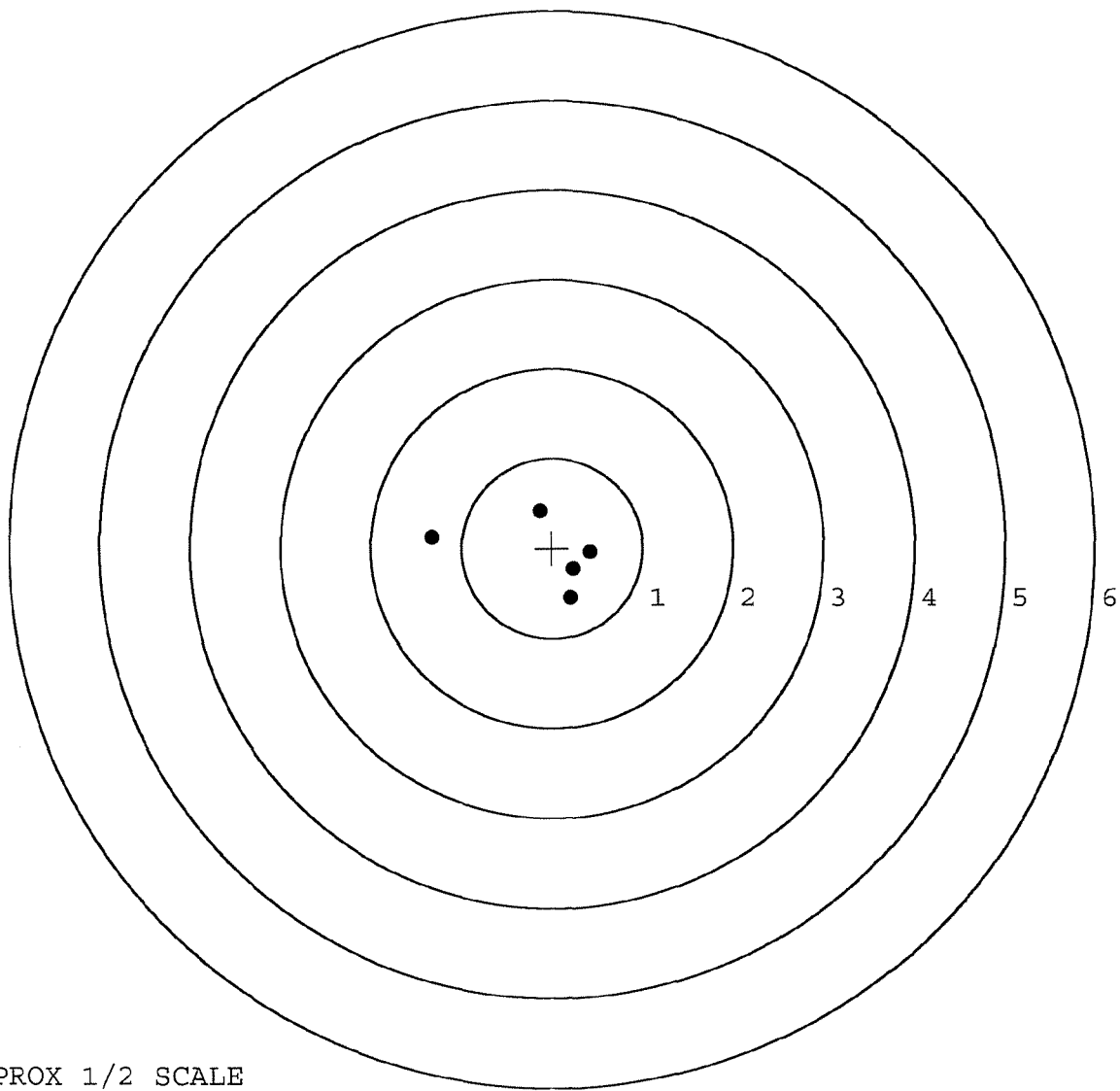
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	2.95		
PULL #2	3.16	3.30		
PULL #3	3.20	2.98		
PULL #4	3.12	3.24		
PULL #5	3.17	3.19		
TOTAL	15.85	15.66		
AVG.	3.17	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.19		4.69
PULL #2	4.11	4.06		4.52
PULL #3	4.16	4.07		4.36
PULL #4	3.79	4.10		4.33
PULL #5	3.95	4.02		4.54
TOTAL	20.10	20.44		22.44
AVG.	4.02	4.09		4.49

SERIAL NUMBER: E6790514. __0
TARGET NUMBER: 1
FILE DATE: 12/12/2001
FILE TIME: 11:06

POINT#	X	Y
1:	0.422	-0.046
2:	0.237	-0.230
3:	0.206	-0.557
4:	-0.134	0.413
5:	-1.327	0.116

X CENTROID: -0.119
Y CENTROID: -0.061
POA TO CENTROID: 0.134
HORZ SPREAD: 1.749
VERT SPREAD: 0.970
GROUP SPREAD: 1.756
MIN RADIUS: 0.394
MAX RADIUS: 1.221
MEAN RADIUS: 0.645
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

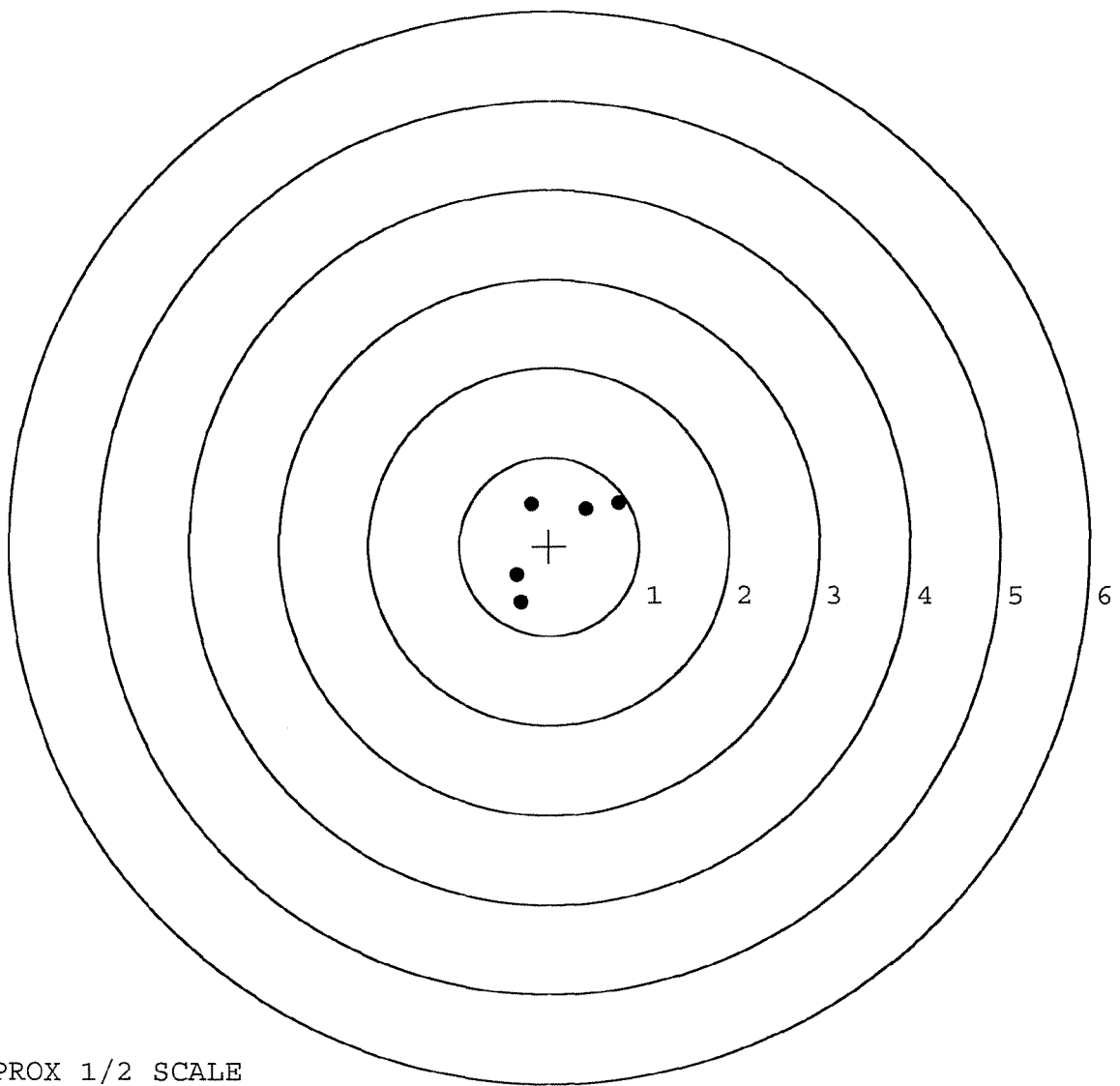


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790514. __0
TARGET NUMBER: 2
FILE DATE: 12/12/2001
FILE TIME: 11:06

POINT#	X	Y
1:	0.768	0.490
2:	0.405	0.424
3:	-0.206	0.479
4:	-0.363	-0.325
5:	-0.315	-0.632

X CENTROID: 0.058
Y CENTROID: 0.087
POA TO CENTROID: 0.105
HORZ SPREAD: 1.131
VERT SPREAD: 1.122
GROUP SPREAD: 1.559
MIN RADIUS: 0.472
MAX RADIUS: 0.816
MEAN RADIUS: 0.634
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE