

E 6790516

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
E6790516

ORDER NO.
25716

22BW



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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



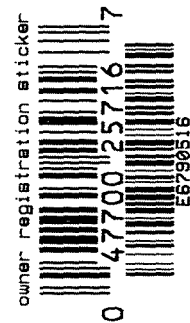
SERIAL NO.


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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

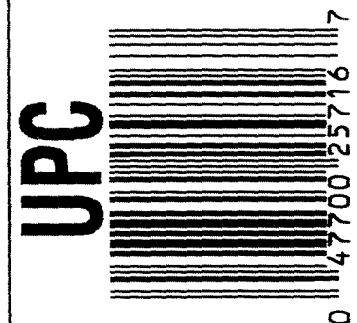
DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790516



GUN SERIAL # EL6790516

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RJH
600	PROOF		11-30-01	RJH
607	CHECK HEADSPACE		11-30-01	RJH
610	DIS-ASSEMBLE GUN		11-30-01	RJH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	JP
	(BOLT)			
625	FINAL ASSEMBLY		1/15/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-21-02	RJA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.50</u> <u>6.50</u> <u>6.75</u>		
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.50</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>		
	J) ASSEMBLE STOCK		<u>1/16/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/19/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/16/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/16/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/16/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-17-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-17-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-17-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-17-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/19/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.72</u> <u>2.56</u> <u>2.77</u> <u>2.68</u>	<u>1/18/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/19/02</u>	<u>RW</u>
660	PACK		<u>1-21-02</u>	<u>RA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL790516
DATE 1/14/02
TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.95		2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.64		2.86	
PULL #3	2.75	2.54		2.95	
PULL #4	2.68	2.53		2.12	
PULL #5	2.32	2.58		2.60	
TOTAL	13.16 13.16	13.04		13.08	
AVG.	2.63 2.63	2.61		2.62	

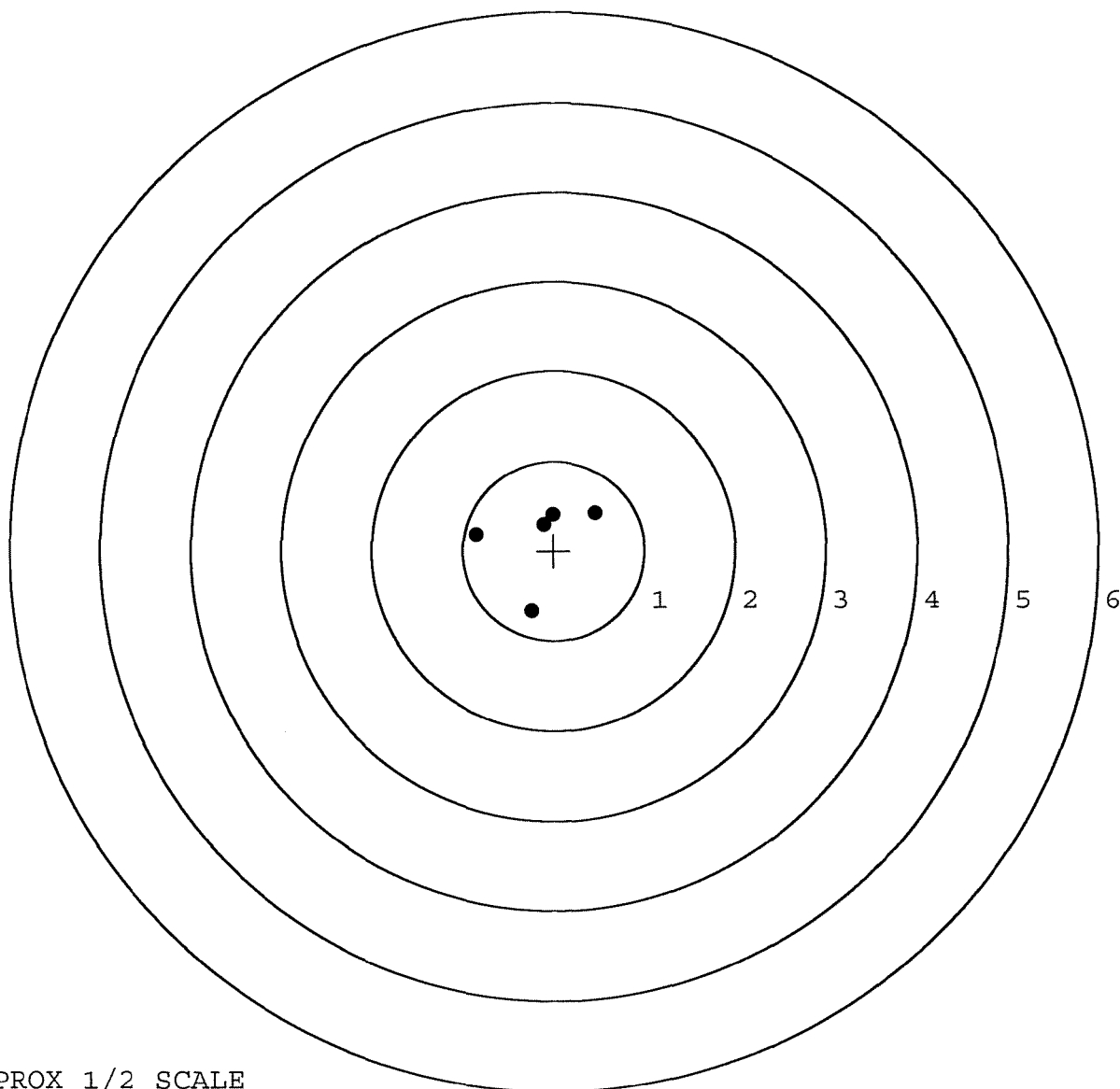
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.60		
PULL #2	3.27	3.70		
PULL #3	3.55	3.39		
PULL #4	3.12	3.09		
PULL #5	3.32	3.38		
TOTAL	16.63	17.16		
AVG.	3.33	3.43		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.34	4.57		4.31
PULL #2	4.17	4.71		4.35
PULL #3	4.36	4.50		4.26
PULL #4	4.43	4.74		4.13
PULL #5	4.60	4.54		4.03
TOTAL	21.90	22.06 23.06		21.08
AVG.	4.38	4.61		4.22

SERIAL NUMBER: E6790516. __0
TARGET NUMBER: 1
FILE DATE: 01/17/2002
FILE TIME: 18:23

POINT#	X	Y
1:	0.457	0.426
2:	-0.020	0.404
3:	-0.118	0.293
4:	-0.856	0.184
5:	-0.248	-0.679

X CENTROID: -0.157
Y CENTROID: 0.126
POA TO CENTROID: 0.201
HORZ SPREAD: 1.313
VERT SPREAD: 1.105
GROUP SPREAD: 1.311
MIN RADIUS: 0.172
MAX RADIUS: 0.810
MEAN RADIUS: 0.535
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

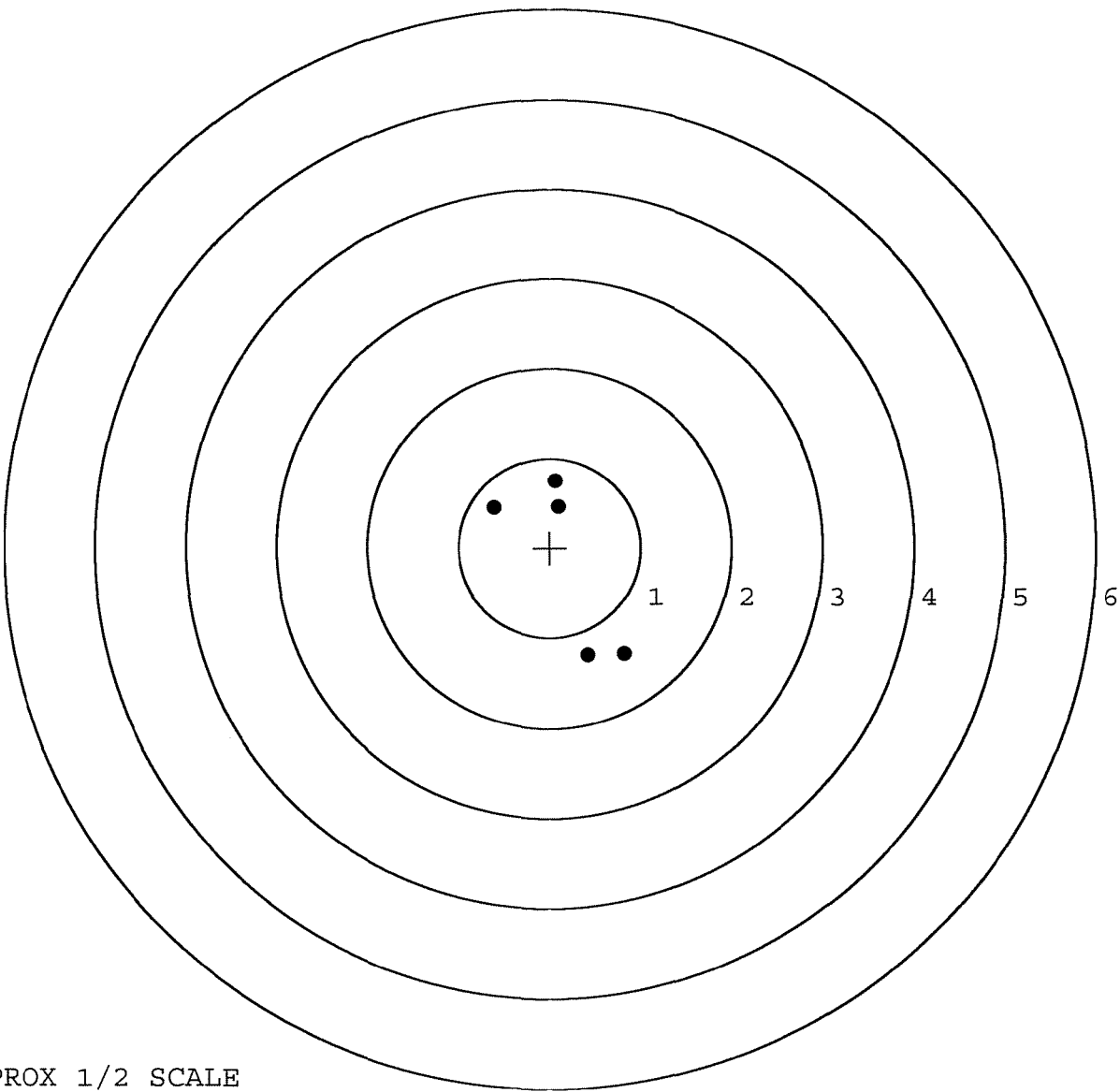


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790516. __0
TARGET NUMBER: 2
FILE DATE: 01/17/2002
FILE TIME: 18:23

POINT#	X	Y
1:	0.066	0.748
2:	0.098	0.462
3:	-0.610	0.452
4:	0.824	-1.182
5:	0.426	-1.196

X CENTROID: 0.161
Y CENTROID: -0.143
POA TO CENTROID: 0.215
HORZ SPREAD: 1.434
VERT SPREAD: 1.944
GROUP SPREAD: 2.174
MIN RADIUS: 0.608
MAX RADIUS: 1.232
MEAN RADIUS: 0.959
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE