

E6790518

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque



5716 E6790518

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



E6790518

CONFIDENTIAL

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

CONFIDENTIAL

46 FORM 1444



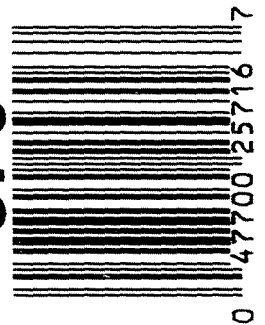
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790518

UPC



GUN SERIAL # E6790518

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/9	REP
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY		12/13/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2/13/02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.25</u> <u>5.50</u>	1/3/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.75</u> <u>3.00</u>	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	1/3/02	D.M.
	J) ASSEMBLE STOCK		12/18	BWT
	K) ASSEMBLE SWIVEL STUDS		1/28/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2/15/02	RW
	M) IRON SIGHT ALIGNMENT		2/15/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2/15/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-20-01	AC
	A) MALFUNCTIONS	PASS <i>C H over live RL</i> <u>FAIL</u>	12-20-01	AC
	B) PIERCED PRIMERS	PASS FAIL	12-20-01	AC
645	INSPECT FOR LIVE AMMO		12-20-01	AC
655	FINAL INSPECTION A) HEADSPACE		1-28-02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.36</u> <u>2.33</u> <u>2.45</u> <u>2.27</u>	1/8/02	D.M.
	C) FUNCTION		1-28-02	RW
660	PACK		2/18/02	DA

SERIAL NUMBER: E6790518. 0

TARGET NUMBER: 1

FILE DATE: 12/20/2001

FILE TIME: 03:57

POINT#	X	Y
1:	0.097	-0.362
2:	0.504	-0.304
3:	-0.329	-0.044
4:	0.326	0.200
5:	-0.528	0.662

X CENTROID: 0.014

Y CENTROID: 0.030

POA TO CENTROID: 0.033

HORZ SPREAD: 1.032

VERT SPREAD: 1.024

GROUP SPREAD: 1.414

MIN RADIUS: 0.351

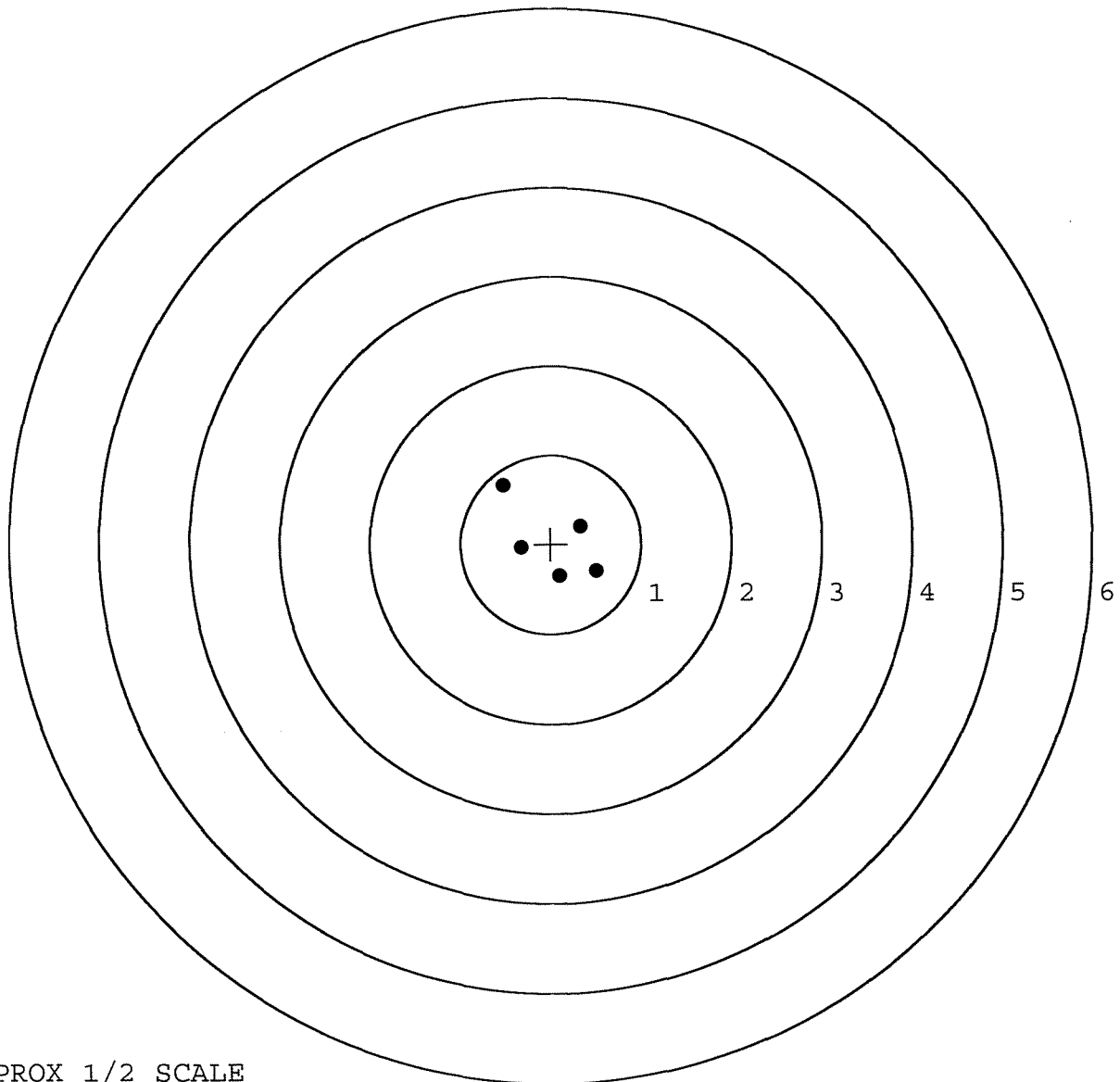
MAX RADIUS: 0.832

MEAN RADIUS: 0.507

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790518. 0

TARGET NUMBER: 2

FILE DATE: 12/20/2001

FILE TIME: 03:57

POINT#	X	Y
1:	-0.742	-0.301
2:	-0.344	-0.162
3:	-0.365	0.498
4:	0.632	0.617
5:	-0.080	-0.893

X CENTROID: -0.180

Y CENTROID: -0.048

POA TO CENTROID: 0.186

HORZ SPREAD: 1.374

VERT SPREAD: 1.510

GROUP SPREAD: 1.669

MIN RADIUS: 0.200

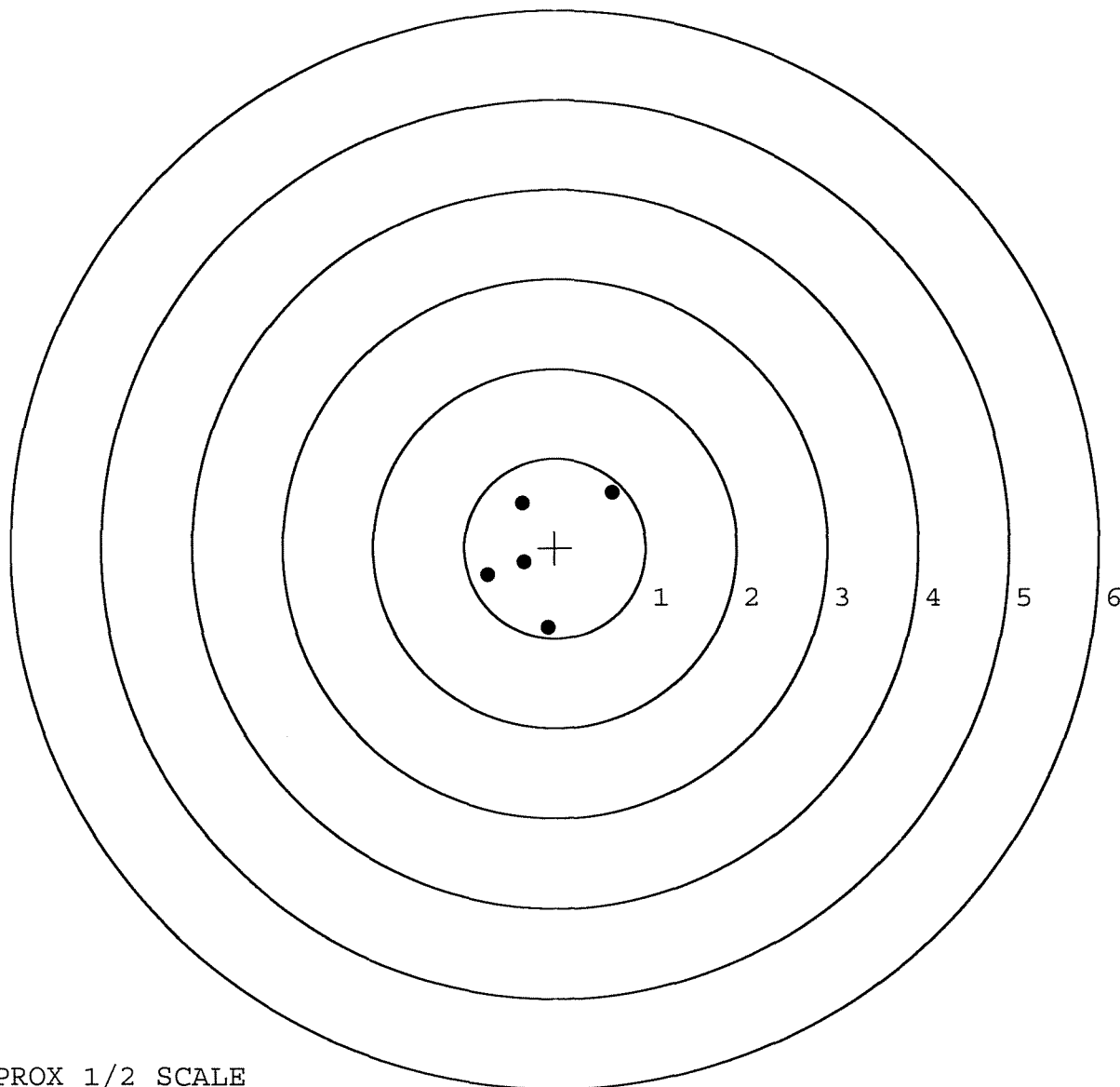
MAX RADIUS: 1.050

MEAN RADIUS: 0.659

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE

1/4/02

TESTER

J. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.55	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.34	2.50	
PULL #3	2.29	2.31	2.54	
PULL #4	2.38	2.35	2.50	
PULL #5	2.61	2.35	2.52	
TOTAL	12.53	11.90	12.55	
AVG.	2.51	2.38	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.22	3.34	
PULL #2	3.36	3.22	
PULL #3	3.29	3.22	
PULL #4	3.39	3.15	
PULL #5	3.26	3.08	
TOTAL	16.52	16.01	
AVG.	3.30	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.19		4.10
PULL #2	4.17	4.37		4.07
PULL #3	4.27	4.32		4.45
PULL #4	4.18	4.35		4.36
PULL #5	4.24	4.33		4.42
TOTAL	21.16	21.56		21.40
AVG.	4.23	4.31		4.28